



# SWITCHBOARD DEVICES FITTINGS FOR PIPE STRUCTURES

STYLE NUMBER  
DATA  
**37-400**

## BREAKDOWN OF ASSEMBLY STYLES TO UNIT STYLES

Pipe Fittings are listed in our literature by unit style numbers. To be stocked properly, they must be carried in District warehouses by unit style numbers. To carry a complete stock of all possible assembled styles would entail a prohibitive investment.

For convenience in ordering and identifying the unit parts:

Table One, lists numerically all unit styles with a short description and a figure reference.

Table Two, lists numerically (for reference only) the assembly style numbers of the more commonly used combinations, and opposite those assembled styles are listed the unit parts comprising the combinations.

Table Three, lists a few parts which are not generally common to the assembled combinations and carriage bolt-nut assemblies

In general, our present Descriptive Bulletin 37-400, lists fittings designed for two standard pipe sizes, namely 1/4-inch and 2-inch, and for combinations of these two sizes as desirable in extensively braced structures. The unit styles in Descriptive Bulletin 37-400 are the 45° galvanized fittings. For 30° and 60° fittings refer to headquarters. Black enamel fittings have been discontinued from Descriptive Bulletin 37-400. Corresponding galvanized fittings may be determined from Table One of this data sheet.

Experience has shown that when our customers become familiar with this line of fittings they prefer to order them by the unit style numbers and do not expect us to assemble before shipping.

To obtain maximum flexibility of stock and greater economy in handling, we should always endeavor to sell the unit styles.

**TABLE 1—UNIT STYLES**

STYLE NUMBER	PIPE SIZE IN INCHES		DESCRIPTION	FINISH	FIG. NO.	STYLE NUMBER	PIPE SIZE IN INCHES		DESCRIPTION	FINISH	FIG. NO.
	A	B					A	B			
279 179	.....		3/8" Screw Anchor	.....	1	397 352	2	Pipe Brace Bracket	Black Enamel	13	
279 180	.....		1/2" Screw Anchor	.....	1	397 353	1 1/4	Pipe End Clevis	Galvanized	12	
386 965	3/4		Panel Mounting Bracket	Black Enamel	3	397 354	1 1/4	Pipe End Clevis	Black Enamel	12	
386 966	.....		Strain Insulator Coupling	Galvanized	11	397 357	1 1/4 x 3/4	Tee Type C	Black Enamel	17	
386 967	.....		Strain Insulator Coupling	Black Enamel	11	397 359	3/4 x 3/4	Tee Type C	Black Enamel	17	
386 968	1 1/4		Pipe Brace Bracket, Double	Galvanized	14	397 362	3/4	Floor Flange Clamp	Black Enamel	5	
386 969	1 1/4		Pipe Brace Bracket, Double	Black Enamel	14	397 367	3/4	Yoke, M. I.	Galvanized	2	
386 970	2		Pipe Brace Bracket, Double	Galvanized	14	397 368	3/4	Yoke, M. I.	Black Enamel	2	
386 971	2		Pipe Brace Bracket, Double	Black Enamel	14	397 369	3/4	Yoke, Brass	Black Enamel	2	
386 973	1 1/4		Pipe Plug	Galvanized	27	397 370	1	Yoke, M. I.	Galvanized	2	
386 974	1 1/4		Pipe Plug	Black Enamel	27	397 371	1	Yoke, M. I.	Black Enamel	2	
386 975	2		Pipe Plug	Galvanized	27	397 372	1	Yoke, Brass	Black Enamel	2	
386 976	2		Pipe Plug	Black Enamel	27	397 373	1 1/4	Yoke, M. I.	Galvanized	2	
386 977	1 1/4		Pipe Brace	Black	†	397 374	1 1/4	Yoke, M. I.	Black Enamel	2	
386 978	1 1/4		Pipe Brace	Black	†	397 375	1 1/4	Yoke, Brass	Black Enamel	2	
386 979	2		Pipe End Clevis	Galvanized	12	397 376	1 1/2	Yoke, M. I.	Galvanized	2	
386 980	2		Pipe End Clevis	Black Enamel	12	397 377	1 1/2	Yoke, M. I.	Black Enamel	2	
†386 986	.....		Carriage Bolt 3/16 x 1 1/4	Galvanized	28	397 378	1 1/2	Yoke, Brass	Black Enamel	2	
386 987	.....		Wall Washer	Galvanized	26	397 379	2	Yoke, M. I.	Galvanized	2	
386 988	.....		Wall Washer	Black Enamel	26	397 380	2	Yoke, M. I.	Black Enamel	2	
*386 989	3/4		Pipe End Clevis with Hole for 1/2" Bolt	.....	12	397 381	2	Yoke, Brass	Black Enamel	2	
386 992	3/4		Pipe Brace Bracket	Black Enamel	13	397 382	1 1/4 x 1 1/4	Tee Type C	Galvanized	17	
386 993	3/4		Floor Clevis	Black Enamel	8	397 383	1 1/4 x 1 1/4	Tee Type C	Black Enamel	17	
386 994	1 1/4		Floor Clevis	Black Enamel	8	397 384	2 x 1 1/4	Tee Type C	Galvanized	17	
386 995	1 1/4		Universal Mounting Bracket, 1/2 or 5/8 Bolt	Galvanized	9	397 385	2 x 1 1/4	Tee Type C	Black Enamel	17	
386 996	1 1/4		Universal Mounting Bracket, 1/2 or 5/8 Bolt	Black Enamel	9	397 386	2 x 2	Tee Type C	Galvanized	17	
386 997	1 1/4 x 1		Cross	Black Enamel	15	397 387	2 x 2	Tee Type C	Black Enamel	17	
386 998	1 1/2 x 1 1/4		Cross	Black Enamel	15	397 388	3/4	Universal Mounting Bracket, 3/16 Bolt	Black Enamel	9	
386 999	2 x 1 1/2		Cross	Black Enamel	15	397 389	1	Universal Mounting Bracket, 3/8 Bolt	Black Enamel	9	
†387 015	.....		Carriage Bolt, 1/2 x 4	Galvanized	28	397 390	1 1/4	Universal Mounting Bracket, 3/8 or 1/2 Bolt	Galvanized	9	
†387 176	.....		Carriage Bolt, 5/16 x 1 3/8	Galvanized	28	397 391	1 1/4	Universal Mounting Bracket, 3/8 or 1/2 Bolt	Black Enamel	9	
†387 178	.....		Carriage Bolt, 5/16 x 1 1/2	Galvanized	28	397 392	1 1/2	Universal Mounting Bracket, 1/2 or 3/8 Bolt	Galvanized	9	
†387 180	.....		Carriage Bolt, 3/8 x 1 3/4	Galvanized	28	397 393	1 1/2	Universal Mounting Bracket, 1/2 or 3/8 Bolt	Black Enamel	9	
†387 182	.....		Carriage Bolt, 3/8 x 2	Galvanized	28	397 394	2	Universal Mounting Bracket, 1/2 or 3/8 Bolt	Galvanized	9	
†387 184	.....		Carriage Bolt, 3/8 x 2 1/2	Galvanized	28	397 395	2	Universal Mounting Bracket, 1/2 or 3/8 Bolt	Black Enamel	9	
†387 186	.....		Carriage Bolt, 3/8 x 3	Galvanized	28	397 396	1 1/4	Floor or Wall Brace	Galvanized	6	
†387 188	.....		Carriage Bolt, 3/8 x 3 1/2	Galvanized	28	397 397	1 1/4	Floor or Wall Brace	Black Enamel	6	
†387 190	.....		Carriage Bolt, 3/8 x 4	Galvanized	28	397 398	2	Floor or Wall Brace	Galvanized	6	
†387 192	.....		Carriage Bolt, 1/2 x 2 1/4	Galvanized	28	397 399	2	Floor or Wall Brace	Black Enamel	6	
†387 194	.....		Carriage Bolt, 1/2 x 2 1/2	Galvanized	28	397 400	1 1/4	Corner Support	Galvanized	10	
†387 196	.....		Carriage Bolt, 1/2 x 3	Galvanized	28	397 401	1 1/4	Corner Support	Black Enamel	10	
†387 198	.....		Carriage Bolt, 1/2 x 3 1/2	Galvanized	28	397 402	3/4	Panel Mounting Bracket	Black Enamel	3	
397 349	1 1/4		Pipe Brace Bracket	Galvanized	13						
397 350	1 1/4		Pipe Brace Bracket	Black Enamel	13						
397 351	2		Pipe Brace Bracket	Galvanized	13						

