Series 81000TM Solid State Reduced Voltage Controller



- Up to 13.8kV 300A drawout main fuses and fixed-mounted main contactor
- Main and bypass contactors: Siemens type 3TL71, 24kV 800A
- Bypass standard on all models, capable of full voltage start
- Minimize system maintenance and repair
- Reduce system downtime; increase productivity
- · Minimize mechanical wear and tear
- Reduce inrush currents
- Reduce motor starting current for prolonged motor life

- Full drawout construction means power fuse changes are done outside of the enclosure
- 125% continuous duty rating (on soft start module only)
- Modbus RTU communications
- Standard adjustment capabilities: soft start, soft stop, voltage ramp, and current ramp
- Available with main bus up to 600A for lineups of multiple controllers
- Made to ISO9001 quality standards

Up to 13.8kV



Up to 13.8kV Solid State Reduced Voltage Controller Specification Sheet

One Line Diagram	Voltage	Maximum HP			AC Supply Voltage	SCR Peak Inverse Voltage		Series Pairs
		< 100 FLA	< 200 FLA	< 300 FLA	+10% to -15% ³	Line Voltage	PIV Rating	Series Fairs
	10000	1500	3000	4500	10000	10000	32500	5
	11000	1750	3000	5000	11000	11000	39000	6
	13200	2000	4000	5500	13800	13800	39000	6
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Motor a	nd Starter Protection	Programmable Features				
Electronic overload	2 stage, programmable class 5-30	Motor FLA				
Phase loss	One or more phases missing	Dual ramp adjustments:	Two independent settings for: 0-100% of nominal voltage 200-600% of motor FLA			
Phase imbalance	Adjustable trip level with delay	Initial voltage				
Phase reversal	Phase sequence varies from initial start	Current limit				
Short circuit detection	Starting and running protection	Acceleration time	1-120 seconds			
Over current	100-300% of FLA with trip delay	Three custom curves	Via plotted torque / time axis points			
Under current / load loss	10-90% of FLA with trip delay	Deceleration time	1-60 seconds			
Over voltage	Trips at high line set point	Kick start	0.1 - 2.0 seconds (10-100% voltage)			
Under voltage	Trips at low line set point	Tach feedback*	Closed loop speed ramp			
Shorted SCR	Internal fault detected	Ambient Operating Temperature				
Shunt trip	p Prevents start if SCR(s) are shorted		0-40°C (32°F to 104°F)			
Starter over-temp	Thermal sensors on heatsink	Overload Ratings				
Ground fault ⁴	Alarm and 2 trip levels with trip delay		500% overload capacity for 60 seconds; 600% for 30 seconds			
Coast down lockout	0-60 minutes following stop command	Digital Control Unit (DCU)				
Starts per hour lockout	per hour lockout 1-10 starts per hour		With programmable keypad / operator interface			
Time between starts	petween starts 0-60 minutes between start attempts		2 lines x 20 characters backlit LCD display & non-volatile memory			
RTD inputs ⁴	12 RTDs for motor / bearing protection	LCD status / alarm LEDs (power, run, alarm, trip, aux 1-8)				
Au	xiliary Contacts	Communications				
Multiple Form C co	ntacts rated 5A @ 240VAC max.	RS485 or RS422 with Modbus RTU, RS422 protocol or Windows interface				
	Metering	Statistical Data				
	erage start time, ground fault current, al capacity to start, average start time &	Elapsed run time, last start time, average starting current, stores history of up to 60 events (includes: date & time, phase & ground fault current)				
current, measured capacity to star order, motor RPM ¹	t, time since last start, line frequency, phase	Starter Dimensions ²				
order, motor Kriw		126"w x 90"h x 48"d				

¹ Requires tach feedback option. ² For estimating purposes only. ³ Consult factory for higher requirements. ⁴ Optional.

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