Supersedes Price Sheet 2510, Page 3, dated July, 1967



CLASSES 2

2511 2512

Price Sheet

AC MANUAL STARTERS — LINE VOLTAGE TYPE

With Melting Alloy Type Thermal Overload Relays

Non-Reversing

CLASS 2510

606 VOLTS MAX.

No. ef Poles			Ratings		Pur Sur	neral pose face inting	Pur Encl	neral pose osure	Indu	t-tight ıstrial İse	Water Stain Ste	less	Loca Cla Group Clas	zardous itions ss I D and ss II		oen /pe	
	NEMA Size	Volts	Max.	Max. HP●		Enclosure NEMA Type 1		Mounting with Pullbox †		Enclosure NEMA Type 12		Enclosure NEMA Type 4		E, F and G NEMA Types 7 & 9		with Square Buttons‡	
			Poly- phase	Single Phase	Туре	Price	Туре	Price	Туре	Price	Туре	Price	Туре	Price	Туре	Price	
	M-0	115 230	:::	1 2	BG-1	\$ 20.	BF-1	\$ 28.	BA-1	\$ 27.	BW-11	5 52.	BR-1	\$ 66.	BO-1	\$ 18.	
2 Pøle	M-1	115 230	:::	2 3	CG-1	25.	CF-1	33.	CA-1	32.	CW-11	64.	CR-1	78.	CO-1	23.	
	M-1P	115 230	: : :	3 5	CG-2	36.	CF-2	44.	CA-2	43.	CW-12	78.	CR-2	90.	CO-2	34.	
3 Pole	M-0	110 208-220 440-550	2 3 5	1 2	BG-2	25.	BF-2	33.	BA-2	32.	BW-12	57.	BR-2	71.	BO-2	23.	
P018	M-1	110 208-220 440-550	3 7½ 10	3	CG-3	30.	CF-3	38.	CA-3	37.	CW-13	69.	CR-3	83.	CO-3	28.	
4 Pole	M-0	110 208-220 440-550	2 3 5		BG-3	35.	BF-3	43.	ВА-3	42.	BW-13	72.	BR-3	86.	BO-3	33.	
	M-1	110 208–220 440–550	3 7½ 10		CG-4	42.	CF-4	50.0	GA-4	49.	CW-14	90.	CR-4	104.	CO-4	40.	

Prices of 2 pole starters include 1 overload relay thermal unit. Prices of 3 and 4 pole starters include 2 thermal units. Deduct \$1.50 each if the mal units are omitted.

†Also available with two different modifications: (1), without

but with a strap for cavity mounting at a \$1. deduction; and (2), with pullbox and plaster adjustment feature at \$5.00 additional.

Suitable for replacement in all enclosed devices. Also available with extended round buttons for control panel mounting.

Reversing

CLASS 2511

600 VOLTS MAX.

No. of Poles	NEMA Size	Volts	Max. HP Poly- phase	Purt	sure MÅ	Water-tight Stainless Steel Enclosure NEMA Type 4		For Hazardous Locations Class I, Group D and Class II Groups E, F & G NEMA 7 & 9		Open Type with Square Buttons	
			Pilase	Турв	Price	Туре	Price	Туре	Price	Туре	Price
3 Pole	M-0	208-220 440-550	♦ 3 5	BG-1	\$ 75.	BW-11	\$ 122.	BR-1	\$ 158.	BO-1	\$ 69.
3 P016	M-1	208-220 440-550	7½ 10	CG-1	90.	CW-11	154.	CR-1	163.	CO-1	84.

Prices include four overload relay thermal units. Deduct \$1.50 each if thermal units are omitted.

Two Speed

CLASS 2512

600 VOLTS MAX. FOR WYE-CONNECTED SEPARATE WINDING MOTORS ONLY											
No. of Poles	NEMA Volts	Poly	stant or		General Purpose Enclosure NEMA Type 1		Water-tight Stainless Steel Enclosure NEMA Type 4		For Hazardous Locations Class I, Group D and Class II Groups E, F & G NEMA 7 & 9		Type th Buttons
		power	Torque	Туре	Price	Туре	Price	Туре	Price	Туре	Price
3 Pole	M-0 208-220 440-55	2 3	3 5	BG-1	\$ 75.	BW-11	\$122.	BR-1	\$158.	BO-1	\$ 69.
3 1016	M-1 208-220 440-550		7½ 10	CG-1	90.	CW-11	154.	CR-1	163.	CO-1	84.

Prices include four overload relay thernal units. Deduct \$1.50 each if thermal units are omitted.

Thermal Units — Refer to Tab "Overload Relay Selection" Additions and Special Features — See Page 4

ORDERING INFORMATION REQUIRED

Specify class and type number of starter; give horsepower, voltage, phase, and full load current rating of motor.

—For starters in NEMA types 4, 7 and 9 enclosures, specify conduit entry size and location if other than standard.

3—If special features are desired, specify form number or order as "Class 2510 similar to Type" and state clearly the features required.

•Changed since previous issue.

050 VOLTO BEAV

Price Sheet



SEPTEMBER, 1967

Supersedes Price Sheet 2510, .Page 4, dated July, 1967

DC MANUAL STARTERS — LINE VOLTAGE TYPE

With Melting Alloy Type Thermal Overload Relays

Non-Reversing

CLASS 2510

No. of Poles	NE MA	Ratings Max.		General Purpose Surface Mounting Enclosure NEMA Type 1		General Purpose Enclosure Flush Mounting with Pullbox†		Water-tight Stainless Steel Enclosure NEMA Type 4		For Hazardous Locations Class I, Group D and Class II. Groups E, F & G NEM A Types 7 and 8		Open Type with Square Buttons ‡	
		Volts	HP	Туре	Price	Турв	Price	Туре	Price	Туре	Price	Туре	Price
	M-0	115 230	1 1½	BG-4	\$ 20.	BF-4	\$ 28.	BW-14	\$ 52.	BR-4	\$ 66.	BO-4	\$ 18.
2	M-1	115 230	11/2	CG-5	25.	CF-5	33,	CW-15	64.	CR-5	78.	CO-5	23.

Prices include one overload relay thermal unit. Deduct \$1.50 if thermal unit is omitted.

† Also available with two different modifications: (1), without a pullbox, but with a strap for cavity mounting at a \$1. deduction; and (2), with pullbox and plaster adjustment feature at \$5.00 additional.

#Suitable for replacement in all enclosed devices. Also available with extended round buttons for control panel mounting.

Thermal Units — Refer to Tab "Overload Relay Selection"

ADDITIONS AND SPECIAL FEATURES CLASS 2510	Form	Price
Third overload relay with thermal unit, available only on Types BG-2 and CG-3 without pilot light	J P11	\$ 4. 8.

*Kits are available for addition of pilot light in the field. See Class 9999 catalog section.

ORDERING INFORMATION REQUIRED — See Page 3.



