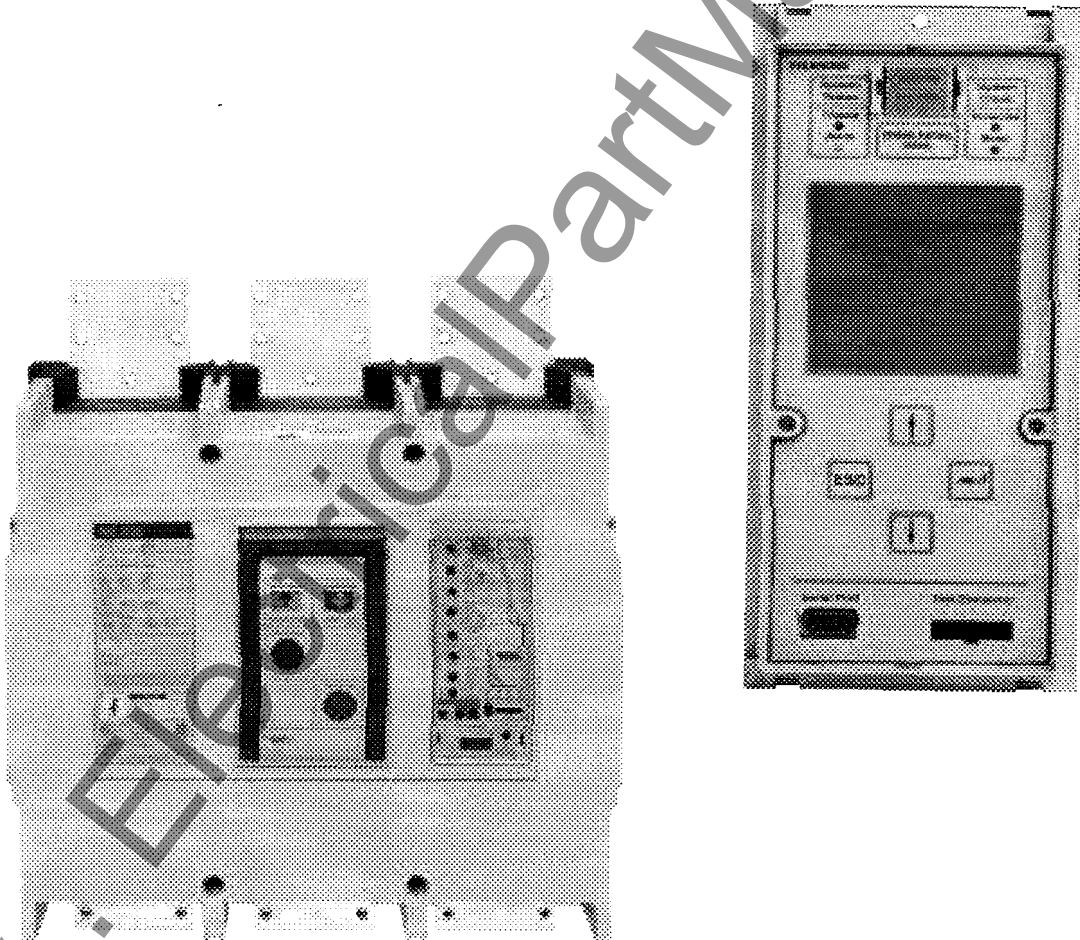



SIEMENS

SB Encased Systems Breakers

800A—5000A Frame Ratings

Information and Instruction Guide



	⚠ DANGER
	Hazardous voltage. Will cause death or serious injury.
	Turn off and lock out all power supplying the device prior to cover(s) removal or while cover(s) are removed and when installing any internal or external accessory. Replace the cover(s) and shield(s) before power supplying this device is turned on.

Circuit breaker indicators shown in this booklet are for illustration purposes only. Circuit breakers are to be installed in "Discharged" and "Open" positions only.

IMPORTANT

The information contained herein is general in nature and not intended for specific application purposes. It does not relieve the user of responsibility to use sound practices in application, installation, operation, and maintenance of the equipment purchased. Siemens reserves the right to make changes in the specifications shown herein or to make improvements at any time without notice or obligations. Should a conflict arise between the general information contained in this publication and the contents of drawings or supplementary material or both, the latter shall take precedence.

NOTE

*Authorized and qualified personnel—

For the purpose of this manual a qualified person is one who is familiar with the installation, construction or operation of the equipment and the hazards involved. In addition, he has the following qualifications:

- (a) **is trained and authorized** to de-energize, clear, ground, and tag circuits and equipment in accordance with established safety practices.
- (b) **is trained** in the correct care and use of protective equipment such as rubber gloves, hard hat, safety glasses or face shields, flash clothing, etc., in accordance with established safety practices.
- (c) **is trained** in rendering first aid.

SUMMARY

These instructions do not purport to cover all details or variations in equipment, nor to provide for every possible contingency to be met in connection with installation, operation, or maintenance. Should further information be desired or should particular problems arise which are not covered sufficiently for the purchaser's purposes, the matter should be referred to the local sales office, listed on back of this instruction guide.

The contents of this instruction manual should not become part of or modify any prior or existing agreement, commitment or relationship. The sales contract contains the entire obligation of Siemens Energy & Automation, Inc. The warranty contained in the contract between the parties is the sole warranty of Siemens Energy & Automation, Inc. Any statements contained herein do not create new warranties or modify the existing warranty.

SB Encased Systems Breakers

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NOTE: Information related to specific frame types and catalog numbers does not guarantee product availability. Technical information may change due to product revisions. Consult Siemens sales office concerning any variation of information contained herein.

General Information

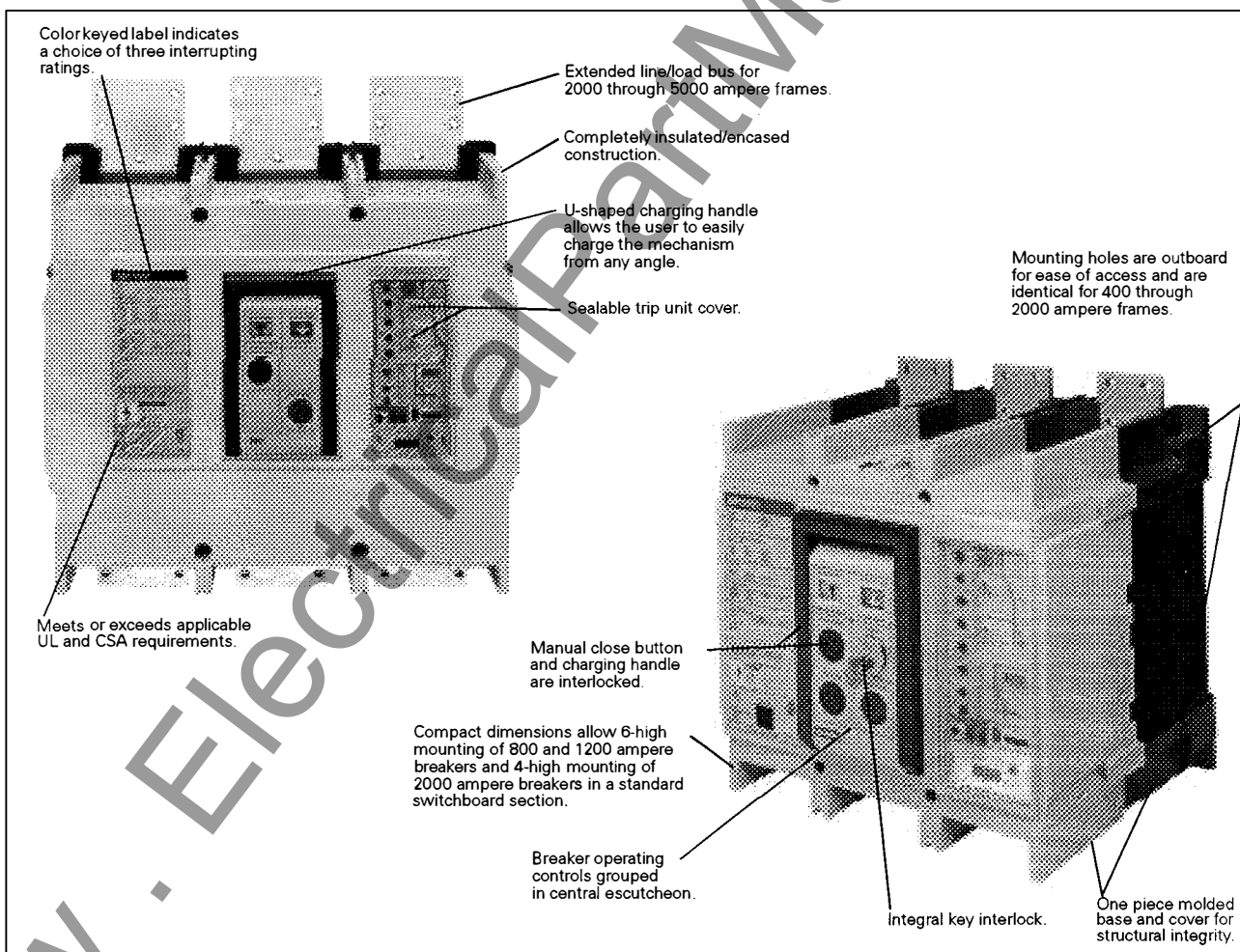
Introduction

Siemens SB Encased Systems Breakers bridge the performance gap between Molded Case Circuit Breakers (MCCB) and Low Voltage Power Circuit Breakers (LVPCB).

Modern computer-aided design and manufacturing tools were used to effectively blend the technologies of the MCCB and LVPCB. This combination has resulted in a family of encased systems circuit breakers that exhibit the most desirable characteristics of each of the parent technologies. Included in these characteristics are high interrupting capacities, high withstand capabilities (magnetic stress), high-shorttime capabilities (overcurrent heating), and high mechanical and electrical endurance without maintenance.

Applications for SB breakers include main, tie, feeder, and emergency source breakers in industrial plants, large commercial complexes, and medical and health care facilities. The circuit breakers are constructed for either fixed or drawout installation. They can be physically grouped in central distribution switchboards or used separately in stand-alone applications.

The SB breaker is equipped with a two-step stored energy mechanism for closing and opening the breaker contacts. After a closing operation, sufficient energy is retained in the two-step stored energy mechanism to perform the tripping function. The mechanism may be charged manually with the integrated low-force charging handle or electrically with the optional electric motor operator. Pushbuttons, switches, and color-coded indicators allow for easy close and open operations.



Siemens Encased Systems Breakers

General Information

Frame Sizes and Frame Ampere Ratings

SB breakers come in four frame sizes with MAX ratings ranging from 400A to 5000A. All frames are rated for 100% continuous operation.

Frame Size and Rating Combinations

Breaker Frame Ampere Size	Breaker MAX Ampere Rating
1200 Amperes (SBA, SBS only)	400, 800, 1200
2000 Amperes	800 (SBH only), 1200, 1600, 2000
3200 Amperes	2500, 3200
5000 Amperes	2500, 3200, 4000, 5000

Rating Plugs

SB breakers use interchangeable rating plugs. The rating plug ampere values (I_n) allows the effective ampere rating of the breaker to be customized for specific applications. A label on the front of the breaker identifies the rating plugs that may be used with that particular breaker.

Available Rating Plugs

MAX Rating	Rating Plug Ampere Values (I_n)
400	200, 225, 250, 300, 350, 400
800	400, 450, 500, 600, 700, 800
1200	600, 700, 800, 1000, 1200
1600	800, 1000, 1200, 1600
2000	1000, 1200, 1600, 2000
2500	1600, 2000, 2500
3200	1600, 2000, 2500, 3000, 3200
4000	2000, 2500, 3000, 3200, 4000
5000	2500, 3000, 3200, 4000, 5000

Interruption and Short Time Ratings

Three short circuit interruption ratings are available for specific applications. The interruption ratings and short-time ratings are given in the following table.

UL 489 Interruption and Short Time Ratings

Breaker Frame Size				
	1200	2000	3200	5000
Type SBA Alternative Interrupt Rating (Blue Label)				
240V AC	65 kA	85 kA	—	—
480V AC	65 kA	65 kA	—	—
600V AC	42 kA	50kA	—	—
Type SBS Standard Interrupt Rating (Black Label)				
240V AC	100 kA	100 kA	150 kA	150 kA
480V AC	100 kA	100 kA	100 kA	100 kA
600V AC	50 kA	65 kA	85 kA	85 kA
Type SBH High Interrupt Rating (Red Label)				
240V AC	—	200 kA	200 kA	200 kA
480V AC	—	150 kA	150 kA	150 kA
600V AC	—	100 kA	100 kA	100 kA
Short Time Rating (t=0.5 seconds)				
	25 kA	35 kA	50 kA	65 kA

IEC 947-2 Ratings (SBS Units Only)

Voltage 50/60 Hz		Frame Sizes			
		1200	2000	3200	5000
Type SBS Standard Interrupt Rating (Black Label)					
415V AC	Icu	100 kA	100 kA	100 kA	100 kA
	Ics	100 kA	100 kA	100 kA	100 kA
	Icw	25 kA	35 kA	50 kA	65 kA
690V AC	Icu	65 kA	65 kA	65 kA	65 kA
	Ics	65 kA	65 kA	65 kA	65 kA
	Icw	25 kA	35 kA	50 kA	65 kA

The interruption rating of the SB breaker is specified on the front cover label and is further identified by a color bar at the top left of the breaker label.

Blue indicates the alternate or the lowest interrupting category (1200-2000A frames). **Black** indicates the standard interrupting rating. **Red** indicates the highest available interrupting rating for the SB breaker.

Overcurrent Protection Configurations

Siemens Electronic Trip Units for SB breakers are available in seven overcurrent protection configurations to meet specific protection requirements. Six trip units come equipped with Adjustable Continuous Current and Long Time Delay functions. Optional protection configurations are:

Protection Configuration	Identifier
Long Time/Short Time	LS
Long Time/Instantaneous	LI
Long Time/Short Time/Instantaneous	LSI
Long Time/Short Time/Ground Fault	LSG
Long Time/Instantaneous/Ground Fault	LIG
Long/Short Time/Instantaneous/Ground Fault	LSIG
Fixed Long Time/Instantaneous	MLI

The trip unit that may be used with a specific circuit breaker is identified on the front cover label.

RMS Current Sensing

The trip unit executes the breaker's overcurrent fault protection functions. Its adjustment flexibility allows you to accommodate load changes and other protection requirements while still assuring optimum coordination.

A standard trip unit feature is RMS current sensing. RMS sensing measures the true heating potential of the current waveform. It allows for more accurate overcurrent protection and eliminates nuisance tripping due to harmonic distortion of the current waveform.

General Information

NOTE: For more information on other standard and optional trip unit features, see **Siemens Electronic Trip Units for SB Encased Systems Breakers Information and Instruction Guide Bulletin IPIM-2203** and the **Sentron Systems Breaker Energy Communicating Trip Unit Information and Instruction Guide Bulletin IPIM-2208**.

The SB breakers incorporate several installation, operation, and safety features.

Insulated – Encased Construction

The SB breaker's housing, internal barrier, and front cover are molded from a thermoset material with a high-dielectric strength (electrical insulation). The one piece molded case (base and housing) provides enhanced structural integrity. A midbarrier provides outer wall reinforcement, integral arc baffling, and insulation/isolation between the two compartments of the circuit breaker.

This patented construction provides a higher interrupting capacity within a smaller housing than can be achieved by more conventional construction. The electrical insulation property of the thermoset material enhances operational safety. The insulated case physically isolates and electrically insulates users from the internal high voltage contacts.

The arc chambers and main contact structure are encased in the back compartment. The trip unit, controls, springs of the stored energy mechanism, and optional internal accessories are located in the front compartment. Access to the front compartment is by the removable front cover. Since the barrier between the two compartments is made from the same insulating thermoset material as the housing, the user is physically isolated and electrically insulated from the main breaker mechanism and contacts when the front cover is removed.

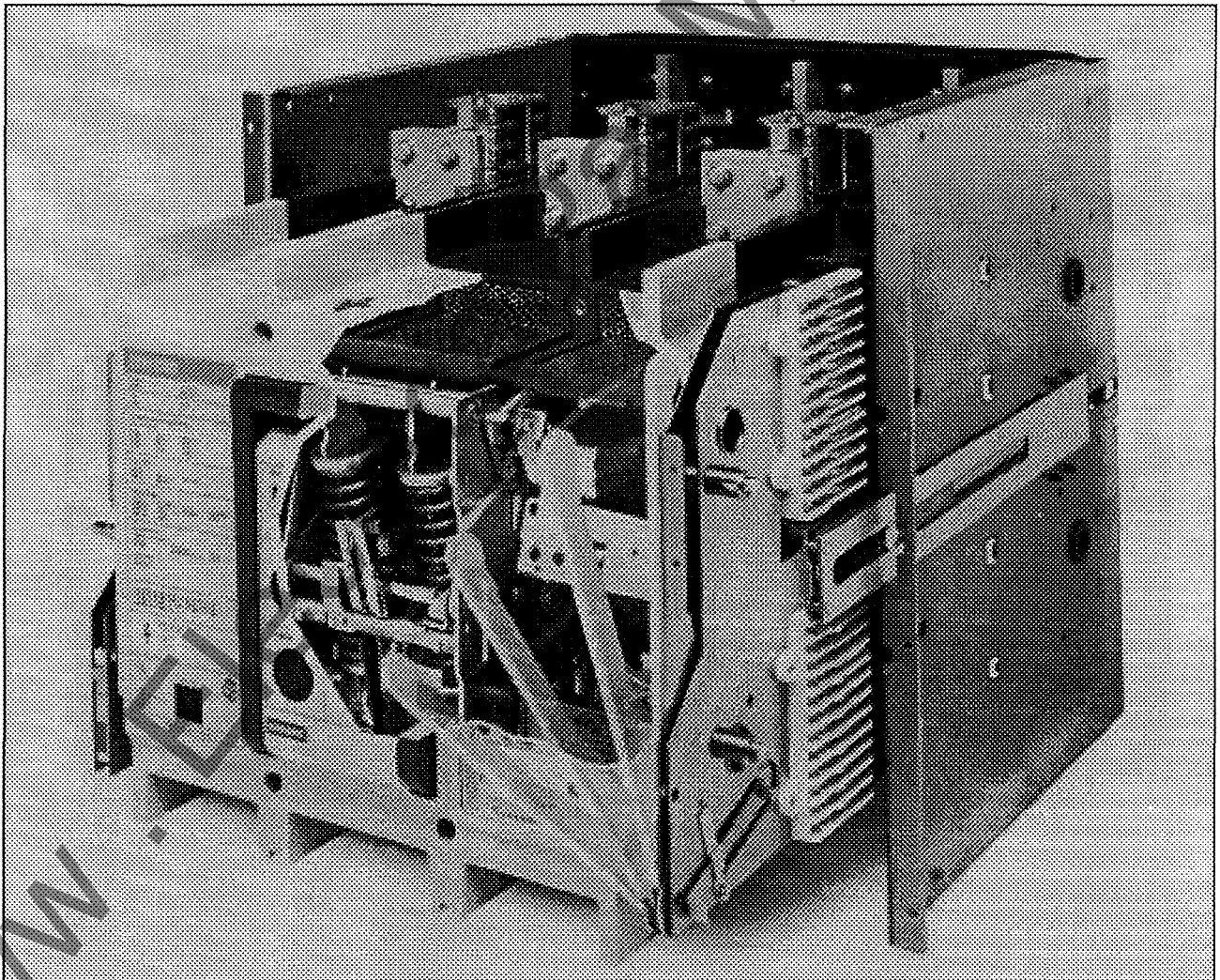


Photo of 2000A Frame Shown for Illustration Purposes Only

General Information

Compact Size

For space-limited installations, the 1200A and 2000A frames offer a common width of 15 1/2 inches, a common depth of only 12 1/8 inches, a common mounting footprint, and common bus center lines. This compact, shallow depth (even with drawout breakers) permits stacking of six 800A or 1200A breakers or four 2000A breakers in a standard switchboard. This packaging is made possible by the insulated-encased construction and thermal performance of the SB breaker. Even when operated at 100% of the frame rating, no additional ventilation is required for the 1200A and 2000A frames.

1200A Size Frames		0	1	2	3	4	5	6
2000A Size Frames	0	—	✓	✓	✓	✓	✓	✓
	1	✓	✓	✓	✓	✓		
	2	✓	✓	✓	✓①			
	3	✓	✓					
	4	✓						

Possible Number of Frames in a 90-inch Switchboard.
① Example: Three 1200A and two 2000A breaker combination is possible.

When operated at 100% of the frame rating, 4000A and 5000A frames require 66 in² of ventilation space in the top and bottom of the front cover. The 3200A frames require no additional ventilation. Detailed outline drawings of the breakers and drawout elements are included in the Outline Dimensions section starting on page 36.

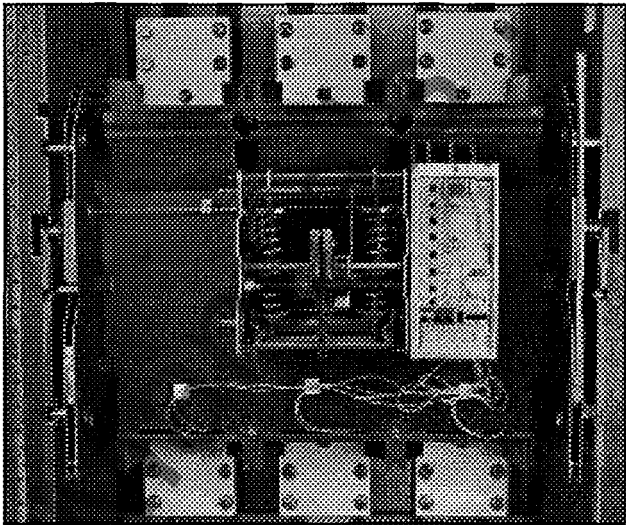
Bus Spacing and Connections

Specific installation features of SB breakers include common pole spacings and vertical connections. These pole spacings allow for a standard bus connection as specified in UL 891. Detailed outline drawings are contained in the Outline Dimensions section starting on page 36.

Two-Step Stored Energy Mechanism

A two-step stored energy mechanism is used to close and open the breaker. Energy is initially stored in the main springs of the stored energy mechanism. When the breaker is closed, spring energy is consumed and sufficient energy is retained in the breaker to perform the tripping function.

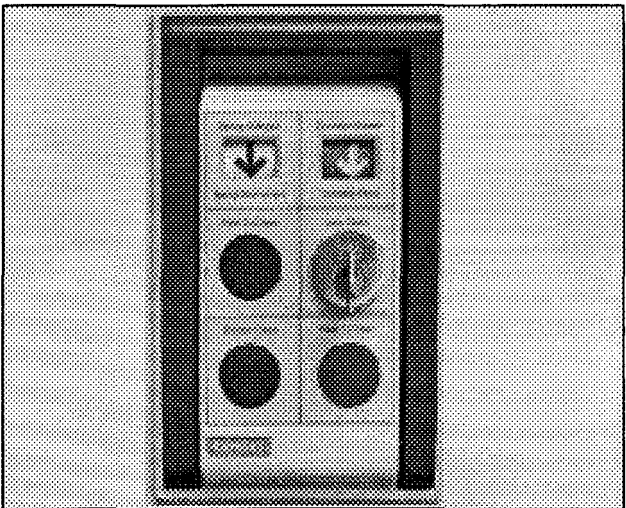
The stored energy mechanism may be charged manually (standard) or electrically (optional). Pushbutton controls allow for easy opening and closing. Color-coded indicators clearly display the opened or closed status of the circuit breaker and charged or discharged status of the stored energy mechanism. Once the breaker is closed, the mechanism can be recharged. The breaker is now prepared for a rapid open-close or open-close-open operation.



Main Stored Energy Spring in Front Compartment

Centralized Controls

The manual charging handle, pushbutton control switches, and color-coded indicators are grouped in the central escutcheon on the front cover. The U-shaped construction of the charging handle provides for a firm grip regardless of the position of the breaker in the switchboard. For safety, the charging handle and push-to-close pushbutton are interlocked. This interlock prevents the breaker from being closed unless the charging handle is in the stowed position, the position to which it will automatically return when it is released. The interlock also prevents the breaker from being manually charged if the Close button is depressed. Operating instructions for the stored energy mechanism and controls are in the Operating Instructions section starting on page 15.



