

#### INSTALLATION . OPERATION . MAINTENANCE

### INSTRUCTIONS

# RESERVE SIGNAL DETECTOR FOR TC AND KR CARRIER

Description	Style
Panel mounted for 48 or 125 volt D.C. KR or TC Carrier	470D167G02
Panel mounted for 250 volt D.C. TC Carrier only	470D167G03
Rack mounted for 48 or 125 volt D.C. KR or TC Carrier	408C484G01
Rack mounted for 250 volt D.C. TC Carrier only	408C484G03

#### APPLICATION

The reserve signal detector is a device used to detect changes in received signal level on a power-line carrier channel. The relaying receiver output current is saturated at normal received signal levels. Thus, even a substantial reduction in the received signal may not give a corresponding drop in receiver output current. The reserve signal detector makes it possible to detect such changes in signal level before the signal drops to a low enough value to cause an incorrect relay operation.

#### CONSTRUCTION

The reserve signal detector is available in two different mechanical designs; one for switchboard mounting, and one for rack mounting (19" panel). The unit for switchboard mounting is shown in Figure 1 which includes outline dimensions and schematic wiring. Figure 2 shows the outline of the rack-mounting unit, and Figure 3 is the internal schematic for this design. Electrically both units consist of a fixed resistor, a variable resistor, and a normally open pushbutton connected in series.

#### **OPERATION**

The resistors and pushbutton of the reserve signal detector are connected into the transmitter carrier-start circuit, effectively functioning as a separate transmitter output control. This control is obtained by varying the d-c voltage to the amplifier stage following the crystal oscillator in either the KR or TC transmitter. With the TC set, the output will not drop appreciably until sufficient resistance has been inserted to drop the voltage across zener diode CR101 below its 20-volt breakdown. The adjustable resistor is effective over a 25-db range of

transmitter output. If a fault occurs while a reserve signal test is being made (with reduced transmitter output), operation of any carrier-start protective relay will instantly restore full output as long as required for the relaying function. The connections of the reserve signal detector into the carrier-start circuit are shown on the overall schematic which applies to a particular order.

#### **ADJUSTMENT**

Because of differences in transmitter output, supply voltage, and service conditions, it is not practical to have a calibrated dial for this unit. However, calibration may be made at installation by recording output (either db or volts) at various knob settings of R1. Then, by depressing pushbutton S1 and adjusting the R1 dial so as to obtain one-half the normal saturated receiver output current (on a clear dry day), any increase in line attenuation at a later time may be noted as the difference between the original setting, and that required to obtain the one-half maximum receiver output current at the time of checking. The normal procedure for this test is to start with the knob full counterclockwise, and rotate slowly until the remote receiver output drops to half its maximum value.

NOTE: The mominal "one-half maximum" value for the TC set is 100 ma, and for the KR set, 10 ma. Since these values are half way up a steep curve, it may be rather difficult to adjust to exactly 10 or 100 ma. If the receiver output current is within ± 20 per cent of the nominal 10 or 100 ma figure, any attenuation figures will be correct within one db.

If communication between stations on a line section makes the foregoing periodic adjustment procedure inconvenient, there is a second method of us-

All possible contingencies which may arise during installation, operation, or maintenance, and all details and variations of this equipment do not purport to be covered by these instructions. If further information is desired by purchaser regarding his particular installation, operation or maintenance of his equipment, the local Westinghouse Electric Corporation representative should be contacted.

ing the reserve signal detector. First, set the receiver sensitivity to the desired margin for deterioration of signal. Depending on power company standards, this will usually be somewhere between 6 and 15 db. Now on a clear dry day, close S1 and increase R1 setting until the remote receiver output current drops 20 per cent. Leave the control at this point. At another time when a reserve signal test is to be made, it is necessary only to close the S1 pushbutton and have the remote operator note the receiver output current. If it does not drop more than 20 per cent or so, the desirable receiver margin still exists. If the receiver output drops to a low value or to zero, it indicates that the original margin no longer exists. This could mean increased line loss. reduced transmitter output, reduced receiver sensitivity, or a combination of these factors.

#### RENEWAL PARTS

Repair work can be done most satisfactorily at the factory. However, replacement parts can be furnished, in most cases, to customers who are equiped for doing repair work. When ordering parts, always give the complete nameplate data as well as the part identification as given in the Parts List.

#### **PARTS LIST**

Symbol	Description	Style
R1	200-K Pot.	185A086H27
R1	200-K Pot.	185A067H14
R2	2000-ohm resistor	1267296
	8000-ohm resistor	1205219
S1	Pushbutton Switch	879A860H01

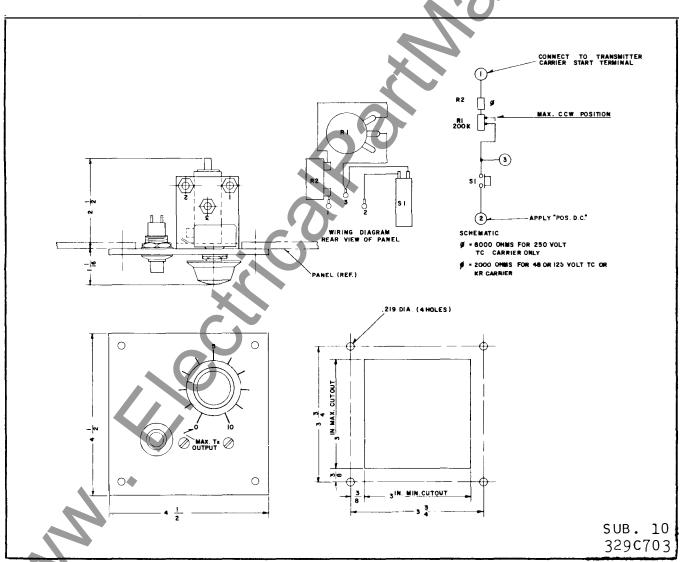
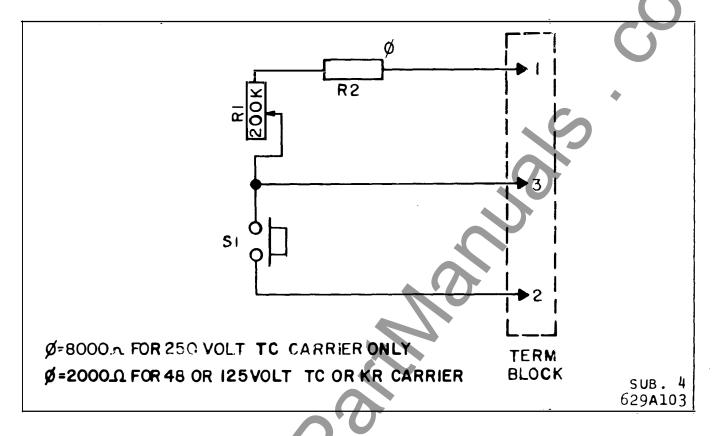
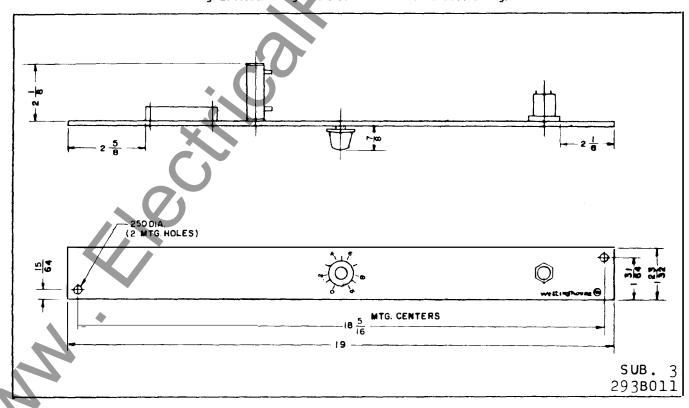


Fig. 1. Reserve Signal Detector for Panel Mounting.



6 Fig. 2. Reserve Signal Detector for 19-inch Rack Mounting.



• Fig. 3. Reserve Signal Detector for 19-inch Rack Mounting.

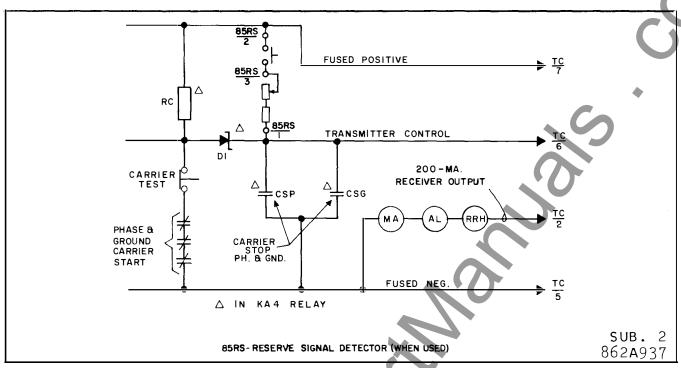


Fig. 4. Elementary K-Dar/TC Carrier Control Circuit.

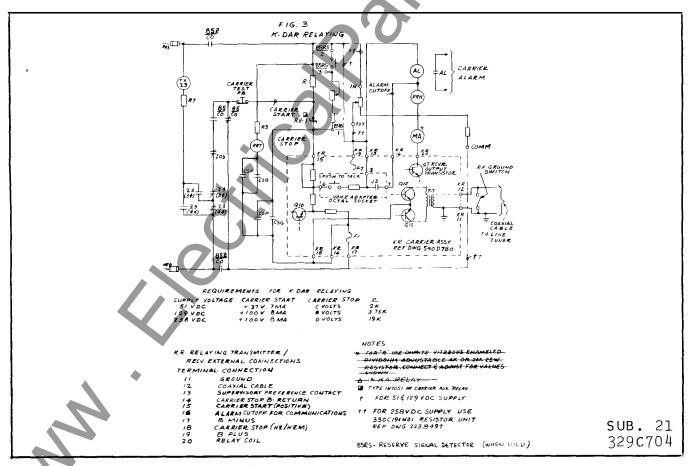


Fig. 5. Elementary K-Dar/KR Carrier Control Circuit.



#### INSTALLATION . OPERATION . MAINTENANCE

### INSTRUCTIONS

# TYPE TCU CONTROL UNIT FOR SKB OR HKB PHASE COMPARISON CARRIER RELAYING

**CAUTION:** It is recommended that the user of this equipment become thoroughly acquainted with the information in this instruction leaflet before energizing the carrier assembly. This is particularly important for those persons not familiar with transistorized equipment.

#### **APPLICATION**

The type TCU control unit is used in conjunction with the type TC transistorized carrier set for SKB or HKB phase-comparison carrier relaying. The control unit, which is also completely transistorized, serves to control carrier transmission, compare local and remote quantities during a fault, and initiate tripping for an internal fault.

#### CONSTRUCTION

The type TCU control unit consists of a standard 19-inch wide panel approximately 5-¼ inches (3 rack units) high. The panel is notched for mounting on a standard relay rack. All small components associated with the static circuitry are mounted on two printed circuit boards on the rear of the panel. Three adjustable controls and several larger components are mounted on a separate subassembly as shown on outline drawing Fig. 1 and component location drawing Fig. 2.

#### OPERATION

#### General

In phase-comparison relaying, the relative phase positions of the fault currents at the two ends of a line section are compared over a carrier channel to determine whether the fault is within or outside the protected line section. To make the comparison over a single carrier channel, the single-phase output voltage of the SKB or HKB relay sequence network energizes the type TCU control unit which performs the following functions:

- 1. Controls the transmission of carrier in half-cycle pulses at the line frequency (usually 60 Hz).
- Compares the phase position of the pulses received from the remote terminal with similar local pulses developed directly from the sequence network output.
- 3. Initiates tripping if the comparison indicates an internal fault.

In addition, the control unit has two secondary functions:

- 1. Transient blocking and unblocking. If tripping is not set up within 25-32 milliseconds after FD2 operates, the flip-flop circuit is desensitized so that discharge of stored energy (in reactive circuit elements) at the clearing of an external fault will not cause incorrect tripping. However, if an internal fault develops before the external fault is cleared, the change in phase position of the local and remote carrier pulses will cancel the transient blocking after about two cycles to allow a slightly delayed tripping.
- 2. Carrier squelch. When tripping takes place for an internal fault, the operation of either the ICS unit in the HKB relay or the AR relay unit in the SKB relay energizes a circuit which stops transmission of carrier. This is to prevent undesirable carrier blocking of another terminal which might require sequential tripping because of a lower value of fault current at that terminal. No matter what causes carrier transmission at such a time (carrier test, for example), the carrier squelch will hold carrier off for a reasonable time to allow tripping at other terminals of the faulted line section.

### Explanation of Logic Diagram and Basic Comparison Circuit

A logic diagram of one terminal of the complete system is shown in Fig. 3. The blocks in this illustration include complete units such as the carrier transmitter and receiver, and the relay enough to allow triggering of the flip-flop for any internal fault.

- 4. Transient unblocking Approximately 25 ms. to unblock the flip-flop. This circuit requires more than a single operating pulse, but not more than two operating pulses (during an internal fault) to release the flip-flop. Thus it will not operate on a single transient pulse.
- 5. Phase delay Adjustable up to 6 ms. to balance the delay in the blocking channel equipment. For type TC carrier, the channel delay is 2 ms.

#### INSTALLATION

The type TCU control unit is generally supplied in a cabinet or on a relay rack as part of a complete carrier assembly. The location must be free from dust, excessive humidity, vibration, corrosive fumes, or heat. The maximum ambient temperature around the chassis must not exceed  $55^{\circ}$ C. (Minimum temp. is  $-20^{\circ}$ C).

#### **SETTINGS**

There are three adjustable controls ( $R_{101}$ , 102 and 103) on the rear of the unit. The settings of  $R_{101}$  and  $R_{102}$  are described in the assembly instructions. The setting of  $R_{103}$  is a factory adjustment. A procedure for checking the  $R_{103}$  setting is described in the following section under Calibration.

#### MAINTENANCE

#### Routine Maintenance

Periodic checks of the relaying system as described in the assembly instructions are desirable to indicate impending failure so that the equipment can be taken out of service for correction. At regular maintenance intervals, any accumulated dust should be removed.

Voltage values should be recorded after adjustment in order to establish reference values which will be useful when checking the apparatus. The readings will remain fairly constant over an indefinite period unless a failure occurs.

Typical voltage values are given in the following table. Readings may vary somewhat, depending on the actual zener breakdown voltage and variations between transistors.

## TABLE | Test Point DC Voltages

NOTE: All voltages are positive with respect to battery negative (TP1 or TP54). The actual values will depend somewhat on the regulated 22 volts which has a ±4% tolerance.

TEST POINT	STANDBY	SIMULATED FAULT*
1 (neg.)	-	-
2 (pos.)	22	22
3	22	11 (square wave pulse)
4	20.3	20.0
5	0	12 (square wave pulse)
6	0.5	9.8 (square wave pulse)
51	21.5	21.0
52	20	8.5
53	22	21
54 (neg.)		_

<sup>\*</sup>Test current applied to one relay terminal only, and high enough to pick up FD1 and FD2.

#### Overall System Check

The overall performance of the TCU control unit in conjunction with the protective relay and carrier equipment can best be made by following the procedures described in the system instructions which accompany each equipment assembly. Test switches are provided to simulate internal or external faults, and a trip-circuit indicating light together with a receiver output milliammeter serve to indicate proper operation of the installation.

#### Calibration

As stated under SETTINGS, the adjustment of phase delay control  $\rm R_{101}$  and the 4-ms. delay control  $\rm R_{102}$  are covered in the system instructions for the complete TC-TCU carrier (or equivalent) assembly. In the following paragraphs, procedures

are given for checking the transient blocking and unblocking times and the carrier squelch time.

#### A. Transient Blocking Time

- 1. Connect a s.p.s.t. toggle switch between terminal 4 of the TCU right-hand printed circuit board and terminal 17 of the left hand board. Also connect the START terminal of an electronic timer or the EXT. TRIGGER terminal of an oscilloscope with a calibrated horizontal sweep and provision for a single sweep to the above terminal 17 as shown in Fig. 8A.
- 2. Connect the timer STOP circuit of scope vertical input to TP53 (probe lead) and TP54 (shield lead) on the left-hand (rear view) printed circuit board of the TCU Control Unit. TP54 is negative dc and provides the return circuit for both START and STOP inputs. Set timer for positive START voltage and negative STOP voltage.
- 3. Connect a jumper between TP2 and TP3 on the right hand (rear view) printed circuit board. (This disables the output of the local squaring amplifier which might otherwise interfere with this test).
- 4. Carrier assembly energized and in standby conditions (normal) but out of service.
- 5. Close switch to initiate transient blocking. The voltage at TP53 to TP54 will drop from approximately 20 volts to less than one volt dc after 18 to 32 ms. This time is determined by the value of R65 in the type TCU Control Unit, and is not adjustable.
- 6. At the completion of testing, be sure to remove the jumper from TP2 and TP3.

#### B. Transient Unblocking Time

- Connect a s.p.s.f. toggle switch between terminals 4 (pos. 45 V DC) and 7 (receiver output) of the TCU right-hand (rear view) printed circuit board, as shown in Fig. 8B.
- Connect the timer stop circuit or scope vertical input to TP53 and TP54 as described in Part A.
- 3. Initially close the toggle switch. This applies positive 45 volts dc to the remote squaring amplifier input and represents a received signal. Reset the scope "single sweep" control if necessary.

- 4. Apply sufficient 60-Hz current through SKB relay terminals 4 and 5 (phase A to neutral) to operate both FD1 and FD2 fault detectors. A current of two amperes will be sufficient in most cases.
- 5. Open the toggle switch to start timing. This operation removes the simulated received carrier and starts "timing out" the transient unblocking function. The voltage at TP43-54 will rise from less than one volt to approximately 20 volts after a delay of 15 to 35 milliseconds. This delay will vary from one reading to the next because of the variation in the point on the ac wave at which the toggle switch is opened. The delay can be varied by readjustment of R103 on the rear of the TCU Control Unit.
- 6. To repeat the transient-unblocking timing check, close the toggle switch, then momentarily interrupt the ac to the relay. This will reset FD2 which allows the flip-flop in the TCU to reset.

#### Carrier Squelch Time

This timing check is best made using a scope with a calibrated sweep since carrier builds up relatively gradually after the "squelch" interval.

- 1. Connect a s.p.s.t. toggle switch from positive of the dc supply to the squelch input terminal of the carrier assembly.
  - (Refer to the system dc schematic for the proper terminals. If the TC carrier set and TCU Control Unit are mounted in a cabinet, the squelch input terminal on the assembly terminal blocks (Z terminals) is the one that connects to TCU terminal 2 of J101. For the SKB relay, this squelch circuit is initiated by (1) closing of an auxiliary ICS contact or (2) closing of a contact on the AR tripping relay unit. For the HKB relay, squelch is initiated by an auxiliary ICS contact. When the protective relay and carrier are both mounted in the same cubicle, it is generally more convenient to make connections directly to the relay case terminals).
- 2. The toggle switch must also apply the positive dc supply voltage to the EXT. TRIGGER terminal of a scope as shown in Fig. 8C. Be sure that the dc supply

voltage is not in excess of the safe maximum value for this scope input circuit.

- 3. Connect the scope vertical input to TCU right-hand circuit board terminals 1 (probe) and 15 (shield). Terminal 15 is negative dc which provides the return for the scope trigger input also.
- 4. Set the scope vertical input for dc and an amplitude of 20 volts, and set the EXT. TRIGGER for a negative dc input. (Actually, the input will drop from battery positive to zero when the toggle switch is opened).
- Transmit carrier by turning on the Carrier Test switch on the panel of the type TC carrier set.
- 6. Close the test toggle switch, then reset the scope if necessary. Closing this switch will stop transmission of carrier. Do not

- leave it closed longer than necessary to make the test.
- 7. Now open the toggle switch. Capacitor C6 in the squelch circuit will start to discharge. After an interval of 120 to 180 milliseconds, transistor Q11 will stop conducting and the voltage to the scope vertical input will rise to 20 volts, indicating carrier transmission again.

#### RENEWAL PARTS

Repair work can be done most satisfactorily at the factory. However, replacement parts can be furnished, in most cases, to customers who are equipped for doing repair work. When ordering parts, always give part designation, rating, and complete equipment nameplate data.

#### **ELECTRICAL PARTS LIST**

CIRCUIT SYMBOL	DESCRIPTION	WESTINGHOUSE STYLE NUMBER
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#### RIGHT HAND BOARD (REAR VIEW) 408C338G03 TO G08

CAPACITOR		+
C1 to C5	0.25 MFD 200VDC	187A624H02
C6	39 MFD 35 VDC	187A508H04
DIODES	•	(0)
CR1-CR6-CR7-CR8	1N4818 Δ	188A342H01
CR2	1N3797B-22V	185А089Н09
CR3-CR4-CR10	1N457A	184A855H07
CR5	1N91	182A881H04
CR9	1N748A-3.9V	186A797H13
$\Delta$ Maybe IN538 Diodes	on some boards	
RESISTORS		
R1-R2	2.2K, ½W ±10%	187A641H35
R3-R10-R12-R27	$100$ K, $\frac{1}{2}$ W $\pm 10\%$	187A641H75
R4-R11	100K, ½W ±5%	184A763H75
R5	22K, ½W ±10%	187A641H59
R6	39K, ½W ±5%	184A763H65
R7-R20	47K, ½W ±10%	187A641H67
R8-R16-R31	4.7K, ½W ±10%	187A641H43
R9	470 Ohm, 3W ±5%	184A636H20
R13	33K, ½W ±10%	187A641H63
R14	68K, ½W ±10%	187A641H71
R15	27K, ½W ±10%	187A641H61
R17-R19-R30	10K, ½W ±10%	187A641H51
R18	3.3K, ½W ±5%	184A763H39
R21-R22	$470\mathrm{K}$ , $\frac{1}{2}\mathrm{W}$ $\pm10\%$	187A641H91
R23	$330\Omega$ , $2\text{W}$ $\pm5\%$	185A207H15
R24	1.2K, ½W ±5%	184A763H29
R25	$5.6$ K, $\frac{1}{2}$ W $\pm 10\%$	187A641H45
R26	39K, ½W ±10%	187A641H65
R28-R29	15K, ½W ±10%	187A641H55
R32	33K, ½W ±5%	184A763H63
TRANSISTORS		
(Q1-Q2) - (Q6-Q7)	2N652A Matched Pair	671B632G01
Q3-Q5-Q8-Q9	2N3645	849A441H01
Q10-Q11	2N699	184A633H19
Q12-Q13	2N652A	184A638H16

#### **ELECTRIC PARTS LIST**

CIRCUIT SYMBOL	DESCRIPTION	WESTINGHOUSE STYLE NUMBER
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#### LEFT HAND CIRCUIT BOARD (REAR VIEW) STYLE 408C377G03 TO 408C337G07

CAPACITORS		•
C51	0.25MFD, 200VDC	187A624H02
C52-C55	1.0MFD 200VDC	187A624H04
C53-C54	500 MMF, 200VDC $\Delta$	187A697H03
C56	3.0MFD 200VDC	188А293Н06
$\Delta$ Maybe .05 MFD on some boards		10
DIODES		O'
CR51-CR57-CR61	1N957B-6.8V	186A797H06
CR52-CR60	1N91	182A881H04
CR53-CR54-CR55-CR56-CR58-CR63-CR64-CR65	1N538	407C703H03
CR59	1N960B-9.1V	186A797H10
CR62	1N1789-56V	584C434H08
CR66	1N965B-15V	186А797Н08
RESISTORS		-
R51	40 Ohm, ½W ±10%	187A640H17
R52-R53-R55-R49-R64-R66-R85	10K, ½W ±10%	187A641H51
R54	120K, ½W ±10%	187A641H77
R56	22K, ½W ±5%	184A763H59
R57,R69-R80	4.7K, ½W ±10%	187A641H43
R58-R70-R74	22K, ½W ±10%	187A641H59
R60-R79	4.7K, ½W ±5%	184 A763 H43
R61-R71-R77	5.6K, ½W ±5%	184A763H45
R62	1.5K, ½W ±10%	187A641H31
R63-R82	2.2K, ½W ±10%	187A641H35
R65-R83	6.8K, ½W ±10%	187A641H47
R67 (G03-G04)	470 Ohm, 3W ±5%	184A636H20
R67 (G05-G06-G07)	750 Ohm, 3W ±5%	185A209H19
R68	47K, ½W ±10%	187A641H67
R72	15K, ½W ±10%	187A641H55
R73	Thermistor 1D101	185A211H04
R75-R84	470 Ohm, ½W ±10%	187A641H19
R76 R78	100K, $\frac{1}{2}$ W ±10%	187A641H75
R78	6.8K, ½W ±5%	184A763H47
R81	8.2K, ½W ±10%	187A641H49
R86	470K, ½W ±10%	187A641H01
TRANSISTORS		
Q51-Q52-Q53-Q54	2N652A	184A638H16
Q55	2N699	184A638H19

#### **ELECTRICAL PARTS LIST**

CIRCUIT SYMBOL	DESCRIPTION	WESTINGHOUSE STYLE NUMBER
LEFT HAND CIRCUIT BO	DARD (REAR VIEW) 204C315G01	
CAPACITOR		
C51	22MFD 50V	762A703H01
C52	1.0 MFD 35V	837A241H15
C53-C54	500MMF 500V	187A694H03
C56-C57	4.7 MFD 35V	184A661H02
DIODES	7	
CR51-CR57-CR61-CR67-CR52-CR53-CR54-CR55	1N957B - 6.8V	186A797H06
CR56-CR58-CR60-CR63-CR64-CR65-CR68-CR69	1N457A	184 A855H07
CR59	1N960B-9.1V	186A797H10
CR62	1N1789-56V	584C434H08
CR66	1N965B-15V	186A797H08
RESISTORS		
		1
R51	47 Ohm, ½W ±10%	187A640H17
R52-R53-R55-R59-R64-R66-R72-R85	10K, ½W ±5%	184A763H51
R54	120K, ½W ±5%	184A763H77
R56-R58-R70-R74	22K, ½W ±5%	184A763H59
R57-R60-R69-R79-R80 R61-R77	4.7K, ½W ±5% 5.6K, ½W ±5%	184A763H43 184A763H45
R62	1.5K, ½W ±5%	184A763H31
R63	2.2K, ½W ±5%	184A763H35
R65-R78	6.8K, ½W ±5%	184A763H47
R67	750 Ohm, 3W ±5%	185A209H19
R68-R82	47K. ½W ±5%	184 A763 H67
R81	8.2K, ½W ±5%	184A763H49
R83	1K ½W ±5%	184A763H27
R84-R87	470 Ohm, ½W ±5%	184A763H19
R86	470 K, ½W ±5%	184A763H91
1000	410 K, /2W ±5%	104A 1031131
TRANSISTORS		
Q51-Q52-Q53-Q54	2N3645	849A441H01
Q55	2N699	184A638H19
Q56-Q57-Q58	2N697	184A638H18

#### PARTS NOT ON BOARDS

CAPACITOR		
C101	0.225 MFD 339VAC	1723409
CHOKE	_	
L101	8.5 Henry, 400 Ohms	188A460H01
RESISTORS		
R101 R102 R103 R104, 48VDC R104, 125VDC R105, 48VDC R105, 125VDC	100K Pot. 2W 1K Pot. 2W 50K Pot. 2W 300 Ohm 25W 1250 Ohm 25W 1000 Ohm 25W 3750 Ohm 25W	185A067H10 185A067H09 185A067H11 1202847 1202589 1202588 1202955



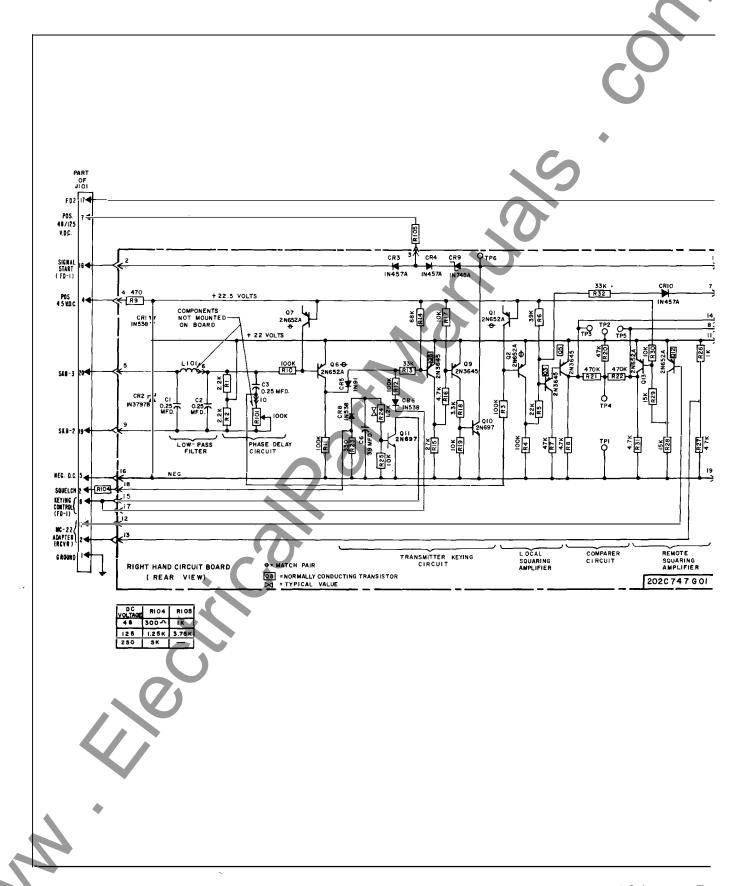
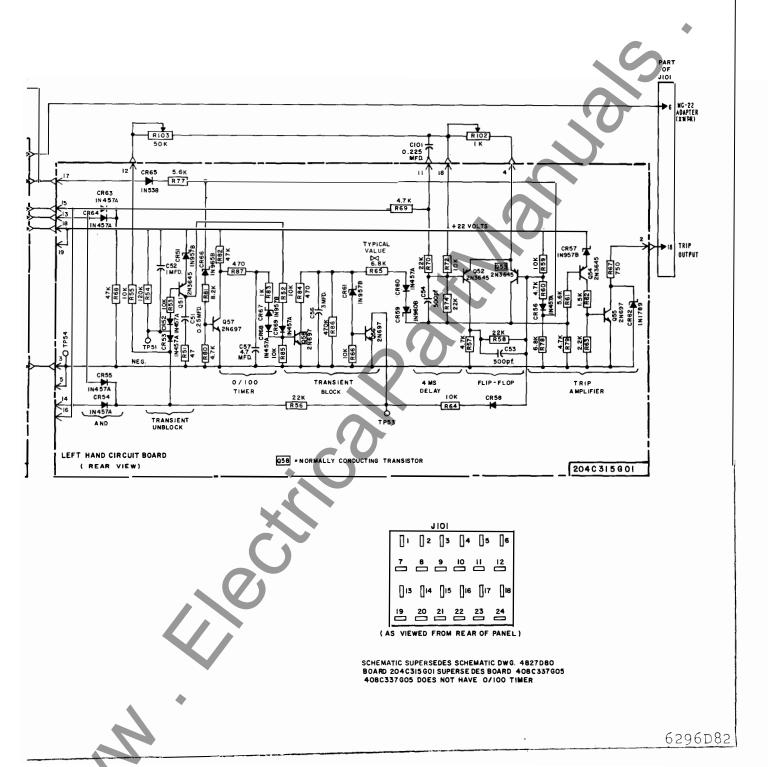


Fig. 6. Internal Schematic, Ty



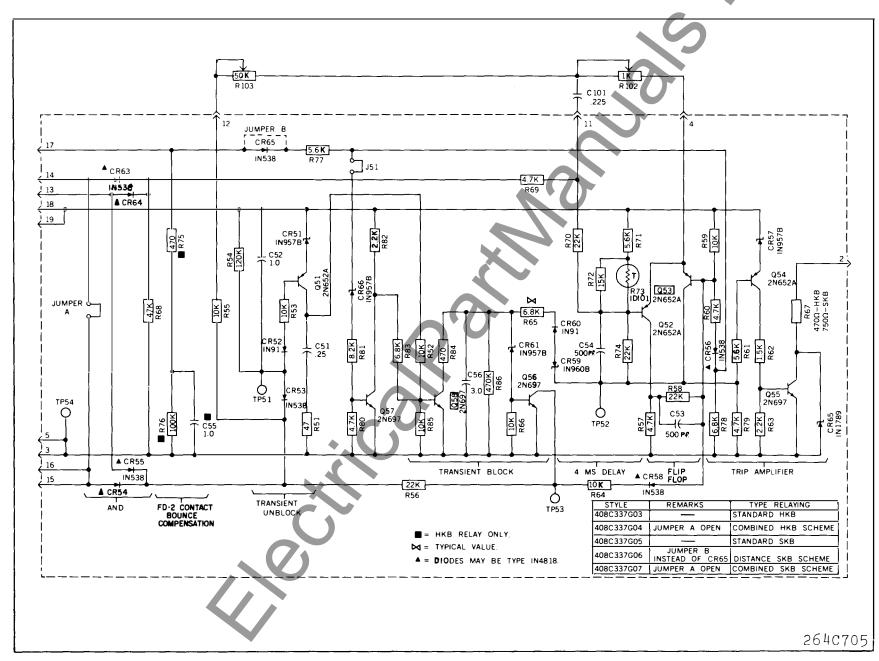


Fig. 7. Internal Schematic of Left Hand Board (rear view).

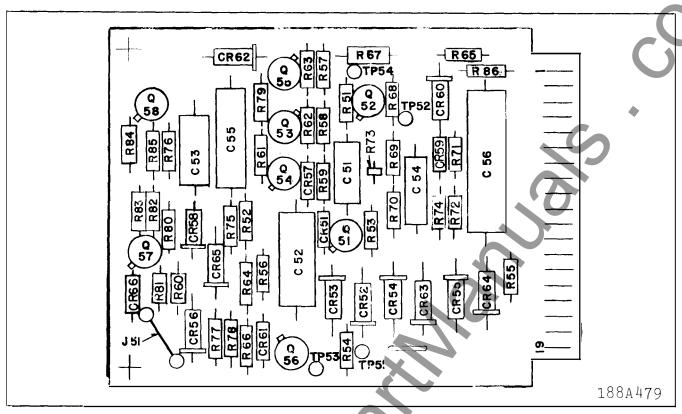


Fig. 8. Component Location on Left-Hand (rear view) Printed Circuit Board in Type TCU Control Unit.

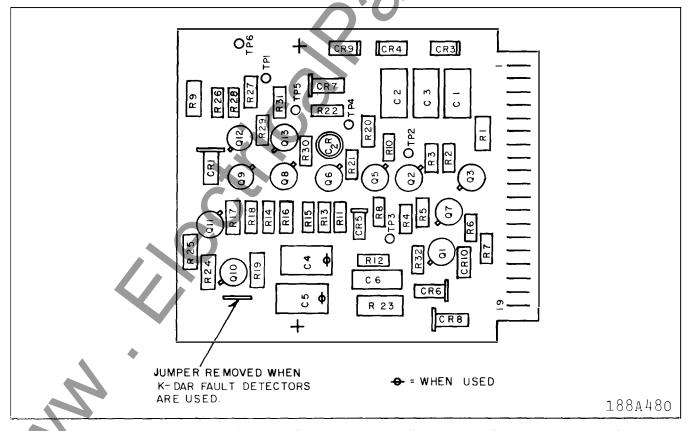


Fig. 9. Component Location on Right-Hand (rear view) Printed Circuit Board in type TCU Control Unit.

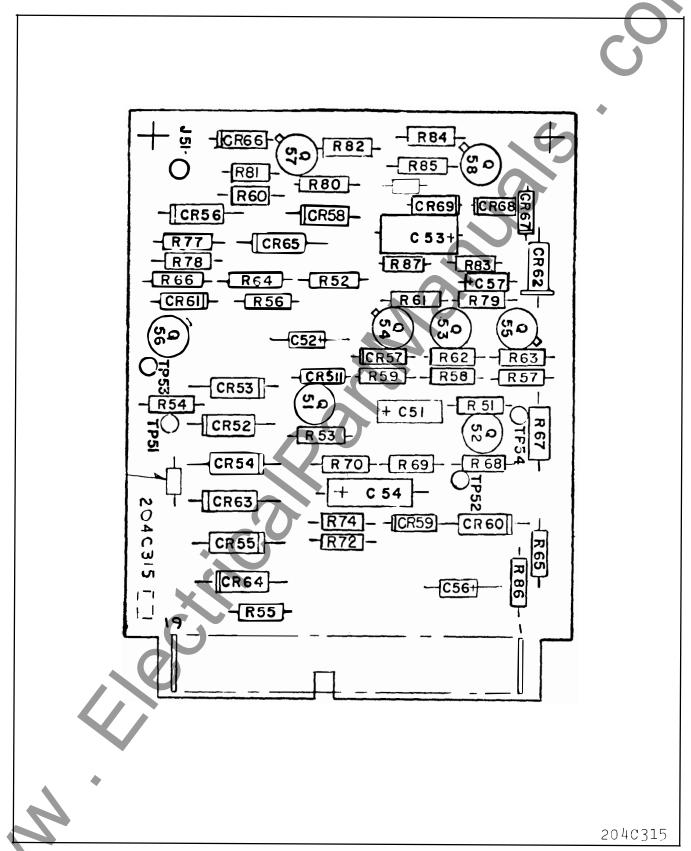


Fig. 10. Component Location on Style 204C315G01 Left Hand Board.

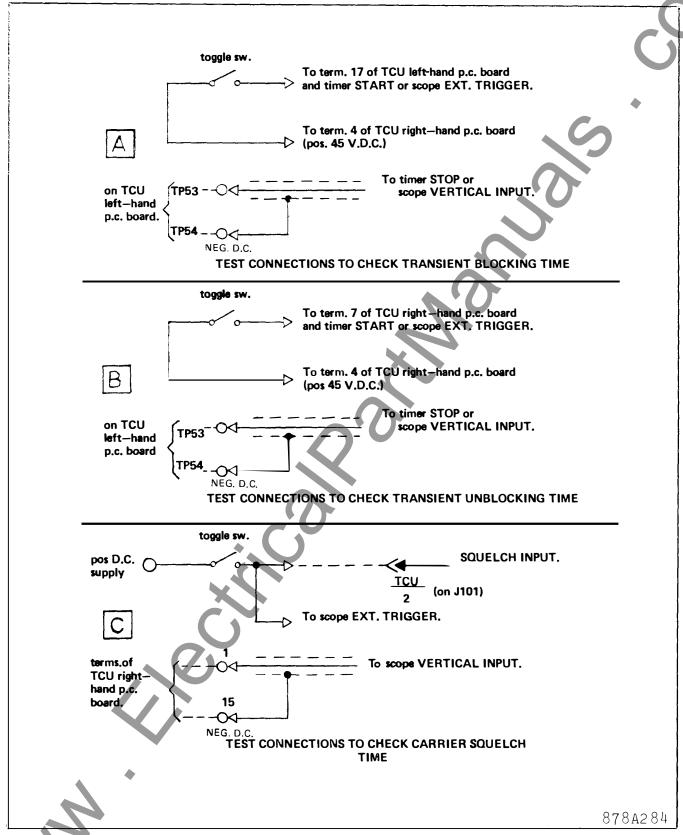


FIG. 11 TEST CONNECTIONS FOR CHECKING TRANSIENT BLOCKING AND UNBLOCKING TIMES AND CARRIER SQUELCH TIME.

MAN CORE CORE



WESTINGHOUSE ELECTRIC CORPORATION RELAY-INSTRUMENT DIVISION NEWARK, N. J.

Printed in U.S.A.



#### INSTALLATION • **OPERATION**

### INSTRUCTI

#### **TYPE TC-10 POWER LINE CARRIER** TRANSMITTER-RECEIVER (WIDE BAND) 30 to 300 kHz 10 WATTS - 48, 125, 250 Vdc WITH OPTIONAL VOICE

**CAUTION:** It is recommended that the user of this equipment become thoroughly acquainted with the information in this instruction leaflet before energizing the carrier assembly. Failure to observe this precaution may result in damage to the equipment.

> If the carrier set is mounted in a cabinet, it must be bolted down to the floor or otherwise secured before swinging out the equipment rack to prevent its tipping over.

#### O APPLICATION

The type TC-10 carrier equipment is designed for blocking type pilot relay systems. The first of these is the directional-comparison schemes using the KA-4 relay, or other electromechanical carrier relay. The TC-10 is also applied to solid-state directional-comparison systems such as the SKAU-3 or Uniflex blocking systems. The second type of system which uses the TC-10 is the phasecomparison blocking systems which use the SKB-TCU or SKBU-1 carrier relays.

The type TC-10 carrier can also be used for functions other than relaying. These include a "push-to-talk" maintenance telephone channel, data acquisition, or supervisory control.

The control of the transmitter can be handled in many different configurations. The elementary diagrams for keying the transmitter are shown in Figures 42 thru 48.

#### CONSTRUCTION

The transmitter-receiver unit consists of a standard 19-inch wide chassis 54 inches (3 rack units) high. The chassis is notched for mounting on a standard relay rack. Metering jacks, fuses, power and test switches, pilot light, and the receiver gain control are accessible from the front of the chassis, See Fig. 3. The circuitry is divided

• into 8 plug-in modules as shown in Fig. 3. The components mounted on each printed circuit board or other sub-assembly are shown enclosed by dotted lines on the internal schematic, Fig. 18. The locations of components on the eight printed circuit boards are shown on separate illustrations, Figures 4 through 17.

External connections to the assembly are made through a 36-circuit receptacle J3. The r-f output connection to the assembly is made through a coaxial cable jack J2. When voice communication • is used, the handset plugs into a jack on the front panel of the voice adapter module.

The input attenuator control R5 is accessible from the front of the receiver input module panel. In addition, two current jacks are provided on the detector module for measuring the following quantities:

- Receiver 20-mA. output current.
- Receiver 200-mA. output current.
- O A standard set of harnesses are available for use with the TC-10. These are shown in Figure 49 and are styles 1335D24G01 through G20. Note the inclusion of resistors on the Z block for

All possible contingencies which may arise during installation, operation, or maintenance, and all details and variations of this equipment do not purport to be covered by these instructions. If further information is desired by purchaser regarding his particular installation, operation or maintenance of his equipment, the local Westinghouse Electric Corporation representative should be contacted.

duplicating the KA-4 function with other electromechanical relaying systems when desired.

#### **OPERATION**

#### TRANSMITTER

The transmitter is made up of four main stages and a filter. The stages include two crystal oscillators operating at frequencies that differ by the desired channel center frequency, a mixer and buffer amplifier, a driver stage and a power amplifier. The output filter removes harmonics that may be generated by distortion in the power amplifier.

A single crystal designated for oscillation in the 30 kHz to 300 kHz range cannot be forced to oscillate away from its natural frequency by as much as + 150 hz. In order to obtain this desired • frequency shift, it is necessary to use two crystals in the 2 MHz range. The crystals are Y1 and Y2 of Fig. 19. The frequency of Y2 is 2.00 MHz when operated with a specified amount of series capacity and the frequency of Y1 is 2.00 MHz plus the channel center frequency, or 2.03 MHz for 30 kHz center frequency. Capacitor C55 and crystal Y2 in series are connected between the positive side of the supply voltage and the base of transistor Q51, which operates in the emitter follower mode. The emitter is coupled to the base through C57. With Y2 removed, the base of Q51 would be held at approximately the midpoint of the supply voltage by R51 and R52. The crystal serves as a series resonant circuit with very high inductance and low capacitance. The circuit can be made to oscillate at other than the natural frequency of the crystal by varying the series capacitor, C55. Increasing C55 will lower the frequency of oscillations and reducing C55 will raise the frequency. This oscillator can be made to oscillate in the range of ±100 Hz from its marked frequency.

Crystal Y1 is connected in a circuit that is similar except for the addition of C53 and diodes D51 and D52. By adjustment of C52 this circuit can be made to oscillate at ±100 Hz from its marked frequency. The crystals taken individually have a greater variation of frequency with temperature than would be acceptable. However, by proper matching of the two crystals, the variation in their difference frequency can be kept within limits that permit holding the frequency stability

of the overall transmitter to  $\pm 10$ Hz over a temperature range of -20 to  $\pm 55$ °C.

The frequencies produced by the two oscillators are coupled to the base of mixer transistor Q53 through C62 and C63. The sum of the two frequencies is so high that a negligible amount appears on the secondary of transformer T51, but the difference frequency is accepted and amplified by Q53 and Q54.

When the keying control is closed, it increases the output power to 10 watts. This is effected by reducing the emitter resistance of buffer-amplifier transistor Q54. When the keying control is open, transistor Q55 receives no base current and is non-conducting. Emitter resistor R70 Therefore is effectively open-circuited. The level of output power is adjusted to 1 watt by means of R64. When Q55 is made conductive by closing the keying control circuit, R70 is placed in parallel with R68 and the amount of emitter resistance unbypassed by C66 can be adjusted as required to obtain a 10-watt output level.

As shown on the Internal Schematic, Fig. 18, the voltage for the keying circuit is obtained from the 45-volt regulator supply in the Keying Module.

The driver stage consists of transistors Q56 and Q57 connected in a conventional push-pull circuit with input supplied from the collector of Q54 through transformer T52.

The power amplifier (Fig. 20) uses two seriesconnected power transistors, Q2 and Q4, operating as a class B push-pull amplifier with single-ended output. Diodes D2 and D4 provide protection for the base-emitter junctions of the power transistors. Zener diodes Z2 and Z4 protect the collectoremitter junctions from surges that might come in from the power line through the coaxial cable.

Terminals #17 and 18 on J3 (Fig. 18) are connected across a 2-ohm resistor R6, located on the power-amp module. When the transmitter is operating (carrier-on), approximately .5 amperes (dc) of current flows through R6 developing approximately 1 volt (dc) for 48V units and 0.25 amps (dc) of current developing 0.5V dc for 125V and 250V units. This voltage (or current) can be

used to drive an indicating device such as an oscillograph or indicating relay for carrier-on indication. The value of input impedance of the device connected to these terminals will have no effect on the transmitter operation, provided that R6 remains as a shunt resistor. R6 should not be removed or value increased, in an effort to provide a higher current level for driving the indicating device, as this could jeopardize carrier-start operation.

The output transformer T3 (Fig. 21) couples the power transistors to the output filter FL102. The output filter includes two trap circuits (L102, C1, C2, L103, C3 and C4) which are factory tuned to the second and third harmonics of the transmitter frequency. Capacitors C5, C6 approximately cancel the inductive reactance of the two trap circuits at the operating frequency. Protective gap G1 is a small lightning arrester to limit the magnitude of switching surges or other line disturbances reaching the carrier set through the line tuner and coaxial cable. Auto-transformer T4 matches the filter impedance to coaxial cable of 50, 60 or 70 ohms.

The series resonant circuit composed of L105 and C7 is tuned to the transmitter frequency, and aids in providing resistive termination for the output stage. Jack J102 is mounted on the panel of FL102 and is used for measuring the r.f. output current of the transmitter into the coaxial cable. It should be noted that the filter contains no shunt reactive elements, thus providing a reverse impedance that is free of possible "across-the-line" resonances.

When keyed for voice by the voice adapter, transistor Q55 (Fig. 19) is keyed into class-A operation so that its conduction can be modulated by the voice input from the voice adapter. Potentiometer R82 in the transmitter module and R41 in the voice-adapter module are adjusted so that the nominal output of carrier is 3.25 watts (14 volts across 60 ohms). The voice input modulates the carrier through this transistor by varying the amount of conduction of Q55 so that the output power of carrier varies with the voice amplitude following the voice frequency components. Since with Q55 completely nonconducting, R64 has been set to produce a 1-watt output, maximum modulation on the side to shut off Q55 will not result in an

output level of less than 1 watt carrier at any time. Also since the output level has been set at 10 watts with Q55 completely conducting by the adjusting of R70, the maximum modulation on the side of "turn-on" of Q55 will not result in a carrier output level of greater than 10 watts at any time.

The biffer keying board in addition to providing proper buffering also contains logic for the proper keying of output level in regard to protective relaying operation and voice adapter operation.

#### RECEIVER

The receiver is a superheterodyne type to facilitate obtaining constant bandwidth regardless of the channel frequency. The major stages include an input filter, attenuator (gain control), crystal oscillator, mixer, I.F. filters and I.F. amplifiers, diode detector, dc amplifier, and dc power output stage. See Figures 23, 24 and 25.

The fixed input filter rejects undesired signals while accepting a wide enough band of frequencies to assure fast operation. The receiver sensitivity is adjusted by means of the continuously variable input attenuator control R5. The receiver oscillator is basically the same type as the transmitter but uses an operational amplifier. The oscillator frequency is 20 kHz above the incoming signal frequency. The receiver channel frequency is determined by the input filter and the oscillator crystal.

Mixing is accomplished by feeding the incoming signal to the emitter, and the receiver oscillator signal to the base of the mixer Q211. Injection into two separate elements, base and emitter, provides a circuit capable of handling greater signal level variations than one in which injection is made into only a single element such as the base. This receiver uses an intermediate frequency of 20 kHz. Typical characteristics of both filters and the complete receiver are shown on curves, Fig. 29 and 30.

and D3. The resulting dc output is amplified by transistors Q2 and Q3, giving a receiver output current of nominally 200 mA. for a 30-ohm external relay coil circuit. Where a second output current of 20 mA. is desired, an external 2000-ohm

relay circuit can be connected to the receiver output as shown in Fig. 31. If only a 20-mA output is desired, a 33-ohm resistor and diode must still be connected into the circuit as shown.

#### Voice Adapter Module

Voice Receiver Circuit – The voice adapter receiver (Fig. 26) consists of three r-f amplifier stages O1, O2, and O3, a diode detector, and an audio amplifier Q5. The receiver features automatic volume control whereby, if the received r-f input level varies, due to line switching or weather conditions, there will be a minimal effect on listening volume and the volume control need not be readjusted. This is accomplished using a field effect transistor Q10 connected in series with C4 across the emitter resistor R8 of the second r-f amplifier stage Q2. The drain-to-source resistance of Q10 varies directly with the dc voltage applied between its gate and source (TP-A to TP-B). Therefore, controlling the dc voltage between TP-A and TP-B will affect the drain-source resistance, thereby controlling the effective emitter bypass impedance and the gain of Q2. The dc voltage applied to TP-A is maintained proportional to the signal level at the output of the detector stage. Q4 serves as a dc amplifier for feedback to the F.E.T. Fig. 41 illustrates the A.V.C. response of the receiver circuitry. Plotted simultaneously is the feedback dc voltage (TP-A to TP-B).

The demodulated audio signal is present across volume control R14. It is then fed through C11 to the audio amplifier stage Q5. The collector load of Q5 is one half of the primary winding of T2 which is used to match the impedance of the handset receiver.

#### Speech-Amplifier Circuit

The speech amplifier circuit is a three-stage audio amplifier using transistor Q6, Q8 and Q9. The circuit features automatic level control whereby the output, applied to modulate the TC-10 Transmitter, is held at a constant level while the microphone input level can vary up to 25dB in amplitude. This is accomplished by controlling the gain of the first amplifier stage Q6, by placing a field effect transistor Q11 in series with C18 across the Q6 emitter resistor R24. The effective drain-

to-source resistance of Q11 varies in proportion to the dc voltage applied to its gate (TP-8). Therefore, controlling this dc voltage will affect the drain source resistance, thereby controlling the effective emitter bypass impedance, and the gain of Q6. The dc voltage at TP8 is maintained proportional to the audio signal level at the collector of the second amplifier stage Q8. This signal is applied to the base of Q7 which when turned on by the negative going peaks will cause current to flow through D3 and charge C19 applying a dc voltage to the gate of the F.E.T. (Q11) in proportion to the signal level. The audio signal is applied through C21 to the third amplifier Q9. The final output level can be adjusted using R37.

#### POWER SUPPLY

The power supply (in Fig. 18) is a series-type transistorized de voltage regulator which has a very low stand-by current drain when there is no output current demand. The zener diode Z1 holds a constant base-to-negative voltage on the seriesconnected power darlington transistor Q1. Depending on the load current, the dc voltage drop through transistor Q1 and resistor R2 (in Fig. 18B) varies to maintain a constant nominal 100-volt output. The Zener diode Z2 is used in a second series regulator to supply a nominal to 45V for use with the keying circuit, receiver, and the voice adapter. It is placed in a series regulator circuit (O2 & R1) so that it does not draw current unless called upon by the receiver and voice adapter. Capacitor C1 provides a low carrier-frequency impedance across the dc output voltage. Capacitors C2 and C3 by pass r.f. or transient voltages to ground, thus preventing damage to the transistor circuit.