CLASS 2510
Price Sheet PAGE 5

AC MANUAL STARTERS (TOGGLE ACTION)

With Protected Type Melting Alloy Thermal Overload Relays

FOR TEXTILE LOOMS AND OTHER GROUP FUSED MOTORS

NEMA 12 — Lint-Tight Enclosure



Type RA-5

600 VOLTS	MAX. A.	c.	•	•				CL	.ASS 2510	
		Ratings			E	nclosed Typ	8	Interior Only		
No. of Poles	● Size	Volts	Max. H. P.		Location of Line Terminals					
			Poly- phase	Single phase	Τορ	Bottom	Price	Турв	Price	
2 Pole	M-0	115 230		11/2	RA-1	RA-4	\$ 27.	RO-7	\$ 18.	
2 1018	M-1	115 230		11/2	SA-1	SA-4	32.	SO-9	23.	
3 Pole	M-0	110 208-220 440-550	1½ 2 3	1 1 2 2	RA-2	RA-5	32.	RO-8	23.	
3 7016	M-1	110 20 8 -220 4 40-550	3 5 71/2	1 1/2 3 5	SA-2	SA-5	37.	SO-10	28.	
4 Pole	M-0	110 20 8 -220 440- 5 50	1½ 2	::::	RA-3	RA-6	42.	RO-9	33.	
4 FUI8	M-1	110 20 8 -22 0 440-550	3 5 71/2		SA-3	SA-6	49.	SO-11	40.	

NEMA 1 — General Purpose Enclosure



600 VOL	TS MAX	A.C.							CL	ASS 2510
			Ratings		E	nclosed Typ	в	Open Ty	pe or Interio	or Only
No. of	• Siza	Volts		H.P.		ition of erminals			tion of or minals	
Poles			Poly- phase	Single phase	Тор	Bottom	Price	Тор	Bottom	Price
	M-0	115 230		1 1/2	RG-1	RG-4	\$ 20.	RO-1	RO-4	\$ 18.
2 Pole	M-1	115 230		11/2	\$G-1	SG-4	25.	SO-1	SO-4	23.
	M-11/2	115 230		3 5	S G-7	SG-8	36.	SO-7	SO-8	34.
3 Pole	M-0	110 208-220 440-550	1½ 2 3	1 1½ 2	RG-2	RG-5	25.	RO-2	RO-5	23.
3 7018	M-1	110 208-220 440-550	3 5 7½	1½ 3 5	\$G-2	\$G-5	30.	SO-2	SO-5	28.
4 Pole	M-0	110 208-220 440-550	1½ 2 3		R G- 3	RG-6	35.	RO-3	RO-6	33.
	M-1	110 208-220 440-550	3 5 7½		SG-3	SG-6	42.	SO-3	SO-6	40.

ORDERING INSTRUCTIONS

Specify Class and Type number of starter; give horsepower, voltage, phase, cycles, and full load current rating of motor.

Select Thermal Relay Units from Table 1 on Page 18 of General Information Catalog Section. Prices of 2 pole starters include 1 thermal relay unit and prices of 3 and 4 pole starters include 2 thermal relay units. Deduct **\$1.50** each if thermal units are omitted.

Fusing: Enclosed starters may be group fused if all motors are 2 horse-power or less. Maximum allowable fuse sizes are listed in Table 1 on Page 18 of General Information Catalog Section.

For two starters, order #2559-C9-G2	
Additional Thermal Units—each	1.50

• Revised.

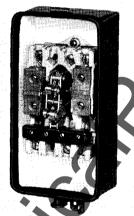


JUNE, 1952 — MANUAL LINE VOLTAGE STARTERS (TOGGLE ACTIO

Loom motor starter in lint tight enclosure







Loom motor starter
with cover removed showing
neoprene gasket and mechanism





APPLICATION

For many applications, particularly in the textile industry, a manual starter having toggle action is preferable to a push-button operated unit for reasons of convenience or custom. The toggle operation may be particularly useful where it is necessary to mount the starter in a high or low position, or other out of the way location.

The design throughout has been based on the severe requirements of textile mill service, where lint accumulations are common, humidifiers create excessive dampness, and floor level mounting necessitates construction to withstand accidental impact and other terms of mechanical abuse, as well as vibration. Both sturdy and compact, these starters are adaptable to mounting on the driven machine, wall, pedestal, or any other location convenient to the hand of the operator. First cost is low, motor overload protection is included, and operation is both safe and economical.

CONSTRUCTION

The Sturdy Toggle Mechanism is not affected by vibration and is suitable for operation in any position. A direct mechanical linkage permits the contacts to be forced open in the event of accidental "freezing." All steel parts are treated to resist corrosion.

Poles—Starters having either two, three or four poles are available for two wire single phase or for three or four wire polyphase systems up to 600 volts A.C. or 250 volts D.C. Type R, Size M-O starters are rated 15 A. and Type S, Size M-I starters are rated 25 A. (Open ratings).

Unit Base Construction is used. The base is a cold molded material which has a high dielectric strength and does not carbonize. The contacts and other live parts are deeply recessed in the base, which forms an effective barrier between poles.

Double Break Silver Contacts have high rupturing capacity and eliminate the necessity for flexible connectors. They require no dressing and can be replaced with the aid of an ordinary screw driver.

Ample Wiring Space is provided at both ends of the box, and terminals are raised to facilitate connection. Type R starters are equipped with binder head screws while Type S have solderless connectors.

THERMAL OVERLOAD RELAYS

Protected Type Overload Relays are supplied as standard on all toggle action type manual starters. This feature is provided by a molded composition relay base which fits into the starter base to completely enclose the heater unit in a fireproof housing that will not carbonize from the extreme heat of a relay burnout that might occur under circuit fault conditions where several small motors are protected by a single set of fuses. Fire hazard is eliminated and the enclosed starters are suitable for group fused applications.

Melting Alloy Type Thermal Units protect the connected motor against continued operation when the line current drawn is dangerously high. Such undesirable operation may result from overloading of the driven machine, excessively low line voltage or single phase operation of polyphase motors.

Inverse Time Operating Characteristics provide protection against continued high currents while preventing the relays from tripping on normal motor starting currents or harmless momentary overloads.

Unit Construction of heater and melting pot insures a permanently fixed relationship between the line current and the temperature of the melting pot. Possible variations in trip point due to distortion of the heater element or misalignment of the

MANUAL LINE VOLTAGE STARTERS (TOGGLE ACTION)

JUNE, 1952



melting pot are eliminated and each completed relay is tested at the factory before shipment. The units are non-adjustable, thus discouraging unauthorized tampering and rendering overload protection more reliable.

Detachable Thermal Units each consist of a heater, melting pot and ratchet wheel and are so mounted that latches in the starter mechanism engage the ratchet wheels. Continued overcurrent through the heater unit raises the temperature of the alloy to the melting point, allowing the ratchet wheel to rotate. The latch engaging the ratchet is then released, tripping the switch mechanism and opening all lines to the motor. Handle of the starter moves to center position as a trip indication. After the relay has been allowed to cool a minute or so the starter can be reset by pushing the handle to the extreme "off" position and then to the "on" position. No replacement parts are needed and no deterioration follows repeated tripping. The switch is trip free so that it is impossible to hold the contacts closed while an overload condition exists.

A Variety of Relay Ratings is available to permit selection of a proper unit to protect any motor on the basis of the full load motor current. Type GF thermal units are interchangeable within their design group and will fit either Type R or Type S starters. Relays are readily accessible and may be changed by merely removing two screws. Rating is plainly marked on the outside surface.