\* For 3/4" pipe use 5/16" dia. bolt. For 1 1/2" pipe use 3/8" dia. bolts.  
 For 1" pipe use 3/16" dia. bolts. For 2" pipe use 1/2" dia. bolts.  
 For 1 1/4" pipe use 3/8" dia. bolts.

\* S# 386989 is made from S# 386 991 by drilling bolt hole 1/32" dia.  
 † Similar to Figure 12.  
 ‡ See Table 4 (Page 13) for breakdown.

SWITCHBOARD DEVICES  
FITTINGS FOR PIPE STRUCTURES



TABLE 1—UNIT STYLES (Cont'd)

STYLE NUMBER	PIPE SIZE IN INCHES		DESCRIPTION	FINISH	FIG. NO.	STYLE NUMBER	PIPE SIZE IN INCHES		DESCRIPTION	FINISH	FIG. NO.
	A	B					A	B			
397 403	1/4		Panel Mounting Bracket	Black Enamel	3	397 483	1/4x1/4	Four Way, Type C	Galvanized	19	
397 404	1/4x1/4		Panel Mounting Bracket and Pipe Brace	Black Enamel	4	397 484	1/4x1/4	Four Way, Type C	Black Enamel	19	
397 405	1/4x1/4		Side Outlet Tee	Galvanized	22	397 485	2 x 1/4	Four Way, Type C	Galvanized	19	
397 406	1/4x1/4		Side Outlet Tee	Black Enamel	22	397 486	2 x 1/4	Four Way, Type C	Black Enamel	19	
397 407	2 x 1/4		Side Outlet Tee	Galvanized	22	397 487	2 x 2	Four Way, Type C	Galvanized	19	
397 408	2 x 1/4		Side Outlet Tee	Black Enamel	22	397 488	2 x 2	Four Way, Type C	Black Enamel	19	
397 409	2 x 2		Side Outlet Tee	Galvanized	22	397 489	1/4x1/4	Vertical 45° Brace	Galvanized	25	
397 410	2 x 2		Side Outlet Tee	Black Enamel	22	397 490	1/4x1/4	Vertical 45° Brace	Black Enamel	25	
397 411	1/4x1/4		45° Brace, Type B	Galvanized	20	397 491	2 x 1/4	Vertical 45° Brace	Galvanized	25	
397 412	1/4x1/4		45° Brace, Type B	Black Enamel	20	397 492	2 x 1/4	Vertical 45° Brace	Black Enamel	25	
397 413	2 x 1/4		45° Brace, Type B	Galvanized	20	397 493	2 x 2	Vertical 45° Brace	Galvanized	25	
397 414	2 x 1/4		45° Brace, Type B	Black Enamel	20	397 494	2 x 2	Vertical 45° Brace	Black Enamel	25	
397 415	2 x 2		45° Brace, Type B	Galvanized	20	397 495	1/4x1/4	30° Left Brace, Type C	Galvanized	18	
397 416	2 x 2		45° Brace, Type B	Black Enamel	20	397 496	1/4x1/4	30° Left Brace, Type C	Black Enamel	18	
397 417	1/4x1/4		30° Brace, Type B	Galvanized	20	397 497	2 x 1/4	30° Left Brace, Type C	Galvanized	18	
397 418	1/4x1/4		30° Brace, Type B	Black Enamel	20	397 498	2 x 1/4	30° Left Brace, Type C	Black Enamel	18	
397 419	2 x 1/4		30° Brace, Type B	Galvanized	20	397 499	2 x 2	30° Left Brace, Type C	Galvanized	18	
397 420	2 x 1/4		30° Brace, Type B	Black Enamel	20	397 500	2 x 2	30° Left Brace, Type C	Black Enamel	18	
397 421	2 x 2		30° Brace, Type B	Galvanized	20	397 501	1/4x1/4	30° Right Brace, Type C	Galvanized	18	
397 422	2 x 2		30° Brace, Type B	Black Enamel	20	397 502	1/4x1/4	30° Right Brace, Type C	Black Enamel	18	
397 423	1/4x1/4		45° Right Brace, Type C	Galvanized	18	397 503	2 x 1/4	30° Right Brace, Type C	Galvanized	18	
397 424	1/4x1/4		45° Right Brace, Type C	Black Enamel	18	397 504	2 x 1/4	30° Right Brace, Type C	Black Enamel	18	
397 429	1/4x1/4		60° Brace, Type C	Galvanized	20	397 505	2 x 2	30° Right Brace, Type C	Galvanized	18	
397 430	1/4x1/4		60° Brace, Type C	Black Enamel	20	397 506	2 x 2	30° Right Brace, Type C	Black Enamel	18	
397 431	2 x 1/4		60° Brace, Type C	Galvanized	20	397 507	1/4x1/4	60° Left Brace, Type C	Galvanized	18	
397 432	2 x 1/4		60° Brace, Type C	Black Enamel	20	397 508	1/4x1/4	60° Left Brace, Type C	Black Enamel	18	
397 433	2 x 2		60° Brace, Type C	Galvanized	20	397 509	2 x 1/4	60° Left Brace, Type C	Galvanized	18	
397 434	2 x 2		60° Brace, Type C	Black Enamel	20	397 510	2 x 1/4	60° Left Brace, Type C	Black Enamel	18	
397 437	1/4x1/4		Double 45° Brace, Type B	Galvanized	23	397 511	2 x 2	60° Left Brace, Type C	Galvanized	18	
397 438	1/4x1/4		Double 45° Brace, Type B	Black Enamel	23	397 512	2 x 2	60° Left Brace, Type C	Black Enamel	18	
397 439	2 x 1/4		Double 45° Brace, Type B	Galvanized	23	397 513	1/4x1/4	60° Right Brace, Type C	Galvanized	18	
397 440	2 x 1/4		Double 45° Brace, Type B	Black Enamel	23	397 514	1/4x1/4	60° Right Brace, Type C	Black Enamel	18	