Centralized Controls and Color-Coded Indicators

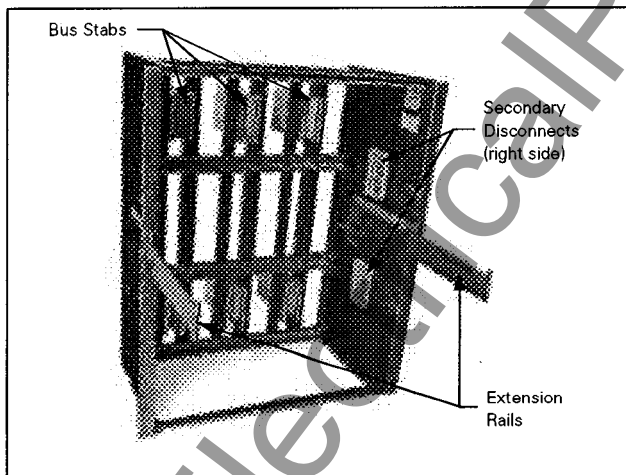
Description

Stationary and Moveable Drawout Elements

Simplified Minimum Depth Drawout Mechanism

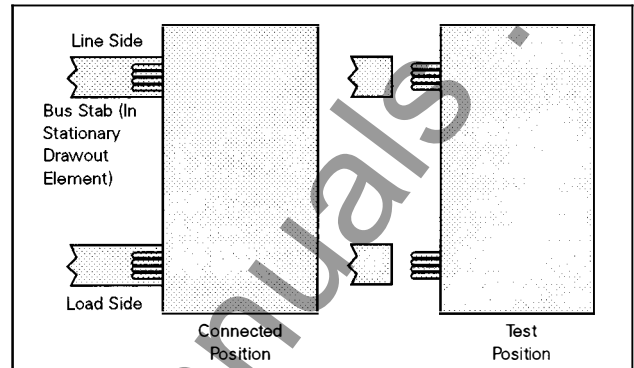
The two elements of a drawout constructed SB Encased Systems Breaker are the stationary drawout element and the moveable drawout element. The stationary drawout element mounts from the front or bottom into a standard switchboard. Bottom mounting flanges are provided for optional mounting arrangements. The moveable drawout element mounts onto the stationary drawout element's two extension rails. This allows the moveable drawout element to be racked in and out of the stationary drawout element. For inspections, the moveable drawout element must be removed from the extension rails to a work area. Refer to outline drawings of the two types of drawout elements starting on page 36.

Each moveable drawout element has four positions: (1) Connected, (2) Test, (3) Unlocked (only), and (4) Unlocked/Withdrawn. A racking mechanism with a low-force pump handle moves the moveable drawout element between the connected, test, and unlocked positions. The pump handle is an integral part of the racking mechanism, and no auxiliary racking device or tool is required. In the unlocked position the moveable drawout element is disengaged from the racking mechanism. The moveable drawout element can be easily pulled between the unlocked position and the withdrawn position. A color-coded indicator displays the connect, test, and unlocked positions of the moveable drawout element.



Stationary Drawout Element

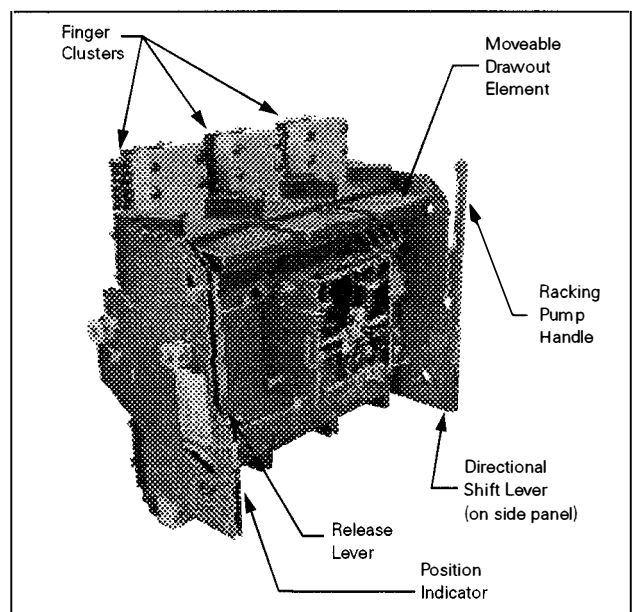
The integral pump handle and two levers are used to control the movement of the moveable drawout element. A single release lever automatically locks the moveable drawout element when it reaches the test or the connected position. The moveable drawout element is released to move to the next position by simply pushing and releasing the release lever.



Side View Shown

Pushing the release lever with the SB breaker contacts closed opens the breaker. You do not have to hold the release lever to rack the moveable drawout element. A directional shift lever determines the direction the moveable drawout element will move when the pump handle is pulled or pushed.

Secondary disconnect sliding terminal blocks for terminating internal accessories are mounted on the sides of the stationary and moveable drawout elements. The secondary disconnects are mated as the moveable drawout element is moved from the withdrawn position to the unlocked position. The terminal points of the secondary disconnects are identified on page 59. Step-by-step instructions for operating the racking mechanism begin on page 18.



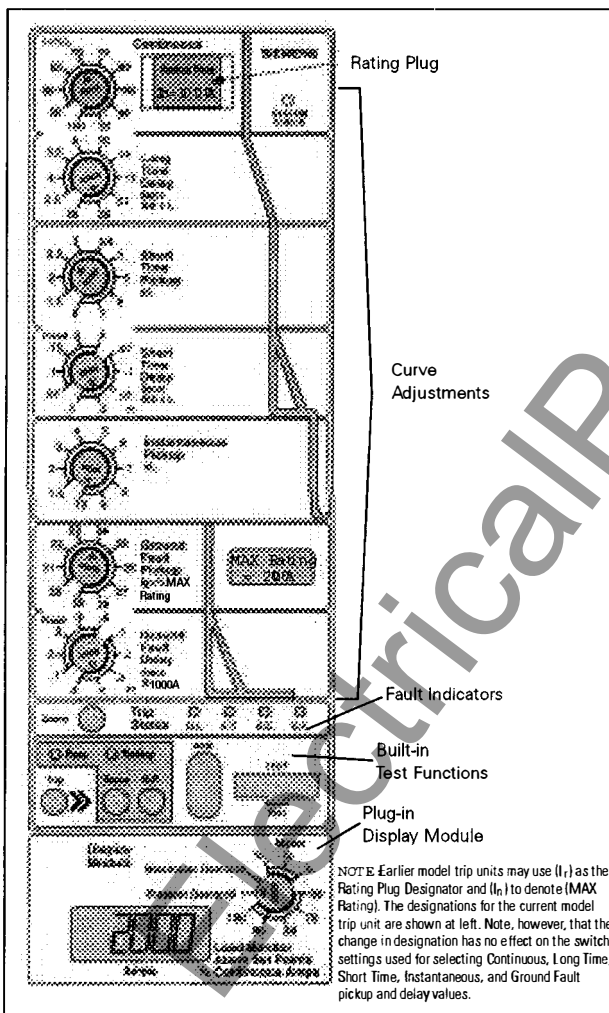
Moveable Drawout Element

Description

Electronic Trip Units For Siemens SB Encased Systems Breakers

Trip Units

Two types of trip unit are available for the SB breakers. The TL (standard) Trip Unit features a full range of industry standard protective settings. The new, high-performance Systems Breaker Energy Communicating Trip Unit (SB-EC Trip Unit) offers advanced metering, protective relaying, time-stamped logs, and power quality monitoring functions, including an integral keypad and LCD graphical display for menu-driven system configuration and real-time voltage and current waveform displays. Both units offer unique models to provide an efficient combination of options versus cost for each application.



Typical Trip Adjustment Unit Panel

Interchangeable Rating Plugs

SB trip units use field interchangeable rating plugs. This allows the ampere rating of the circuit breaker to be field-modified and provides security against indiscriminate changes in the breaker's ampere rating.

Advanced True RMS Current Sensing

The TL Trip Unit and the SB-EC Trip Unit feature advanced digital-processing techniques to measure the true heating content of the current waveform. This True RMS value of current measurement virtually eliminates nuisance tripping due to the presence of harmonics on the distribution bus.

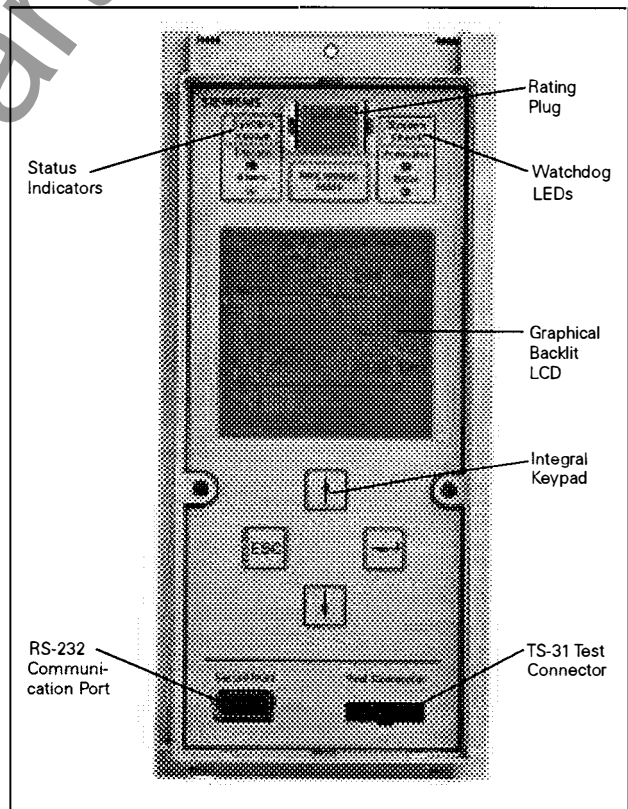
TL Trip Unit

The TL Trip Unit offers adjustable LI, LIG, LSI, and LSIg trip settings and accessory ammeter and load alarm or ground current meter with alarm output.

SB-EC Trip Unit

The Energy Communicating trip unit for the SB offers local and remote programming of all overcurrent trip functions as well as power and energy measurement, advanced protective relays and alarms and power quality functions (harmonics and waveform capture and display).

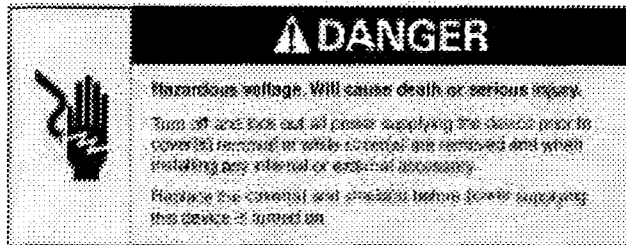
NOTE: For details on these trip units, refer to the **Siemens TL Trip Unit Bulletin IPIM-2203** and the **Siemens SB-EC Trip Unit Bulletins IPIM-2208**.



SB-EC Trip Unit

Frame Installation Instructions

Stationary, Moveable, and Fixed-Mounted Drawout Elements



Installation instructions for systems breakers, trip units, and rating plugs are presented in this section. Installation instructions for accessories that may be installed in the field are presented in the Accessories section.

Installing Drawout Constructed SB Breakers

Drawout constructed SB breakers are designed to be installed from the front into a switchboard with a minimum width opening: 19 in. (1200A and 2000A frames), 20.36 in. (3200A frame), and 28.34 in. (5000A frame). The stationary drawout element may be secured in the switchboard at the front and rear to vertical supports or at the top and bottom to horizontal supports.

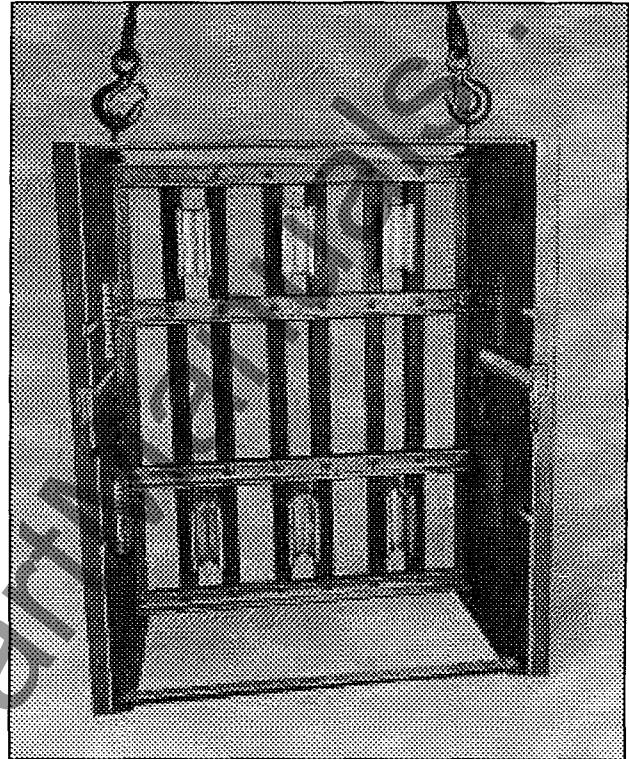
Installing the Stationary Drawout Element

Prepare the switchboard for installation of the stationary drawout element in accordance with the outline drawings located in the Outline Dimension Drawings section starting on page 36. The locations of the mounting holes are depicted on the drawings.

Carefully uncrate the stationary drawout element. Remove all packing material with the exception of the tie wraps holding the extension rails in place. Depending upon the installation scheme, it may be necessary to remove the tie wraps on the extension rails just prior to securing the stationary drawout element in the switchboard. If the stationary drawout element is secured to a pallet, remove the securing device.

The bottom of the stationary drawout must be secured to the switchboard using four 3/8-inch bolts. Additional mounting hardware may be used to attach the top and front of the stationary drawout but is not required.

The stationary drawout element can be manually lifted and held in position as it is being installed. However, if preferred, the two holes identified as lifting points on the outline drawing may be used to attach a lifting device.



Attach lifting device to identified lifting points only.

NOTE: The two rear holes are located so that the stationary drawout element can be easily balanced as it is being lifted by a crane or hoist. Do not lift the stationary drawout element using only the two top front holes. If preferred, the device can be lifted using all four top holes.

Lifting devices should not be attached to any other points. The stationary drawout element should not be lifted by the primary stabs.

Lift the stationary drawout element into position and secure it in place. Remove the lifting device.

Remove the tie wraps securing the extension rails. Check to ensure that no packing or other foreign material impedes rail movement.

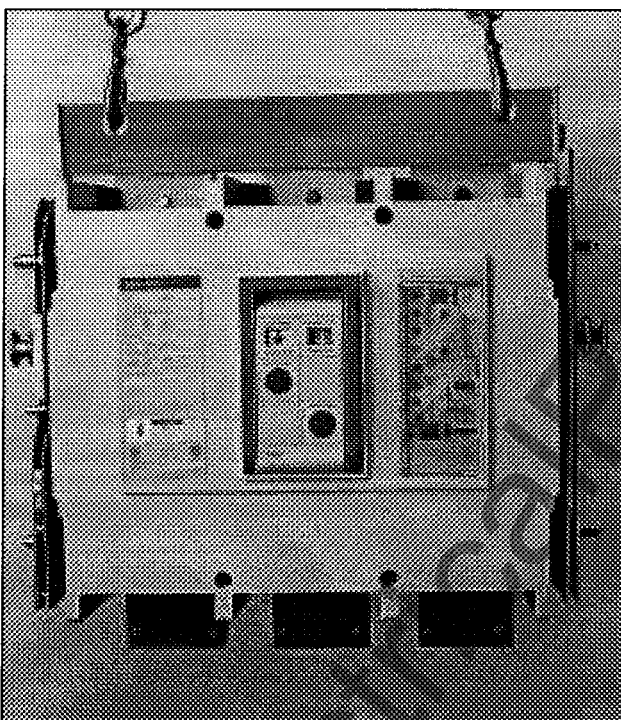
Frame Installation Instructions

Stationary, Moveable, and Fixed-Mounted Drawout Elements

Installing the Moveable Drawout Element

The outline drawings of the moveable drawout elements are located in the Outline Dimension Drawings section starting on page 36.

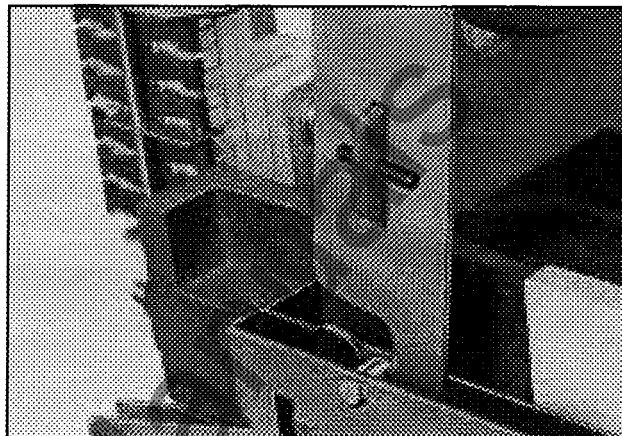
Carefully uncrate the moveable drawout element and remove all packing material with the exception of the wire ties holding the racking pump handle in place. Items such as a label for a dead front shield and keys for the SB breaker with a key interlock accessory may be taped to the top of the moveable drawout element. If the moveable drawout element is secured to a pallet, remove the securing device.



Preferred lifting arrangement.

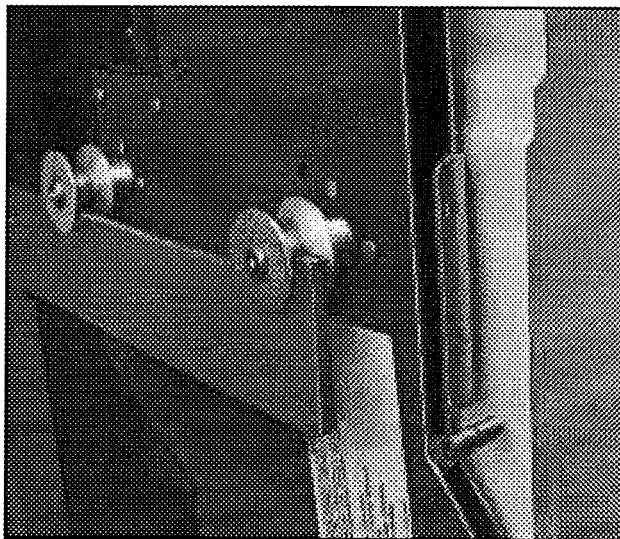
Attach the lifting device accessory as illustrated. If lifting straps are used instead of the lifting device accessory, the lifting straps should go between the primary contacts. In either arrangement, the moveable drawout element may be balanced as it is being lifted by a crane or hoist. The moveable drawout element should not be lifted by the primary contacts.

Pull out the extension rails on the stationary drawout element until they hit a solid stop.



Lift by using the rear guide posts (one is located on left side and one on right).

Lift the moveable drawout element over the extension rails. For the 1200A and 2000A frame, align the moveable drawout element so that the support brackets straddle the inside guide rails, and carefully lower the moveable drawout element onto the rail guides. For the 3200A and 5000A frame, align the moveable drawout element so that the rollers straddle the extension rails, and carefully lower the moveable drawout element onto the extension rails. Remove the lifting device. Remove the tie holding the racking pump handle.



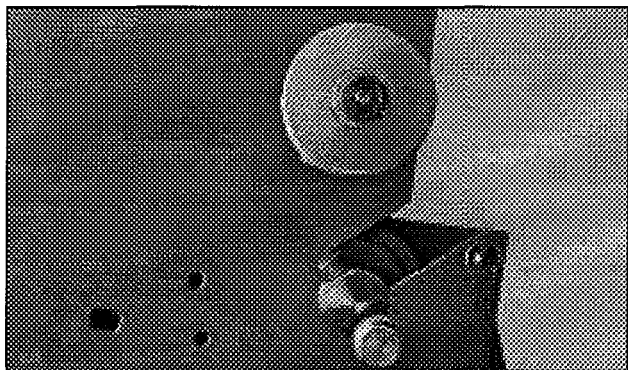
Rollers and Rail

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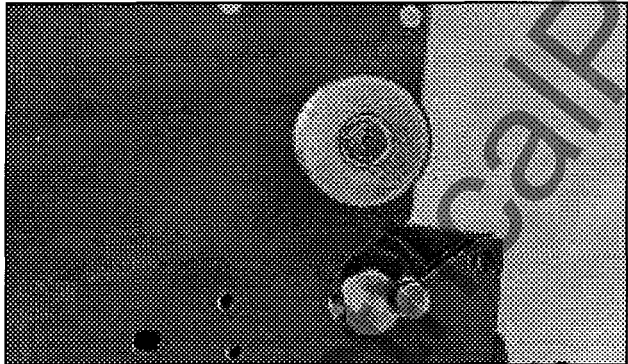
Frame Installation Instructions

Stationary, Moveable, and Fixed-Mounted Drawout Elements

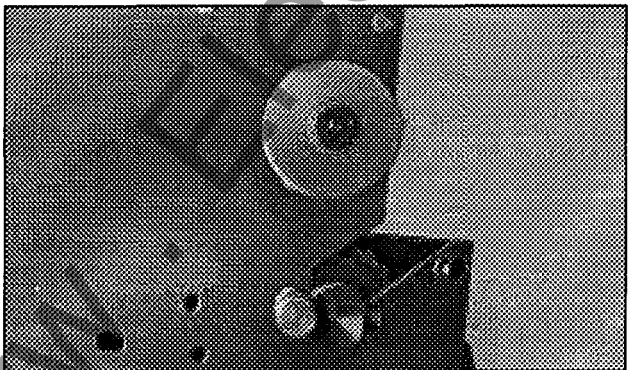
To correctly engage the moveable drawout element with the racking mechanism, the crank pins on the sides of the moveable drawout element must be in the Unlocked position as illustrated and the release lever must be in the Up position. During shipping and handling, the crank pins may have rotated out of position. If so, rotate them to the correct position. The moveable drawout element may now be moved/racked into the stationary drawout element. Racking instructions start on page 18.



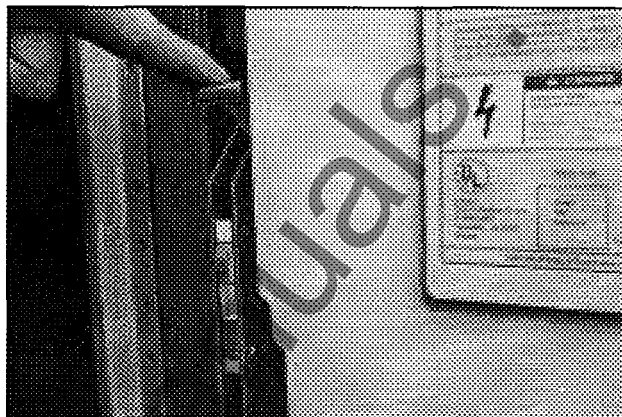
Crank Pin in Unlocked Position



Crank Pin in Test Position



Crank Pin in Closed or Connected Position

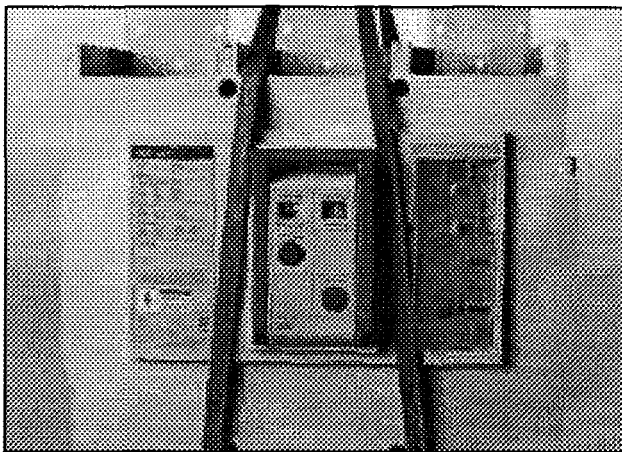


Release Lever Mechanism

Installing Fixed-Mounted SB Breakers

Prepare the switchboard for installation of the SB breaker in accordance with the outline drawings at the end of this section. The outline drawings are located in the Outline Dimension Drawings section starting on page 36. The locations of the mounting holes and the recommended screws are depicted on the drawing. All four, six or eight mounting screws will be used to secure the breaker to the switchboard.

Carefully uncrate the breaker and remove all packing material. If the breaker is secured to a pallet, remove the securing device.



Lifting straps should go between the stabs.


Attach the lifting straps as illustrated. The breaker should not be lifted by the primary stabs; the lifting straps should go between the stabs. In this arrangement the breaker may be easily balanced while it is being lifted by a crane or hoist.

Lift the breaker into position and secure it with 4 mounting screws for 1200A and 2000A frame sizes, 6 mounting screws for 3200A frame size, and 8 mounting screws for the 5000A frame size torqued to 13–15 ft-lbs. Remove the lifting straps.

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Installation Instructions

Electronic Trip Unit



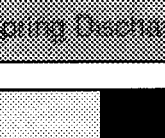
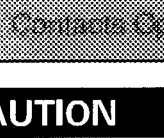



⚠ DANGER

Hazardous voltage. Will cause death or serious injury.

Turn off and lock out all power supplying the device prior to covered removal or wire connections are removed and when installing any internal or external accessory.

Replace the cover and shrouds before power supplying the device is turned on.