Two pole, single phase starters have a single overload relay. Three and four pole starters have two overload relays, either of which in tripping opens the switch mechanism and disconnects all lines to the motor.

Enclosed starters may be group fused if all motors are rated 2 H.P. or less. For individually fused starters, use fuses not larger than 4 times the full load motor current.

ENCLOSURE

Enclosures are of heavy gauge sheet steel formed to provide an exceptionally strong housing for better protection against accidental impact. Finish consists of baked aluminum inside and an attractive baked gray enamel outside. Sharp corners and projections have been avoided as much as practical to prevent injury to fabrics and personnel and to lessen accumulation of dust or list.

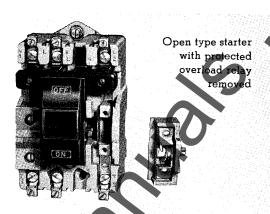
Lint Tight Enclosures Type RA and SA for Loom Motors are fitted with a neoprene gasket which effectively seals the device against lint and dust. To further exclude fint and dust a rotary type handle is employed. The flush handle protrudes only 5%" beyond the cover and is, therefore, less susceptible to damage or accidental operation.

The cam type cover latch hooks on a stud riveted to the box and when engaged aids in clamping the cover against the neoprene gasket. A mechanical interlock prevents the box from being opened while the starter is in the "on" position. The device can be locked "off" and the cover can be locked closed.

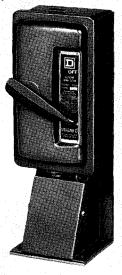
NEMA 1 — General Purpose Enclosures Type RG and SG are provided with a recessed handle with smooth guards to prevent accidental operation. The tight fitting slip-on cover hooks at the top and overlaps the box on all sides.

The cover latch hooks on a stud riveted to the box and is held by a spring to prevent accidental loosening of the cover. A mechanical interlock prevents the box from being opened while the starter is in the "on" position. Only one padlock is required to either lock box closed or lock box closed and starter in "off" position, depending upon the point at which it is installed

Mounting Pedestals extensively used in the textile industry can be supplied for mounting the starters either singly or in pairs.



edestal mounting or loom motor tarter





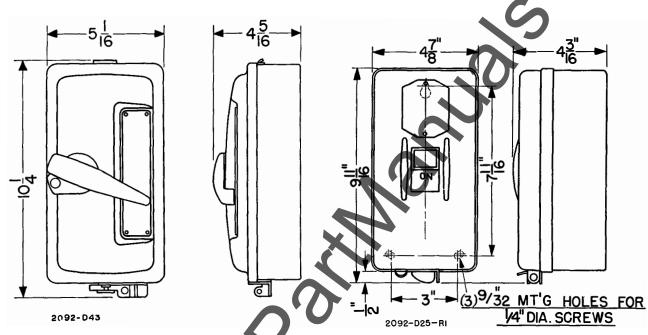
Pedestal mounting for two manual starters



CLASS 25.10
Dimension Sheet PAGE 3

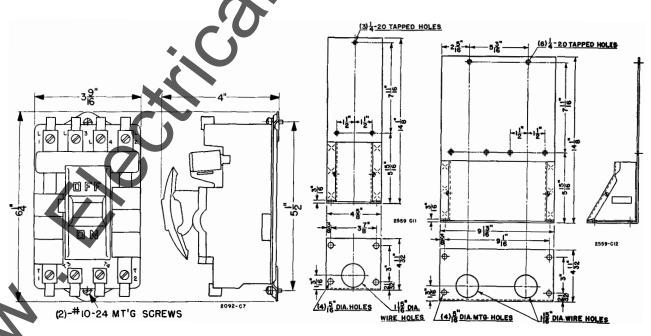
MANUAL STARTERS — LINE VOLTAGE TYPE TOGGLE ACTION

Approximate Dimensions — Not for Construction



Types RA and SA Lint Tight Enclosure

Types RG and SG General Purpose Enclosure



Types RO1-RO6 and SO1-SO8 Open Types

Mounting Pedestals

Change of Page Number.



CLASS 2510

NOVEMBER.

AC MANUAL MOTOR STARTING SWITCHES

Without Overload Protection

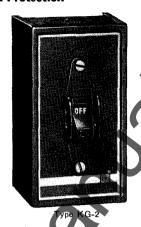
Type K motor starting switches provide manual "on-off" control of single or three phase ac motors, where overload protection is not required or is provided separately. Compact construction and a 600 volt rating make these switches suitable for a wide range of industrial and commercial uses. Typical applications include small machine tools, pumps, fans, conveyors, and many other types of electrical machinery. They can also be used on non-motor loads such as resistance heaters.

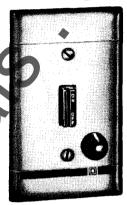
ORDERING INFORMATION REQUIRED

Class and type number.

PILOT LIGHT KITS

Refer to Class 9999 catalog section.





Type KS-3A (Key Removed)

Class I Groups B, C &	
D & Class II Froups E, F &	
G Enclosure	<u>O</u> pen
NEMA	Type

600 VOLTS MAX. AC

No. of Poles	Features	General Purpose Enclosure Surface Mounting NEMA Type 1		Purpose Flush (Without Pull Box) Standard Stainless Steel Flush Plate		Water-tight and Dust-tight Enclosure NEMA Types 4 & 5 ★	Class I Groups B, C & D & Class II Groups E, F & G Enclosure NEMA Types 7 & 9 *	Open Type 🛦
		Type Price	Type Price	Type Price	Type Price	Type Price	Type Price	Type Price
TOGO	SLE OPERATED							

2	Standard	KG-1 KG-1A	\$ 4.60 9.60	KF-1 KF-1A	\$ 4.10 KS-1	5 4.60 9.60	KSJ-1A \$11.10	KW-1 KW-1A	\$22.00 57.00	KR-1	\$22.00	KO-1‡	\$ 3.60 8.60
	230v. ac		9.60	KF-1B			KSJ-1B 11.10	KW-1B				KO-1B	8.60
	Standard	KG-2	10.50	KF-2	10.00 KS-2	10.50		KW-2	27.00	KR-2	27.00	KO-2‡	9.50
3	208-240v. ac 440-600v. ac	KG-2B KG-2C			15.00 KS-2B 15.00 KS-2C		KSJ-2B 17.00 KSJ-2C 17.00	KW-2B KW-2C	62.00 62.00				14.50 14.50

KEY OPERATED +

	Standard	KG-3	6.60	KF-3	6.10	KS-3	G. 60		 	 	 KO-3‡	5.60
2	115v. ac	KG-3A KG-3B	11.60 11.60	KF-3A KF-3B	11.10 11.10	KS-3A KS-3B	11.60 11.60	KSJ-3A KSJ-3B		 	 KO-3A KO-3B	10.60 10.60
2	Standard	KG-4	12.50	KF-4	12.00	KS-4	12.50		 	 	 K0-4‡	11.50
	208-240v. ac 440-600v. ac	KG-4B KG-4C		KF-4B KF-4C	17.00 17.00	KS-4B KS-4C	17.50 17.50	KSJ-4B KSJ-4C		 	 KO-4B KO-4C	16.50 16.50

[▲] Open types with pilot light are for replacement use only. To order switch for replacement in Class 2511 or 2512 dovce, add suffix letter "T" to type number of toggle operated switch and add \$1.00 to price. (Example: Class 2512 Type KG-11 contains two 2510 KO-1T switches, \$4.60 each.) †Two keys included with switch 2510 Type FK-1, \$0.30 each. ditional keys can be ordered as Class

- #Includes Type FN-1 nameplate. No deduction for omission.
- *Furnished with ¾" P.T. bottom only (reversible for top feed.) To obtain ¾" P.T. top and bottom, add suffix letter "H" to type number and tain 34" P.T. top a add \$2.00 to price.