397 441	2 x 2		Double 45° Brace, Type B	Galvanized	23	397 515	2 x 1/4	60° Right Brace, Type C	Galvanized	18	
397 442	2 x 2		Double 45° Brace, Type B	Black Enamel	23	397 516	2 x 1/4	60° Right Brace, Type C	Black Enamel	18	
397 443	1/4x1/4		45° Left Brace, Type C	Galvanized	18	397 517	2 x 2	60° Right Brace, Type C	Galvanized	18	
397 444	1/4x1/4		45° Left Brace, Type C	Black Enamel	18	397 518	2 x 2	60° Right Brace, Type C	Black Enamel	18	
397 445	2 x 1/4		45° Left Brace, Type C	Galvanized	18	397 519	1/4x1/4	Double 30° Brace, Type C	Galvanized	24	
397 446	2 x 1/4		45° Left Brace, Type C	Black Enamel	18	397 520	1/4x1/4	Double 30° Brace, Type C	Black Enamel	24	
397 447	2 x 2		45° Left Brace, Type C	Galvanized	18	397 521	2 x 1/4	Double 30° Brace, Type C	Galvanized	24	
397 448	2 x 2		45° Left Brace, Type C	Black Enamel	18	397 522	2 x 1/4	Double 30° Brace, Type C	Black Enamel	24	
397 449	1/4x1/4		Double 45° Brace, Type C	Galvanized	24	397 523	2 x 2	Double 30° Brace, Type C	Galvanized	24	
397 450	1/4x1/4		Double 45° Brace, Type C	Black Enamel	24	397 524	2 x 2	Double 30° Brace, Type C	Black Enamel	24	
397 451	2 x 1/4		Double 45° Brace, Type C	Galvanized	24	397 525	1/4x1/4	Double 60° Brace, Type C	Galvanized	24	
397 452	2 x 1/4		Double 45° Brace, Type C	Black Enamel	24	397 526	1/4x1/4	Double 60° Brace, Type C	Black Enamel	24	
397 453	2 x 2		Double 45° Brace, Type C	Galvanized	24	397 527	2 x 1/4	Double 60° Brace, Type C	Galvanized	24	
397 454	2 x 2		Double 45° Brace, Type C	Black Enamel	24	397 528	2 x 1/4	Double 60° Brace, Type C	Black Enamel	24	
397 457	1/4x1/4		Tee, Type A	Galvanized	21	397 529	2 x 2	Double 60° Brace, Type C	Galvanized	24	
397 458	1/4x1/4		Tee, Type A	Black Enamel	21	397 530	2 x 2	Double 60° Brace, Type C	Black Enamel	24	
397 459	2 x 1/4		Tee, Type A	Galvanized	21	397 531	1/4	Floor or Wall Brace, 30°	Galvanized	7	
397 460	2 x 1/4		Tee, Type A	Black Enamel	21	397 532	1/4	Floor or Wall Brace, 30°	Black Enamel	7	
397 461	2 x 2		Tee, Type A	Galvanized	21	397 533	1/4	Floor or Wall Brace, 45°	Galvanized	7	
397 462	2 x 2		Tee, Type A	Black Enamel	21	397 534	1/4	Floor or Wall Brace, 45°	Black Enamel	7	
397 463	1/4x1/4		Tee, Type B	Galvanized	16	397 535	2	Floor or Wall Brace, 30°	Galvanized	7	
397 464	1/4x1/4		Tee, Type B	Black Enamel	16	397 536	2	Floor or Wall Brace, 30°	Black Enamel	7	
397 465	2 x 1/4		Tee, Type B	Galvanized	16	397 537	2	Floor or Wall Brace, 45°	Galvanized	7	
397 466	2 x 1/4		Tee, Type B	Black Enamel	16	397 538	2	Floor or Wall Brace, 45°	Black Enamel	7	
397 467	2 x 2		Tee, Type B	Galvanized	16	417 658	3/4	Yoke, Brass	Plain Brass	2	
397 468	2 x 2		Tee, Type B	Black Enamel	16	417 659	1	Yoke, Brass	Plain Brass	2	
397 469	3/4 x 3/4		Cross	Black Enamel	15	417 660	1/4	Yoke, Brass	Plain Brass	2	
397 470	1/4 x 3/4		Cross	Black Enamel	15	417 661	1/2	Yoke, Brass	Plain Brass	2	
397 471	1/4x1/4		Cross	Galvanized	15	417 662	2	Yoke, Brass	Plain Brass	2	
397 472	1/4x1/4		Cross	Black Enamel	15	436 240	.....	Carriage Bolt, 3/16 x 2	Galvanized	28	
397 473	2 x 1/4		Cross	Galvanized	15	441 274	.....	Carriage Bolt, 5/16 x 1 1/4	Galvanized	28	
397 474	2 x 1/4		Cross	Black Enamel	15	455 898	.....	Carriage Bolt, 3/8 x 1 1/4	Galvanized	28	
397 475	2 x 2		Cross	Galvanized	15	455 899	.....	Carriage Bolt, 1/2 x 2 3/8	Galvanized	28	
397 476	2 x 2		Cross	Black Enamel	15	511 713	2	Universal Mounting Bracket for 3/8" Nut	Galvanized	9	
397 477	1/4		Floor Flange Clamp	Galvanized	5	511 714	2	Universal Mounting Bracket for 3/8" Nut	Black Enamel	9	
397 478	1/4		Floor Flange Clamp	Black Enamel	5	528 910	1/4	Panel Mounting Bracket	Galvanized	3	
397 479	1/2		Floor Flange Clamp	Galvanized	5	528 911	1/4	Floor Clevis	Galvanized	8	
397 480	1/2		Floor Flange Clamp	Black Enamel	5	692 768	1/4x1/4	Panel Mounting Bracket with Brace	Galvanized	4	
397 481	2		Floor Flange Clamp	Galvanized	5						
397 482	2		Floor Flange Clamp	Black Enamel	5						