<p>Spring Charged</p> 	<p>Contacts Closed</p> 
<p>Spring Discharged</p> 	<p>Contacts Open</p> 

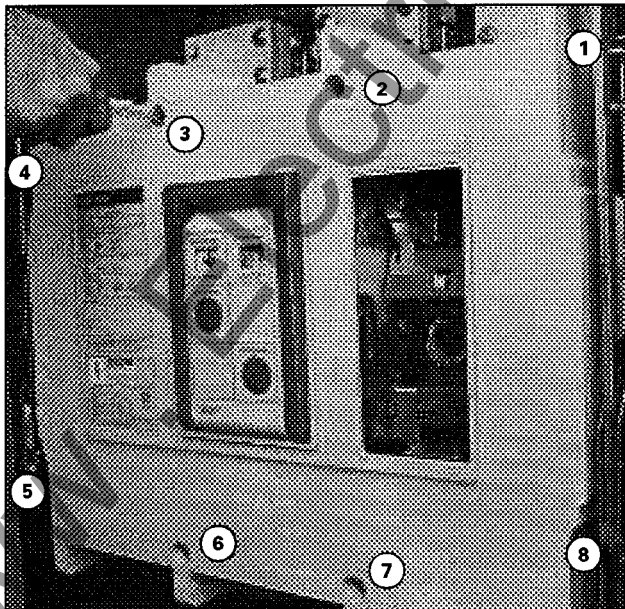


⚠ CAUTION

Do not attempt to install a trip unit with the breaker Closed or Charged. Make certain breaker is Open and Discharged as shown above. Personal injury or mechanical damage may occur.

Installation of Electronic Trip Unit

The SB breaker has a built-in interlock device that prevents the breaker from being closed when there is not an installed trip unit. This same interlock device will trip the breaker when the trip unit is removed.

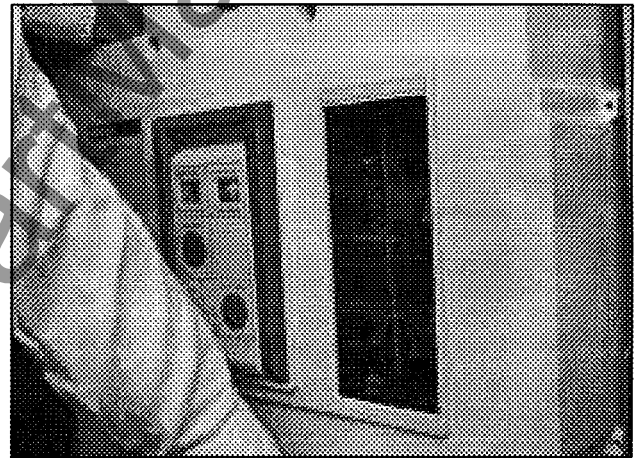


1. Remove 8 screws from breaker front cover.

Note: If you are installing a SB-EC Trip Unit, refer to the Information and Instruction Guide for this device (IPIM-2208).

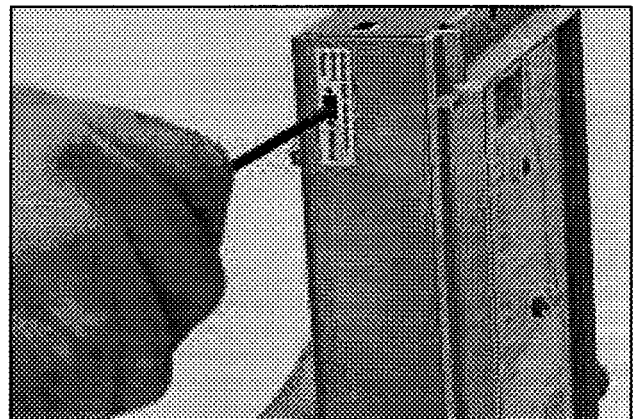
To install the trip unit, remove the breaker's front cover. This is done by removing the four recessed Phillips head screws in positions 2, 3, 6, and 7, as well as the four Phillips head screws in positions 1, 4, 5, and 8, which hold the front cover in place.

NOTE: For more complete information on other standard and optional features of the electronic trip units, see Siemens Electronic Trip Units for SB Encased Systems Breakers Information and Instruction Guide Bulletin IPIM-2203 and the Sentron Systems Breaker Energy Communicating Trip Unit Information and Instruction Guide Bulletin IPIM-2208.



2. Lift off front cover.

On trip units with ground fault protection, the ground fault selection switch on the side of the trip unit must be set to the appropriate sensing scheme — Residual or Source Ground/Zero Sequence—before installing the trip unit. The trip unit is preset at the factory to a residual sensing scheme.



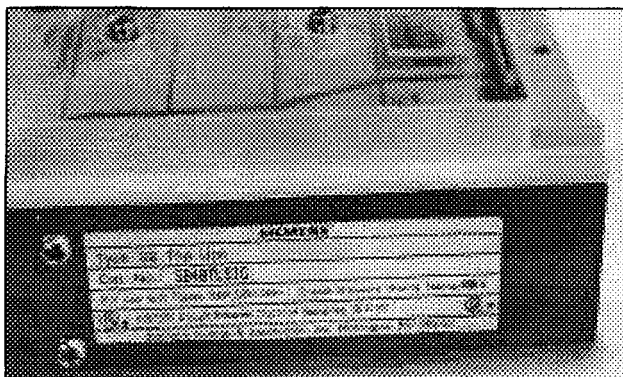
3. Set ground fault selection switch.

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Installation Instructions

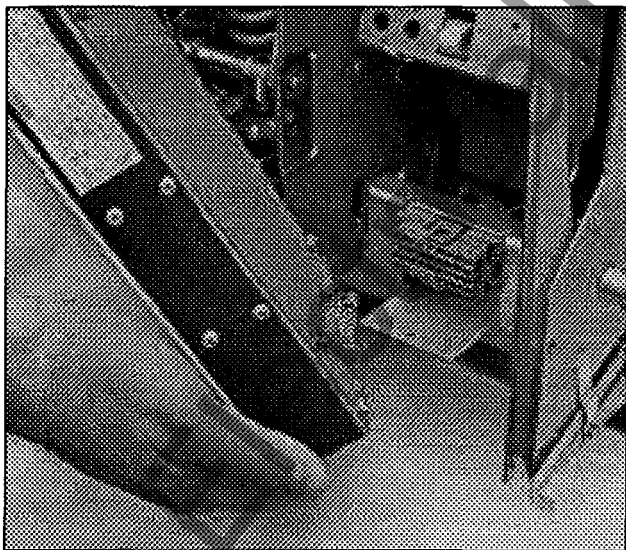
Electronic Trip Unit

Before attempting to install the trip unit, check the label on the side of the unit to make sure that it is the correct unit for the SB breaker. A built-in rejection scheme will prevent the installation of a trip unit into a breaker for which it is not intended.



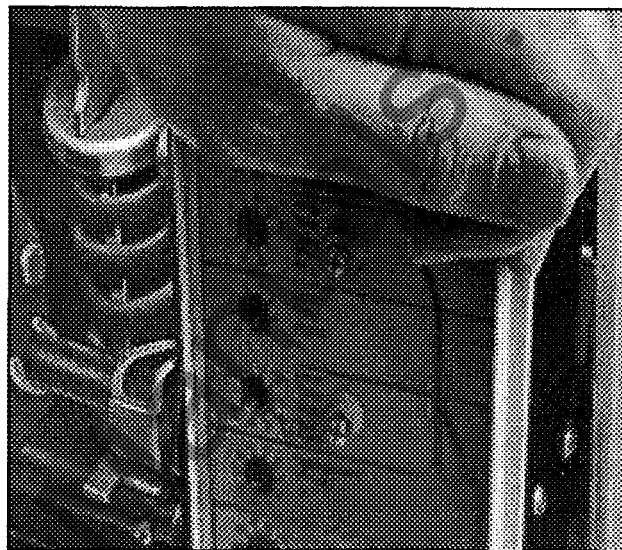
4. Check label on side of trip unit.

This scheme consists of two pins on the support plate on which the trip unit will set and two matching holes in the bottom of the trip unit. If the holes in the bottom of the trip unit do not align with the pins, the trip unit cannot be installed in the SB breaker. If there is any doubt about a trip unit being the correct unit for a breaker, hold the trip unit upside down and check the alignment of the pins and holes.



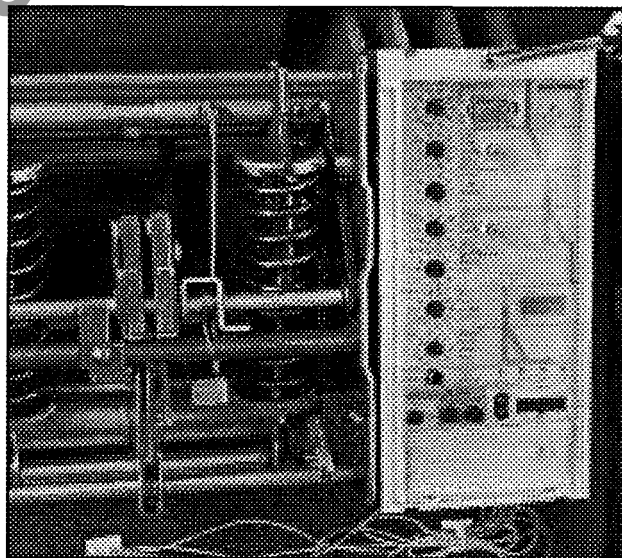
5. Mate pin connectors.

Mate the connector half on the back of the trip unit with its corresponding connector half in the breaker.



6. Lower trip unit onto support plate.

After the connector has been mated, lower (push) the trip unit onto the support plate. The pins on the support plate will fit into the holes in the bottom of the trip unit.



7. Secure trip unit.

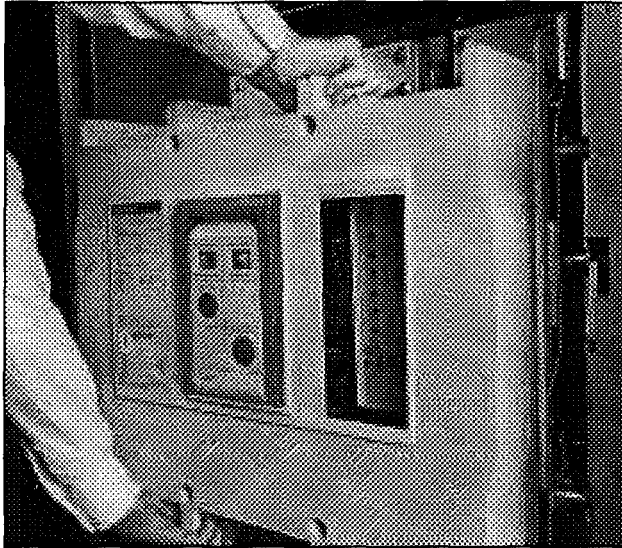
Secure the trip unit in place with the retaining screw located at the top of the trip unit. Torque 6 to 8 in-lbs. If the trip unit top is not secured correctly, the interlock will prevent the breaker from closing.

NOTE: Before energizing breaker, be sure to install a correct rating plug. See page 13.

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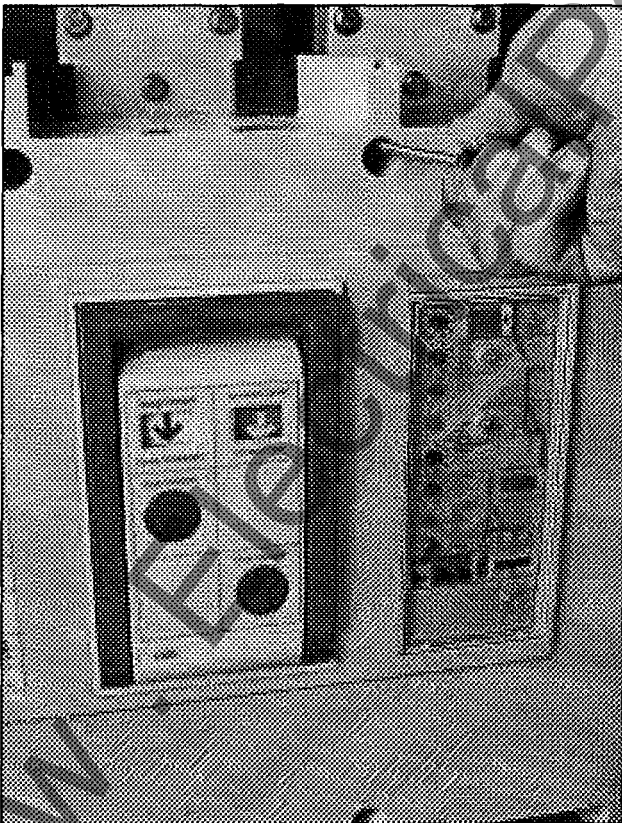
Installation Instructions

Electronic Trip Unit



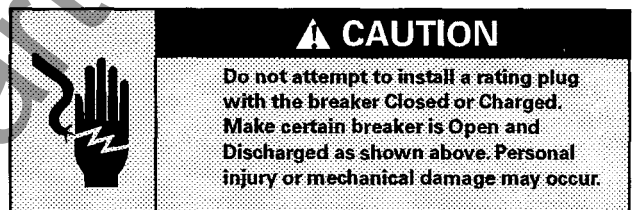
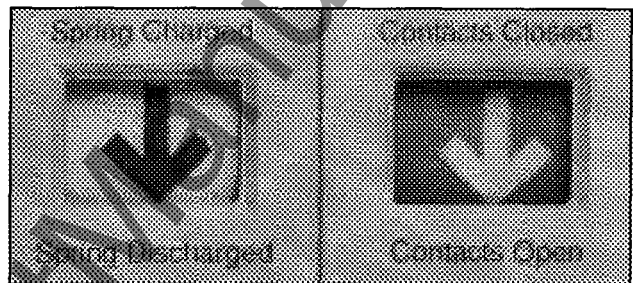
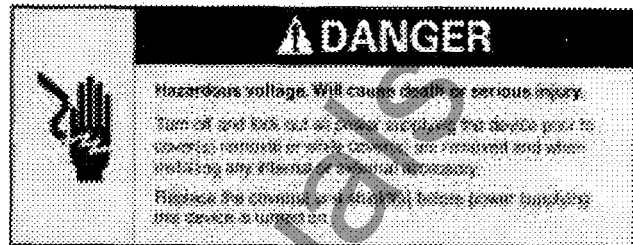
8. Replace circuit breaker front cover.

Replace the front cover. Then, replace the eight front cover screws.

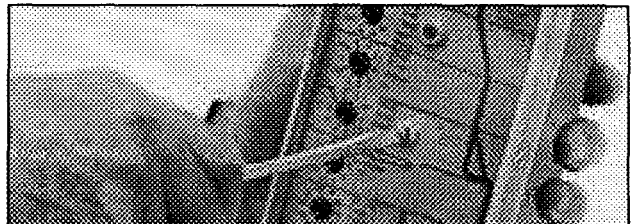


9. Re-install the eight screws that hold the front cover in place.

Rating Plug

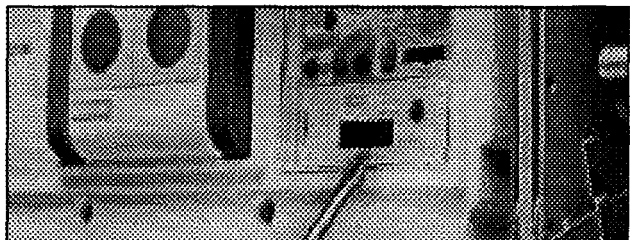


Verify that breaker is Open before inserting or removing a rating plug. Breaker should always be in the Open position when there is no rating plug in the trip unit.



1. Remove trip unit screws that hold the transparent cover.

The rating plug and adjustments on the front panel of the trip unit are protected by a transparent cover. Before installing a rating plug or setting the adjustments on the trip unit, this cover must be removed. Unscrew the two screws that hold it in place.

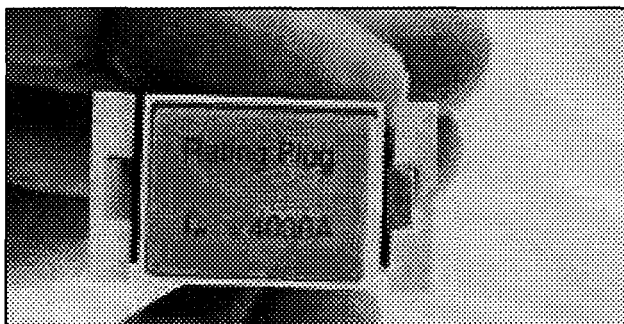
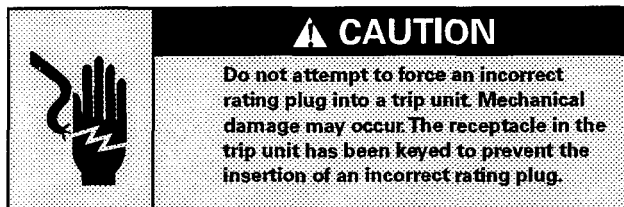


2. With a small screwdriver, gently pry the cover loose at one end and remove it carefully.

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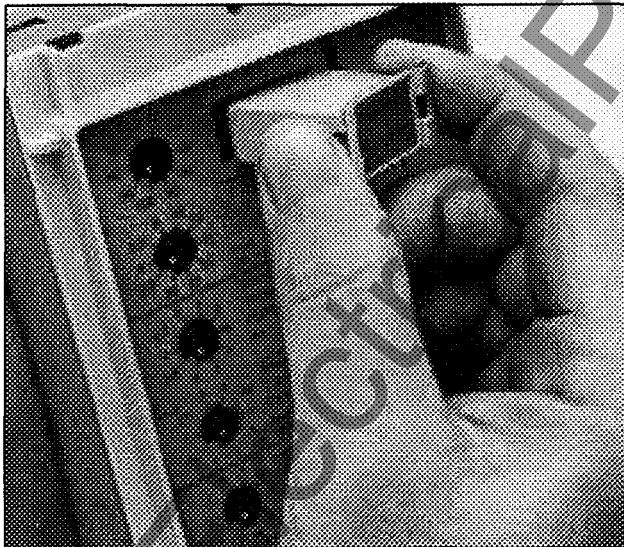
Installation Instructions

Rating Plug



3. Check label on the rating plug.

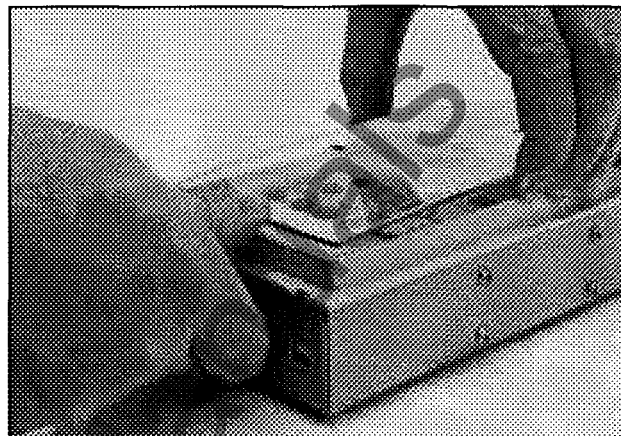
Check the rating plug label to verify that it is the correct plug for the trip unit. If it is not a correct plug, the pins will not mate with the plug receptacle.



4. To insert rating plug, align plug with plug receptacle and press into place.

To **insert** a rating plug in the trip unit, align the plug with the plug receptacle and press the plug into place. The clips on the plug secure the plug, eliminating the need for screws or latches.

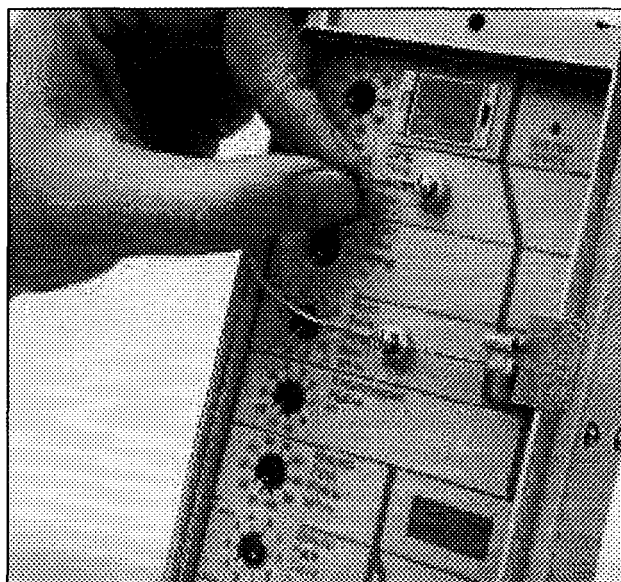
To **remove** a rating plug, squeeze the clips and pull the plug from the plug receptacle. Because the plug is held in place by compression, some force is required to remove the plug. **Do not close** the breaker with the rating plug removed from the trip unit.



5. To replace the cover, bow it slightly in the middle and snap into place.

After the rating plug has been inserted and the necessary setting adjustments have been made, replace the cover by sliding the protective shield into the top lip of the trip unit, bow it slightly in middle, and press it down with your thumb on bottom to snap shield into place. Replace the two special retaining screws.

NOTE: For more complete information on the electronic trip units, see **Siemens Electronic Trip Units for SB Encased Systems Breakers Information and Instruction Guide Bulletin IPIM-2203** and the **Sentron Systems Breaker Energy Communicating Trip Unit Information and Instruction Guide Bulletin IPIM-2208**.



6. The cover may be sealed with a lead seal for tamper evident protection.

After the cover has been replaced, a wire may be inserted through the holes in the screws and secured with a meter seal. This will help prevent tampering.

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Operating Instructions

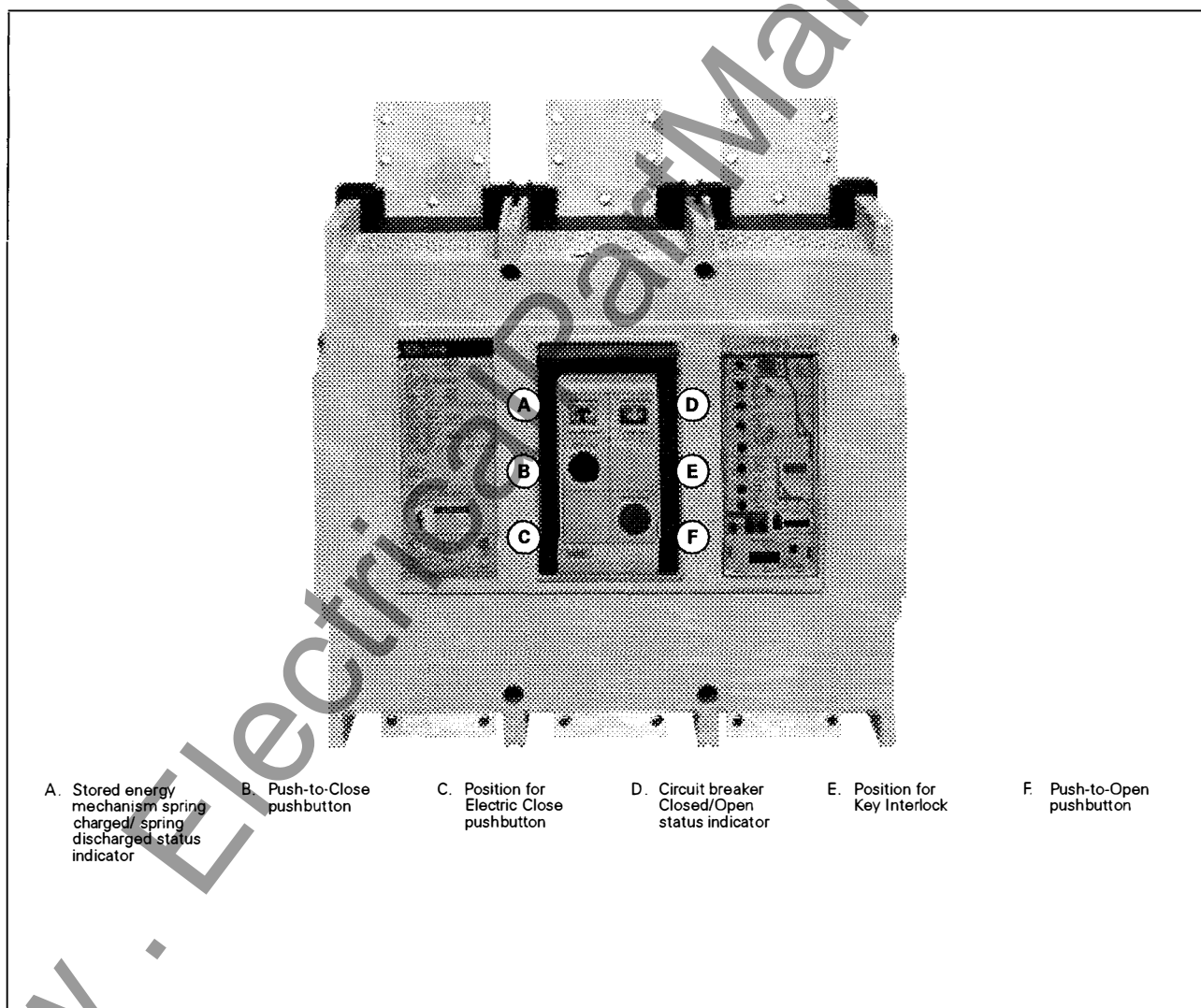
Operating the SB Encased Systems Breaker

General Instructions

Instructions for charging the stored energy mechanism, closing and opening the breaker, and positioning and rotating the moveable drawout elements of the drawout-constructed SB breakers are presented in this section. The trip unit's standard test and monitoring functions are also presented. These instructions are grouped into two parts: Operating the SB Breaker and Manipulating the Moveable Drawout Element. Before bringing the SB breaker on-line, the user should be familiar with the test and monitoring functions. Operating instructions for the accessories are presented in the Accessories Section.

