

**FANOX****FANOX**

AC Semiconductor Motor Controller Instructions

MODE OF OPERATION

Ramp up potentiometer: the motor starting time in a direct-on-line start depends on the characteristics of the motor load; the ramp up time must be longer than this time period so that the bypass relays are activated after the starting current has dropped to a steady level.

Ramp down potentiometer: the motor stopping time may be extended by gradually reducing the voltage over the ramp down time.

The actual time taken to start and stop the motor will vary according to the combinations of above settings and the type of motor load itself.

Initial Torque potentiometer: this adjusts the starting voltage and must be set to enable the motor to start rapidly. The soft start is a result of both initial torque and ramp up time adjustments.



ATTENTION

- To prevent electrical shock, disconnect from power source before installing or servicing.
- The bypass relays in the main circuit may be in an undefined switching state due to handling during shipping. It is recommended to make the first cycle with the motor disconnected, to set the bypass relays to a defined switching state. If not performed, this may cause unexpected operation of the motor.

3.The ES has been designed as Class A equipment. Use of the product in domestic environments can cause radio interference.

4.It is important to utilise this product according to its specified overvoltage category.

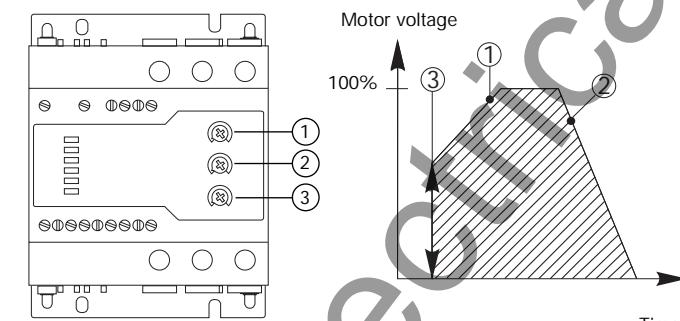
5. At high ambient temperatures, it is important to allow sufficient cooling time between starts.

6. The maximum ambient temperature is 50°C when devices are mounted side by side. For stand alone devices or with proper spacing between the devices, the maximum ambient temperature is 60°C.

TROUBLESHOOTING GUIDE

Problem	Status Indication LED	Suggested Solution
Motor fails to start when...	[POWER ON] is OFF	Check power cable connections to L1, L2, L3. (Internal power supply is connected to L1, L2.) Check also fuses, contactors and motor protection devices. Line voltage is too low-measure line voltage.
	[POWER ON] is ON	Check cable connections from T1, T2, T3 to motor terminals. Check control input connections to A1, A2. There is a delay of 0.5s (approx.) until ramping starts, after applying control voltage.
	[OVERHEAT] is ON intermittently	Device has over-heated. Allow time to cool down. Check that number of starts per hour does not exceed specified level.
	[OVERHEAT] is ON continuously	PTC alarm has occurred. If motor PTC is not connected, ensure that PTC terminals P1, P2 are connected to each other with a loop. If motor PTC is connected, motor may have over-heated. If motor has not over-heated, PTC sensor may be faulty.
	[Ø LOSS] is ON	Missing phase voltage. Check power cable connections to L3. If either L1 or L2 is missing, [POWER ON] and [Ø LOSS] LEDs will be OFF.
	[WRONG Ø] is ON	Incorrect phase sequence. Change the terminal position of two of the power supply cables connected to L1, L2, L3.
Alarm activated	Any alarm LED is ON	After noting type of alarm, disconnect mains supply L1, L2, L3. Re-connect only if problem has been resolved. This resets device.

OPERATION DIAGRAM



- Ramp-up time** 1 to 10 s. Time from zero load voltage to full load voltage.
- Ramp-down time** 1 to 30 s. Time from full load voltage to zero load voltage.
- Initial torque** 0 to 70% voltage at the start of the ramp-up function.

WIRE SIZES

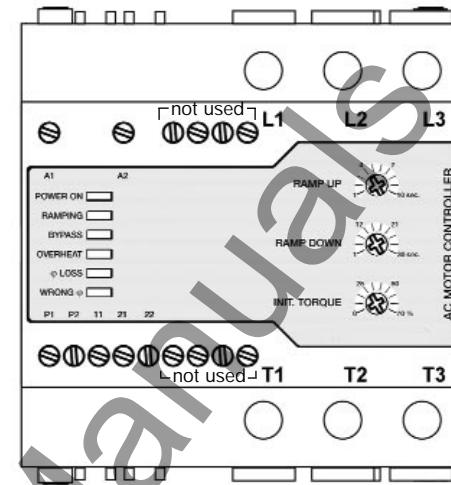
L1, T1 L2, T2 L3, T3	IEC/EN 60 947-4-2 UL Maximum size • Solid • Finely stranded with end sleeve • Stranded	0.75...16mm ² AWG 14...4 1.5...16mm ² 1.5... 2.5Nm 1.5... 25mm ²	10mm
A1, A2 P1, P2 11, 21, 22	IEC/EN 60 947-4-2 UL Maximum size 0.75...2.5mm ² AWG 22...14 0.5...2.5mm ²	0.75...2.5mm ² AWG 22...14 0.5...2.5mm ²	6mm