\* For 3/4" pipe use 5/16" dia. bolt. For 1 1/2" pipe use 3/8" dia. bolts.  
For 1" pipe use 3/16" dia. bolts. For 2" pipe use 1/2" dia. bolts.  
For 1/4" pipe use 3/8" dia. bolts.

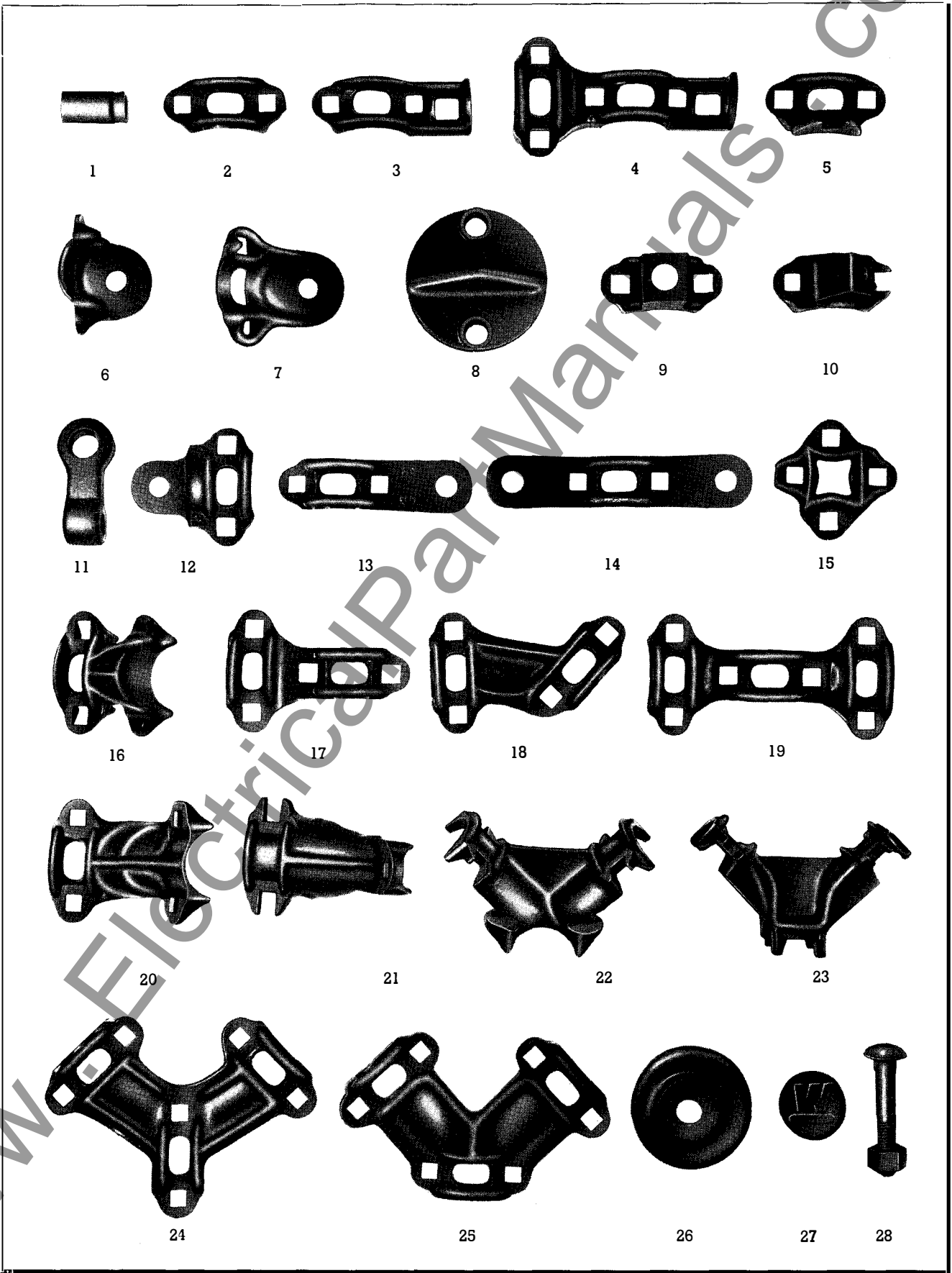
⓪ Denotes change from previous issue.