Operating the SB Breaker

The SB breaker controls and charging handle for the stored energy mechanism are located in the central escutcheon of the front panel. Standard controls are Push-to-Close and Push-to-Open pushbuttons. Color-coded indicators display the charged/discharged status of the stored energy mechanism and the closed/open status of the breaker. Positions are available in the central escutcheon for a Key Interlock and an Electric Close pushbutton.

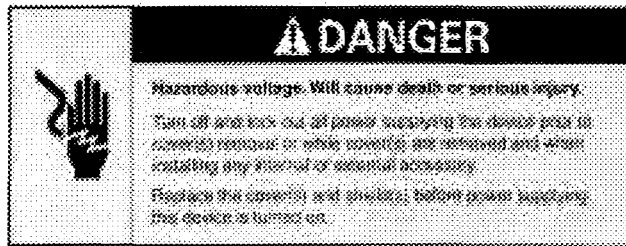


SB Encased Systems Breaker Controls and Indicators

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Operating Instructions

Operating the SB Encased Systems Breaker



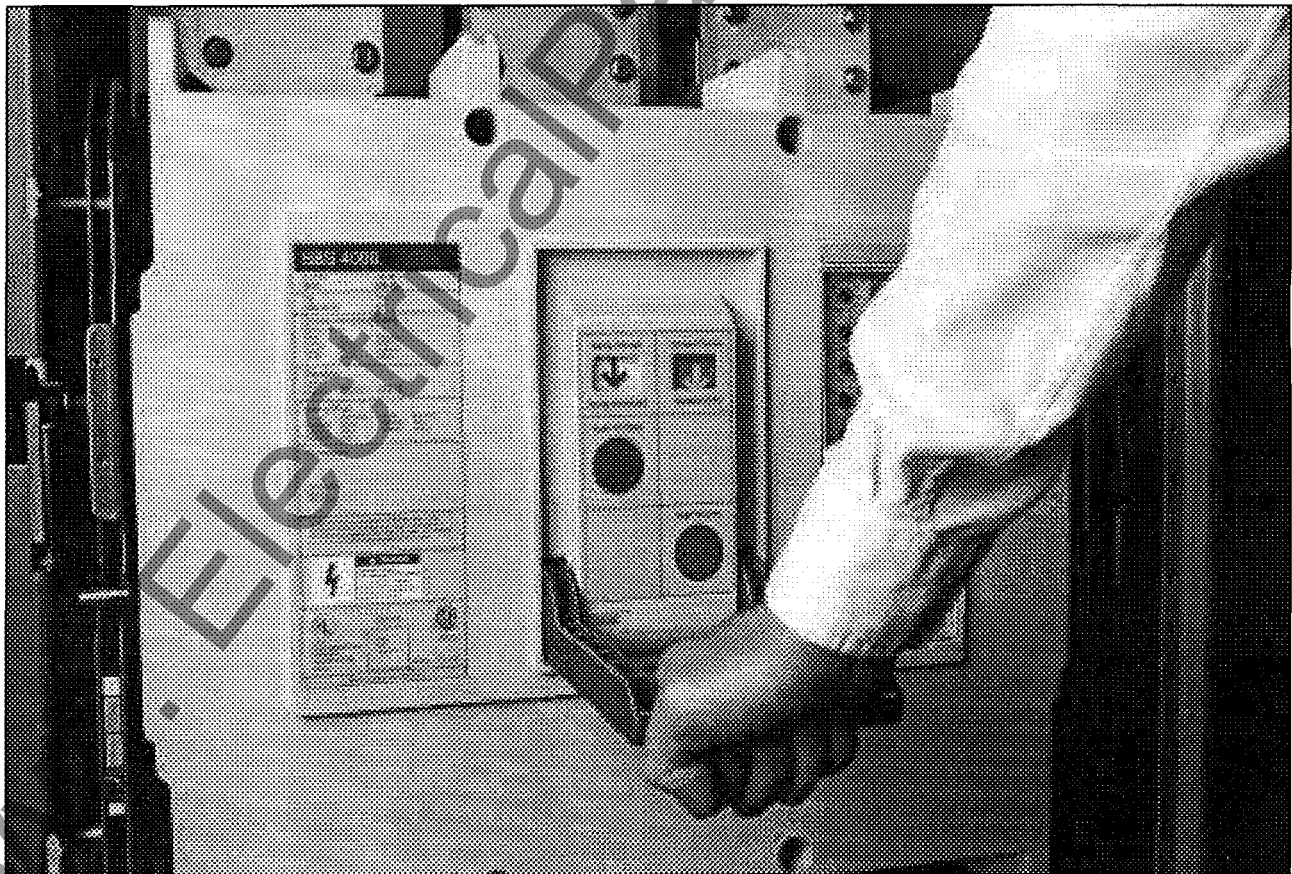
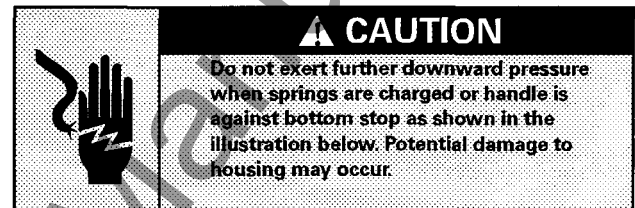
Manually Charging the Stored Energy Mechanism

The stored energy mechanism may be charged with the SB breaker open or closed. If the stored energy mechanism is charged with the breaker open, sufficient energy is stored to close and then open the breaker without recharging. If the stored energy mechanism is charged with the breaker closed, the operating sequence of open-close-open may be executed without recharging. To manually charge the stored energy mechanism, pull the charging handle.

Five or six full strokes, or several partial strokes are required to fully charge the stored energy mechanism. When the stored energy mechanism is fully charged, Spring Charged/Spring

Discharged indicator points to Spring Charged. The charging handle returns to the stowed position when released. While manually charging the breaker with the charging handle, **do not** depress the Push-to-Close or Push-to-Open push buttons.

If an optional electric motor operator is employed, the electric operator automatically recharges the stored energy mechanism when the breaker is closed. If the electric operator is disabled, the stored energy mechanism may be charged manually.



To manually charge the stored energy mechanism, pull the charging handle downward five or six strokes until indicator points to "Spring Charged."

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Operating Instructions

Operating the SB Encased Systems Breaker

Discharging the Stored Energy Mechanism Without Closing the SB Breaker

Discharging the energy in the stored energy mechanism without closing the breaker creates an abnormally high shock condition on the breaker. **Avoid this procedure except for safety and/or emergency reasons.** To discharge the energy, push and hold the Open pushbutton and then push the Close pushbutton.

On electrically-operated breakers, the electric operator should be disabled (one way is to remove the fuse) before discharging the stored energy. Otherwise, the electric operator automatically recharges the springs. To close the breaker, standard closing-prevention devices require that the following: (1) a trip unit must be installed in the SB breaker, (2) the stored energy mechanism must be fully charged, and (3) the charging handle must be in the stowed position. On drawout constructions, the release lever must be in the release-engaged position (up position).

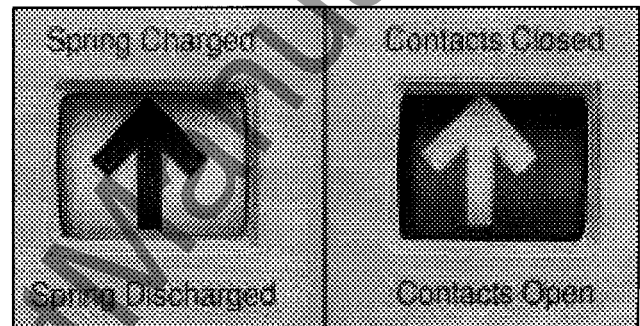
Accessories that inhibit the breaker from being locally closed are presented in the Accessories section. Included are a closing-blocking device for use with remotely-operated circuit breakers, key interlocks, and other locking devices.



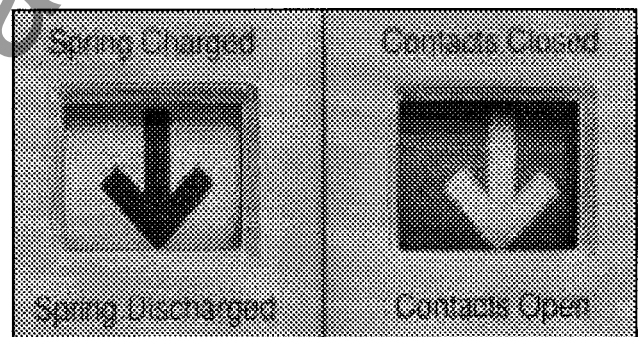
Discharging energy from the stored energy mechanism without closing contacts.

Closing the SB Breaker Locally

Before the breaker can be closed, the stored energy mechanism must be fully charged and all of the closing-prevention devices (and accessories) must be in the noninhibiting state or position. In this condition, all that is required to close the breaker is to push the Close pushbutton. When the breaker is closed the Contacts Closed/Contacts Open indicator will point to Contacts Closed.



Indicates that the circuit breaker is Closed with the springs in the Charged position.



Indicates that the circuit breaker is Open with the springs in the "Discharged" position.

Opening the SB Breaker Locally

To locally open the breaker, push the Open pushbutton. When the breaker is open, the Contacts Closed/Contacts Open indicator will point to Contacts Open.

Built-in safety devices trip the SB breaker if the trip unit is removed or the release lever on the drawout mechanism is depressed. Performing the trip unit integral test in the trip mode also trips the breaker.

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Operating Instructions

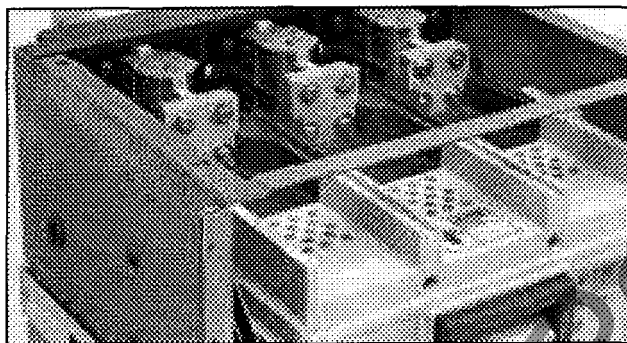
Manipulating the Moveable Drawout Element

Manipulating the Moveable Drawout Element

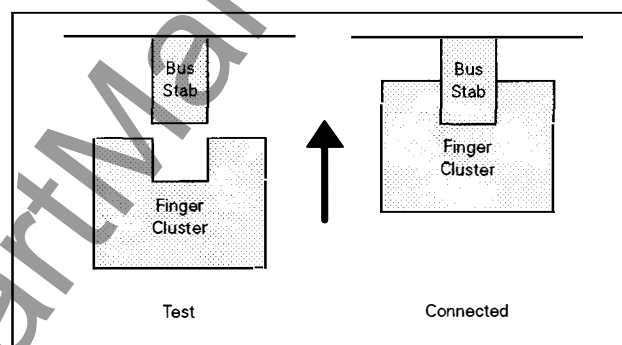
There are four positions of the moveable drawout element. These four positions are defined as Connected, Test, Unlocked, and Unlocked/Withdrawn. The **connected** position is the normal operating position of the breaker. In this position the primary stabs and secondary contacts are connected and the moveable drawout element is locked into position. In the **test** position, the primary stabs are disconnected, the secondary contacts are connected, and the moveable drawout element is locked into position. The **unlocked** position is a transition position between the test position and the with-
drawn position.

Physically, the unlocked position and test position are the same. However, in the unlocked position, the moveable drawout element is disengaged from the drive mechanism. The breaker should not be tested when the moveable drawout element is in the unlocked position. In the **unlocked/with-**
drawn position, the secondary contacts are disconnected and the moveable drawout element is disengaged from the release mechanism. The moveable drawout element can be pulled to the fully withdrawn position where it can be inspected or removed from the stationary drawout element.

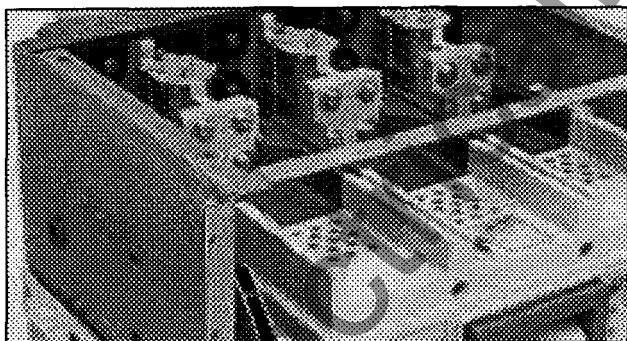
NOTE: Relationship of finger clusters and bus will be the same for all drawout frames. Configurations may change.



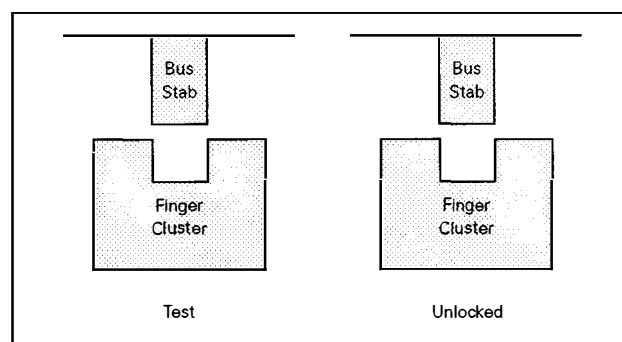
Moveable drawout element in the Connected position.



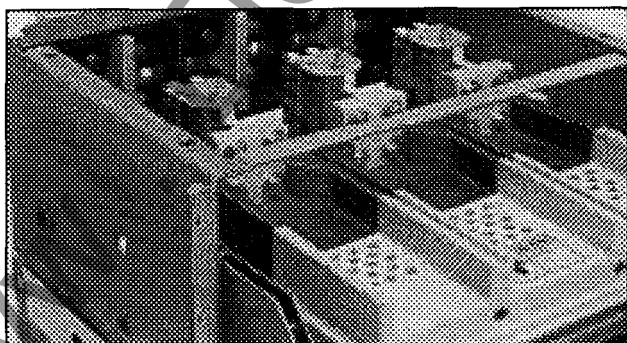
Connected Position



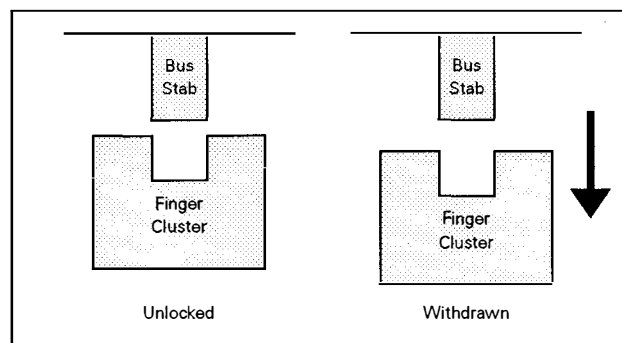
Moveable drawout element in the Test or Unlocked position.



Test or Unlocked Position



Moveable drawout element in the Withdrawn position.

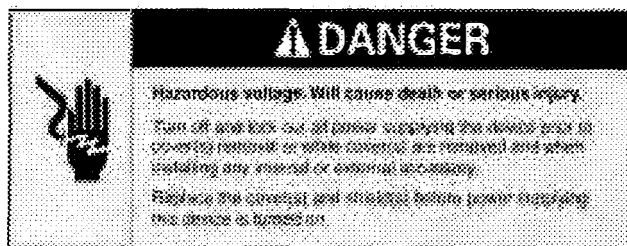


Withdrawn Position

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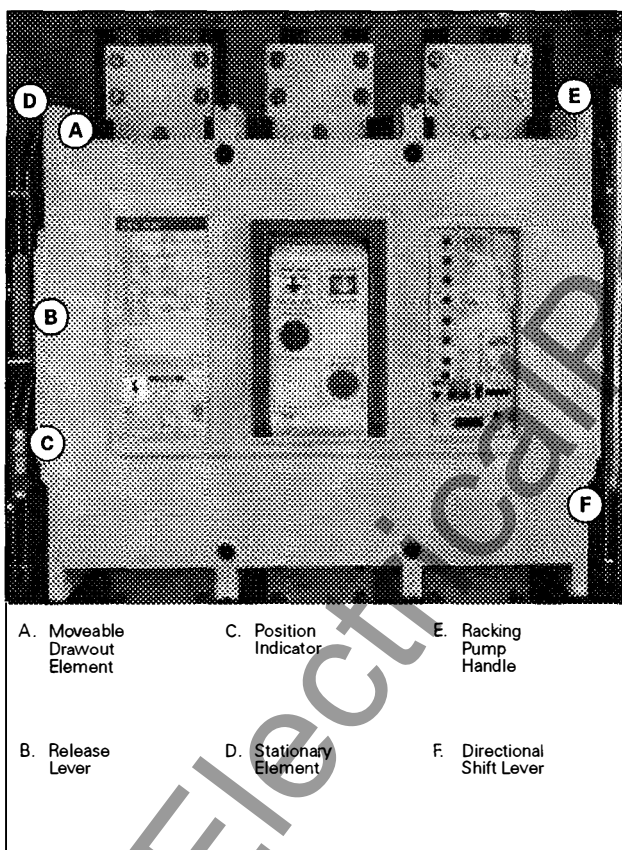
Operating Instructions

Manipulating the Moveable Drawout Element



Racking Controls

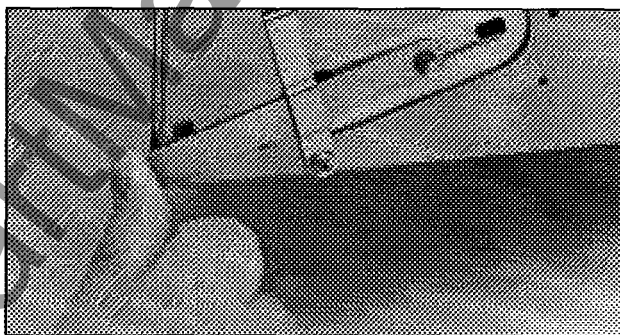
A built-in, low-force pump handle and two control levers are used to rack the moveable drawout element between the Connected, Test, and Unlocked positions.



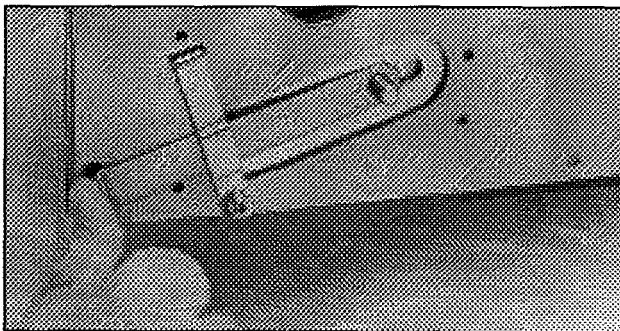
Racking Controls Locations

Directional Shift Lever

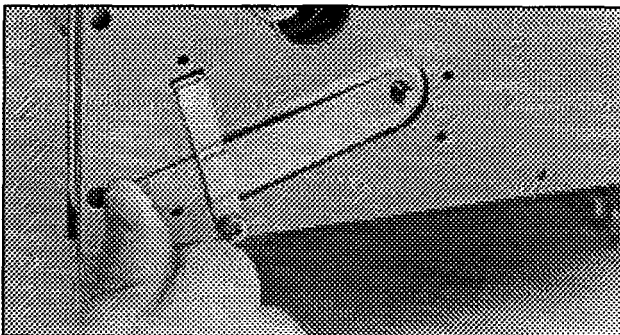
The directional shift lever determines the direction the movable drawout element will move when it is racked. The lever has three positions: racking-out, neutral, and racking-in. When the lever is in the **racking-out** position (pulled all the way out), the moveable drawout element may be racked from the Connected position to the Test position, and from the Test position to the Unlocked position. When the lever is set in the **neutral** position (located midway between the racking-in and racking-out positions), the racking pump handle is disengaged from the racking mechanism. In the **racking-in** position (pushed all the way forward), the moveable drawout element may be racked from the Unlocked position to the Test position, and from the Test position to the Connected position.



1. Racking-out Position



2. Neutral Position



3. Racking-in Position

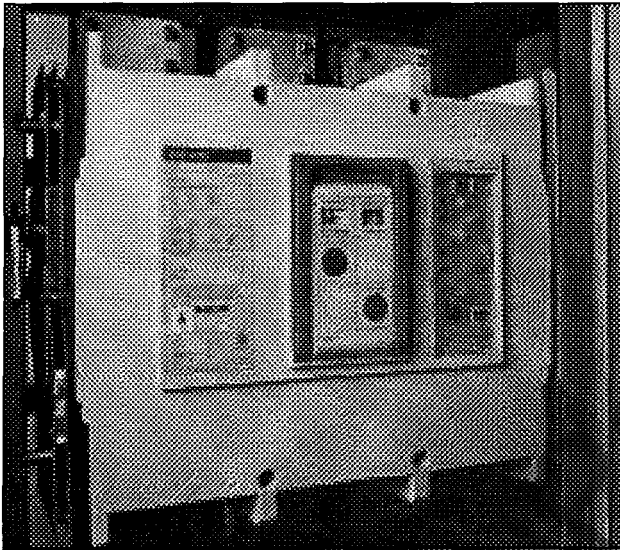
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Operating Instructions

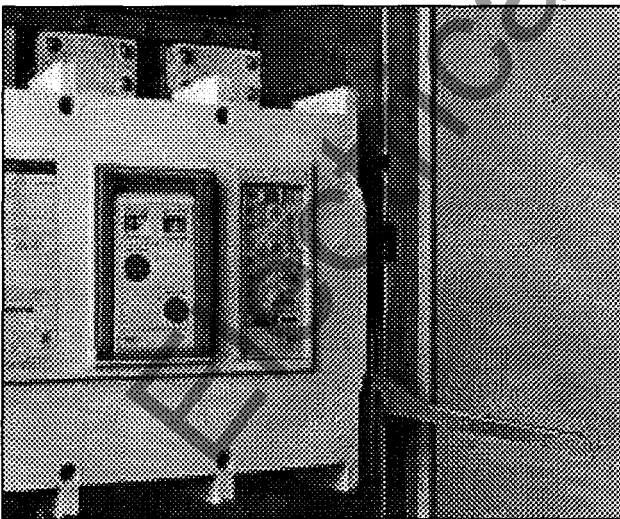
Manipulating the Moveable Drawout Element

Racking Pump Handle

A low-force pump handle is used to rack the moveable drawout element. The pump handle is an integral part of the racking mechanism, eliminating the need for an auxiliary racking device. If there is any resistance in returning the pump handle to the stowed position, set the directional shift lever to the neutral position. The racking pump handle can then be returned to the stowed position.



Racking Pump Handle in Stowed Position

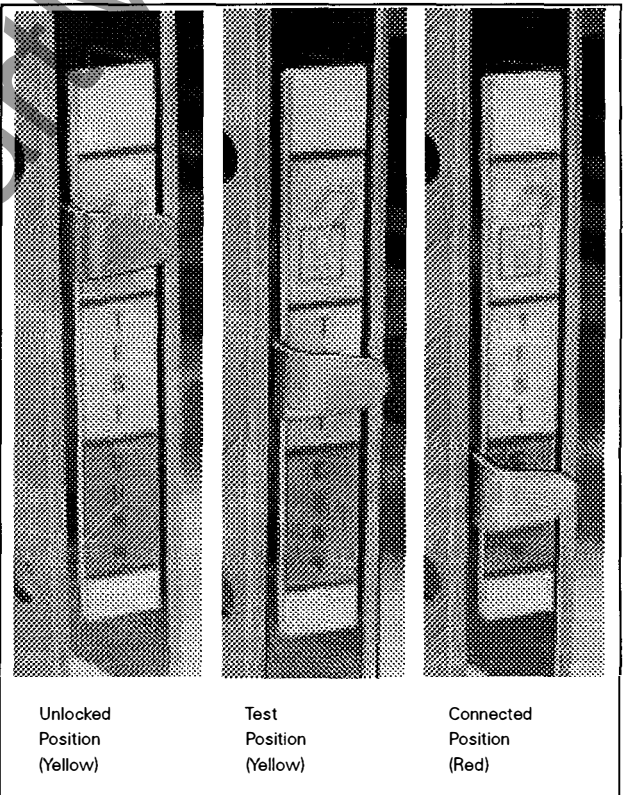


Racking Pump Handle in Full Stroke Position

Drawout Position Indicator

A color-coded indicator displays the position of the moveable drawout element: connected (red), test (yellow), and unlocked (yellow). When the moveable drawout element is being racked from one position to another position, the indicator will display the more critical position.

The Connected position is defined to be more critical than the Test position and the Test position to be more critical than the Unlocked position. This means that when racking the moveable drawout element from the Connected position to the Test position, the indicator will continue to display the Connected position until the moveable drawout element has been racked all the way to the Test position. Conversely, when racking from the Test to the Connected position, the indicator will display the Connected position as soon as the SB breaker is moved toward the Connected position. The process is the same when racking between the Test and Unlocked position.



