Instructions for Field Testing of Ground Fault Systems Utilizing Cutler-Hammer Magnum DS Circuit Breakers

The National Electrical Code makes the following statement regarding ground fault conformance testing:

NEC 230-95c

“The ground fault protection system shall be performance tested when first installed. The test shall be conducted in accordance with approved instructions which shall be provided with the equipment. A written record of this test shall be made and shall be available to the authority having jurisdiction.”

This document is intended to provide instructions for conformance testing of ground fault systems utilizing type Magnum DS circuit breakers. Although the most common system variations are specifically illustrated, they are also used to form the basis for more complex systems. These instructions may be applied, accordingly, on these systems as well. Refer to order-specific drawings to determine the actual ground fault system supplied.

DO NOT ATTEMPT TO TEST THIS EQUIPMENT WHILE IT IS ENERGIZED. DEATH OR SEVERE PERSONAL INJURY COULD RESULT. TURN OFF ALL POWER SUPPLYING THIS EQUIPMENT AND CHECK FOR VOLTAGE BEFORE TESTING.

Overall system selectivity and performance of integral ground fault protection equipment can be field tested only by using the high current primary injection method. When testing with this method, the following rules must be followed:

1. Tests are to be conducted by qualified personnel only.
2. The incoming line or source transformer must be disconnected from the switchgear.
3. Loads must be disconnected from the switchgear when testing feeder breaker ground fault. If only the mains or ties are to be tested, all feeder breakers must be open.
4. A single phase high current power supply will be required (approx. 1200A at approx. 2.5V). Flexible jumper cables, equal to the current that will be applied, will also be required.
5. For RMS 520 Digitrip, a test kit and assoc. adapter will be required for each breaker undergoing simultaneous testing. For all other Digitrip types, either an auxiliary power supply module (Cat. No: PRTAAPM) will be required, or the power/relay module must be energized through its breaker secondary terminals. (See Table “A” Footnote 2).
6. On 4-wire systems, check to ensure that there are no additional grounds on the feeder breaker neutral conductors.

OPTIONAL ZONE SELECTIVE INTERLOCKING GROUND FAULT OPERATION

Under a ground fault condition, the downstream breaker will send a restraining signal to the upstream breaker. This signal tells the upstream breaker to begin timing (assuming the fault current is above their pickup settings).
The downstream breaker should then clear the fault. If
the downstream breaker fails to trip, the upstream
breaker will then time out and clear the fault condition.

If the fault condition is located between the upstream
breaker and the downstream breaker, the downstream
breaker will not sense the fault and no restraining signal
will be sent. The upstream breaker will then trip at its
minimum time band, regardless of the time setting.

The pickup and time delay settings on the main, tie, and
feeder breakers must be selectively coordinated.

**Note:** If individual breaker testing is performed with
the breaker withdrawn from the test or connected
positions, terminals B8 & B9 must be jumpered to
obtain time delay by use of secondary defeat adapter
8779C02G05.

**DIGITRIP RMS**

**FIELD TESTING OF OPTIONAL ZONE INTERLOCKING**

The following is a general procedure to check the zone
interlocking functions and wiring. Primary injection is not
required for this test. Drawout breakers must be in the
test or connected position. The breakers must not be
energized except control power. For RMS 520, use a Test
Kit for each trip unit to obtain control power. See Test Kit
instructions.

For all other Digitrip RMS trip units, use an Auxiliary
Power Module to power the trip units. The APM is pow-
ered from a 120VAC receptacle, the power cord plugs
into a jack on the front of the trip unit. Auxiliary power
module is required. The Digitrip RMS green status "LED"
should be flashing.

**Preliminary:**

For ease of testing, make the following settings. They
should be turned back to the desired settings after testing
is complete. Make these settings on both the downstream
and upstream trip units:

- **Test Amps** = GFT
- **Ground Fault Pickup** = 0.35
- **Ground Fault Time** = 0.5

**TEST 1 – Self-Interlocked Feeders**

Verify each feeder breaker trips with time delay when
self-interlocked.

Push test pushbutton and release to start the test. The
breaker should trip with time delay. Push reset on Digitrip
and reclose breaker. Do this for each feeder breaker and
verify delayed tripping occurs.

**NOTE:** Self-interlocking is defined as the feeder
breaker having a jumper installed on secondary
contacts B8 and B9. When this jumper is installed, it
allows the ground fault time delay to operate at the
trip unit setting. Without this jumper, the ground
fault time delay will always revert to the minimum
time setting (0.1) regardless of the trip unit setting.
The self-interlocked jumpers should only be on the
furthest downstream breakers in the zone interlock
scheme.