# SWITCHBOARD DEVICES FITTINGS FOR PIPE STRUCTURES

STYLE NUMBER  
DATA

37-400



STYLE NUMBER DATA  
37-400

SWITCHBOARD DEVICES  
FITTINGS FOR PIPE STRUCTURES



TABLE 2—ASSEMBLY STYLES

Table with columns for Assembly Style Number, Detail Parts Required (Main Casting, Yoke, Carriage Bolt Assembly), and Assembly Style Number. Rows include styles 385 300 through 386 328.

STYLE NUMBER DATA  
37-400

SWITCHBOARD DEVICES  
FITTINGS FOR PIPE STRUCTURES



TABLE 2—ASSEMBLY STYLES (Cont'd)

Table with columns for Assembly Style Number, Detail Parts Required (Main Casting, Yoke, Carriage Bolt Assembly), and Assembly Style Number. Rows include styles 386 643 through 386 843.



# SWITCHBOARD DEVICES FITTINGS FOR PIPE STRUCTURES

STYLE NUMBER  
DATA

37-400

**TABLE 2—ASSEMBLY STYLES (Cont'd)**

ASSEMBLY STYLE NUMBER	DETAIL PARTS REQUIRED						ASSEMBLY STYLE NUMBER	DETAIL PARTS REQUIRED					
	MAIN CASTING		YOKE		CARRIAGE BOLT ASSEMBLY Δ			MAIN CASTING		YOKE		CARRIAGE BOLT ASSEMBLY Δ	
	NO. REQ.	STYLE NUMBER	NO. REQ.	STYLE NUMBER	NO. REQ.	STYLE NUMBER		NO. REQ.	STYLE NUMBER	NO. REQ.	STYLE NUMBER	NO. REQ.	STYLE NUMBER
387 214	1	397 390	1	397 373	2	387 182	387 276	2	397 483	6	387 182		
387 215	1	397 391	1	397 374	2	387 182	387 277	2	397 484	6	387 182		
387 216	1	397 392	1	397 376	2	387 182	387 278	2	397 485	4	387 182		
387 217	1	397 393	1	397 377	2	387 182				2	387 194		
387 218	1	397 394	1	397 379	2	387 194	387 279	2	397 486	4	387 182		
387 219	1	397 395	1	397 380	2	387 194	387 280	2	397 487	2	387 194		
387 228	2	397 390	..	.....	2	387 182	387 281	2	397 488	6	387 194		
387 229	2	397 391	..	.....	2	387 182	387 298	1	397 501	2	397 373		
387 230	2	397 392	..	.....	2	387 182	387 299	1	397 502	2	397 374		
387 231	2	397 393	..	.....	2	387 182	396 539	1	397 503	1	397 373		
387 232	2	397 394	..	.....	2	387 194				1	397 379		
387 233	2	397 395	..	.....	2	387 194	396 540	1	397 504	1	397 374		
387 234	1	397 403	1	397 374	4	387 182	396 541	1	397 505	1	397 380		
387 235	1	397 403	1	397 374	4	387 182	396 542	1	397 506	2	397 379		
387 236	1	397 496	..	.....	..	.....	396 543	2	397 501	2	397 373		
387 237	1	397 423	2	397 373	6	387 182	396 544	2	397 502	2	397 374		
387 238	1	397 463	..	.....	..	.....	396 545	2	397 503	2	397 373		
387 239	1	397 424	2	397 374	6	387 182				..	.....		
387 240	1	397 464	..	.....	..	.....	396 546	2	397 504	2	397 374		
387 241	1	397 465	..	.....	..	.....	396 547	1	397 505	1	397 373		
387 242	1	397 425	1	397 373	2	387 182	396 548	1	397 505	1	397 379		
387 243	1	397 466	1	397 380	4	387 194	396 549	2	397 506	1	397 380		
387 244	1	397 427	2	397 373	4	387 182	396 550	2	397 506	2	397 379		
387 245	1	397 468	..	.....	..	.....	396 551	2	397 495	2	397 373		
387 246	2	397 449	..	.....	6	387 182	396 552	1	397 496	2	397 374		
387 247	2	397 450	..	.....	6	387 182	396 553	1	397 497	1	397 373		
387 248	2	397 451	..	.....	4	387 182	396 554	1	397 498	1	397 379		
387 249	2	397 452	..	.....	2	387 182	396 555	1	397 499	2	397 374		
387 250	2	397 453	..	.....	6	387 194	396 556	1	397 500	2	397 373		
387 251	2	397 454	..	.....	6	387 194	396 557	1	397 513	2	397 373		
387 252	2	397 489	..	.....	6	387 182	396 558	1	397 514	2	397 374		
387 253	2	397 490	..	.....	6	387 182	396 559	1	397 515	2	397 373		
387 254	2	397 491	..	.....	4	387 182	396 560	1	397 516	1	397 374		
387 255	2	397 492	..	.....	2	387 182	396 561	1	397 516	1	397 380		
387 256	2	397 493	..	.....	4	387 194	396 562	2	397 517	2	397 379		
387 257	2	397 494	..	.....	6	387 194	396 563	2	397 518	2	397 380		
387 258	1	397 382	2	397 373	4	387 182	396 564	2	397 519	2	397 373		
387 259	1	397 383	2	397 374	4	387 182	396 565	1	397 520	2	397 373		
387 260	1	397 384	1	397 373	2	387 182	396 566	1	397 521	2	397 373		
387 261	1	397 385	1	397 374	2	387 182	396 567	1	397 522	2	397 373		
387 262	1	397 386	2	397 379	4	387 194	396 568	1	397 523	2	397 373		
387 263	1	397 387	2	397 380	4	387 194	396 569	1	397 524	2	397 373		
387 264	2	397 382	..	.....	4	387 182	396 570	1	397 525	2	397 373		
387 265	2	397 383	..	.....	4	387 182	396 571	1	397 526	2	397 373		
387 266	2	397 384	..	.....	2	387 182	396 572	2	397 527	2	397 373		
387 267	2	397 385	..	.....	2	387 182	396 573	2	397 528	2	397 373		
387 268	2	397 386	..	.....	2	387 194	396 574	2	397 529	2	397 373		
387 269	2	397 387	..	.....	4	387 194	396 575	2	397 530	2	397 373		
387 270	1	397 483	3	397 373	6	387 182	396 576	2	397 531	2	397 373		
387 271	1	397 484	3	397 374	6	387 182	396 577	1	397 532	2	397 373		
387 272	1	397 485	2	397 373	4	387 182	396 578	1	397 533	2	397 373		
387 273	1	397 486	2	397 374	4	387 182	396 579	1	397 534	2	397 373		
387 274	1	397 487	3	397 379	6	387 194	396 580	1	397 535	2	397 373		
387 275	1	397 488	3	397 380	6	387 194	396 581	1	397 536	2	397 373		