For a 250-volt dc supply, the circuit of Fig. 35 is used. This consists of an external voltage-dropping resistor assembly in conjunction with a 125V TC-10 set chassis connected in series. The resistor assembly (see Fig. 34) must be mounted at the top of a cabinet or an open rack. Because of the heat dissipated, no transistorized equipment should be mounted above the resistor panel. The 250 volt TC-10 set has a constant current drain of 0.9 amperes dc, and uses 1½ amp fuses in the resistor panel.

When the TC-10 set is used with solid-state

protective relays (such as the SKBU-11), power switch S2, and fuses F1 and F2 are omitted from the assembly. See Figures 22C & 22D. Instead, the dc power for the complete relaying assembly is controlled from a single switch and set of fuses. This is done to prevent an incorrect tripping or blocking output which might result from interruption of one or both sides of the dc supply to the carrier set or protective relays. For solid-state relaying applications, there are no connections to J3 terminals 7 or 6 (normally fused positive and fused negative). See Fig. 18.

#### **RELAYING CONTROL CIRCUITS**

The carrier control circuit for KDar relaying is shown in elementary form in Fig. 28. The "Transmitter Control" circuit is normally held at fused negative potential through the normally-closed carrier test pushbutton and the phase and ground carrier-start relay contacts. Opening of any of these contacts allows current to flow from fused positive through resistor RC and the Diode D1 to the transmitter control terminal TC 10/9 thus starting carrier transmission at full output. The reception of carrier from either the local or remote transmitter normally causes a saturated current 200 mA. to flow in the alarm and holding coils in the type KA-4 (or (AL and RRH) equivalent) receiver auxiliary relay.

If the protective relays call for stopping the transmission of carrier, closing of CSP or CSG contact connects the transmitter control circuit back to fused negative, thus stopping any carrier transmission regardless of how it was started.

If a relaying carrier channel is also used for an auxiliary function such as telemetering or supervisory control, the keying contact for this function is connected into the carrier-start circuit in series with the carrier test pushbutton. Such a contact must be normally closed (in the non-operating condition). An auxiliary relay in the receiver output, usually in place of the alarm relay, energizes the telemetering or supervisory control equipment through contacts on the auxiliary relay.

Note also that the KA-4 function for normally closed carrier-start relays and normally open

carrier-stop relays is provided by using the resistor supplied as part of standard harness and connecting as shown in Figure 44.

Other types of connections are shown in Figures 44 through 49.

### CARRIER CONTROL FOR OTHER FUNCTIONS

If a type TC-10 set is keyed on-off for telemetering or supervisory control only (no protective relaying), one of the circuits shown in Fig. 42 can be used. Arrangements are shown for either a normally-closed or normally-open carrier-start contact. In the former case, a diode is required to allow using the Voice Adapter for push-to-talk voice communication between stations. Note that continuous telemetering must be interrupted when it is desired to use the carrier channel for voice communication.

The receiver output can be connected for either 200 mA, or 20 mA operation as shown in Fig. 31. The 200-mA output is preferable (if a choice is available) because of a slightly better time constant in the 200-mA receiver output circuit. In some cases, both the 200-mA and the 20-mA outputs may be used together. For example, the 200-mA output can be used with a standard carrier auxiliary relay (for directional-comparison relaying), while the 20-mA output feeds a 2000-ohm receiver relay used with supervisory control equipment. The connections shown in Fig. 31 would be used for this case, with the receiver relay holding coil (RRH) in place of the RRH and AL coils shown. The alarm function would be provided by the supervisory control equipment.

#### **CHARACTERISTICS**

Frequency Range 30-300 kHz (50-300 kHz

for phase comparison re-

laying.)

Transmitter Output 10 watts into 50 to 70

ohm resistive load

Harmonics 55 dB below 10 watts

• Receiver Sensitivity 125 mV input for the

180 mA minimum output

current

Receiver Selectivity 1500 Hz bandwidth (3dB)

down); 80 dB at  $\pm 3 \text{kHz}$ .

Transmitter-Receiver

**☼** Channel Rating 40dB

Input Voltage 48, 125, or 250V dc

Supply Voltage

Variation 42-56V, 105-140V, 210-

280V

Battery Drain:

48V dc 0.5 amp standby, 1.35

amp transmitting

125V dc 0.25 amp standby, 0.6

amp transmitting

250V dc 0.9 amp standby or trans-

mitting (with external re-

sistor Panel)

Temperature Range -20 to +55°C around

chassis

### FREQUENCY SPACING

The minimum recommended frequency spacing between two type TC-10 carrier sets operated in parallel without hybrid units is shown on the curve of Fig. 32. For example, at 100 kHz, the minimum spacing is 8 kHz. Closer spacing would result in the generation of inter-modulation products caused by the non-linear load presented by each transmitter to the other one.

The minimum frequency spacing between a TC-10 carrier channel and an adjacent transmitter signal keyed on-off at a rate of 60 pulses per second can be determined from the nomograph of Fig. 33. Using the example shown by the dashed line, consider a type TC-10 set used on a channel with a normal attenuation of 15 decibels. The TC-10 receiver would be set to give a margin of 15dB below the normal received signal, or for a sensitivity of -30dB (relative to a 24.5 volt, 10-watt signal). The interfering signal is assumed to be a 10-watt transmitter at the same location. To determine the

minimum frequency spacing of the TC-10 receiver from this interfering signal, lay a straight edge between the -30 dB point on the receiver sensitivity scale and the zero dB point on the interfering transmitter scale. The resulting line crosses the channel spacing scale between 3 and 4 kHz. For this example, a channel spacing of at least 4kHz should be used. (In order not to conflict with the limits of Fig. 32, an r-f hybrid may be needed between the TC-10 set and the other transmitter, depending on the actual application.)

For protective relaying applications to 3-terminal lines, the transmitter frequencies are offset 100 hertz to prevent a slow beat or cancellation of the received signal when two transmitters send blocking signals to the third terminal. The three transmitters operate at fc, fc + 100 Hz. and fc - 100 Hz. All receivers operate at the channel center frequency (fc).

#### INSTALLATION

The type TC-10 transmitter-receiver is generally supplied in a cabinet or on a relay rack as part of a complete carrier assembly. The location must be free from dust, excessive humidity, vibration, corrosive fumes, or heat. The maximum ambient temperature around the chassis must not exceed 55°C.

#### **ADJUSTMENTS**

#### **TRANSMITTER**

The TC-10 transmitter is shipped with the power output controls R64, R82, R41 and R70, set for outputs of 1 watt, 3.2 watts and 10 watts into a 60-ohm load. If it is desired to check the adjustments or if repairs have made readjustment necessary, the coaxial cable should be disconnected from the assembly terminals and replaced with a 50 to 70 ohm non-inductive resistor of at least a 10-watt rating. Use the value of the expected input impedance of the coaxial cable and line turner. If this is not known, assume 60 ohms. Connect the T4 output lead to the corresponding tap. Connect an ac vacuum-tube voltmeter (VTVM) across the load resistor. Turn power output control R64 to minimum (full counterclockwise). Key for reserve signal detector by jumpering terminals 21 & 11 on keying module. Turn on the power switch on the panel and note the dc voltage across terminals 3 & 35 on keying module. If this is in the range of 40 to 46 volts, rotate R64 clockwise to obtain 4 or 5 volts across the load resistor used. At this point check the adjustment of the series output tuning coil L105 by loosening the knurled shaft-locking nut and moving the adjustable core in and out a small amount from its initial position. Leave it at the point of maximum voltage across the load resistor used. Then rotate R64 farther clockwise to obtain the correct voltage for 1 watt in the load resistor, as shown in the following table.

Then change to relaying output by connecting together terminals 5 to 3 on keying module, and rotate R70 until the voltage across the load resistor is as shown in the following table for a 10 watt output. Recheck the adjustment of L105 for maximum output voltage and readjust R70 for a 10-watt output if necessary. Tighten the locking nut on L105. Open the power switch and remove the jumper used to key the transmitter to the 10 watt level. Key for voice by connecting terminal 1 to 31 on voice adapter module. Turn the power back on. Adjust "C"(R41) on the voice adapter module and/or R82 on transmitter module for a 3.2 watt output across the load resistor (14V across 60 ohms). Open the power switch, remove connections to terminals of J3, remove the load resistor, and reconnect the coaxial cable circuit to the transmitter. Note on frequencies above 200 A kHz, L105 adjustment is a screw-driver adjustment. There is no knurled shaft-locking nut.

#### VOLTAGE (RMS)

	RESERVE SIGNAL	VOICE	RELAYING OUTPUT
O T4 TAP	1 WATT OUTPUT	3.2 WATTS OUTPUT	
50	<b>*</b> 7.1	12.7	22.4
60	7.8	14	24.5
70	8.4	15	26.5

Follow the procedure outlined in the line tuner instructions for its adjustment.

Normally the output filter FL102 (L105 & C7) will require no readjustment except as noted above. It is factory tuned for maximum second and third harmonic rejection, and for series resonance (maximum output at the fundamental frequency) with a 60-ohm load. A small amount of reactance in the transmitter output load circuit may be tuned out by readjustment of the movable core of L105. This may be necessary with some types of line coupling equipment. The adjustable cores of L102 and L103 have been set for maximum harmonic rejection and no change should be made in these settings unless suitable instruments are available for measuring the second and third harmonic present in the transmitter output.

The operating frequencies of crystals Y1 and Y2 have been carefully adjusted at the factory and good stability can be expected. If it is desired to check the frequencies of the individual crystals, this can be done by inserting a crystal in its proper socket with the other crystal unconnected. A sensitive frequency counter with a range of at least 2.3 MHz can be connected from TP51 to TP54. (Connection to TP54 rather than to TP53 provides a better signal to the counter and avoid some error from the effect of the counter input capacitance on the oscillator circuit.) While measurement of the oscillator crystals individually is necessary for the initial adjustment of the oscillators, generally any subsequent checks may be made with a lower range counter connected at the transmitter output. If any minor adjustment of the frequencies should be needed, the adjustment should be made with capacitor C52.

#### **RECEIVER**

The receiver has two controls: one is I.F. input control R<sub>2</sub> which is factory set for 180 mA DC output at J<sub>2</sub> (200 mA) on detector board with an input of 125mV, at rated frequency, into J1 (Receiver Input) with R<sub>5</sub> (Input Attenuator) on input board set for minimum attenuation. The input attenuator R<sub>5</sub> is the other receiver control and is front-panel mounted on the input-module. It is recommended that the receiver normally be set for a 15-db operating margin to allow for reasonable variations in receiver input signal level without affecting the output blocking current. This adjustment can be made in two ways, as follows:

- 1. First, measure the normal received signal from the remote terminal (after the line tuners have been adjusted) by starting the remote transmitter and measuring the voltage across the coaxial cable at the receiving terminal. This signal should preferably be measured with a tuned voltmeter such as the Sierra carrierfrequency voltmeter. If a simple VTVM reading is used, have the remote transmitter turned on and off several times to be sure the VTVM reading is actually the remote signal. Note the reading. Now disconnect the coaxial cable, and feed a signal into the carrier assembly at the coaxial terminals from a separate signal generator. Set the signal generator to the received frequency at a level 15dB below the previous measured incoming signal. With a 0-250 mA. (mimimum) dc milliammeter plugged into the 200 mA output jack on the detector module, adjust the input attenuator R5 until an output current of about 100 mA is obtained. As this point is on the steep portion of the receiver output-input curve, it may be difficult to set R5 for exactly 100 mA. This is not necessary, however, as the signal is not normally at this value. This is the operating setting of the input attenuator. Return the coaxial cable connections to normal. NOTE: Do not energize the local transmitter when making the foregoing adjustment as the signal generator may be damaged.
- 2. As an alternate procedure if no signal generator is available, the local transmitter itself may be used as the signal generator. First detemine the normal received signal from the remote terminal as explained previously under (1). Then turn off the remote transmitter. Now turn on the load transmitter and reduce its output to a value 15 dB below the normal received signal level. Then adjust the receiver gain control to gain 100 mA. output as before. When this adjustment has been made, reset the local transmitter to its normal 10-watt output level.

In applications where the line attenuation is low and a strong signal is received, the adjustment of the input attenuator becomes critical. For such applications, the setting of if gain control R2 may be reduced to lower the overall receiver gain. The front-panel control

R5 will then have a smoother and more gradual control as the knob is rotated, making it easier to obtain the 15dB margin setting. For such a strong-signal condition, it is recommended that with R5 at maximum, the if gain control R2 be adjusted to give 100 mA receiver output current from an input r-f voltage 25 dB below the normal received signal level. Then the front panel input attenuator R5 is set for the normal 15-dB margin as previously described.

#### Carrier Level Indicator Adjustment

#### **Self-Contained Instruments**

Connect a signal generator to TJ2 and TJ1 on receiver input module and adjust for rated channel frequency and the voltages listed with the procedure below. Adjust the detector module as follows:

- a) Adjust the signal generator input to the receiver to 700 mv. Adjust R27 CLI level for 100 mv. at TP9 to TP11 on the detector module. (This is the 0 dB point on the CLI meter).
- b) Adjust the signal generator input to the receiver to 2.2 volts. Adjust R36 span adjust for 3.0 volts at TP9 to TP11. (This is the +10dB point on the CLI meter).
- c) Adjust the signal generator input to the receiver to 70 mv. Adjust R47 full scale adjust for -20dB on the internal instrument.

#### **O** External Instrument

- a) Same as step (a) above for self-contained instrument
- b) Same as step (b) above for self-contained instrument
- c) Adjust the signal generator input to the receiver to 70 mv. Adjust R50 full scale adjust for -20dB on the external instrument.

#### **VOICE ADAPTER MODULE**

NOTE: Before attempting to make any settings on the voice adapter module, the associated TC-10 transmitter and receiver must be set properly as follows:

1. Using the adjustment procedures outlined previously, the output power levels under reserve signal detector, relaying, and voice conditions must be set accurately to obtain proper voice modulation.

#### Voice Receiver Sensitivity

The voice receiver sensitivity must be set using the sensitivity control (R1) labeled "Sens." located on the front of the module.

- 1. Set the remote TC-10 Transmitter for a power output level of 10-watts.
  - Connect a DC voltmeter (0-10 volts min. sensitivity of 15,000 ohms per volt) between TP-A and TP-B on the front of the voice adapter module.
  - 3. Starting with "Sens." (R1) Voice adapter module at max. counterclockwise slowly turn R1 clockwise, while observing the voltmeter, to a point (Fig. 41, point A) where the voltage begins to increase rapidly. This is the proper setting of the receiver sensitivity. When the TC-10 transmitter operates at the voice power level of 3.25 watts, the voice receiver sensitivity will be set at point B, Fig. 41.

#### Speech Amplifier Output

The speech-amp output level is adjusted using modulating adjustment labeled "Mod." (R37) mounted on the front of the circuit board. The procedure is as follows:

- 1. Connect an oscilloscope and an ac VTVM across the TC-10 Transmitter output terminals.
- 2. Plug in the telephone handset. The voltmeter should indicate a transmitter output level of 3.25 watts (14 volts across 60 ohms).
- 3. Connect an audio signal generator set at 1000 Hz. at a level of 1 volt (rms) between TP5 and circuit board terminal 17 (D.C. neg.) of the speech-amp module.
- 4. Adjust "Mod." (R37) on the speech-amp board. Starting from max. CCW., increase the level slowly while observing the modulation pattern on the scope until a point of maximum undistorted modulation is reached. This is the proper setting.

#### **Receiver Volume Control**

The "Receiver Level" volume control R14 is located on the front of the voice adapter module. It has a knob on it and is adjusted for a comfortable listening level. This naturally differs according to each person's preference or needs.

#### **ACCESSORIES**

- 1) Telephone Handset
  - a) Westinghouse style 204C892H01 noise canceling microphone.
  - b) Westinghouse style 204C892G01 non-/noise canceling microphone.
- Remote Hookswitch Handset Assembly (for surface mounting)
  - a) Westinghouse style 205C246G01 with noise canceling handset.
  - b) Westinghouse style 205C246G02 with non/noise canceling handset.
- 3) Remote Hookswitch Handset Assembly (for panel mounting)
  - a) Westinghouse style 205C266G01 with noise canceling handset.
  - b) Westinghouse style 204C266G02 with non/noise canceling handset.

For mounting and wiring details of the above accessories see Figs. 36 thru 39.

- 4) Module Extender and Test Board 1447C86G01.
- 5) Exterior Carrier Level Indicator Instrument 606B592A26.

#### **MAINTENANCE**

Periodic checks of the received carrier signal will indicate impending failure so that the equipment can be taken out of service for correction. At regular maintenance intervals, any accumulated dust should be removed, particularly from the heat sinks. It is also desirable to check the transmitter power output and receiver sensitivity at such times, making any necessary readjustments to return the equipment to its initial settings.

Voltage values should be recorded after readjustment in order to establish reference values which will be useful when checking the apparatus. The readings will remain fairly constant over an indefinite period unless a failure occurs. However, if transistors are changed, there may be considerable difference in these readings without the overall performance being affected.

Typical voltage and current values are given in Tables I through VI. Voltages should be measured with a VTVM. Readings may vary as much as  $\pm 20\%$ .

#### REPLACEMENT OF Q2 and Q4

The two transistors Q2 and Q4 in the transmitter power-amplifier stage are a matched pair with the gain of the two units matched within 5%. If one of the transistors fails, both should be replaced with a new matched pair. This is necessary to keep the second harmonic of the transmitter output at an acceptably low value. The pair of transistors should be ordered as 1 of S#3508A21H04 matched pair transistors.

#### CHANGE OF OPERATING FREQUENCY

The parts required for changing the operating frequency of a type TC-10 carrier set are as follows:

#### **TRANSMITTER**

- Oscillator Crystals (Y1 & Y2), specify frequency
- ② 2. Capacitors C1, C2, C3 and C4 (on Output Filter board)
  - 3. For ease of replacement, this is a complete plug-in module. However, the unit can be changed as noted below.

Inductors L102 and L103 in these filters are adjustable over a limited range, but forty-two combinations of capacitors and inductors are required to cover the frequency range of 30 kHz. to 300 kHz. The widths of the frequency groups vary from 1.5 kHz at the low end of the channel frequency range to 13 kHz at the upper end. A particular assembly can be adjusted over a somewhat wider range than the width of its assigned group

since some overlap is necessary to allow for component tolerances. The nominal adjustment ranges of the groups are:

61.0-64.0	113.0-119.5	207.1-214.0
64.5-68.0	120.0-127.0	214.1-222.0
68.5-72.0	127.5-135.0	222.1-230.0
72.5-76.0 <b>C</b>	135.5-143.5	230.1-240.0
76.5-80.0	145.5-151.0	240.1-250.0
80.5-84.5	151.5-159.5	250.1-262.0
85.0-89.0	160.0-169.5	262.1-274.0
89.5-94.5	170.0-180.0	274.1-287.0
95.0-100.0	180.5-191.5	287.1-300.0
100.5-106.0	192.0-200.0	
106.5-112.5	200.1-207.0	
	64.5-68.0 68.5-72.0 72.5-76.0 76.5-80.0 80.5-84.5 85.0-89.0 89.5-94.5 95.0-100.0 100.5-106.0	64.5-68.0 120.0-127.0 68.5-72.0 127.5-135.0 72.5-76.0 135.5-143.5 76.5-80.0 145.5-151.0 80.5-84.5 151.5-159.5 85.0-89.0 160.0-169.5 89.5-94.5 170.0-180.0

If the new frequency lies within the same frequency group as the original frequency, the filters can be readjusted. If the frequencies are in different groups, it is possible that changes only in the fixed capacitors may be required. In general, however, it is desirable to order complete filter assemblies adjusted at the factory for the specified frequency.

The procedure for readjustment of the 2nd and 3rd harmonic traps of filter FL102 (L105 & C7) is as follows. A signal generator and a counter should be connected to terminals 4 and 5 of contransformer T3 and a 500-ohm resistor and a VTVM to the terminals of protective gap G1. The ground or shield lead of all instruments should be connected to the grounded terminal of the transformer. Set the signal generator at exactly twice the channel center frequency and at 5 to 10 volts output. Turn the core screw of the large inductor, L102, to the position that gives a definite minimum reading on the VTVM. Similarly, with the signal generator set at exactly three times the channel center frequency and 5 to 10 volts output, set the core screw of the small inductor, L103, to the position that gives a definite minimum reading on the VTVM. Then remove the instruments and the 500-ohm resistor.

If the change in frequency is enough to require a different filter, it will come factory adjusted as described in the foregoing paragraph. Since it is a plug-in module, it is a simple matter to remove the old one and replace it with the new one. After all the tabulated changes have been made for the new frequency, the transmitter can be operated with a 50 to 70-ohm load (depending on which tap of T4 is used) connected to its output, and inductor L105 can be readjusted for maximum output at the change channel frequency by the procedure described in the ADJUSTMENT section.

If the frequency-sensitive voltmeter is available the second and third harmonic traps may be adjusted (or checked) without using an oscillator as a source of double and triple the channel frequency. Connect the frequency-sensitive voltmeter from TP109 to ground and adjust the transmitter for rated output into the selected load resistor. Set the voltmeter at twice the channel frequency and, using its tuning dial and db range switch, obtain a maximum on-scale reading of the second harmonic. Then vary the core position of L102 until a minimum voltmeter reading is obtained. Similarly, tune the voltmeter to the third harmonic and adjust L103 for minimum voltmeter reading. It should be noted that this procedure may not give the true magnitude of the harmonics because of the large value of fundamental frequency voltage present at the tuned voltmeter input terminals. This condition will overload the input circuit of some commercial instruments. However, the procedure is satisfactory for adjusting the traps for maximum harmonic rejection.

If accurate measurement of the harmonic levels is desired, the frequency-selective voltmeter is connected, through a rejection filter, to the terminals of the 60-ohm load resistor. The filter must provide high rejection of the fundamental. A twin-T filter is suitable for this purpose. The insertion losses of this filter at the second and third harmonics must be measured and taken into account.

#### RECEIVER

- 1. Receiver Oscillator Crystal (Y11), specify frequency.
- Receiver input filter (FL201), specify frequency. Order complete input module for ease of replacement.
- 3. If the operating frequency is reduced, the receiver gain will probably be higher. In this case, a reduction in the setting of the i-f input
- control R2 will give the 125-mV sensitivity. If the new operating frequency is higher, the
- receiver gain may be lower. If more than 125-mV is required to obtain 180 mA output, the gain can be increased by reducing the value of one or both of the resistors R29 and R36 on OSC & mixer BD. In most cases, these resistors shall fall in the range of 68 to 47 ohms.

#### O TABLE I

#### RECEIVER DC MEASUREMENTS

TEST POINT	STANDBY (NO SIGNAL)	WITH INPUT SIGNAL (MIN. OF 125mV)	REFERENCE TEST POINT
Osc. Mixer Module			
TP211	18 <b>V</b>	18 <b>V</b>	TP215 Ref.
TP212	0	0	TP215 Ref.
TP213	15.5 <b>V</b>	15.5 <b>V</b>	TP215 Ref.
TP214	6.5	6.5	TP215 Ref.
TP216	6.0	6.0	TP215 Ref.
TP217	6.2	6.2	<b>TP215 Ref.</b>
TP14	1.5	1.3	TP215 Ref.
TP15	1.6	1.4	TP215 Ref.
TP16	16	16	TP215 Ref.
Detector Module			
TP2	17	17	TP1 Ref.
TP5	10.3	10.3	TP1 Ref.
TP6	20.2	20.2	TP1 Ref.
TP7	10.4	10.7	TP1 Ref.
TP8	16.5	16.5	TP1 Ref.
TP9	10.5	14.0	TP1 Ref.
<b>TP</b> 10	10.5	10.3	TP1 Ref.
TERM 11	10.4	10.4	TP1 Ref.
TERM 1	41.5	40.6	TP1 Ref.
TERM 3	10.4	10.4	TP1 Ref.
TERM 5	0	6.7	TP1 Ref.
TERM 7	0	6.7	TP1 Ref.
TERM 23	0	39.5	TP1 Ref.
TERM 33	20	20	TP1 Ref.

## **○ TABLE II**RECEIVER AC MEASUREMENTS

TEST POINT	STANDBY (NO SIGNAL)	WITH INPUT SIGNAL (125mV SIGNAL)	REFERENCE TEST POINT
Osc Mixer Module			•
TP211	.35	.35	TP215 Ref.
TP212	.35	.35	TP215 Ref.
TP213	0	0	TP215 Ref.
TP214	0	0	TP215 Ref.
TP216	0	0	TP215 Ref.
TP217	.36	.36	TP215 Ref.
TP14	.054	7.2	TP215 Ref.
TP15	.031	12.2	TP215 Ref.
TP16	.012	.170	TP215 Ref.
Term. 25	.006	2.0	Term. 27 Ref.
Term. 5	.011	.170	Term. 7 Ref.
Detector Module			
Term. 25	.0055	2.0	Term. 27 Ref.
TP 2	0	.435	TP6
TP 5	0	.300	TP11

TABLE III
TRANSMITTER DC MEASUREMENTS

		CARRIER ON		REFERENCE
<b>TEST POINT</b>	<b>CARRIER OFF</b>	NORMAL	<b>VOICE ON</b>	TEST POINT
Transmitter Module				<b>(</b>
TP52	19	19	19	TP51
TP53	5.5	5.5	5.5	TP51
TP54	0	3.5	3.3	TP51
TP55	0	2.0	19	TP51
TP56	0	19.5	18.5	TP51
TP57	0.5	0.5	0.5	TP51
TP58	98 (For 125V	97.5	97.5	TP51
	Units)			
	44V (For 48V	43.8	43.8	TP51
Term. 1	0	98;44	98;44	TP51
Term. 3	98 (for 125),	97;43	97;43	TP51
	44 (for 48)			
Term. 9	97 (for 125),	97;43	97;43	TP51
	43 (for 48)			
Term. 11	97 (for 125,)	97;43	97;43	TP51
	43 (for 48)			
Term. 27	97 (for 125),	97;43	97;43	TP51
	43 (for 48)			
Term. 33	0	0	0	TP51
Term. 35	0	5	16.5	TP51
TP59	0.5	0.5	.05	TP51
Power Amp Module				
Term 1	100 <b>V</b> ;45	99-44	99;45	Term 25
Term 21	47	42	45	Term 25
Term 23	0.5	0	0	Term 25
Term 17	46	43.5	43.5	Term 25
Term 29	0	0	0	Term 25
Term 33	46	43.5	43.5	Term 25
L101	99;44	98;44	98;44	Term 25

**O TABLE IV**TRANSMITTER AC MEASUREMENTS

<b>TEST POINT</b>	CARRI	ER OFF	F CARRIE		IER ON		REFERENCE
	125V	125V	NOR	MAL	VOIC	EON	<b>TEST POINT</b>
	<b>UNITS</b>	<b>UNITS</b>	125V	48V	125V	48V	
Transmitter Module							•
TP53	1.12		1.12		1.12		TP51
TP54	.13		.128		.128	10	TP51
TP55	.009		.680		.580		TP51
TP57	.01		.560		.460		TP51
TP59	.01		.560		.460		TP51
Term 11	.01		3.2		2.0		TP51
Term 27	.01		3.2		2.0		TP51
Power Amp Module							
TERM 13	0		1.02		0.98		TERM 23
TERM 19	0		1.03	. (	0.98		TERM 21
TERM 17	0		44		33		TERM 33
Output Filter							
Input	0		45		33		Ground
TP109	0		32		30		Ground
Output	0		25		15		Ground

TABLE V

Typical DC Voltage Measurements of Voice Adapter Module

VOLTAGE

IESI FUINI		VOLTAGE	
	Receiving	Transmitting	All Voltages taken with respect to Neg. TPB
TP1	6.5	6.5	
TP2	0	0	
TP3	19.2	19.2	
TP4	8.3	8.3	
TP5	0	0	
TP6	17	17	
TP7	0 ,	0	
TP8	0	0	
TERM I	42	40.5	
TERM 3	0	40.5	
TERM 5	0	17	
TERM 13	42	40.5	
TERM 19	0	0	
TERM 21	0	0	
TERM 23	43	40.5	
<b>TERM 29</b>	0	0	
TERM 31	0	34.5	
TERM 33	20.5	24.5	
TERM 35	0	0	

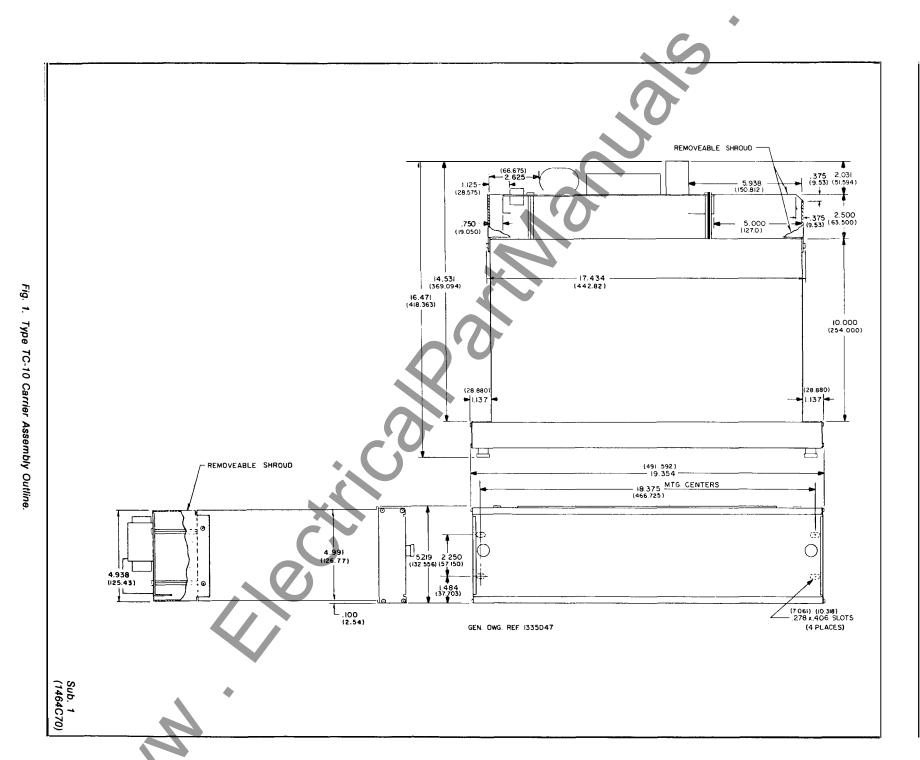
#### O TABLE VI

T	ypical AC Voltage Measure	ments of Voice Adapter M	Iodule	
TEST POINT	VOL	VOLTAGE		
(TP-B return)	Receiving (2)	Transmitter (1)		
TPl	.220V		1) Transmitting AC V	
TP2	.225V		ages are with resp	
Q2-C	6.1mv		to neg. (TP-B) A-1k	
Q3-C	.670V		signal at 1 volt (RM	
Q4-B	33mv		is applied between T	
			and TP-B on the Vo	
			Adapter Module.	
TP6		6mv	telephone handset is	
TP7		21mv	serted into the jac	
TP8		2.7V (DC)	R27 is set at max. C	
TP3		0.820V		
TP4		8.6V	2) Receiving	
TERM 27		1.16 <b>V</b>	AC voltages are w	
			respect to negati	
			An rf input signal	
		X	the channel frequen	
			is applied to the	
			ceiver at a level	
			25mv modulated 50	
		<b>▼</b> /	at IKHz Input sen	

Voltspect kHz MS) TP5 oice The s inack. CW

with tive. l at ency reof 50% at 1KHz. Input sensitivity control R1 is set at max sensitivity (Max CW). R14 in the receiver section is set at max. CW. The telephone handset

is inserted into the Voice Adapter Jack.



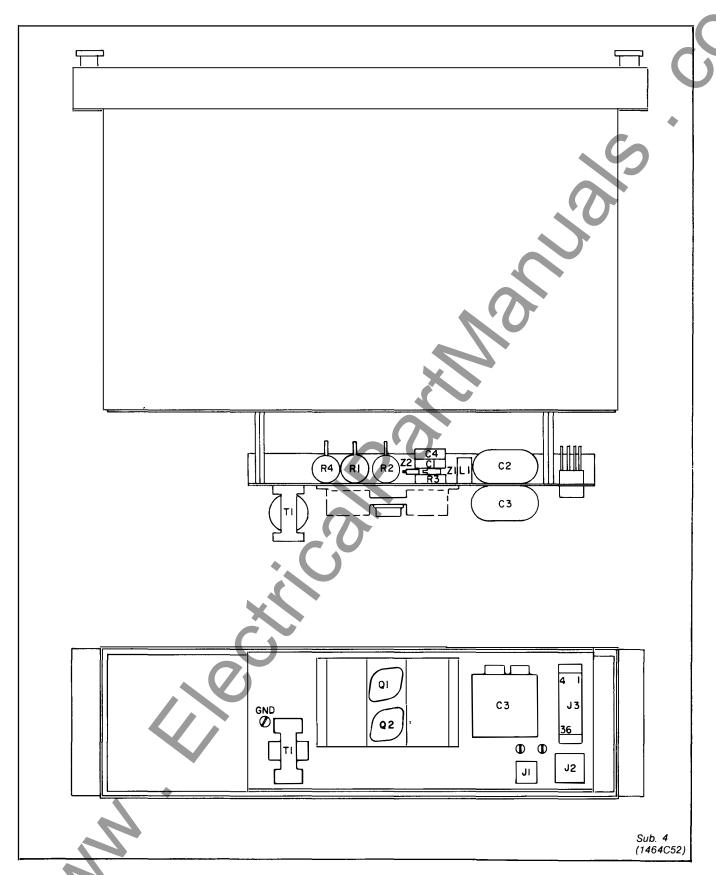


Fig. 2. Rear Chassis Parts Location.

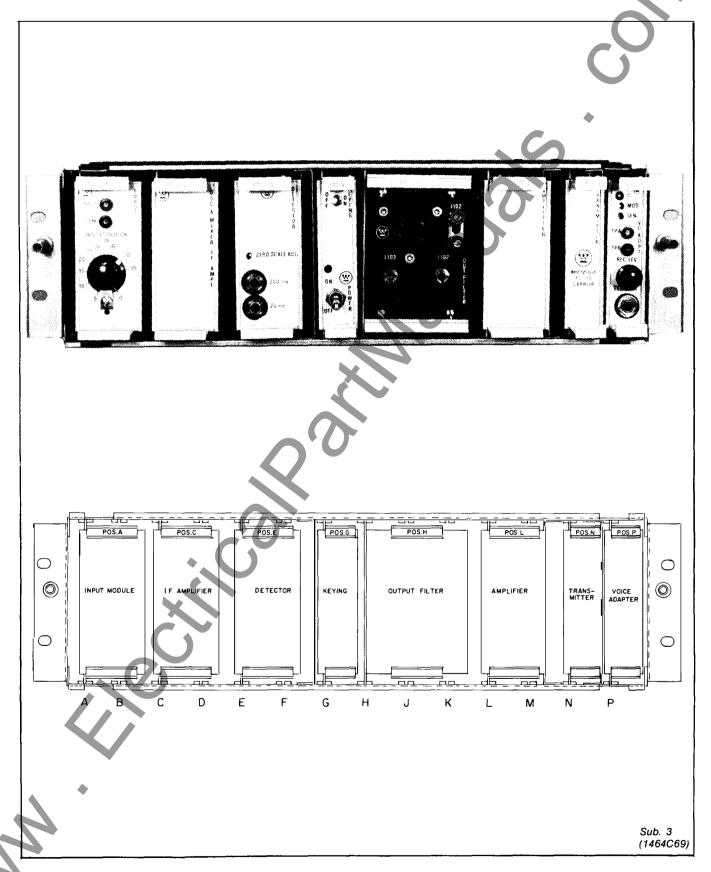


Fig. 3. Module Location.

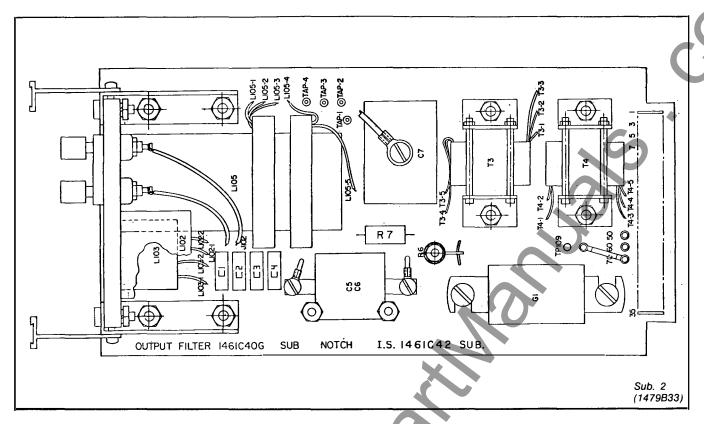


Fig. 4. Component Location - Transmitter Output Filter Below 200kHz.

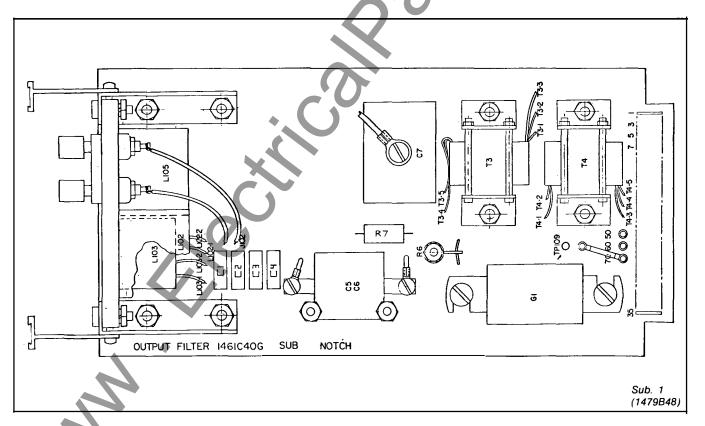


Fig. 5. Component Location - Transmitter Output Filter Above 200kHz.

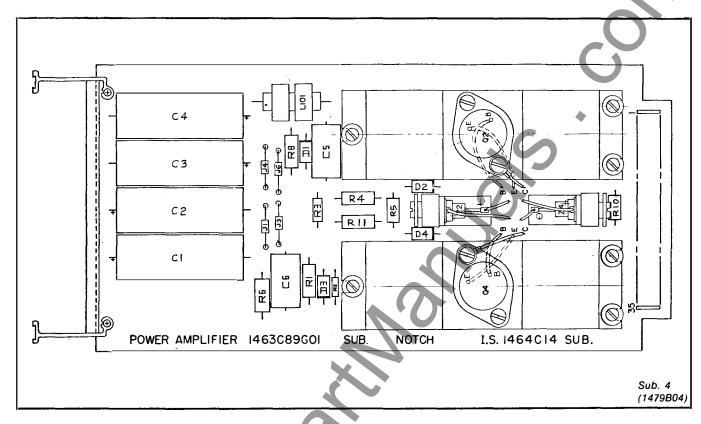


Fig. 6. Component Location - Transmitter Power Amplifier Module.

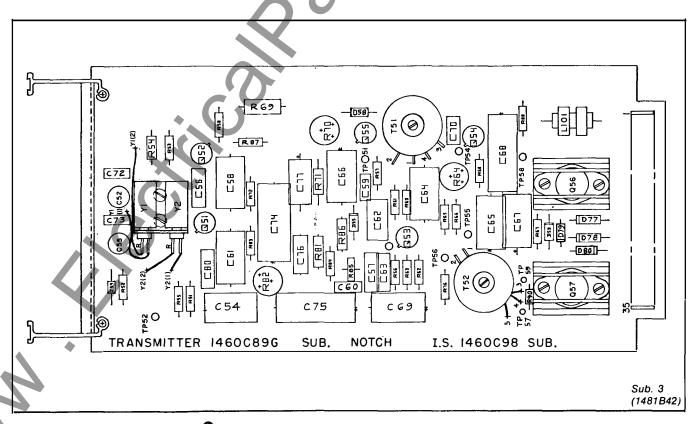


Fig. 7. Component Location - Transmitter Module.

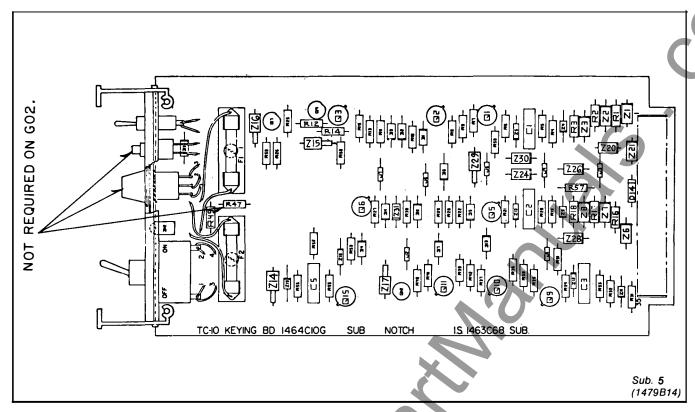
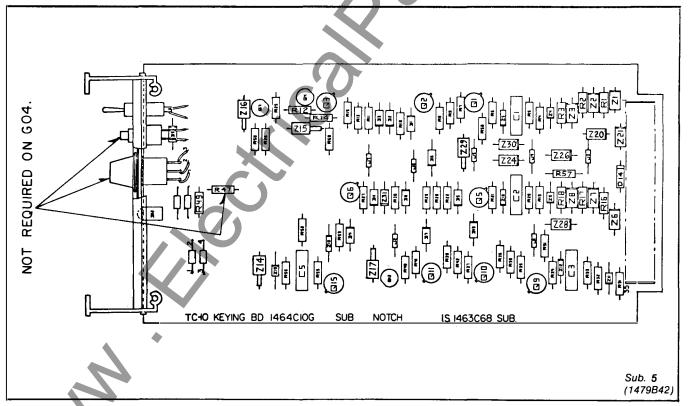


Fig. 8. Component Location - Keying Module with Sw. & Fuses.



• Fig. 9. Component Location - Keying Module without Sw. & Fuses.

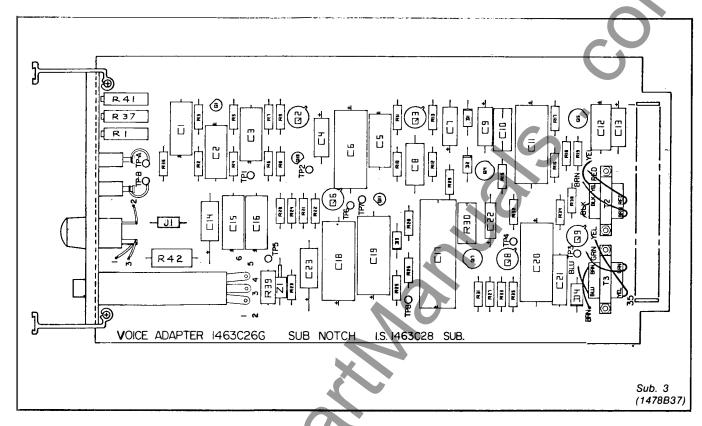
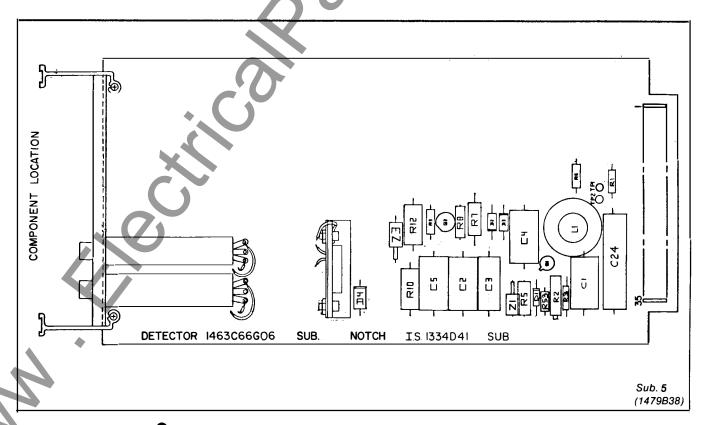


Fig. 10. Component Location - Voice Adapter Module.



**ூ** Fig. 11. Component Location - Detector Module with 200/20 mA output.

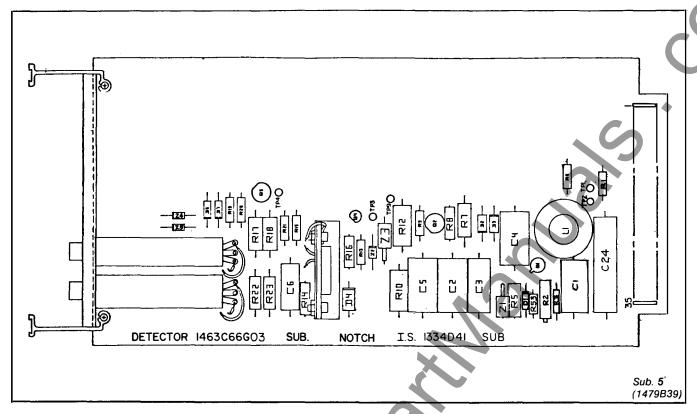


Fig. 12. Component Location - Detector Module with 200/20 mA output and two voltage outputs.

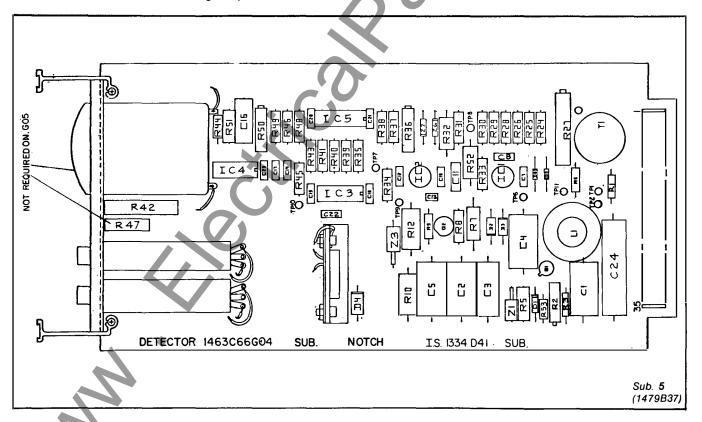


Fig. 13. Component Location - Detector Module with CLI and 200/20 mA. output.

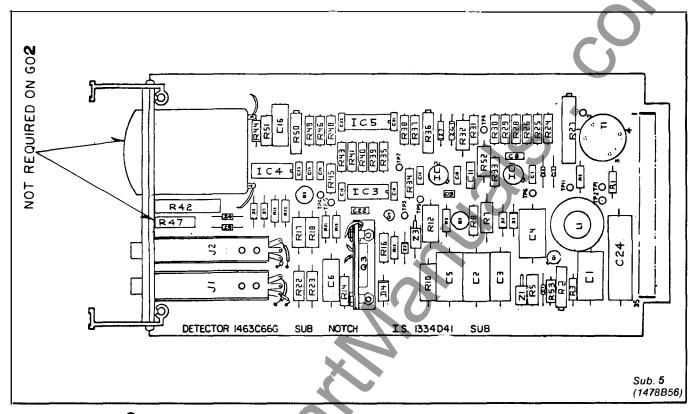


Fig. 14. Component Location - Detector Module with CLI, 200/20 mA output, and two voltage outputs.

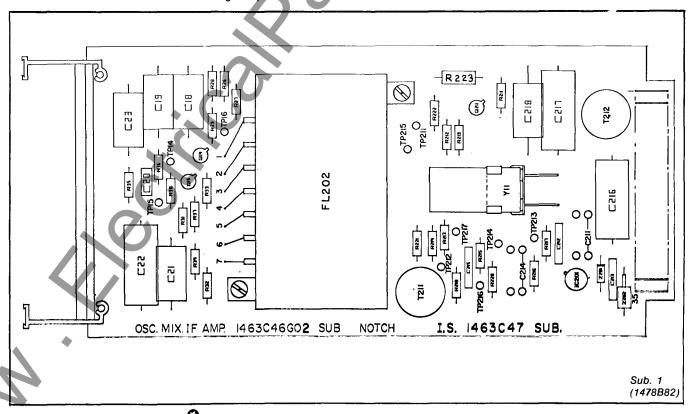
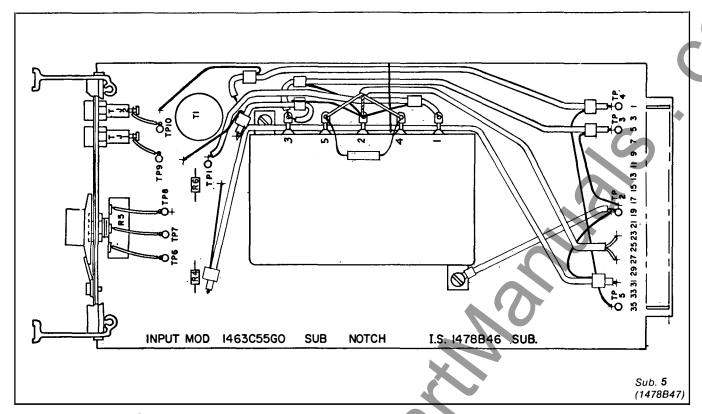
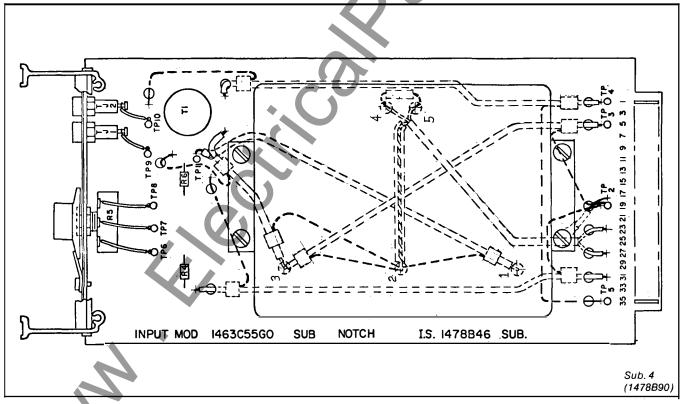


Fig. 15. Component Location - I.F. Amplifier - Oscillator.