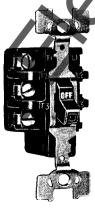
APPLICATION DATA

Poles — 2 or 3 poles, single throw, double break. Voltage Rating — 600 volts maximum ac, no dc rating.

Horsepower Ratings —

	Maximum Horsepower						
Volts	Single Phase (2 pole)	Three Phase (3 pole)					
110	1	2					
220	2	3					
440-600		5					

Continuous Current Rating — 30 amperes at 250 volts max., 20 amperes at 600 volts max., based on a power factor of 75 to 100%.



Type KO-2 (Nameplate not Shown)



Турв KF-1



AC MANUAL MOTOR STARTING SWITCHES

Without Overload Protection

APPLICATION DATA

Operator — Available with toggle handle or with removable key type operator to discourage unauthorized operation. Toggle handle and housing for key operated versions are gray with ON-OFF in recessed white letters. An external rocker arm operates the toggle on NEMA 4-5 and NEMA 7-9 versions.

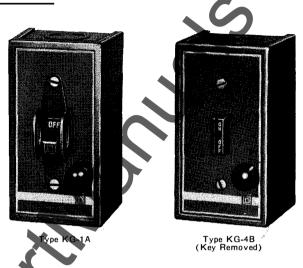
Contact Mechanism — The silver alloy contacts are visible from sides of switch. Contacts are opened by a direct mechanical linkage for positive break.

Terminals — Binder head screw type terminals are suitable for #10 or smaller copper wire, and are accessible from the front. All terminals are clearly marked.

Mounting — Open types without a pilot light fit standard single gang switch boxes, and can be used with any cover plate having a standard toggle cutout. Flush mounting types, including those with pilot light, are suitable for wall mounting in a standard switch box or for machine cavity mounting without a box. For difficult wall surfaces such as concrete block or tile, a jumbo size flush plate is recommended. See dimension drawings for additional details and for mounting provisions of enclosed types.

Enclosures — NEMA 1 surface mounting enclosures are sheet steel, with a wrap-around cover for convenience in wiring. The box is notched to provide automatic alignment of the interior. A zinc alloy die easting is used for NEMA 4-5 enclosures, and a cast aluminum enclosure is offered for NEMA 7-9 applications.

Lockout — Except for key operated versions, all enclosed and flush mounting types are furnished with a handle guard having padlock provision.



NEW SHEET

Pilot Light — Neon pilot light unit, available in general purpose and NEMA 4-5 versions, does not increase enclosure size. A red lens and a tamper-proof bulb with rated life of 25,000 hours are utilized. This pilot light can also be added in the field to switches with NEMA 1 enclosure or gray flush plate by using one of the following kits. (Refer to Class 9999 catalog section for prices.)

NEON PILOT LIGHT KITS

Application	Voltage	Class & Type
	110-120 V .	9999 PL-11
For field addition to any Class 2510 Type KF or KG switch.	208-240 V.	9999 PL-12
Type KF or KG switch.	440-600 V.	9999 PL-13

REPLACEMENT NAMEPLATES FOR TYPE K SWITCHES AND TYPE F STARTERS

		CLASS 2510					
				Na meplate	Type Number		
Description	Application	Nameplate	For Type K Switch		For Type F Starter #		
Description	Application	Marking -	Without Pilot Light	With Pilot Light	Without Pilot Light	With Pilot Light	Price
134" x 2 ¹³ / ₆ " Nameplate with Embossed Mounting Holes for #6 Oval Head Sorews	Standard commercial switch box cover or flush plate, including Square D stainless steel plates	(Blank) (Special Marking €).	FN-1 FN-5		FN-2 FN-6		\$0.50 1.50
129/32 × 321/32" Flat Nameplate with Meunting Holes for #6 Pan Head Screws	Square D NEMA 1 enclosure or gray flush plate	(Blank)	FN-10 FN-11 FN-12 FN-13 FN-14 FN-15	FN-20 FN-21 FN-22 FN-24 FN-25	FN-30 FN-31 FN-32 FN-35	FN-40 FN-41 FN-42	.50 .50 .50 .50 .50

Special nameplate marking: Order by type number shown and spec-

#These nameplates include "reset" indication.



CLASS PAGE

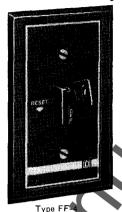
NOVEMBER.

FRACTIONAL HORSEPOWER MANUAL STARTERS

With Melting Alloy Type Thermal Overload Relay

Type F fractional horsepower starters provide overload protection as well as manual "on-off" control for small motors in a variety of industrial and commercial installations. Available in one or two pole versions, these devices are suitable for use with ac single phase motors to 1 hp. Two pole starters can also be used with dc motors to 3/4 hp. Typical applications include fans, conveyors, pumps, and small machine tools.

Open type starters are listed on next page. For enclosed and flush mounting versions see table below.