Δ See Table 4.





# SWITCHBOARD DEVICES FITTINGS FOR PIPE STRUCTURES

STYLE NUMBER  
DATA  
**37-400**

**TABLE 2—ASSEMBLY STYLES (Cont'd)**

ASSEMBLY STYLE NUMBER	DETAIL PARTS REQUIRED						ASSEMBLY STYLE NUMBER	DETAIL PARTS REQUIRED					
	MAIN CASTING		YOKE		CARRIAGE BOLT ASSEMBLY Δ			MAIN CASTING		YOKE		CARRIAGE BOLT ASSEMBLY Δ	
	NO. REQ.	STYLE NUMBER	NO. REQ.	STYLE NUMBER	NO. REQ.	STYLE NUMBER		NO. REQ.	STYLE NUMBER	NO. REQ.	STYLE NUMBER	NO. REQ.	STYLE NUMBER
396 695	1	397 463	2	397 373	6	387 182	396 734	1	397 468	2	397 380	6	387 194
	1	397 443						1	397 518				
396 696	1	397 464	2	397 374	6	387 182	396 799	1	397 457	2	397 373	6	387 182
	1	397 444						1	397 501				
396 697	1	397 465	1	397 373	4	387 182	396 800	1	397 458	2	397 374	6	387 182
	1	397 443	1	397 379	2	387 194		1	397 502				
396 698	1	397 466	1	397 374	4	387 182	396 801	1	397 459	1	397 373	4	387 182
	1	397 444	1	397 380	2	387 194		1	397 501	1	397 379	2	387 194
396 699	1	397 467	1	397 373	4	387 194	396 802	1	397 460	1	397 374	4	387 182
	1	397 445	1	397 379	2	387 182		1	397 502	1	397 380	2	387 194
396 700	1	397 468	1	397 374	4	387 194	396 803	1	397 461	1	397 373	4	387 194
	1	397 446	1	397 380	2	387 182		1	397 503	1	397 379	2	387 182
396 701	1	397 467	2	397 379	6	387 194	396 804	1	397 462	1	397 374	4	387 194
	1	397 447						1	397 504	1	397 380	2	387 182
396 702	1	397 468	2	397 380	6	387 194	396 805	1	397 461	2	397 379	6	387 194
	1	397 448						1	397 505				
396 703	1	397 463	2	397 373	6	387 182	396 806	1	397 462	2	397 380	6	387 194
	1	397 507						1	397 506				
396 704	1	397 464	2	397 374	6	387 182	396 807	1	397 457	2	397 373	6	387 182
	1	397 508						1	397 423				
396 705	1	397 465	1	397 373	4	387 182	396 808	1	397 458	2	397 374	6	387 182
	1	397 507	1	397 379	2	387 194		1	397 424				
396 706	1	397 466	1	397 374	4	387 182	396 809	1	397 459	1	397 373	4	387 182
	1	397 508	1	397 380	2	387 194		1	397 423	1	397 379	2	387 194
396 707	1	397 467	1	397 373	4	387 194	396 810	1	397 460	1	397 374	4	387 182
	1	397 509	1	397 379	2	387 182		1	397 424	1	397 380	2	387 194
396 708	1	397 468	1	397 374	4	387 194	396 811	1	397 461	1	397 373	4	387 194
	1	397 510	1	397 380	2	387 182		1	397 425	1	397 379	2	387 182
396 709	1	397 467	2	397 379	6	387 194	396 812	1	397 462	1	397 374	4	387 194
	1	397 511						1	397 426	1	397 380	2	387 182
396 710	1	397 468	2	397 380	6	387 194	396 813	1	397 461	2	397 379	6	387 194
	1	397 512						1	397 427				
396 711	1	397 463	2	397 373	6	387 182	396 814	1	397 462	2	397 380	6	387 194
	1	397 501						1	397 428				
396 712	1	397 464	2	397 374	6	387 182	396 815	1	397 457	2	397 373	6	387 182
	1	397 502						1	397 513				
396 713	1	397 465	1	397 373	4	387 182	396 816	1	397 458	2	397 374	6	387 182
	1	397 501	1	397 379	2	387 194		1	397 514				
396 714	1	397 466	1	397 374	4	387 182	396 817	1	397 459	1	397 373	4	387 182
	1	397 502	1	397 380	2	387 194		1	397 513	1	397 379	2	387 194
396 715	1	397 467	1	397 373	4	387 194	396 818	1	397 460	1	397 374	4	387 182
	1	397 503	1	397 379	2	387 182		1	397 514	1	397 380	2	387 194
396 716	1	397 468	1	397 374	4	387 194	396 819	1	397 461	1	397 373	4	387 194
	1	397 504	1	397 380	2	387 182		1	397 515	1	397 379	2	387 182