**⊙** Fig. 16. Component Location - Receiver Input Module - 30 - 200kHz.



**○** Fig. 17. Component Location - Receiver Input Module 200.1 - 300 kHz.

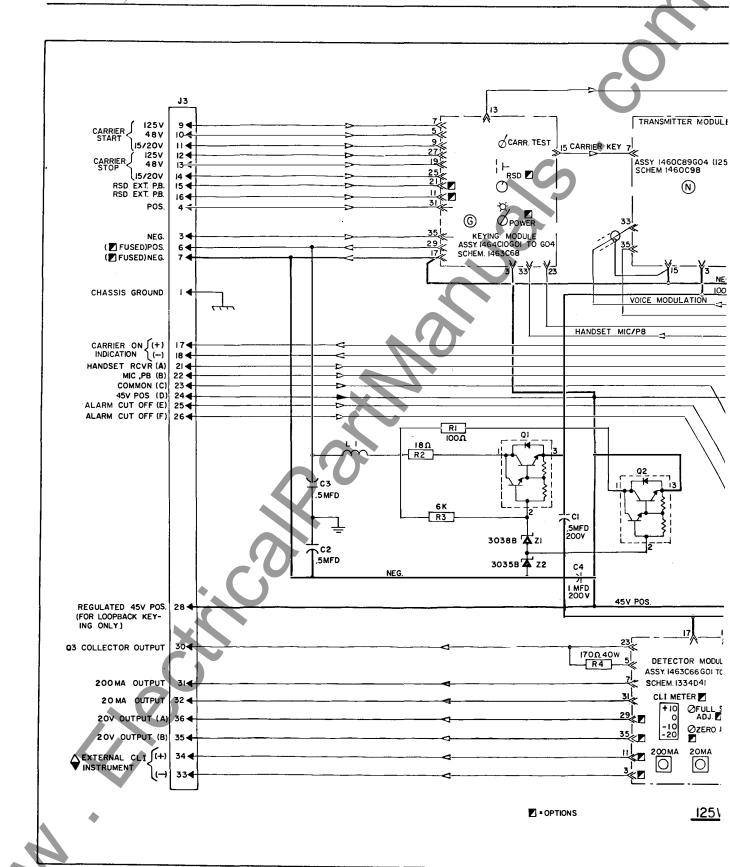
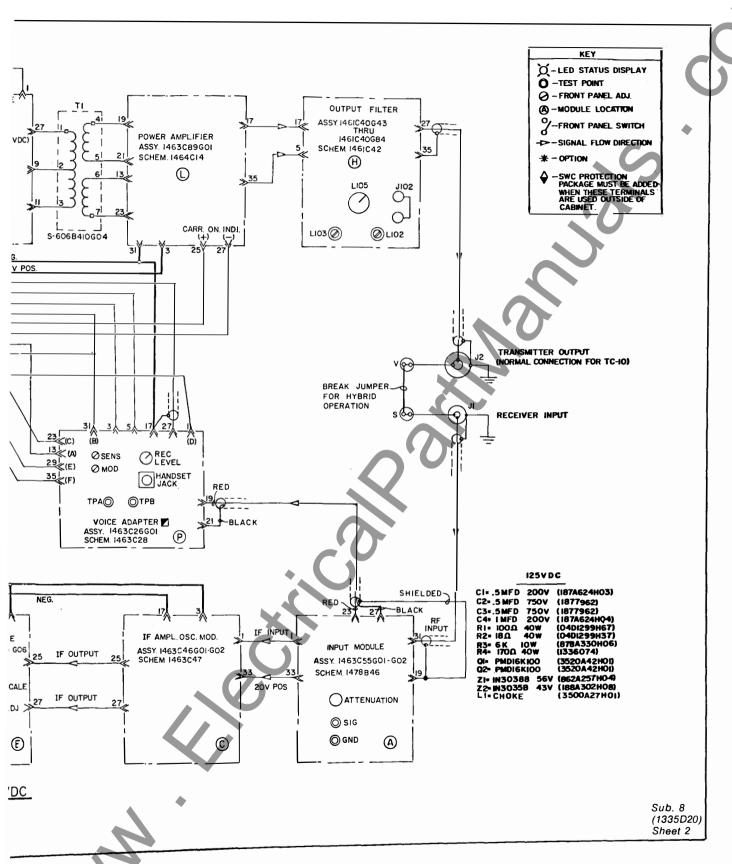


Fig. 18B. Type TC-10 Overall B



ock Schematic for 125 VDC (1335D20 - sheet 2)

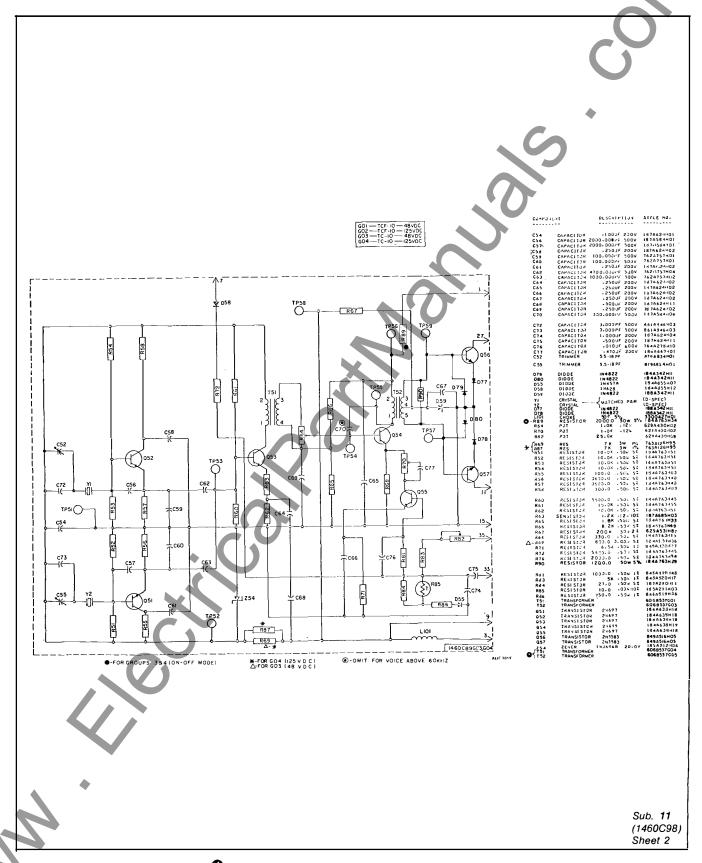


Fig. 19. Internal Schematic - Transmitter Module.

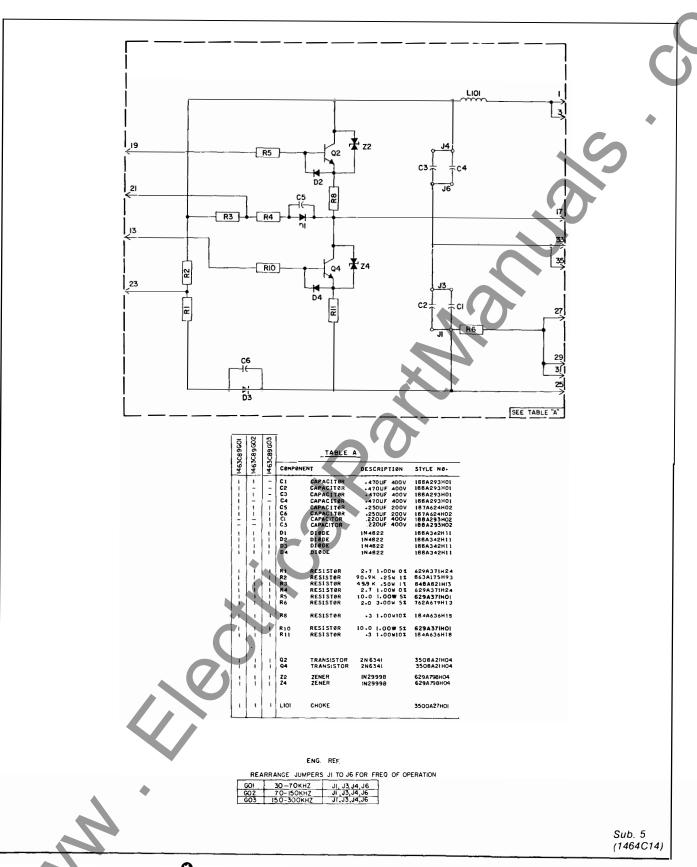


Fig. 20. Internal Schematic - Power Amplifier Module.

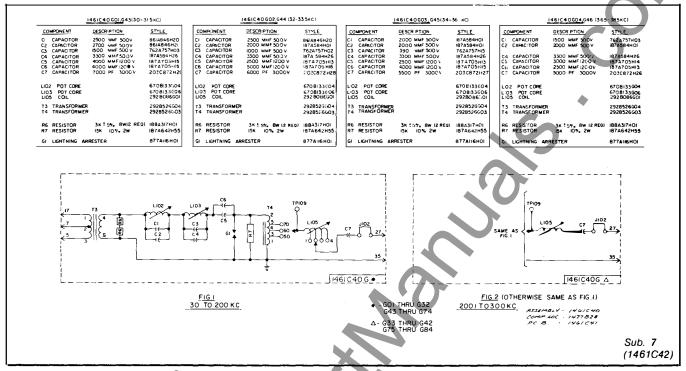


Fig. 21. Internal Schematic - Transmitter Output Filter Module.

## PARTS LIST 1461C42, SHEETS 1 THRU 5

,	1461C40G05,G47 (39-	41 KC)	2	461C 40 GOG.G48 (415	-44KC)	, ,	1461C40G07.G49(44.5	-47KC)		1461040 GOB. G50 (475	-50KC)
COMPONENT	DESCRIPTION	STYLE	COMPONENT	DESCRIPTION	STYLE	COMPONENT	DESCR PTION	STYLE	COMPONENT	DESCRIPTION	STYLE
C: CAPACITOR	3000 MMF 500V	87A584H06	CI CAPACITOR	2500 MMF 500V	86IA846H2O	CI CAPACITOR	300 MMF 500V	187A584H09	CI CAPACITOR	30 MMF 500V	763A209HI2
1			C2 CAMCITOR	150 WMF 500 V	861A846H25	C2 CAPACITOR	2000 MMF 500 V	187A 584HOI	C2 CAPAC TOR	2000 MMF 500 V	187A584HOI
C3 CAPACITOR C4 CAPACITOR	820 MMF 500 V 2000 MMF 500 V	762A757H22	C3 CAPACITOR	150 MMF 500V	86 A 846H25	C3 CAPACITOR C4 CAPACITOR	180 MMF 500V 2000 MMF 500V	762A757HIO 187A 584HOI	C3 CAPACITOR C4 CAPACITOR	390 MMF 500 V	762A 757HI5 762A757H03
C5 CAPACITOR	2500 MMF 1200 V	:87A705HI3	C5 CAPACITOR	200 MMF 1200 V	13/7A705H04	C5 CAPACITOR	1500 VIMF 1200 V	18727054111	C5 CAPACITOR	3000 MMF 1200 V	187A705HI4
C6 CAPACITOR	2500 MMF1200 V	187A705+113	C6 CAPACITOR	4000 MMF (200 V	187A705 H IS	C6 CAFACITOR	2000 MMF 1200 V	187A705H12	C6 CAPACITOR	200 MMF 1200 V	1874705H04
C7 CAPACITOR	4200 PF 3000V	203CB72H25	C7 CAPACITOR	3500 PF 3000V	202C872H23	C7 CAPACITOR	3200 PF 300CV	20308721122	C? CAPACITOR	2800 PF 30001'	203CB7.5H50
LIO2 POT CORE		6708133004 6708133006	LIO2 POT CORE	~ // /	6708/33604 6708/33606	LIO2 POT CORE		6708133004 6708133006	LIO2 POT CORE		6708133G04 6708133G06
LIO5 COIL		292 BOB6GOI	LIOS COIL		292 BO86GOI	LIOS COIL		2926086001	LIOS COIL		292 BO86GO1
T3 TRANSFORME	R	2928526604	T3 TRANSFORMER		2928526604	T3 TRANSFORMER		2928526304	T3 TRANSFORMER		2928526004
T4 TRANSFORME		2928526GO3	14 TRANSFORMER		2928526003	T4 TRANSFORMER		2928526603	T4 TRANSFORMER	1	2928526GO3
į.		}									
R6 RESISTOR	3K 2 5% BW (2REQ) 15K 10% 2W	188A317HO1 187A6423455	R6 RESISTOR	34 2 5% 8W (2 REQ)	188A317HOI	R6 RESISTOR	3K 25% 8W (2 REQ)	IB8A3I7∃0I IB7A642H55	R6 RESISTOR	3K 25% BW (2 REQ)	188A317HOI
R7 RESISTOR	15K 10% 2W	187.4644:1155	HI HESISTON		187/1642:H55	HI HESISTUM	13K 10% 2W	187 A64/:H35	R7 RESISTOR	15K 10% 2W	187A642H55
GI LIGHTNING A	RRESTER	877AII6HOI	GI LIGHTNING AR	RESTER	877A116HOI	GI LIGHTNING ARI	RESTER	877A116 HQI	GI LIGHTNING AR	RESTER	877AH6HQI
	1461C40 G09,G51 (50.5	-53.5KC)		46 IC 40 GIO, G52 (54 -	57KC)		1461C 40 GH ,653 (575	-605KC)		1461C40G12,G54 (61-	34 KC)
COMPONENT	DESCRIPTION	STILE	COMPONENT	DESCR PTION	STYLE	COMPONENT	DESCRIPTION	STYLE.	COMPONENT	DESCRIPTION	STYLE
CL CAPACITOR	300 MMF 500V	197A584HQ9	CI CAPACITOR	82 VMF 500V	763A209H23	CI CAPACITOR	1000 WMF 500V	7624757HD2	CI CAPACITOR	1000 MMF 50 0V	762A757HQ2
CZ CAPACITOR	1500 MMF 500 V	762A757H03	C2 CAPACITOR	1500 WMF 500 V	762A757H03	C2 CAPAC TOR	390 WMF 500 V	762A757HI5	C2 CAPACITOR	250 MMF 500V	8614846HII
C3 CAPACITOR	180 MMF 500 V	762A 757H10	1	1500 MMF 500 V		C3 CAPACITOR C4 CAPACITOR	1000 MMF 500 V 300 MMF 500 V	762A757H02	C3 CAPACITOR	1000 MMF 500 V	7624757HQ2
C4 CAPACITOR	1500 MMF 500 V	762A 757H03	C4 CAPACITOR	3000 MMF1200 V	762A757H03	C5 CAPACITOR	3000 MMF 300 V	1874 584H 09	C4 CAPACITOR C5 CAPACITOR	180 MMF 500 V	762A757HIO 87A7C3HO6
1		_	C6 CAPACITOR	500 MMF (200 V	187A705+09				C6 CAPACITOR	2500 MMF 1200 V	187A7O5HI3
C7 CAPACITOR	2200 PF 3000 V	203CB72HI7	C7 CAPACITOR	3500 PF 3000 V	203CB):2H23	C7 CAPACITOR	3100 PF 3000V	203C872H2	C7 CAPACITOR	2800 PF 3000V	201 C 872 H20
		670 BI33CO4	LIO2 POT CORE		6708133504	LIO2 POT CORE		670 BI33 GO4			
LIO2 POT COME		670 BI33CO6	LIO3 POT CORE		6708133506	LIO3 POT CORE		6708133606	LIO2 POT CORE		6708:33G04 6708:33G06
LIO5 COIL		292 BOR6GOI	LIOS COIL		2928086001	LIOS COIL		292 BO86GOI	LIOS COIL		292 BO86GO
T3 TRANSFORMER		2928525004	T3 TRANSFORMER		2928526004	T3 TRANSFORMER		2928526004	T3 TRANSFORMER		2928526004
T4 TRANSFORME	R	2928526603	T4 TRANSFORMER		2928526903	T4 TRANSFORMER	!	2928526:03	T4 TRANSFORMER	!	292 <b>8526G03</b>
R6 RESISTOR	3K ± 5% BW (2 REQ)	188A317HOL	R6 RESISTOR	3K 1 5% BW (2 REQ)	188A317H01	R6 RESISTOR	3K 2 5% BW (2 REQ)	1884317401	R6 RESISTOR		
R7 RESISTOR	15K 10% 2W	187A64ZH55	R7 RESISTOR	15K 10% 2W	187A642H55	R7 RESISTOR	15K 10% 2W	187/1642H35	R7 RESISTOR	3K 2 3% BW (2 REQ)	188/4317HO1 187/4642H55
GI LIGHTNING AF	RRESTER	B77AH6HOI	GI LIGHTNING AR	RESTER	877A116HQI	G: LIGHTNING ARI	RESTER	877A116 HOI	GI LIGHTNING AR		877AHGHOI
						-					
] ,	1461C40G13,G55 (64.5	-68 KC)		461C40G14,G56 (68.5	-72KC)		146 IC 40 GIS, G57 (72.5	-76KC)		461C40G16.G58 (76.5	-80KC)
CONPONENT	DESCRIPTION	STYLE	COMPONENT	DESCR PTION	STYLE	COMPONENT	DEŞCR: PTICN	STYLE	COMPONENT	DESCRIPTION	5"YLE
CI CAPACITOR	1000 MMF 500 V	762A757H02	CI CAPACITOR	360 MMF 500V	762A757HI4	CI CAPACITOR	250 MMF 500V	86 A846H I	CI CAPACITOR	180 MMF 500V	762A757HIO
C2 CAPACITOR	100 MMF 500V	762A757HO	C2 CAPACITOR C3 CAPACITOR	620 MMF 500 V 820 MMF 500 V	187A584HII 762A757H22	C2 CAPACITOR	620 VMF 500V	187A 584Hil	C2 CARACITOR	620 MMF 500V	187A584HII
C3 CAPACITOR	1000 MMF 500 V	762A757H02 763A209HI4	C3 CAPACITOR	820 MMF 500 V 100 MMF 500 V	762A757HZZ	CS CAPACITUR	820 MMF 500 V	762A757H22	C3 CAPACITOR C4 CAPACITOR	130 MMF 500 V 620 MMF 500 V	762A757H07 IB7A584H II
CS CAPACITOR	2500 MMF (2('X) V	187A705HI3	C5 CAPACITOR	200 MAIF 1200 V	197 A 70'5-104	C5 CAPACITOR	1500 MMF 1200 V	187 A 7 C SHII	C5 CAPACITOR	300 MMF 1200 V	1874705HD6
			C6 CAPACITOR	2000 WAF 200 V	18 "A70": HIZ				CG CAPACITOR	1500 MMF 1200 V	187A705HII
C7 CAPACITOR	2500 PF 3000V	203C872HI9	C7 CAPACITOR	2200 PF 300CV	2030 872 (4)7	C7 CAPACITOR	2000 PF 3000V	203С872ні5	C7 CAPACITOR	1800 PF 3000/V	203C 872 HI3
LIO2 POT CORE		670 B 133 GO4	L:02 POT CORE		6708(33004	LID2 POT CORE		6709/3360	LPD2 POT CORE		6300-3360-
LIO3 POT CORE		670 8133 GOG	L-03 POT CORE		67081333G06	LIDS POT CORE		6708133004	LIO3 POT CORE		670B:33G04 6706:33G06
LIOS COIL		292 B086G01	LIO5 COIL		292 80616001	LIOS CON.		292 BOE 6601	LIO5 COIL		292 BOB6GOI
T3 TRANSFORMER	₹	2928526604	T3 TRANSFORMER		2928526004	T3 TRANSFORMER		2928526604	T3 TRANSFORMER		2928526004
T4 RANSFORMER		2928526G03	T4 TRANSFORMER		2928526003	T4 TRANSFORMER		2928526603	T4 TRANSFORMER		2928526G03
ļ		}	1			1					
R6 FESISTOR	3K + 5% (1W (2 REQ)	1864317HOI	R6 RESISTOR	3K = 5% 8W (2 REQ)	188A317HDI 187A641.H55	R6 RESISTOR	3K ± 5% BW (2 REQ)	188/317HO1 187/\642H55	R6 RESISTOR R7 RESISTOR	3K + 5% BW (2 REQ)	188A317HOI 187A642H55
1	15.1 16.12.211										10 / 4642MD3
GI LIGHTNING AF	RRESTER	877A116 HO	GI LIGHTNING AR	RESTER	877AH6H0i	GI LIGHTNING ARE	RESTER	B77AII6HOI	GI LIGHTNING AR	RESTER	877AUG HOL

										\C>
	1461C 40G17,G59 (80.5-	-84.5KC)		1461C40GIB.G60 (85-	89KC)		1461 <u>C</u> 40619,661(89.5	94.5KC)		461C 40 620, G62 (95
COMPONENT CI CAPACITOR	DESCRIPTION 1500 MMF 500V	517LE 762A757H03	COMPONENT CI CAPACITOR C2 CAPACITOR	DESCRIPTION 1000 MMF 500 V 360 MMF 500 V	<u>STYLE</u> 762A757H02 762A757H14	COMPONENT CI CAPACITOR C2 CAPACITOR	05SCRIPTION 1000 MMF 500V 200 MMF 500 V 1000 MMF 500 V	STYLE 762A757H02 762A757H11	COMPONENT CI CAPACITOR C2 CAPACITOR	DESCRIPTION 1000 MMF 500V 82 MMF 500V
C3 CAPACITOR C4 CAPACITOR C5 CAPACITOR	270 MMF 500 V 1500 MMF 500 V 4000 MMF 1200 V	762A757HI2 762A757H03 187A705HB	C3 CAPACITOR C4 CAPACITOR C5 CAPACITOR	82 MMF 500 V 1500 MMF 500 V 4000 MMF 1200 V	763A2O9H23 762A757H03 IB7A7O5HI5	C3 CAPACITOR C4 CAPACITOR C5 CAPACITOR C6 CAPACITOR	390 MMF 500 V	762A757H02 762A757H15 187A705H14 187A705H09 203C872H14	C3 CAPACITOR C4 CAPACITOR C5 CAPACITOR	82 MMF 500 V 1000 MMF 500 V 250 MMF 500 V 3000 MMF 1200 V
C7 CAPACITOR	2400 PF 3000V	2C3C872H18 673B133G05	C7 SAPACITOR	2100 PF 3000V	2C3C872HI6 6708I33G05	C7 CAPACITOR	500 MMF1200V 1900 PF 3000V	6708/33G05	C7 CAPACITOR	1700 PF 3000V
LIO3 POT CORE LIO5 COIL T3 TRANSFORME		6738133G07 2928086G01 2928526G04	LIO3 POT CORE LIO5 COIL T3 TRANSFORME		6708133G07 2928086G01 2928526G04	LIO3 POT CORE LIO5 COIL T3 TRANSFORMER T4 "RANSFORMER		67:)8133G07 2928086G01 2928526G04	LIO3 POT CORE LIO5 COIL T3 TRANSFORMER	
T4 TRANSFORME	R 3K±5% BW (2 REQ) 15K 10% 2W	2928526G03 IBBA3I7H0I IB7A642H55	T4 TRANSFORME  R6 FIESISTOR  R7 RESISTOR	R 3K ±5% 8W (2 REQ) 15K 10% 2W	2928526G03 IE6A3I7HOI I67A642H55	R6 RESISTOR R7 RESISTOR	3K ±5% RW (2 REGI	2928526G03 188A317H01 187A642H55	T4 TRANSFORMER  R6 F:ESISTOR  R7 RESISTOR	3K ± 5% EIW (2 REQ I5K IO% 2W
GI LIGHTNING A		877A116HO	GI LIGHTNING A		B77AII6HO1	GI LIGHTNING AF		B77AII6H01	GI LIGHTNING ARI	
COMPONENT	0ESCRIPTION	5- 106KC) STYLE	COMPONENT	DESCRIPTION	STYLE	COMPONENT	14 GIC 40 G23, G65 (II3-	II9.5KC) .	COMPONENT	14 61C 40G24.G66 (12
CI CAPACITOR C2 CAPACITOR C3 CAPACITOR	360 MMF 500 V 620 MMF 500 V 1000 MMF 500 V	762A757HI4 187A 584HII 762A757HO2	CI CAPACITOR C2 CAPACITOR C3 CAPACITOR	250 MUF 500V 620 MUF 500V 1000 MMF 500V	861A846HII 187A584HII 762A757HO2	CI CAPACITOR C2 CAPACITOR C3 CAPACITOR	150 MMF 500V 620 MMF 500V 62 MMF 500 V 820 MMF 500 V	861A846H25 187A584H11 763A209H20	CI CAPACITOR C2 CAPACITOR C3 CAPACITOR	56 MMF 50C-V 620 MMF 50C-V 390 MMF 50C-V
C4 CAPACITOR C5 CAPACITOR C7 CAPACITOR	130 MMF 500 V 2500 MMF 12CO V 1500 PF 300CV	762A757H07 187A705H13 203C872H11	C5 CAPACITOR	2500 MMF (201) V	187A705HI3 2C3C872HI0	C4 CAPACITOR C5 CAPACITOR C6 CAPACITOR C7 CAPACITOR	820 MMF 500 V 200 MMF 1200 V 2000 MMF 1200 V 1100 PF 3000 V	762A757H22 137A705H04 187A705H12 203C872H08	C4 CAPACITOR C6 CAPACITOR C7 CAPACITOR	390 MMF 50C V 2000 MMF 1200 V 1000 PF 3000 V
LIO2 POT CORE LIO3 POT CORE LIO5 COIL		6708133G05 6708133G07 2928086G01	LIO2 POT CORE LIO3 POT CORE LIO5 COIL		6708i33G05 6708i33G07	LIO2 POT CORE LIO3 POT CORE LIO5 COIL		6708133G05 6708133G07 2928086G01	LIO2 POT CORE LIO3 POT CORE LIO5 COIL	
T3 TRANSFORME T4 TRANSFORME	R	2928526G04 2928526G03	T3 TRANSFORME T4 TRANSFORME	PR ER	2928086G0i 2928526G04 2928526G03	T3 TRANSFORME T4 TRANSFORME	R R	2928526G04 2928526G03	T3 TRANSFORMER T4 TRANSFORMER	
R6 RESISTOR R7 RESISTOR	34 2 5% 8W (2 REQ) 15K 10% 2W	188/\317HOI 187A642H55	R6 HESISTOR	3K ± 5% BW (2 REQ) 5K (0% 2W	1864317HQ1 1874642H55	R6 RESISTOR	3 K 2 5%, EW (2 REQ) 15K 10%, 2W	187A642H55	R6 RESISTOR R7 RESISTOR	3K±5%, 8W (2REC
GI LIGHTNING A	1461C40G25.G67 (127.	877AH6HOI 5-135KC}	GI LIGHTNING A	IRRESTER	877AH6H0I 5-143KC)	GI LIGHTNING A	1461C 40 G27,G69 (143	877A116HOL	GI LIGHTNING AR	461C40G28, G70 (15
COMPONENT CI CAPACITOR	DESCRIPTION 300 MMF 50CV	<u>STYLE</u> 187A584H09	COMPONENT CI CAPACITOR	DESCRIPTION 270 MMF 50C V 270 MMF 50CV	STYLE 762A757H2 762A757H2	COMPONENT  CI CAPACITOR	DESCRIPTION 300 MMF 50CV	STYLE 187A584H09	COMPONENT CI CAPACITOR	DESCRIPTION
C2 CAPACITOR C3 CAPACITOR C4 CAPACITOR C5 CAPACITOR	300 MMF500V 82 MMF500V 620 MMF500V 200 MMF120() V	187A 584H 09 763A209H23 187A584 H11 187A 705 H04	C2 CAPACITOR C4 CAPACITOR C5 CAPACITOR	270 MMF 50CV 620 MMF 50CV 1500 MMF 1200 V	762A757HI2 187A584HII 137A705HII	C2 CAPACITOR C3 CAPACITOR C4 CAPACITOR C5 CAPACITOR	180 MMF 50CV 300 MMF 500 V 250 MMF 500 V 400 MMF 1200 V	762A757HIO 187A584HO9 86IA846HII 187A705HO8	C2 CAPACITOR C3 CAPACITOR C4 CAPACITOR C5 CAPACITOR	250 MMF 500 V 250 MMF 500 V 250 MMF 500 V 200 MMF 1200 V
C6 CAPACITOR C7 CAPACITOF:	1500 MMF 1200 V 900 PF 3000V	187A705HII 2C3C872H06	C7 CAPACITOR	800 PF 3000V	2C3C872H05	C6 CAPACITOR C7 CAFACITOR	1500 MMF 1200 V 1100 PF 3000V	187A705 HII 2C3C872H08	C6 CAPACITOR C7 CAPACITOR	1500 MMF 1200 V 1000 PI <sup>2</sup> 3000V
LIO2 POT CORE LIO3 POT CORE LIO5 COIL	_	6708133G05 6708133G07 2928086G01	LIO2 POT CORE LIO3 POT CORE LIO5 COIL		670 8:33G05 6708:33G07 2928086301	LIO2 POT CORE LIO3 POT CORE LIO5 COIL	_	6708133G05 6708133G07 2928086G01	LIO2 POT CORE LIO3 POT CORE LIO5 COIL	
T3 TRANSFORME T4 TRANSFORME	R R 3K <sup>±</sup> 5% (2REQ)	2928526G04 2928526G03	T3 TRANSFORME T4 TRANSFORME R6 SESISTOR	R :R 3K 25% (IW 12 REQ)	2928526GO4 2928526GO3	T3 "RANSFORMER T4 "RANSFORMER R6 RESISTOR		2928526G04 2928526G03	T3 TRANSFORMER T4 TRANSFORMER R6 RESISTOR	3K ± 5%. 8W (2 REQ
R7 RESISTOR	15K 10% 2W	187A642H55 877AII6HOI	RT RESISTOR	15K 10% 2W	187A642H55 877A116HQ1	R7 RESISTOR	15K 10% 2W	187A642H55 B77AII6HOI	R7 RESISTOR  GI LIGHTNING ARI	15K 10% 2W
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	1									
	7									

146  C40 G29, G71 (160	I-I69 5KC)		1461C 40 G30,G72 (170	-IBOKC)		1461C 40 G31,G73 (IBO	5-1915KC1		_1461C40 G32.G74 (19	12-200 KC)
COMPONENT DESCRIPTION	STYLE	COMPONENT	DESCRIPTION	STYLE	COMPONENT	DESCRIPTION	STYLE	COMPONENT	DESCRIPTION	STYLE
CI CAPACITOR IBO MMF 500V C2 CAPACITOR 200 MMF 500 V	762A757HIQ 762A757HII	CI CAPACITOR C2 CAPACITOR	82 MMF 500V 250 MMF 500V	763A2O9H23 86IA846HII	CI CAPACITOR	300 MMF 500V	IB7A584H09	CI CAPACITOR C2 CAPACITOR	20 MMF 500V 250 MMF 500V	763A209H0
C3 CAPACITOR 200 MMF 500V C4 CAPACITOR 250 MMF 500V	762A757HII 86IA846HII	C3 CAPACITOR	390 MMF 500 V	762A757HI5	C3 CAPACITOR C4 CAPACITOR	150 MMF 500 V 200 MMF 500 V	86IA846H 25 762A757 HII	C2 CAPACITOR C3 CAPACITOR C4 CAPACITOR	130 MMF 500 V 180 MMF 500V	762A757H0 762A757H1
C5 CAPACITOR 1500 MMF 1200 V C7 CAPACITOR 900 PF 3000V	187A705HII 203C872H06	C5 CAPACITOR C6 CAPACITOR C7 CAPACITOR	400 MMF 1200 V 1000 MMF 1200 V 750 PF 3000 V	137A705H08 137A705H10 203C872H04	C5 CAPACITOR C6 CAPACITOR C7 CAPACITOR	200 MMF 1200 V 1000 MMF 1200 V 650 PF 3000V	187A705H04 187A705H10 203C872H02	C6 CAPACITOR C7 CAPACITOR	1000 MMF 1200 V 600 PF 3000V	187A705H1 203C872H
LIO2 POT CORE LIO3 POT CORE LIO5 COIL	6708133G05 6708133G07 2928086G01	LIO2 POT CORE LIO3 POT CORE LIO5 COIL		6708133G05 6708133G07 2928086G01	LIO2 POT CORE LIO3 POT CORE LIO5 COIL		670B133G05 670B133G07 292B0B6G01	LIOZ POT CORE LIO3 POT CORE LIO5 COIL		670BI33GD 670BI33GO
T3 TRANSFORMER T4 TRANSFORMER	2928526G04 2928526G03	T3 TRANSFORMER T4 TRANSFORMER		2928526GC4 2928526GO3	T3 TRANSFORM	IER IER	2928526G04 2928526G03	T3 (RANSFORM	ER ER	2928086G0 2928526G0 2928526G0
R6 RESISTOR 3K 2 5% BW 12 REQ R7 RESISTOR 15K 10% 2W	186A3:7HOI 187A642H55	R6 RESISTOR	3K ± 5% BW (2 REQ)	188A317H01 187A642H55	RG RESISTOR	3 K 2 5% EIW (2 REQ	186A317HO1	R6 RESISTOR R7 RESISTOR	3K ± 5% {8W {2 REQ}	188A317H01 187A642H5
GI LIGHTNING ARRESTER	877AII6HOI	GI LIGHTNING AR	RESTER	877A116 HOI	G! LIGHTNING	ARRESTER	877AII6H0I	GI LIGHTNING	ARREST <b>E</b> R	877A116H01
	STYLE	COMPONENT	461C 40 G34, G76 (207, DESCRIPTION		COMPONENT	1461C 40 G35.G77 (2)4		COMPONENT	1461C 40 G36,G78 (222 DESCRIPTION	STYLE
CI CAPACITOR 56 MMF 500V C2 CAPACITOR 270 MMF 500V	763A2O9HI9		300MMF 500V	187A584H09	CI CAPACITOR	130 MMF 500V	BSIAB46H25	CI CAPACITOR	62 MMF 500V	763A2O9H2O
C3 CAPACITOR 200MMF 500 V	762A757HI2 762A757HII 763A 209HI2	C2 CAPACITOR C3 CAPACITOR C4 CAPACITOR	300MMF 500V 200 MMF 500 V 20 MMF 500 V	762 A757 HII 763 A209H07	C2 CAPACITOR C3 CAPACITOR C4 CAPACITOR	150 MMF 500V 150 MMF 500V 56 MMF 500V	86iA846H25 86iA846H25 763A209H19	C2 CAPACITOR C3 CAPACITOR C4 CAPACITOR	200 MMF 500V 6 2 MMF 500V 130 MMF500V	762A757HII 763A2O9H2O 762A757HO7
C5 CAPACITOR 200MMF i200 V C6 CAPACITOR 500MMF i200 V	187A705H04	C5 CAPACITOR C6 CAPACITOR	200 MMF 1200 V 500 MMF 1200 V	187A705H04 187A705H09	C5 CAPACITOR C6 CAPACITOR	400 MMF1200 V	187A705H08 187A705H04	C5 CAPACITOR C6 CAPACITOR	400 MMF1200 V 200 MMF1200 V	187A705H06
C7 CAPACITOR 1200PF 3000V	203C872H09 670B133G09	C7 CAPACITOR	1200 PF 3000V	203C872H09 670Bi33G09	C7 CAPACITOR	1100 PF 3000V	203C872H08 6708I33G09	C7 CAPACITOR	1100 PF 3000V	203C872H08 670B133G09
LIO3 POT CORE LIO5 POT CORE	6708133G08 6708133G09	LIO3 POT CORE LIO5 POT CORE		6708133GC8 6708133G09	LIO3 POT CORE		6708133G08 6708133G09	LIO3 POT CORE		6708133G08 6708133G09
T3 TRANSFORMER T4 TRANSFORMER	2928526G04 2928526G03	T3 TRANSFORMER T4 TRANSFORMER		2928526GC4 2928526GO3	TA TRANSFORM	ER IER	2928526G04 2928526G03	T3 TRANSFORME T4 TRANSFORME		2928526G04 2928526G03
R6 RESISTOR 3K ± 5% BW (2 REQ) R7 RESISTOR 15K 10% 2W	188A317HOI 187A642H55	R6 RESISTOR R7 RESISTOR	3K ± 5% 8W (2REQ) 15K 10% 2W	188A317E01 187A642H55	R6 RESISTOR R7 RESISTOR	3K ± 5% BW 12 REG	188A317H01 187A6412H55	R6 RESISTOR R7 RESISTOR	3K ± 5% BW (2 REQ) 15K 10% 2V/	188A317H01 187A642H55
GI LIGHTNING ARRESTER	877AIISHO:	GI LIGHTNING ARE		B77AII5HOI	GI LIGHTNING	ARRESTER	877AII6HOI	GI LIGHTNING A	THE STEN	877AII6H0I
14610 40 637,679 (230			461C40G38,G80 (240	-		1461C40G39,GBI (25	0.1-262KC) •		1461C40G40GB2 (262	
COMPONENT DESCRIPTION	STYLE	COMPONENT CI CAPACITOR	30 MMF 500V	763A2O9HIZ 762A757HII	CI CAPACITOR	DESCRIPTION 56 MMF 500V	763A209HI9	CI CAPACITOR	36 MMF 500V	763A209HM
C2 CAPACITOR 250 MMF 500V C3 CAPACITOR 150 MMF 500V C4 CAPACITOR 20 MMF 500V	86IA846HII 86IA846H25 763A209H07	C2 CAPACITOR C3 CAPACITOR C4 CAPACITOR	200 MMF 500V 130 MMF 500V 30 MMF 500V	762A757HII 762A757H07 763A209HIZ	C2 CAPACITOR C3 CAPACITOR C4 CAPACITOR	150 MMF 500V 62 MMF 500V 82 MMF 500V	763A209H25 763A209H20 763A209H23	C2 CAPACITOR C3 CAPACITOR C4 CAPACITOR	150 MMF 500V 100 MMF 500 V 3 0 MMF 500 V	861A846H25 762A757H01 763A209H12
C6 CAPACITOR 500 MMF 1200 V C7 CAPACITOR 1000 PF 3000V	187A705H09 203C872H07	C6 CAPACITOR C7 CAPACITOR	500 MMF1200 V 9 00 PF 3000V	187A705H09 203C872H06	C5 CAPACITOR C7 CAPACITOR	400 MMF1200V 800 PF 3000V	187A705H08 203C872H05	C5 CAPACITOR C7 CAPACITOR	400 MMF1200V 700 PF 3000V	187A705H08 203C872H03
LIO2 POT CORE LIO3 POT CORE	670B133G09 670B133G08	LIO2 POT CORE LIO3 POT CORE LIO5 POT CORE		670 8133 G09 670 8133 G08 670 8133 G09	LIO2 POT CORE		6708133G09 6708133G08 6708133G09	LIO2 POT CORE		670 B13 3 G09 670 B13 3 G08
LIOS POT CORE  T3 TRANSFORMER T4 TRANSFORMER	6708i33G09 2928526G04 2928526G03	T3 TRANSFORMER	1	2928526G04 2928526G03	T3 TRANSFORM	ER	6708133G09 2928526G04 2928526G03	T3 TRANSFORME T4 TRANSFORME		670Bi33G09 292B526GC4 292B526G03
R6 RESISTOR 3K ± 5% 8W (2 REQ)	188A317H01	R6 RESISTOR R7 RESISTOR	3K ± 5% BW (2 REQ).	IBBA317HOi IB7A642H55	R6 RESISTOR	3K ± 5% BW (2 REQI	188A3(7HO)	R6 RESISTOR R7 RESISTOR	3K ± 5% 8W (2 REQ)	188A317H01 187A642H55
R7 RESISTOR 15K 10% 2W  GI LIGHTNING ARRESTER	87A642H55 877AH6H0I	GI LIGHTNING ARE		877AH6H0I	GI LIGHTNING	I5K IO% 2W ARRESTER	187A642H55 877AII6H0I	GI LIGHTNING A		877AH6H0I
		+_ (	1461C40G41,GB3 (274	41-287KC) *		1461C 40 G42,G84 ( 287)	-300kC)*			
		COMPONENT	DESCRIPTION	STYLE	COMPONENT		STYLE			
		CI CAPACITOR C2 CAPACITOR C3 CAPACITOR	20 MMF 500V 150 MMF 500V 100 MMF 500 V	763A2O9HO7 86IA846H25 762A757HOI	C2 CAPACITOR C3 CAPACITOR	150 MMF 500V 82 MMF 500V	86IA846H25 763A209H23			
		C4 CAPACITOR C5 CAPACITOR	20 MMF 500V 400 MMF 1200 V	763A209H07 IB7A705H0B	C4 CAPACITOR C5 CAPACITOR	30 MMF500V	763A2O9H12 187A7O5H08			
		C7 CAPACITOR	650 PF 3000V	2030872402	C7 CAPACITOR		2030872н01			
		LID2 POT CORE LID3 POT CORE LID5 POT CORE		6708133G09 6708133G08 6708133G09	LIO2 POT CORE LIO3 POT CORE LIO5 POT CORE		6708133G09 6708133G08 6708133G09			
		T3 TRANSFORMER T4 TRANSFORME	R R	2928526G04 2928526G03	T3 TRANSFORME	R	2928526G04 2928526G03			
	V)	R6 RESISTOR R7 RESISTOR	3K ± 5% BW (2 REQ)	188A317HOI 187A642H55	RG RESISTOR R7 RESISTOR	3K + 5% BW (2 AEQ)	188A317HO1 187A642H55			
		GI LIGHTNING AF		877AII6H0I	GI LIGHTNING A		877AII6HOI			

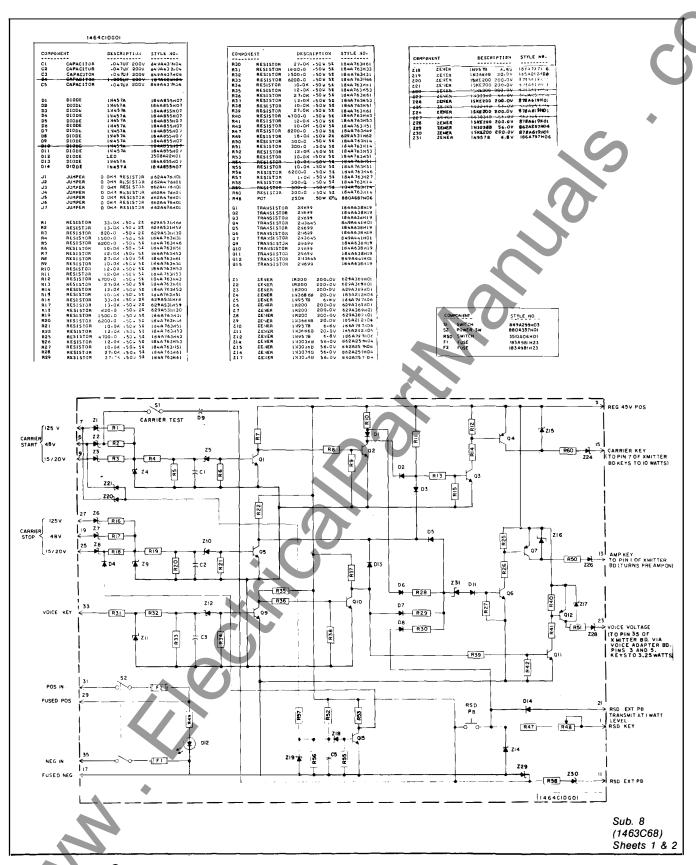


Fig. 22A. Internal Schematic - Keying Module - with DC Power Switch and Fuses - With Reserve Signal Detector Pushbutton and Control.

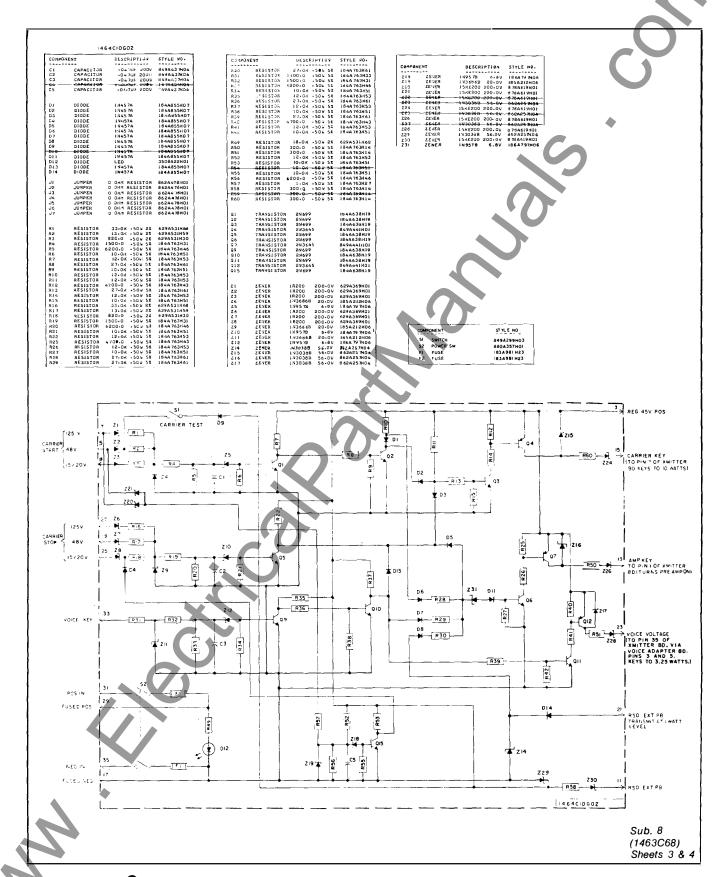
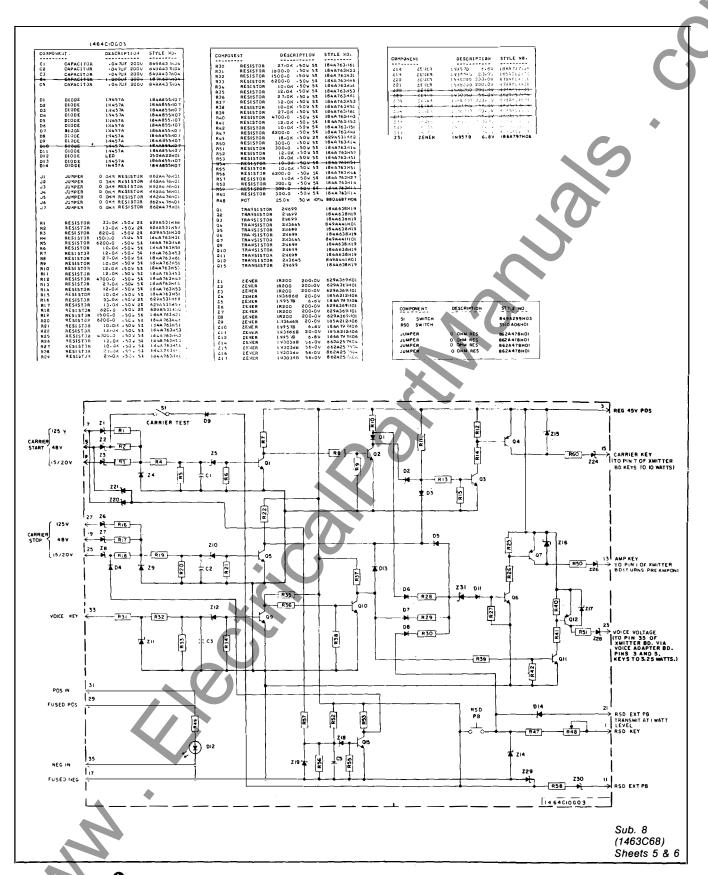


Fig. 22B. Internal Schematic - Keying Module - with DC Power Switch and Fuses - without Reserve Signal Detector Components.



• Fig. 22C. Internal Schematic - Keying Module - without DC Power switch or Fuses - with Reserve Signal Detector Pushbutton and Control.

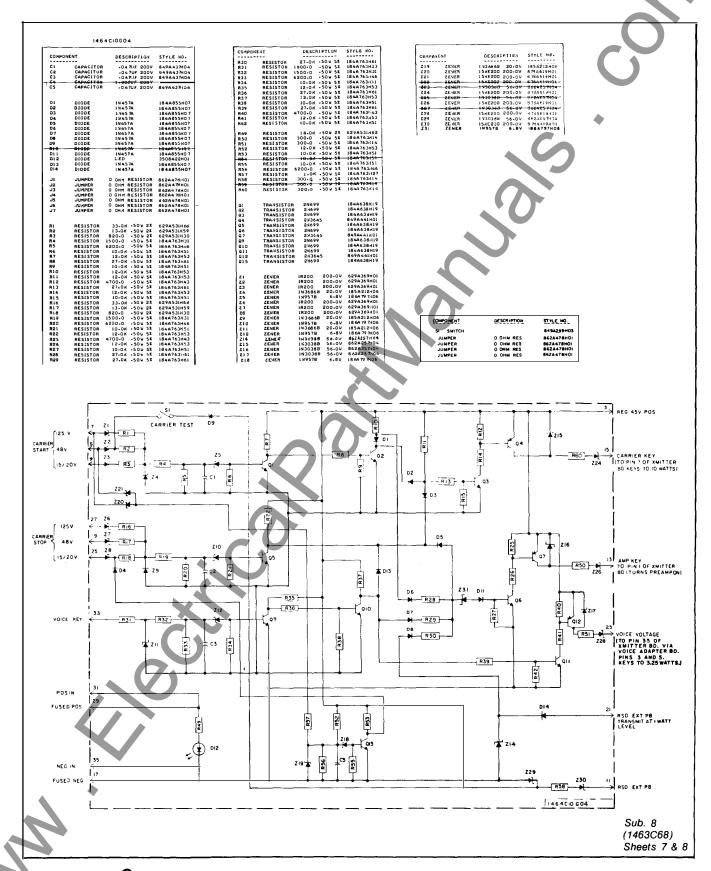


Fig. 22D. Internal Schematic - Keying Module - without DC Power Switch or Fuses - without Reserve Signal Detector Components.

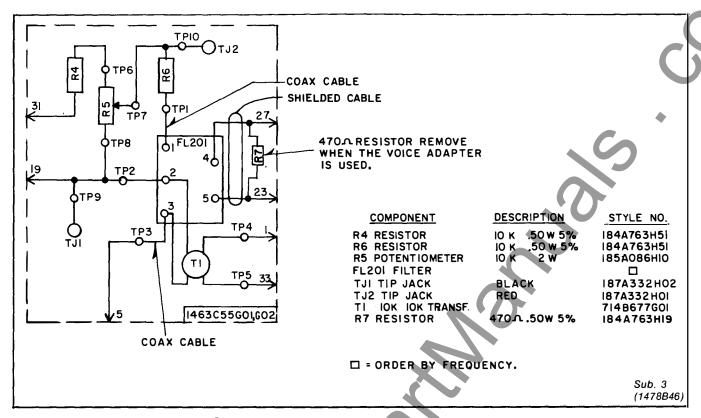
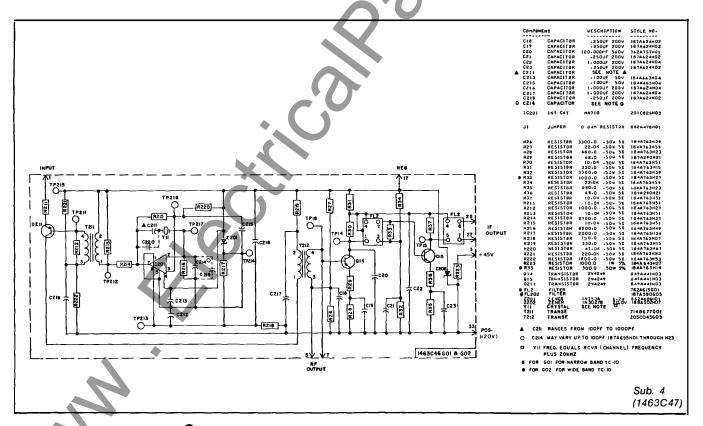
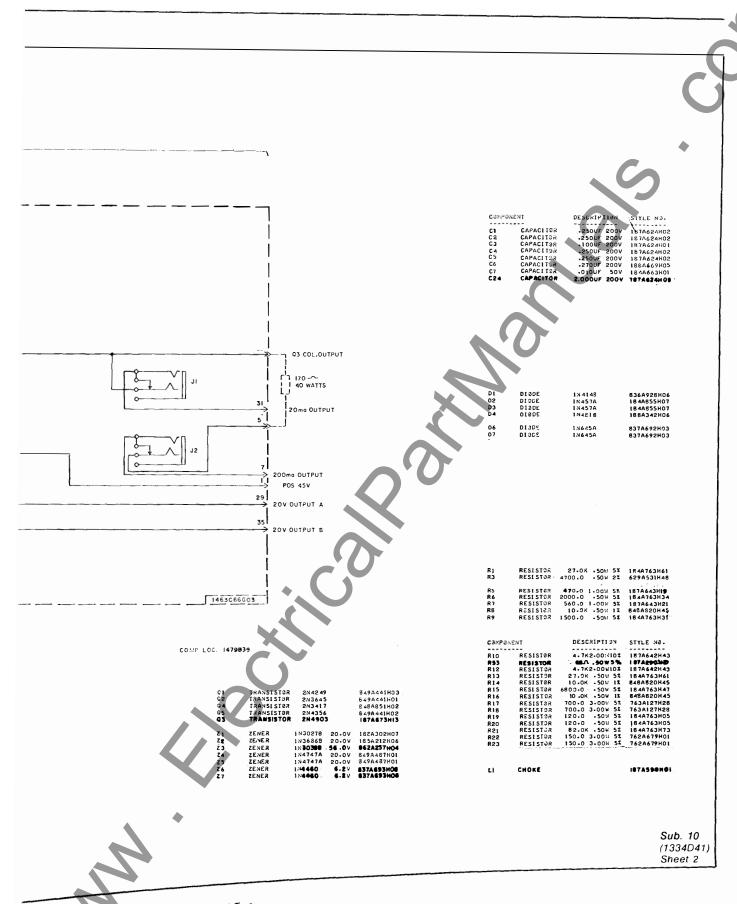


Fig. 23. Internal Schematic - Receiver Input Module.