Type FG-2P

ENCLOS	ED ANI	D FLUSH MOUNTIN	G TYPES	.		CLASS	2510						115-230	VOLTS
			General Purpose Enclosure Surface Mounting NEMA Type 1			General Purpose Flush (Without Pull Box					Water-	-	Clas Groups E & Clas	B, C & E ss II
Type of Oper- ator	No. of Poles	Features			Gray Flush Plate		Standard Stainless Steel Flush Plate		Jumbo Stainless Steel Flush Plate		Dust-tight Enclosure NEMA Types 4 & 5		Groups E Enclo NEN Types	sure 1A
		`. 	Туре	* Price	Туре	* Price	Туре	* Price	Туре	* Price	Туре	* Price	Туре	* Price
BASIC S	STARTE	R												
Toggle	1	Standard	FG-1 FG-1P	\$ 7.50 10.50	FF-1 FF-1P	\$ 7. 10.	FS-1 FS-1P	\$ 7.50 10.50	FSJ-1P	\$12.				
roggic	2	Standard	FG-2 FG-2P	8.50 11.50	FF-2 FF-2P	11.	FS-2 FS-2P	8.50 11.50	FSJ-2P	13.				
		Enclosure In 2-Unit Size Encl. with Pilot Light	FG-02 FG-02P	12.50 15.50	()									
		Standard	FG-3	9.50	FF-3	9.		9.50			- 	l		
Key†		With Pilot Light	FG-3P	12.50	FF-3P	12.	FS-3P	12.50	FSJ-3P	14.				
110) [2	Standard. With Pilot Light. In 2-Unit Size Encl.	FG-4 FG-4P	10.50 13.50	FF-4P	10. 13.	FS-4 FS-4P	10.50 13.50	FSJ-4P	15.				
STADTE	D WITL	with Pilot Light H HANDLE GUARD	_	17.50	1				1		I	J		
JIAKIL	1	Standard	FG-5 FG-5P	8.50 11.50	8		8		0		FW-1 FW-1P	\$24. 59.	FR-1	524.
		With Pilot Light With (2) ¾" P.T With (2) ¾" P.T. and Pilot Light									FW-1H FW-1PH	26. 61.	FR-1H	26.
Toggle	2	Standard	FG-6P	9.50 12.50	0		0		8		FW-2 FW-2P FW-2H	25. 60. 27.	FR-2 FR-2H	25. 27.
		With (2) 34" P.T.									FW-2PH	62.	l	
TWO ST	ARTER	S IN ONE ENCLOSE	RF						1	1	1 2	02.		
	2	Standard	FG-22	20.00	▲FF-22	19.								
Toggle	Each Str.	With Pilot Light on Each	FG-22P	31.00	▲FF-22P	30.	★FS-22P	31.00	★FSJ-22P	34.				
Key†	2 Ea. Str.	With Pilot Light on Each.	FG-44P	35.00	▲FF-44P	34.	★FS-44P	35.00	★FSJ-44P	38.				
STARTE	R AND	"AUTO-OFF-HAND	SPDT S	ELECT	OR SWIT	CH (A	C ONLY)		•					
Toggle		Standard	FG-71 FG-71P	17.00 20.00	▲FF-71 ▲FF-71P	16. 19.	★ FS-71P	20.00	★FSJ-71P	23.				
roggie	2	Standard	FG-72 FG-72P	18.00 21.00	▲FF-72 ▲FF-72P	17. 20.	★FS-72P	21.00	★FSJ-72P	24.				
Key†	2	With Pilot Light	FG-74P	23.00	▲FF-74P	22.	★FS-74P	23.00	★FSJ-74P	26.				
	-													

tices include one overload relay thermal unit per starter. Deduct **\$1.50** by if thermal units are omitted.
The basic starter from listing above plus separate handle guard kit

ORDERING INFORMATION REQUIRED

- 1—Class and type number of device.
- 2-Quantity and type number of thermal units.

THERMAL UNITS

Refer to tab "Overload Relay Selection".

PILOT LIGHT KIT

ext page. ys included with each starter.

[#]Unless otherwise noted, flush mounting types fit standard single gang switch box

switch box. ★Fits standard 2-gang switch box. ▲Suitable for cavity mounting only, does not fit standard box.



FRACTIONAL HORSEPOWER MANUAL STARTERS

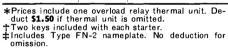
With Melting Alloy Type Thermal Overload Relay

OPEN TYPE ST	ARTERS	CLASS 2510	115-	115-230 VOLTS		
Features	Type of Operator	Application	No. of Poles	Туре	Price *	
		For mounting in standard switch box, or for replacement in any of the following:	1	FO-1‡	\$ 6.50	
	TI-	2510 AF, AG, AR, AW 2510 FF, FG, FR, FS, FSJ, FW 2512 FS, FSJ	2	FO-2‡	7.50	
Standard	Toggle	5	1	FO-1T	7.50	
		For replacement in 2512 FF or FG	2	FO-2T	8.50	
	Key†	For mounting in standard switch box, or for replacement in any of the following: 2510 AF, AG	1	FO-3#	8.50	
	Key 1	2510 FF, FG, FS, FSJ	2	FO-4‡	9.50	
		For replacement in any of the following:	1	FO-1P	9.50	
With Dilet Liebs	Tanala	2510 FF, FG, FS, FSJ 2512 FS, FSJ	2	FO-2P	10.50	
With Pilot Light	Toggle	5	1	FO-1PT	10.50	
Threaded Red Lens)		For replacement in 2512 FF or FG	2	FO-2PT	11.50	
U		For replacement in any of the following:	y of the following: 1			
	Key†	2510 FF, FG, FS, FSJ	2	FO-4P	12.50	

Application

For field addition to any Class 2510 or 251 FF, FG, FS, or FSJ toggle operated starts kits required for use with Class 2512.)

For use with Type F key operated starter



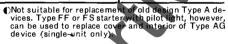
Description

Handle Guard Kit with Padlock Provision

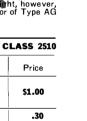
Additional Key

Type FS-2P

NEW SHEET



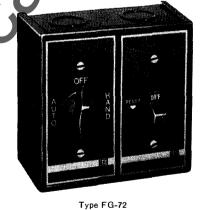
FK-1

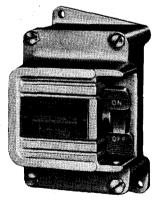




Type FW-2P







Type FR-2

ORDERING INFORMATION REQUIRED

(Nameplate

- 1 Class and type number of device.
- Quantity and type number of thermal units.

THERMAL UNITS

Refer to tab "Overload Relay Selection".

PILOT LIGHT KIT

MISCELLANEOUS UNITS AND ACCESSORIES



CLASS 2510
PAGE 105.

NOVEMBER, 1967

FRACTIONAL HORSEPOWER MANUAL STARTERS

With Melting Alloy Type Thermal Overload Relay

APPLICATION DATA

Poles — 1 or 2 poles, single throw, double break.

Voltage Rating — 300 volts maximum ac (1 or 2 pole) or dc (2 pole only).

Horsepower Ratings —

	Maximum Horsepower						
Volts	AC Si	ngle Phase	DC 2 Pole				
Voits	1 Pole	2 Pole	Only				
115-230	1	1	3⁄4				

Continuous Current Rating — 16 amperes.

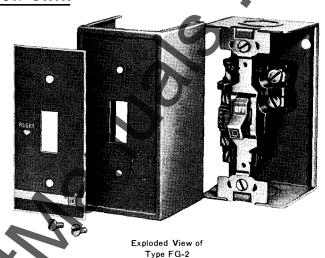
Operator — Available with toggle handle or with removable key type operator to discourage unauthorized operation. Toggle handle and housing for key operated versions are gray with ON-OFF in recessed white letters. An external rocker arm operates the toggle on NEMA 4-5 and NEMA 7-9 versions.

Contact Mechanism—Quick make, quick break toggle action. The silver alloy contacts are visible from sides of starter.

Overload Trip Assembly — Motor protection is provided by a unique one-piece thermal unit which must be installed before the starter will operate. The thermal unit incorporates a heater winding through which the load current flows, a solder pot, and a ratchet wheel. Melting of the eutectic solder on a prolonged overload condition releases the ratchet wheel, actuating a trip mechanism which opens the starter contacts. This mechanism is trip-free, so that the contacts will open even if the handle is held in the ON position. After the solder has cooled the mechanism can be reset by pushing the handle to its extreme OFF position.

Terminals — Binder head screw type terminals are suitable for #10 or smaller copper wire, and are accessible from the front. All terminals are clearly marked.

Mounting — Open types without a pilot light fit standard single gang switch boxes, and can be used with any cover plate baving a standard toggle cutout. Single-unit flush mounting types, including those with pilot light, are suitable for wall mounting in a standard switch box or for machine cavity mounting without a box. Flush mounting types incorporating two starters, or one starter and a selector switch, are available in two basic syles — with stainless steel flush plate for wall or cavity mounting, or with gray flush plate designed for cavity mounting only. For difficult wall surfaces such as concrete block or tile, a jumbo size flush plate is recommended. See dimension drawings for additional details and for mounting provisions of enclosed types.