**TEST 2 – No Delay Trip On Upstream Breakers**

(Normally mains and ties)

Verify that each upstream breaker will trip with no time
delay (minimum setting 0.1), when not receiving a
restraining signal from a downstream breaker.

Push test pushbutton and release to start the test. The
breaker should trip without any time delay (minimum
setting 0.1). Push reset on Digitrip and reclose breaker,
repeat test for each upstream breaker.

**TEST 3 – Delayed Trip**

Verify that restraint signal sent by a downstream breaker
to an upstream breaker does cause a time delay trip.

For Digitrip RMS 520, use the Test Kits to initiate simulta-
neous ground faults for both an up- and downstream
breaker. The upstream breaker should trip with a 0.5 sec
delay. For all other Digitrip trip units, choose a feeder
adjacent to the main or tie that is to be tested. Push test
pushbuttons on both breakers and release them simulta-
neously. The upstream breaker should trip with a 0.5 sec
delay.

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*Procedure is written for trip units which include an integral test feature. For trip units that do not have an integral test panel, use a Digitrip Test Kit for each breaker to initiate a ground fault trip. Follow Test Kit instructions to initiate a trip.*
CONNECT D5 TO D1 AND D6 TO D2 ON 4 POINT GF TERMINAL BLOCK FOR RESIDUAL SENSING.

CONNECT D5 TO D6 ON 4 POINT GF TERMINAL BLOCK FOR SOURCE GROUND AND ZERO SEQUENCE SENSING.

FIG. 1 CONNECTION DIAGRAM FOR MAGNUM DS RESIDUAL GROUND FAULT

CONNECT D5 TO D6 AND D7 TO D8 ON 4 POINT GF TERMINAL BLOCK FOR RESIDUAL SENSING.

CONNECT D5 TO D8 ON 4 POINT GF TERMINAL BLOCK FOR SOURCE GROUND AND ZERO SEQUENCE SENSING.

FIG. 2 CONNECTION DIAGRAM FOR MAGNUM DS SOURCE GROUND FAULT
TEST PROCEDURE FOR:
3 WIRE FEEDER BREAKER
WITH RESIDUAL GROUND FAULT

DO NOT ATTEMPT TO TEST THIS EQUIPMENT WHILE IT IS ENERGIZED. DEATH OR SEVERE PERSONAL INJURY COULD RESULT. TURN OFF ALL POWER SUPPLYING THIS EQUIPMENT AND CHECK FOR VOLTAGE BEFORE TESTING.

TEST PROCEDURE FOR:
3 WIRE FEEDER BREAKER
WITH RESIDUAL GROUND FAULT

NOTE: If the above test does not pass, utilize Integral Test Panel on Digitrip Unit to verify correct trip unit operation. If trip unit tests properly, check to see if incoming lines and loads are disconnected and that test power supply and jumper connections are correct.

For Digitrip trip units without an integral test panel, use a Digitrip Test Kit for trip unit testing.

FIG. 3
SINGLE LINE DIAGRAM
OF FEEDER

FIG. 4
THREE LINE DIAGRAM
INDICATING TEST POINTS

<table>
<thead>
<tr>
<th>BREAKER STATUS</th>
<th>APPLY 1Ø POWER TO</th>
<th>INSTALL JUMPER FROM</th>
<th>RESULTS</th>
<th>REMARKS</th>
</tr>
</thead>
<tbody>
<tr>
<td>CLOSED</td>
<td>A1 &amp; G1</td>
<td>A2 &amp; G1</td>
<td>FEEDER TIMES OUT AND TRIPS</td>
<td></td>
</tr>
</tbody>
</table>

REPEAT THE ABOVE TEST FOR “B” PHASE & “C” PHASE.

NOTE: If the above test does not pass, utilize Integral Test Panel on Digitrip Unit to verify correct trip unit operation. If trip unit tests properly, check to see if incoming lines and loads are disconnected and that test power supply and jumper connections are correct.
TEST PROCEDURE FOR:
4 WIRE FEEDER BREAKER
WITH RESIDUAL GROUND FAULT

DO NOT ATTEMPT TO TEST THIS EQUIPMENT WHILE IT IS ENERGIZED. DEATH OR SEVERE PERSONAL INJURY COULD RESULT. TURN OFF ALL POWER SUPPLYING THIS EQUIPMENT AND CHECK FOR VOLTAGE BEFORE TESTING.