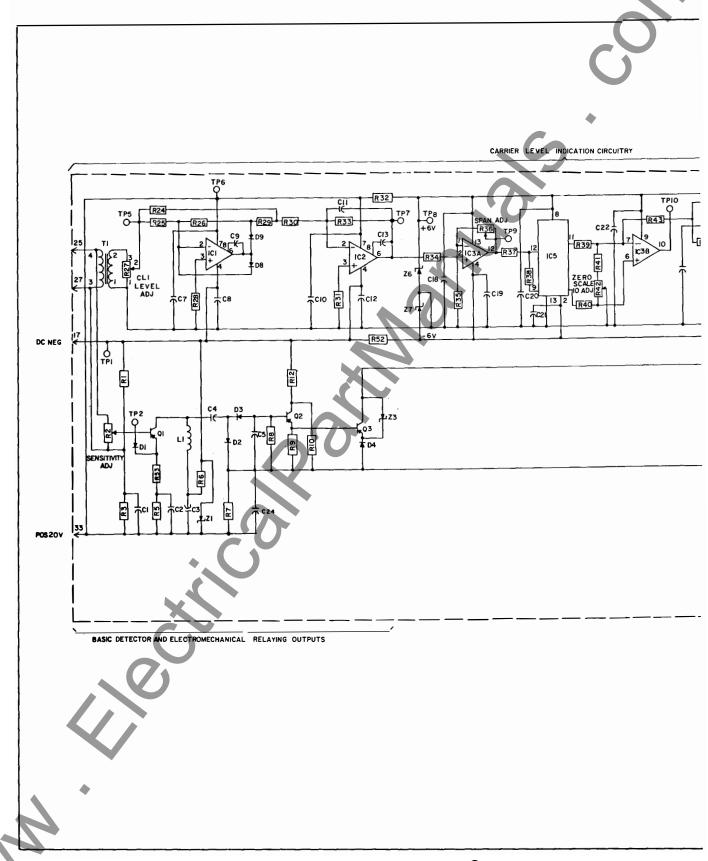


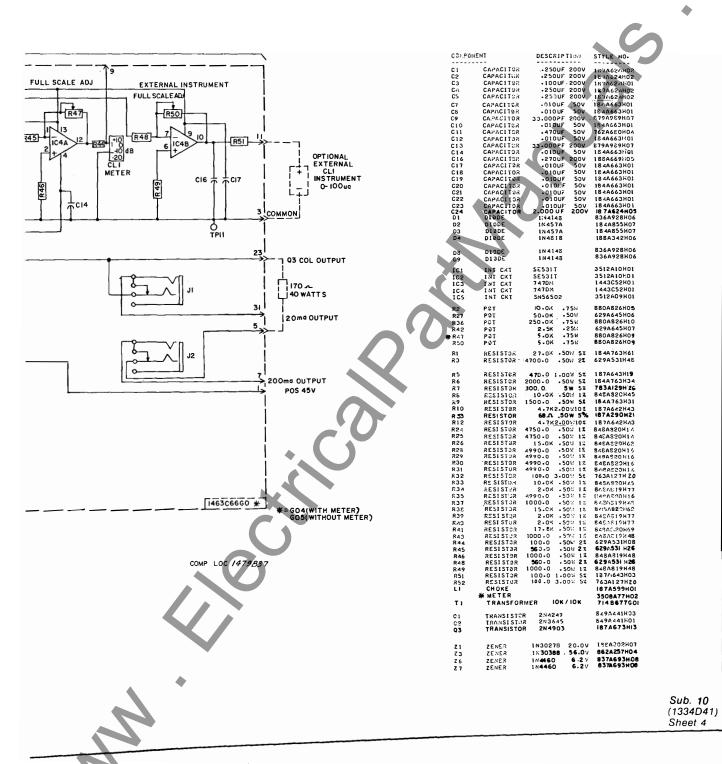
👽 Fig. 24. Internal Schematic - I.F. Amplifier Oscillator Module.

CARRIER LEVEL INDICATION CIRCUITRY BASIC DETECTOR AND ELECTROMECHANICAL RELAYING OUTPUTS SOLID STATE RELAYING OUTPUTS



tule - with 200mA and 20mA outputs, and Two





ule - with GLI - with 200mA and 20mA outputs.

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		DWG. NO.		DWG SUB.	PART	-		APPAR	. TYPE	FIG: NO	125 48
В		PART DESCRIPTION MATERIAL	_ TO	-10 CARRIER	_:	S	DIMENSIS	NS IN	INCHES	CLASS A	01 02 03 04
ı	x	PART	DEF.	MATERIAL SIZE	E-Lit. CODE	Sizé COCE	RTRV.	1018			<u> </u>
	<b>13</b>	NAME	UEF.	DESCRIPTION	STYLE	GR.	CODE	CODE	rinish	ENG REF.	REQ.
Ī	Ž.	CHASSIS	1,,		V335 D41	901		_		3RU 125V	1 - 1
I	2	CHASSIS			1335D41	902		1_		3RU 48 V	- 1
l	3	MODULE	<u> </u>	OUTPUT FILTER	1461640			_		Loc. H	
1	4	MODULE		AMPLIFIER	1463689			1_		Lac. L	1
1	5	MODULE	_	TRANSMITTER	1460689			上	<u> </u>	LOC. N	D'SPEC
1	6	MODULE		KEYING	1464610			_	l	LOC. G	1 2 3 1
1	2	MODULE		VOICE ADAPTER	1463026			L		LOC. P	]
Ţ	8	MODULE		DETECTOR	1463066					LOC. E	1
1	9	MODULE	<u> </u>	I.F. AMPLIFIER	1463546			L		Loc. C	.[
Į.	10	MODULE	L	INPUT	1463055					Loc. A	1
1	11	FILTER		INPUT				A	!		ļ
L	12	CRYSTAL		TRANSMIT				$\mathcal{B}$		·	1
L	13	CRYSTAL		RECEIVE				10			ļ
1	14	NAMERLATE	MF2		2362261	HO1		D		NARROW BAND	<u> </u>
ŧ	15	SCREW	-	*4 X 188 20 NOTE							2 2 1
•		PANEL	ļ	250 V PONER				┖			
		HARNESS	<u> </u>		1335DZ4	-		E	-	48,125 V	DISPEC
		HALMESS			133GD31			Ε		250 V	1
+	-	NAMEPLATE			236P258			D	ļ	Wise BAND	
+-	_	TAPE	164	3.300 (004x.501)				<b>!</b> _			22
+		SCREW		190-32 X.375 FIC. H. Sa.				╄	164903		17 /
-	22		<u> </u>		8T7A649	$\overline{}$		₽-	46A003		
ŀ	23	NoT		190-32 Hex SR.	8774230	423		⊢	464903		X 7
1			L					╁_			1-1-1-

## NOTES:

- A= DWG'S 1978B95 \$ 1478B36 (REF INPUT FILTER) BELOW 200 KHZ DWG 1465C 35FOR OVER 200 KHZ
- B. TRANSMIT CRYSTAL PER DVIG. 408C 743

  C. RECENE CHISTAL PER DWG. TOLLABOD (CRYSTAL FREQ. EQUALS RECEIVER (CHANNEL) FREQ. PLUS ZOKC

  D. STENCIL CAT. NO. FREQ. E VOLTAGE PER STOCK OFDER EFIG. I THIS DWG.

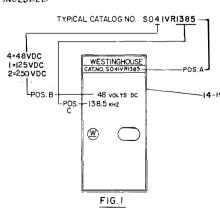
  (SEE D-SPEC FOR DECOUNG OF CAT. NO.)

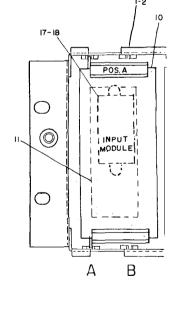
  E. PEL STOCK OFDER STANDARD G. FL. BOTTOM ENTRANCE

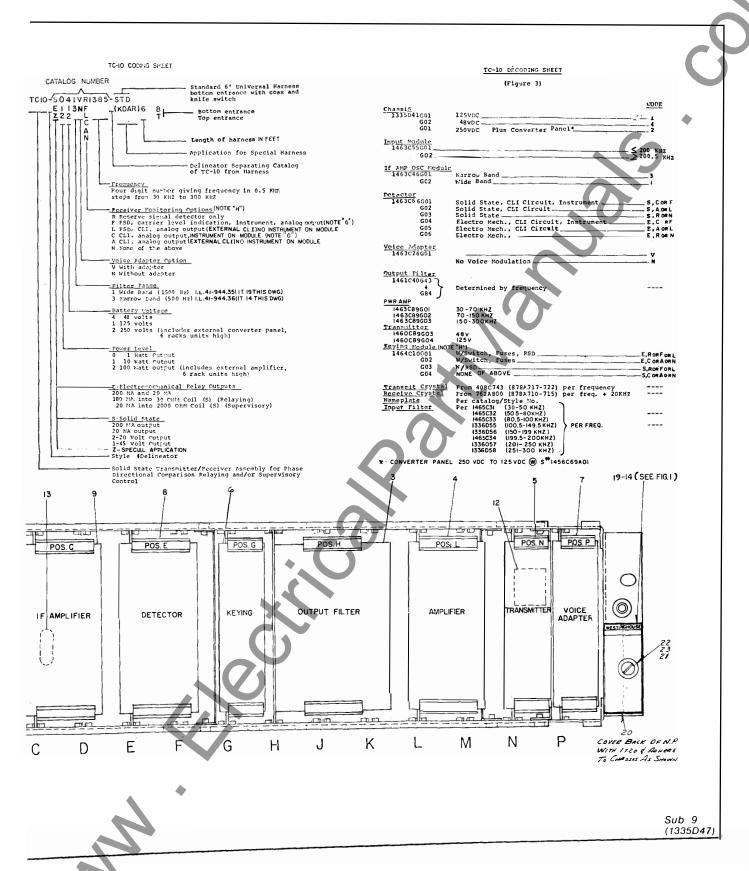
  WITH COAXIAL (KNIFE SWITCH.

- F = AFTER ASSY, TEST PER M-10690
- G = PROVISON FOR EXTERNAL C.L.I INCLUDED
- H = PROVISON FOR EXTERNAL RSD ALWAYS INCLUDED

OUTLINE\_ .1464070 .COMP. LOCATION (CKT. BD)\_\_\_1464C69 I.L. 41-944.35 (WIDE BAND) SCHEMATIC. \_I335D20 TEST SPEC. 855186 41-944.36 (NARROW BAND)







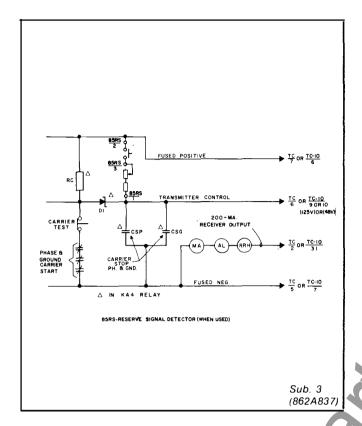
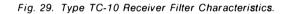
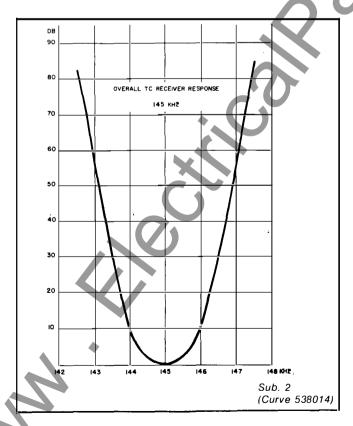


Fig. 28. Elementary K-Dar Carrier Control Circuits.







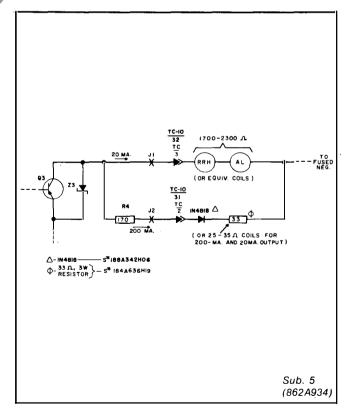


Fig. 31. Type TC-10 Receiver Output For 20 ma Operation.

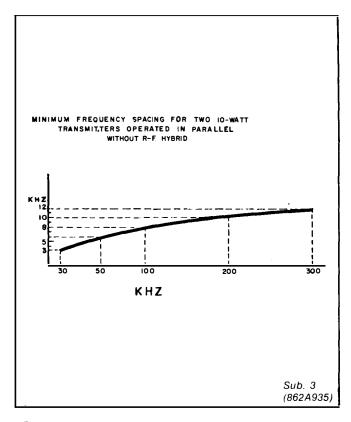


Fig. 32. Minimum Frequency Spacing for Two 10 watt Transmitters Operated in Parallel.

Fig. 33. Minimum Channel Spacing for Keyed Carrier 60 pps.

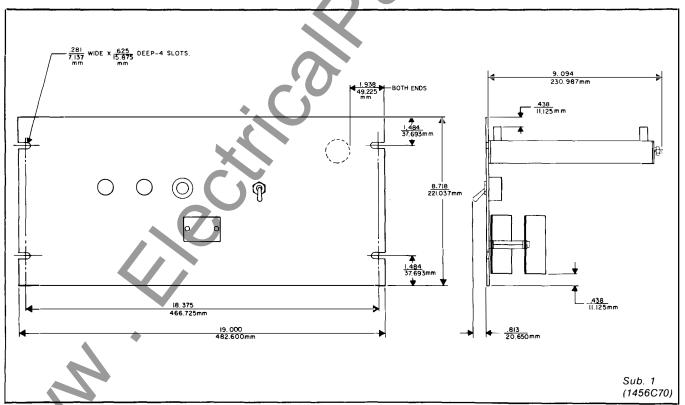


Fig. 34. Outline of External Resistor Unit for 250 Volt Operation.

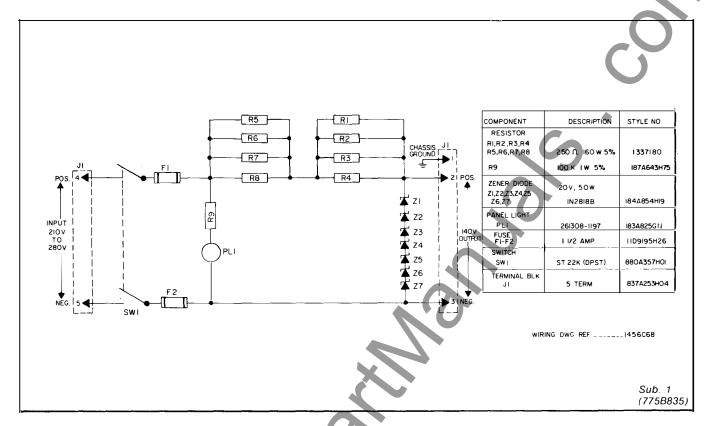


Fig. 35. Schematic of External Resistor Unit for 250 VDC Operation.

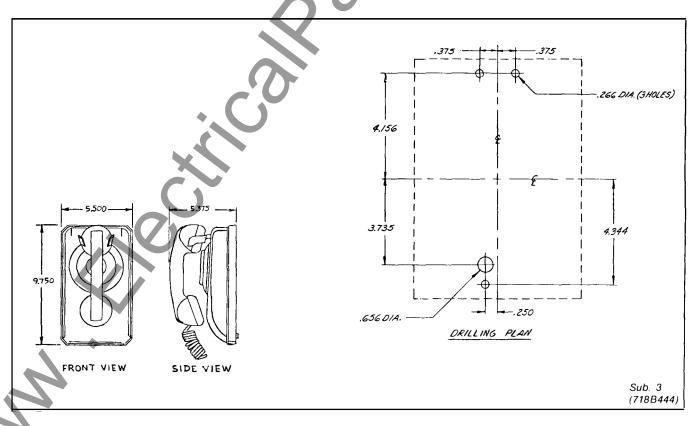


Fig. 36. Remote Hookswitch Assembly for Surface Mounting.

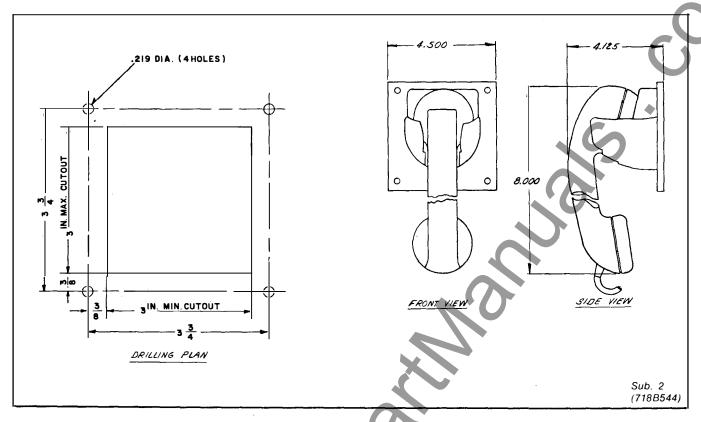
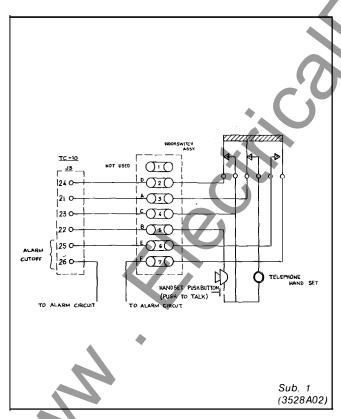


Fig. 37. Remote Hookswitch Assembly for Panel Mounting.



♣ Fig. 38. Remote Hookswitch Assembly Internal Schematic and Interconnection Diagram.

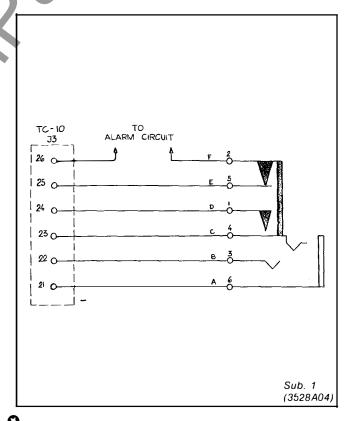
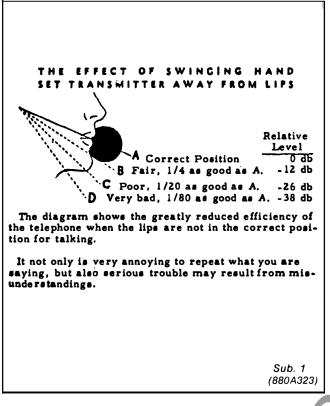


Fig. 39. Remote Telephone Jack Assembly and Interconnection Diagram.



(08) WATT LEVEL OUTPUT NOMINAL RECEIVER
OPERATING POINT
3.25 WATT SETTING RELATIVE AUDIO 10 5 0 VOLTS) 20 90. 15 TP-8 10 RECEIVER
SENSITIVITY
SETTING
WATT SETTING ٥ 30 40 50 RELATIVE RF INPUT LEVEL (DB) Sub. 2 (880A616)

Fig. 40. Proper Usage of the Noise Cancelling Handset.

🔯 Fig. 41. Voice Receiver Automatic Volume Control Response.

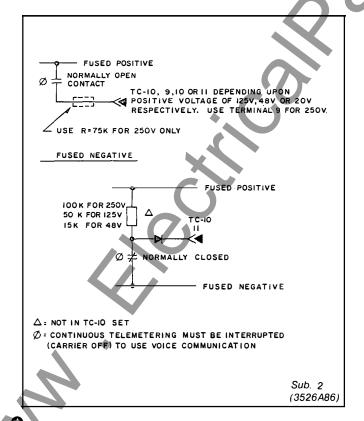


Fig. 42. External Circuitry for On-Off Keying of Type TC-10
Transmitter for Telemetering or Supervisory Control
(Without Protective Relaying) from either Normally
Closed or Normally-Open Contact).

**♦** Fig. 43. Interconnection Diagram for HZ/HZM and TC-10.

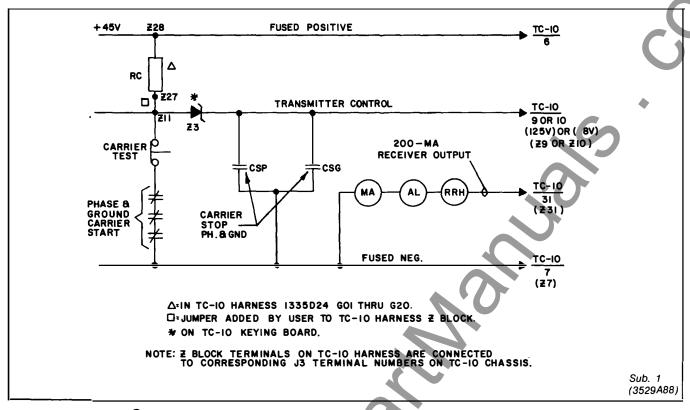


Fig. 44. Elementary Carrier Control Circuit using Normally Closed Carrier Start Contacts and Normally Open Carrier Stop Contacts.

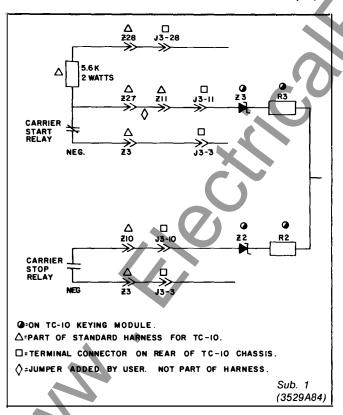


Fig. 45. Connections using Normally Closed Contacts for Carrier Start and Normally Open Contacts for Carrier Stop.

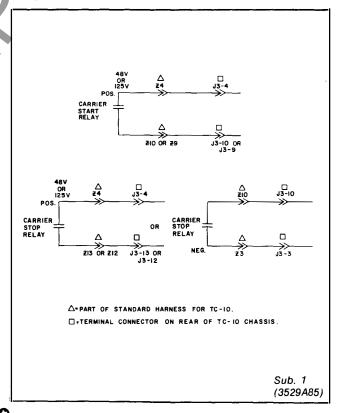
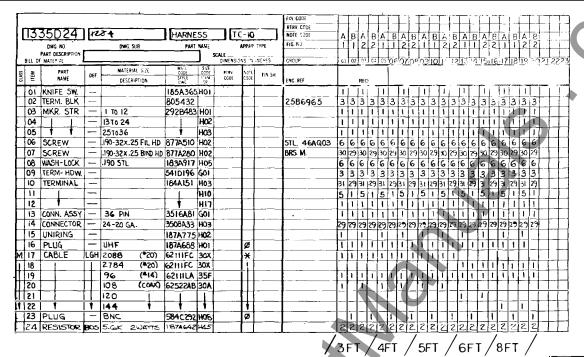


Fig. 46. Connections using Normally Open Contacts for Both Carrier Start and Carrier Stop.



A-TC-10 X/R WITH COAX CABLE & KNIFE SW.

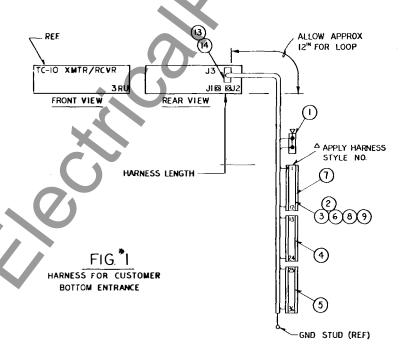
B-TC-10 X/R WITHOUT COAX CABLE & KNIFE SW.

\*-CUT TO SUIT AT ASSY.

△-RUBBER STAMP S\* ON TERM BLOCK WITH SILVER INK S\* 35106AB004 PER DWG 541D196 FIG. 14 (S\* PER SQ)

 $\emptyset ext{-}\mathsf{SECURE}$  TO HARNESS FOR SHIPMENT WHEN COAX. IS NOT USED.

----



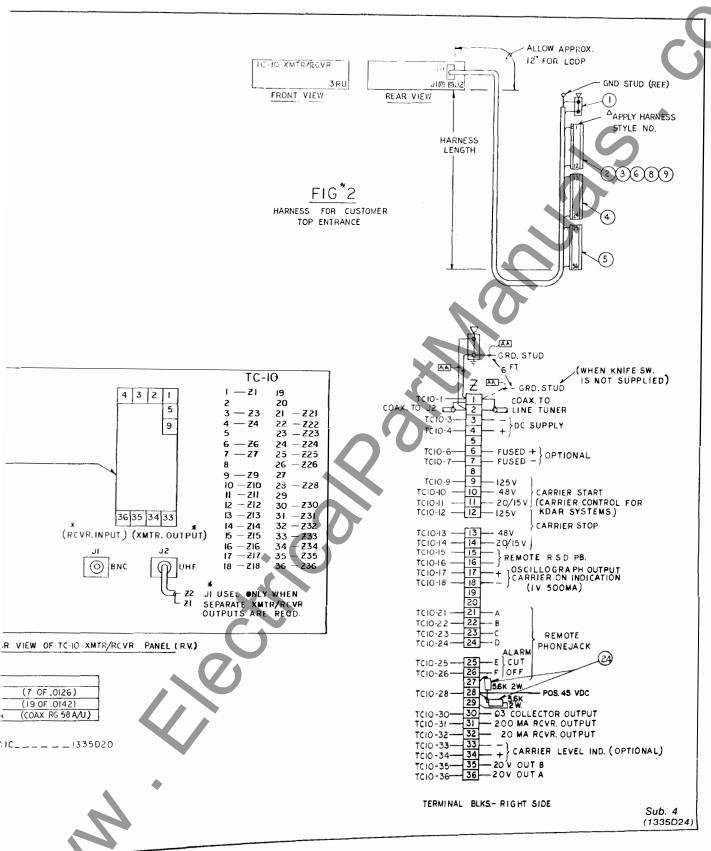
TC-10 XMTR/RCVR.

TC-IO XMTR/RCVR PLUG P3 (TERM AS VIEWED WITH 'PLUG INSERTED INTO J3 RECEPTACLE.)

RE#

	WIRE LEGEND
SYM	DESCRIPTION
NONE	CABLE - 62111FC30X
[AA]	- 62111LA35F
-•□	- 62522AB30

INTL. SCHEMA



Pig. 49. Standard Harness for TC-10.

## CORPORATION ELECTRIC CORAL SPRINGS, FL. ESTINGHOUSE Printed in U.S.A.

RELAY-INSTRUMENT DIVISION



# INSTALLATION . OPERATION . MAINTENANCE

# INSTRUCTIONS

# TYPE TC POWER LINE CARRIER TRANSMITTER - NARROW BAND RECEIVER 30 to 300 kHz - 10 Watts - for 48, 125, 250 V.D.C. with Optional Voice Communication

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Power Supply	17	14	Detail of Power Supply
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Table Pa	ıge	15	Outline of External Resistor
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III Transmitter D-C Measurements	10		For Telemetering or Supervisory Control (Without Protective
IV Transmitter R-F Measurements	10		Relaying) From Either Normally-Closed or Normally Open Contact 27

All possible contingencies which may arise during installation, operation, or maintenance, and all details and variations of this equipment do not purport to be covered by these instructions. If further information is desired by purchaser regarding his particular installation, operation or maintenance of his equipment, the local Westinghouse Electric Corporation representative should be contacted.

# Relaying Control Circuits

The carrier control circuit for KDar relaying is shown in elementary form in Figure 6. The "Transmitter Control" circuit is normally held at fused negative potential through the normally-closed carrier test pushbutton and the phase and ground carrier-start relay contacts. Opening of any of these contacts allows current to flow from fused positive through resistor R<sub>C</sub> and the diode D<sub>1</sub> to the transmitter control terminal TC/6, thus starting carrier transmission at full output. The potential of terminal TC/6 rises to plus 20 volts, limited by a Zener diode in the transmitter proper. The reception of carrier from either the local or remote transmitter normally causes a saturated current of about 200 ma. to flow in the alarm and holding coils (AL and RRH) in the type KA-4 (or equivalent) receiver auxiliary relay.

If the protective relays call for stopping the transmission of carrier, closing of CSP or CSG contact connects the transmitter control circuit back to fused negative, thus stopping any carrier transmission regardless of how it was started.

If a relaying carrier channel is also used for an auxiliary function such as telemetering or supervisory control, the keying contact for this function is connected into the carrier-start circuit in series with the carrier test pushbutton. Such a contact must be normally closed (in the non-operating condition). An auxiliary relay in the receiver output, usually in place of the alarm relay, energizes the telemetering or supervisory control equipment through contacts on the auxiliary relay.

## Carrier Control For Other Functions

If a type TC set is keyed on-off for telemetering or supervisory control only (no protective relaying.) one of the circuits show in Figure 16 can be used. Arrangements are shown for either a normally-closed or normally-open carrier-start contact. In the former case, a diode is required to allow using the Voice adapter for push-to-talk voice communication between stations. Note that continuous telemetering must be interrupted when it is desired to use the carrier channel for voice communication.

The receiver output can be connected for either 200 ma. or 20 ma. operation as shown in Figure 11. The 200-ma. output is preferable (if a choice is available) because of a slightly better time constant in the 200 ma. receiver output circuit. In some cases, both the 200-ma. and 20-ma. outputs may be used

together. For example, the 200-ma. output can be used with a standard carrier auxiliary relay (for directional-comparison relaying), while the 20-ma. output feeds a 2000-ohm receiver relay used with supervisory control equipment. The connections shown in Fig. 11 would be used for this case, with the receiver relay holding coil (RRH) in place of the 33-ohm resistor and the 2000-ohm supervisory relay in the 20-ma. output in place of the RRH and AL coils shown. The alarm function would be provided by the supervisory control equipment.

# CHARACTERISTICS

Frequency range 30-300 kHz (50-300 kHz for phase comparison relaying)

Transmitter output 10 watts into 50 to 70 ohm

resistive load

Harmonics 55 db below 10 watts

Receiver 40 mv. input for 180 ma. mini-

sensitivity mum output current

Receiver 500 Hz bandwidth (3 db down);

selectivity 3kHz wide at 65 db down

Transmitter-receiver

Channel rating 50 db

Input Voltage 48, 125, or 250 V. d-c

Supply voltage

variation 42-56V, 105-140V, 210-280V

Battery Drain:

48 V.D.C. 0.5 amp standby, 1.35 amp

transmitting

125 V.D.C. 0.25 amp standby, 1.1 amp

transmitting

250 V.D.C. 1.5 amp standby or transmitting

Temperature range -20 to +60°C around chassis

## Frequency Spacing

The minimum recommended frequency spacing between two Type TC carrier sets operated in parallel without hybird units is shown on the curve of Fig. 12. For example, at 100 kHz, the minimum spacing is 8 kHz. Closer spacing would result in the generation of intermodulation products caused by the non-linear load presented by each transmitter to the other one.

The minimum frequency spacing between a TC carrier channel and an adjacent transmitter signal keyed on-off at a rate of 60 pulses per second can be determined from the nomograph of Fig. 13. Using

the example shown by the dashed line, consider a type TC set used on a channel with a normal attenuation of 15 decibels. The TC receiver would be set to give a margin of 15 db below the normal received signal, or for a sensitivity of -30 db (relative to a 24.5 volt, 10-watt signal). The interfering signal is assumed to be a 10-watt transmitter at the same location. To determine the minimum frequency spacing of the TC receiver from this interfering signal, lay a straight edge between the -30 db point on the receiver sensitivity scale and the zero-dc point on the interfering transmitter scale. The resulting line crosses the channel spacing scale at 2 kHz. For this example, a channel spacing of at least 2 kHz should be used. (In order not to conflict with the limits of Fig. 12, an r-f hybrid may be needed between the TC set and the other transmitter, depending on the actual application.)

For protective relaying applications to 3-terminal lines, the transmitter frequencies are offset 100 hertz to prevent a slow beat or cancellation of the received signal when two transmitters send blocking signals to the third terminal. The three transmitters operate at fc, fc + 100 Hz, and fc -100 Hz. All receivers operate at the channel center frequency (fc).

## INSTALLATION

The type TC transmitter-receiver is generally supplied in a cabinet or on a relay rack as part of a complete carrier assembly. The location must be free from dust, excessive humidity, vibration, corrosive fumes, or heat. The maximum ambient temperature around the chassic must not exceed 60°C.

# **ADJUSTMENTS**

#### Transmitter

There are two adjustable controls on the transmitter printed-circuit board: (1) the power output control R112, and (2) base bias control R142 for transistors Q104 and Q105. The control R142 is factory adjusted for a quiescent (no-signal) current of  $0.2 \pm 0.05$  ma. d.c. at terminal 2 of transformer T103. This applies a small amount of forward base bias to transistors Q104 and Q105 to minimize cross-over distortion. A thermistor (R141) is included for temperature compensation. This control (R142) need not be changed except as described in the MAINTENANCE section.

The other adjustment on the transmitter is the power output control R112 on the transmitter printed circuit board. Disconnect the coaxial cable from the assembly terminals and replace with a 50 to 70 ohm noninductive resistor of at least a 10-watt rating. Use the value of the expected input impedance of the coaxial cable and line tuner. If this is not known, assume 60 ohms. Connect the T106 output lead to the corresponding tap. Connect an a-c vacuum tube voltmeter(VTVM) across the load resistor. Turn the transmitter power output control R112 to minimum (full counterclockwise).

Now turn on the power switch on the panel and note the d-c voltage across the two pin jacks TP1 and TP2. If this is in the range of approximately 42 to 46 volts, throw the carrier-test switch SW101 on the panel to the ON position. Slowly advance the output control R112 on the transmitter printed circuit board until about 10 volts is obtained across the output load resistor. At this point, check the adjustment of the series output tuning coil L105 by loosening the knurled shaft-locking nut and moving the adjustable core in and out a small amount from its initial position. Leave it at the point of maximum voltage across the load resistor.

Now continue to advance the output control R112 until the output voltage tabulated in the following table is obtained across the load resistor. Recheck the setting of L105 to be sure it is at its maximum point for 10 watts output. Tighten the locking nut.

Note: For 200-300kHz sets, inductor L105 is a pot core and the foregoing adjustment check is generally unnecessary since there is little chance of its setting being disturbed. However, if desired, the pot core setting can be checked using a screwdriver to vary the setting of the adjustable core. There is no locking device as the adjustable core is held in place by friction.

Turn off the carrier test switch SW101, remove the load resistor, and reconnect the coaxial cable circuit to the transmitter.

T106	Voltage for 10 Watts Output
50	22.4
60	24.5
70	27.0

#### Transmitter Filter

Normally, the output filter (FL102) will require no readjustment except as noted under Adjustments-Transmitter, as it is factory tuned for maximum second and third harmonic rejection, and for series resonance (maximum output at the fundamental frequency) with a 60-ohm load. A small amount of reactance in the transmitter output load circuit may be tuned out by readjustment of the movable core of L105. This may be necessary with some types of line coupling equipment. The adjustable cores of L102 and L103 have been set for maximum harmonic rejection at the factory, and no change should be made in these settings unless suitable instruments are available for measuring the second and third harmonic present in the transmitter output.

Follow the procedure outlined in the line tuner instructions for its adjustment.

#### Receiver

The receiver board has two controls; the i.f. input control R239 which is factory-set to give a sensitivity of 40 mv. for 180 ma. output, and the local oscillator output control R212. The oscillator output is preset at the factory of 0.5 volt. This setting can be checked by connecting an a-c VTVM between receiver test points TP202 and TP206 (shield lead of VTVM). The voltmeter reading with the equipment energized, but not transmitting, should be 0.5 volt rms. Note Fig. 5 for location of components on the receiver printed board.

The other adjustment on the receiver is the gain control R207 which is front-panel mounted. It is recommended that the receiver gain normally be set for a 15-db operating margin to allow for reasonable variations in receiver input signal level without affecting the output blocking current. This adjustment can be made in two ways, as follows:

1. First, measure the normal received signal from the remote terminal (after the line tuners have been adjusted) by starting the remote transmitter and measuring the voltage across the coaxial cable at the receiving terminal. This signal should preferably be measured with a tuned voltmeter such as the Sierra carrier-frequency voltmeter. If a simple VTVM is used, have the remote transmitter tuned on and off several times to be sure the VTVM reading is actually the remote signal. Note the reading. Now disconnect the coaxial cable, and feed a signal into

the carrier assembly at the coaxial terminals from a separate signal generator. Set the signal generator to the received frequency at a level 15 db below the previously measured incoming signal. With a 0-250 ma. (minimum) d-c milliammeter plugged into J203, adjust the receiver gain control unit an output current of about 100 ma, is obtained. As this point is on the steep portion of the receiver output-input curve, it may be difficult to set the gain control for exactly 100 ma. This is not necessary, however, as the signal is not normally at this value. This is the operating setting of the receiver gain control. Return the coaxial cable connections to normal.

NOTE: Do not energize the local transmitter when making the foregoing adjustment as the signal generator may be damaged.

2. As an alternate procedure if no signal generator is available, the local transmitter itself may be used as the signal generator. First determine the normal received signal from the remote terminal as explained previously under (1). Then turn off the remote transmitter.

Now turn on the local transmitter and reduce its output to a value 15 db below the normal received signal level. Then adjust the receiver gain control to give 100 ma. output as before. When this adjustment has been made, reset the local transmitter to its normal 10-watt output level.

In applications where the line attenuation is low and a strong signal is received, the adjustment of the receiver gain control R207 becomes critical. For such applications, the setting of i-f gain control R239 may be reduced to lower the overall receiver gain. The front-panel control R207 will then have a smoother and more gradual control as the knob is rotated, making it easier to obtain the 15-db margin setting. For such a strong-signal condition, it is recommended that with R207 at maximum, the i-f gain control R239 be adjusted to give 100 ma. receiver output current for an input r-f voltage 25 db below the normal received signal level. Then the front panel control R207 is set for the normal 15-db margin as previously described.

## MAINTENANCE

Periodic checks of the received carrier signal will indicate impending failure so that the equipment

can be taken out of service for correction. At regular maintenance intervals, any accumulated dust should be removed, particularly from the heat sinks. It is also desirable to check the transmitter power output and receiver sensitivity at such times, making any necessary readjustments to return the equipment to its initial settings.

Voltage values should be recorded after adjustment in order to establish reference values which will be useful when checking the apparatus. The readings will remain fairly constant over an indefinite period unless a failure occurs. However, if transistors are changed, there may be considerable difference in these readings without the overall performance being affected.

Typical voltage and current values are given in Table I through IV. Voltages should be measured with a VTVM. Readings may vary as much as  $\pm\,20\%$ .

#### Adjustment of R142 on Transmitter Board

The small adjustable resistor (pot.) R142 sets the forward base bias on transmitter transistors Q104 and Q105 to the proper point for class-B operation. This is a factory adjustment and need not be changed unless transistors Q104 or Q105 (or both) are replaced. However, if these transistors are changed, or if the R142 setting is disturbed in error, the following adjustment procedure should be followed to reset R142:

First remove d-c power from the TC carrier set assembly. Unsolder the lead from terminal 2 of transformer. T103 (just above FL101) and temporarily connect a low-range d-c milliammeter (0-1.0 or so) between the removed lead (+) and T103 terminal 2 (-). Turn the slotted control on the small pot (R142) to full counterclockwise. Now, apply power to the TC carrier set, but do not transmit carrier. Advance the pot until the d-c milliammeter reads 0.2 mA d.c. ± 0.05 mA. Turn off the power, remove the milliammeter, and solder the lead back on terminal 2 of T103. Again apply d-c power and proceed with the transmitter adjustment as described in the ADJUSTMENTS section.

## Replacement of Q107-Q108

The two transistors Q107 and Q108 in the transmitter power-amplifier stage are a matched pair with the gain of the two units matched within 5%. If one of the transistors fails, both should be replaced with a new matched pair. This is necessary to

keep the second harmonic of the transmitter output at an acceptably low value. The pair of transistors should be ordered as "2 of style 187A673H16 transisters."

Note: Only Power Amplifier module styles 774B881G01 thru G05 and 774B541G01 thru G05 use type 2N3792 transistors. When ordering replacement transistors, be sure to check module style. Other style power amplifier modules can be modified by changing diodes D104 thru D106 to type 1N4818 Diodes. Order these as four of style 188A342H06.

# CHANGE OF OPERATING FREQUENCY

The parts required for changing the operating frequency of a type TC carrier set are as follows:

# Transmitter

# 1. Oscillator Crystal (Y101), specify frequency

NOTE: Modify A-B-C jumpers on transmitter board if required for new frequency. See table marked "‡" under internal schematic (Fig. 7).

## 2. R136 Jumper

For operation in 30-50kHz range, clip off R136 as indicated in Fig. 3.

#### 3. Capacitors C111 & C113 (on Power Amp. board)

a. 39-50 kHz -0.47 mfd. - S#188A293H01

b. 50.5-75 kHz -0.22 mfd. - S#188A293H02

c. 75.5-100 kHz -0.15 mfd. - S#188A293H03

d. 100.5-150 kHz - 0.10 mfd. - S#188A293H04

e. 150.5-300 kHz - 0.047 mfd. - S#188A293H05

# 4. Transmitter Module Mounting Plate

When changing from a frequency of 200kHz or below to a frequency above 200kHz, the following is also necessary:

Transmitter module mounting plate S#691B610H01 and associated hardware. This is necessary to raise the transmitter printed circuit board (module) away from the main panel as the 200.5-300kHz receiver input filter FL201 mounts underneath it. See Fig. 2.

#### 5. Zener Diode Z104

For the 200.5-300kHz range, a type 1N2999B zener diode Z104 is mounted on the Q108 heat sink adjacent to the protective diode Z103. Remove the lead from the Q108 heat sink (see Fig. 2 for location) and connect it to the insulated terminal of zener diode Z104.

#### 6. FL101 and FL102

Filter FL101 is a small series-resonant tuned circuit between the driver and power amplifier stages of the transmitter. It has just two terminals. Filter FL102 is a larger assembly, described under OPERATION. It has three external connections: input, output, and ground. This filter is mounted by four corner posts. To replace, unsolder the three leads, remove the nuts from the mounting posts, and lift the filter assembly from the posts. The new filter can now be installed.

Inductors L101, L102, and L103 in these filters are adjustable over a limited range, but forty-two combinations of capacitors and inductors are required to cover the frequency range of 30 kHz to 300 kHz. The widths of the frequency groups vary from 1.5 kHz at the low end of the channel frequency range to 13 kHz at the upper end. A particular assembly can be adjusted over a somewhat wider range than the width of its assigned group since some overlap is necessary to allow for component tolerances. The nominal kHz adjustment ranges of the groups are:

30.0-31.5	72.5- 76.0	160.0-169.5
32.0-33.5	76.5- 80.0	170.0-180.0
34.0-36.0	80.5- 84.5	180.5-191.5
36.5-38.5	85.0- 89.0	192.0-200.0
39.0-41.0	89.5- 94.5	200.1-207.0
41.5-44.0	95.0-100.0	207.1 - 214.0
44.5-47.0	100.5-106.0	214.1 - 222.0
47.5 - 50.0	106.5-112.5	222.1 - 230.0
50.5 - 53.5	113.0-119.5	230.1-240.0
54.0 - 57.0	120.0-127.0	240.1-250.0
57.5-60.5	127.5-135.0	250.1-262.0
61.0 - 64.0	135.5-143.0	262.1-274.0
64.5 - 68.0	145.5–151.0	274.1-287.0
68.5 - 72.0	151.5-159.5	287.1-300.0
		7

If the new frequency lies within the same frequency group as the original frequency, the filters can be readjusted. If the frequencies are in different groups, it is possible that changes only in the fixed capacitors may be required. In general, however, it is desirable to order complete filter assemblies adjusted at the factory for the specified frequency.

A signal generator, a frequency counter, and a vacuum-tube voltmeter are required for readjustment of FL101. The signal generator and the counter should be connected across terminals 4 and 5 of

transformer T103 and the voltmeter across terminals 1 and 2 of transformer T104. The signal generator should be set at the channel center frequency and at 2 at 3 volts output. The core screw of the small inductor should be tuned to the position that gives a true maximum reading on the VTVM. Turning the screw to either side of this position should definitely reduce the reading. The change in inductance with core position is less at either end of the travel than when near the center and consequently the effect of core screw rotation on the VTVM reading will be less when the resonant inductance occurs near the end of core travel.

The procedure for readjustment of the 2nd and 3rd harmonic traps of filter FL102 is somewhat simila. A signal generator and a counter should be connected to terminals 3 and 4 of transformer T105 and a 500-ohm resistor and a VTVM to the terminals of protective gap G101. The ground or shield lead of all instruments should be connected to the grounded terminal of the transformer. Set the signal generator at exactly twice the channel center frequency and at 5 to 10 volts output. Turn the core screw of the large inductor, L102, to the position that gives a definite minimum reading on the VTVM. Similarly, with the signal generator set at exactly three times the channel center frequency and 5 to 10 volts output, set the core screw of the small inductor, L103, to the position that gives a definite minimum reading on the VTVM. Then remove the instruments and the 500-ohm resistor.

If the change in frequency is enough to require a different filter, it will come factory adjusted as described in the foregoing paragraph.

After all the tabulated changes have been made for the new frequency, the transmitter can be operated with a 50 to 70-ohm load (depending on which tap of T106 is used) connected to its output, and inductor L105 can be readjusted for maximum output at the changed channel frequency by the procedure described in the ADJUSTMENT section.

If a frequency-sensitive voltmeter is available, the second and third harmonic traps may be adjusted (or checked) without using an oscillator as a source of double and triple the channel frequency. Connect the frequency-sensitive voltmeter from TP109 to ground and adjust the transmitter for rated output into the selected load resistor. Set the voltmeter at twice the channel frequency and, using its tuning dial and db range switch, obtain a maximum on-scale

reading of the second harmonic. Then vary the core position of L102 until a minimum voltmeter reading is obtained. Similarly, tune the voltmeter to the third harmonic and adjust L103 for minimum voltmeter reading. It should be noted that this procedure may not give the true magnitude of the harmonics because of the large value of fundamental frequency voltage present at the tuned voltmeter input terminals. This condition will overload the input circuit of some commercial instruments. However, the pro-

cedure is satisfactory for adjusting the traps for maximum harmonic rejection.

If accurate measurement of the harmonic levels is desired, the frequency-selective voltmeter is connected, through a rejection filter, to the terminals of the 60-ohm load resistor. The filter must provide high rejection of the fundamental. A twin-T filter is suitable for this purpose. The insertion losses of this filter at the second and third harmonics must be measured and taken into account.

TABLE I
Receiver D.C. Measurements

Note: All voltages are <u>negative</u> with respect to Pos. 45V. (TP206).

TEST POINT	STANDBY (No Signal)				TH 40 MaY	<b>V</b> .
TP201		35-38			35-38	
TP202		0			0	
TP203		11-12			11-12	
TP204		< 0.5			2- 3	
TP205		18-22		18-22		
TRAN- SISTOR	E*	В*	C*	E*	В*	C*
Q201	36.5	37	42.0	36.5	36	42.0
Q202	36.5	37.5	43.0	36.0	35.5	43.0
Q203	< 0.5	0	18.0	<0.5	0	18.0
Q204	2.1	2.75	18.0	2.7	2.9	18.0
Q205	2.2	2.8	18.0	2.5	2.7	18.0
Q206	2.2	2.8	11.0	2.6	2.8	11.5
Q207	< 0.5	<0.5	22.0	2.0	2.2	5.0
Q208	<0.5	<0.5	44.0	11.7	2.0	2.0

<sup>\*</sup>E - Emitter, B - Base, C - Collector All voltages read with d-c vacuum-tube voltmeter. <0.5 means "less than 0.5V."

# TABLE II Receiver RF Measurements

Note: Taken with 100kHz receiver filter, 0.040 volt input signal, and gain control R207 at maximum. Depending on receiver frequency and transistor characteristics, the following values will vary appreciably.

TEST POINT	TYPICAL A-C VOLTAGE
FL201-IN to Gnd.	0.020
FL201-OUT to Gnd.	0.027
Q203 - E to TP206	0.047
Q203- C to TP206	1.650
Q204 - B to TP206	0.012
Q204 - C to TP206	0.200
Q205 - B to TP206	0.007
Q205 - C to TP206	0.380
Q206 - B to TP206	0.110
Q206 - C to TP206	2.350
TP202 to TP206	0.500

All voltages read with a-c vacuum-tube voltmeter.

TABLE III
Transmitter D-C Measurements

Note: All voltages are positive with respect to Neg. DC.(TP104). All voltages read with d-c VTVM.

TEST POINT	CARRIER OF F	CARRIER ON
TP101	8.5 volts d.c	8.5 volts d.c.
TP102	<0.5	20
TP103	<0.5	19.5
TP105	<0.5	9
TP106	44	24
TP107	44	24
TP108	45	44
TP110	0.6 🖸	0.75 🖸
TP111	0.6 🖸	0.75 🖸
TP112	0	<0.5
TP113	45	44
J101 (Front Panel)	5 ma. max.	0.6 amp.

	TRAN- SISTOR	E	В	С	E	В	С
	Q101	7.8	7.9	2.0	7.8	7.8	1.8
	Q102	8.1	8.7	1.0	8.1	8.7	1.0
	Q103	< 0.5	< 0.5	< 0.5	20.0	20.0	9.0
)	Q104	< 0.1	0.6	45	< 0.5	0.75	44
)	Q105	< 0.1	0.6	45	< 0.5	0.75	44
	Q106	0	< 0.5	44.5	0	0.8	1.2
	Q107	44.3	44.2	0	24	24	0
	Q108	45.0	44.7	44.5	44.2	44.0	24.2

# Receiver

- Receiver Oscillator Crystal (Y201), specify frequency, and modify A-B-C jumpers as required.
- 2. Receiver input filter (FL201), specify frequency.
- Resistors R211-R238 Combination
   See values in Fig. 7 below internal schematic.
- 4. If the operating frequency is reduced, the receiver gain will probably be higher. In this case, a reduction in the setting of the i-f input control R239 will give the 40-mv. sensitivity. If the new

operating frequency is higher, the receiver gain may be lower.

TABLE IV
Transmitter RF Measurements

Note: "Carrier-on" voltages taken with transmitter set to 10 watts output (24.5 volts across 60 ohms). These voltages subject to variation, depending on frequency and transistor characteristics.

TEST POINT	A-C VOLTAGE
T101-3 to TP104	1.5 volts, rms.
TP103 to TP102	0.2
Q103-C to TP104	$1.1 \ \phi$
TP110 to T102-4	0.2
TP111 to T102-4	0.2
Q104-C to TP104	3.3
Q105-C to TP104	3.3
T103-4 to Gnd.	1.1
T104-1 to Gnd.	1.4
Q107-B to TP107	0.5 volts, rms.
Q108-B to TP113	0.5 voits, rms.
Q107-C to TP107	14-16
Q108-C to TP113	14-16
T105-4 to Gnd.	105
T106-2 to Gnd.	100-160 *
TP109 to Gnd.	30-50 *
J102 to Gnd.	24.5

Note: T101-3 = tap 3 of Transformer T101

Q104-C = Collector of Transistor Q104

TP105 = Test point 105

All voltages read with a-c VTVM

These values may vary considerably with frequency.

 $\phi$  High impedance circuit. VTVM causes significant loading.

# Recommended Test Equipment

- I. Minimum Test Equipment for Installation
  - a. Milliammeter 0-250 ma. DC
  - b. 60-ohm 10-watt non-inductive resistor.
  - c. A-C Vacuum Tube Voltmeter (VTVM) or equivalent. Voltage range 0.01 to 30 volts, frequency range 60 Hz ro 330 kHz input impedance one megohm, minimum.

d. D-C Vacuum Tube Voltmeter (VTVM) or equivalent.

Voltage Range:

0.1 to 300 volts

Input Impedance:

1.0 megohm, min.

# II. Desirable Test Equipment for Apparatus Maintenance.

- a. All items listed in I.
- b. Signal Generator

Output Voltage:

up to 10 volts r.m.s.

Frequency Range: 20 to 330 kHz

- c. Oscilloscope
- d. Ohmmeter
- e. Capacitor checker
- f. Frequency counter
- g. Frequency-selective voltmeter

# Renewal Parts

Repair work can be done most satisfactorily at the factory. However, replacement parts can be furnished, in most cases, to customers who are equipped for doing repair work. When ordering parts, always give the complete nameplate data.

# Transmitter Section

SYMBOL	RATING	STYLE NUMBER
C101	0.1 mfd, 200 V. DC	187A624H01
C102	.005 mfd, 300 V. DC	187A694H29
C103	180 pf. 500 V. DC	187A695H29
C104	0.25 mfd, 200 V. DC	187A624H02
C105	0.25 mfd, 200 V. DC	187A624H02
C106	0.25 mfd, 200 V. DC	187A624H02
C107	0.25 mfd, 200 V. DC	187A624H02
C108	0.50 mfd, 200 V. DC	187A624H03
C109	0.25 mfd, 200 V. DC	187A624H02
C110	0.25 mfd, 200 V. DC	187A624H02
† C111	(See Table Below)	_
C112	39 pfd, 500 V. DC	187A695H12
† C113	(See Table Below)	_
C114	100 pf. 500 V. DC	187A695H23
C115	100 pf. 500 V. DC	187A695H23
C116	0.001 mfd, 500 V. DC	187A694H11
CA	Part of FL101	Vary with Frequency
CB, CC, CD, CE	Part of FL 102	Vary with Frequency
† FREQ.	C111, C113	Style Number
30 - 50 <b>kHz</b>	0.47 mfd, 400 V. DC	188A293H01
50.5- 75 <b>kHz</b>	0.22 mfd, 400 V. DC	188A293H02
75.5-100 <b>kHz</b>	0.15 mfd, 400 V. DC	188А293Н03
100.5-100 <b>kHz</b>	0.1 mfd, 400 V. DC	188А293Н04
150.5-300 <b>kHz</b>	0.047 mfd, 400 V. DC	188A293H05
D101	1N457A	184A855H07
D103	1N4818	188A342H06
D104	1N91	182A881H04
D005	1 N4818	188A342H06
D106	1N91	182A881H04
G101	Type RVS Arrester	632A026A01
J101	Closed Circuit Jack	187 А 606 Н 0 1
J102	Banana Plug Jack	2 of 185A431H01
J103	Coaxial Cable Jack	187A633H01
J104	24-Term Receptacle	187A699H01
J105	12-Term Receptacle	629A205H02

Transmitter Section (Cont.)