Drawout Position Indicator

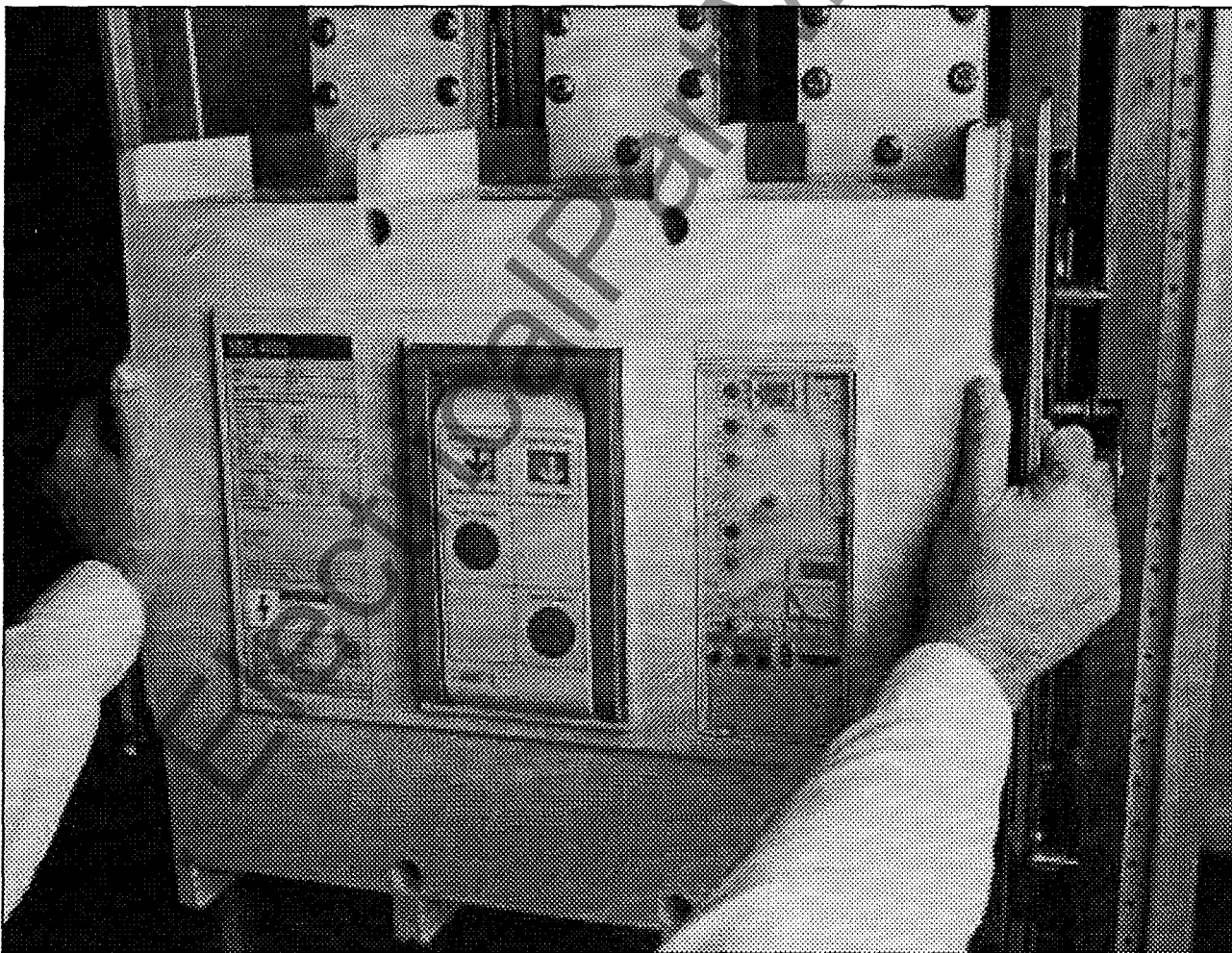
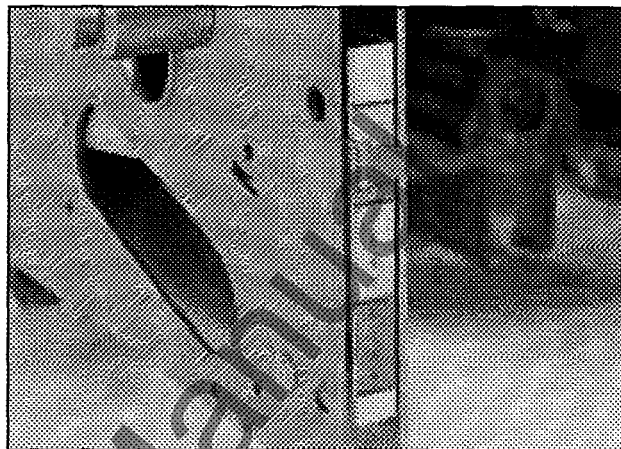
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Operating Instructions

Manipulating the Moveable Drawout Element

Fully Withdrawn and Unlocked Positions

To move the moveable drawout element from the Fully Withdrawn position to the Unlocked position, push toward the bus connections until the moveable drawout element hits a solid stop. The secondary disconnects on both sides of the moveable and stationary drawout elements will mate as the moveable drawout element moves into the Unlocked position. When the moveable drawout element is in the Unlocked position, the pointer on the position indicator will point to the Unlocked symbol. To move the moveable drawout element from the Unlocked position to the Fully Withdrawn position, fully extend the side rails until they rest in a horizontal position. Then pull the moveable drawout element to the ends of the rails.

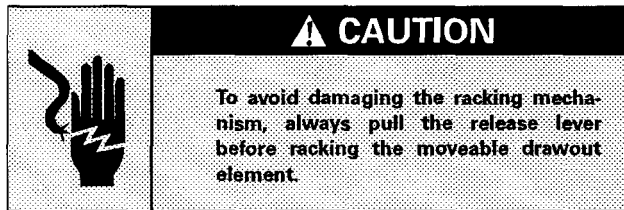
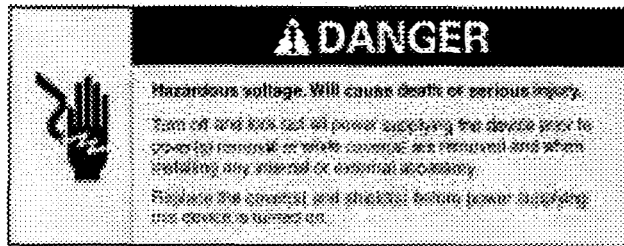


Pushing and pulling the moveable drawout element between the Withdrawn and Unlocked positions.

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Operating Instructions

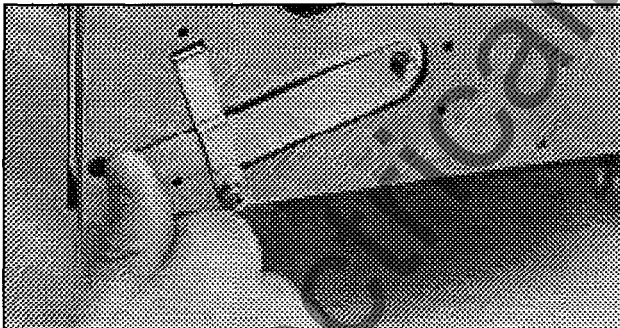
Manipulating the Moveable Drawout Element



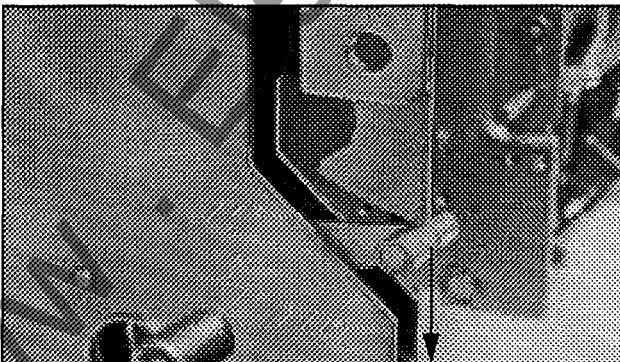
Unlocked Position to Test Position

Racking the moveable drawout element from the Unlocked position to the Test position engages the moveable drawout element with the stationary drawout element. The physical position of the moveable drawout element will be unchanged. Complete the steps that follow to rack the moveable drawout element from the Unlocked position to the Test position.

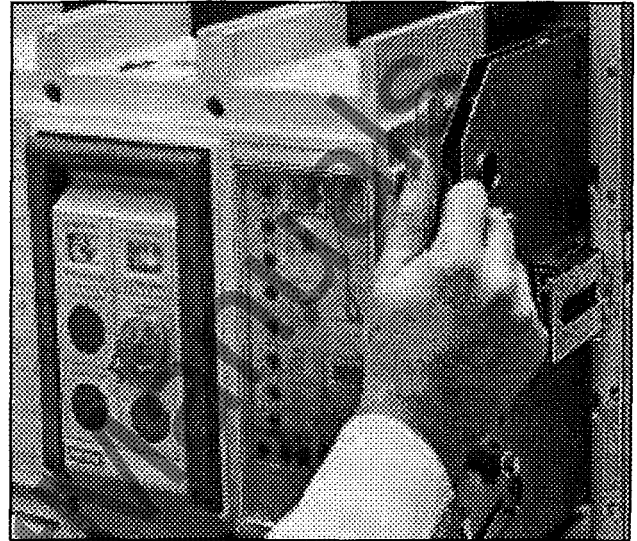
NOTE: If extension rails are pulled out, push them in until they hit a solid stop.



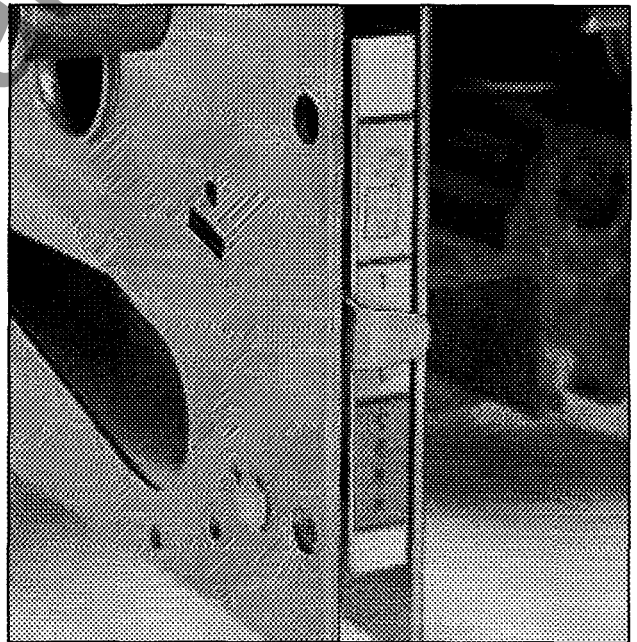
1. Push in the directional shift lever. This is the racking-in position.



2. Pull the release lever down to the release-disengaged position. (Illustrated beneath padlock device.) If the breaker contacts are closed, pulling the release lever down will trip the breaker.



3. Pump the racking pump handle until the moveable drawout element has reached the Test position.

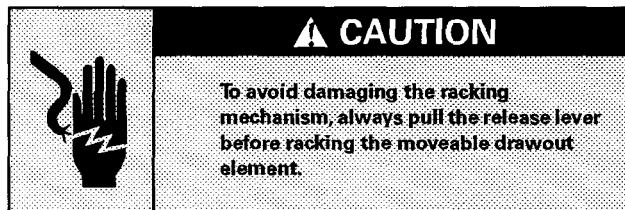
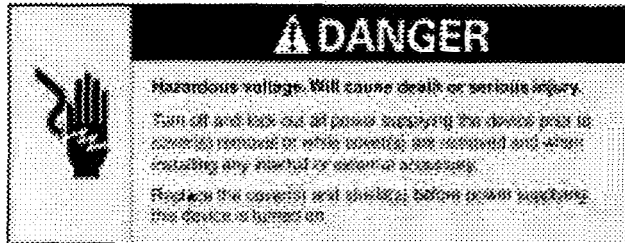


4. When the moveable drawout element reaches the Test position, the release lever will automatically return to the release-engaged (up) position, the racking pump cannot be pumped, and the position indicator will display that the moveable drawout element is in the Test position.

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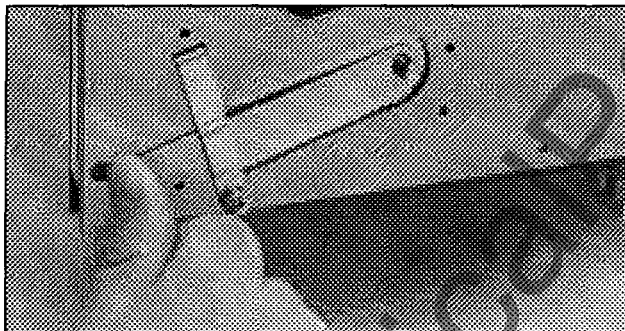
Operating Instructions

Manipulating the Moveable Drawout Element



Test Position to Connected Position

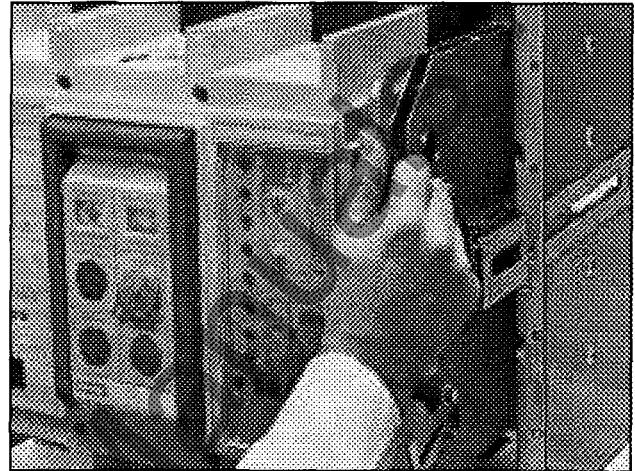
To rack the moveable drawout element from the Test position to the Connected position.



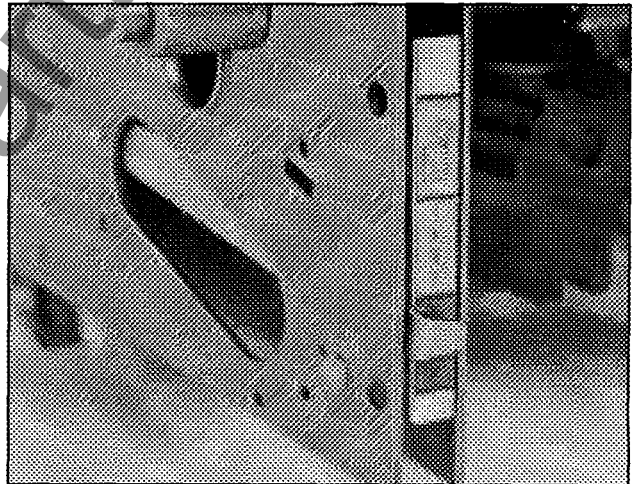
1. Push in the directional shift lever. This is the racking-in position.



2. Pull the release lever down to the release-disengaged position. (Illustrated beneath padlock device.) If the breaker contacts are closed, pulling the release lever down will trip the breaker.



3. Pump the racking pump handle until the moveable drawout element is in the Connected position.

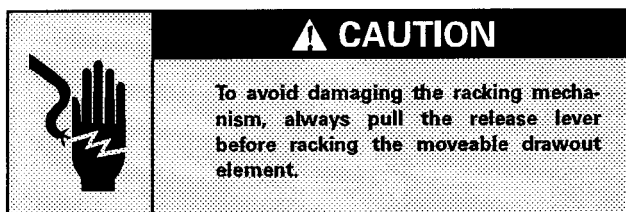
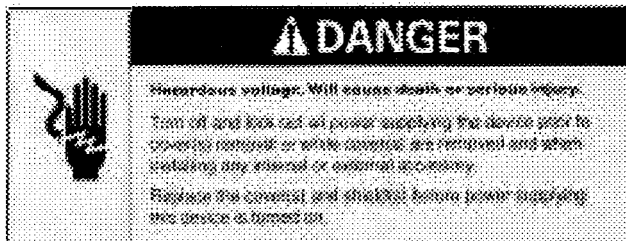


4. As soon as the moveable drawout element is racked from the Test position, the position indicator will display that the moveable drawout element is in the Connected position. However, the moveable drawout element will not be completely in the Connected position until the release lever has automatically returned to the release-engaged position. Push the side rails back into the stored position.

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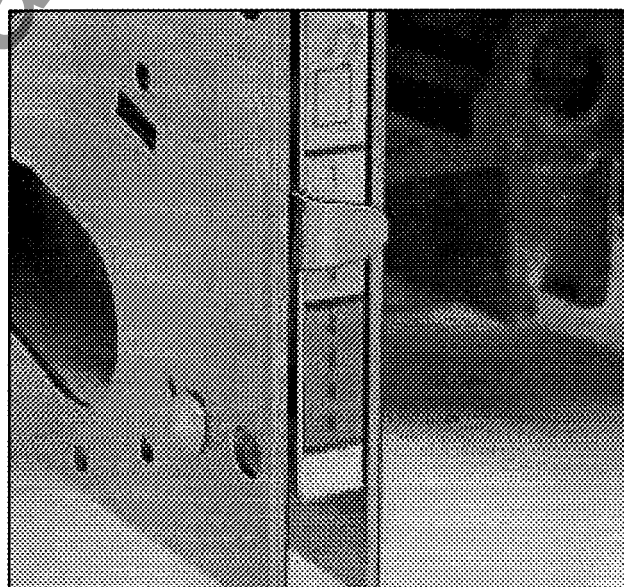
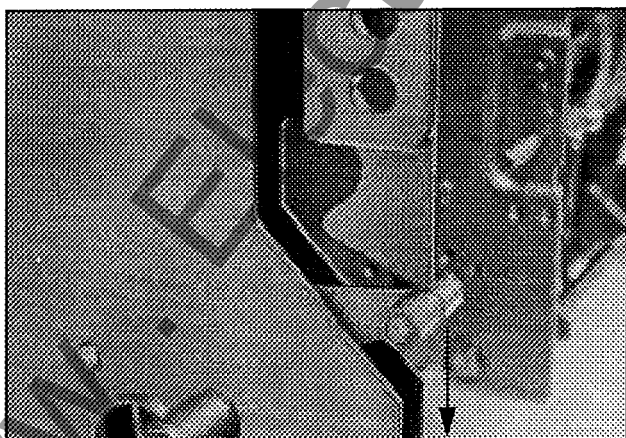
Operating Instructions

Manipulating the Moveable Drawout Element



Connected Position to Test Position

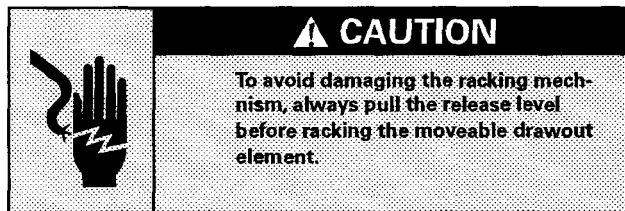
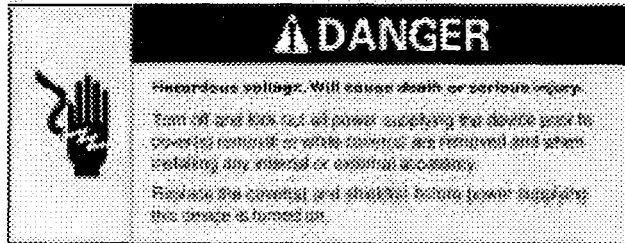
To rack the moveable drawout element from the Connected position to the Test position, ensure that the SB breaker is open. (If the breaker is closed and the release lever is moved downward to the interlock disengaged position, the breaker will trip.)



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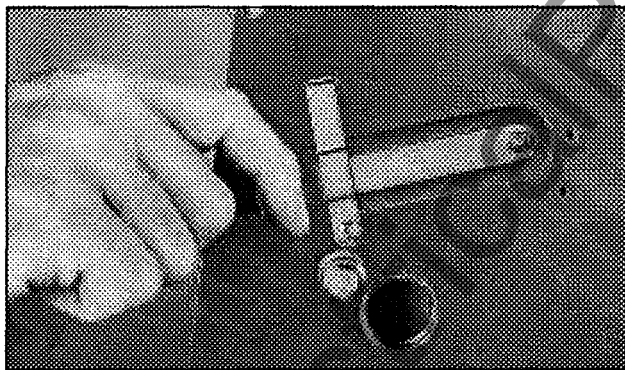
Operating Instructions

Manipulating the Moveable Drawout Element

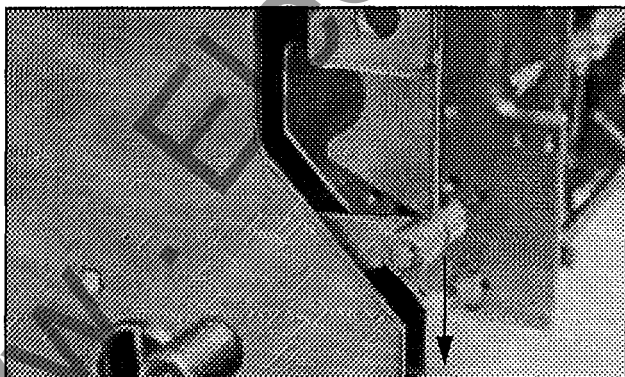


Test Position to Unlocked Position

Racking the moveable drawout element from the Test position to the Unlocked position disengages the moveable drawout element from the stationary drawout element. The physical position of the moveable drawout element will be unchanged. To rack the moveable drawout element from the Test position to Unlocked position, complete the following steps:

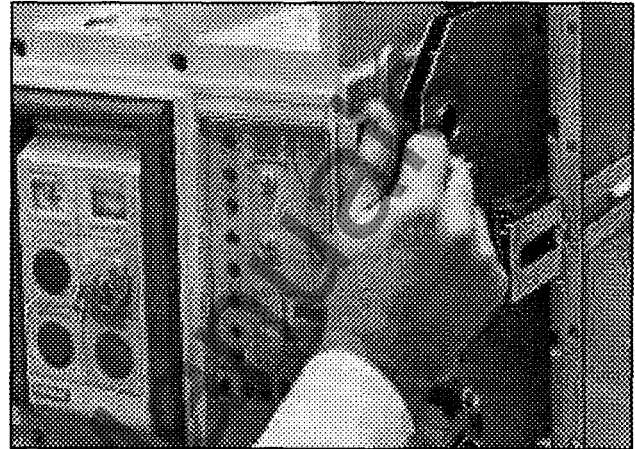


1. Pull out the directional shift lever. This is the racking-out position.

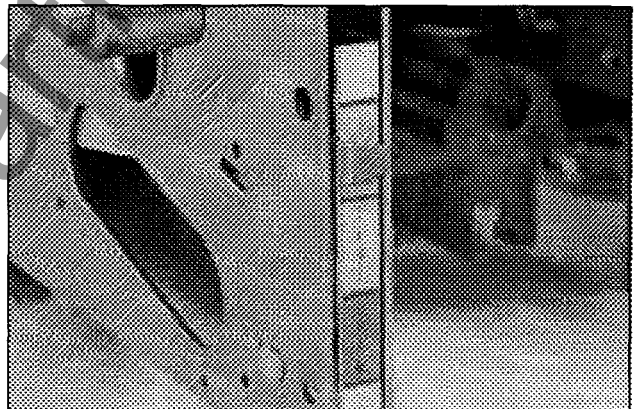


2. Pull the release lever down to the interlock disengaged position. (Illustrated beneath the padlock device.) If the breaker contacts are closed, this action will trip the breaker.

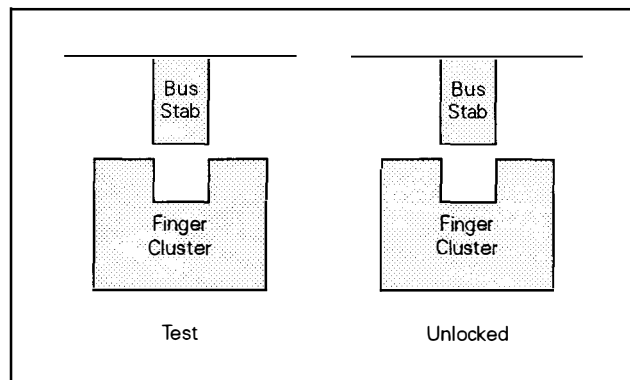
3. If breaker will be withdrawn: Extend side rails fully until they are in a horizontal position (3200-5000 amp only).



4. Pump the racking pump handle until the moveable drawout element is in the Unlocked position.



5. When the moveable drawout element reaches the Unlocked position, the release lever will automatically return to the interlock engaged (up) position and the position indicator will display the Unlocked position. Pull out the extension rails until they hit a solid stop before pulling out the moveable drawout. (3200-5000A only).




Relative Position of Finger Clusters to Bus Stabs

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Internal Accessories

Preliminary Installation Procedures



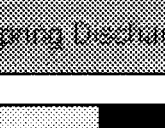

NOTE: Refer to the separate SB Accessories Installation and Instruction Guide for information on Accessory Installation and ratings. Refer to the separate SB Trouble Shooting Guide for trouble-shooting tips.