NOTE:
If any of the above tests do not pass, utilize \(^*\)Integral Test Panel on Digitrip Unit to verify correct trip unit operation. If trip unit tests properly, check to see if incoming lines and loads are disconnected and that test power supply and jumper connections are correct.

If "No Trip" test fails, reverse secondary connections at neutral sensor and repeat test. If test still fails, check that connections on breaker are per figure 1.

\(^*\) For Digitrip trip units without an integral test panel, use a Digitrip Test Kit for trip unit testing.

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**TABLE**

<table>
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<tr>
<th>BREAKER STATUS</th>
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<th>INSTALL JUMPER FROM</th>
<th>RESULTS</th>
<th>REMARKS</th>
</tr>
</thead>
<tbody>
<tr>
<td>CLOSED</td>
<td>A1 &amp; N1</td>
<td>A2 &amp; N2</td>
<td>NO TRIP</td>
<td>POLARITY CHECK FOR NEUTRAL SENSOR</td>
</tr>
<tr>
<td>CLOSED</td>
<td>A1 &amp; G1</td>
<td>A2 &amp; G1</td>
<td>FEEDER TIMES OUT AND TRIPS</td>
<td></td>
</tr>
</tbody>
</table>

REPEAT THE ABOVE TEST FOR "B" PHASE & "C" PHASE, EXCEPT NEUTRAL SENSOR POLARITY CHECK IS ONLY REQUIRED ON ONE PHASE.

NOTE: If any of the above tests do not pass, utilize \(^*\)Integral Test Panel on Digitrip Unit to verify correct trip unit operation. If trip unit tests properly, check to see if incoming lines and loads are disconnected and that test power supply and jumper connections are correct.

If "No Trip" test fails, reverse secondary connections at neutral sensor and repeat test. If test still fails, check that connections on breaker are per figure 1.

\(^*\) For Digitrip trip units without an integral test panel, use a Digitrip Test Kit for trip unit testing.
TEST PROCEDURE FOR:
SINGLE ENDED,
3 WIRE SYSTEM®

**DANGER**
DO NOT ATTEMPT TO TEST THIS EQUIPMENT WHILE IT IS ENERGIZED. DEATH OR SEVERE PERSONAL INJURY COULD RESULT. TURN OFF ALL POWER SUPPLYING THIS EQUIPMENT AND CHECK FOR VOLTAGE BEFORE TESTING.

**NOTE:**
If the above test does not pass, utilize Integral Test Panel® on Digitrip Unit to verify correct trip unit operation. If trip unit tests properly, check to see if incoming lines and loads are disconnected and that test power supply and jumper connections are correct.

**FOR SMALL FRAME BKRS. SEE FIG. 1**

**FOR LARGE FRAME BKRS. SEE FIG. 2**

FIG. 7
SINGLE LINE DIAGRAM
OF SWITCHGEAR

- POWER TRANSFORMER
- MAIN BKR. 52-1
- ØA, ØB, ØC
- TYPICAL FEEDER
- LOAD
- TYPICAL FEEDER
- LOAD

FIG. 8
THREE LINE DIAGRAM
INDICATING TEST POINTS

<table>
<thead>
<tr>
<th>BREAKER STATUS</th>
<th>APPLY TO</th>
<th>INSTALL</th>
<th>RESULTS</th>
<th>REMARKS</th>
</tr>
</thead>
<tbody>
<tr>
<td>52-1 FEEDERS</td>
<td>OPEN</td>
<td>A1 &amp; G1</td>
<td>A2 &amp; G2</td>
<td>MAIN 52-1 TIMES OUT AND TRIPS</td>
</tr>
</tbody>
</table>

FOR FEEDER BREAKER GROUND FAULT TEST REFER TO PAGE 4

REPEAT THE ABOVE TEST FOR "B" PHASE & "C" PHASE

**NOTE:** If the above test does not pass, utilize Integral Test Panel® on Digitrip Unit to verify correct trip unit operation. If trip unit tests properly, check to see if incoming lines and loads are disconnected and that test power supply and jumper connections are correct.

®For Digitrip trip units without an integral test panel, use a Digitrip Test Kit for trip unit testing.