Truitsiiittei Section (Cont.)					
SYMBOL		STYLE NUMBER			
L101	Part o				
L102	FL102	Vary with Frequency			
L103	FL102	Trap Coil (3rd Harmo	nic)	vary with Prequency	
L104	400 ml	1.		292B096G01	
L105		Coil (part of series-retuned to fundamental		Vary with Frequency	
L106	2МН		(0	3500A27H01	
Q101	2N290	5 A		762A672H10	
Q102	2N290	5A		762A672H10	
Q103	2N525			184A638H13	
Q104	2N371	2		762A672H07	
Q105	2N371	2		762A672H07	
Q106	TI-481		3	184A638H11	
Q107	2N379	2 Matched Pair		187A673H16	
Q108	2N379	2 Matched Fall		187A673H16	
SYMBOL	OHMS	± TOL %	WATTS	STYLE NUMBER	
R101	5,600	5	1	187A643H45	
R102	2,200	10	0.5	187A641H35	
R103	10,000	10	0.5	187A641H51	
R104	100,000	5	0.5	184A763H75	
R105	390	5	0.5	184A763H17	
R106	1,200	5	0.5	184A763H29	
R107	10,000	10	0.5	187A641H51	
R108	100,000	5	0.5	184 A763 H75	
R109	390	5	0.5	184A763H17	
R111	1,200	5	0.5	187A763H29	
R112	1 K Pot	20	0.25	629A430H02	
R113	4,700	5	0.5	184A763H43	
R114	10,000	10	0.5	187A641H51	
R115	150	5	0.5	184A763H07	
R116	100	5	0.5	184A763H03	
	1,000 48 V dc	5	25	1202588	
R117	3,750 125 V dc	5	25	1202955	
	8,500 250 V dc	5	25	1267310	

Transmitter Section (Cont.)

		i rai	ismitter Section (Cont.)	,	
	SYMBOL	OHMS	± TOL %	WATTS	STYLE NUMBER
	R118	10,000	2	0.5	629A531H56
	R119	62	22	0.5	629A531H <b>0</b> 3
	R120	10,000	5	2	185A207H51
	R121	10	5	2	187A683H01
	R122	10	5	0.5	187A290H01
	R123	10	10	0.5	187A290H01
	R124	100	10	1	187A644H03
	R125	1,000	10	0.5	187A641H27
	R126	4,700	10	1	187A644H43
	R127	10	10	0.5	187A640H01
	R128	2,200	5	1	187A644H35
	R129	2.7	10	0.5	184A636H14
Г	R130	10	10	0.5	187A640H01
	R131	4,700	5	1	187A644H43
	R132	2.7	10	0.5	184A636H14
	R133	0.27	10	1	184A636H18
	R134	0.27	10	1	184A636H18
	R135	3,000	10	5	188A317H01
	R136	12,000	10	0.5	184A763H53
	R137	15,000	10	2	187A642H55
	R138	1,000	10	0.5	187A641H27
	R139	1,000	10	0.5	187A641H27
	R140	68	2	0.5	629A531H04
	R141	30	Type 3D202		185A211H06
	R142	25K Pot	20	1/8	629A430H15
	R143	20K	2	0.5	629A531H63
	R144	2.0	10	3.0	762A679H03
	SYMBOL		RATING		STYLE NUMBER
	T101	10,000/4	100 ohms		205C043G01
	T102	10,000/4	100 c.t.		714B666G01
	T103	1930/60	ohms L633000	0	1962694
	T104	Turns ra	tio, 1/0.5, Pri-/eac	ch sec.	292B526G01
	T105	10/500 (			292B526G02
	T106	*	60 - 70 ohms		292B526G03
	Y101 ◆		Hz crystal per 328C083	3	Specify Frequency
	Z101		iode 1N5357B (20V. ±5		862A288H03
H	Z102		iode 1N2999B (56V. ±5	-	629A798H04
	Z103		iode 1N2999B (56V. ±5		629A798H04
-	Z104		iode 1N2999B (56V. ±5		629A798H04
	7				02011301104

# Receiver Section

	Kecel Vet Section	
SYMBOL	RATING	STYLE NUMBER
C201	0.1 mfd., 200 V. DC	187A624H01
C202	300 pf. 500 V. DC	187A695H35
C203	180 pf. 500 V. DC	187A695H29
C204	0.25 mfd., 200 V. DC	187A624H02
. C205	0.25 mfd., 200 V. DC	187A624H02
C206	0.25 mfd., 200 V. DC	187A624H02
C207	0.25 mfd., 200 V. DC	187A624H02
C208	0.25 mfd., 200 V. DC	187A624H02
C209	0.25 mfd., 200 V. DC	187A624H02
C210	0.25 mfd., 200 V. DC	187A624H02
C211	0.1 mfd., 200 V. DC	187A624H01
C212	0.25 mfd., 200 V. DC	187A624H02
C213	2.0 mfd., 200 V. DC	187A624H05
C214	0.25 mfd., 200 V. DC	187A624H02
C215	39 pfd., 500 V. DC	187A695H12
C216	200 pfd. 500 V. DC	762A757H11
D201	1N457A	184A855H07
D202	1N457A	184A855H07
D203	1N4818	188А342Н06
D204	1N4818	188A342H06
FL201	Receiver Input Filter 30-300 kHz	Specify Frequency
FL202	Receiver i.f. Filter - 20kHz (2 sections) (FL-2)	762A613G01
J201	Receiver Coax. Input Jack	187A638H01
J202	Closed Circuit Jack (20MA)	187A606H01
J203	Closed Circuit Jack (200MA)	187A606H01
L201	33 mh.	187А599Н02
Q201	2N2905A	762A672H10
Q202	2N2905A	762A672H10
Q203	2N2905A	762A672H10
Q204	2N2905A	762A672H10
Q205	2N2905A	762A672H10
Q206	2N2905A	762A672H10
Q207	2N3645	849A441H01
Q208	2N4903	187А673Н13

Receiver Section (Cont.)

SYMBOL		RATING				
RESISTORS	OHMS	± TOL. %	WATTS	4051044754		
R201	10,000	10	0.5	187A641H51		
R202	2,200	10	0.5	187A641H35		
R203	10,000	10	0.5	187A641H51		
R204	100,000	5	0.5	184A763H75		
R205	390	5	0.5	185A763H17		
R206	1,200	5	0.5	184A763H29		
R207	25 K Pot.	10	2	185A086H07		
R208	10,000	10	0.5	187A641H51		
R209	100,000	5	0.5	184A763H75		
R210	390	5	0.5	184A763H17		
R211	51	5	0.5	187A290H18		
R212	1 K Pot.	20	0.25	629A430H02		
R213	1,200	5	0.5	184A763H29		
R214	5,600	5	1	187A643H45		
R215	20,000	5	0.5	184A763H58		
R216	3,600	5	0.5	184A763H40		
R217	620	5	0.5	184A763H22		
R218	33	5	0.5	187A290H13		
R219	10,000	10	0.5	187A641H51		
R220	20,000	5	0.5	184A763H58		
R221	1K	5	0.5	184A763H27		
R222	3,600	5	0.5	184A763H40		
R223	620	5	0.5	184A763H22		
R224	33	5	0.5	187A290H13		
R225	10,000	10	0.5	187A641H51		
R226	20,000	5	0.5	184A763H58		
R227	1K	5	0.5	184A763H27		
R228	3,600	5	0.5	184A763H40		
R229	620	5	0.5	184A763H22		
R230	10	5	0.5	187A290H01		
R231	2,000	5	0.5	184A763H34		
R232	1,200	5	2	185A207H29		
R233	4,700	10	2	187A642H43		
R234	5,100	5	0.5	184A763H44		
R234			0.5	184A763H41		
	1.5K	5	1			
R236	4,700	10	1	187A644H43		

	CYMPOL		RAT	I N G		CTVI E NUMBER	
	SYMBOL	OHMS	±T	TOL.% WATTS		STYLE NUMBER	
	R237	170		5 40		1336074	
<u> </u>	R239	1 K Pot	2	0 0.25		629A430H02	
	R240	50	Sens	istor	0.25	187A685H08	
<b>O</b>	R280	56		5 5		187A290H19	
	T201	10,000/100 Ohms				714B666G01	
	T202	10,000/400	Ohms			205C043G01	
	T203	25K/300 Ohr	205C043G03				
	Y201	50-320kHz C	Specify Frequency				
	Z201	1N3027B (20	V ±5%)			184A449H07	
	Z202	1N1789 (56	V ± 10%)			584C434H08	
			Power Sup	ply Section		•	
	SYMBOL	FUNCTION		DESCRI	PTION OR RATING	STYLE NUMBER	
	C1	(+) to (-) bypass		0.45	mfd. 330 VAC	1723408	
	C2	A-C grounding	6	0.5 n	nfd. 1500 VDC	1877962	
	C3	A-C grounding		0.5 n	nfd. 1500 VDC	1887962	
	F1, F2	Overload Protection Overload Protection		1.5a,	, 48/125 VDC	11D9195H26	
	F1, F2			2.0a, 250 VDC		478067	
	PL1	Neon Pilot Ligh 125/250 Volts	Neon Pilot Light 125/250 Volts		Volts	183A955H01	
	PL1	Filament-type for 48 Volts	<u></u>	55	Volts	187A133H02	
	Q1	Series Regulato	r	Type 2N6259 <b>⊙</b> Silicon Transistor		3503A41H01	
	R1	Series dr	opping	26.5	ohms, 3½"	04D1299H44	
	R2	125V Series dr	opping	Same	e as R1	04D1299H44	
	R3	Current 1	imiting	500 (	ohms, 3½''	1268047	
		$ \begin{array}{c c}  & \text{For } 48 \text{ V} \\ \hline  & \text{R1 = R2} \end{array} $			_	_	
		R3 = 26.5  ohms		3½"		04D1299H44	
	R4	Current limiting		100K, 0.5 watt		184 A763H75	
	SW1	Power Switch		3a, 250V. AC-DC 6a, 125V. AC-DC		880A357H01	
	SW101	Carrier Test		Same as SW1		880A357H01	
	TP1	Test Point (+) Test Point (-)		Pin Jack — red		187A332H01	
	TP2			Pin Jack - black		187A332H02	
	Z1	Voltage Regulat			328B (45V.)	184A854H06	
	Z2	Surge Protection	l	1N3009A (130V.) Zener Diodes		184A617H12	
12	Z3	Voltage Reg. for	250V.	1N28	313B (15V.)	184A854H11	

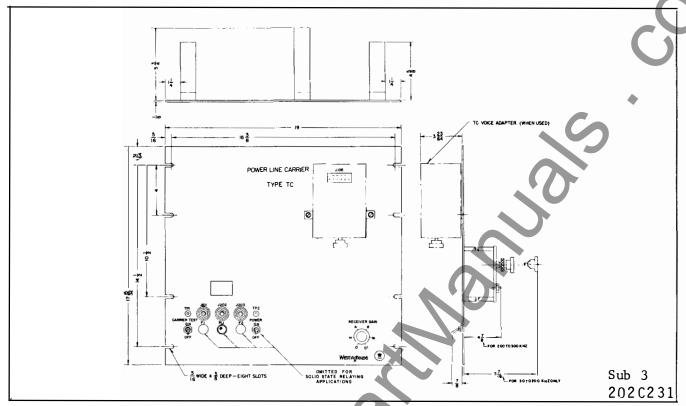


Fig. 1 Type TC Carrier Assembly - Outline

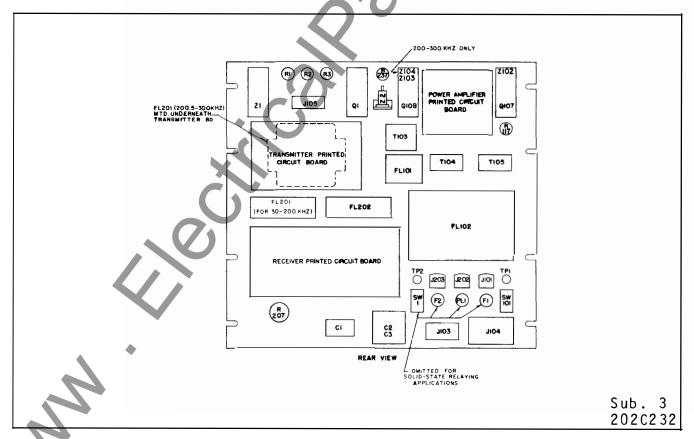


Fig. 2 Type TC Carrier Assembly - Parts Location

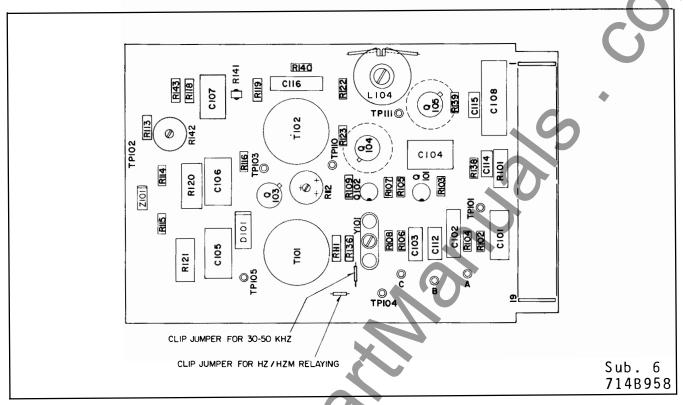
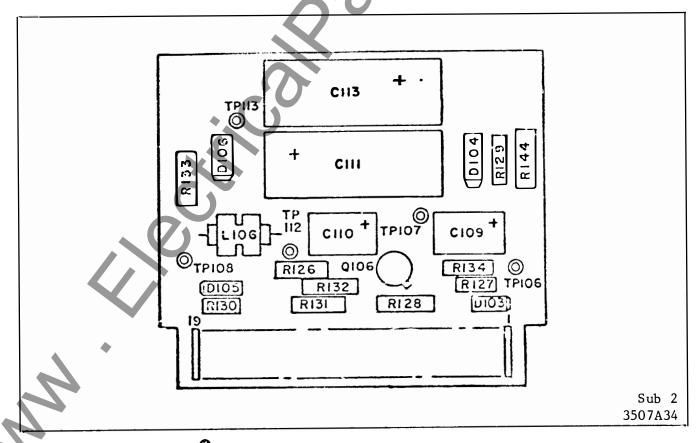


Fig. 3 Transmitter Printed Circuit - Parts Location



© Fig. 4 Power Amplifier Printed Circuit - Parts Location

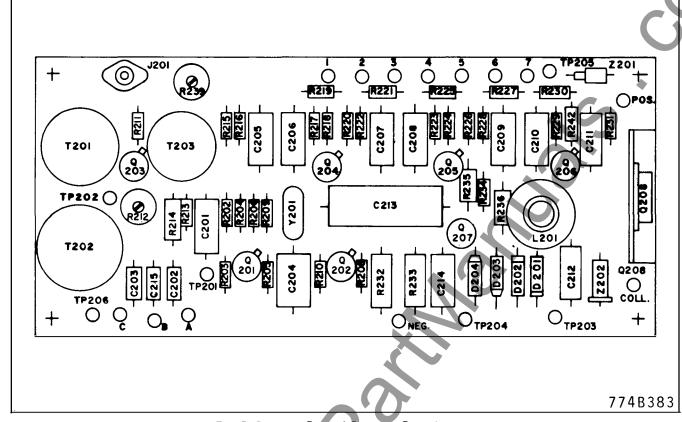


Fig. 5 Receiver Printed Circuit - Parts Location

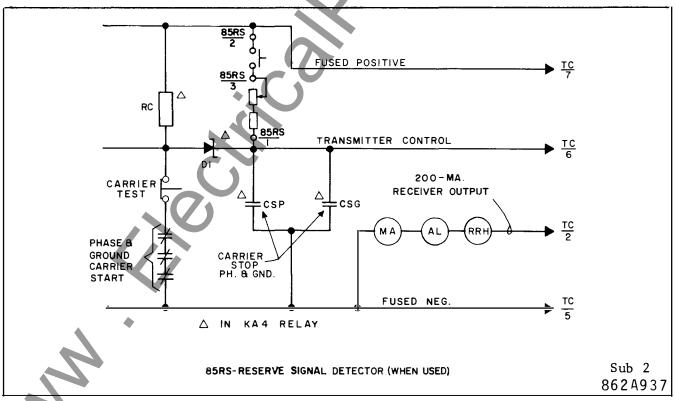


Fig. 6 Elementary K-Dar Carrier Control Circuits

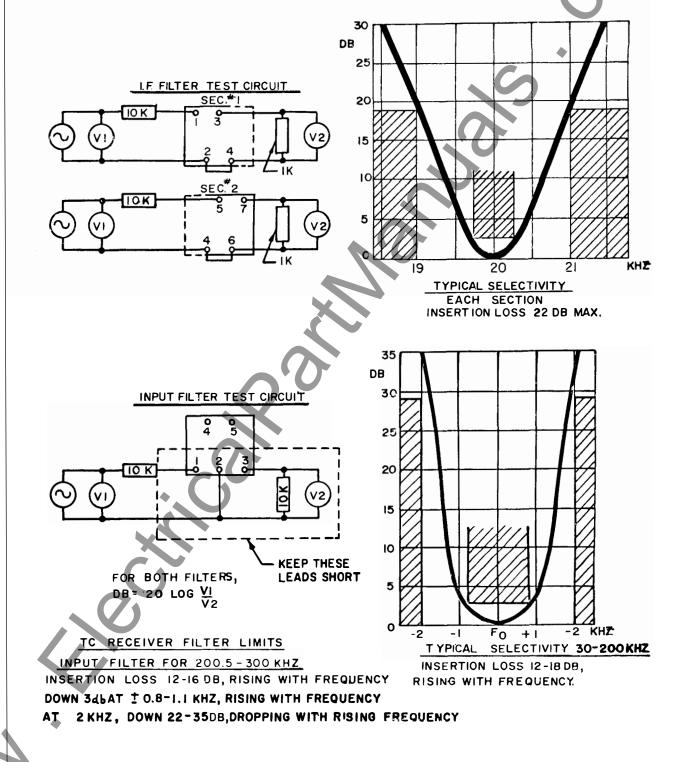
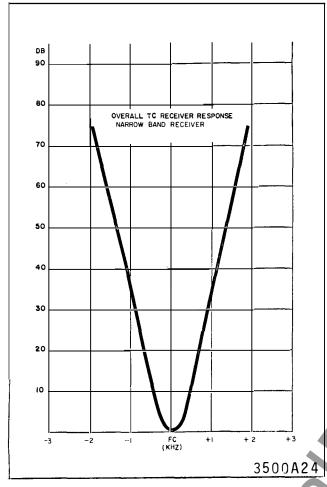


Fig. 8 Receiver Filter Characteristics

3500A2



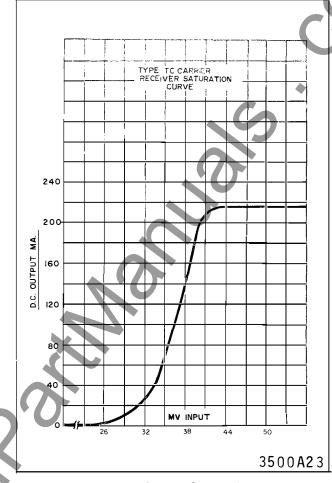


Fig. 9 Overall Selectivity Curve 3500A24

Fig. 10 Receiver - 200 ma. Output Characteristic.

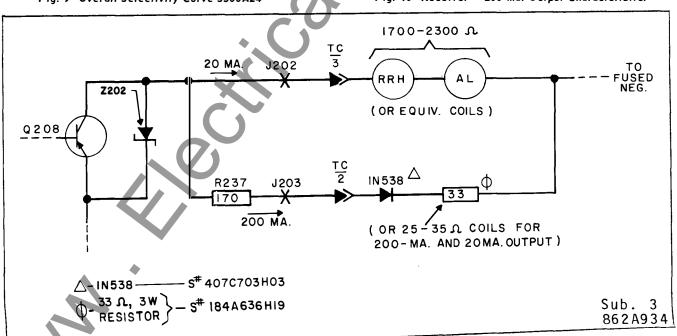


Fig. 11 TC Receiver Output for 20-ma. Operation

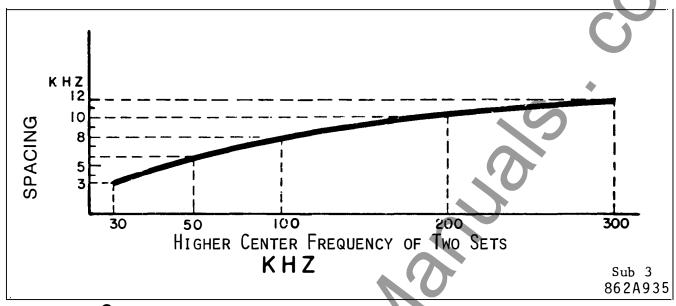


Fig. 12 Minimum Frequency Spacing for Two 10-Watt Transmitters Operated in Parallel.

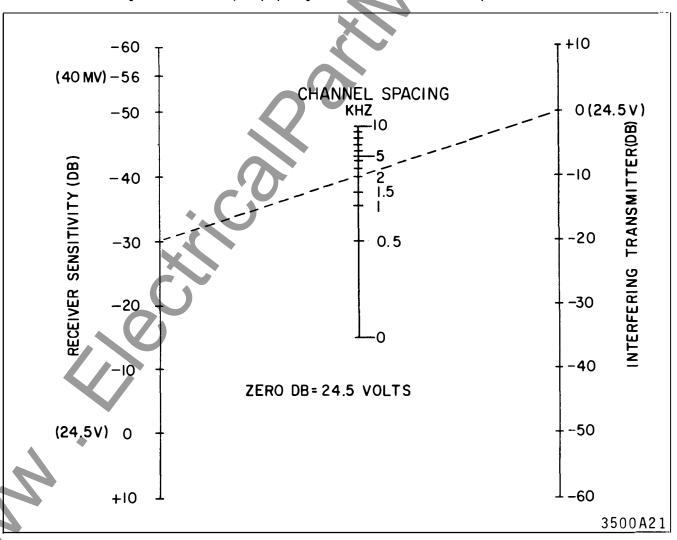


Fig. 13. Minimum Channel Spacing for Keyed Carrier 60 p.p.s.

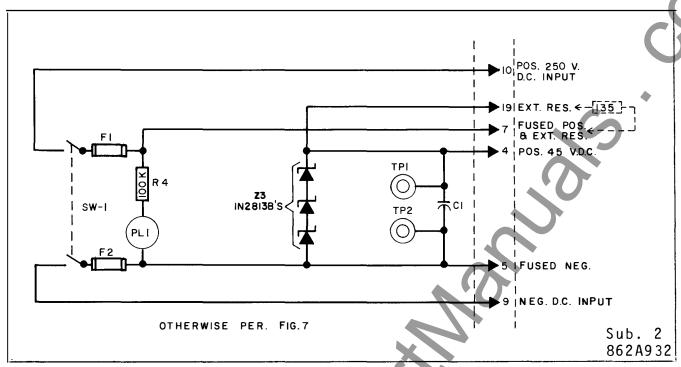


Fig. 14 Detail of Power Supply Section for 250-volt Supply

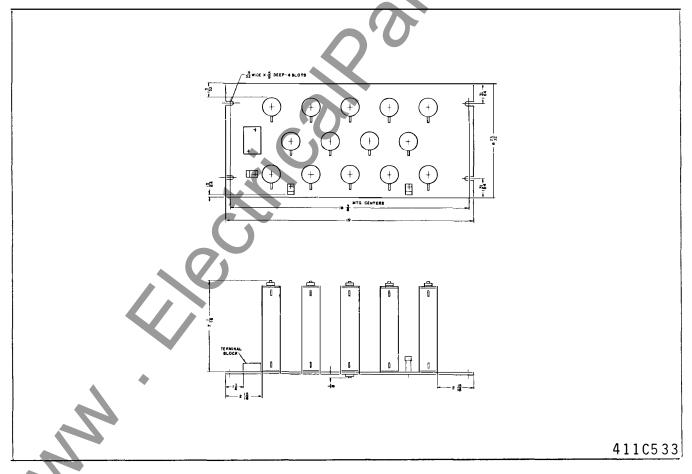


Fig. 15 Outline of External Resistor Unit for 250-Volt Operation.

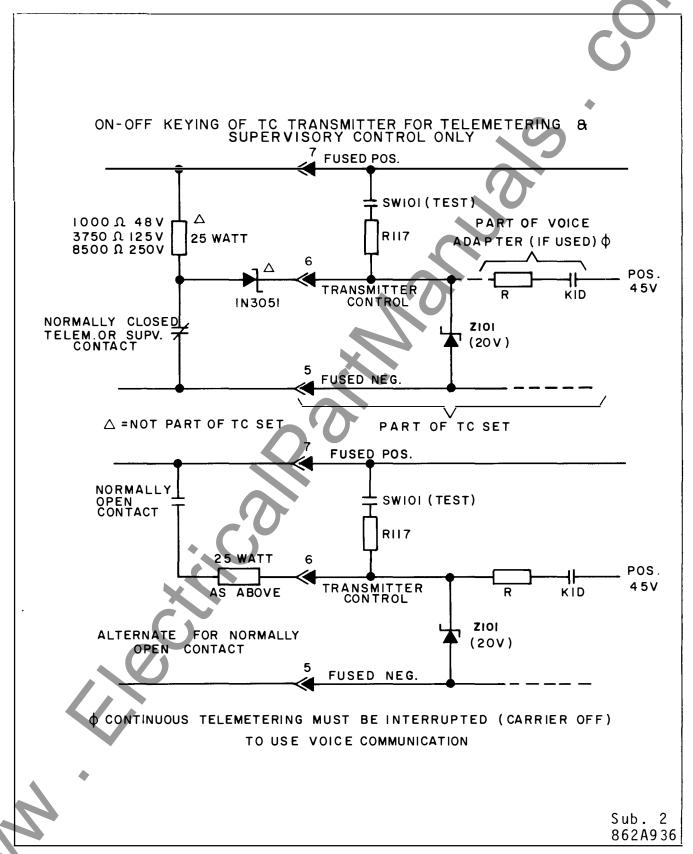


Fig. 16 External Circuitry For On-Off Keying of Type TC Transmitter For Telemetering or Supervisory Control (Without Protective Relaying) From Either Normally-Closed or Normally-Open Contact.

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WESTINGHOUSE ELECTRIC CORPORATION RELAY-INSTRUMENT DIVISION NEWARK, N. J.

Printed in U.S.A.



# INSTALLATION . OPERATION . MAINTENANCE

# INSTRUCTIONS

# TYPE TC POWER LINE CARRIER TRANSMITTER-RECEIVER ASSEMBLY - 30 to 300 kHz For Directional and Phase Comparison Relaying 10 Watts - 48, 125, 250 V.D.C. with Optional Voice

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All possible contingencies which may arise during installation, operation, or maintenance, and all details and variations of this equipment do not purport to be covered by these instructions. If further information is desired by purchaser regarding his particular installation, operation or maintenance of his equipment, the local Westinghouse Electric Corporation representative should be contacted.

**CAUTION** It is recommended that the user of this equipment become thoroughly acquainted with the information in this instruction leaflet before energizing the carrier assembly. Failure to observe this precaution may result in damage to the equipment.

If the carrier set is mounted in a cabinet, it must be bolted down to the floor or otherwise secured before swinging out the equipment rack to prevent its tipping over.

#### APPLICATION

The type TC carrier equipment is designed for protective relaying of power transmission lines employing either of two types of blocking relaying systems: (1) directional comparison relaying, using the type KA-4 or equivalent carrier relay, or (2) phase-comparison relaying, using type SKB-TCU, SKBU-1, or type SKBU-11 relay equipment.

The type TC set can also be used for other functions including "push-to-talk" maintenance telephone communication, keyed carrier telemetering, and supervisory control.

# CONSTRUCTION

The transmitter-receiver unit consists of a standard 19-inch wide panel  $17\frac{1}{2}$  inches (10 rack units) high. The panel is notched for mounting on a standard relay rack. All components are mounted on the rear of the panel. Metering jacks, fuses, power and test switches, pilot light, and the receiver gain control are accessible from the front of the panel. See Fig. 1. The circuitry is divided into several sub-assemblies as shown in Fig. 2. The components mounted on each printed circuit board or other sub-assembly are shown enclosed by dotted lines on the internal schematic, Fig. 7. The location of components on the three printed circuit boards are shown on separate illustrations, Figures 3, 4, and 5.

External connections to the assembly are made through a 24-circuit receptacle J104. The r-f output connection to the assembly is made

through a coaxial cable jack J103. When voice communication is used, the voice adapter plugs into receptacle J105 on the front panel.

The receiver gain control R207 is accessible from the front of the panel. In addition, three current jacks are provided for measuring the following quantities.

- J101 Transmitter power-amplifier collector current.
- J202 Receiver 20-ma, output current.
- J203 Receiver 200-ma. output current.

The receiver filter input resistor R201 is connected directly to term. #1 of FL201 and is covered with insulating sleeving.

# **OPERATION**

## TRANSMITTER

The transmitter is made up of four main stages and two filters. The stages include a crystal oscillator, buffer-amplifier, driver, and power amplifier. With reference to internal schematic, Fig. 7, the oscillator crystal serves as a seriesresonant circuit between the collector of Q101, and the base of Q102. The output of Q102 is fed back through capacitors C102, C103, and C112 to the base input of Q101, thus providing oscillation at the crystal frequency. The frequency is essentially independent of voltage or temperature changes of the transistors. Thus the frequency stability is that of the crystal itself.

The oscillator output energizes the bufferamplifier transistor Q103 through the potentiometer R112 which controls the transmitter power output. Keying of the transmitter output is controlled in the buffer-amplifier stage by changing the dc potential supplied to Q103 emitter circuit.

The buffer output energizes the driver stage which operates class B. When voice modulation is used, the transmitter modulating voltage is applied to the base-emitter circuit of transistors Q104 and Q105.

The output of the driver stage passes through filter FL101, then to the input transformer T104 of the power amplifier stage. Filter FL101 improves the waveform of the signal applied to the power amplifier. This stage used two seriesconnected type 2N3792 power transistors, Q107 and Q108 operating as a class B push-pull amplifier with single-ended output. Transistor Q106 applies forward base bias to Q107 and Q108 when the carrier-start circuit is energized. Diodes D103 and D105 provide protection for the base-emitter junction of the power transistors. Zener diodes Z102 and Z103 protect the collector-emitter junctions from surges which may come in from the power line through the coaxial cable.

Terminals #19 and #20 on J104 are connected across a 2 ohm resistor R144, located on the power-amp module. When the transmitter is operating (carrier-on), approximately .5 amperes (dc) of current flows through R 144 developing approximately 1 volt (dc). This voltage (or current) can be used to drive an indicating device such as an oscillograph or indicating relay for carrier-on indication. The value of input impedance of the device connected to these terminals will have no effect on the transmitter operation, provided that R 144 remains as a shunt resistor. R144 should not be removed or value increased, in an effort to provide a higher current level for driving the indicating device, as this could jeopardize carrierstart operation.

The output transformer T105 couples the power transistors to the transmitter output filter FL102. The output filter includes two trap circuits (L102, C<sub>B</sub>, and L103, C<sub>C</sub>) which are factory tuned to the second and third harmonics of the transmitter frequency. Capacitor C<sub>D</sub> approximately cancels the inductive reactance of the two trap circuits at the operating frequency. Protective gap G101 is a small lightning arrester to limit the magnitude of switching surges or other line disturbances reaching the carrier set through the line tuner and coaxial cable. Auto-transformer T106 matches the filter impedance to coaxial cables of 50, 60, or 70 ohms characteristic impedance.

The series-resonant circuit composed of L105 and C<sub>E</sub> is tuned to the transmitter frequency, and aids in providing resistive termination for the out-

put stage. Jack J102 is mounted on the rear panel of FL102 and is used for measuring the r.f. output current of the transmitter into the coaxial cable. It should be noted that the filter contains no shunt reactive elements, resulting in a reverse impedance free of possible "across-the-line" resonances.

#### **RECEIVER**

The receiver is a superheterodyne type to facilitate obtaining constant bandwidth regardless of the channel frequency. The major stages include an input filter, attenuator (gain control), crystal oscillator, mixer, i.f. filters and i.f. amplifiers, diode detector, dc amplifier, and dc power output stage.

The fixed input filter rejects undesired signals while accepting a wide enough band of frequencies to assure fast operation. The receiver sensitivity is adjusted by means of the continuously variable input control R207. The receiver oscillator (Q201 and Q202) is basically the same as the transmitter oscillator. The oscillator frequency is 20 kHz above the incoming signal frequency. The receiver channel frequency is determined by the input filter and the oscillator crystal.

Mixing is accomplished by feeding the incoming signal to the emitter, and the receiver oscillator signal to the base of the mixer Q203. Mixer oscillator requirements are met through adjustment of potentiometer R212. Injection into two separate elements, base and emitter, provides a circuit capable of handling greater signal level variations than one in which injection is made into only a single element such as the base. This receiver uses an intermediate frequency of 20 kHz. Typical characteristics of both filters and the complete receiver are shown on curves, Fig. 8 and 9.

The 20 kHz i.f. signal is rectified by diodes D201 and D202. The resulting dc output is amplified by transistors Q207 and Q208, giving a receiver output current of nominally 200 ma. for a 30-ohm external relay coil circuit. Where a second output current of 20 ma. is desired, an external 2000-ohm relay circuit can be connected to the receiver output as shown in Fig. 11. If only a 20-ma output is deisred, a 33-ohm resistor and diode must still be connected into the circuit as shown. Fig. 10 shows the receiver 200-ma. output characteristic.

#### **POWER SUPPLY**

The power supply circuit for 48 or 125-v. dc supply uses a series-type transistorized dc voltage regulator which has a very low standby current drain when there is not output current demand. The zener diode Z1 holds a constant base-tonegative voltage on the series-connected power transistor Q1. Depending on the load current, the dc voltage drop through the transistor Q1 and resistors R1 and R2 varies to maintain a constant output voltage of approximately 45-v. dc. The zener diode Z2 serves to protect the collector-base junction of Q1 from surge voltages. Capacitor C1 provides a low carrier-frequency impedance across the dc output voltage. Capacitors C2 and C3 bypass r.f. or transient voltages to ground, thus preventing damage to the transistor circuit.

For a 250-volt dc supply, the circuit of Fig. 14 is used. This consists of an external voltage-dropping resistor assembly (135 ohms total) in conjunction with three 15-volt Zener diodes on the TC set chassis connected in series. The resistor assembly (see Fig. 15) must be mounted at the top of a cabinet or an open rack. Bacause of the heat dissipated, no tansistorized equipment should be mounted above the resistor panel. The 250-volt TC set has a constant current drain of 1.5 amperes dc, and uses 2-amp. fuses.

When the TC set is used with solid-state protective relays (such as the SKBU-11), the pilot light PL1, power switch SW-1, and fuses F1 and F2 are omitted from the assembly. See Figures 1 and 2. Instead, the dc power sine complete relaying assembly is controlled from a single switch and set of fuses. This is done to prevent an incorrect tripping or blocking output which might result from interruption of one or both sides of the dc supply to the carrier set or protective relays. For solid-state relaying aplications, there are no connections to J104 terminals 7 or 5 (normally fused positive and fused negative). See Fig. 7.

## RELAYING CONTROL CIRCUITS

The carrier control circuit for KDar relaying is shown in elementary form in Fig. 6. The "Transmitter Control" circuit is normally held at fused negative potential through the normally-closed carrier test pushbutton and the phase and ground

carrier-start relay contacts. Opening of any of these contacts allows current to flow from fused positive through resistor R<sub>c</sub> and the Diode D<sub>1</sub> to the transmitter control terminal TC/6, thus starting carrier transmission at full output. The potential of terminal TC/6 rises to plus 20 volts, limited by a Zener diode in the transmitter proper. The reception of carrier from either the local or remote transmitter normally causes a saturated current of about 200 ma. to flow in the alarm and holding coils (AL and RRH) in the type KA-4 (or equivalent) receiver auxiliary relay.

If the protective relays call for stopping the transmission of carrier, closing of CSP or CSG contact connects the transmitter control circuit back to fused negative, thus stopping any carrier transmission regardless of how it was started.

If a relaying carrier channel is also used for an auxiliary function such as telemetering or supervisory control, the keying contact for this function is connected into the carrier-start circuit in series with the carrier test pushbutton. Such a contact must be normally closed (in the non-operating condition). An auxiliary relay in the receiver output, usually in place of the alarm relay, energizes the telemetering or supervisory control equipment through contacts on the auxiliary relay.

# CARRIER CONTROL FOR OTHER FUNCTIONS

If a type TC set is keyed on-off for telemetering or supervisory control only (no protective relaying), one of the circuits shown in Fig. 16 can be used. Arrangements are shown for either a normally-closed or normally-open carrier-start contact. In the former case, a diode is required to allow using the Voice Adapter for push-to-talk voice communication between stations. Note that continuous telemetering must be interrupted when it is desired to use the carrier channel for voice communication.

The receiver output can be connected for either 200-ma. or 20-ma. operation as shown in Fig. 11. The 200-ma. output is preferable (if a choice is available) because of a slightly better time constant in the 200-ma. receiver output circuit. In some cases, both the 200-ma. and the 20-ma. outputs may be used together. For example,

the 200-ma. output can be used with a standard carrier auxiliary relay (for directional-comparison relaying), while the 20-ma. output feeds a 2000-ohm receiver relay used with supervisory control equipment. The connections shown in Fig. 11 would be used for this case, with the receiver relay holding coil (RRH) in place of the 33-ohm resistor and the 2000-ohm supervisory relay in the 20-ma. output in place of the RRH and AL coils shown. The alarm function would be provided by the supervisory control equipment.

# **CHARACTERISTICS**

Frequency range 30-300 kHz (50-300 kHz for

phase comparison relaying)

Transmitter output

10 watts into 50 to 70-ohm re-

sistive load

Harmonics

55 db below 10 watts

Receiver sensitivity

125 mv. input for 180 ma. mini-

mum output current

Receiver

1500 Hz bandwidth (3 db down);

selectivity 80 db at  $\pm$  3 kHz.

Transmitter-receiver Channel rating 40 db

Input Voltage 48, 125, or 250V dc

Supply voltage

variation

42-56V, 105-140V, 210-280V

Battery Drain:

48V dc

0.5 amp standby, 1.35 amp

transmitting

125V dc

0.25 amp standby, 1.1 amp trans-

mitting

250V dc

1.5 amp standby or transmitting

Temperature

range

-20 to +60°C around chassis

# FREQUENCY SPACING

The minimum recommended frequency spacing between two Type TC carrier sets

operated in parallel without hybrid units is shown on the curve of Fig. 12. For example, at 100 kHz, the minimum spacing is 8 kHz. Closer spacing would result in the generation of intermodulation products caused by the non-linear load presented by each transmitter to the other one.

The minimum frequency spacing between a TC carrier channel and an adjacent transmitter signal keyed on-off at a rate of 60 pulses per second can be determined from the nomograph of Fig. 13. Using the example shown by the dashed line, consider a type TC set used on a channel with a normal attenuation of 15 decibels. The TC receiver would be set to give a margin of 15 db below the normal received signal, or for a sensitivity of -30 db (relative to a 24.5 volt, 10-watt signal). The interfering signal is assumed to be a 10-watt transmitter at the same location. To determine the minimum frequencys spacing of the TC receiver from this interfering signal, lay a straight edge between the -30 db point on the receiver sensitivity scale and the zero dc point on the interfering transmitter scale. The resulting line crosses the channel spacing scale between 3 and 4 kHz. For this example, a channel spacing of at least 4 kHz should be used. (In order not to conflict with the limits of Fig. 12, an r-f hybrid may be needed between the TC set and the other transmitter, depending on the actual application.)

For protective relaying applications to 3-terminal lines, the transmitter frequencies are offset 100 hertz to prevent a slow beat or cancellation of the received signal when two transmitters send blocking signals to the third terminal. The three transmitters operate at fc, fc + 100 Hz, and fc - 100 Hz. All receivers operate at the channel center frequency (fc).

# **INSTALLATION**

The type TC transmitter-receiver is generally supplied in a cabinet or on a relay rack as part of a complete carrier assembly. The location must be free from dust, excessive humidity, vibration, corrosive fumes, or heat. The maximum ambient temperture around the chassis must not exceed 60°C.

#### **ADJUSTMENTS**

#### **TRANSMITTER**

There are two adjustable controls on the transmitter printed-circuit board: (1) the power output control R112, and (2) base bias control R142 for transistors Q104 and Q105. The control R142 is factory adjusted for a quiescent (no-signal) current of 0.2 ± 0.05 ma. dc at terminal 2 of transformer T103. This applies a small amount of forward base bias to transistors Q104 and Q105 to minimize cross-over distortion. A thermistor (R141) is included for temperature compensation. This control (R142) need not be changed except as described in the MAINTENANCE section.

The other adjustment on the transmitter is the power output control R112 on the transmitter printed circuit board. Disconnect the coaxial cable from the assembly terminals and replace with a 50 to 70 ohm noninductive resistor of at least a 10-watt rating. Use the value of the expected input impedance of the coaxial cable and line tuner. If this is not known, assume 60 ohms. Connect the T106 output lead to the corresponding tap. Connect an ac vacuum tube voltmeter (VTVM) across the load resistor. Turn the transmitter power output control R112 to minimum (full counterclockwise).

Now turn on the power switch on the panel and note the dc voltage across the two pin jacks TP1 and TP2. If this is in the range of approximately 42 to 46 volts, throw the carrier-test switch SW101 on the panel to the ON position. Slowly advance the output control R112 on the transmitter printed-circuit board until about 10 volts is obtained across the output load resistor. At this point, check the adjustment of the series output tuning coil L105 by loosening the knurled shaft-locking nut and moving the adjustable core in and out a small amount from its initial position. Leave it at the point of maximum voltage across the load resistor.

Now continue to advance the output control R112 until the output voltage tabulated in the following table is obtained across the load resistor. Recheck the setting of L105 to be sure it is at its maximum point for 10 watts output. Tighten the locking nut.

Note: For 200-300 kHz sets, inductor L105 is a pot core and the foregoing adjustment check is generally unnecessary since there is little chance of its setting being disturbed. However, if desired, the pot core setting can be checked using a screwdriver to vary the setting of the adjustable core. There is no locking device as the adjustable core is held in place by friction.

Turn off the carrier test switch SW101, remove the load resistor, and reconnect the coaxial cable circuit to the transmitter.

T106 Tap	Voltage for 10 Watts Output		
50		22.4	0
60		24.5	
70		27.0	

## TRANSMITTER FILTER

Normally, the output filter (FL102) will require no readjustment except as noted under Adjustments-Transmitter, as it is factory tuned for maximum second and third harmonic rejection, and for series resonance (maximum output at the fundamental frequency) with a 60-ohm load. A small amount of reactance in the transmitter output load circuit may be tuned out by readjustment of the movable core of L105. This may be necessary with some types of line coupling equipment. The adjustable cores of L102 and L103 have been set for maximum harmonic rejection at the factory, and no change should be made in these settings unless suitable instruments are available for measuring the second and third harmonic present in the transmitter output.

Follow the procedure outlined in the line tuner instructions for its adjustment.

#### **RECEIVER**

The receiver board has two controls; the i.f. input control R239 which is factory-set to give a sensitivity of 125 mv. for 180 ma. output, and the local oscillator output control R212. the oscillator output is preset at the factory of 0.5 volt. This setting can be checked by connecting an ac VTVM between receiver test points TP202 and TP206

(shield lead of VTVM). The voltmeter reading with the equipment energized, but not transmitting, should be 0.5 volt rms. Note Fig. 5 for location of components on the receiver printed board.

The other adjustment on the receiver is the gain control R207 which is front-panel mounted, It is recommended that the receiver gain normally be set for a 15-db operating margin to allow for reasonable variations in receiver input signal level without affecting the output blocking current. This adjustment can be made in two ways, as follows:

- 1. First, measure the normal received signal from the remote terminal (after the line tuners have been adjusted) by starting the remote transmitter and measuring the voltage across the coaxial cable at the receiving terminal. This signal should preferably be measured with a tuned voltmeter such as the Sierra carrierfrequency voltmeter. If a simple VTVM is used, have the remote transmitter turned on and off several times to be sure the VTVM reading is actually the remote signal. Note the reading. Now disconnect the coaxial cable, and feed a signal into the carrier assembly at the coaxial terminals from a separate signal generator. Set the signal generator to the received frequency at a level 15db below the previously measured incoming signal. With a 0-250 mA. (minimum) dc milliammeter plugged into J203, adjust the receiver gain control unit until an output current of about 100 ma. is obtained. As this point is on the steep portion of the receiver output-input curve, it may be difficult to set the gain control for exactly 100 ma. This is not necessary, however, as the signal is not normally at this value. This is the operating setting of
  - NOTE: Do not energize the local transmitter when making the foregoing adjustment as the signal generator may be damaged.

the receiver gain control. Return the coaxial

cable connections to normal.

2. As an alternate procedure if no signal generator is available, the local transmitter itself may be used as the signal generator. First determine the normal received signal from the remote terminal as explained previously under (1). Then turn off the remote transmitter.

Now turn on the local transmitter and reduce its output to a value 15 db below the normal received signal level. Then adjust the receiver gain control to give 100 ma. output as before. When this adjustment has been made, reset the local transmitter to its normal 10-watt output level.

In applications where the line attenuation is low and a strong signal is received, the adjustment of the receiver gain control R207 becomes critical. For such applications, the setting of i-f gain control R239 may be reduced to lower the overall receiver gain. The front-panel control R207 will then have a smoother and more gradual control as the knob is rotated, making it easier to obtain the 15-db margin setting. For such a strong-signal condition, it is recommended that with R207 at maximum, the i-f gain control R239 be adjusted to give 100 ma. receiver output current for an input r-f voltage 25 db below the normal received signal level. Then the front panel control R207 is set for the normal 15-db margin as previously described.

## MAINTENANCE

Periodic checks of the received carrier signal will indicate impending failure so that the equipment can be taken out of service for correction. At regular maintenance intervals, any accumulated dust should be removed, particularly from the heat sinks. It is also desirable to check the transmitter power output and receiver sensitivity at such times, making any necessary readjustments to return the equipment to its initial settings.

Voltage values should be recorded after adjustment in order to establish reference values which will be useful when checking the apparatus. The readings will remain fairly constant over an indefinite period unless a failure occurs. However, if transistors are changed, there may be considerable difference in these readings without the overall performance being affected.

Typical voltage and current values are given in Tables I through IV. Voltages should be measured with a VTVM. Readings may vary as much as  $\pm 20\%$ .

# ADJUSTMENT OF R142 ON TRANSMITTER BOARD

The small adjustable resistor (pot.) R142 sets the forward base bias on transmitter transistors Q104 and Q105 to the proper point for class-B operation. This is a factory adjustment and need not be changed unless transistors Q104 and Q105 (or both) are replaced. However, if these transistors are changed, or if the R142 setting is disturbed in error, the following adjustment procedure should be followed to reset R142:

First remove dc power from the TC carrier set assembly. Unsolder the lead from terminal 2 of transformer T103 (just above FL101) and temporarily connect a low-range dc milliammeter (0-1.0 or so) between the removed lead (+) and T103 terminal 2 (-). Turn the slotted control on the small pot (R142) to full counterclockwise. Now, apply power to the TC carrier set, but do **not** transmit carrier. Advance the pot until the dc milliammeter reads 0.2 mA dc ± 0.05 mA. Turn off the power, remove the milliammeter, and solder the lead back on terminal 2 of T103. Again apply dc power and proceed with the transmitter adjustment as described in the ADJUSTMENTS section.

# **REPLACEMENT OF Q107-Q108**

The two transistors Q107 and Q108 in the transmitter power-amplifier stage are a matched pair with the gain of the two units matched within 5%. If one of the transistors fails, both should be replaced with a new matched pair. This is necessary to keep the second harmonic of the transmitter output at an acceptably low value. The pair of transistors should be ordered as "2 of style 187A673H16 transistors".

Note: Only Power Amplifier module styles
774B881G01 thru G05 and 774B541G01
thru G05 use type 2N3792 transistors. When
ordering replacement transistors, be sure
to check module style. Other style power
amplifier modules can be modified by
changing diodes D104 thru D106 to type
IN4818 Diodes. Order these as four of
style 188A342H06.

# CHANGE OF OPERATING FREQUENCY

The parts required for changing the operating frequency of a type TC carrier set are as follows:

#### **TRANSMITTER**

# 1. Oscillator Crystal (Y101), specify frequency

NOTE: Modify A-B-C jumpers on transmitter board if required for new frequency. See table marked "‡" under internal schematic (Fig. 7).

# 2. R136 Jumper

For operation in 30-50 kHz range, clip off R136 as indicated in Fig. 3.

# 3. Capacitors C111 and C113 (on Power Amp. board)

- a. 30-50kHz = 0.47 mfd. S#188A293H01
- b. 50.5-75kHz 0.22 mfd. S#188A293H02
- $\circ$  .c. 75.5-100kHz 0.15 mfd. S#188A293H03
  - d. 100.5-150kHz 0.10 mfd. S#188A293H04
- **a** e. 150.5-300kHz 0.047 mfd. S#188A293H05

# 4. Transmitter Module Mounting Plate

When changing from a frequency of 200 kHz or below to a frequency above 200 kHz, the following is also necessary:

Transmitter module mounting plate S#691B610H01 and associated hardware.

This is necessary to raise the transmitter printed circuit board (module) away from the main panel as the 200.5-300 kHz. receiver input filter FL201 mounts underneath it. See Fig. 2.

#### 5. Zener Diode Z104

For the 200.5-300kHz. range, a type 1N2999B zener diode Z104 is mounted on the Q108 heat sink adjacent to the protective diode Z103. Remove the lead from the Q108 heat sink (see Fig. 2 for location) and connect it to the insulated terminal of zener diode Z104.

# 6. FL101 and FL102

Filter FL101 is a small series-resonant tuned circuit between the driver and power amplifier

stages of the transmitter. It has just two terminals. Filter FL102 is a larger assembly, described under OPERATION. It has three external connections: input, output, and ground. This filter is mounted by four corner posts. To replace, unsolder the three leads, remove the nuts from the mounting posts, and lift the filter assembly from the posts. The new filter can now be installed.

Inductors L101, L102, and L103 in these filters are adjustable over a limited range, but forty-two combinations of capacitors and inductors are required to cover the frequency range of 30 kHz to 300 kHz. The widths of the frequency groups vary from 1.5 kHz at the low end of the channel frequency range to 13 kHz at the upper end. A particular assembly can be adjusted over a somewhat wider range than the width of its assigned group since some overlap is necessary to allow for component tolerances. The nominal adjustment ranges of the groups are:

30.0-31.5	61.0- 64.0	113.0-119.5	207.1-214.0
32.0-33.5	64.5- 68.0	120.0-127.0	214.1-222.0
34.0-36.0	68.5- 72.0	127.5-135.0	222.1-230.0
36.5-38.5	72.5- 76.0	135.5-143.0	230.1-240.0
39.0-41.0	76.5- 80.0	145.5-151.0	240.1-250.0
41.5-44.0	80.5- 84.5	151.5-159.5	250.1-262.0
44.5-47.0	85.0- 89.0	160.0-169.5	262.1-274.0
47.5-50.0	89.5- 94.5	170.0-180.0	274.1-287.0
50.5-53.5	95.0-100.0	180.5-191.5	287.1-300.0
54.0-57.0	100.5-106.0	192.0-200.0	
57.5-60.5	106.5-112.5	200.1-207.0	

If the new frequency lies within the same frequency group as the original frequency, the filters can be readjusted. If the frequencies are in different groups, it is possible that changes only in the fixed capacitors may be required. In general, however, it is desirable to order complete filter assemblies adjusted at the factory for the specified frequency.

A signal generator, a frequency counter, and a vacuum-tube voltmeter are required for readjustment of FL101. The signal generator and the counter should be connected across terminals 4 and 5 of transformer T103 and the voltmeter across terminals 1 and 2 of transformer T104. The signal generator should be set at the channel

center frequency and at 2 to 3 volts output. The core screw of the small inductor should be turned to the position that gives a true maximum reading on the VTVM. Turning the screw to either side of this position should definitely reduce the reading. The change in inductance with core position is less at either end of the travel than when near the center and consequently the effect of core screw rotation on the VTVM reading will be less when the resonant inductance occurs near the end of core travel.