⚠ DANGER
Hazardous voltage. Will cause death or serious injury.
Turn off and lock out all power supplying the device prior to removal or while power is removed and when installing any internal or external accessory.
Replace the terminal and disconnect before power supplying the device is turned on.



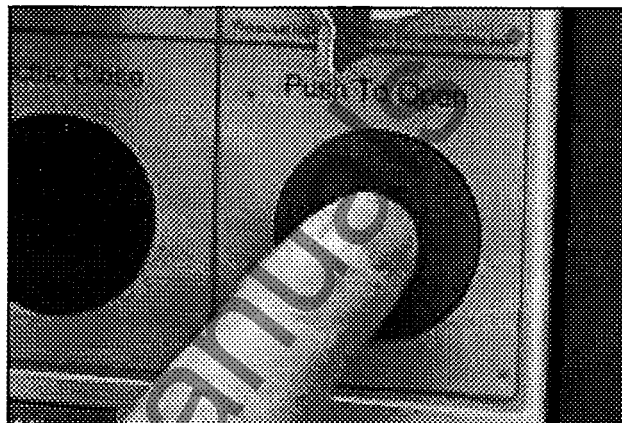
⚠ CAUTION
Mechanism can cause severe injury when cover is removed.
Before removing cover, push open button, push close button, and then push open button again.

Spring Charged 	Contacts Closed 
Spring Discharged 	Contacts Open 

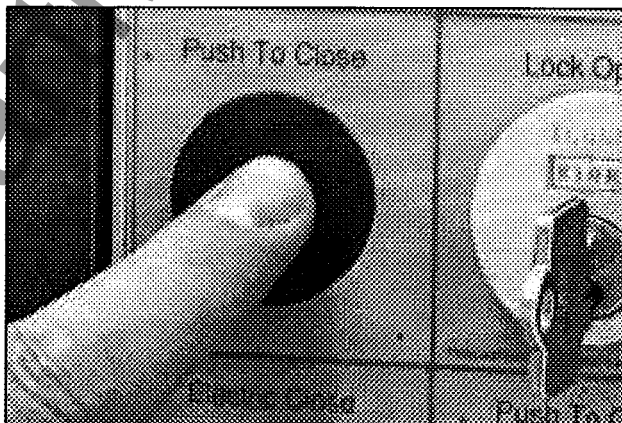


⚠ CAUTION
Install all accessories with the breaker Open and Discharged as shown above.
To avoid injury or damage to equipment, do not install accessories with breaker in a Closed or Charged position.

NOTE: Siemens recommends that all accessories be installed using the instruction information accompanying the accessory, or by referring to the Accessory Manuals (IPIS-00105 and IPIS-00106).



1. Before removing the cover check to be sure the circuit breaker main contacts are open and the closing springs are discharged by first pushing the open button.

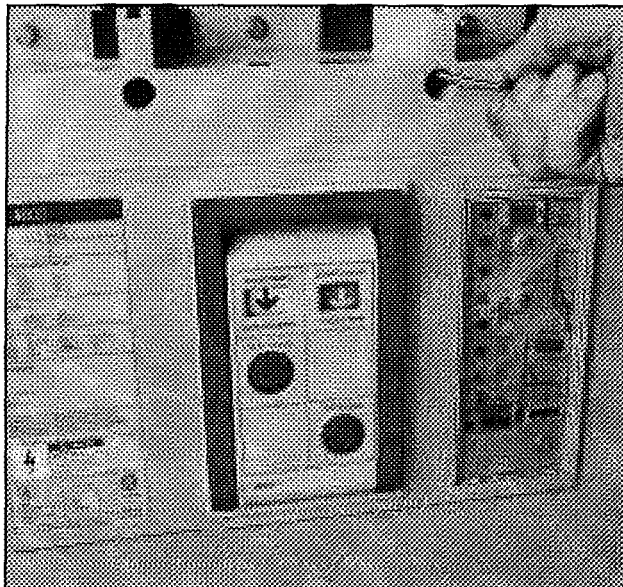


2. Push the close button and then repeat pushing of the open button. Verify that the status indicators show Spring Discharged and Contacts Open.

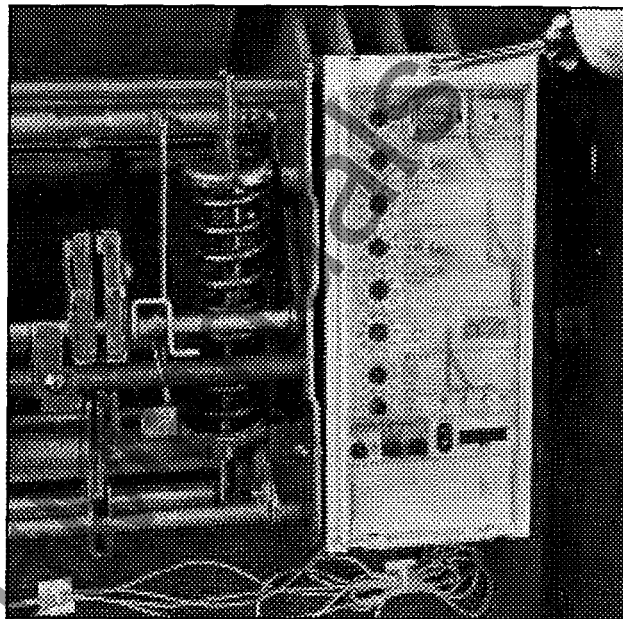
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Internal Accessories

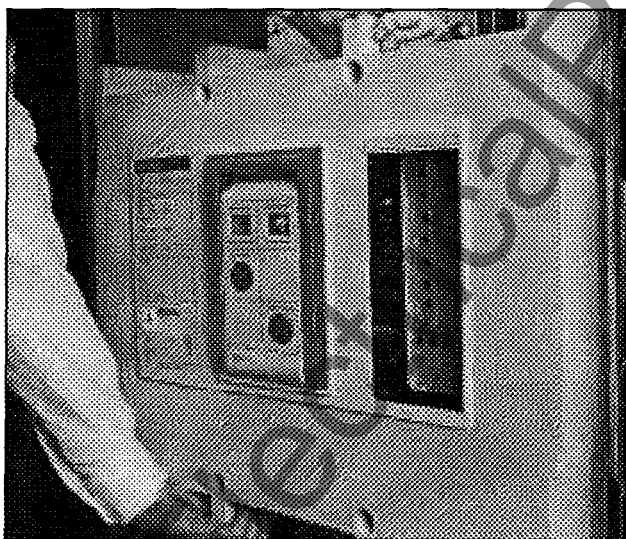
Preliminary Installation Procedures



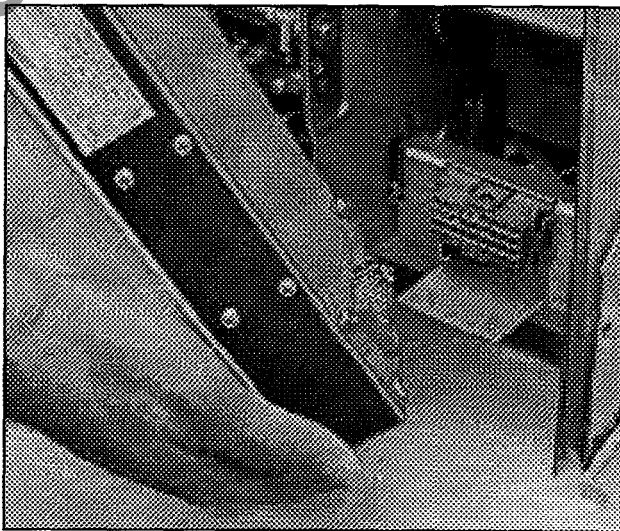
3. Remove the breaker cover by first removing the four #10 Phillips head screws at the corners and the four 1/4" Phillips head screws in recesses in cover.



5. Remove the trip unit if installed, by removing trip unit retaining screw.



4. Remove cover.



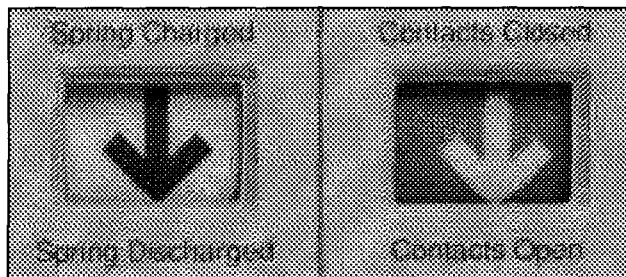
6. Slide the trip unit up to clear the support bracket pins.

7. Remove the trip unit by pulling the trip unit away from the trip unit plug.

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Internal Accessories

Preparation For Installation of Internal Accessories



NOTE: Refer to the separate SB Accessories Installation and Instruction Guide for information on Accessory Installation and ratings. Refer to the separate SB Trouble Shooting Guide for trouble-shooting tips (IPIS-00102-0599).

Accessories

The full family of accessories available for Siemens SB breakers are presented in this section. The accessories are divided into two groups. Group one consists of accessories installed in the front compartment of the circuit breaker (Internal Accessories).

Group two consists of accessories installed or used outside of the front compartment (External Accessories). The External Accessories are installed on the exterior of the circuit breaker, on the drawout elements, or at remote locations. When the installation location is referred to as the right side or left side, it is with reference to the user's right or left side when facing the front of the breaker.

Components required to access or activate an accessory such as a switch or indicator at a remote location are assumed to be user supplied unless otherwise stated.

Group One – Internal Accessories

Secondary connections to remote locations are made to secondary disconnects on drawout breakers and to control terminal blocks on fixed-mounted breakers. The terminal points for all internal accessories are illustrated in the control terminals diagram on page 59.

Control power connections for accessories are made through terminal blocks mounted on the sides of the breaker. Drawout constructed breaker control power connections are made through secondary disconnects mounted on the stationary and moving elements.

Electric Operator Troubleshooting Guide

Symptom	Solutions
Motor does not run.	<ol style="list-style-type: none"> 1. Check for springs already charged by checking spring charge indicator. 2. Check for rated voltage at LT1 (+) and LT5 (-). 3. Check motor fuse – requires 2.5A Slo-Blo fuse. 4. Check all wiring connections. 5. If the lamp connected to LT4 is blinking slowly (1 second on, 2 seconds off), manually charge breaker.
Motor runs for 20 seconds, does not charge springs, optional lamp on LT4 blinks slowly (1 second on, 2 seconds off).	<ol style="list-style-type: none"> 1. Breaker has been partially charged manually. Complete manual charge operation with the charging handle. Electric motor operator should now be engaged for the next charge cycle.
Breaker will not close electrically.	<ol style="list-style-type: none"> 1. Check to see if springs are charged by checking charged indicator flag. 2. Check for power on LT1 (+) and LT5 (-). 3. Check for power on LT2 (+). If power is on LT2 (+), remove and re-apply. 4. Check to see if breaker is locked in open position by either padlocking device, kirk key, or drawout interlock. 5. Check to see if breaker handle is fully seated in cover. 6. Check all wiring connections. 7. Check motor fuse – requires 2.5A Slo-Blo fuse. 8. Verify latch check switch adjustment.
Lamp on LT4 blinks slowly (1 second on, 2 seconds off).	<ol style="list-style-type: none"> 1. Manually charge breaker springs. Lamp on LT4 should remain on.

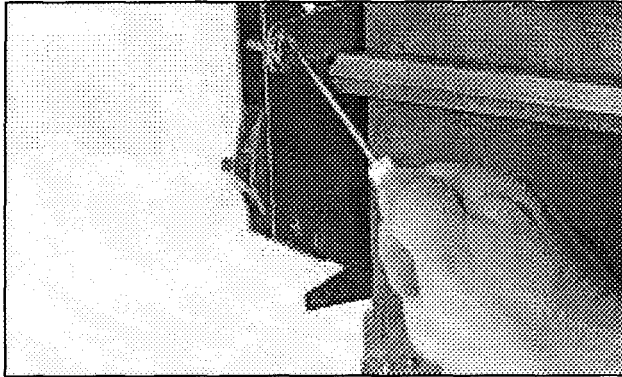
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Internal Accessories

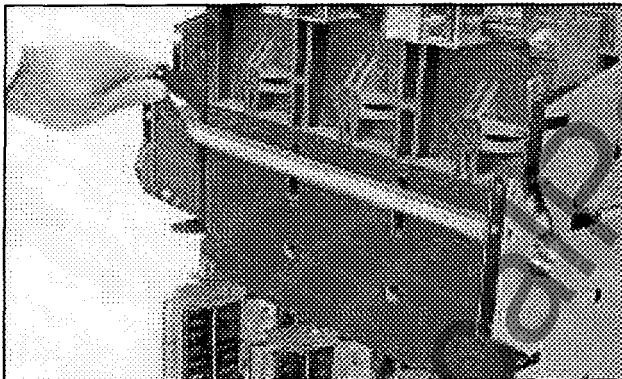
Preparation For Installation of Internal Accessories

Removing the Left and Right Drawout Mechanism

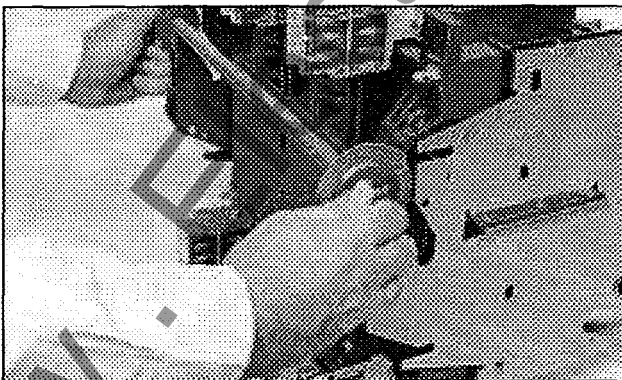
Complete the following steps to remove the crankshaft.



1. Remove the E-rings from the bar cap pin on each side.
Note: e-ring may be located on outside of plate.
*Note this location for reassembly.



2. Remove the bar cap pin from each side.
Note: It may be necessary to remove the bar cap pin from the opposite side. Note this orientation for reassembly.
3. Rotate the bar caps upward.



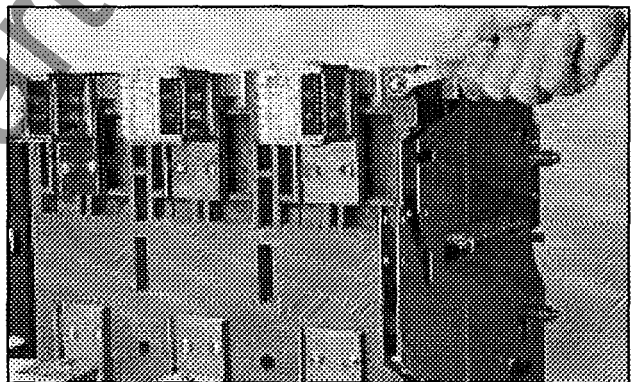
- 4a. Lift out the crankshaft assembly. (Rotating the crankshaft back and forth makes it easier to remove.)
- 4b. Using 1/4" nut driver, remove 2 screws from center recesses of left or right mechanical assembly.



5. Take off the left and/or right mechanism assemblies (as required) by removing the two, three or four 5/16-inch bolts and nuts on each side.

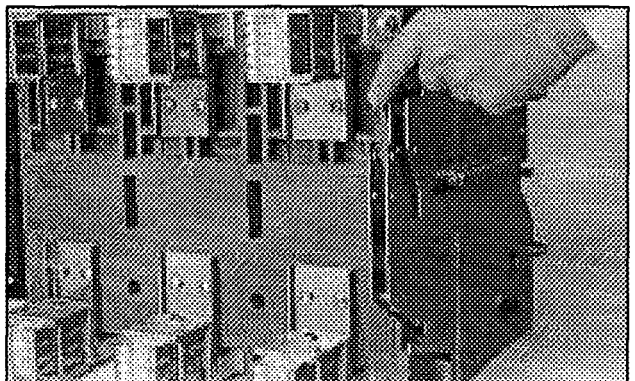
Reinstalling the Left and Right Drawout Mechanism

Remove cover. Install cover, making sure metal clips are in place on left and right.



1. Attach the left and/or right mechanism assemblies to the breaker using two, three or four 5/16-inch bolts and nuts. Torque the bolts to 16 to 20 ft.-lbs.

Using 1/4" nut driver, reinstall the 2 screws into center recesses of either side mechanism assembly.

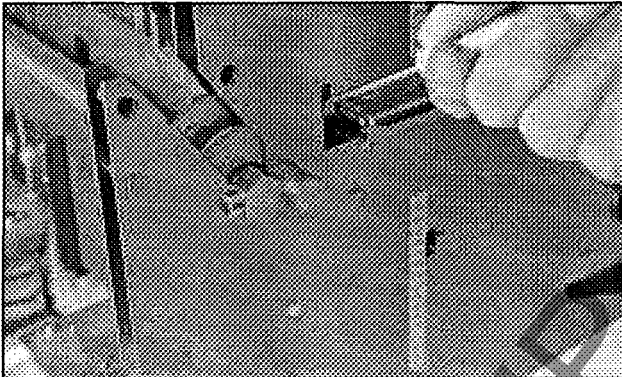
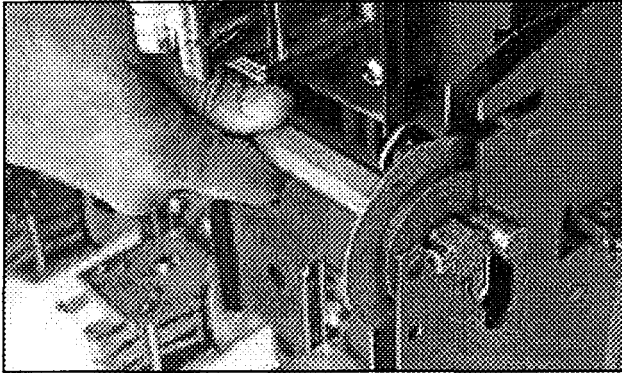


2. Rotate the bar caps upward.

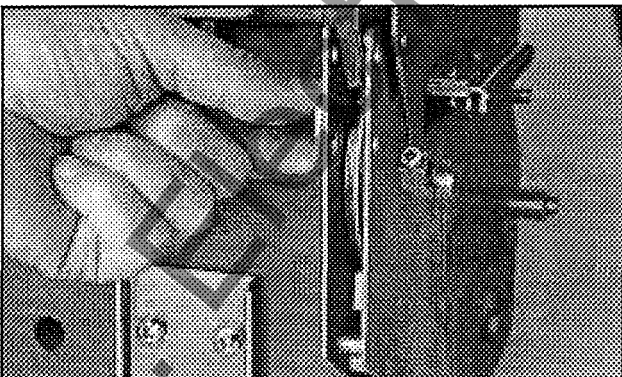
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Internal Accessories

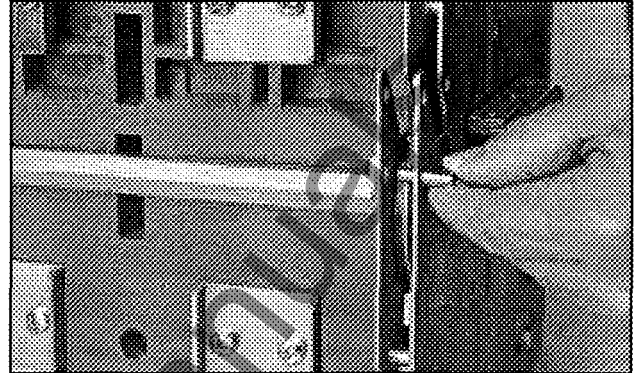
Preparation For Installation of Internal Accessories



3. Install the crankshaft assembly by positioning the crank pin anywhere between the unlocked and connected positions as shown and lowering the crankshaft to the bottom of the slot. During crankshaft assembly installation, the lock bar must be held in the proper position. This may be done by inserting a screwdriver into the double-D hole (if present) and pushing until a solid stop is felt. If the double-D hole is not present, use the rectangular cutout to gain access to the lockbar as shown.

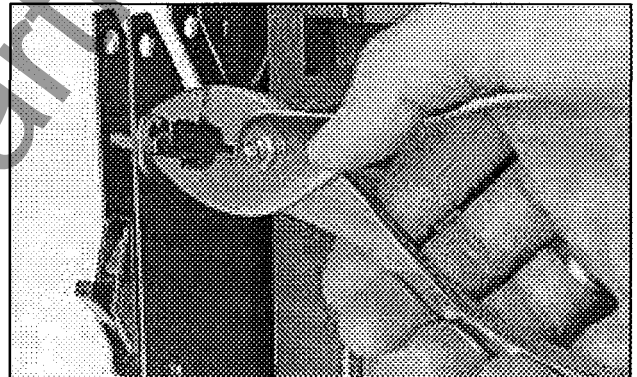


4. Rotate the bar caps downward.



5. Install the bar cap pins through the bar caps and left and right mechanism assemblies with the head of the pins toward the center of the breaker.

Note: Bar cap pin should be reinstalled on the side it was originally removed.



6. Install an E-ring on each bar cap pin.

Note: e-ring should be installed on the side of the plate that it was originally removed.

7. Complete steps 1 to 4 on Unlocked Position to Test Position on page 22 to verify the lock bar is in the proper position. You should have to pull the interlock lever down before racking the drawout, and the lever should return to the engaged position when the drawout reaches the unlocked, test, or connected positions. If the interlock lever does not operate in this manner, the lock bar is not in the proper position and step 3 above must be repeated.

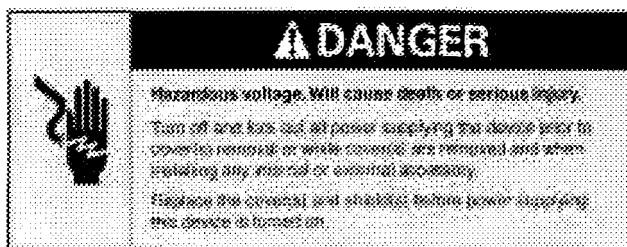
Perform steps 1-5 on test position to unlocked position on page 25, returning crankshaft to correct position before breaker installation.

NOTE: Failure to ensure proper drawout operation can cause the drawout to not lock in the correct position. Injury to personnel and damage to equipment can result.

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External Accessories

Siemens ACCESS Communications System



SB Breaker Communication

All SB Circuit Breaker trip units feature two levels of communication: Zone Selective Interlocking and ACCESS System open-protocol communications. The SB-EC Trip Unit is fully equipped for direct integration into ACCESS or compatible communication systems. It does not require a **MTA** (Multiplexer/Translator for ACCESS communications and Zone Interlocking) or expansion plug (EP)

If zone selective interlocking alone is specified for a SB-EC or TL Trip Unit, a **MTZ** (Multiplexer/Translator for Zone Interlocking) and an EP are required.

If zone selective interlocking and full ACCESS communications are specified for a TL Trip Unit, a **MTA** and an EP are required.

The MT (as in **MTA** and **MTZ**) is a minicomputer that collect data from and transmit data to difference components integrated into the ACCESS communications system. The MT can support up to eight field devices. Multiple MTs can be connected, although an expansion plug may be required for each trip unit.

Siemens WinPM supervisory software (version 4.0 or later) delivers a powerful energy management system providing sophisticated monitoring capability to a host computer and other components in the electrical distribution system at affordable cost. It also provides process control, including peak demand, trend analysis, waveform analysis, and harmonic calculations and displays. These functions help pinpoint energy consumption, power quality issues, and the energy cost of any process. Outages and potential outages can be quickly diagnosed and plans can be generated for expansion and preventative plant maintenance.

NOTE: Refer to Bulletin IPIM-2211 for additional information on the MTA and Siemens WinPM software.

Communications is accomplished via EIA-485 twisted pair wire or modem. It provides communications to a remote site and allows access to multiple plants. WinPM uses a Microsoft Windows dynamic data exchange (DDE) server that allows data exchange to other Windows-based software such as spreadsheets and word processors.

Protocol Converters are available from the Siemens ACCESS group for connecting a variety of open and proprietary automation protocols, including Profibus DP, LonWorks, Siemens S7 PLC, and many other third-party PLCs and associated networks. The SB-EC Trip Unit's EIA-2342 communications port provides additional PC communications for available trip unit

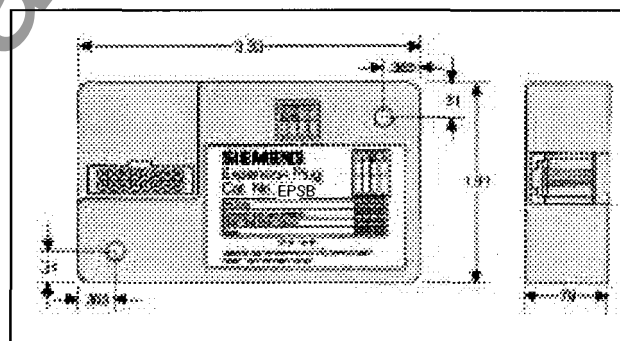
data displays and trip unit configuration via Siemens SBWIN software. Remote open/close operation is also possible if a remote open/close relay is installed.