*Zone interlocking not wired

Effective 9/98
TEST PROCEDURE FOR:
SINGLE ENDED,
4 WIRE RESIDUAL SYSTEM

DO NOT ATTEMPT TO TEST THIS EQUIPMENT WHILE IT IS ENERGIZED. DEATH OR SEVERE PERSONAL INJURY COULD RESULT. TURN OFF ALL POWER SUPPLYING THIS EQUIPMENT AND CHECK FOR VOLTAGE BEFORE TESTING.

NOTE: If any of the above tests do not pass, utilize Integral Test Panel on Digitrip Unit to verify correct trip unit operation. If trip unit tests properly, check to see if incoming lines and loads are disconnected and that test power supply and jumper connections are correct.

If “No Trip” tests fail, reverse secondary connections at neutral sensor and repeat test. If test still fails, check to verify that connections on breaker are per figure 1.

For Digitrip trip units without an integral test panel, use a Digitrip Test Kit for trip unit testing.

Zone interlocking not wired

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<table>
<thead>
<tr>
<th>BREAKER STATUS</th>
<th>FEEDERS</th>
<th>APPLY 1Ø</th>
<th>INSTALL</th>
<th>RESULTS</th>
<th>REMARKS</th>
</tr>
</thead>
<tbody>
<tr>
<td>52-1 CLOSED OPEN</td>
<td>A1 &amp; N1</td>
<td>A2 &amp; N2</td>
<td>NO TRIP</td>
<td>POLARITY CHECK FOR NEUTRAL SENSOR</td>
<td></td>
</tr>
<tr>
<td>52-1 CLOSED OPEN</td>
<td>A1 &amp; G1</td>
<td>A2 &amp; G2</td>
<td>MAIN 52-1 TIMES OUT AND TRIPS</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

FOR FEEDER BREAKER GROUND FAULT TEST REFER TO PAGES 4 & 5

REPEAT ALL OF THE ABOVE TESTS FOR “B” PHASE & “C” PHASE, EXCEPT NEUTRAL SENSOR POLARITY CHECK IS ONLY REQUIRED ON ONE PHASE.

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[Figure 9] SINGLE LINE DIAGRAM OF SWITCHGEAR

[Figure 10] THREE LINE DIAGRAM INDICATING TEST POINTS
TEST PROCEDURE FOR:
DOUBLE ENDED, 4 WIRE SYSTEM,
SINGLE POINT GROUNDING
“T” CONNECTION
MAGNUM DS

NO OTHER GROUNDING OF NEUTRAL BUS SHOULD BE MADE
UPSTREAM OR DOWNSTREAM FROM THIS POINT.

BREAKER CELL SWITCH SHOWN WITH BREAKER IN THE TEST
OR DISCONNECT POSITION.

Zone interlocking not wired
TEST PROCEDURE FOR:
DOUBLE ENDED, 4 WIRE SYSTEM,
SINGLE POINT GROUNDING
“T” CONNECTION
MAGNUM DS

DANGER
DO NOT ATTEMPT TO TEST THIS EQUIPMENT WHILE IT IS ENERGIZED. DEATH OR SEVERE PERSONAL INJURY COULD RESULT. TURN OFF ALL POWER SUPPLYING THIS EQUIPMENT AND CHECK FOR VOLTAGE BEFORE TESTING.

NOTE: If any of the above tests do not pass, utilize Integral Test Panel™ on Digitrip Unit to verify correct trip unit operation. If trip unit tests properly, check to see if incoming lines and loads are disconnected and that test power supply and jumper connections are correct.

For Digitrip units without an integral test panel, use a Digitrip Test Kit for trip unit testing.

FOR SMALL FRAME BKRS. SEE FIG. 1

FIG. 12
THREE LINE DIAGRAM INDICATING TEST POINTS

<table>
<thead>
<tr>
<th>BREAKER STATUS</th>
<th>A1 Y 10</th>
<th>INSTALL JUMPER FROM</th>
<th>RESULTS</th>
</tr>
</thead>
<tbody>
<tr>
<td>CLOSED</td>
<td>CLOSED</td>
<td>A1 &amp; N1</td>
<td>MAIN 52-1 TRIPS</td>
</tr>
<tr>
<td>OPEN</td>
<td>OPEN</td>
<td>A2 &amp; G2</td>
<td>TIE 52-T TRIPS, THEN MAIN 52-1 TRIPS</td>
</tr>
<tr>
<td>CLOSED</td>
<td>CLOSED</td>
<td>A3 &amp; N3</td>
<td>MAIN 52-2 TRIPS</td>
</tr>
<tr>
<td>OPEN</td>
<td>CLOSED</td>
<td>A3 &amp; N3</td>
<td>TIE 52-T TRIPS, THEN MAIN 52-2 TRIPS</td>
</tr>
<tr>
<td>OPEN</td>
<td>CLOSED</td>
<td>A3 &amp; N3</td>
<td>TIE 52-T TRIPS</td>
</tr>
</tbody>
</table>