Enclosures — NEMA 1 surface mounting enclosures are sheet steel, with a wrap-around cover for convenience in wiring. A zinc alloy die casting is used for NEMA 4-5 enclosures, and a cast aluminum enclosure is offered for NEMA 7-9 applications.

Handle Guard — Optional handle guard on NEMA 1 enclosed starters prevents accidental operation of a toggle handle and includes provision for padlocking. A kit is also available for addition of this guard in the field to any general purpose or flush mounting device. Standard NEMA 4-5 and NEMA 7-9 enclosures include provision for padlocking in the OFF position.

Pilot Light — Neon pilot light unit, available in general purpose and NEMA 4-5 versions, does not increase enclosure size. An NE-51 bulb and a red lens are utilized. This pilot light can also be added in the field to starters with NEMA 1 enclosure or gray flush plate by using the following kit. (Refer to Class 9999 catalog section for pricing information.)

NEON PILOT LIGHT KIT

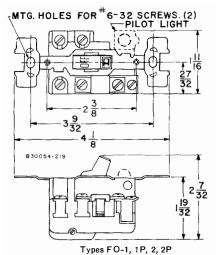
Application	Voltage	Class & Type
For field addition to any Class 2510 Type FF or FG starter.	115-230 V.	9999 PL-10



SUPERSEDES: Class 2510 Descriptive Sheet, Pages 0.3-0.4 September, 1964

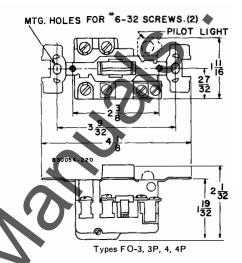
MANUAL MOTOR STARTING SWITCHES AND FRACTIONAL HORSEPOWER STARTERS

Approximate Dimensions and Shipping Weights Single-unit Types



OPEN TYPE FRACTIONAL HP STARTERS

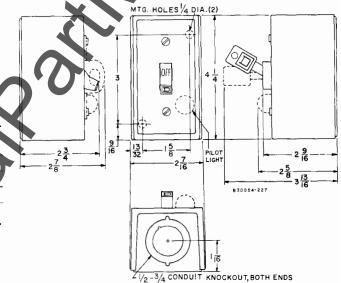
Weight — ½ Ib.

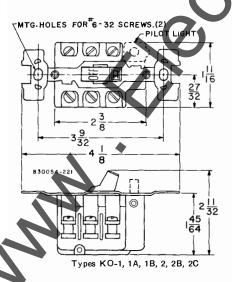


NEMA TYPE 1 SURFACE MOUNTING ENCLOSURE

Weight — 1 lb.

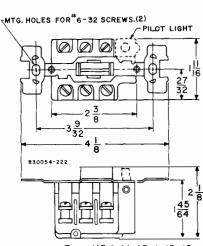
Device	Type of Operator	Class 2510 Type
Fractional	Toggle	FG-1, 1P, 2, 2P, 5, 5P, 6, 6P
Starter	Key	FG-3, 3P, 4, 4P
Motor	Toggle	KG-1, 1A, 1B, 2, 2B, 2C
Starting Switch	Key	KG-3, 3A, 3B, 4, 4B, 4C





OPEN TYPE MOTOR STARTING SWITCHES

Weight — ½ 1b.



Types KO-3, 3A, 3B, 4, 4B, 4C

Class 2510 Dimension Sheet, Page 0.1 September, 1964

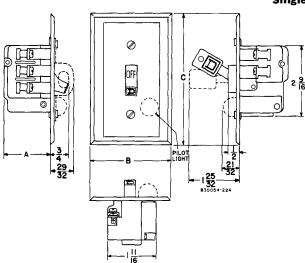


CLASS **2510**PAGE **107**

NOVEMBER, 1967

MANUAL MOTOR STARTING SWITCHES AND FRACTIONAL HORSEPOWER STARTERS

Approximate Dimensions and Shipping Weights Single-unit Types

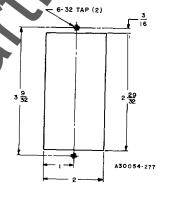


Device	Type of	Class 2510 Type	Dimension				
Device	Oper- ator	Class 2510 Type	A	В	С		
Frac- tional HP Starter	Toggle	FF-1, 1P, 2, 2P FS-1, 1P, 2, 2P	115/32	2¾	41/2		
	loggie	FSJ-1P, 2P	115/32	31/2	51/4		
	Key	FF-3, 3P, 4, 4P FS-3, 3P, 4, 4P	115/32	2¾	41/2		
Otarto	Rey	FSJ-3P, 4P	115/32	31/2	51/4		
		KF-1, 1A, 1B, 2, 2B, 2C KS-1, 1A, 1B, 2, 2B, 2C	119/32	2¾	4½		
Motor	Toggle	KSJ-1A, 1B, 2B, 2C	119/32	31/2	51/4		
Start- ing Switch	77	KF-3, 3A, 3B, 4, 4B, 4C KS-3, 3A, 3B, 4, 4B, 4C	119/32	2¾	41/2		
	Key	KSJ-3A, 3B, 4B, 4C	119/32	31/2	51/4		

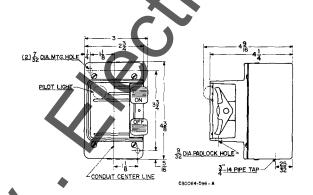
GENERAL PURPOSE FLUSH MOUNTING

Weight — ½ lb.

NOTE: Flush mounting types fit standard single gang switch box

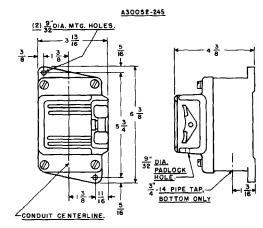


Recommended Cutout for Cavity Mounting



ı	NEMA	TYPE	4	&	5	ENCL	osu	RE	#
			-		_				

Device	Туре	Weight
Fractional HP Starter	FW-1, 1P, 2, 2P	211-
Motor Starting Switch	KW-1, 1A, 1B, 2, 2B, 2C	3 lbs.



NEMA TYPE 7 & 9 ENCLOSURE

Device	Туре	Weight
Fractional HP Starter	FR-1, 2	10 lbs.
Motor Starting Switch	KR-1, 2	10 103.

‡Box is reversible to allow conduit entry at top. Types with suffix letter "H" have ¾" P.T. top and bottom.

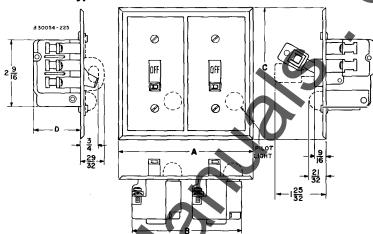


SUPERSEDES: Class 2510 Dimension Sheet, Page 0.2 September, 1964

FRACTIONAL HORSEPOWER MANUAL STARTERS

Approximate Dimensions and Shipping Weights

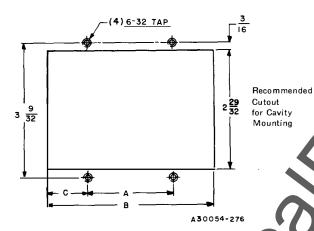
Two-unit Types



GENERAL PURPOSE FLUSH MOUNTING

Weight — 11/4 lbs.