Expansion Plug

Breaker Type	Frame Size	Mounting Type	Cat. No.
SB ICCB	1200A, 2000A	Fixed	EPSBFMK ①
		Drawout	EPSBDMK ①
SB ICCB	3200A, 5000A	Fixed	EPSB4FMK ①
		Drawout	EPSB4DMK ①
Sensitrip MCCB	ALL	ALL	EP

① Factory wired when ACCESS communications or ZSI is ordered for the SB breaker from the factory.

The EP is an electronic interface and isolation module required to integrate a breaker into an ACCESS system. When required, one expansion plug is used for each circuit breaker in the system and is used to interface trip units to a **MTZ** or **MTA**. The expansion plug is always necessary for zone interlocking or full ACCESS communications for the TL Trip Unit. It is not required for ACCESS communications with the SB-EC Trip Unit. However, an expansion plug is required for zone interlocking with the SB-EC Trip Unit.



Expansion Plug Dimension Drawing

SB Systems Breakers

The following sections describe both types of SB trip units, the standard Type 'TL' unit with rotary switches, and the SB Energy-Comm (SB-EC) Trip Unit with keypad and display. Since the SB-EC Trip Unit has integral communications capability, the **MTA** device is not required to connect within an ACCESS system, however for SB-EC Trip Units in a ZSI system, an **MTZ** or **MTA** is required

The type **EPSB** expansion plug is factory wired to the SB breaker trip unit's rear connector and also located near and wired to the SB breaker's secondary terminal block for fixed mount breakers or sliding disconnects for drawout breakers. These connections are factory wired when the SB breaker is ordered with the standard switch based type 'TL' trip unit for ACCESS communications or for any trip unit with ZSI capability.

Installed ICCB SB breakers without communication capability may be field upgraded for communication capability by Siemens Field Service personnel only.

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Siemens ACCESS Communications System

2. If multiple MT's are used, the "Com" terminal from the first MT's "SEABus Out" port must be connected to the "Com" terminal of the next MT's "SEABus In" port on each MT being used.

1.All SB BreakerTrip Units

- Siemens type **MTZ** – one per 8 trip units
- Siemens type **EPSB** expansion plug – one per trip unit, factory wired
- Siemens type **MTCSB** cable – one per trip unit

3. Based on the site's coordination study, configure the expansion plug's DIP switches for Short Time and/or Ground Fault ZSI per the **EP** Information and Instruction Sheet.

4. Configure the **MTZ** to identify the zones for each breaker, per the site's coordination study and information and instruction sheet. Refer to figure 1 for system connections diagram.

1. When the factory-installed ZSI option is present, the **EPSB** expansion plug is already wired to the breaker and secondary control terminals. Connect an **MTCSB** cable's spade lugs from the appropriate SB breaker's secondary terminals (LB9, 10, 11, & 12) to one of eight communication inputs on the **MTZ**.

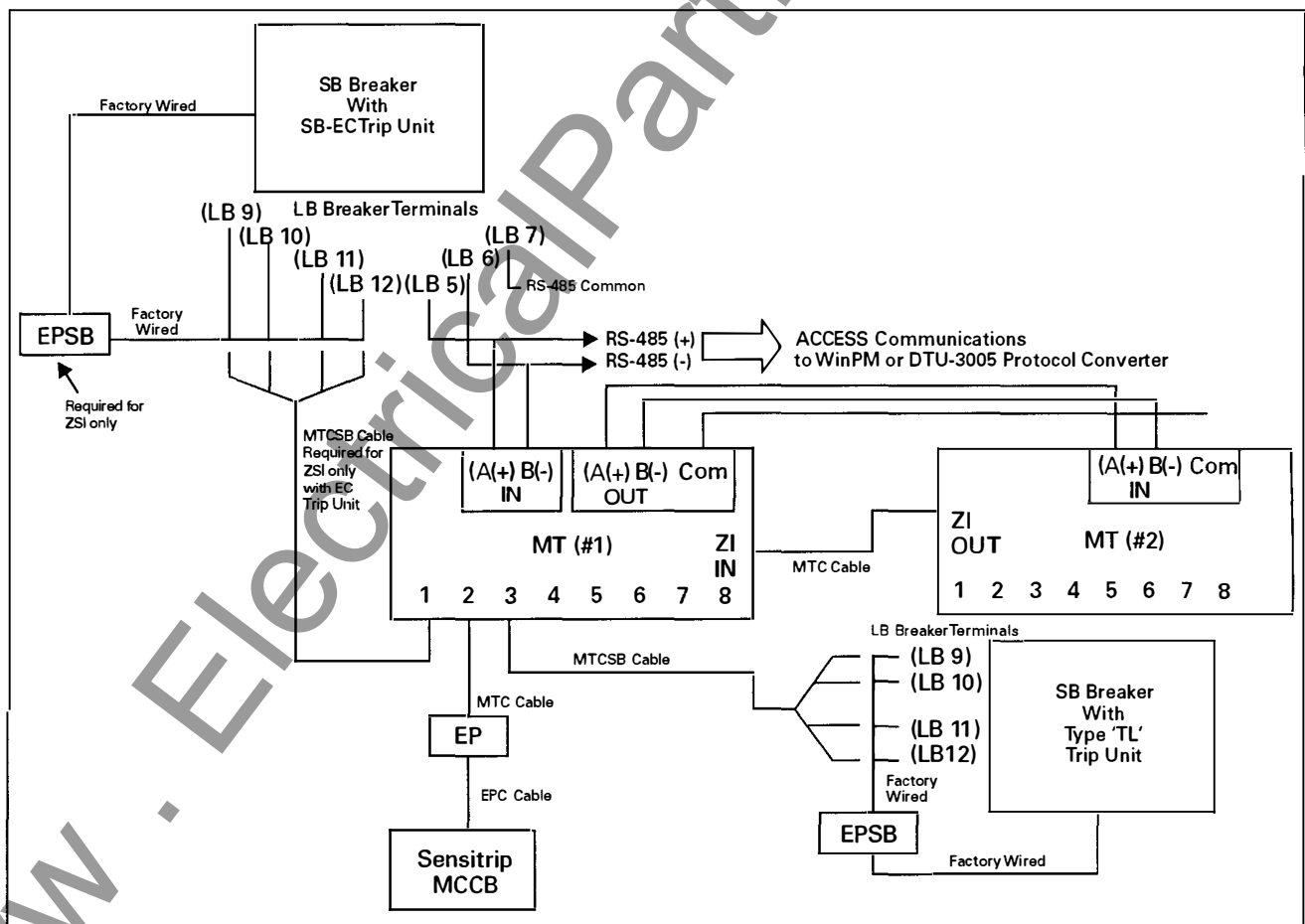


Figure 1 System Connection Diagram

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External Accessories

Siemens ACCESS Communications System

B. SB Breaker ACCESS Communications (with or without Zone Interlocking)

1. Standard type 'TL' switch-based trip unit

Components Required:

- Siemens type **MTZ** – one per 8 trip units
- Siemens type **EPSB** expansion plug – one per trip unit, factory wired
- Siemens type **MTC** cable – one per trip unit

Installation:

1. When the factory-installed ACCESS communications option is present, the **EPSB** expansion plug is already wired to the breaker and secondary control terminals. Connect an **MTC** cable's spade lugs to the appropriate SB breaker's secondary terminals (LB9, 10, 11, & 12) then to one of eight communication inputs on the **MTA**.
2. If ZSI functionality is additionally required, per the site's coordination study, configure the expansion plug's DIP switches for Short Time and/or Ground Fault ZSI per the expansion plug's Information and Instruction Sheet. Configure the **MTA** to identify the zones for each breaker, per the site's coordination study and the **MTA**'s instruction sheet.
3. If multiple MT's are used, the "Com" terminal from the first MT's "SEABus Out" port must be connected to the "Com" terminal of the next MT's "SEABus In" port on each MT being used.
4. If ZSI is not required, set the expansion plug's DIP switches to NO ZONE (0000), the **MTA**'s Device Configuration DIP switches to NO ZONE (00) and the Device Type **MTA**'s DIP switch to MCCB/ICCB (0001).
5. Connect RS-485 twisted pair communication cable to the **MTA**'s A(+) and B(-) terminals. Connect only one end of the cable's shield to the MT's GND terminal. Configure the ACCESS system network, per *Installing the ACCESS System* manual. An Isolated Multidrop Converter may be installed as an option. See figure 1 for system connection diagram.

2. SB-EC Trip unit

Since the SB-EC Trip Unit has direct communications with an ACCESS network, no intermediate devices are required unless ZSI functionality is required.

If ZSI is required, connect as per above using an MTA if type 'TL' SB breaker trip units or Sensitrip MCCB trip units are part of the overall system and both ACCESS communications and ZSI are required.

Any application requiring only ZSI requires an MTZ configured as above.

If multiple MT's are used for ZSI functionality, the "Com" terminal from the first MT's "SEABus Out" port must be connected to the "Com" terminal of the next MT's "SEABus In" port on each MT being used.

As referenced in the SB-EC Trip Unit Information and Instruction Manual, the trip unit's ACCESS communication lines are

located on the breakers secondary control terminals <LB5> to RS485(+), <LB6> to RS-485(-), and <LB7> to Shield/Common. Refer to figure 1 for system connection diagram.

Summary

The following table summarizes the required *Component Types* per each trip unit in the system. One component per trip unit unless otherwise otherwise noted:

Component Selection Guide^①

Component Type	Trip Units and Application				
	ZSI (only) with Sensitrip MCCB's	ACCESS and/or ZSI with Sensitrip MCCB's	ZSI (only) with all SB-EC Trip Units	ACCESS and/or ZSI with SB-TL Trip Units	ACCESS with SB-EC Trip Units
EP	✓	✓			
EPSB			✓	✓	
MTZ ^②	✓		✓		
MTA ^②		✓		✓	
EPC Cable	✓	✓			
MTC Cable ^③	✓	✓			
MTCB Cable			✓	✓	

① When ordered with circuit breaker from the factory.

② One MTA or MTZ per eight trip units when required.

③ Always required when multiple T's are used. One additional cable per each additional MT.

Notes:

1. It is recommended that for long, single-ended runs (over 1000 ft.), that a 120 ohm, 1/4 watt terminating resistor between the Data+ and Data- terminals of the furthest devices be added. Adding a terminator resistor is not an absolute requirement, but using it will minimize reflected interference on the communication bus.
2. Both loop and straight RS-485 topologies are acceptable. The advantage of the straight topology is further distance to the last device (4000 ft.) The advantage to the loop topology is that the devices will continue to communicate even with a break in the line. The disadvantage of the loop topology is the distance to the furthest device is only 2000 ft.
3. A Siemens Isolated Multi-Drop Converter (Cat. No. 18-658-852-537) may be used as an optional device used to convert four (4) RS-485 communications loops to one (1) RS-232 port for host PC communications.
4. Protocol converters are available from the Siemens ACCESS group to provide plug-and-play capability with over 25 different PLC protocols (Siemens S7, Modbus, etc.), Profibus, DeviceNet, and LonWorks.
5. If multiple MT's are used for ZSI applications, the "Com" terminal from the first MT's "SEABus Out" port must be connected to the "Com" terminal of the next MT's "SEABus In" port on each MT being used.
6. Installed ICCB SB breakers without communication capability may be field upgraded by Siemens Field Service personnel only. MCCB breakers may be field upgraded by Siemens Field Service or the end user.
7. Refer to Installing the ACCESS System Installation Guide (Manual SG-6028-01) for proper system shield and grounding connections schemes.

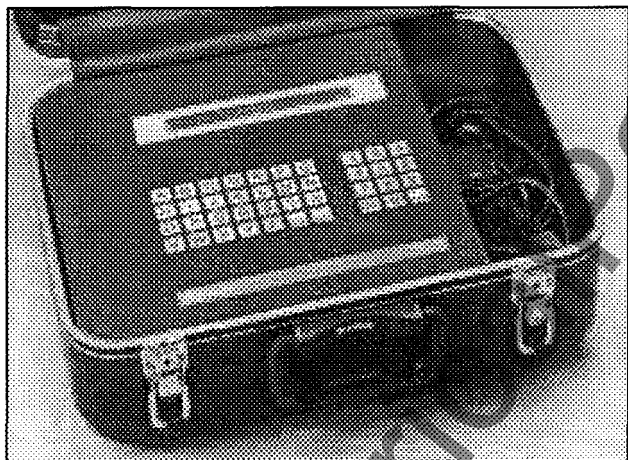
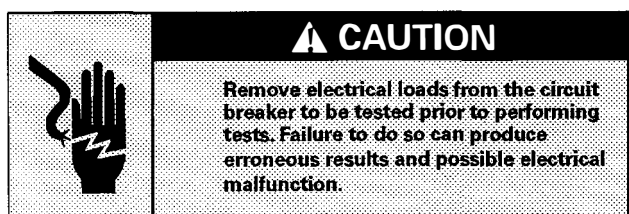
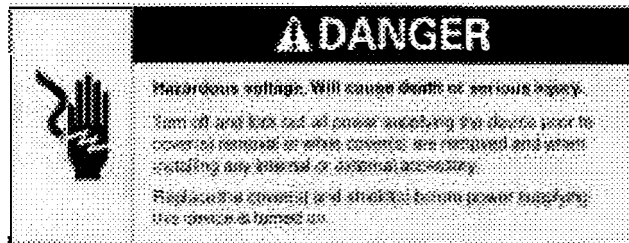
Note: Refer to the MT and EPSB installation instructions included with each device for additional information.

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External Accessories

Universal Test Kit (TS-31)

General Information



Universal Test Kit

Operating Instructions

NOTE: Detailed instructions are supplied with the TS-31 kit.

1. Remove electrical loads from circuit breaker.
2. Plug TS-31 test set into a grounded 120VAC receptacle and turn it on. The identifying turn-on message appears.
3. Select the appropriate ribbon cable assembly and connect it between the TS-31 and the circuit breaker. Check alignment and polarity.
4. Comply with the prompting messages. If you require guidance, refer to the instructions shipped with the TS-31 test set.
5. Enter the appropriate breaker settings when prompted. If the breaker includes instantaneous pickup, short-time functions, or ground fault, enter the appropriate breaker settings.

NOTE: Entering the wrong data will cause false tests and results.

6. Enter the test and phase you want tested. The TS-31 reports the type of test you selected and gives you a chance to abort the test. If you press the letter A to abort, you are given new options.

7. Comply with the prompt to start the test. The test can require a few seconds or several minutes, depending on which procedure is running.

NOTE: If the breaker trips during a test, reset it before continuing.

The last setting entered into the TS-31 appears in brackets on the second line of the display. If you do not want to change an existing setting, press ENTER. If you want to change a setting, type in the new setting and press ENTER.

Error Messages

An error message may appear if the test set senses that current is not flowing correctly in the breaker. This can occur when there is an open or short circuit between the TS-31 and the breaker trip unit. Error messages also may appear:

- If you enter a type of test that is not available on the breaker being tested.
- If you select a ground-fault test and the trip unit does have ground fault.
- If you enter a setting value that does not exist.

Running successive high-current, long-time tests can overheat the test set. The unit protects itself from damage by preventing further tests until it has cooled down. The display indicates when testing can resume.

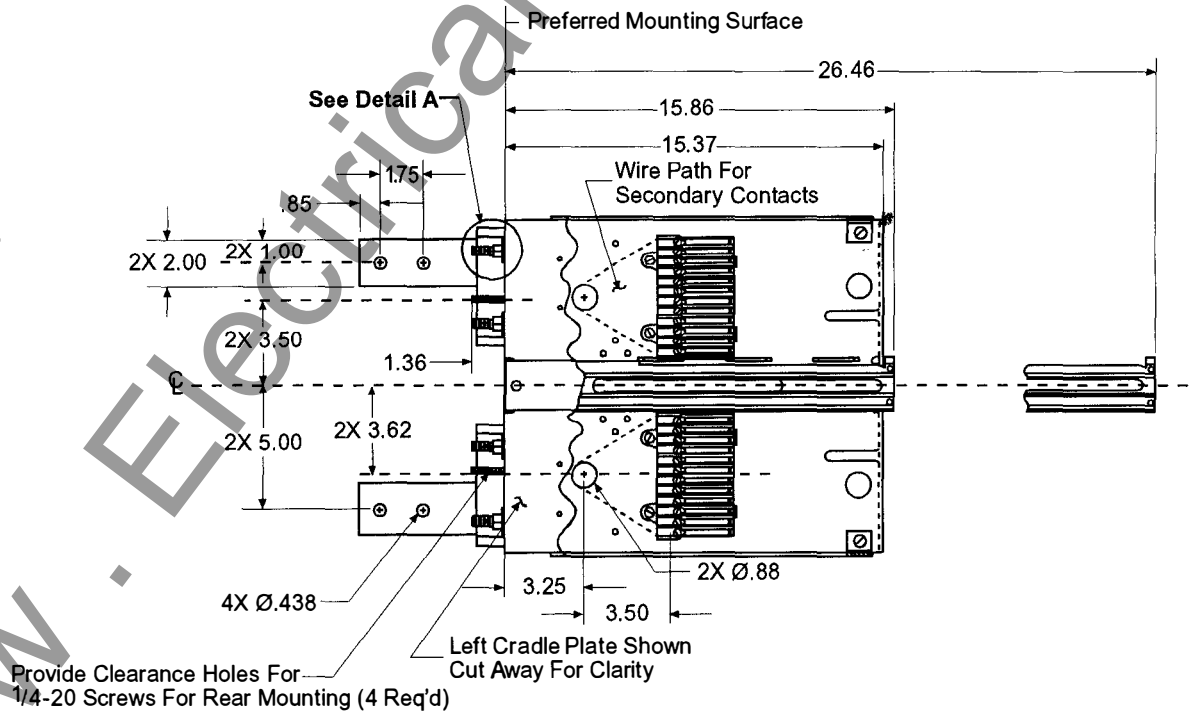
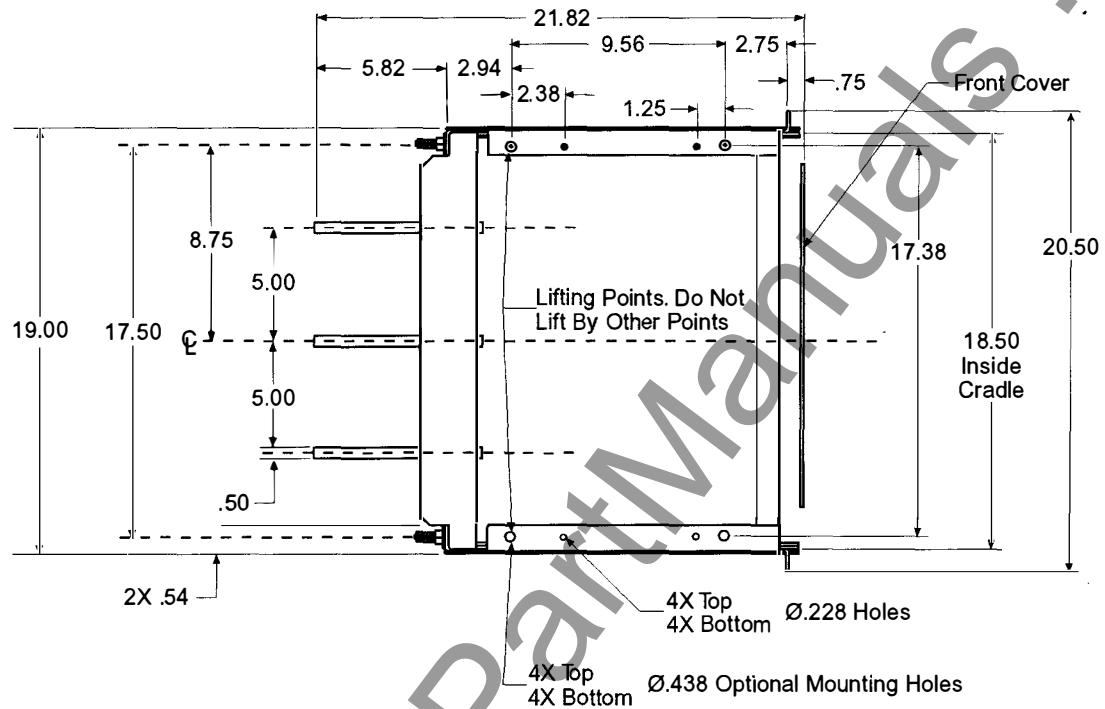
The TS-31 warns you of possible fault coverage conflicts. For example, conflicts can occur if the short-time and instantaneous pickup settings overlap or interfere with one another.

NOTE: For trip unit values, refer to the information sheets supplied with the TS-31 kit.