396 717	1	397 467	2	397 379	6	387 194	396 820	1	397 462	1	397 379	4	387 194
	1	397 505						1	397 516	1	397 380	2	387 182
396 718	1	397 468	2	397 380	6	387 194	396 821	1	397 461	2	397 379	6	387 194
	1	397 506						1	397 517				
396 719	1	397 463	2	397 373	6	387 182	396 822	1	397 462	2	397 380	6	387 194
	1	397 423						1	397 518				
396 720	1	397 464	2	397 374	6	387 182	396 823	1	397 457	2	397 373	6	387 182
	1	397 424						1	397 495				
396 721	1	397 465	1	397 373	4	387 182	396 824	1	397 458	2	397 374	6	387 182
	1	397 423	1	397 379	2	387 194		1	397 496				
396 722	1	397 466	1	397 374	4	387 182	396 825	1	397 459	1	397 373	4	387 182
	1	397 424	1	397 380	2	387 194		1	397 495	1	397 379	2	387 194
396 723	1	397 467	1	397 373	4	387 194	396 826	1	397 460	1	397 374	4	387 182
	1	397 425	1	397 379	2	387 182		1	397 496	1	397 380	2	387 194
396 724	1	397 468	1	397 374	4	387 194	396 827	1	397 497	1	397 373	4	387 194
	1	397 426	1	397 380	2	387 182		1	397 461	1	397 379	2	387 182
396 725	1	397 467	2	397 379	6	387 194	396 828	1	397 462	1	397 374	4	387 194
	1	397 427						1	397 498	1	397 380	2	387 182
396 726	1	397 468	2	397 380	6	387 194	396 829	1	397 461	2	397 379	6	387 194
	1	397 428						1	397 499				
396 727	1	397 463	2	397 373	6	387 182	396 830	1	397 462	2	397 380	6	387 194
	1	397 513						1	397 500				
396 728	1	397 464	2	397 374	6	387 182	396 831	1	397 457	2	397 373	6	387 182
	1	397 514						1	397 443				
396 729	1	397 465	1	397 373	4	387 182	396 832	1	397 458	2	397 374	6	387 182
	1	397 513	1	397 379	2	387 194		1	397 444				
396 730	1	397 466	1	397 374	4	387 182	396 833	1	397 459	1	397 373	4	387 182
	1	397 514	1	397 380	2	387 194		1	397 443	1	397 379	2	387 194
396 731	1	397 467	1	397 373	4	387 194	396 834	1	397 460	1	397 374	4	387 182
	1	397 515	1	397 379	2	387 182		1	397 444	1	397 380	2	387 194
396 732	1	397 468	1	397 374	4	387 194	396 835	1	397 461	1	397 373	4	387 194
	1	397 516	1	397 380	2	387 182		1	397 445	1	397 379	2	387 182
396 733	1	397 467	2	397 379	6	387 194	396 836	1	397 462	1	397 374	4	387 194
	1	397 517						1	397 446	1	397 380	2	387 182

Δ See Table 4.











STYLE NUMBER  
DATA  
**37-400**

**SWITCHBOARD DEVICES  
FITTINGS FOR PIPE STRUCTURES**



**TABLE 3—HARDWARE REQUIRED FOR ASSEMBLY STYLES WHICH INCLUDE CLEAVISES OR COUPLINGS—Continued**

ASSEMBLY STYLE NUMBER	MAIN CASTING		YOKE		CARRIAGE BOLT ASSEMBLY CONSISTING OF					HARDWARE FOR COUPLINGS OR CLEAVISES						
	NO. REQ.	STYLE NUMBER	NO. REQ.	STYLE NUMBER	BOLTS			NUTS		SQUARE HEAD BOLT			HEX. NUT		W. I. WASHER	
					NO. REQ.	SIZE	STYLE NUMBER	NO. REQ.	STYLE NUMBER	NO. REQ.	SIZE	STYLE NUMBER	NO. REQ.	STYLE NUMBER	NO. REQ.	STYLE NUMBER
397 090	2	397 354	2	397 374	4	3/8x2	706 162	4	516 249	1	1/2x1 1/4	970 185	1	516 250	1	536 710
	2	397 352			2	3/8x3	706 164	2	516 250							
397 091	1	397 403	1	397 374	4	3/8x2	706 162	4	516 249	1	1/2x1 1/4	970 185	1	516 250	1	536 710
	1	397 350			1	397 354										
397 282	1	397 354	1	397 374	2	3/8x2	706 162	2	516 249	1	1/2x1 1/4	970 185	1	516 250	1	536 710
692 767	1	386 994	1	397 373	4	3/8x2	706 162	4	516 249	1	1/2x1 1/4	970 185	1	516 250	1	536 710
	1	528 910														
	1	397 349														
	1	397 353														