NOTE: Type FS and FSJ starters fit standard 2-gang switch box. Type FF starters are for cavity mounting only and do not fit standard box.



	(Dimensio	ns
For Use With	Α	В	C
Type FF Starters	21/16	41/16	1
Type FS or FSJ Starters	113/16	313/16	

De- of		Character Trans	Dimension			
vice	Oper- ator	Class 2510 Type	Α	В	С	D
4		FF-22, 22P	49/16	3¾	41/2	115/32
	Toggle	FS-22P	49/16	31/2	41/2	115/32
Two Start-		FSJ-22P	55/16	31/2	51/4	115/32
ers		FF-44P	49/16	3¾	41/2	115/32
	Key	FS-44P	4%16	3½	41/2	115/32
		FSJ-44P	55/16	31/2	51/4	115/32
		FF-71, 71P, 72, 72P	49/16	3¾	41/2	115/32
One Starter	Toggle	FS-71P, 72P	49/16	3½	41/2	115/32
and One		FSJ-71P, 72P	55/16	3½	51/4	115/32
Select-		FF-74P	49/16	3¾	4½	115/32
or Switch	K ey	FS-74P	49/16	3½	4½	115/32
*		FSJ-74P	55/16	31/2	51/4	115/32

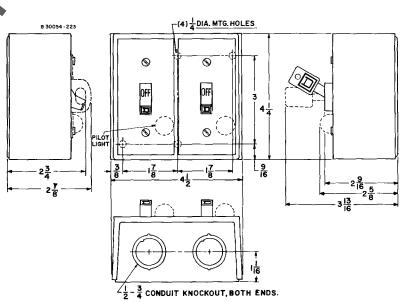
 $[\]bigstar$ Selector switch is on left, extends % from mounting surface.

NEMA TYPE 1 SURFACE MOUNTING ENCLOSURE

Weight $oldsymbol{ol}oldsymbol{ol}oldsymbol{ol{oldsymbol{oldsymbol{ol}oldsymbol{ol{ol}}}}}}}}}}}}}}}}}}}}}$

Device	Type of Operator	Class 2510 Type
One Starter	Toggle	FG-02, 02P
One Starter	Key 🌰	FG-04P
Two Starters	Toggle	FG-22, 22P
TWO Starters	Key	FG-44P
One Starter	Toggle	FG-71, 71P, 72, 72P
Sel. Sw. D	Key	FG-74P

OSelector switch is on left, increases overall depth to





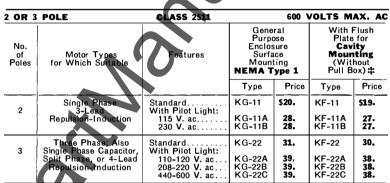
CLASS 2510 2511, 2512 PAGE 121 OCTOBER, 1959

CLASS 2511 AC REVERSING MANUAL MOTOR STARTING SWITCHES

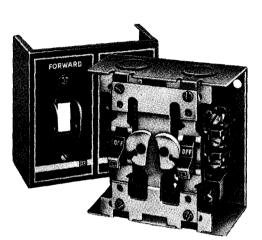
Without Overload Protection

Type K reversing manual switches provide a compact means of starting, stopping, and reversing ac motors, where overload protection is not required or is provided separately. They are suitable for use with three phase squirrel cage motors and for single phase motors which can be reversed by reconnecting motor leads. Two switches are used, one to connect the motor for forward rotation and one for reverse.

A mechanical interlock, operated by a pin in the toggle handle of each switch, makes it impossible for the FORWARD and REVERSE switches to be closed at the same time. It also imposes a definite time delay in changing motor direction, since one handle mus be in its extreme OFF position before the other handle can be moved to DN.



#Not suitable for wall mounting — pull box not available.

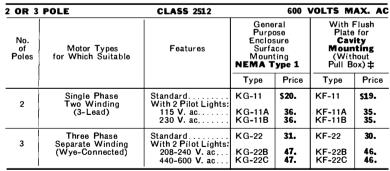


Class 2511 Type KG-22B (Cover Removed)

CLASS 2512 AC TWO SPEED MANUAL MOTOR STARTING SWITCHES

Without Overload Protection

Type K two speed manual switches may be used with separate winding three phase or single phase ac motors, where overload protection is not required or is provided separately. Two switches are employed to give "onoff" control in each speed. A mechanical interlock, operated by a pin in the toggle handle of each switch, makes it impossible for the HIGH and LOW switches to be closed at the same time.



[#] Not suitable for wall mounting -- pull box not available



Class 2512 Type KF-11

FOR HORSEPOWER RATINGS SEE NEXT PAGE

ORDERING INFORMATION REQUIRED

Class and type number.

PILOT LIGHT KITS

CLASS	2510 2511, 2512		
PAGE	122		
OCTOBER, 1969			



SUPERSEDES: Class 2511, 2512 Page 102 November, 1967

AC MANUAL MOTOR STARTING SWITCHES

Class 2511 — Reversing Class 2512 — Two Speed

APPLICATION DATA

Poles — 2 or 3 poles on each switch.

Voltage Rating — 600 volts maximum ac.

Horsepower Ratings —

		}	Ma	aximum	HP
Device	No. of Poles	Motor Type	1 10 Volts	220 Volts	400-600 Volts
Ol 0511	2-3	Single Phase	1	2	
Class 2511 3	Three Phase	2	3	5	
	2	Single Phase	1	2	
Class 2512		3 Phase, Constant or Variable Torque	2	3	5
	3	3 Phase, Constant Horsepower	1	2	3

Basic Switch — Devices utilize two Class 2510 Type K switches, as described in the Class 2510 catalog section, except with a special toggle handle.

Wiring — Switches are furnished with necessary interwiring and a complete wiring diagram. Only line and load leads need be installed by the user.

Pilot Light — A neon pilot light is available on reversing devices, and for each speed on two speed devices. This unit, which includes a red lens and a tamper-proof bulb with rated life of 25,000 hours, can also be added in the field — refer to Class 9999 catalog section for listing of pilot light kits.

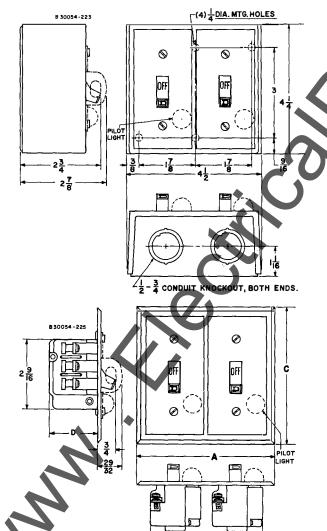
Enclosures — Available in NEMA 1 surface mounting enclosure or with gray flush plate for machine cavity mounting. Both types are provided with handle guards having provision for padlocking.