Note: Use 60 or 75°C copper conductors only

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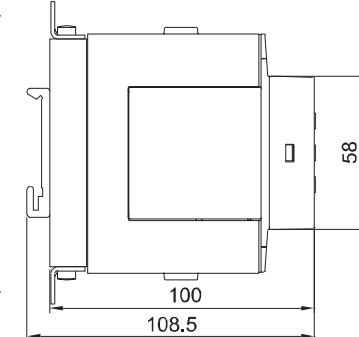
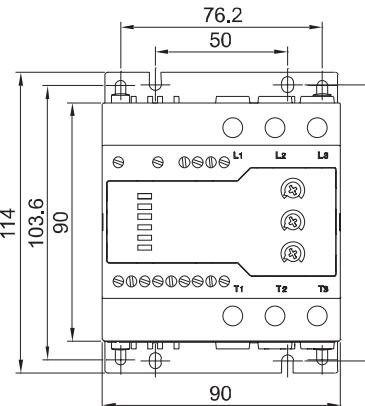
Approvals, Norms:
UL, CE, EN/IEC 60 947-4-2

TERMINAL LAYOUT



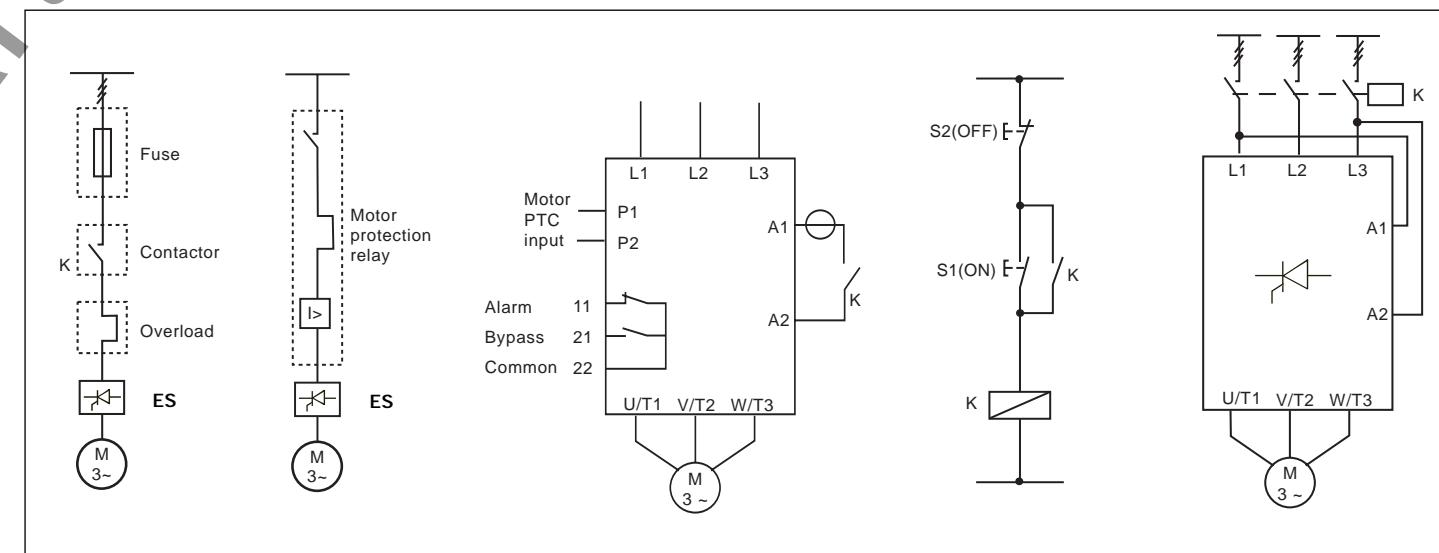
A1, A2:Control
input
P1, P2:PTC input

DIMENSIONS (MM)



WIRING DIAGRAMS

IEC



NEMA