For Feeder Breaker test refer to pages 4 & 5

Repeat all of the above tests for "B" phase & "C" phase
TEST PROCEDURE FOR:
DOUBLE ENDED, 4 WIRE SYSTEM,
MODIFIED RESIDUAL
GROUND FAULT

Main and tie breakers must have the same frame
and sensor ratings, and one of the three must
normally open.
No other grounding of neutral bus should be made
downstream from these two points. To do so will
defeat the ground fault protection.

Polarity must be as shown.

FIG. 15
SINGLE LINE DIAGRAM
OF SWITCHGEAR

Zone interlocking not wired
TEST PROCEDURE FOR:
DOUBLE ENDED, 4 WIRE SYSTEM,
MODIFIED RESIDUAL GROUND FAULT

DANGER
DO NOT ATTEMPT TO TEST THIS EQUIPMENT WHILE IT IS ENERGIZED. DEATH OR SEVERE PERSONAL INJURY COULD RESULT. TURN OFF ALL POWER SUPPLYING THIS EQUIPMENT AND CHECK FOR VOLTAGE BEFORE TESTING.

NOTE: If any of the above tests do not pass, utilize Integral Test Panel® on Digitrip Unit to verify correct trip unit operation. If trip unit tests properly, check to see if incoming lines and loads are disconnected and that test power supply and jumper connections are correct.

If “No Trip” test fails, reverse secondary connections at neutral sensor and repeat test. If test still fails, check connections to Breaker at points B4 thru B9.

For Digitrip trip units without an integral test panel, use a Digitrip Test Kit for trip unit testing.

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FIG. 16
THREE LINE DIAGRAM INDICATING TEST POINTS

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<table>
<thead>
<tr>
<th>BREAKER STATUS</th>
<th>APPLY 1s POWER TO</th>
<th>INSTALL JUMPER FROM</th>
<th>RESULTS</th>
<th>REMARKS</th>
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<tbody>
<tr>
<td>CLOSED, OPEN</td>
<td>A1 &amp; N1</td>
<td>A2 &amp; N2</td>
<td>NO TRIP</td>
<td>POLARITY CHECK FOR MAIN 52-1 NEUTRAL SENSOR</td>
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<td>CLOSED, CLOSED</td>
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<td>A4 &amp; N4</td>
<td>NO TRIP</td>
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<td>CLOSED, OPEN</td>
<td>A3 &amp; N3</td>
<td>A4 &amp; N4</td>
<td>NO TRIP</td>
<td>POLARITY CHECK FOR MAIN 52-2 SENSOR</td>
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<td>CLOSED, CLOSED</td>
<td>A1 &amp; N1</td>
<td>A2 &amp; G2</td>
<td>MAIN 52-1 TRIPS</td>
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<tr>
<td>CLOSED, OPEN</td>
<td>A3 &amp; N3</td>
<td>A4 &amp; G2</td>
<td>TIE 52-T TRIPS</td>
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<tr>
<td>CLOSED, CLOSED</td>
<td>A3 &amp; N3</td>
<td>A2 &amp; G2</td>
<td>MAIN 52-2 TRIPS</td>
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</tr>
<tr>
<td>OPEN, CLOSED</td>
<td>A3 &amp; N3</td>
<td>A2 &amp; G2</td>
<td>TIE 52-T TRIPS</td>
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FOR FEEDER BREAKER TEST REFER TO PAGES 4 & 5
REPEAT ALL OF THE ABOVE TESTS FOR "B" PHASE & "C" PHASE
## GROUND FAULT TEST RECORD FORM

<table>
<thead>
<tr>
<th>TEST DATE</th>
<th>CIRCUIT BREAKER NO.</th>
<th>RESULTS</th>
<th>TESTED BY</th>
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Ground Fault Test Record should be retained by those in charge of the building’s Electrical Installation in order to be available to the authority having jurisdiction.
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Effective 9/98
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Cutler-Hammer
221 Heywood Road
Arden, NC 28704