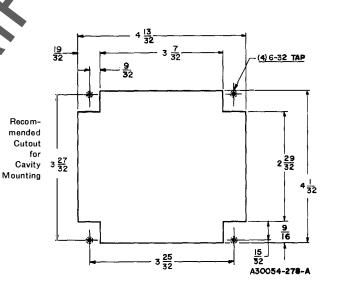
Approximate Dimensions and Shipping Weights



Class	Туре
2511★	KG-11, 11A, 11B, 22, 22A, 22B, 22C
2512	KG-11, 11A, 11B, 22, 22B, 22C

★Only one pilot light (located on right) is used on Class 2511 switches.





CAVITY MOUNTING

Weight - 11/4 lbs.

Class	Туре	Di		Dimension		
Class	Турб	Α	В	С	D	
2511 €	KF-11, 11A, 11B KF-22, 22A, 22B, 22C	49/	33⁄4	41/5	17/ -	
2512	KF-11, 11A, 11B KF-22, 22B, 22C	49/16	37/4	4 //2	1% †	

Only one pilot light (located on right) is used on Class 2511 switches. †Dimension includes factory wired power connections.



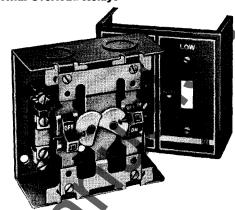
CLASS **2510**2511, 2512
PAGE **125**

OCTOBER, 1969

CLASS 2512 AC TWO SPEED FRACTIONAL HORSEPOWER MANUAL STARTERS

With Melting Alloy Type Thermal Overload Relays

Type F two speed manual starters are designed for control of small single phase ac motors having separate windings for high and low speed operation. Two toggle operated starters are used, with overload protection included for each motor winding. On devices with stainless steel flush plate the toggle operators are normally left ON, and are used only for resetting the overload trip mechanism. A HIGH-OFF-LOW selector switch on these versions is used to stop the motor or run it in the desired speed. Surface mounting devices, and those with gray flush plate, utilize a mechanical interlock which allows direct control of the motor by means of the toggle operators.



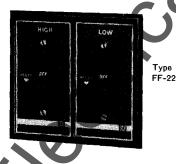
Type FG-22 (Cover Removed)

FOR TWO	WINDING (3-LEAD) MOTORS	CL	ASS 2512		/ F	115-23	0 VOLTS	AC SINGL	PHASE
		0			Gener	al Purpose I (Without Po		unting	
Number of Poles	Features	General P Enclos Surfa Mount NEM Type	ce cing	Gray FI Plate Gavit Mount Only	for y ing	Stainless Flush F for W or Cav Mount	Plate all vity	Jumbo St Steel Fl Plate for or Ca Mounti	lush Wall vity
		Туре	Price *	Туре	Price *	Туре	Price *	Туре	Price *
1	With Mechanical Interlock: Standard With 2 Pilot Lights With HIGH-OFF-LOW Selector Switch: With 2 Pilot Lights	FG-11 FG-11P	\$25. 36.	FF-11 FF-11P	\$24. 35.	FS-101P	\$36.	 FSJ-101P	\$39.
2	With Mechanical Interlock: Standard	FG-22 FG-22P	27. 38.	FF-22 FF-22P	26. 37.	FS-202P	38.	 FSJ-202P	41.

^{*}Prices include two overload relay thermal units. Deduct \$1.50 each if thermal units are omitted. †Jumbo flush plate is recommended for difficult wall surfaces such as con-

crete block or tile.

▲ Stainless steel versions fit standard 3-gang switch box. Type FF starters are not suitable for wall mounting — pull box not available.





Type FS-202P

APPLICATION DATA

Poles — 1 or 2 poles on each speed. Voltage Rating — 115-230 volts ac.

Horsepower Rating — 1 hp maximum (1 or 2 pole).

Basic Starter — Devices employ two Class 2510 Type F starters, as described in the Class 2510 catalog section. Special toggle handles are used on those devices having a mechanical interlock.

wring — Starters are furnished with necessary interwiring and a complete wiring diagram. Only line and load leads need be installed by the user.

Pilot Light — Neon pilot lights (one for each speed) are available on all devices. Each unit utilizes an NE-51 (ASA B1A) bulb and a red lens. Kits are available for field addition of these pilot lights to starters with NEMA 1 enclosure or gray flush plate — refer to Class 9999 catalog section for kit listing.

Lockout — Handle guards with provision for padlocking can be added in the field — use two Class 2510 Type FL-1 kits.

ORDERING INFORMATION REQUIRED

- 1—Class and type number of device.
- 2—Quantity and type number of thermal units.

THERMAL UNITS

Refer to tab "Overload Relay Selection".
PILOT LIGHT KITS

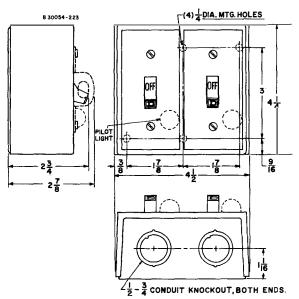
CLASS	2510 2511, 2512	
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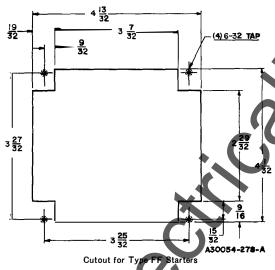
SUPERSEDES: Class 2512 Page 102 November, 1967

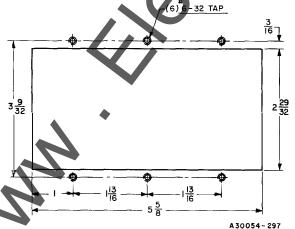
CLASS 2512 AC TWO SPEED FRACTIONAL HORSEPOWER MANUAL STARTERS

Approximate Dimensions and Shipping Weights

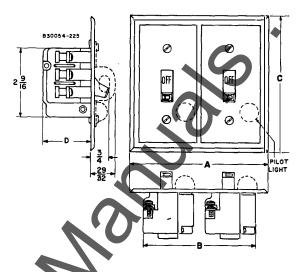


NEMA TYPE 1 ENCLOSURE Types FG-11, 11P, 22, 22P — Weight 2 lbs.





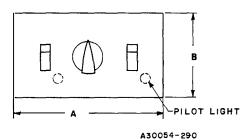
Cutout for Type FS or FSJ Starters when Cavity Mounted

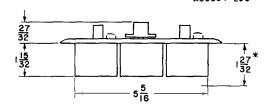


ITH GRAY FLUSH PLATE $_{\star}$

		Dime	nsion		Weight
Туре	А	В	С	D	w eignt
FF-11, 11P, 22, 22P	49/16	3¾	41/2	1% 🕇	11/4 ibs.

- ★Type FF starters do not fit standard switch box. Recommended cutout for cavity mounting is shown at left.
- $\ensuremath{\mbox{\scriptsize \uparrow}}\xspace \ensuremath{\mbox{\scriptsize Dimension}}\xspace$ includes factory wired power connections.





* DIM. IS OVER FACTORY WIRED POWER CONNECTIONS

WITH STAINLESS STEEL FLUSH PLATEO

Туре	Dim	ension	Weight
туро	A	В	w eight
FS-101P, 202P	6%	41/2	11/ Iba
FSJ-101P, 202P	71/8	51/4	1½ lbs.

●Type FS and FSJ starters fit standard 3-gang switch box. Recommended cutout for cavity mounting is shown at left.