The procedure for readjustment of the 2nd and 3rd harmonic traps of filter FL102 is somewhat similar. A signal generator and a counter should be connected to terminals 3 and 4 of transformer T105 and a 500-ohm resistor and a VTVM to the terminals of protective gap G101. The ground or shield lead of all instruments should be connected to the grounded terminal of the transformer. Set the signal generator at exactly twice the channel center frequency and at 5 to 10 volts output. Turn the core screw of the large inductor, L102, to the position that gives a definite minimum reading on the VTVM. Similarly, with the signal generator set at exactly three times the channel center frequency and 5 to 10 volts output, set the core screw of the small inductor, L103, to the position that gives a definite minimum reading on the VTVM. Then remove the instruments and the 500-ohm resistor.

If the change in frequency is enough to require a different filter, it will come factory adjusted as described in the foregoing paragraph.

After all the tabulated changes have been made for the new frequency, the transmitter can be operated with a 50 to 70-ohm load (depending on which tap of T106 is used) connected to its output, and inductor L105 can be readjusted for maximum output at the changed channel frequency by the procedure described in the ADJUSTMENT section.

If the frequency-sensitive voltmeter is available the second and third harmonic traps may be adjusted (or checked) without using an oscillator as a source of double and triple the channel frequency. Connect the frequency-sensitive voltmeter from TP109 to ground and

adjust the transmitter for rated output into the selected load resistor. Set the voltmeter at twice the channel frequency and, using its tuning dial and db range switch, obtain a maximum on-scale reading of the second harmonic. Then vary the core position of L102 until a minimum voltmeter reading is obtained. Similarly, tune the voltmeter to the third harmonic and adjust L103 for minimum voltmeter reading. It should be noted that this procedure may not give the true magnitude of the harmonics because of the large value of fundamental frequency voltage present at the tuned voltmeter input terminals. This condi-

tion will overload the input circuit of some commercial instruments. However, the procedure is satisfactory for adjusting the traps for maximum harmonic rejection.

If accurate measurement of the harmonic levels is desired, the frequency-selective voltmeter is connected, through a rejection filter, to the terminals of the 60-ohm load resistor. The filter must provide high rejection of the fundamental. A twin-T filter is suitable for this purpose. The insertion losses of this filter at the second and third harmonics must be measured and taken into account.

TABLE I
Receiver DC Measurements

Note: All voltages are negative with respect to Pos. 45V. (TP206).

TEST POINT	STANDBY (No Signal)			WITH 125 M.V. INPUT		
TP201		35-38			35-38	
TP202		0		0		
TP203		11-12			11-12	
TP204	< 0.5				2-3	
TP205	18-22			18-22		
TRAN- SISTOR	E*	B*	C*	E*	В*	C*
Q201	36.5	37	42.0	36.5	36	42.0
Q202	36.5	37.5	43.0	36.0	35.5	43.0
Q203	<0.5	0	18.0	<0.5	0	18.0
Q204	2.1	2.75	18.0	2.7	2.9	18.0
Q205	2.2	2.8	18.0	2.5	2.7	18.0
Q206	2.2	2.8	11.0	2.6	2.8	11.5
Q207	<0.5	<0.5	22.0	2.0	2.2	5.0
Q208	<0.5	<0.5	44.0	11.7	2.0	2.0

<sup>\*</sup>E - Emitter, B - Base, C - Collector All voltages read with dc vacuum-tube voltmeter. <0.5 means "less than 0.5V."

# TABLE II Receiver RF Measurements

Note: Taken with 100 kHz receiver filter, 0.125-volt input signal, and gain control R207 at maximum. Depending on receiver frequency and transistor characteristics, the following values will vary appreciably.

TEST POINT	TYPICAL AC VOLTAGE
FL201-IN to Gnd.	0.067
FL201-OUT to Gnd.	0.04
Q203 - E to TP206	0.097
Q203 - C to TP206	0.06
Q204 - B to TP206	0.01
Q204 - C to TP206	0.09
Q205 - B to TP206	0.013
Q205 - C to TP206	1.15
Q206 - B to TP206	0.15
Q206 - C to TP206	2.5
TP202 to TP206	0.5

All voltages read with ac vacuum-tube voltmeter.

# TABLE III Transmitter DC Measurements

Note: All voltages are positive with respect to Neg. DC. (TP104). All voltages read with dc VTVM.

TEST POINT	CARRIER OFF	CARRIER ON
TP101	8.5 volts dc	8.5 volts dc
TP102	<0.5	20
TP103	<0.5	19.5
TP105	<0.5	9
TP106	44	24
TP107	44	24
TP108	45	44
TP110	0.6	0.75
TP111	0.6	0.75
TP112	0	<0.5
TP113	45	44
J101	5 ma. max.	0.6 amp.
(Front Panel)		

TRAN- SISTOR	E	В	C	E	В	C
Q101	7.8	7.9	2.0	7.8	7.8	1.8
Q102	8.1	8.7	1.0	8.1	8.7	1.0
Q103	<0.5	<0.5	< 0.5	20.0	20.0	9.0
Q104	0.1	0.6	45	<0.5	0.75	44
Q105	0.1	0.6	45	<0.5	0.75	44
Q106	0	<0.5	44.5	0	0.8	1.2
Q107	44.3	44.2	0	24	24	0
Q108	45.0	44.7	44.5	44.2	44.0	24.2

#### RECEIVER

. Receiver Oscillator Crystal (Y201), specify frequency, and modify A-B-C jumpers as required.

- 2. Receiver input filter (FL201), specify frequency.
- 3. Resistors F211-R238 Combination
  See values in Fig. 7 below internal schematic.
- 4. If the operating frequency is reduced, the receiver gain will probably be higher. In this case, a reduction in the setting of the i-f input control R239 will give the 125-mv. sensitivity. If the new operating frequency is higher, the receiver gain may be lower. If more than 125-mv. is required to obtain 180 ma. output, the gain can be increased by reducing the value of one or both of the resistors R218 and R224. In most cases, these resistors should fall in the range of 22 to 33 ohms.

# TABLE IV Transmitter RF Measurements

Note: "Carrier-on" voltages taken with transmitter set to 10 watts output (24.5 volts across 60 ohms). These voltages subject to variation, depending on frequency and transistor characteristics.

TEST POINT	AC VOLTAGE
T101-3 to TP104	1.5 volts, rms.
TP103 to TP102	0.2
Q103-C to TP104	1.1 φ
TP110 to T102-4	0.2
TP111 to T102-4	0.2
Q104-C to TP104	3.3
Q105-C to TP104	3.3
T103-4 to Gnd.	1.1
T104-1 to Gnd.	1.4
Q107-B to TP107	0.5 volts, rms.
Q108-B to TP113	0.5
Q107-C to TP107	14-16
Q108-C t o TP113	14-16
T105-4 to Gnd.	105
T106-2 to Gnd.	100-160*
TP109 to Gnd.	30-50*
J102 to Gnd.	24.5

Note: T101-3 = tap 3 of Transformer T101 Q104-C = Collector of Transistor Q104 TP105 = Test Point 105

All voltages read with ac VTVM

- \*These values may vary considerably with frequency.
- $\phi$  High impedance circuit. VTVM causes significant loading.

#### RECOMMENDED TEST EQUIPMENT

- I. Minimum Test Equipment for Installation
  - a. Milliammeter 0-250 ma DC
  - b. 60-ohm 10-watt non-inductive resistor.
- c. AC Vacuum Tube Voltmeter (VTVM) or equivalent. Voltage range 0.01 to 30 volts, frequency range 60 Hz to 330 kHz, input impedance one megohm, minimum.
- d. DC Vacuum Tube Voltmeter (VTVM) or equivalent.

Voltage Range: Input Impedance: 0.1 to 300 volts 1.0 megohm, min.

- II. Desirable Test Equipment for Apparatus Maintenance.
  - a. All items listed in I.
  - b. Signal Generator

Output Voltage: Frequency Range:

up to 10 volts r.m.s. 20 to 330 kHz

- c. Oscilloscope
- d. Ohmmeter
- e. Capacitor checker
- f. Frequency counter
- g. Frequency-selective voltmeter

#### **RENEWAL PARTS**

Repair work can be done most satisfactorily at the factory. However, replacement parts can be furnished, in most cases, to customers who are equipped for doing repair work. When ordering parts, always give the complete nameplate data.

# ELECTRICAL PARTS LIST Transmitter Section

	-	
SYMBOL	RATING	STYLE NUMBER
C101	0.1 mfd, 200 V. DC	187 <b>A</b> 624H01
C102	.005 mfd, 300 V. DC	187A694H29
C103	180 pf. 500 V. DC	187A695H29
C104	0.25 mfd, 200 V. DC	187A624H02
C105	0.25 mfd, 200 V. DC	187A624H02
C106	0.25 mfd, 200 V. DC	187A624H02
C107	0.25 mfd, 200 V. DC	187A624H02
C108	0.50 mfd, 200 V. DC	187A624H03
C109	0.25 mfd, 200 V. DC	187A624H02
C110	0.25 mfd, 200 V. DC	187A624H02
† C111	(See Table Below)	_
C112	39 pfd, 500 V. DC	187A695H12
† C113	(See Table Below)	_
C114	100 pf. 500 V. DC	187A695H23
C115	100 pf. 500 V. DC	187A695H23
C116	0.001 mfd, 500 V. DC.	187A694H11
CA	Part of FL101	Vary with Frequency
CB, CC, CD, CE	Part of FL102	Vary with Frequency
† FREQ.	C111, C113	Style Number
30 - 50 <b>kHz</b>	0.47 mfd, 400 V. DC	188A293H01
50.5- 75 <b>kHz</b>	0.22 mfd, 400 V. DC	188A293H02
75.5-100 <b>kHz</b>	0.15 mfd, 400 V. DC	188A293H03
100.5-150 <b>kHz</b>	0.1 mfd, 400 V. DC	188A293H04
150.5-300 <b>kHz</b>	0.047 mfd, 400 V. DC	188A293H05
D101	1N457A	184A855H07
D103	1N4818	188A342H06
D104	1N4818	188A342H06
D105	1N4818	188A342H06
D106	1N4818	188A342H06
<b>G</b> 101	Type RVS Arrester	877 <b>A</b> 124H01
J101	Closed Circuit Jack	187A606H01
J102	Banana Plug Jack	2 of 185A431H01
J103	Coaxial Cable Jack	187A633H01
J104	24-Term Receptacle	187A669H01
J105	12-Term Receptable	629A205H02

# **ELECTRICAL PARTS LIST Transmitter Section (Cont.)**

SYMBOL		STYLE NUMBER		
L101	Part o	of FL101		
L102	FL102	2 Trap Coil (2nd Har	monic)	Vary with Frequency
L103	FL102	2 Trap Coil (3rd Har	monic)	Vary with Frequency
L104	400 m	h.		292B096G01
L105	FL102 circui	2 Coil (part of series- t tuned to fundament	resonant al freq.)	Vary with Frequency
L106	2.0 ml	h.	•	3500A27H01
Q101	2N29	05A		762A672H10
Q102	2N29	05A		762A672H10
Q103	2N52	5	. (7)	184A638H13
Q104	2N37	12	NO	762A672H07
Q105	2N37	12		762A672H07
Q106	TI-48	1	V/ 3	184A638H11
Q107				10-1 (-0-1)
Q108	2N379	92 - Matched Pair		187A673H16
SYMBOL	онмѕ	<u>+</u> TOL. %	WATTS	STYLE NUMBER
R101	5,600	5	1	187A643H45
R102	2,200	10	0.5	187A641H35
R103	10,000	10	0.5	187A641H51
R104	100,000	5	0.5	187A763H75
R105	390	5	0.5	184A763H17
R106	1,200	5	0.5	184A763H29
R107	10,000	10	0.5	187A641H51
R108	100,000	5	0.5	184A763H75
R109	390	5	0.5	184A763H17
R111	1,200	5	0.5	187A763H29
R112	1 K Pot	20	0.25	629A430H02
R113	4,700	5	0.5	184A763H43
R114	10,000	10	0.5	187A641H51
R115	150	5	0.5	184A763H07
R116	100	5	0.5	184A763H03
	1,000 48 V. DC	5	25	1202588
R117	3,750 125 V. DC	5	25	1202955
42	8,500 250 V. DC	5	25	1267310

# ELECTRICAL PARTS LIST Transmitter Section (Cont.)

	<del>.</del>	· · · · · · · · · · · · · · · · · · ·	,	
SYMBOL	онмѕ	± TOL. %	WATTS	STYLE NUMBER
R118	10,000	2	0.5	629A531H56
R119	62	2	0.5	629A <b>\$</b> 31H03
R120	10,000	5	2	185A207H51
R121	10	5	2	187A683H01
R122	10	5	0.5	187A290H01
R123	10	10	0.5	187A290H01
R124	100	10	1,	187A644H03
R125	1,000	10	0.5	187A641H27
R126	4,700	10	1	187A644H43
R127	10	10	0,5	187A640H01
R128	2,200	5	1	187A644H35
R129	2.7	10	0.5	184A636H14
R130	10	10	0.5	187A640H01
R131	4,700	5	1	187A644H43
R132	2.7	10	0.5	184A636H14
R133	0.27	10	1	184A636H18
R134	0.27	10	1	184A636H18
R135	3,000	10	5	188A317H01
R136	12,000	10	0.5	184A763H53
R137	15,000	10	2	187A642H55
R138	1,000	10	0.5	187A641H27
R139	1,000	10	0.5	187A641H27
R140	♦ 68	2	0.5	629A531H04
R141	30	Type 3D202	Thermistor	185A211H06
R142	25K Pot	20	1/8	629A430H15
R143	20K	2	0.5	629A531H63
R144	2 Ω	-	3W	762A679H13
SYMBOL		RATING	_	STYLE NUMBER
T101		/400 ohms		205C043G01
T102		/400 c.t	pec 633000	205C043G04
T103	1930/6	1962694		
T104	Turns	292B526G01		
T105	10/500	292B526G02		
T106	500/50	292B526G03		
Y101	30-300	Specify Frequency		
Z101	Zener l	862A288H03		
Z102		Diode 1 N2999B (56 V.		629A798H04
Z103		Diode 1 N2999B (56 V.	<del></del> _	629A798H04
Z104	Zener 1	Diode 1 N2999B (56 V.	+ 5%)	629A798H04

# ELECTRICAL PARTS LIST Receiver Section

C201         0.1 mfd., 200 V. DC         187A624H           C202         300 pf. 500 V. DC         187A695H           C203         180 pf. 500 V. DC         187A695H           C204         0.25 mfd., 200 V. DC         187A624H           C205         0.25 mfd., 200 V. DC         187A624H           C206         0.25 mfd., 200 V. DC         187A624H           C207         0.25 mfd., 200 V. DC         187A624H           C208         0.25 mfd., 200 V. DC         187A624H           C209         0.25 mfd., 200 V. DC         187A624H           C210         0.25 mfd., 200 V. DC         187A624H           C211         0.1 mfd., 200 V. DC         187A624H           C212         0.25 mfd., 200 V. DC         187A624H           C213         2.0 mfd., 200 V. DC         187A624H           C214         0.25 mfd., 200 V. DC         187A624H           C215         39 pfd., 500 V. DC         187A624H           C214         0.25 mfd., 200 V. DC         187A624H           C215         39 pfd., 500 V. DC         187A624H           C210         1N457A         184A855H           D201         1N457A         184A855H           D202         1N4518         58A844H	SYMBOL	RATING	STYLE NUMBER
C202         300 pf. 500 V. DC         187A695H           C203         180 pf. 500 V. DC         187A693H           C204         0.25 mfd., 200 V. DC         187A624H           C205         0.25 mfd., 200 V. DC         187A624H           C206         0.25 mfd., 200 V. DC         187A624H           C207         0.25 mfd., 200 V. DC         187A624H           C208         0.25 mfd., 200 V. DC         187A624H           C209         0.25 mfd., 200 V. DC         187A624H           C210         0.25 mfd., 200 V. DC         187A624H           C211         0.1 mfd., 200 V. DC         187A624H           C212         0.25 mfd., 200 V. DC         187A624H           C213         2.0 mfd., 200 V. DC         187A624H           C214         0.25 mfd., 200 V. DC         187A624H           C215         39 pfd., 500 V. DC         187A624H           C215         39 pfd., 500 V. DC         187A624H           C215         39 pfd., 500 V. DC         187A634H           D201         1N457A         184A855H           D202         1N457A         184A855H           D203         1N4818         Specify Frequency           FL201         Receiver Inf. Filter - 20 kHz (2 sections)	C201	0.1 mfd., 200 V. DC	187A624H01
C204         0.25 mfd., 200 V. DC         187A624H           C205         0.25 mfd., 200 V. DC         187A624H           C206         0.25 mfd., 200 V. DC         187A624H           C207         0.25 mfd., 200 V. DC         187A624H           C208         0.25 mfd., 200 V. DC         187A624H           C209         0.25 mfd., 200 V. DC         187A624H           C210         0.25 mfd., 200 V. DC         187A624H           C211         0.1 mfd., 200 V. DC         187A624H           C212         0.25 mfd., 200 V. DC         187A624H           C213         2.0 mfd., 200 V. DC         187A624H           C214         0.25 mfd., 200 V. DC         187A624H           C215         39 pfd., 500 V. DC         187A695H           D201         1N457A         184A855H           D202         1N457A         184A855H           D203         1N4818         188A342H           FL201         Receiver input Filter 30-300 kHz         Specify Frequ           FL202         Receiver i.f. Filter - 20 kHz (2 sections)         187A638H           J201         Receiver i.f. Eiter - 20 kHz (2 sections)         187A638H           J202         Closed Circuit Jack (20 MA)         187A606H           J203<	C202		187A695H35
C205         0.25 mfd., 200 V. DC         187A624H           C206         0.25 mfd., 200 V. DC         187A624H           C207         0.25 mfd., 200 V. DC         187A624H           C208         0.25 mfd., 200 V. DC         187A624H           C209         0.25 mfd., 200 V. DC         187A624H           C210         0.25 mfd., 200 V. DC         187A624H           C211         0.1 mfd., 200 V. DC         187A624H           C212         0.25 mfd., 200 V. DC         187A624H           C213         2.0 mfd., 200 V. DC         187A624H           C214         0.25 mfd., 200 V. DC         187A624H           C215         39 pfd., 500 V. DC         187A695H           D201         1N457A         184A855H           D202         1N457A         184A855H           D203         1N4818         188A342H           D204         1N4818         188A342H           FL201         Receiver Input Filter 30-300 kHz         Specify Frequ           FL202         Receiver Coax. Input Jack         187A638H           J203         Closed Circuit Jack (20 MA)         187A638H           J201         Receiver Coax. Input Jack         187A638H           J203         Closed Circuit Jack (20 MA) <td>C203</td> <td>1</td> <td>187A695H29</td>	C203	1	187A695H29
C206         0.25 mfd., 200 V. DC         187A624H           C207         0.25 mfd., 200 V. DC         187A624H           C208         0.25 mfd., 200 V. DC         187A624H           C209         0.25 mfd., 200 V. DC         187A624H           C210         0.25 mfd., 200 V. DC         187A624H           C211         0.1 mfd., 200 V. DC         187A624H           C212         0.25 mfd., 200 V. DC         187A624H           C213         2.0 mfd., 200 V. DC         187A624H           C214         0.25 mfd., 200 V. DC         187A695H           C215         39 pfd., 500 V. DC         187A695H           D201         1N457A         184A855H           D202         1N457A         184A855H           D203         1N4818         188A342H           D204         1N4818         Specify Frequ           FL201         Receiver Input Filter 30-300 kHz         Specify Frequ           FL202         Receiver i.f. Filter - 20 kHz (2 sections)         187A590G           J201         Receiver Coax. Input Jack         187A638H           J202         Closed Circuit Jack (20 MA)         187A606H           J203         Closed Circuit Jack (200MA)         187A606H           L201         3	C204	0.25 mfd., 200 V. DC	187A624H02
C207         0.25 mfd., 200 V. DC         187A624H           C208         0.25 mfd., 200 V. DC         187A624H           C209         0.25 mfd., 200 V. DC         187A624H           C210         0.25 mfd., 200 V. DC         187A624H           C211         0.1 mfd., 200 V. DC         187A624H           C212         0.25 mfd., 200 V. DC         187A624H           C213         2.0 mfd., 200 V. DC         187A624H           C214         0.25 mfd., 200 V. DC         187A695H           C215         39 pfd., 500 V. DC         187A695H           D201         1N457A         184A855H           D202         1N457A         184A855H           D203         1N4818         188A342H           D204         1N4818         188A342H           FL201         Receiver Input Filter 30-300 kHz         Specify Frequ           FL202         Receiver i.f. Filter - 20 kHz (2 sections)         187A590G           J201         Receiver i.f. Filter - 20 kHz (2 sections)         187A638H           J202         Closed Circuit Jack (20 MA)         187A606H           J203         Closed Circuit Jack (20 MA)         187A606H           L201         33 mh.         187A599H           Q202         2N2	C205	0.25 mfd., 200 V. DC	187A624H02
C208         0.25 mfd., 200 V. DC         187A624H           C209         0.25 mfd., 200 V. DC         187A624H           C210         0.25 mfd., 200 V. DC         187A624H           C211         0.1 mfd., 200 V. DC         187A624H           C212         0.25 mfd., 200 V. DC         187A624H           C213         2.0 mfd., 200 V. DC         187A624H           C214         0.25 mfd., 200 V. DC         187A624H           C215         39 pfd., 500 V. DC         187A695H           D201         1N457A         184A855H           D202         1N457A         184A855H           D203         1N4818         188A342H           FL201         Receiver Input Filter 30-300 kHz         Specify Frequ           FL202         Receiver Input Filter 30-300 kHz         Specify Frequ           FL202         Receiver Input Filter 30-300 kHz         Specify Frequ           FL201         Receiver Input Filter 30-300 kHz         Specify Frequ           FL202         Receiver Input Filter 30-300 kHz         Specify Frequ           FL202         Receiver Input Filter 30-300 kHz         Specify Frequ           FL203         Receiver Input Filter 30-300 kHz         Specify Frequ           FL204         Receiver Input Filter 30-300 k	C206	0.25 mfd., 200 V. DC	187A624H02
C209         0.25 mfd., 200 V. DC         187A624H           C210         0.25 mfd., 200 V. DC         187A624H           C211         0.1 mfd., 200 V. DC         187A624H           C212         0.25 mfd., 200 V. DC         187A624H           C213         2.0 mfd., 200 V. DC         187A624H           C214         0.25 mfd., 200 V. DC         187A695H           C215         39 pfd., 500 V. DC         187A695H           D201         1N457A         184A855H           D202         1N457A         184A855H           D203         1N4818         188A342H           FL201         Receiver Input Filter 30-300 kHz         Specify Frequ           FL202         Receiver Input Filter 30-300 kHz         Specify Frequ           FL202         Receiver Coax. Input Jack         187A590G           J201         Receiver Coax. Input Jack         187A638H           J202         Closed Circuit Jack (20 MA)         187A606H           J203         Closed Circuit Jack (20 MA)         187A606H           L201         33 mh.         187A599H           Q202         2N2905A         762A672H           Q203         2N2905A         762A672H           Q204         2N2905A         762A67	C207	0.25 mfd., 200 V. DC	187A624H02
C210         0.25 mfd., 200 V. DC         187A624H           C211         0.1 mfd., 200 V. DC         187A624H           C212         0.25 mfd., 200 V. DC         187A624H           C213         2.0 mfd., 200 V. DC         187A624H           C214         0.25 mfd., 200 V. DC         187A624H           C215         39 pfd., 500 V. DC         187A695H           D201         1N457A         184A855H           D202         1N457A         184A855H           D203         1N4818         188A342H           D204         1N4818         188A342H           FL201         Receiver Input Filter 30-300 kHz         Specify Frequence Flag           FL202         Receiver Input Filter 30-300 kHz         Specify Frequence Flag           FL201         Receiver Input Filter - 20 kHz (2 sections)         187A590G           J201         Receiver Coax. Input Jack         187A638H           J202         Closed Circuit Jack (20 MA)         187A606H           J203         Closed Circuit Jack (200MA)         187A606H           L201         33 mh.         187A599H           Q201         2N2905A         762A672H           Q202         2N2905A         762A672H           Q203         2N2905A </td <td>C208</td> <td>0.25 mfd., 200 V. DC</td> <td>187A624H02</td>	C208	0.25 mfd., 200 V. DC	187A624H02
C211         0.1 mfd., 200 V. DC         187A624H           C212         0.25 mfd., 200 V. DC         187A624H           C213         2.0 mfd., 200 V. DC         187A624H           C214         0.25 mfd., 200 V. DC         187A624H           C215         39 pfd., 500 V. DC         187A695H           D201         1N457A         184A855H           D202         1N457A         184A855H           D203         1N4818         188A342H           D204         1N4818         188A342H           FL201         Receiver Input Filter 30-300 kHz         Specify Frequency           FL202         Receiver Input Filter - 20 kHz (2 sections)         187A590G           J201         Receiver Coax. Input Jack         187A638H           J202         Closed Circuit Jack (20 MA)         187A606H           J203         Closed Circuit Jack (200MA)         187A606H           L201         33 mh.         187A599H           Q201         2N2905A         762A672H           Q202         2N2905A         762A672H           Q203         2N2905A         762A672H           Q204         2N2905A         762A672H           Q205         2N2905A         762A672H           <	C209	0.25 mfd., 200 V. DC	187A624H02
C212         0.25 mfd., 200 V. DC         187A624H           C213         2.0 mfd., 200 V. DC         187A624H           C214         0.25 mfd., 200 V. DC         187A624H           C215         39 pfd., 500 V. DC         187A695H           D201         1N457A         184A855H           D202         1N457A         184A855H           D203         1N4818         188A342H           D204         1N4818         188A342H           FL201         Receiver Input Filter 30-300 kHz         Specify Frequency           FL202         Receiver Input Filter - 20 kHz (2 sections)         187A590G           J201         Receiver Coax. Input Jack         187A638H           J202         Closed Circuit Jack (20 MA)         187A606H           J203         Closed Circuit Jack (200MA)         187A606H           L201         33 mh.         187A599H           Q201         2N2905A         762A672H           Q202         2N2905A         762A672H           Q203         2N2905A         762A672H           Q204         2N2905A         762A672H           Q205         2N2905A         762A672H           Q206         2N2905A         762A672H           Q207	C210	0.25 mfd., 200 V. DC	187A624H02
C213         2.0 mfd., 200 V. DC         187A624H           C214         0.25 mfd., 200 V. DC         187A624H           C215         39 pfd., 500 V. DC         187A695H           D201         1N457A         184A855H           D202         1N457A         184A855H           D203         1N4818         188A342H           D204         1N4818         188A342H           FL201         Receiver Input Filter 30-300 kHz         Specify Frequ           FL202         Receiver Input Filter - 20 kHz (2 sections)         187A590G           J201         Receiver Coax. Input Jack         187A638H           J202         Closed Circuit Jack (20 MA)         187A606H           J203         Closed Circuit Jack (200MA)         187A606H           L201         33 mh.         187A599H           Q201         2N2905A         762A672H           Q202         2N2905A         762A672H           Q203         2N2905A         762A672H           Q204         2N2905A         762A672H           Q205         2N2905A         762A672H           Q206         2N2905A         762A672H           Q207         2N3645         849A441H	C211	0.1 mfd., 200 V. DC	187A624H01
C214         0.25 mfd., 200 V. DC         187A624H           C215         39 pfd., 500 V. DC         187A695H           D201         1N457A         184A855H           D202         1N457A         184A855H           D203         1N4818         188A342H           D204         1N4818         188A342H           FL201         Receiver Input Filter 30-300 kHz         Specify Frequ           FL202         Receiver i.f. Filter - 20 kHz (2 sections)         187A590G           J201         Receiver Coax. Input Jack         187A638H           J202         Closed Circuit Jack (20 MA)         187A606H           J203         Closed Circuit Jack (200MA)         187A606H           L201         33 mh.         187A599H           Q201         2N2905A         762A672H           Q202         2N2905A         762A672H           Q203         2N2905A         762A672H           Q204         2N2905A         762A672H           Q205         2N2905A         762A672H           Q206         2N2905A         762A672H           Q207         2N3645         849A441H	C212	0.25 mfd., 200 V. DC	187A624H02
C215         39 pfd., 500 V. DC         187A695H           D201         1N457A         184A855H           D202         1N457A         184A855H           D203         1N4818         188A342H           D204         1N4818         188A342H           FL201         Receiver Input Filter 30-300 kHz         Specify Frequ           FL202         Receiver I.f. Filter - 20 kHz (2 sections)         187A590G           J201         Receiver Coax. Input Jack         187A638H           J202         Closed Circuit Jack (20 MA)         187A606H           J203         Closed Circuit Jack (200MA)         187A606H           L201         33 mh.         187A599H           Q201         2N2905A         762A672H           Q202         2N2905A         762A672H           Q203         2N2905A         762A672H           Q204         2N2905A         762A672H           Q205         2N2905A         762A672H           Q206         2N2905A         762A672H           Q207         2N3645         849A441H	C213	2.0 mfd., 200 V. DC	187A624H05
D201         1N457A         184A855H           D202         1N457A         184A855H           D203         1N4818         188A342H           D204         1N4818         188A342H           FL201         Receiver Input Filter 30-300 kHz         Specify Frequ           FL202         Receiver Input Filter - 20 kHz (2 sections)         187A590G           J201         Receiver Coax. Input Jack         187A638H           J202         Closed Circuit Jack (20 MA)         187A606H           J203         Closed Circuit Jack (200MA)         187A606H           L201         33 mh.         187A599H           Q201         2N2905A         762A672H           Q202         2N2905A         762A672H           Q203         2N2905A         762A672H           Q204         2N2905A         762A672H           Q205         2N2905A         762A672H           Q206         2N2905A         762A672H           Q207         2N3645         849A441H	C214	0.25 mfd., 200 V. DC	187A624H02
D202         1N457A         184A855H           D203         1N4818         188A342H           D204         1N4818         188A342H           FL201         Receiver Input Filter 30-300 kHz         Specify Frequency           FL202         Receiver i.f. Filter - 20 kHz (2 sections)         187A590G           J201         Receiver Coax. Input Jack         187A638H           J202         Closed Circuit Jack (20 MA)         187A606H           J203         Closed Circuit Jack (200MA)         187A606H           L201         33 mh.         187A599H           Q201         2N2905A         762A672H           Q202         2N2905A         762A672H           Q203         2N2905A         762A672H           Q204         2N2905A         762A672H           Q205         2N2905A         762A672H           Q206         2N2905A         762A672H           Q207         2N3645         849A441H	C215	39 pfd., 500 V. DC	187A695H12
D203         1N4818         188A342H           D204         1N4818         188A342H           FL201         Receiver Input Filter 30-300 kHz         Specify Frequence           FL202         Receiver i.f. Filter - 20 kHz (2 sections)         187A590G           J201         Receiver Coax. Input Jack         187A638H           J202         Closed Circuit Jack (20 MA)         187A606H           J203         Closed Circuit Jack (200MA)         187A606H           L201         33 mh.         187A599H           Q201         2N2905A         762A672H           Q202         2N2905A         762A672H           Q203         2N2905A         762A672H           Q204         2N2905A         762A672H           Q205         2N2905A         762A672H           Q206         2N2905A         762A672H           Q207         2N3645         849A441H	D201	1N457A	184A855H07
D204         1N4818         188A342H           FL201         Receiver Input Filter 30-300 kHz         Specify Frequence Frequence FL202           FL202         Receiver i.f. Filter - 20 kHz (2 sections)         187A590G           J201         Receiver Coax. Input Jack         187A638H           J202         Closed Circuit Jack (20 MA)         187A606H           J203         Closed Circuit Jack (200MA)         187A606H           L201         33 mh.         187A599H           Q201         2N2905A         762A672H           Q202         2N2905A         762A672H           Q203         2N2905A         762A672H           Q204         2N2905A         762A672H           Q205         2N2905A         762A672H           Q206         2N2905A         762A672H           Q207         2N3645         849A441H	D202	1N457A	184A855H07
FL201         Receiver Input Filter 30-300 kHz         Specify Frequency           FL202         Receiver i.f. Filter - 20 kHz (2 sections)         187A590G           J201         Receiver Coax. Input Jack         187A638H           J202         Closed Circuit Jack (20 MA)         187A606H           J203         Closed Circuit Jack (200MA)         187A606H           L201         33 mh.         187A599H           Q201         2N2905A         762A672H           Q202         2N2905A         762A672H           Q203         2N2905A         762A672H           Q204         2N2905A         762A672H           Q205         2N2905A         762A672H           Q206         2N2905A         762A672H           Q207         2N3645         849A441H	D203	1N4818 <b>3</b>	188A342H06
FL202         Receiver i.f. Filter - 20 kHz (2 sections)         187A590G           J201         Receiver Coax. Input Jack         187A638H           J202         Closed Circuit Jack (20 MA)         187A606H           J203         Closed Circuit Jack (200MA)         187A606H           L201         33 mh.         187A599H           Q201         2N2905A         762A672H           Q202         2N2905A         762A672H           Q203         2N2905A         762A672H           Q204         2N2905A         762A672H           Q205         2N2905A         762A672H           Q206         2N2905A         762A672H           Q207         2N3645         849A441H	D204	1N4818	188A342H06
J201       Receiver Coax. Input Jack       187A638H         J202       Closed Circuit Jack(20 MA)       187A606H         J203       Closed Circuit Jack (200MA)       187A606H         L201       33 mh.       187A599H         Q201       2N2905A       762A672H         Q202       2N2905A       762A672H         Q203       2N2905A       762A672H         Q204       2N2905A       762A672H         Q205       2N2905A       762A672H         Q206       2N2905A       762A672H         Q207       2N3645       849A441H	FL201	Receiver Input Filter 30-300 kHz	Specify Frequency
J202       Closed Circuit Jack (20 MA)       187A606H         J203       Closed Circuit Jack (200MA)       187A606H         L201       33 mh.       187A599H         Q201       2N2905A       762A672H         Q202       2N2905A       762A672H         Q203       2N2905A       762A672H         Q204       2N2905A       762A672H         Q205       2N2905A       762A672H         Q206       2N2905A       762A672H         Q207       2N3645       849A441H	FL202	Receiver i.f. Filter - 20 kHz (2 sections)	187A590G02
J203       Closed Circuit Jack (200MA)       187A606H         L201       33 mh.       187A599H         Q201       2N2905A       762A672H         Q202       2N2905A       762A672H         Q203       2N2905A       762A672H         Q204       2N2905A       762A672H         Q205       2N2905A       762A672H         Q206       2N2905A       762A672H         Q207       2N3645       849A441H	J201	Receiver Coax. Input Jack	187A638H01
L20133 mh.187A599HQ2012N2905A762A672HQ2022N2905A762A672HQ2032N2905A762A672HQ2042N2905A762A672HQ2052N2905A762A672HQ2062N2905A762A672HQ2072N3645849A441H	J202	Closed Circuit Jack(20 MA)	187A606H01
Q201       2N2905A       762A672H         Q202       2N2905A       762A672H         Q203       2N2905A       762A672H         Q204       2N2905A       762A672H         Q205       2N2905A       762A672H         Q206       2N2905A       762A672H         Q207       2N3645       849A441H	J203	Closed Circuit Jack (200MA)	187A606H01
Q202       2N2905A       762A672H         Q203       2N2905A       762A672H         Q204       2N2905A       762A672H         Q205       2N2905A       762A672H         Q206       2N2905A       762A672H         Q207       2N3645       849A441H	L201	33 mh.	187A599H02
Q203       2N2905A       762A672H         Q204       2N2905A       762A672H         Q205       2N2905A       762A672H         Q206       2N2905A       762A672H         Q207       2N3645       849A441H	Q201	2N2905A	762A672H10
Q204       2N2905A       762A672H         Q205       2N2905A       762A672H         Q206       2N2905A       762A672H         Q207       2N3645       849A441H	Q202	2N2905A	762A672H10
Q205       2N2905A       762A672H         Q206       2N2905A       762A672H         Q207       2N3645       849A441H	Q203	2N2905A	762A672H10
Q206       2N2905A       762A672H         Q207       2N3645       849A441H	Q204	2N2905A	762A672H10
Q207 2N3645 849A441H	Q205	2N2905A	762A672H10
	Q206	2N2905A	762A672H10
O208 2N4903 187A673H	Q207	2N3645	849A441H01
	Q208	2N4903	187A673H13

# **ELECTRICAL PARTS LIST**Receiver Section (Cont.)

SYMBOL				
RESISTORS	онмѕ	<u>+</u> TOL. %	WATTS	STYLE NUMBER
R201	10,000	10	0.5	187A641H51
R202	2,200	10	0.5	187A641H35
R203	10,000	10	0.5	187A641H51
R204	100,000	5	0.5	184A763H75
R205	390	5	0.5	184A763H17
R206	1,200	5	0.5	184A763H29
R207	25 K Pot.	10	2	185A086H07
R208	10,000	10	0.5	187A641H51
R209	100,000	5	0.5	184A763H75
R210	390	5	0.5	184A763H17
† R211	_	-	-	See † Note Below
R212	1 K Pot.	20	0.25	629H430H02
R213	1,200	5	0.5	184A763H29
R214	5,600	5	1	187A643H45
R215	20,000	5	0.5	184A763H58
R216	3,600	5	0.5	184A763H40
R217	620	5	0.5	184A763H22
R218	33	5	0.5	187A290H13
R219	10,000	10	0.5	187A641H51
R220	20,000	5	0.5	184A763H58
R221	300	5	0.5	184A763H14
R222	3,600	5	0.5	184A763H40
R223	620	5	0.5	184A763H22
R224	33	5	0.5	187A290H13
R225	10,000	10	0.5	187A641H51
R226	20,000	5	0.5	184A763H58
R227	300	5	0.5	184A763H14
R228	3,600	5	0.5	184A763H40
R229	620	5	0.5	184A763H22
R230	10	5	0.5	187A290H01
R231	2,000	5	0.5	184A763H34
R232	1,200	5	2	185A207H29
R233	4,700	10	2	187A642H43

R211 - 10K - above 50 kHz - S#187A641H51 22K - 30-50 kHz - S#187A641H59

## ELECTRICAL PARTS LIST Receiver Section (Cont.)

SYMBOL   Color			PAT	TING	
R234         5,100         5         0.5         184A763H44           R235         1,500         5         0.5         184A763H21           R236         4,700         10         1         187A644H43           R237         170         5         40         1336074           R238         -         -         -         Secf Note Below           R239         1 K Pot.         20         0.25         629A39H02           R240         50         Sensistor         0.25         187A685H08           R280         56         5         0.5         187A290H19           T201         10,000/10,000 Ohms         714B677G01         205C043G03           T202         10,000/400 Ohms         205C043G03           Y201         50-320 kHz Crystal per 328C083         Specify Frequency           Z201         1N3027B(20 V. ± 5%)         184A449H07           Z202         1N1789 (56 V. ± 10%)         584C434H08           Power Supply Section           SYMBOL         FUNCTION         DESCRIPTION OR RATING         STYLE NUMBER           C1         (+) to (-) bypass         0.45 mfd. 1500 V. DC         1877962           C2         AC grounding	SYMBOL	онмѕ			STYLE NUMBER
R235         1,500         5         0.5         184A763H21           R236         4,700         10         1         187A644H43           R237         170         5         40         1336074           † R238         -         -         -         Sec f Nbte Below           R239         1 K Pot.         20         0.25         6294430H02           R240         50         Sensistor         0.25         187A685H08           R280         56         5         0.5         187A685H08           R290         10,000/400 Ohms         205C043G03         205C043G03           T201         10,000/400 Ohms         205C043G03         Specify Frequency           Z201         1800/400 Ohms         205C043G03         Specify Frequency           Z201         1800/400 Ohms         200 Ohms         Specify Frequency           SYMBOL         FUNCTON	R234	5,100			184A763H44
R236	R235			0.5	
R237	R236	<del>: : : : : : : : : : : : : : : : : : : </del>	10	1	187A644H43
R239         1 K Pot.         20         0.25         629A430H02           R240         50         Sensistor         0.25         187A685H08           R280         56         5         0.5         187A685H08           T201         10,000/10,000 Ohms         714B677G01           T202         10,000/400 Ohms         205C043G01           T203         25,000/300 Ohms         205C043G03           Y201         50-320 kHz Crystal per 328C083         Specify Frequency           Z201         1N3027B (20 V ± 5%)         184A449H07           Z202         1N1789 (56 V ± ± 10%)         584C434H08           Power Supply Section           SYMBOL         FUNCTION         DESCRIPTION OR RATING         STYLE NUMBER           C1         (+) to (-) bypass         0.45 mfd. 330 V. AC         1723408           C2         AC grounding         0.5 mfd. 1500 V. DC         1877962           C3         AC grounding         0.5 mfd. 1500 V. DC         1877962           F1, F2         Overload Protection         1.5a, 48/125 V. DC         11D9195H26         47           F1, F2         Overload Protection         2.0a. 250 V. DC         478067           PL1	R237	· ·	5	40	1336074
R240         50         Sensistor         0.25         187A685H08           R280         56         5         0.5         187A290H19           T201         10,000/10,000 Ohms         714B677G01           T202         10,000/400 Ohms         205C043G01           T203         25,000/300 Ohms         205C043G03           Y201         50-320 kHz Crystal per 328C083         Specify Frequency           Z201         1N3027B (20 V. ± 5%)         184A449H07           Z202         1N1789 (56 V. ± 10%)         584C434H08           Power Supply Section           SYMBOL         FUNCTION         DESCRIPTION OR RATING         STYLE NUMBER           C1         (+) to (-) bypass         0.45 mfd. 330 V. AC         1723408           C2         AC grounding         0.5 mfd. 1500 V. DC         1877962           C3         AC grounding         0.5 mfd. 1500 V. DC         1877962           F1, F2         Overload Protection         2.0a. 250 V. DC         1878067           PL1         Neon Pilot Light         120 Volts         183A955H01           PL1         Filament-type         55 Volts         187A133H02           Q1         Series dropping         25. me as R1         04D1299H44	† R238	- 1	_	_	See † Note Below
R280   56   5   0.5   187A290H19     T201	R239	1 K Pot.	20	0.25	629A430H02
T201	R240	50	Sensistor	0.25	187A685H08
T202	R280	56	. 5	0.5	187A290H19
T203         25,000/300 Ohms         205C043G03           Y201         50-320 kHz Crystal per 328C083         Specify Frequency           Z201         1N3027B (20 V. ± 5%)         184A449H07           Z202         1N1789 (56 V. ± 10%)         584C434H08           Power Supply Sectton           SYMBOL         FUNCTION         DESCRIPTION OR RATING         STYLE NUMBER           C1         (+) to (-) bypass         0.45 mfd. 330 V. AC         1723408           C2         AC grounding         0.5 mfd. 1500 V. DC         1877962           C3         AC grounding         0.5 mfd. 1500 V. DC         1877962           F1, F2         Overload Protection         1.5a, 48/125 V. DC         11D9195H26         ©           F1, F2         Overload Protection         2.0a. 250 V. DC         478067           PL1         Neon Pilot Light 125/250 Volts         120 Volts         183A955H01           PL1         Filament-type for 48 Volts         55 Volts         187A133H02           Q1         Series Regulator         *Type 2N6259 Silicon Transistor         3503A41H01           R1         Exries dropping         26.5 ohms, 3%**         04D1299H44           R2         125V         R*Ype 2N6259 Scries dropping         Same as R1 <td>T201</td> <td>10,0</td> <td>00/10,000 Ohms</td> <td></td> <td>714B677G01</td>	T201	10,0	00/10,000 Ohms		714B677G01
Y201         50-320 kHz Crystal per 328C083         Specify Frequency           Z201         1N3027B (20 V. ± 5%)         184A449H07           Z202         1N1789 (56 V. ± 10%)         584C434H08           Power Supply Section           SYMBOL         FUNCTION         DESCRIPTION OR RATING         STYLE NUMBER           C1         (+) to (-) bypass         0.45 mfd. 330 V. AC         1723408           C2         AC grounding         0.5 mfd. 1500 V. DC         1877962           C3         AC grounding         0.5 mfd. 1500 V. DC         1877962           C3         AC grounding         0.5 mfd. 1500 V. DC         1877962           F1, F2         Overload Protection         1.5a, 48/125 V. DC         11D9195H26         ©           F1, F2         Overload Protection         2.0a. 250 V. DC         478067           PL1         Filament-type for 48 Volts         120 Volts         183A955H01           Q1         Series Regulator         *Type 2N6259 Silicon Transistor         3503A41H01           R1         Series dropping         Same as R1         04D1299H44           R2         125V         Series dropping         Same as R1         04D1299H44           <	T202	10,0	00/400 Ohms		205C043G01
Z201	T203				205C043G03
Power Supply Section	Y201			8C083	Specify Frequency
Power Supply Section   SYMBOL   FUNCTION   DESCRIPTION OR RATING   STYLE NUMBER	Z201	<u> </u>	<u> </u>		184A449H07
SYMBOL         FUNCTION         DESCRIPTION OR RATING         STYLE NUMBER           C1         (+) to (−) bypass         0.45 mfd. 330 V. AC         1723408           C2         AC grounding         0.5 mfd. 1500 V. DC         1877962           C3         AC grounding         0.5 mfd. 1500 V. DC         1877962           F1, F2         Overload Protection         1.5a, 48/125 V. DC         11D9195H26           F1, F2         Overload Protection         2.0a. 250 V. DC         478067           PL1         Neon Pilot Light 125/250 Volts         120 Volts         183A955H01           PL1         Filament-type for 48 Volts         55 Volts         187A133H02           Q1         Series Regulator         *Type 2N6259 Silicon Transistor         3503A41H01           R1         (Series dropping Series dropping Same as R1         04D1299H44           R2         125V         Series dropping Same as R1         04D1299H44           R3         (For 48 V. DC, R1 = R2 = 0)         -         -           48V         R1 = R2 = 0         -         -           48V         R1 = R2 = 0         R3 = 26.5 ohms         3½"         04D1299H44           R4         Current Limiting         100K, 0.5 watt         184A763H75           S	Z202	1N1	789 $(56 \text{ V.} \pm 10\%)$		584C434H08
SYMBOL         FUNCTION         DESCRIPTION OR RATING         STYLE NUMBER           C1         (+) to (−) bypass         0.45 mfd. 330 V. AC         1723408           C2         AC grounding         0.5 mfd. 1500 V. DC         1877962           C3         AC grounding         0.5 mfd. 1500 V. DC         1877962           F1, F2         Overload Protection         1.5a, 48/125 V. DC         11D9195H26           F1, F2         Overload Protection         2.0a. 250 V. DC         478067           PL1         Neon Pilot Light 125/250 Volts         120 Volts         183A955H01           PL1         Filament-type for 48 Volts         55 Volts         187A133H02           Q1         Series Regulator         *Type 2N6259 Silicon Transistor         3503A41H01           R1         R2         Series dropping         26.5 ohms, 3½"         04D1299H44           R3         *Type 2N6259 Silicon Transistor         3503A41H01         1268047           R4         *Type 2N6259 Silicon Transistor		P	ower Supply Sect	ion	
C1         (+) to (−) bypass         0.45 mfd. 330 V. AC         1723408           C2         AC grounding         0.5 mfd. 1500 V. DC         1877962           C3         AC grounding         0.5 mfd. 1500 V. DC         1877962           F1, F2         Overload Protection         1.5a, 48/125 V. DC         11D9195H26         3           F1, F2         Overload Protection         2.0a. 250 V. DC         478067           PL1         Neon Pilot Light 125/250 Volts         120 Volts         183A955H01           PL1         Filament-type for 48 Volts         55 Volts         187A133H02           Q1         Series Regulator         *Type 2N6259 Silicon Transistor         3503A41H01           R1         125V         Series dropping         26.5 ohms, 3½"         04D1299H44           R2         125V         Series dropping         Same as R1         04D1299H44           R3         Current limiting         500 ohms, 3½"         04D1299H44           R4         Current Limiting         100K, 0.5 watt         184A763H75           SW1         Power Switch         3a, 250 V. AC-DC         880A357H01           SW101         Carrier Test         Same as SW1         880A357H01           TP1         Test Point (+)         Pin Jack -	SYMBOL				STYLE NUMBER
C2         AC grounding         0.5 mfd. 1500 V. DC         1877962           C3         AC grounding         0.5 mfd. 1500 V. DC         1877962           F1, F2         Overload Protection         1.5a, 48/125 V. DC         11D9195H26           F1, F2         Overload Protection         2.0a. 250 V. DC         478067           PL1         Neon Pilot Light 125/250 Volts         120 Volts         183A955H01           PL1         Filament-type for 48 Volts         55 Volts         187A133H02           Q1         Series Regulator         *Type 2N6259 Silicon Transistor         3503A41H01           R1         R2         125V Series dropping Same as R1         04D1299H44           R3         Current limiting Sou ohms, 3½"         04D1299H44           R4         Current Emitting Sou ohms, 3½"         04D1299H44           R4         Current Emitting Sou ohms, 3½"         04D1299H44           R5         Power Switch Sou ohms, 3½"         880A357H01           SW101         Carrier Test Same as SW1         880A357H01 <td< td=""><td>Cl</td><td>1</td><td></td><td></td><td></td></td<>	Cl	1			
C3         AC grounding         0.5 mfd. 1500 V. DC         1877962           F1, F2         Overload Protection         1.5a, 48/125 V. DC         11D9195H26           F1, F2         Overload Protection         2.0a. 250 V. DC         478067           PL1         Neon Pilot Light 125/250 Volts         120 Volts         183A955H01           PL1         Filament-type for 48 Volts         55 Volts         187A133H02           Q1         Series Regulator         *Type 2N6259 Silicon Transistor         3503A41H01           R1         R2         Series dropping         26.5 ohms, 3½"         04D1299H44           R3         *Series dropping         Same as R1         04D1299H44           R3         *Current limiting         500 ohms, 3½"         04D1299H44           R4         *Current Limiting         100K, 0.5 watt         184A763H75           SW1         Power Switch         3a, 250 V. AC-DC         880A357H01           SW101         Carrier Test         Same as SW1         880A357H01           TP1         Test Point (+)         Pin Jack – red         187A332H02           Z1         Voltage Regulator         1N2828B(45 V.)         184A854H06           Z2         Surge Protection         1N3009A (130 V.) Zener Diodes         184	C2				<u> </u>
F1, F2         Overload Protection         1.5a, 48/125 V. DC         11D9195H26           F1, F2         Overload Protection         2.0a. 250 V. DC         478067           PL1         Neon Pilot Light 125/250 Volts         120 Volts         183A955H01           PL1         Filament-type for 48 Volts         55 Volts         187A133H02           Q1         Series Regulator         *Type 2N6259 Silicon Transistor         3503A41H01           R1         R2         Series dropping         26.5 ohms, 3½"         04D1299H44           R3         Current limiting         500 ohms, 3½"         04D1299H44           R3         For 48 V. DC, 81 = R2 = 0         -         -           R4         Current Limiting         100K, 0.5 watt         184A763H75           SW1         Power Switch         3a, 250 V. AC-DC         880A357H01           SW101         Carrier Test         Same as SW1         880A357H01           TP1         Test Point (+)         Pin Jack - red         187A332H02           Z1         Voltage Regulator         1N2828B (45 V.)         184A617H12           Z2         Surge Protection         2N3009A (130 V.) 2ener Diodes         184A617H12	C3				
F1, F2	F1, F2	1 0			11D9195H26
PL1	F1, F2	Overload Protect	ion 2.0a. 250 V. DC		478067
Series Regulator   Silicon Transistor   35 Volts   187A133H02	PL1	Neon Pilot Light 125/250 Volts	120 Volts		183A955H01
R1	PL1	Filament-type for 48 Volts	55 Volts		187A133H02
R2	QI	Series Regulator	S	*Type 2N6259 Silicon Transistor	3503A41H01
R2	Rı	(Series dro	opping	26.5 ohms, 3½"	04D1299H44
Current limiting   500 ohms, 3½"   1268047		125V Series dro	opping		
R1 = R2 = 0	R3	Current li			1268047
R4       Current Limiting       100K, 0.5 watt       184A763H75         SW1       Power Switch       3a, 250 V. AC-DC       880A357H01         SW101       Carrier Test       Same as SW1       880A357H01         TP1       Test Point (+)       Pin Jack - red       187A332H01         TP2       Test Point (-)       Pin Jack - black       187A332H02         Z1       Voltage Regulator       1N2828B (45 V.)       184A854H06         Z2       Surge Protection       1N3009A (130 V.) Zener Diodes       184A617H12		R1 = R2		_	_
SW1         Power Switch         3a, 250 V. AC-DC 6a, 125 V. AC-DC         880A357H01           SW101         Carrier Test         Same as SW1         880A357H01           TP1         Test Point (+)         Pin Jack - red         187A332H01           TP2         Test Point (-)         Pin Jack - black         187A332H02           Z1         Voltage Regulator         1N2828B (45 V.)         184A854H06           Z2         Surge Protection         1N3009A (130 V.) Zener Diodes         184A617H12		R3 = 1	26.5 ohms 3½"		04D1299H44
SW1         Power Switch         6a, 125 V. AC-DC         880A357H01           SW101         Carrier Test         Same as SW1         880A357H01           TP1         Test Point (+)         Pin Jack - red         187A332H01           TP2         Test Point (-)         Pin Jack - black         187A332H02           Z1         Voltage Regulator         1N2828B (45 V.)         184A854H06           Z2         Surge Protection         1N3009A (130 V.)         184A617H12           Zener Diodes         184A617H12	R4	Current Limiting			184A763H75
SW101         Carrier Test         Same as SW1         880A357H01           TP1         Test Point (+)         Pin Jack - red         187A332H01           TP2         Test Point (-)         Pin Jack - black         187A332H02           Z1         Voltage Regulator         1N2828B (45 V.)         184A854H06           Z2         Surge Protection         1N3009A (130 V.)         184A617H12           Zener Diodes         184A617H12	SWI	Power Switch	3a, 250 V. AC-DC		880A357H01
TP1         Test Point (+)         Pin Jack - red         187A332H01           TP2         Test Point (-)         Pin Jack - black         187A332H02           Z1         Voltage Regulator         1N2828B (45 V.)         184A854H06           Z2         Surge Protection         1N3009A (130 V.) Zener Diodes         184A617H12	SW101	Carrier Test			880A357H01
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Z1         Voltage Regulator         1N2828B (45 V.)         184A854H06           Z2         Surge Protection         1N3009A (130 V.)         184A617H12           Zener Diodes         184A617H12	TP2	Test Point (-)			187A332H02
Z2 Surge Protection 1N3009A (130 V.) Zener Diodes 184A617H12	Zl	Voltage Regulato		I	
		Surge Protection	1N3009A (130 V.)		
	<b>Z</b> 3	Voltage reg. for 2			184A854H11