**TABLE 4—CARRIAGE BOLTS**

BOLT SIZE	FIGURE NUMBER	CARRIAGE BOLT ASSEMBLY	BOLT	NUT	BOLT SIZE	FIGURE NUMBER	CARRIAGE BOLT ASSEMBLY	BOLT	NUT
		STYLE NUMBER	STYLE NUMBER	STYLE NUMBER			STYLE NUMBER	STYLE NUMBER	STYLE NUMBER
5/16 x 1 1/4 inches	28	386 986	946 484	516 248	3/8 x 3 inches	28	387 186	706 164	516 249
5/16 x 1 3/8 inches	28	387 176	706 155	516 248	3/8 x 3 1/2 inches	28	387 188	706 165	516 249
5/16 x 1 1/2 inches	28	387 178	706 156	516 248	3/8 x 4 inches	23	387 190	706 166	516 249
5/16 x 1 3/4 inches	28	441 274	706 157	516 248	1/2 x 2 1/4 inches	28	387 192	706 172	516 250
5/16 x 2 inches	28	436 240	706 158	516 248	1/2 x 2 3/8 inches	28	455 899	706 173	516 250
5/16 x 1 3/4 inches	28	387 180	706 160	516 249	1/2 x 2 1/2 inches	23	387 194	706 174	516 250
3/8 x 1 7/8 inches	28	455 898	706 161	516 249	1/2 x 3 inches	28	387 196	706 175	516 250
3/8 x 2 inches	28	387 182	706 162	516 249	1/2 x 3 1/2 inches	23	387 198	706 176	516 250
3/8 x 2 1/2 inches	28	387 184	706 163	516 249	1/2 x 4 inches	23	387 015	342 506	516 250

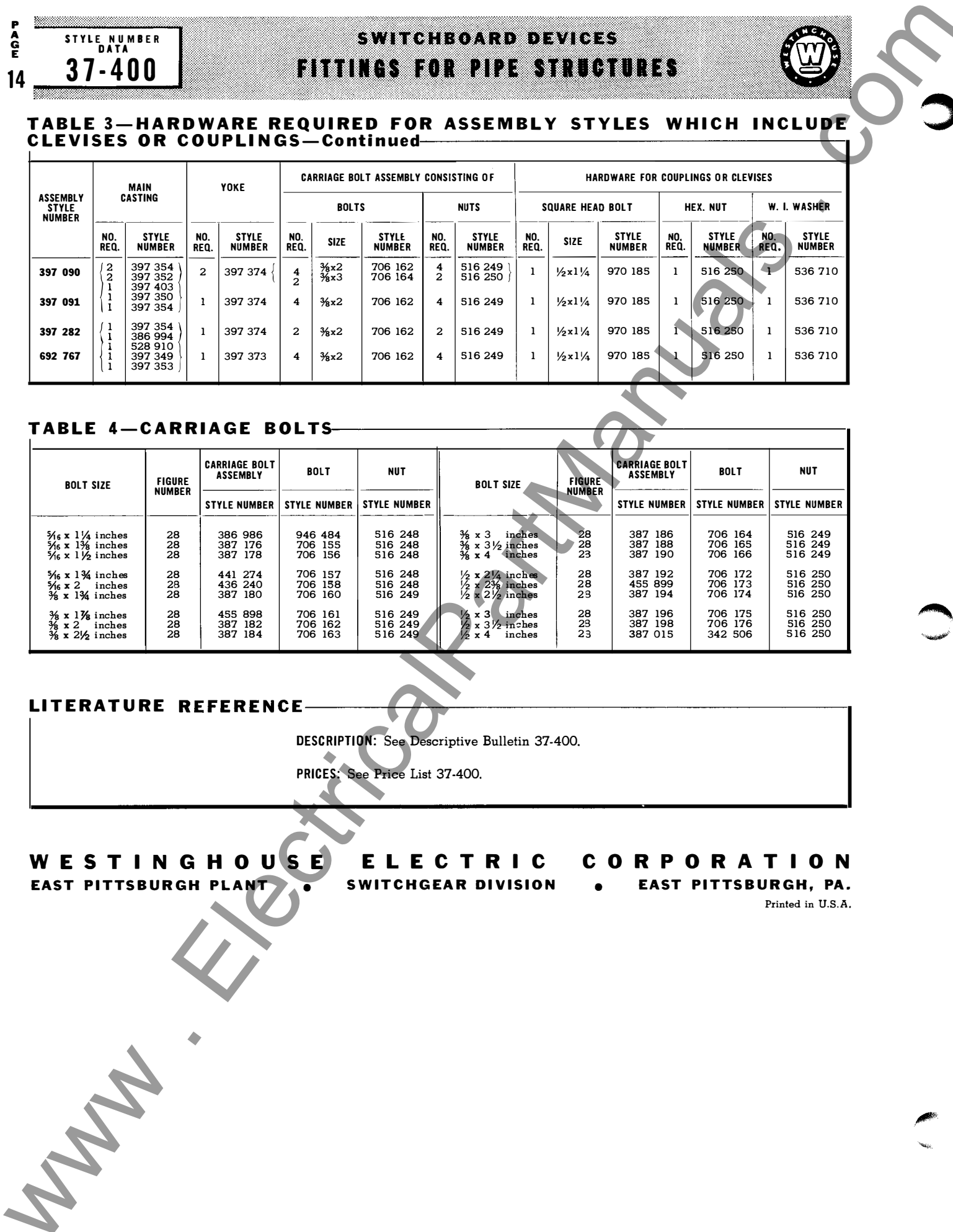
**LITERATURE REFERENCE**

DESCRIPTION: See Descriptive Bulletin 37-400.

PRICES: See Price List 37-400.

**WESTINGHOUSE ELECTRIC CORPORATION**  
EAST PITTSBURGH PLANT • SWITCHGEAR DIVISION • EAST PITTSBURGH, PA.

Printed in U.S.A.



www . ElectricalPartManuals . com

www . ElectricalPartManuals . com