† R238 - omit above 50 kHz - 23K, 30-50 kHz, S#187A641H59

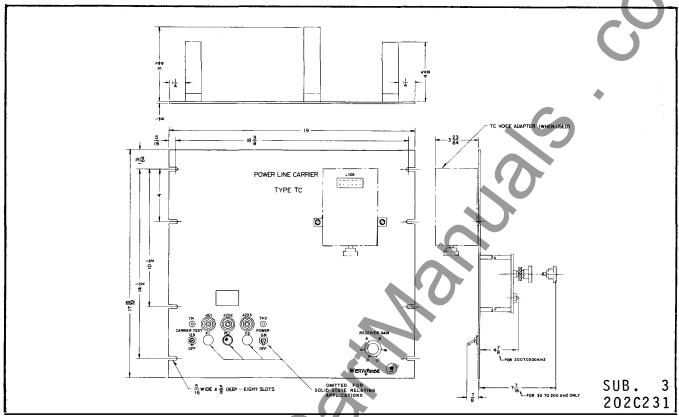


Fig. 1. Type TC Carrier Assembly - Outline

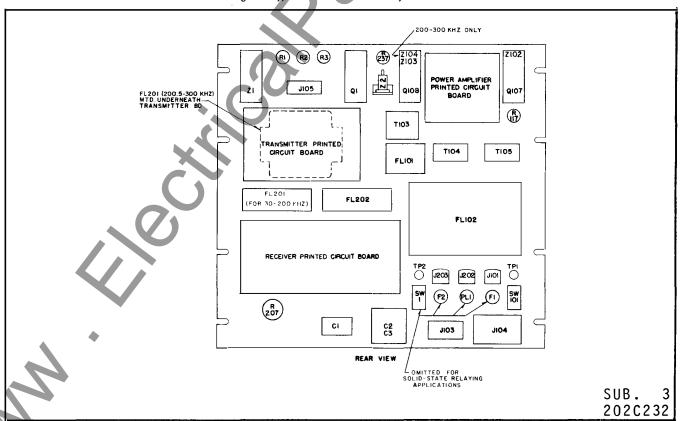


Fig. 2. Type TC Carrier Assembly - Parts Location

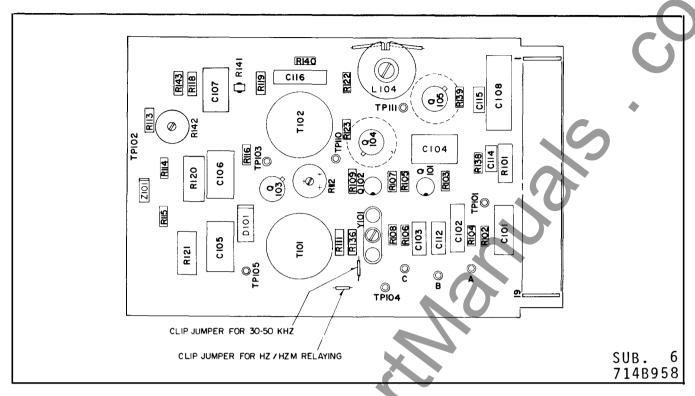


Fig. 3. Transmitter Printed Circuit - Parts Location

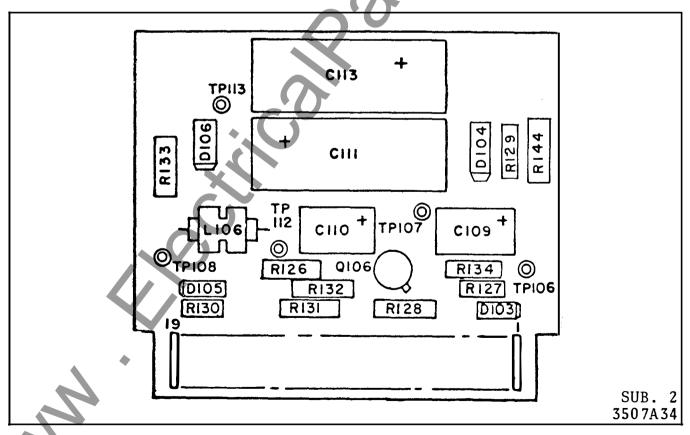


Fig. 4. Power Amplifier Printed Circuit - Parts Location

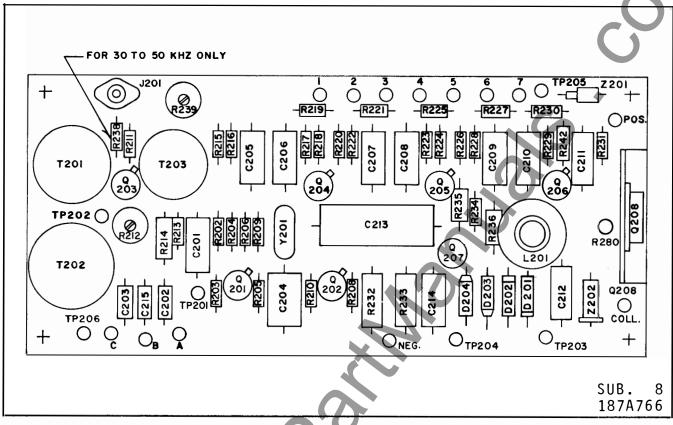


Fig. 5. Receiver Printed Circuit - Parts Location

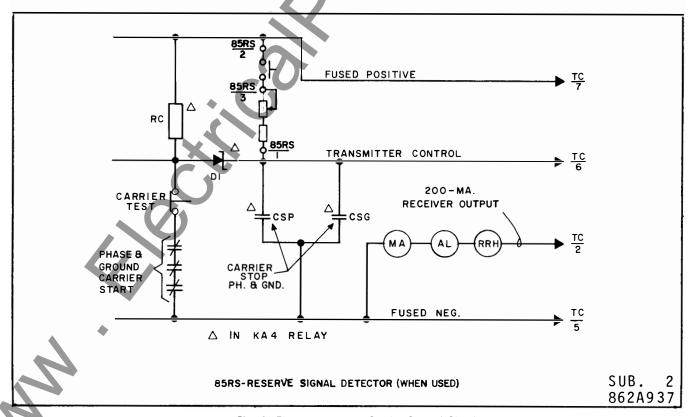


Fig. 6. Elementary K-Dar Carrier Control Circuits.

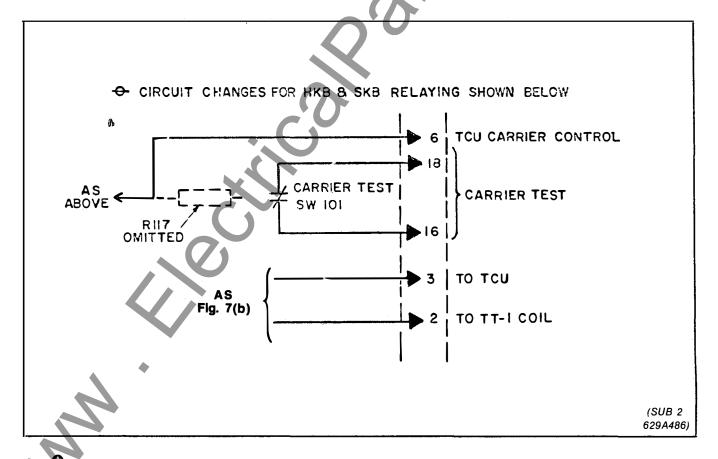


Fig. 7(a) TC Carrier Assembly for HKB & SKB Relaying — Internal Schematic. Use with Figure 7(b) Dwg. 6692D89-Sub 5.

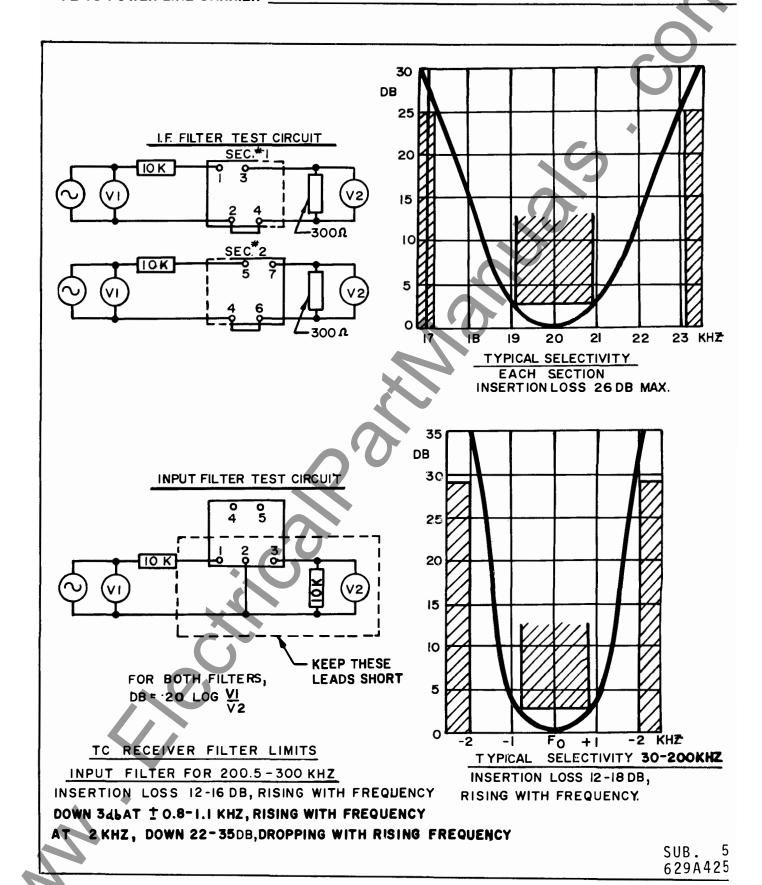
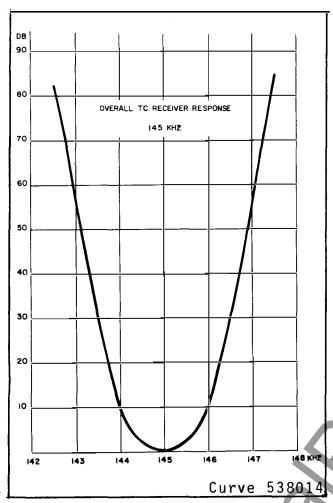


Fig. 8. Type TC Receiver Filter Characteristics



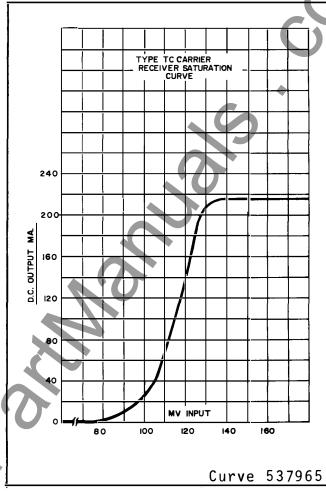


Fig. 9. Type TC Overall Selectivity Curve

Fig. 10. Type TC Receiver - 200 ma. Output Characteristic.

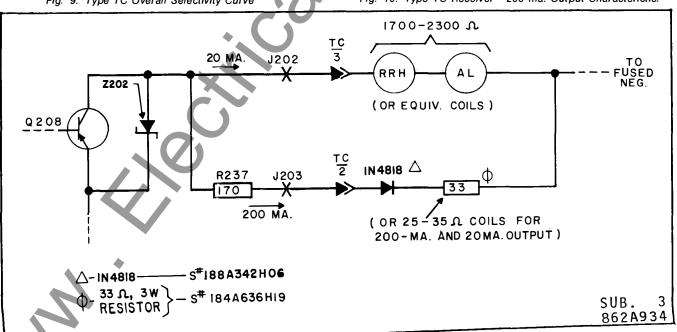


Fig. 11. TC Receiver Output For 20-ma. Operation

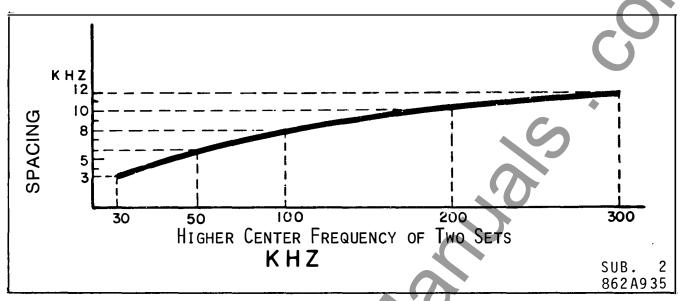


Fig. 12. Minimum Frequency Spacing for Two 10-Watt Transmitters Operated in Parallel.

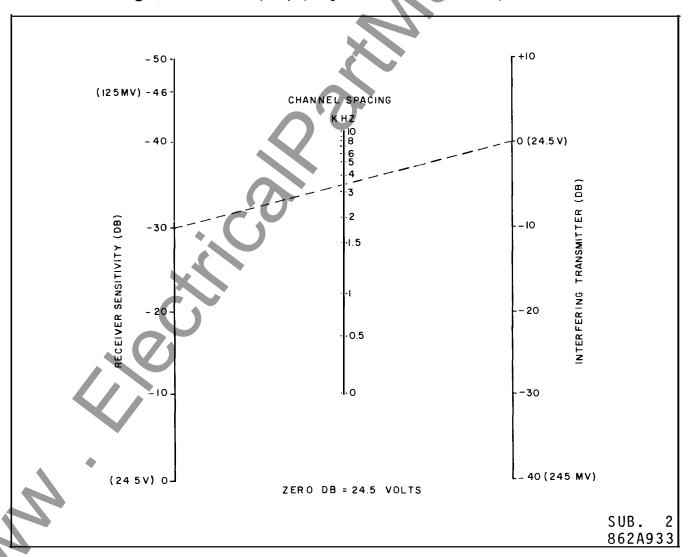


Fig. 13. Minimum Channel Spacing for Keyed Carrier 60 p.p.s.

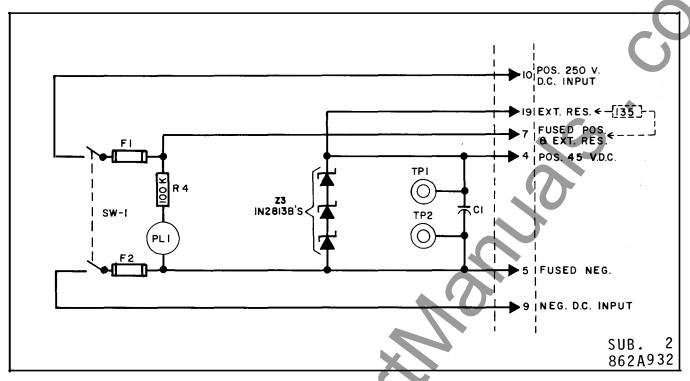


Fig. 14. Detail of Power Supply Section For 250-Volt Supply

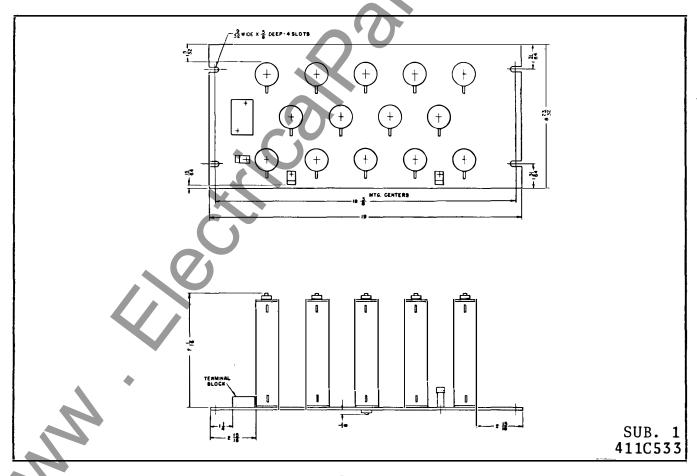


Fig. 15. Outline of External Resistor Unit for 250-volt Operation.

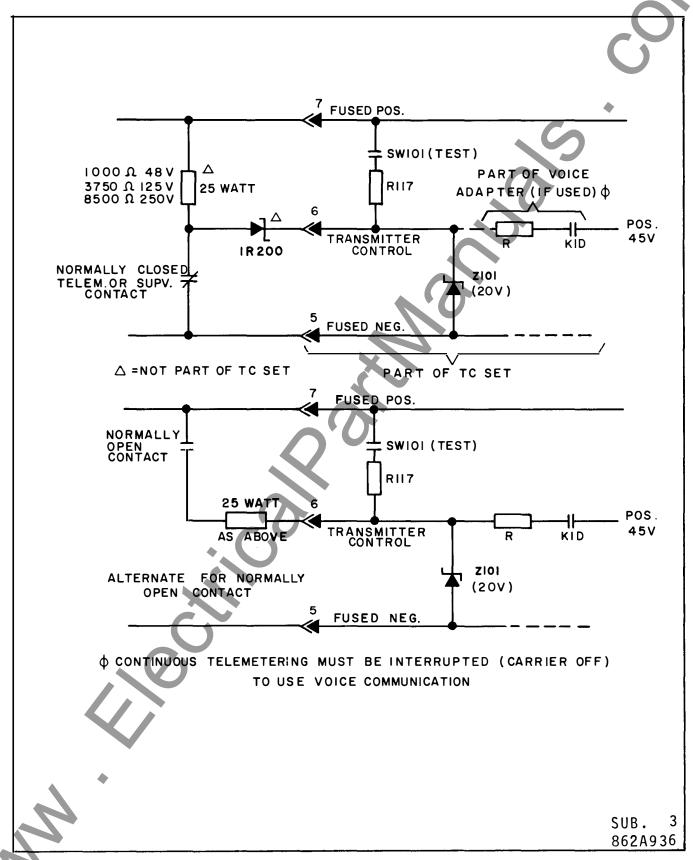


Fig. 16. External Circuitry For On-Off Keying of Type TC Transmitter For Telemetering or Supervisory Control (Without Protective Relaying) From Either Normally-Closed or Normally-Open Contact.

WESTINGHOUSE ELECTRIC CORPORATION

ELAY-INSTRUMENT DIVISION CORAL SPRINGS, FL.

Printed in U.S.A.



#### INSTALLATION . OPERATION . MAINTENANCE

### INSTRUCTIONS

# TYPE TC POWER LINE CARRIER TRANSMITTER-RECEIVER ASSEMBLY FOR USE WITH SOLID-STATE RELAYING SYSTEMS

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All possible contingencies which may arise during installation, operation, or maintenance, and all details and variations of this equipment do not purport to be covered by these instructions. If further information is desired by purchaser regarding his particular installation, operation or maintenance of his equipment, the local Westinghouse Electric Corporation representative should be contacted.

#### CAUTION

It is recommended that the user of this equipment become thoroughly acquainted with the information in this instruction leaflet before energizing the carrier assembly. Failure to observe this precaution may result in damage to the equipment.

If the carrier set is mounted in a cabinet, it must be bolted down to the floor or otherwise secured before swinging out the equipment rack to prevent its tipping over.

#### **APPLICATION**

The type TC carrier equipment covered by these instructions is designed for use with solid-state relaying systems for transmission line protection. It can also be used for maintenance communication between terminals of a line section.

#### CONSTRUCTION

The transmitter-receiver unit consists of a standard 19-inch wide panel 17½ inches (10 rack units) high. The panel is notched for mounting on a standard relay rack. All components are mounted on the rear of the panel. Metering jacks, a test switch, and the receiver gain control are accessible from the front of the panel. See Fig. 1. The circuitry is divided into several sub-assemblies as shown in Figure 2. The components mounted on each printed circuit board or other sub-assembly are shown enclosed by dotted lines on the internal schematic, Fig. 8. The location of components on the five printed circuit boards are shown on separate illustrations, Figures 3 through 7.

External connections to the assembly are made through a 24-circuit receptacle J104. The r-f output connection to the assembly is made through a coaxial cable jack J103. When voice communication is used, the voice adapter plugs into receptacle J105 on the front panel.

The receiver gain control R207 is accessible from the front of the panel. In addition, three current jacks are provided for measuring the following quantities.

- J101 Transmitter power-amplifier collector current.
- J202 Receiver CLI 0-3 ma. output current.
- J203 Receiver 200-ma. output current.

The receiver filter input resistor R201 is connected directly to term. #1 of FL201 and is covered with insulating sleeving.

#### OPERATION

#### Transmitter

The transmitter is made up of four main stages and two filters. The stages include a crystal oscillator, buffer-amplifier, driver, and power amplifier. With reference to internal schematic, Fig. 8, the oscillator crystal serves as a series-resonant circuit between the collector of Q101 and the base of Q102. The output of Q102 is fed back through capacitors C102, C103, and C112 to the base input of Q101, thus providing oscillation at the crystal frequency. The frequency is essentially independent of voltage or temperature changes of the transistors. Thus the frequency stability is that of the crystal itself.

The oscillator output energizes the buffer-amplifier transistor Q103 through the potentiometer R112 which controls the transmitter power output. Keying of the transmitter output is controlled in the buffer-amplifier stage by changing the d-c potential supplied to Q103 emitter circuit. This is accomplished in the two buffered-input keying circuits (transistors Q151-152 and Q153-154-155 and associated components). Normally Q152 is conducting, causing a flow of current from positive 45 v.d.c. through R117 and transistor Q152 to negative. When a d-c voltage is applied to carrier-start terminal 6 or 7 (of J104), transistor Q151 is turned on which in turn switches transistor Q152 to a non-conducting state. Then the path from pos. 45 v.d.c. goes through R117, diodes Z159 and D151, then up to the transmitter board through Zener diode Z101 to negative. The 20-volt d-c potential across Z101 supplies voltage to transistor Q103, causing transmission of carrier. Note that operation of carrier test switch SW101 applies positive 20 v.d.c. to J104 terminal 6 circuit and similarly allows the transmission of carrier.

When carrier is being transmitted for any reason, a carrier-stop request from the protective relays takes preference over any carrier-start operation. When a d-c voltage is applied to J104 terminal 8 or 9, transistor Q154 turns on, Q155 turns off, and Q153 turns on which connects the transmitter keying circuit back to negative d.c. thus stopping carrier. If carrier is started through the Voice Adapter, the diode D151 isolates the d-c carrier-start voltage from negative (through Z159, and Q152 which is normally conducting). The zener diode Z159 prevents the small forward voltage across D151 and Q153 from causing a small amount of carrier transmission under standby conditions.

The buffer output energizes the driver stage which operates class B. When voice modulation is used, the transmitter modulating voltage is applied to the base-emitter circuit of transistors Q104 and Q105.

The output of the driver stage passes through filter FL101, then to the input transformer T104 of the power amplifier stage. Filter FL101 improves the waveform of the signal applied to the power amplifier. This stage uses two series-connected type 2N 3792 power transistors, Q107 and Q108, operating as a class-B push-pull amplifier with single-ended output. Transistor Q106 applies forward base bias to Q107 and Q108 when the carrier start circuit is energized. Diodes D103 and D105 provide protection for the base-emitter junction of the power transistors. Zener diodes Z102 and Z103 protect the collector-emitter junctions from surges which might come in from the power line through the coaxial cable.

The output transformer T105 couples the power transistors to the transmitter output filter FL102. The output filter includes two trap circuits (L102, CB, and L103, CC) which are factory tuned to the second and third harmonics of the transmitter frequency. Capacitor CD approximately cancels the inductive reactance of the two trap circuits at the operating frequency. Protective gap G101 is a small lightning arrester to limit the magnitude of switching surges or other line disturbances reaching the carrier set through the line tuner and coaxial cable. Auto-transformer T106 matches the filter impedance to coaxial cables of 50, 60, or 70 ohms characteristic impedance.

The series-resonant circuit composed of L105 and  $C_{\rm E}$  is tuned to the transmitter frequency, and aids in providing resistive termination for the output stage as well as attenuation for higher order harmonics. Jack J102 is mounted on the rear panel of FL102 and is used for measuring the r.f. output current of the transmitter into the coaxial cable. It should be noted that the filter contains no shunt reactive elements, resulting in a reverse impedance free of possible "across-the-line" resonances.

#### Receiver

The receiver is a superheterodyne type to facilitate obtaining constant bandwidth regardless of the channel frequency. The major stages include an input filter, attenuator (gain control), crystal oscillator, mixer, i.f. filters and i.f. amplifiers,

diode detector, d-c amplifier, and d-c power output stage.

The fixed input filter rejects undesired signals while accepting a wide enough band of frequencies to assure fast operation. The receiver sensitivity is adjusted by means of the continuously variable input control R207. The receiver oscillator (Q201 and Q202) is basically the same as the transmitter oscillator. The oscillator frequency is 20 kHz above the incoming signal frequency. The receiver channel frequency is determined by the input filter and the oscillator crystal

Mixing is accomplished by feeding the incoming signal to the emitter, and the receiver oscillator signal to the base of the mixer Q203. Mixer oscillator requirements are met through adjustment of potentiometer R212. Injection into two separate elements, base and emitter, provides a circuit capable of handling greater signal level variations than one in which injection is made into only a single element such as the base. This receiver uses an intermediate frequency of 20 kHz. Typical characteristics of both filters and the complete receiver are shown on curves, Fig. 9 and 10.

The 20-kHz i.f. signal is rectified by diodes D201 and D202. The resulting d-c output is amplified by transistors Q207 and Q208, giving a receiver output current of nominally 200 ma. for a 30-ohm external alarm relay coil circuit. Fig. 11 shows the receiver 200-ma. output characteristic.

NOTE: For all applications, an alarm relay or equivalant resistive load (30-35 ohms, 3 watt) must be connected to the receiver 200-ma. output circuit.

For solid-state relaying applications, the receiver also has a 20-volt d-c buffered output (transistors Q253 and Q254 on receiver CLI and output board). At an input signal level that would give about 100-ma. output current, the receiver 20-volt output will appear at J104 terminal 18.

To provide a more accurate indication of received signal level, a carrier level indicator (CLI) is provided on the receiver auxiliary circuit board. This device includes a sensitivity adjustment (R252), two amplifier stages (Q251 and Q252), and a diode detector. The filtered output of the detector is brought out through J202 to J104 terminals 16 and 17 for connection to an external 0-3 d-c milliameter. A typical CLI curve of output milliamperes vs. receiver input signal margin is shown in Fig. 12.

#### Power Supply

The power supply circuit for 48 or 125-v.d-c supply uses a series-type transistorized d-c voltage regulator which has a very low standby current drain when there is no output current demand. The zener diode Z1 holds a constant base-to-negative voltage on the series-connected power transistor Q1. Depending on the local current, the d-c voltage drop through the transistor Q1 and resistors R1 and R2 varies to maintain a constant output voltage of approximately 45-v. d-c. The zener diode Z2 serves to protect the collector-base junction of Q1 from surge voltages. Capacitor C1 provides a low carrier-frequency impedance across the d-c output voltage. Capacitors C2 and C3 bypass r.f. or transient voltages to ground, thus preventing damage to the transistor circuits. Inductance L1 and capacitor C4 serve as a filter to prevent any appreciable carrier-frequency energy from getting onto the external d.c. supply circuits.

For a 250-volt d-c supply, the circuit of Figure 15 is used. This consists of an external voltage-dropping resistor assembly (135 ohms total) in conjunction with three 15-volt Zener diodes on the TC set chassis connected in series. The resistor assembly (see Figure 16) must be mounted at the top of a cabinet or an open rack. Because of the heat dissipated, no transistorized equipment should be mounted above the resistor panel. The 250-volt TC set has a constant current drain of 1.5 amperes d-c.

#### Relaying Control Circuits

The transmitter start and stop control circuits and the receiver 20-volt output (previously described) allow this type TC set to be used with solid-state protective and auxiliary relays which also have 20-volt input and output logic. In addition, these carrier control circuits are designed to absorb and limit externally generated surges so they will not damage the transistors or associated components.

For flexibility in application, provision is also made for keying the transmitter from either 48 or 125 volts d.c. Also, the 200-ma receiver output circuit is brought out to a J104 terminal for connection to a 30-ohm alarm relay, if desired.

#### CHARACTERISTICS

Frequency range 30-300 kHz (50-300 kHz for phase comparison relaying)

Transmitter output 10 watts into 50 to 70-ohm

resistive load

Harmonics 55 db below 10 watts.

Receiver sensitivity 125 mv. input for 180 ma.

minimum output current

Receiver selectivity 1500 Hz bandwidth (3 db down);

down 80 db at  $\pm 3kHz$ .

Transmitter-receiver

channel rating 40 db

Input Voltage 48, 125, or 250 V. d-c

Supply voltage

variation 42-56V, 105-140V, 210-280V

Battery Drain: 0.5 amp standby, 1.35 amp

48 V.D.C. transmitting

125 V.D.C. 0.25 amp standby, 1.1 amp

transmitting

250 V.D.C. 1.5 amp standby or transmitting Temperature range -20 to +60°C. around chassis.

#### Frequency Spacing

The minimum recommended frequency spacing between two Type TC carrier sets operated in parallel without hybrid units is shown on the curve of Fig. 13. For example, at 100 kHz. the minimum spacing is 8 kHz. Closer spacing would result in the generation of intermodulation products caused by the non-linear load presented by each transmitter to the other one.

The minimum frequency spacing between a TC carrier channel and an adjacent transmitter signal keyed on-off at a rate of 60 pulses per second can be determined from the nomograph of Fig. 14. Using the example shown by the dashed line, consider a type TC set used on a channel with a normal attenuation of 15 decibels. The TC receiver would be set to give a margin of 15 db below the normal received signal, or for a sensitivity of -30 db (relative to a 24.5 volt, 10-watt signal). The interfering signal is assumed to be a 10-watt transmitter at the same location. To determine the minimum frequency spacing of the TC receiver from this interfering signal, lay a straight edge between the -30 db point on the receiver sensitivity scale and the zero-db point on the interfering transmitter scale. The resulting line crosses the channel spacing scale between 3 and 4 kHz. For this example, a channel spacing of at least 4 kHz should be used. (In order not to conflict with the limits of Fig. 13, an t-f hybrid may be needed between the TC set and the other transmitter, depending on the actual application.)

For protective relaying applications to 3-terminal lines, the transmitter frequencies are offset 100 hertz to prevent a slow beat or cancellation of the received signal when two transmitters send blocking signals to the third terminal. The three transmitters operate

at fc, fc + 100 Hz, and fc - 100 Hz. All receivers operate at the channel center frequency (fc).

#### INSTALLATION

The type TC transmitter-receiver is generally supplied in a cabinet or on a relay rack as part of a complete carrier assembly. The location must be free from dust, excessive humidity, vibration, corrosive fumes, or heat. The maximum ambient temperature around the chassis should not exceed 60°C.

#### **ADJUSTMENTS**

#### Transmitter

The main adjustment on the transmitter is the power output control R112 on the transmitter printed circuit board. Disconnect the coaxial cable from the assembly terminals and replace with a 50 to 70 ohm noninductive resistor of at least a 10-watt rating. Use the value of the expected input impedance of the coaxial cable and line tuner. If this is not known, assume 60 ohms. Connect the T106 output lead to the corresponding tap. Connect an a-c vacuum tube voltmeter (VTVM) across the load resistor. Turn the transmitter power output control R112 to minimum (full counterclockwise).

NOTE: Do not change the adjustment of the R142 control on the printed circuit board. See Maintenance section for R142 adjustment.

Now apply d-c power and note the d-c voltage across the two pin jacks TP1 and TP2. If this is in the range of approximately 42 to 46 volts, throw the carrier-test switch SW101 on the panel to the ON position. Slowly advance the output control R112 on the transmitter printed-circuit board until about 10 volts is obtained across the output load resistor. At this point, check the adjustment of the series output tuning coil L105 by loosening the knurled shaft-locking nut and moving the adjustable core in and out a small amount from its initial position. Leave it at the point of maximum voltage across the load resistor. For 200-300 kHz operation, L105 is a "pot core" and has a adjustable core screw. Use a screw-driver in this case. No locking device is needed.

Now continue to advance the output control R112 until the output voltage tabulated in the following table is obtained across the load resistor. Recheck the setting of L105 to be sure it is at its maximum point for 10 watts output. Tighten the locking nut. Turn off the carrier test switch SW101, remove the load resistor, and reconnect the coaxial cable circuit to the transmitter.

NOTE: For 200-300kHz sets, inductor L105 is a pot core and the foregoing adjustment check is generally

unnecessary since there is little chance of its setting being disturbed. However, if desired, the pot core setting can be checked using a screwdriver to vary the setting of the adjustable core. There is no locking device as the adjustable core is held in place by friction.

T106 Tap	Voltage for 10 Watts Output
50	22.4
60	24.5
70	27.0

#### Transmitter Filter

Normally, the output filter (FL102) will require no readjustment except as noted under Adjustments-Transmitter, as it is factory tuned for maximum second and third harmonic rejection, and for series resonance (maximum output at the fundamental frequency) with a 60-ohm load. The adjustable cores of L102 and L103 have been set for maximum harmonic rejection at the factory, and no change should be made in these settings unless suitable instruments are available for measuring the second and third harmonic present in the transmitter output.

Follow the procedure outlined in the line tuner instructions for its adjustment.

#### Receiver

The receiver board has two controls; the i.f. input control R239 which is factory-set to give a sensitivity of 125 mv. for 180 ma. output, and the local oscillator output control R212. The oscillator output is preset at the factory at 0.5 volt. This setting can be checked by connecting an a-c VTVM between receiver test points TP202 and TP206 (shield lead of VTVM.) The voltmeter reading with the equipment energized, but not transmitting, should be 0.5 volt rms. Note Fig. 5 for location of components on the receiver printed board.

The other adjustment on the receiver is the gain control R207 which is front-panel mounted. It is recommended that the receiver gain normally be set for a 15-db operating margin to allow for reasonable variations in receiver input signal level without affecting the output blocking current. This adjustment can be made in two ways, as follows:

 First, measure the normal received signal from the remote terminal (after the line tuners have been adjusted) by starting the remote transmitter and measuring the voltage across the coaxial cable at the receiving terminal. This signal should preferably be measured with a tuned voltmeter such as the Sierra carrier-frequency voltmeter. If a simple VTVM is used, have the remote transmitter turned on and off several times to be sure the VTVM reading is actually the remote signal. Note the reading. Now disconnect the coaxial cable, and feed a signal into the carrier assembly at the coaxial terminals from a separate signal generator. Set the signal generator to the received frequency at a level 15 db below the previously measured incoming signal. With a 0-250 ma, (minimum) d-c milliammeter plugged into J203, adjust the receiver gain control until an output current of about 100 ma. is obtained. As this point is on the steep portion of the receiver output-input curve, it may be difficult to set the gain control for exactly 100 ma. This is not necessary, however, as the signal is not normally at this value. This is the operating setting of the receiver gain control. Return the coaxial cable connections to normal.

NOTE: Do not energize the local transmitter when making the foregoing adjustment as the signal generator may be damaged.

 As an alternate procedure if no signal generator is available, the local transmitter itself may be used as the signal generator. First determine the normal received signal from the remote terminal as explained previously under (1). Then turn off the remote transmitter.

Now turn on the local transmitter and reduce its output to a value 15 db below the normal received signal level. Then adjust the receiver gain control to give 100 ma. output as before When this adjustment has been made, reset the local transmitter to its normal 10-watt output level.

In applications where the line attenuation is low and a strong signal is received, the adjustment of the receiver gain control R207 becomes critical. For such applications, the setting of i-f gain control R239 may be reduced to lower the overall receiver gain. The front-panel control R207 will then have a smoother and more gradual control as the knob is rotated, making it easier to obtain the 15-db margin setting.

For such a strong-signal condition, it is recommended that with R239 at maximum, the i-f gain control R237 be adjusted to give 100 ma. receiver output current for an input r-f voltage 25 db below the normal received signal level. Then the front panel control R207 is set for the normal 15-db margin as previously described.

#### Carrier Level Indicator (CLI)

The CLI should be adjusted on a clear dry day when line conditions are considered normal. After the receiver sensitivity has been set for a 15-db margin, turn on the remote transmitter at its normal 10-watt output. With a small screw-driver, adjust the CLI input control R252 to give a reading of 2.5 ma. on the 0-3 ma. d-c milliammeter in the CLI output circuit. This current can be read at J202 on the TC set panel for convenience. If the received signal varies for any reason, the CLI output current will change accordingly, as indicated by the curve in Fig. 12.

When carrier is transmitted from the local station, the pointer of the local CLI output milliammeter will be driven off scale. This will not in any way damage the instrument as the CLI saturation current is less than 4 ma. d.c.

#### MAINTENANCE

Periodic checks of the received carrier signal will indicate proper operation of the equipment. At regular maintenance intervals, any accumulated dust should be removed, particularly from the heat sinks. It is also desirable to check the transmitter power output and receiver sensitivity at such times, making any necessary readjustments to return the equipment to its initial settings.

Voltage values should be recorded after adjustment in order to establish reference values which will be useful when checking the apparatus. The readings will remain fairly constant over an indefinite period unless a failure occurs. However, if transistors are changed, there may be considerable difference in these readings without the overall performance being affected.

Typical voltage and current values are given in Tables I through VI. Voltages should be measured with a VTVM. Readings may vary as much as  $\pm\,20\%$ .

The transmitter keying board is mounted over the power amplifier board. See Fig. 2. In order to check test-point voltages on the power-amplifier board, first remove the keying circuit-board receptacle mounting screws and the two screws holding down the upper end of the board. Now carefully lift the transmitter keying board away from the power-amplifier board, pulling from the top, but do not disturb the chassis harness wiring any more than necessary. This will expose the test points on the power-amplifier board so that voltage readings can be taken.

Similarly, the receiver CLI and output board can be moved to uncover the right-hand portion of the receiver board. Remove the four mounting screws holding the receiver auxiliary board in place. Lift up this board from the left side and pull it away from the receiver board. This will expose the right half of the receiver board.

#### Adjustment of R142 on Transmitter Board

The small adjustable resistor (pot.) R142 sets the forward base bias on transmitter transistors Q104 and Q105 to the proper point for class-B operation. This is a factory adjustment and need not be changed unless transistors Q104 or Q105 (or both) are replaced. However, if these transistors are changed, or if the R142 setting is disturbed in error, the following adjustment procedure should be followed to reset R142:

First remove d-c power from the TC carrier set assembly. Unsolder the lead from terminal 2 of transformer T103 (just above FL101) and temporarily connect a low-range d-c milliammeter (0-1.0 or so) between the removed lead (+) and T103 terminal 2 (-). Turn the slotted control on the small pot (R142) to full counterclockwise. Now, apply power to the TC carrier set, but do not transmit carrier. Advance the pot until the d-c milliammeter reads 0.2 mA d.c.  $\pm$  .05 mA. Turn off the power, remove the milliammeter, and solder the lead back on terminal 2 of T103. Again apply d-c power and proceed with the transmitter adjustment as described in the ADJUSTMENTS section.

#### Replacement of Q107 - Q108

The two transistors Q107 and Q108 in the transmitter power-amplifier stage are a matched pair with the gain of the two units matched within 5%. If one of the transistors fails, both should be replaced with a new matched pair. This is necessary to keep the second harmonic of the transmitter output at an acceptably low value. The pair of transistors should be ordered as "2 of style 187A673H16 transistors Type 2N3792".

NOTE: Only power amplifier module styles 774B541G01 through G05 are used with Type 2N3792 transistors. When ordering replacement transistors, check to see that you have this style module. If not, the existing module can be modified by changing D104 and D106 to type 1N4818 Diodes. Order these diodes as "2 of style 188A342H06".

#### CHANGE OF OPERATING FREQUENCY

The parts required for changing the operating frequency of a type TC carrier set are as follows:

#### Transmitter

- 1. Oscillator Crystal (Y101), specify frequency.

  NOTE: Modify A-B-C jumpers on transmitter board if required for new frequency. See table marked "†" under internal schematic (Fig. 8).
- 2. R136 Jumper

For operation in 30-50kHz range, clip off R136 as indicated in Fig. 3.

- 3. Capacitors C111 and C113 (on Power Amp. board) a. 30-50 kHz - 0.47 mfd. - S#188A293H01 b. 50.5-75 kHz - 0.22 mfd. - S#188A293H02
  - c. 75.5-100 kHz 0.15 mfd. S#188A293H03
     d. 100.5-150 kHz 0.10 mfd. S#188A293H04
  - d. 100.5-150 kHz 0.10 mfd. S#188A293H04
     e. 150.5-300 kHz 0.047 mfd. S#188A293H05
- 4. Transmitter Module Mounting Plate

When changing from a frequency of 200KHz or below to a frequency above 200KHz, the following is also necessary:

Transmitter module mounting plate S#691B610H01 and associated hardware.

This is necessary to raise the transmitter printed circuit board (module) away from the main panel as the 200.5-300kHz. receiver input filter FL 201 mounts underneath it. See Fig. 2.

5. Zener Diode Z104

For the 200.5-300kHz. range, a type 1N2999A zener diode Z104 is mounted on the Q108 heat sink adjacent to the protective diode Z103. Remove the lead from the Q108 heat sink (see Fig. 2 for location) and connect it to the insulated terminal of zener diode Z104.

6. FL101 and FL102

Filter FL101 is a small series-resonant tuned circuit between the driver and power amplifier stages of the transmitter. It has just two terminals. Filter FL102 is a larger assembly, described under OPERATION. It has three external connections: input, output, and ground. This filter is mounted by four corner posts. To replace, unsolder the three leads, remove the nuts from the mounting posts, and lift the filter assembly from the posts. The new filter can now be installed.

Inductors L101, L102, and L103 in these filters are adjustable over a limited range, but forty-two combinations of capacitors and inductors are required to cover the frequency range of 30 kHz to 300 kHz. The widths of the frequency groups vary from 1.5 kHz at the low end of the channel frequency

range to 13 kHz at the upper end. A particular assembly can be adjusted over a somewhat wider range than the width of its assigned group since some overlap is necessary to allow for component tolerances. The nominal kHz adjustment ranges of the groups are:

30.0-31.5	61.0- 64.0	113.0-119.5	207.1-214.0
32.0-33.5	64.5- 68.0	120.0-127.0	214.1-222.0
34.0-36.0	68.5- 72.0	127.5-135.0	222.1-230.0
36.5-38.5	72.5- 76.0	135.5-143.0	2 30.1 -24 0.0
39.0-41.0	76.5- 80.0	143.5-151.0	240.1-250.0
41.5-44.0	80.5-84.5	151.5-159.5	250.1-262.0
44.5-47.0	85.0- 89.0	160.0-169.5	262.1-274.0
47.5-50.0	89.5 - 94.5	170.0-180.0	274.1-287.0
50.5-53.5	95.0-100.0	180.5-191.5	287.1-300.0
54.0-57.0	100.5-106.0	192.0-200.0	
57.5-60.5	106.5-112.5	200.1-207.0	

If the new frequency lies within the same frequency group as the original frequency, the filters can be readjusted. If the frequencies are in different groups, it is possible that changes only in the fixed capacitors may be required. In general, however, it is desifable to order complete filter assemblies adjusted at the factory for the specified frequency.

A signal generator, a frequency counter, and a vacuum-tube voltmeter are required for readjustment of FL101. The signal generator and the counter should be connected across terminals 4 and 5 of transformer T103 and the voltmeter across terminals 1 and 2 of transformer T104. The signal generator should be set at the channel center frequency and at 2 at 3 volts output. The core screw of the small inductor should be turned to the position that gives a true maximum reading on the VTVM. Turning the screw to either side of this position should definitely reduce the reading. The change in inductance with core position is less at either end of the travel than when near the center and consequently the effect of core screw rotation on the VTVM reading will be less when the resonant inductance occurs near the end of core travel

The procedure for readjustment of the 2nd and 3rd harmonic traps of filter FL102 is somewhat similar. A signal generator and a counter should be connected to terminals 3 and 4 of transformer T105 and a 500-ohm resistor and a VTVM to the terminals of protective gap G101. The ground or shield lead of all instruments should be connected to the grounded terminal of the transformer. Set the signal generator at exactly twice the channel center frequency and at 5 to 10 volts output. Turn the core screw of the large inductor, L102, to the position that gives a definite minimum reading on the VTVM.

Similarly, with the signal generator set at exactly three times the channel center frequency and 5 to 10 volts output, set the core screw of the small inductor, L103, to the position that gives a definite minimum reading on the VTVM. Then remove the instruments and the 500-ohm resistor.

If the change in frequency is enough to require a different filter, it will come factory adjusted as described in the foregoing paragraph.

After all the tabulated changes have been made for the new frequency, the transmitter can be operated with a 50 to 70-ohm load (depending on which tap of T106 is used) connected to its output, and inductor L105 can be readjusted for maximum output at the changed channel frequency by the procedure described in the ADJUSTMENT section.

If a frequency-sensitive voltmeter is available, the second and third harmonic traps may be adjusted (or checked) without using an oscillator as a source of double and triple the channel frequency. Connect the frequency-sensitive voltmeter from TP109 to ground and adjust the transmitter for rated output into the selected load resistor. Set the voltmeter at twice the channel frequency and, using its tuning dial and db range switch, obtain a maximum on-scale reading of the second harmonic. Then vary the core position of L102 until a minimum voltmeter reading is obtained. Similarly, tune the voltmeter to the third harmonic and adjust L103 for minimum voltmeter reading. It should be noted that this procedure may not give the true magnitude of the harmonics because of the large value of fundamental frequency voltage present at the tuned voltmeter input terminals. This condition will overload the input circuit of some commercial instruments. However, the procedure is satisfactory for adjusting the traps for maximum harmonic rejection.

If accurate measurement of the harmonic levels is desired, the frequency-selective voltmeter is connected, through a rejection filter, to the terminals of the 60-ohm load resistor. The filter must provide high rejection of the fundamental. A twin-T filter is suitable for this purpose. The insertion losses of this filter at the second and third harmonics must be measured and taken into account.

#### Receiver

- 1. Receiver Oscillator Crystal (Y201), specify frequency, and modify A-B-C jumpers as required.
- 2. Receiver input filter (FL201), specify frequency.
- Resistors R211-R238 Combination
   See values in Fig. 8 below internal schematic.
- 4. Resistors R218 and R224 may have to be reduced. See following paragraph.

The emitter resistors R218 and R224 of the i-f stages are normally 33 ohms to give the required receiver gain. If the operating frequency is reduced, the receiver gain will probably be higher. In this case, a reduction in the setting of the i-f input control R239 will give the 125-mv. sensitivity. If the new operating frequency is higher, the receiver gain will be lower. If more than 125 mv. is required to obtain 180 ma. output, the gain can be increased by reducing the value of one or both of the resistors R218 and R224. In most cases, these resistors should fall in the range of 22 to 33 ohms.

TABLE I
Receiver D.C. Measurements

Note: All voltages are negative with respect to Pos.  $45\,\mathrm{V.}$  (TP206)

TEST POINT	STANDBY (No Signal)	WITH 125 M.V. INPUT
TP201	35-38	35-38
TP202	0	0
TP203	11-12	11-12
TP204	< 0.5	2- 3
TP205	18-22	18-22
TRANSISTOR	V COLL.	V coll.
Q201	43	43
Q202	43.5	43.5
Q203	18.0	18.0
Q204	18.0	18.0
Q205	18.0	18.0
Q206	11.0	11.5
Q207	22.0	5.0
Q208	44.0	2.0

All voltages read with d-c vacuum-tube voltmeter. <0.5 — means "less than 0.5"

TABLE II
Receiver RF Measurements

Note: Taken with 100 kHz receiver filter, 0.125-volt input signal, and gain control R207 at maximum. Depending on receiver frequency and transistor characteristics, the following values will vary appreciably.

TEST POINT	TYPICAL AC VOLTAGES
FL201-IN to Gnd.	.07
FL201-OUT to Gnd.	.04
Q203 - E to TP206	.10
Q204 - C to TP206	•09
Q205 - B to TP206	.013
Q205 - C to TP206	1.2
Q206 - B to TP206	.15
Q206 - C to TP206	2.5
TP202 to TP206	0.5

All voltages read with a-c vacuum-tube voltmeter.

### TABLE III Transmitter D-C Measurements

Note: All voltages are positive with respect to Neg. D.C. (TP104). All voltages read with d.c. VTVM.

TEST POIN	T CARRIER	OFF CARRIER ON
TP101	8.5 volts	d.c. 8.5 volts d.c.
TP102	< 0.5	20
TP103	< 0.5	19.5
TP105	< 0.5	9
TP106	44	24
TP107	44	24
TP108	45	44
TP110	<1.0	<1.0
TP111	<1.0	< 1.0
TP112	0	< 0.5
TP113	45	44
J101	5 ma. ma	0.6 amp.
(Front Pan	el)	

TRANSISTOR	V COLL.	V coll.
Q101	2.0	1.8
Q102	1.0	1.0
Q103	< 0.5	9.0
Q104	45	44
Q105	45	44
Q106	44.5	1.2
Q107	0	0
Q108	44.5	24.2

### TABLE IV Transmitter RF Measurements

Note: "Carrier-on" voltages taken with transmitter set to 10 watts output (24.5 volts across 60 ohms). These voltages subject to variation, depending on frequency and transistor characteristics.

7	1
TEST POINT	A-C VOLTAGE
T101-3 to TP104	1.5 volts, rms.
TP103 to TP102	0.2
TP105 to TP104	0.2
1P105 to 1P104	$1.1 \phi$
TP110 to T102-4	0.2
TP111 to T102-4	0.2
Q104-C to TP104	3.3
Q105-C to TP104	3.3
T103-4 to Gnd.	1.1
T104-1 to Gnd.	1.4
Q107-B to TP107	0.5 volts, rms.
Q108-B to TP113	0.5
Q107-C to TP107	14-16
Q108-C to TP113	14-16
T105-4 to Gnd.	105
T106-2 to Gnd.	100-160*
TP109 to Gnd.	30-50 *
J102 to Gnd.	24.5
3132 13 GMG	21.0

Note: T101-3 = tap 3 of Transformer T101

Q104-C = Collector of Transistor Q104

TP105 = Test point 105

All voltages read with a-c VTVM

- \* These values may vary considerably with frequency.
- $\phi$  High-impedance circuit. VTVM causes significant loading.

TABLE V
Transmitter Keying Board

TEST POINT	NORMAL (Carrier Off)	CARRIER ON (D.C. on J1 04-6 or 7)	CARRIER STOP (D.C. on J104-6 or 7 and J104-8 or 9)
mp151	10 1	/1 0 - 1 -	/1 0 - 1 -
TP151	16 v.d.c.	<1.0 v.d.c.	<1.0 v.d.c.
Term. 17	<1.0	24.6	4.9
TP152	16	16	<1.0
TP153	<1.0	<1.0	16
Term. 1	0 *	20	<1.0

May show <1.0 volt with VTVM

#### TABLE VI

### Receiver CLI and Output Board (with normal received signal)

TEST POINT	D.C VOLTAGE – TO NEG.	SIGNAL VOLTAGE (a.c.)
TP-251	4.9 v.d.c.	0.3 v. rms.
TP-252	9.8	2.9
TP-2 <b>5</b> 3	< 1.0	_
TP-254	19.7	_

#### Recommended Test Equipment

- I. Minimum Test Equipment for Installation
  - a. Milliammeter 0-250 ma. DC
  - b. 60-ohm 10-watt non-inductive resistor.
  - c. A-C Vacuum Tube Voltmeter (VTVM). Voltage range 0.01 to 30 volts, frequency range 60 Hz to 330 kHz, input impedance—one megohm, minimum.
  - d. D-C Vacuum Tube Voltmeter (VTVM).

Voltage Range:

0.1 to 300 volts

Imput Impedance:

1.0 megohm, min.

- II. Desirable Test Equipment for Apparatus Maintenance.
  - a. All items listed in I.
  - b. Signal Generator

Output Voltage:

up to 10 volts r.m.s.

Frequency Range:

20 to 330 kHz

- c. Oscilloscope
- d. Ohmmeter
- e. Capacitor checker
- f. Frequency counter
- g. Frequency-selective voltmeter

#### **Renewal Parts**

Repair work can be done most satisfactorily at the factory. However, replacement parts can be furnished, in most cases, to customers who are equipped for doing repair work. When ordering parts, always give the complete nameplate data.

#### Transmitter Section

	SYMBOL	RATING	STYLE NUMBER
	C201	0.1 mfd, 200 V.DC	187A624H01
	C102	.005 mfd, 300 V.DC	187A694H29
	C103	180 pf. 500 V.DC	187A695H29
	C104	0.25 mfd, 200 V.DC	187A624H02
	C105	0.25 mfd, 200 V.DC	187A624H02
	C106	0.25 mfd, 200 V.DC	187A624H02
	C107	0.25 mfd, 200 V.DC	187A624H02
	C108	0.50 mfd, 200 V.DC	187A624H03
	C109	0.25 mfd, 200 V DC	187A624H02
	C110	0.25 mfd, 200 V.DC	187A624H02
	† C111	(See Table Below)	_
	C112	39 pf. 500 V.D.C.	187A695H12
	† C113	(See Table Below)	_
	C114	100 pf., 500 V.DC	187A695H23
	C115	100 pf., 500 V.DC	187A695H23
	C116	0.001 mfd, 500 V.DC	187A694H11
	CA	Part of FL101	Vary with Frequency
	CB, CC, CD, CE	Part of FL102	Vary with Frequency
	D101	1N457A	184A855H07
	D103	1N4818	188A342H06
O	D104	1N4818	188 A 34 2H 06
	D 10 5	1N4818	188A342H06
0	D106	1N48 18	188 A342H06
	G101	Type RVS Arrester	637A026A01
	J101	Closed Circuit Jack	187А606Н01

#200.5 - 300 kHz only.

† FREQ. (C111, C113)	RATING	STYLE NUMBER
30 -50 <b>kHz</b>	0.47 mfd, 400 V.DC	188A293H01
50.5-75 <b>kHz</b>	0.22 mfd, 400 V.DC	188А293Н02
75.5-100 <b>kHz</b>	0.15 mfd, 400 V.DC	188A293H03
100.5 - 150 <b>kHz</b>	0.1 mfd, 400 V.DC	188A293H04
150.5-300 <b>kHz</b>	0.047 mfd, 400 V.DC	188A293H05

Transmitter Section (Cont.)

SYMBOL		RATING		STYLE NUMBER
J102	Banana Plu	Banana Plug Jack		2 of 185A431H01
J103	Coaxial Ca	Coaxial Cable Jack		187 A633H0⊅
J104	24-Term Re	eceptacle		187А669Н01
J105	12-Term Re	eceptacle		629 A 20 5H0 2
L101	Part of FL	101		Vary with Frequency
L102	FL102 Trap	Coil (2nd Harmor	nic)	Vary with Frequency
L103	FL102 Tra	p Coil (3rd Harmon	ic)	Vary with Frequency
L104	400 mh.			29 2B096G0 1
L 105	FL102 Coi circuit tune	l (part of series-reed to fundamental f	sonant req.)	Vary with Frequency
L106	2.0 mh.		1.0	3500 A 27 H0 1
Q101	2N2905A	4		762A672H10
Q102	2N 2905A			762A672H10
Q103	2N5 25			184A638H13
Q104	2N3712			762A672H07
Q105	2N3712			762A672H07
Q106	TI-481	7		184A638H11
Q107	2N 379 2	Matah	ed Pair	187 A67 3H 16
Q 108	2N3792	Match	eu ran	187 A67 3H 16
SYMBOL	OHMS	TOL. %	WATTS	STYLE NUMBER
R101	5,600	5	1	187A643H45
R 10 2	2,200	10	0.5	187A641H35
R103	10,000	10	0.5	187A641H51
R104	100,000	5	0.5	187A763H75
R 10 5	390	5	0.5	184A763H17
R 10 6	1,200	5	0.5	184 A763H 29
R107	10,000	10	0.5	184A641H51
R 108	100,000	5	0.5	184A763H75
R109	390	5	0.5	184A763H17
R111	1,200	5	0.5	187 A 763H 29
R112	1 K Pot	20	0.25	629 A 430 H0 2
R113	4,700	5	0.5	184A763H43
R114	10,000	10	0.5	187A641H51
R115	150	5	0.5	184A763H07

#### Transmitter Section (Cont.)

	<del></del>			T	
	SYMBOL	ОНМЅ	± TOL. %	WATTS	STYLE NUMBER
	R116	100	5	0.5	18 <b>4</b> A763H03
	R117	1,000	5	25	1202588
	R118	10,000	2	0.5	629A531H56
	R119	62	2	0.5	629A531H03
	R120	10,000	5	2	185A207H51
	R121	10	5	2	187A683H01
	R122	10	5	0.5	187A290H01
	R123	10	10	0.5	187A290H01
	R124	100	10	1	187A644H03
	R125	1,000	10	0.5	187A641H27
	R126	4,700	10	1	187A644H43
	R127	10	10	0.5	187A640H01
	R128	2,200	5	1	187A644H35
	R129	2.7	10	0.5	184A636H14
	R130	10	10	0.5	187A640H01
	R131	4,700	5	1	187A644H43
	R132	2.7	10	0.5	184A636H14
	R133	0.27	10	1	184A636H18
	R134	0.27	10	1	184A636H18
	R135	3,000	10	5	188A317H01
	R136	12,000	2	0.5	629A531H58
	R137	15,000	10	2	187A642H55
	R138	1,000	10	0.5	187A641H27
	R139	1,000	10	0.5	187A641H27
	R140	68	2	0.5	629A531H04
	R141	30	Type 3D202 T	hermistor	185A211H06
0	R142	25K pot.	20	0.125	6 29 A 4 30 H 13
	R143	20,000	2	0.5	629A531H63
	SYMBOL		RATING		STYLE NUMBER
	SW101	Carr	ier Test Switch		880A357H01
	T101	10,00	00/400 ohms		205C043G01
	T102	10,00	00/400 c.t.		714B666G01
	T103	1930	/60 ohms	L633000	1962694
	T104	Turn	s ratio, 1/0.5	Pri./each sec.	292B526G01
	T105	10/5	00 ohms		292B526G02
	T106	500/50 - 60 - 70 ohms			292B526G03
_	Y101	30-300 kHz crystal per 328C083			Specify Frequency
	Z101	1N5357B (20 V ±5%)			862A288H03
6	Z102	1N2999B (56 V ±5%)			629A798H04
7	Z103	1N29	99B (56 V ±5%)		629A798H04

### ELECTRICAL PARTS LIST Transmitter Keying Board

SYMBOL	RATING	STYLE NUMBER
C151-C152	0.47 mfd., 200 V.	849A437H04
C154	47 mfd., 50 V.	863А530Н01
D151	1N457A	184A855H07
D152	1N4818	188A342H06
Q151 to Q155	2N3417	848A851H02
R151-R159	47K, ½ W.	629A531H72
R152-R153-R160-R161	4.7K, ½ W.	629A531H48
R154-R162	82K, ½ W.	629A531H78
R155-R158-R163-R166-R169	10K, ½ W.	629A531H56
R156-R164-R167	6.8K, ½ W.	629A531H52
R157-R165-R168	27K, ½ W.	629A531H66
R170	700, 5 W.	763A129H04
Z151-Z152-Z155-Z156	1N3688A (24V)	862A288H01
Z153-Z157	1N3686B (20 V)	185A212H06
Z154-Z158	1N957B (6.8V)	185A797H06
Z159	1N748A (3.9V)	185A797H13
Z160	1N5357B (20V)	862A288H02
C201	0.1 mfd., 200 V. DC	187A624H01
C202	300 pf. 500 V. DC	187A695H35
C203	180 pf. 500 V. DC	187A695H29
C204	0.25 mfd. 200 V. DC	187A624H02
C205	0.25 mfd, 200 V. DC	187A624H02
C206	0.25 mfd, 200 V. DC	187A624H02
C207	0.25 mfd., 200 V. DC	187A624H02
C208	0.25 mfd., 200 V. DC	187A624H02
C209	0.25 mfd., 200 V. DC	187A624H02
C210	0.25 mfd., 200 V. DC	187A624H02
C211	0.1 mfd., 200 V. DC	187A624H01
C212	0.25 mfd., 200 V. DC	187A624H02
C213	2.0 mfd., 200 V. DC	187A624H05
C214	0.25 mfd., 200 V. DC	187A624H02
C215	39 pfd., 500 V. DC	187A695H12
D201	1N457A	184A855H07
D202	1N457A	184A855H07
D203	1N4818	188A342H06
D204	1N4818	188A342H06

Receiver Section (cont.)

SYMBOL		STYLE NUMBER				
FL201	Receiver I	Specify Frequency				
FL202	Receiver i	Receiver i.f. Filter - 20kHz (2 sections)				
J201	Receiver C	Receiver Coax, Input Jack				
J202	Closed Cir	Closed Circuit Jack (CLI)				
J203	Closed Cir	Closed Circuit Jack (200MA)				
L201	33 mh.					
Q201	2N2905A			762A672H10		
Q202	2N2905A	2N2905A				
Q203	2N 2905 A	2N 2905 A				
Q204	2N2905A		U	762A672H10		
Q205	2N 2905A					
Q206	2N 2905 A	2N 2905 A				
Q207	2N3645	849A441H01				
Q208	2N4903	2N4903				
. SYMBOL		- STYLE NUMBER				
. SIMBOL	OHMS	± TOL. %	WATTS	- STILL NUMBER		
R201	10,000	10	0.5	187A641H51		
R202	2,200	10	0.5	187A641H35		
R203	10,000	10	0.5	187A641H51		
R204	100,000	5	0.5	184A763H75		
R205	390	5	0.5	184A763H17		
R206	1,200	5	0.5	184A763H29		
R207	25K Pot.	10	2	185A086H07		
R208	10,000	10	0.5	187A641H51		
R209	100,000	5	0.5	184A763H17		
R210	390	5	0.5	184A763H17		
† R211	_		_	See † Note Below		
R212	1 K pot.	20	0.25	629A430H02		
R213	1,200	5 0.5		184A763H29		
R214	5,600	5	1	187A643H45		
R215	20,000	5	0.5	184A763H58		
R216	3,600	5	0.5	184A763H40		

<sup>†</sup> R211 - 10K - above 50kHz - S#187A641H51 22K - 30-50kHz - S#187A641H59

#### Receiver Section (Cont.)

SYMBOL	R A T I N G  OHMS ± TOL. %		WATTS	STYLE NUMBER		
R217	620	5	0.5	184A763H22		
R218	33	5	0.5	187A290H13		
R219	10,000	10	0.5	187A641H51		
R220	20,000	5	0.5	184A763H58		
R221	300	5	0.5	184A763H14		
R222	3,600	5	0.5	184A763H40		
R223	620	5	0.5	184A763H22		
R224	33	5	0.5	187A290H13		
R225	10,000	10	0.5	187A641H51		
R226	20,000	5	0.5	184A763H58		
R227	300	5	0.5	184A763H14		
R228	3,600			184A763H40		
R229	620	100		184A763H22		
R230	10			187A290H01		
R231	2,000			184A763H34		
R232	1,200			185A207H29		
R233	4,700	10	2	187A642H43		
R234	5,100	5	0.5	184A763H44		
R235	1.5K	5	0.5	184A763H21		
R236	4,700	10	1	187A644H43		
R237	170	5	40	1336074		
† R238	_		_	See † Note Below		
R239	1 K pot.	20	0.25	629A430H02		
R240	50	Sensistor	0.25	187A685H08		
R241	100	Type 3D102 Th	ermistor	185A211H12		
R242	100 Type TM-¼ Sensistor			187A685H06		
R280	56	5	0.5	187 A 290 H 19		
T201	10,000/10,000	714B677G01				
T202	10,000/400	10,000/400 Ohms				
T203						
Y 20 1	50-320kHz Cr	Specify Frequency				
Z201	1N3027B (20)	1N3027B (20V. ±5%)				
Z202						
Z202 IN 1789 (56V. ±10%) 584C434F						
SYMBOL		STYLE NUMBER				
C251 to C253 C255 to C260	0.21 III u. 200 V.u.C.					
C254	• 0.82 mfd, 200	_	188A669H15			
D251-D252	1N457A					
D253	1N645A		837A692H03			
Z251	1N3686B (20V	185A212H06				
Z252	Z252 1N3688A (24V.)					
	+	862A288H01				

<sup>†</sup> R238 - omit - above 50kHz

<sup>- 22</sup>K, 30-50kHz, S#187A641H59.

### ELECTRICAL PARTS LIST Receiver CLI and Output Board (Cont.)

			Receiver CLI and C	Output Board (Cont.)			
	SYMBOL		STYLE NUMBER				
	R251	2.7K, TM-1/4 Sensistor			187A685H05		
	R252		5K, <sup>1</sup> 4W. pot.				
	R253		220, ½W.				
	R254		2.2K, ½W	L	184A763H35		
	R255-R260		15K, ½W	1,	184A763H55		
	R256	1	2.4K, ½V	v.	184A763H36		
	R257		330, TM-	187A685H07			
	R258-R259		4.7K, ½V	184A763H43			
	R261	<u> </u>	560, ½V		184A763H21		
	R262-R265		1.2K, ½V	V.	184A763H29		
	R263-R264		180, ½W. 27K, ½W.				
	R266						
	R267-R269		629A531H56				
	R268		10K, ½W. 6.8K, ½W.				
	R270 82K, 1/2W.				629A531H78		
	R271						
	Q251-Q252		2N4356		849A441H02		
0	Q253		2N3417		848 A85 1H02		
	Q254	2N3645			849A441H01		
	Power Supply Section						
	SYMBOL	FUNCTION		DESCRIPTION OR RATING	STYLE NUMBER		
	C1	(+) to (-) bypass		0.45 mfd. 330 VAC	1723408		
	C2	A-C grounding		0.5 mfd, 1500 VDC	1877962		
	C3	A-C grounding		0.5 mfd, 1500 VDC	1877962		
	_C4	Filter		1.8 mfd, 800 VDC	14C9400H12		
	L1	Filter		5.5 mh.	719B135G01		
0	Q1	Series R	egulator	2N6259	350 3A 41 H0 1		
	R1	125V	Series dropping	26.5 ohms, 40W.	04D1299H44		
	R2		Series dropping	Same as R1	04D1299H44		
	R3		Current limiting	500 ohms, 40W.	1268047		
	R1	48V	$\begin{cases} For 48 VDC, \\ R1 = R2 0 \end{cases}$	-	_		
	R3	1	R3 = 26.5  ohms	40W.	04D1299H44		
	TP1	Test point (+)		Pin Jack red	187A332H01		
		TP2 Test point (-)		Pin Jack - black	187A332H02		
	Z1			1N2828B (45V.)	184A854H06		
	Z2 Surge Protection		1N3009A (130V.) Zener Diodes	184 A617H12			
	Z3			1N2813B (15V.)	184A854H11		
<b>)</b>		101 200 V.D.C.		11.20102 (10 1.0)	101110011111		

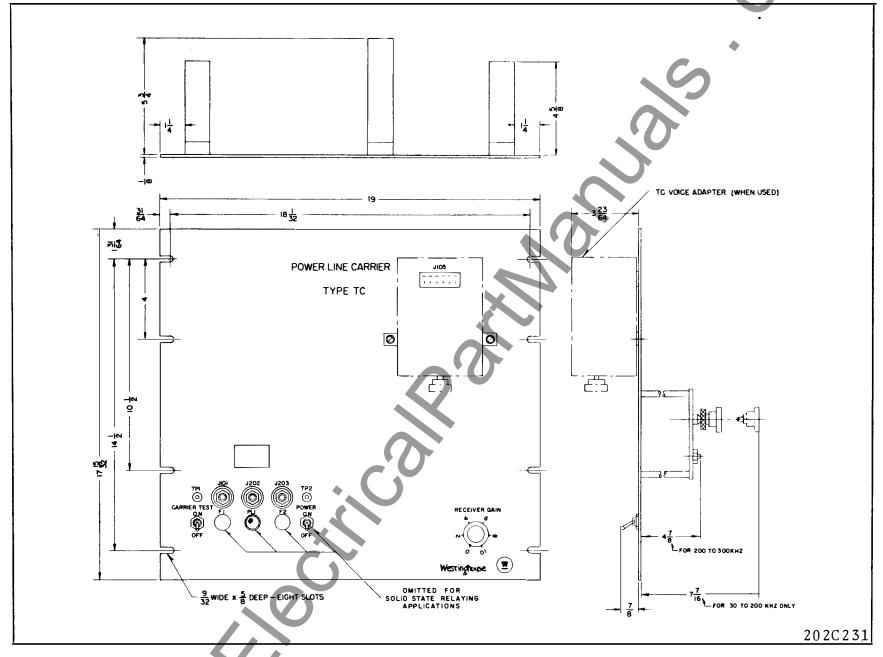


Fig. 1 Type TC Carrier Assembly - Outline

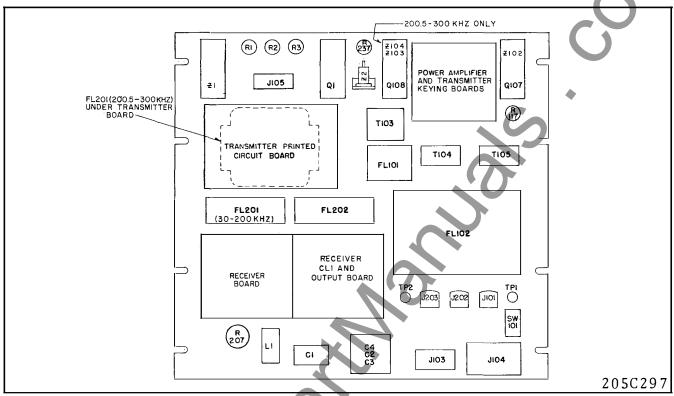


Fig. 2 Type TC Carrier Assembly - Parts Location

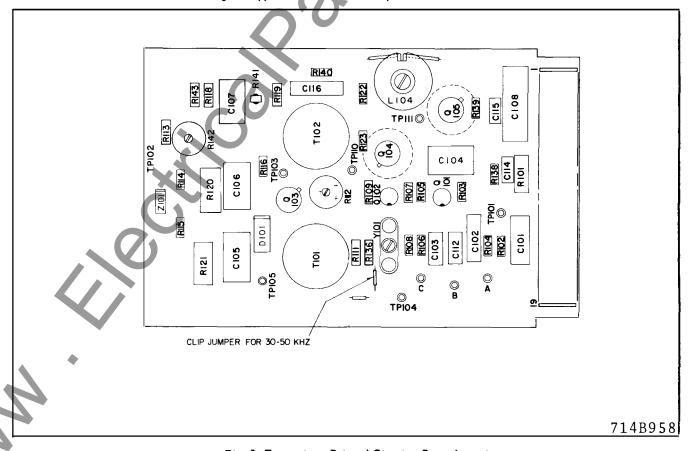


Fig. 3 Transmitter Printed Circuit - Parts Location

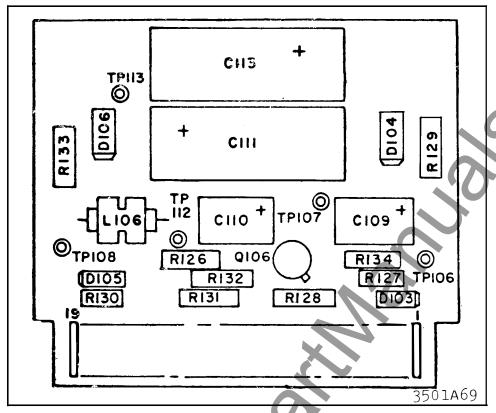
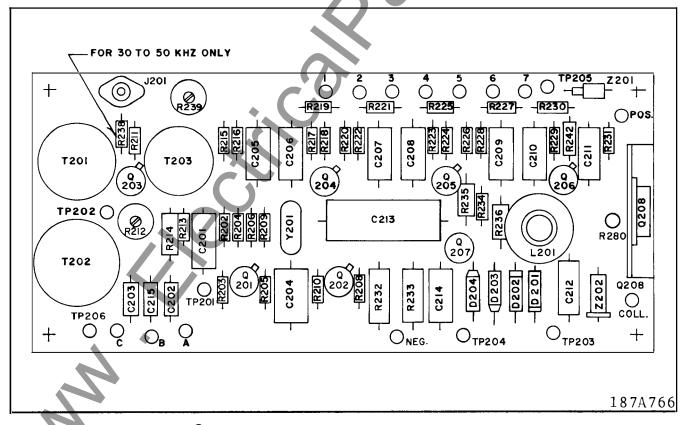
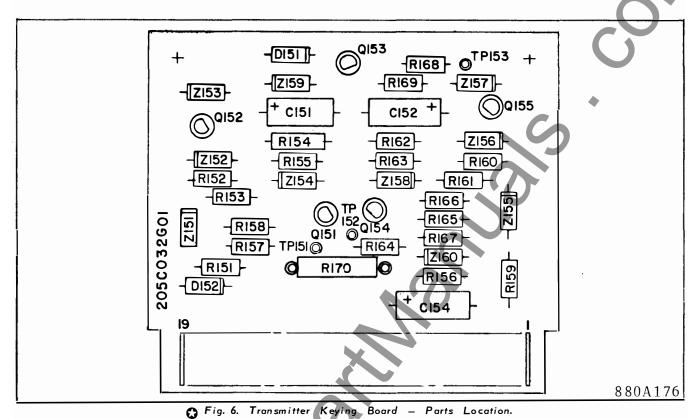


Fig. 4 Power Amplifier Printed Circuit - Parts Location



♣ Fig. 5 Receiver Printed Circuit - Parts Location



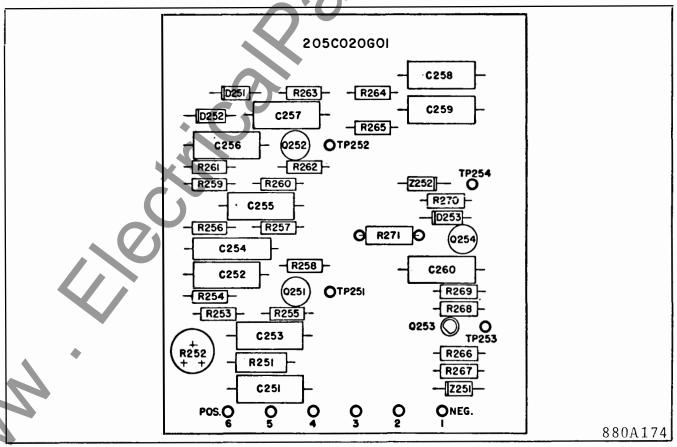
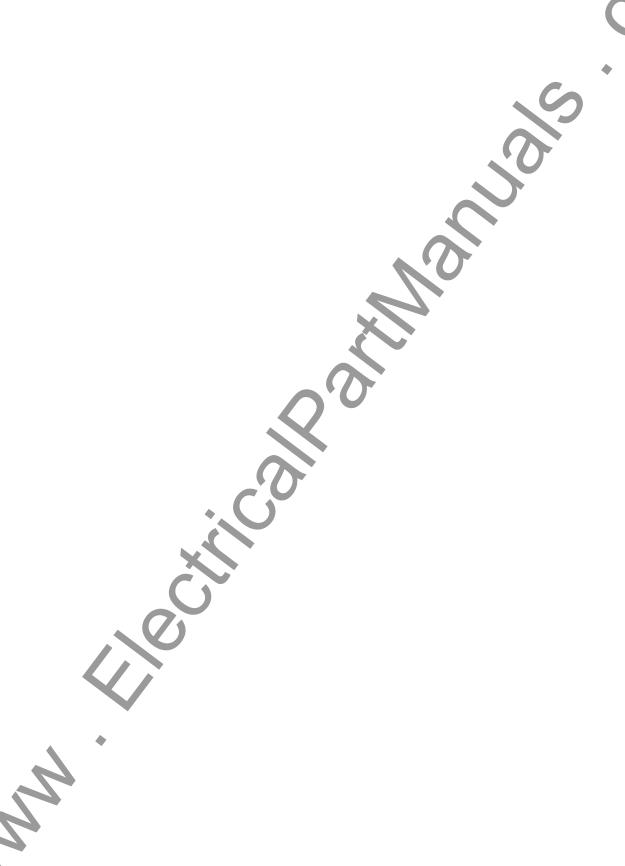


Fig. 7. Receiver CLI and Output Board — Parts Location.



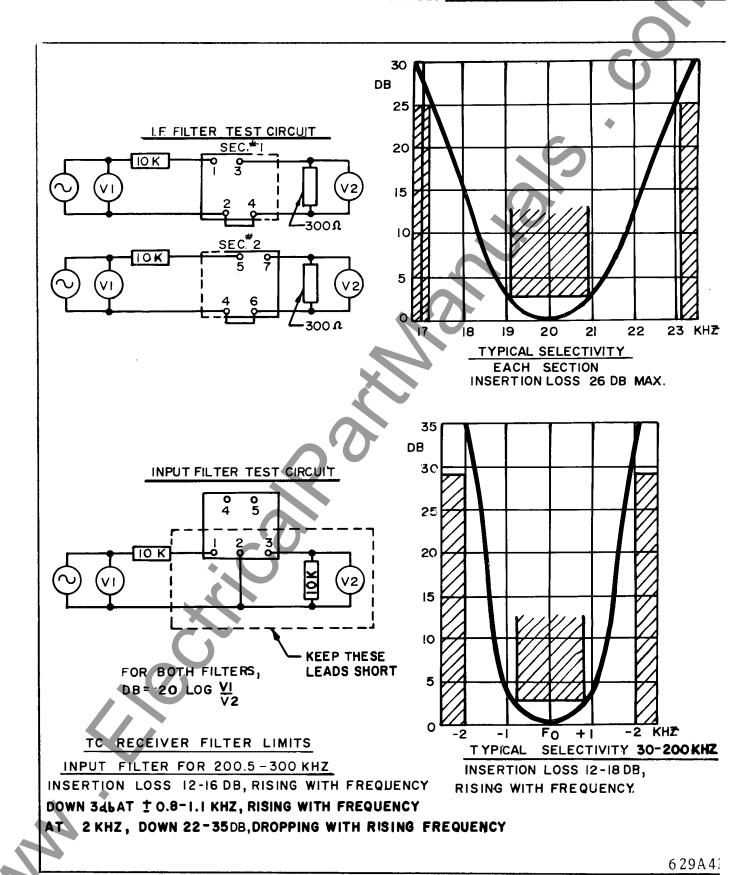
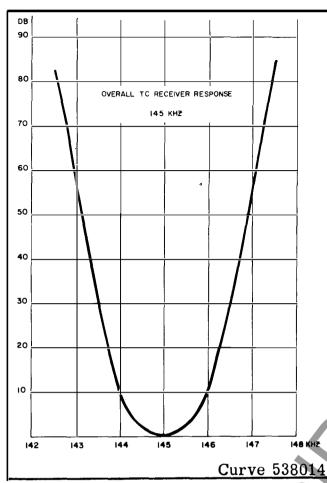


Fig. 9. Type TC Receiver Filter Characteristics



TYPE TC CARRIER
RECEIVER SATURATION
CURVE 240 200 OUTPUT ن ا20 MV INPUT Curve 537965 Fig. 11. Type TC Receiver — 200 ma. Output Characteristic.

Fig. 10. Type TC Receiver Overall Selectivity Curve.

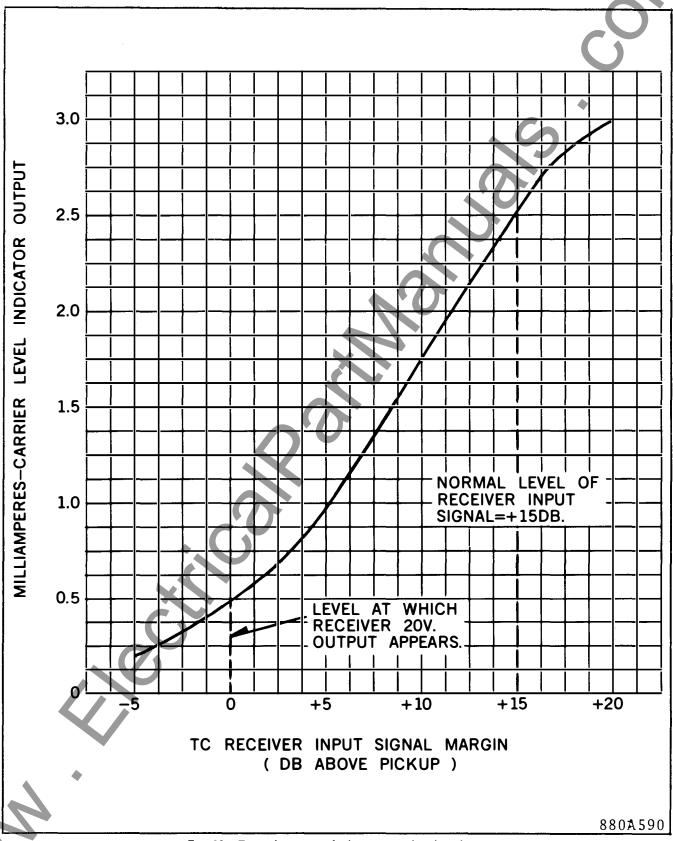


Fig. 12. Typical curve of the carrier level indicator current vs. receiver margin above minimum operating level.

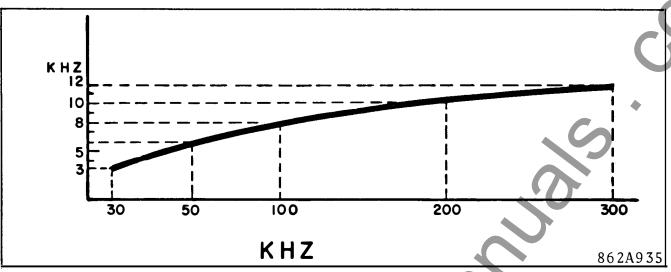


Fig. 13. Minimum Frequency Spacing for Two 10-Watt Transmitters Operated in Parallel.

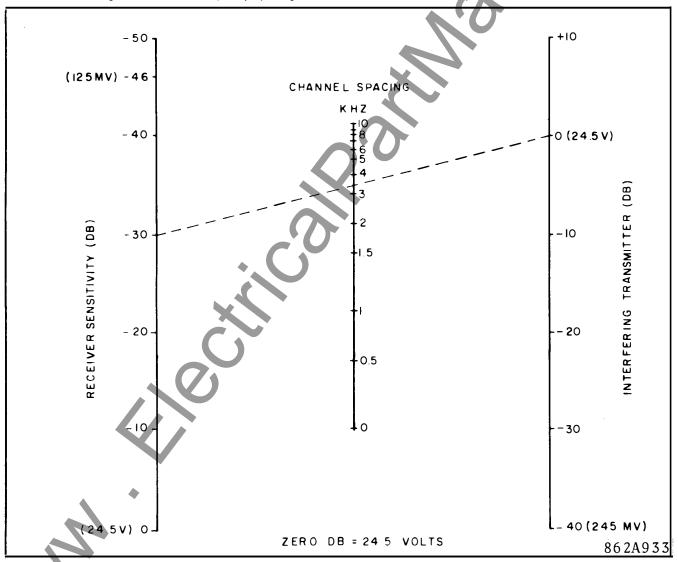


Fig. 14. Minimum Channel Spacing for Keyed Carrier 60 p.p.s.

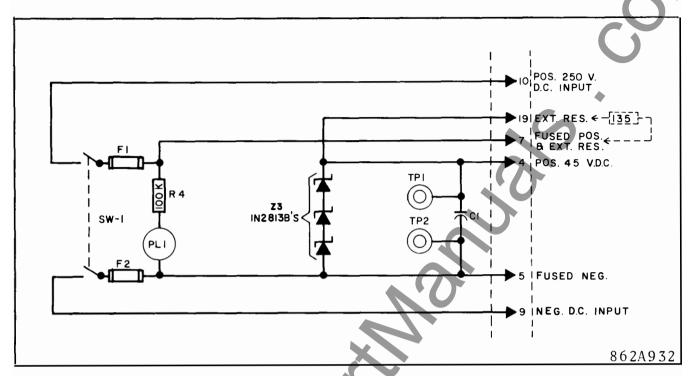


Fig. 15. Detail of Power Supply Section for 250-Volt Supply.

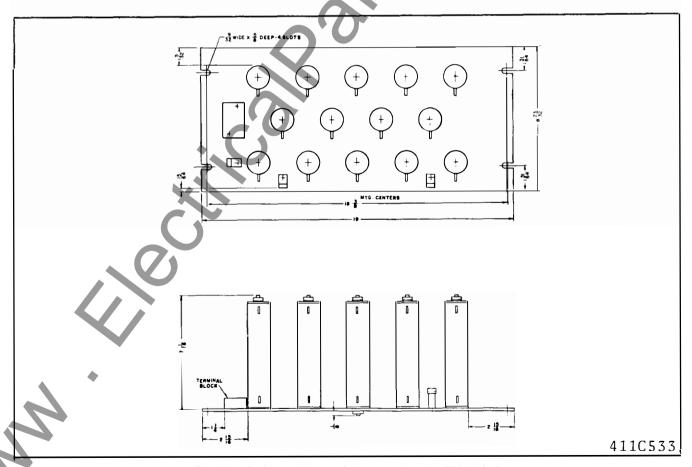


Fig. 16. Outline of External Resistor Unit for 250-Volt Operation.



WESTINGHOUSE ELECTRIC CORPORATION

**RELAY-INSTRUMENT DIVISION** 

CORAL SPRINGS, FL.

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### INSTALLATION . OPERATION . MAINTENANCE

### INSTRUCTIONS

## RESERVE SIGNAL DETECTOR FOR TC AND KR CARRIER

### **APPLICATION**

The reserve signal detector is a device used to detect changes in received signal level on a power-line carrier channel. The relaying receiver output current is saturated at normal received signal levels. Thus, even a substantial reduction in the received signal may not give a corresponding drop in receiver output current. The reserve signal detector makes it possible to detect such changes in signal level before the signal drops to a low enough value to cause an incorrect relay operation.

### CONSTRUCTION

The reserve signal detector is available in two different mechanical designs; one for switchboard mounting, and one for rack mounting (19" panel). The unit for switchboard mounting is shown in Figure 1 which includes outline dimensions and schematic wiring. Figure 2 shows the outline of the rack-mounting unit, and Figure 3 is the internal schematic for this design. Electrically both units consist of a fixed resistor, a variable resistor, and a normally open pushbutton connected in series.

### OPERATION

The resistors and pushbutton of the reserve signal detector are connected into the transmitter carrier-start circuit, effectively functioning as a separate transmitter output control. This control is obtained by varying the d-c voltage to the amplifier stage following the crystal oscillator in either the KR or TC transmitter. With TC set, the output will not drop appreciably until sufficient resistance has been inserted to drop the voltage across zener diode CR101 below its 20-volt breakdown. The adjustable resistor is effective over a 40-db range of transmitter output. If a fault occurs while a reserve signal test is being made (with reduced transmitter output), operation of any carrier-start protective relay will instantly restore full output as long as required for the relaying function. The connections of the reserve signal detector into the carrierstart circuit are shown on the overall schematic which applies to a particular order.

### ADJUSTMENT

Because of differences in transmitter output, supply voltage, and service conditions, it is not practical to have a calibrated dial for this unit. However, calibration may be made at installation by recording output (either db or volts) at various knob settings of R1. Then, by depressing pushbutton S1 and adjusting the R1 dial so as to obtain one-half the normal saturated receiver output current (on a clear dry day), any increase in line attenuation at a later time may be noted as the difference between the original setting, and that required to obtain the one-half maximum receiver output current at the time of checking. The normal procedure for this test is to start with the knob full counterclockwise, and rotate slowly until the remote receiver output drops to half its maximum value.

NOTE: The nominal "one-half maximum" value for the TC set is 100 ma, and for the KR set, 10 ma. Since these values are half way up a steep curve, it may be rather difficult to adjust to exactly 10 or 100 ma. If the receiver output current is within  $\pm$  20 per cent of the nominal 10 or 100 ma figure, any attenuation figures will be correct within one db.

If communication between stations on a line section makes the foregoing periodic adjustment procedure inconvenient, there is a second method of using the reserve signal detector. First, set the receiver sensitivity to the desired margin for deterioration of signal. Depending on power company standards, this will usually be somewhere between 6 and 15 db. Now on a clear dry day, close S1 and increase R1 setting until the remote receiver output current drops 20 per cent. Leave the control at this point. At another time when a reserve signal test is to be made, it is necessary only to close the S1 pushbotton and have the remote operator note the receiver output current. If it does not drop more than 20 per cent or so, the desirable receiver margin still

exists. If the receiver output drops to a low value or to zero, it indicates that the original margin no longer exists. This could mean increased line loss, reduced transmitter output, reduced receiver sensitivity, or a combination of these factors.

### PARTS LIST

Symbol	Description	Style
R1	100-K Pot.	1475074
R2	2000-ohm resistor	1267296
S 1	Pushbutton Switch	327C854H01

### **RENEWAL PARTS**

Repair work can be done most satisfactorily at the factory. However, replacement parts can be furnished, in most cases, to customers who are equiped for doing repair work. When ordering parts, always give the complete nameplate data as well as the part identification as given in the Parts List.

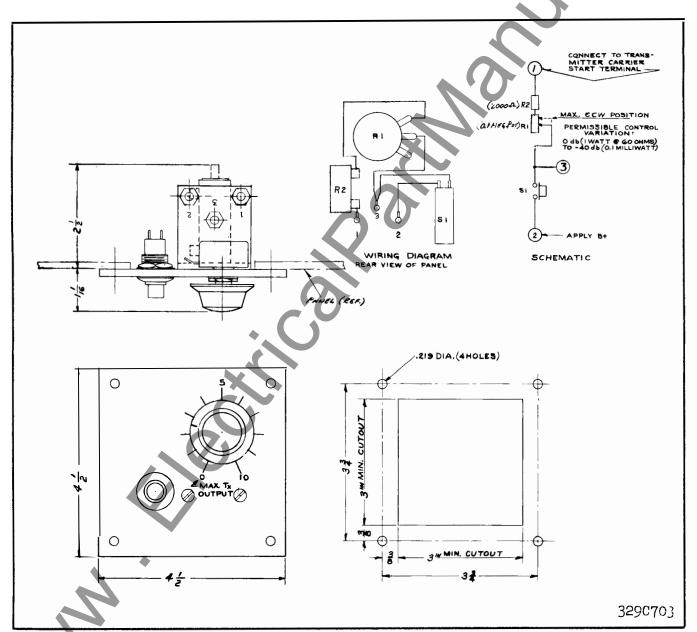


Fig. 1. Reserve Signal Detector for Panel Mounting.

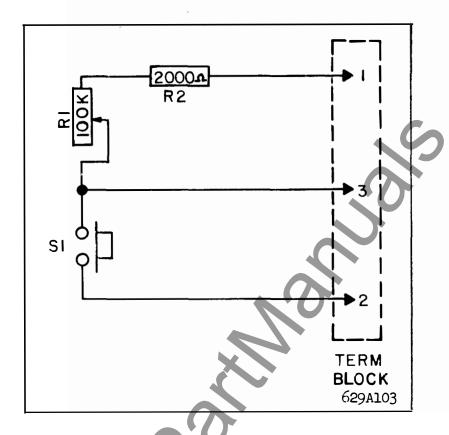


Fig. 2. Reserve Signal Detector for 19-inch Rack Mounting.

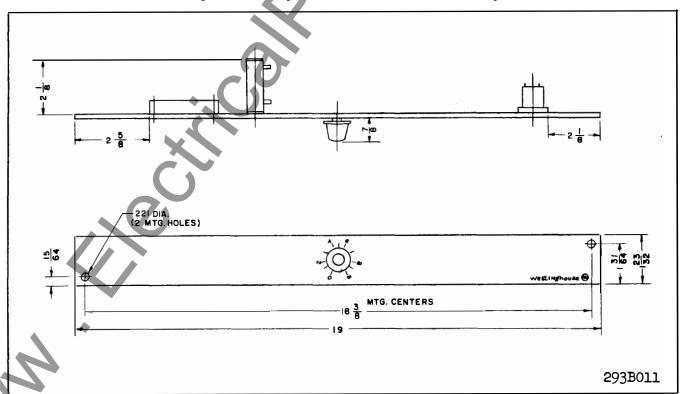


Fig. 3. Reserve Signal Detector for 19-inch Rack Mounting.

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Printed in U.S.A.



### INSTALLATION . OPERATION . MAINTENANCE

### INSTRUCTIONS

# TYPE TC VOICE ADAPTER Style 408CO20GO2 Style 408CO20GO1

### APPLICATION

The type TC Voice Adapter is used to provide a voice channel between type TC carrier sets at different locations. Simple "push-to-talk" operation is provided using a handset which can be plugged into jacks in the Voice Adapter or mounted on an associated switchboard panel.

### **CHARACTERISTICS**

The TC Voice Adapter has sufficient gain to provide 30 to 50 per cent modulation of the carrier transmitter, with a normal speaking voice level. The received audio signal level is adjustable, through a volume control mounted on the Voice Adapter, up to approximately zero dbm level. When transmitting, the Voice Adapter circuit energizes the transmitter to an unmodulated level of 7.5 to 14 db less than for a relaying operation to allow satisfactory modulation.

### CONSTRUCTION

The unit is mounted in a metal box chassis consisting of a cover and a frame. A 12-terminal plug on the back of the unit allows it to be plugged into a TC transmitter-receiver. With the exception of the telephone jacks, all electrical components are mounted on printed circuit board. Connections between this board and the 12-terminal plug are made through flexible leads. For maintenance purposes, the printed circuit board may be unfastened and swung out away from the chassis after removing the cover of the box.

### **OPERATION**

The circuit consists of three grounded emitter transistor stages which include an RF amplifier, a power detector and an audio amplifier (see Internal Schematic). When receiving, the RF input signal passes from the coaxial cable connection on the Transmitter-Receiver, through a portion of the input filter into the receiver section of the Voice Adapter. The signal

is then fed through the level control R-1 to the RF amplifier Q-1. This stage is transformer coupled to the power detector circuit Q-2 which in turn drives the base of audio output stage Q-3. This base drive is applied through capacitor C-6 and relay contacts K-1A. The signal is amplified by transistor Q-3 and then transformer-coupled through T-2 to the telephone receiver line. This connection is made through relay contacts K-1B and K-1C. There is no AVC action in these receiver circuits, so it is necessary to adjust the input control R-1 for the best listening level.

The audio output stage Q-3 serves two functions. It is the output stage for the receiver section previously explained and it also serves as the modulator when transmitting. This is accomplished by relay K-1. Pressing the pushbutton on the test telephone energizes this relay and also closes the circuit which provides microphone current. The microphone output is applied to the base of amplifier Q-3 through capacitor C-7 and relay contacts K-1A. When relay K-1 is energized, contact K-1A is switched to select the speech input signal at capacitor C-7 and open the receiver circuits from capacitor C-6. Transistor Q-3 again serves as an amplifier and its output eventually reaches resistor R-119 and capacitor C-107 in the transmitter-receiver through relay contacts K-1B and K-1C. These same contacts disconnect the telephone receiver. Signal applied to the R-50 and C-14 combination will modulate the transmitter.

The carrier transmitter must be unblocked before it is possible to transmit the modulated carrier signal. This is accomplished by applying carrier-start voltage to the transmitter through contacts K-1D in the Voice Adapter. Energizing relay K-1 in the adapter closes contacts K-1D which supply carrier-start voltage to the transmitter-control circuit. This unblocks the emitter circuit of Q-103 in the transmitter which then permits transmission of carrier. The d-c voltage applied to this bleeder circuit by the adapter is about ½ the voltage supplied when a relaying function occurs. Therefore, the unmodulated transmitter output

when unblocked by the Voice Adapter is from 7.5 db to 14 db less than the output when unblocked for a relaying operation. This differential is necessary to provide proper blocking of speech when a relaying function occurs.

As previously mentioned, voice communication is a secondary function and does not interfere with the primary function of relaying. To accomplish this, it is necessary to block the audio output stage Q-3 on the adapter whenever a relaying function occurs. The D-C voltage which unblocks the carrier transmitter is also implied to the base of transistor Q-3 through a voltage-dividing network consisting of resistors R-20 and R-11, plus the diode CR-1.

When a relaving function occurs, the voltage developed across resistor R-11 is sufficiently high to drive the base of stage Q-3 positive with respect to the emitter and therefore, blocks the circuit. This action prevents the speech modulation of the carrier signal. Effectively, a voice conversation carried on over a relaying channel will be interrupted instantly when a relaying operation occurs.

On the other hand, as previously explained, the start voltage supplied by the adapter is less than half the start voltage supplied by the transmitter-receiver when a relaying operation occurs. Because of this difference in carrier-start voltages, the Voice Adapter when modulating, does not block stage Q-3. The voltage developed across resistor R-11 is not great enough to block transistor Q-3.

### Telephone Usage

Telephone jacks are provided as an integral part of the adapter to accommodate a Westinghouse S#330 C678H04 noise cancelling handset. This telephone is an auxiliary and is not an integral part of the unit. It employs a push-to-talk button which must be pushed when transmitting and released when receiving.

The side of the telephone plug marked "TOP" must be inserted into the corresponding socket marked "TOP" on the chassis of the adapter. Since this telephone has a noise cancelling handset, it is necessary to speak directly into the microphone. Talking over, or under the mouthpiece will result in severe attenuation of the speech signal. Optimum results can be achieved only by speaking directly into the telephone.

Pushing the button on the telephone unblocks the local transmitter which will result in an alarm signal at the remote terminal. This alarm will continue to ring until the operator at the receiving terminal inserts his telephone or the transmitting telephone pushbutton is released. The two stations are then ready to carry on a conversation. Because of the reduced RF output of the transmitter when unblocked by the adapter, it may, in some cases be necessary to use the carrier test button for ringing.

When used with supervisory equipment audio, block is performed through a supervisory preference contact. The jumper normally connecting terminals 4 and 17 on the transmitter-receiver is omitted and in its place is connected this contact. When a supervisory function is initiated, this contact opens, removing the B+ supplied to the adapter. Voice communication is interrupted when this occurs.

#### Adjustments

There are no adjustments to make on this unit other than the adjustment of the input control R-1, to a comfortable listening level. No control is provided for modulation. Adjustment of the relaying transmitter-receiver is not required.

#### MAINTENANCE

Voltage and resistance values should be recorded in order to establish reference values which will be useful when checking the apparatus.

### ELECTRICAL PARTS LIST

Circuit Symbol	Description	Circuit Symbol	Description	O
		0.0	ON 05 4	•
	CAPACITORS	Q-2	2N 274	
C-1	$0.25\mu\mathrm{f}$ ± 20%, 200VDC, Paper	<b>Q</b> -3	2N 525	
C-2	$0.1 \mu { m f}$ + 20%, 200VDC			
C-3	Same as C-1		RESISTORS	
C-4	10 μf, -10% + 100% 50VDC	R-1	2.5K, ±30%, 1/4 W, Po	t.
C-5	Same as C-2	R-2	$1K, \pm 5\%, \frac{1}{2}W$	
C-6	Same as C-4	R-3	3.9K ±5%, ½ W	
C-7	$.01\mu f$ , ± 10% 300VDC	R-4	560 Ohms, ± 10%, ½ W	
C-8	Same as C-4	R-5	$2.2K$ , $\pm 10\%$ , $\frac{1}{2}$ W	
C-9	Same as C-7	R-6	39K, ±5%, ½ W	
C-10	Same as C-4	R-7	Same as R-2	
C-11	$100\mu f$ , $-10\% + 100\%$ , 25 VDC	R-8	Same as R-5	
C- 12	50µf, -10%, + 100%, 50vdc	<b>R-</b> 9	270 Ohms, ±5%, ½ W	
C-13	Same as C-4	R-10	Same as R-2	
	()	R-11	22K, ±10%, ½ W	
	DIODES	R-12	820 Ohms, ±5%, ½ W	
CR-1	IN63	R-13	150 Ohms, ±10%, ½ W	
CR-2	IN63	R-14	220 Ohms, ±10%, ½ W	
	JACKS	R-15	1K, ±10%, 2 W	
J-1	Telephone Jack	R-16	470 Ohms, ±5%, 1W	
J-2	Telephone Jack	R-17	750 Ohms, ±5%, 1W	
	RELAY	R-18	$3.9$ K, $\pm 5$ %, $1$ W for stylength	
K-1	48V, 1000-Ohm Coil, 4 Transfer contacts	R-18	12K, ±5%, 1W for styl	e 408C020G01
	(7)	R-19	470 Ohms, ±10%, ½ W	
	REACTOR	R-20	$2.4$ K, $\pm 5\%$ , $\frac{1}{2}$ W	
L-1	50-mh Shunt Reactor		TRANSFORMERS	
	PLUG	T-1	Impedance Ratio 25K/	300 Ohms
D 105		T-2	25K/600 Ohms	
P-105	12 Circuit Voice Adapter Plug		TEST POINTS	
1	TRANSISTORS	TP-1	Q3 Base	
Q-1	2N 27 4	TP-2	Pos D.C. to transistor	·s
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Fig. 1 Internal Schematic-Type TC Voice Adapter,

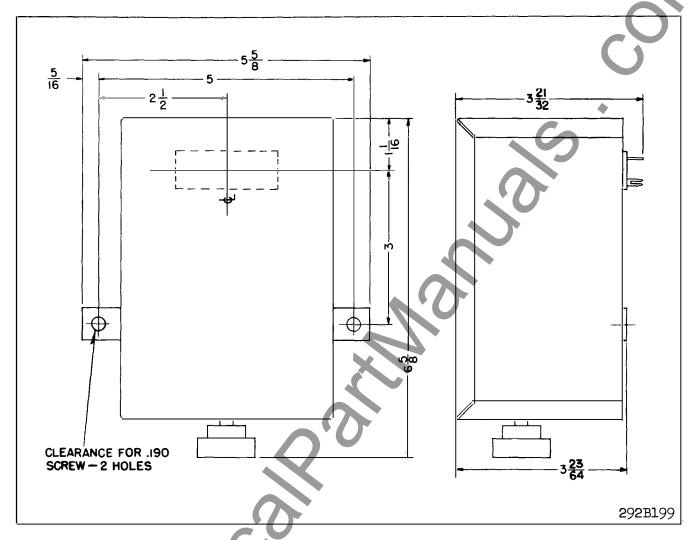


Fig. 2 Outline-Type TC Voice Adapter.

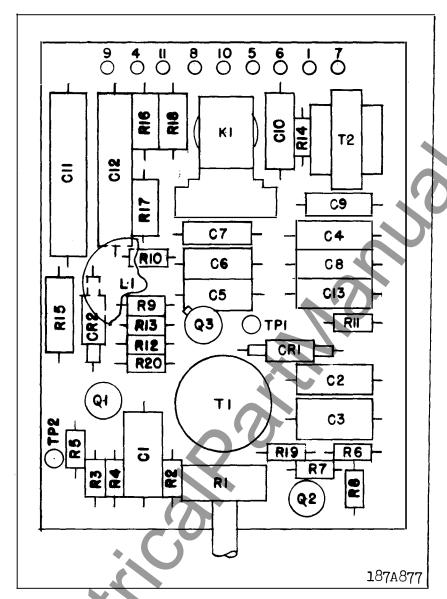


Fig. 3 Printed Circuit Board Component Location-Type TC Voice Adapter

MAN CORE CORE



WESTINGHOUSE ELECTRIC CORPORATION RELAY-INSTRUMENT DIVISION NEWARK, N. J.

Printed in U.S.A.