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Outline Dimension Drawing

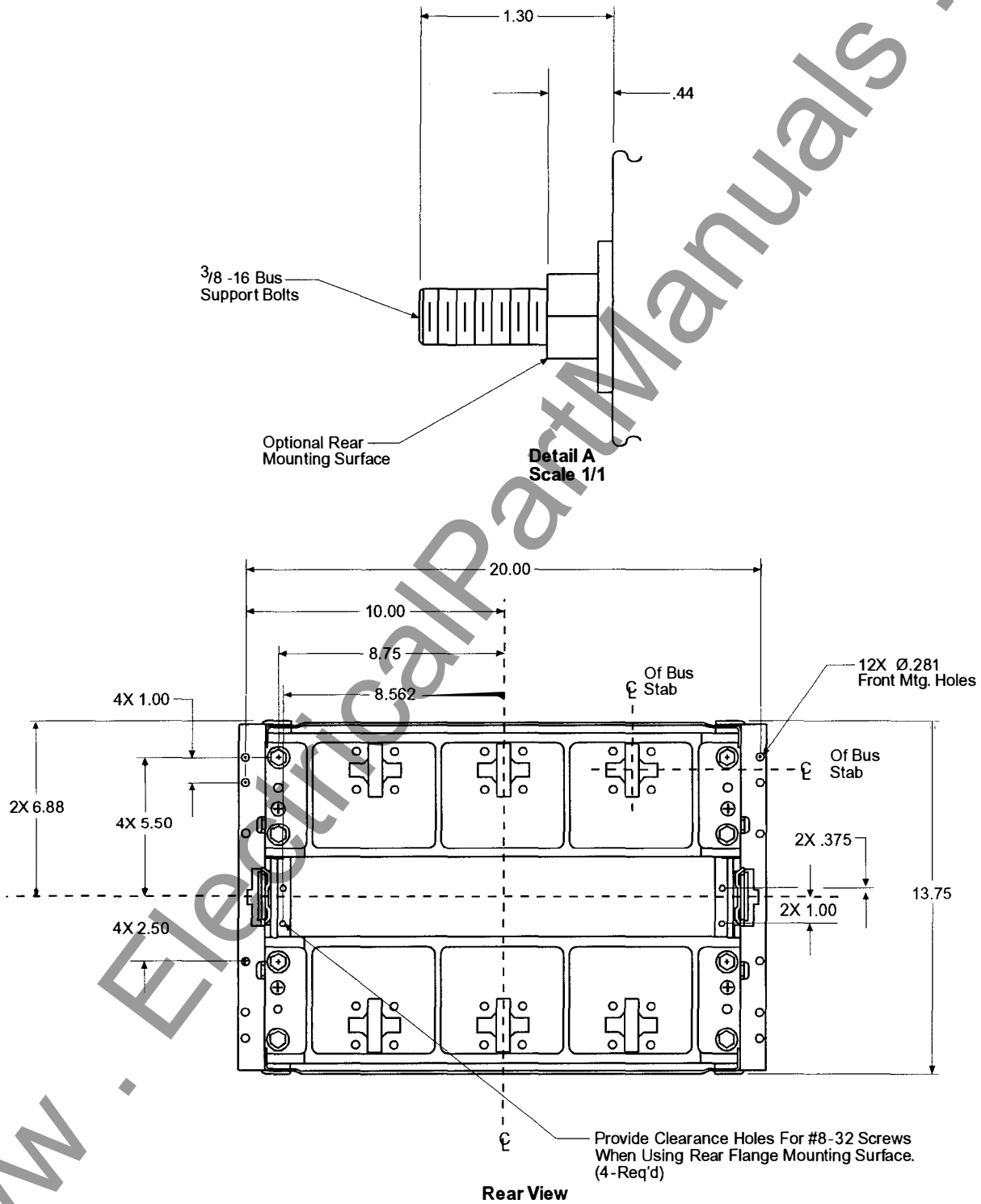
1200A Stationary Drawout Element



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Outline Dimension Drawing

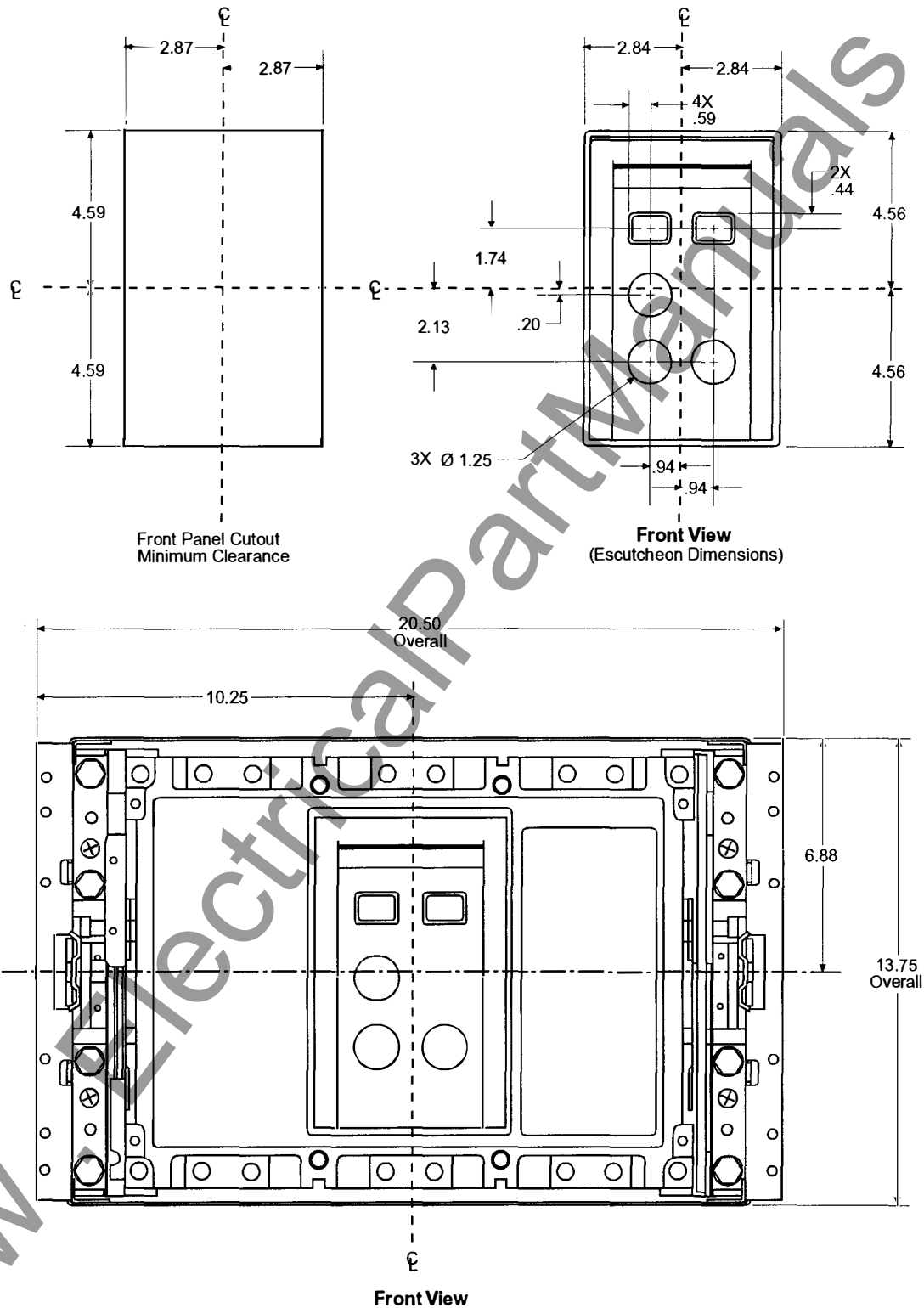
1200A Stationary Drawout Element



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Outline Dimension Drawing

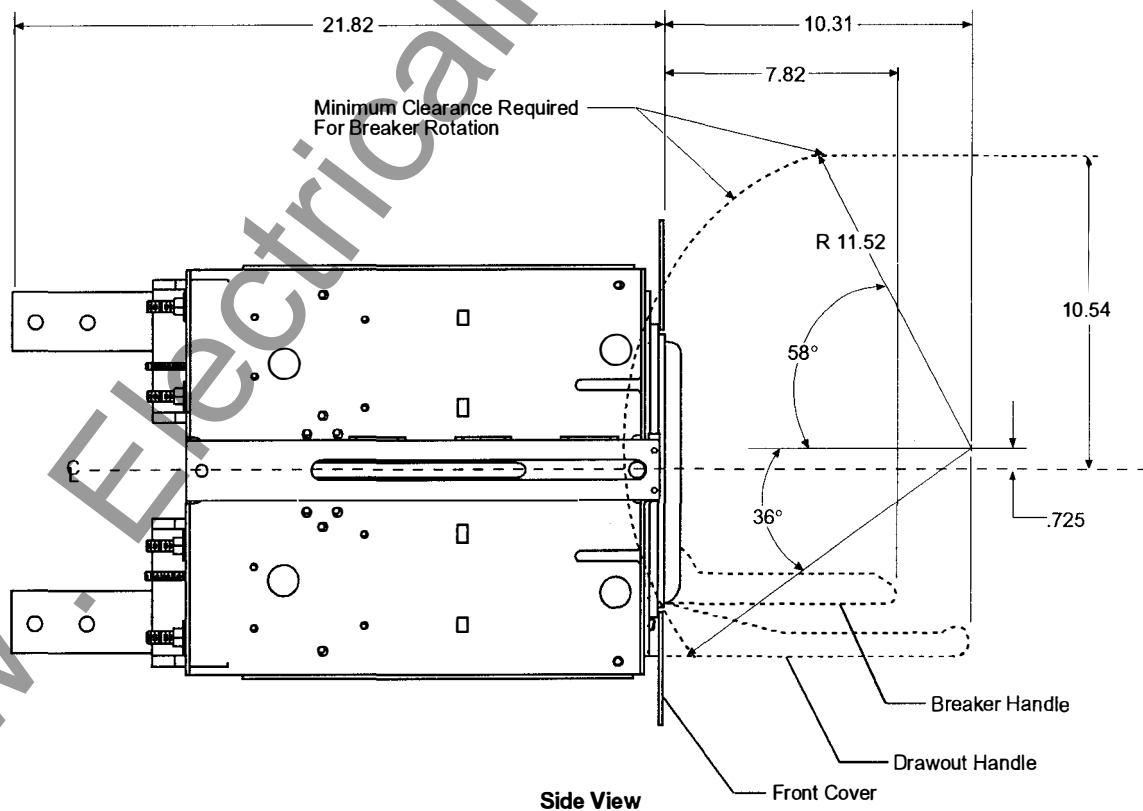
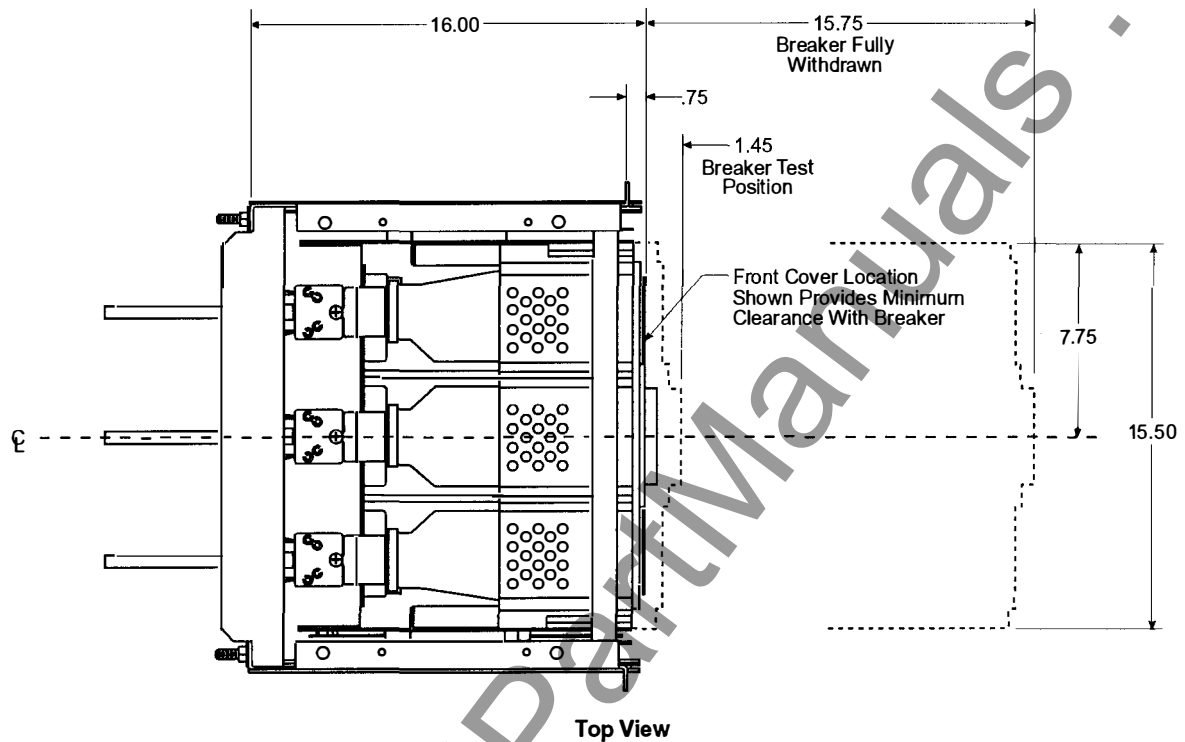
1200A Moveable Drawout Element



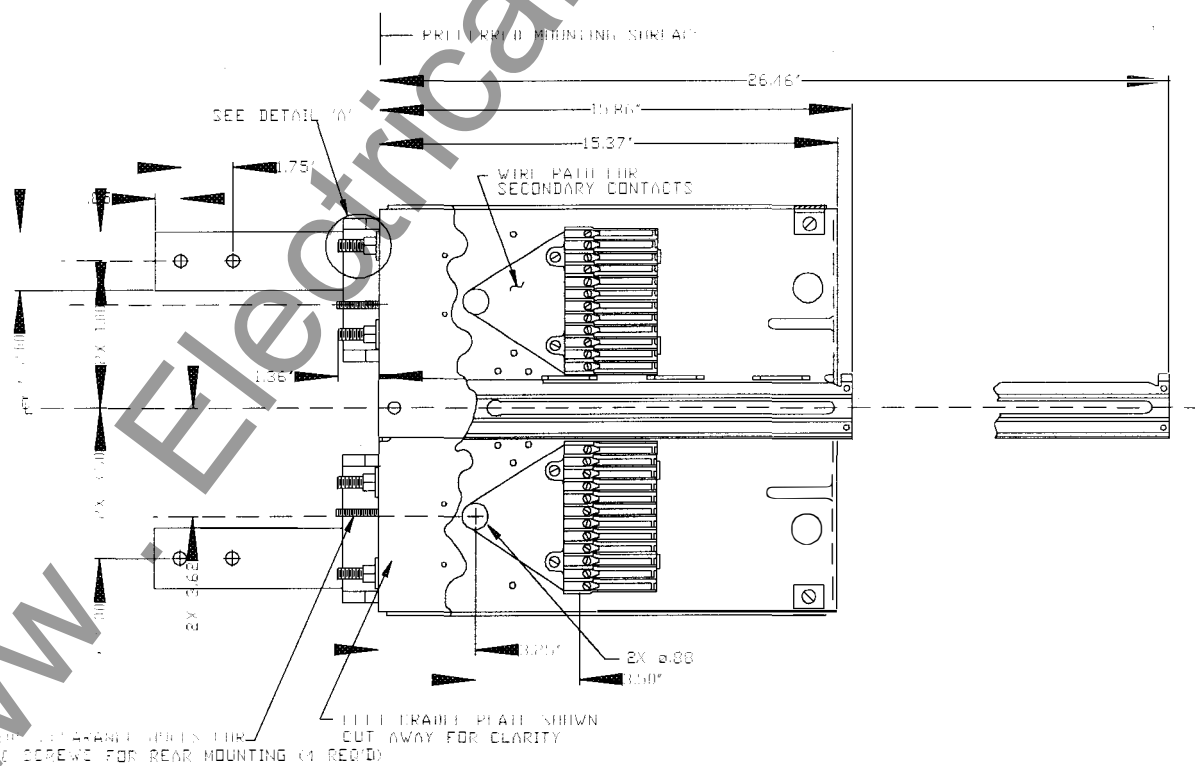
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Outline Dimension Drawing

1200A Moveable Drawout Element



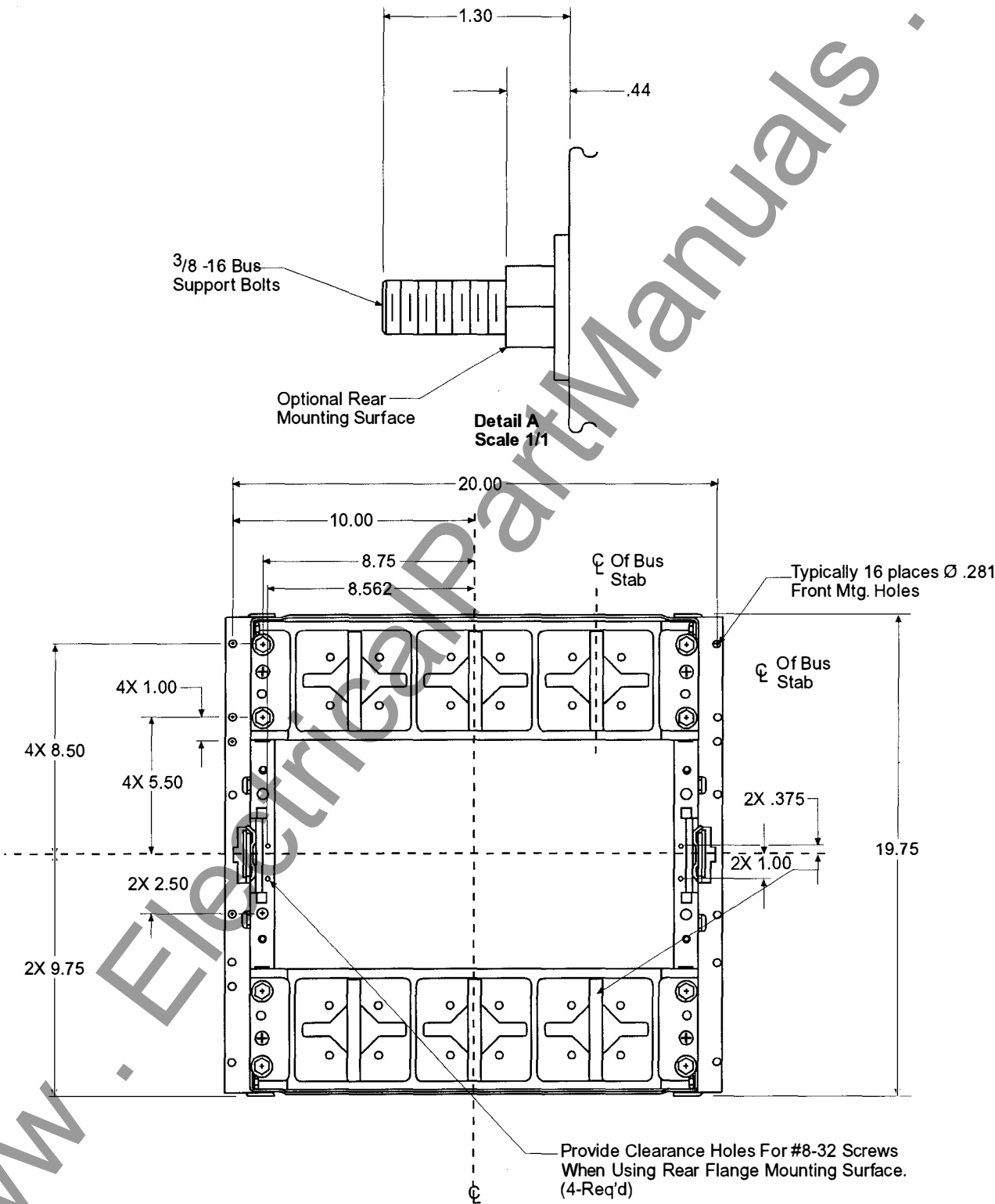
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www.ElectricalPartManuals.com

Outline Dimension Drawing

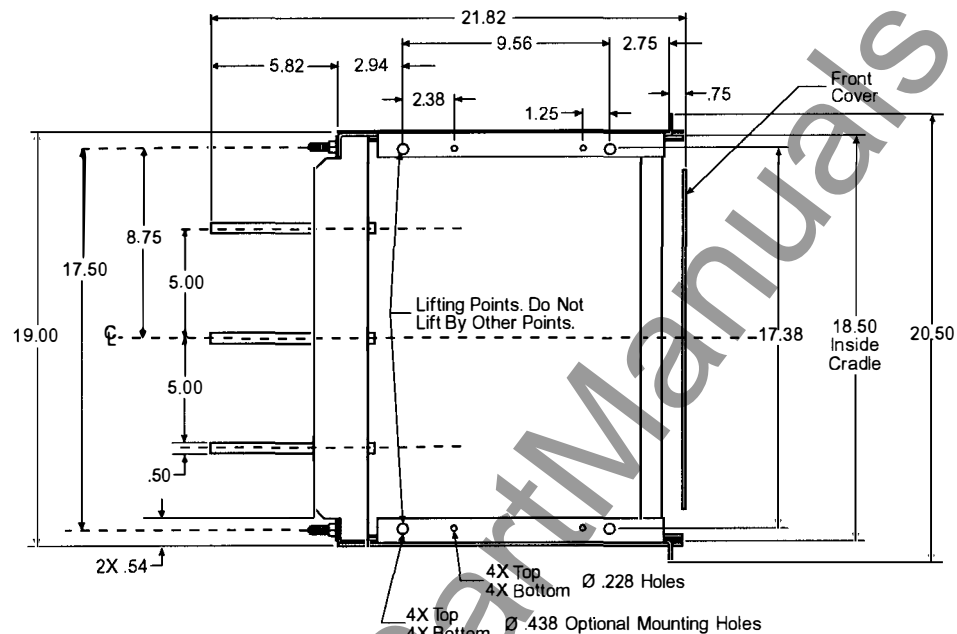
2000A Stationary Drawout Element



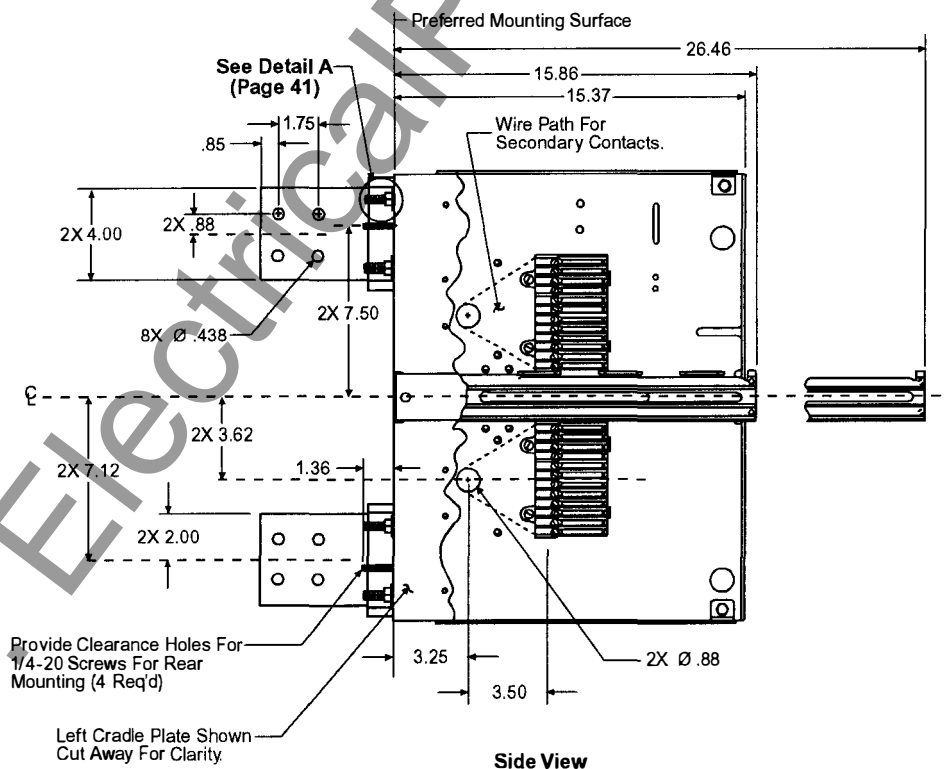
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Outline Dimension Drawing

2000A Stationary Drawout Element



Top View

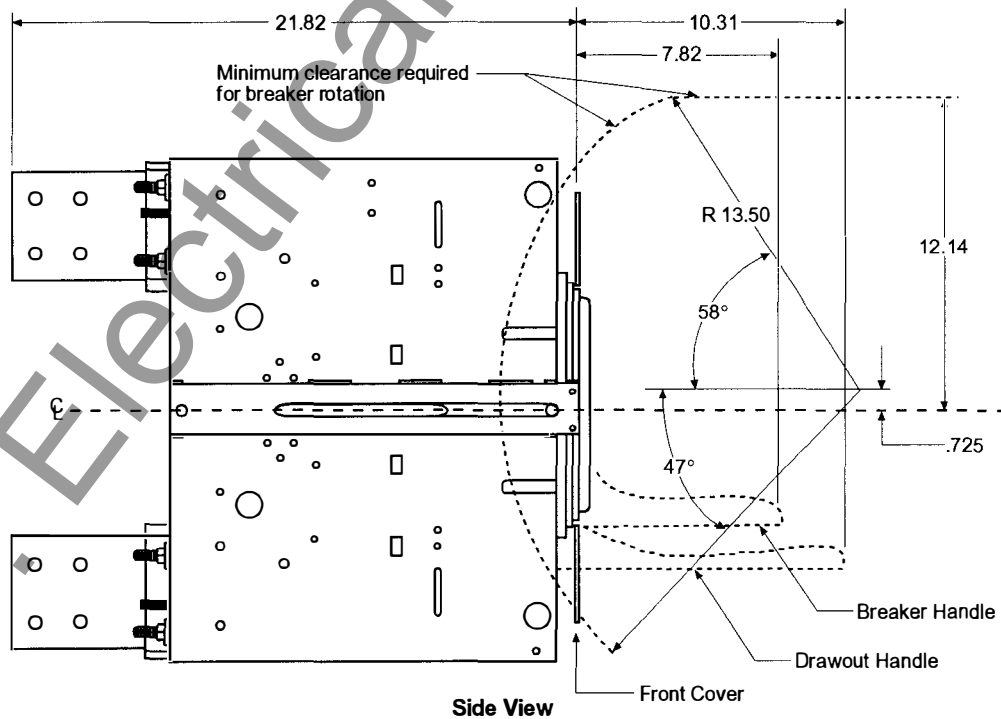
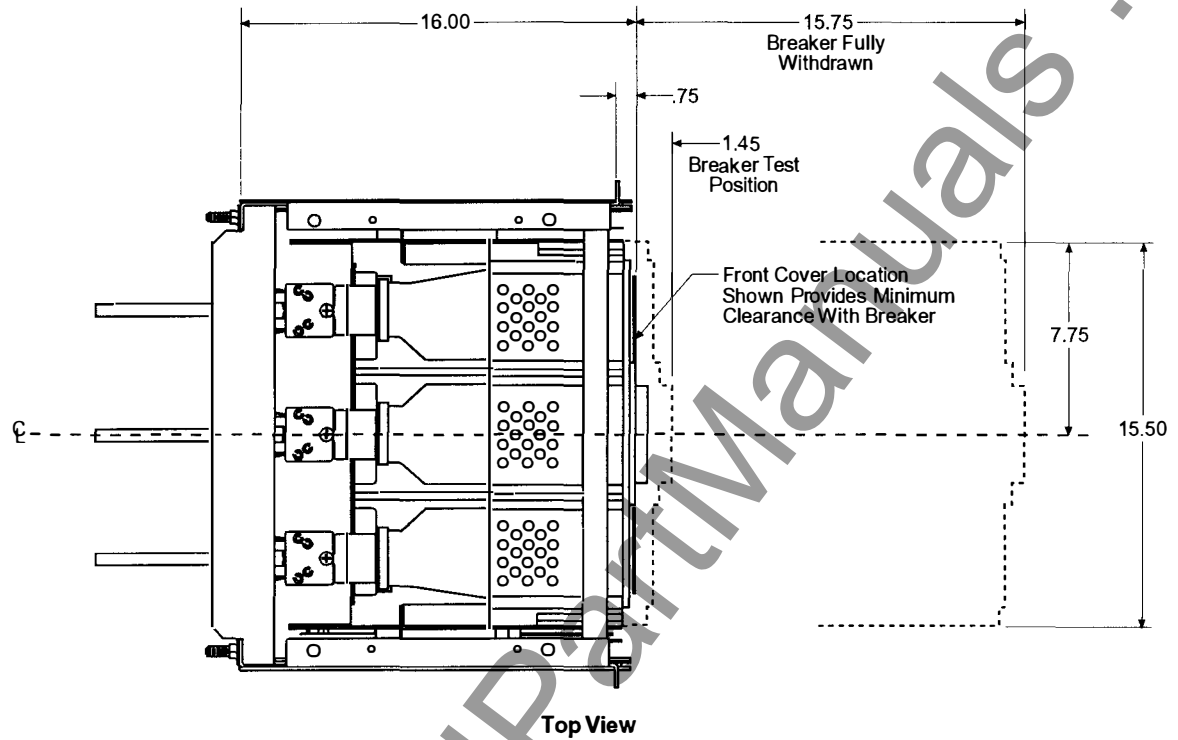


Side View

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Outline Dimension Drawing

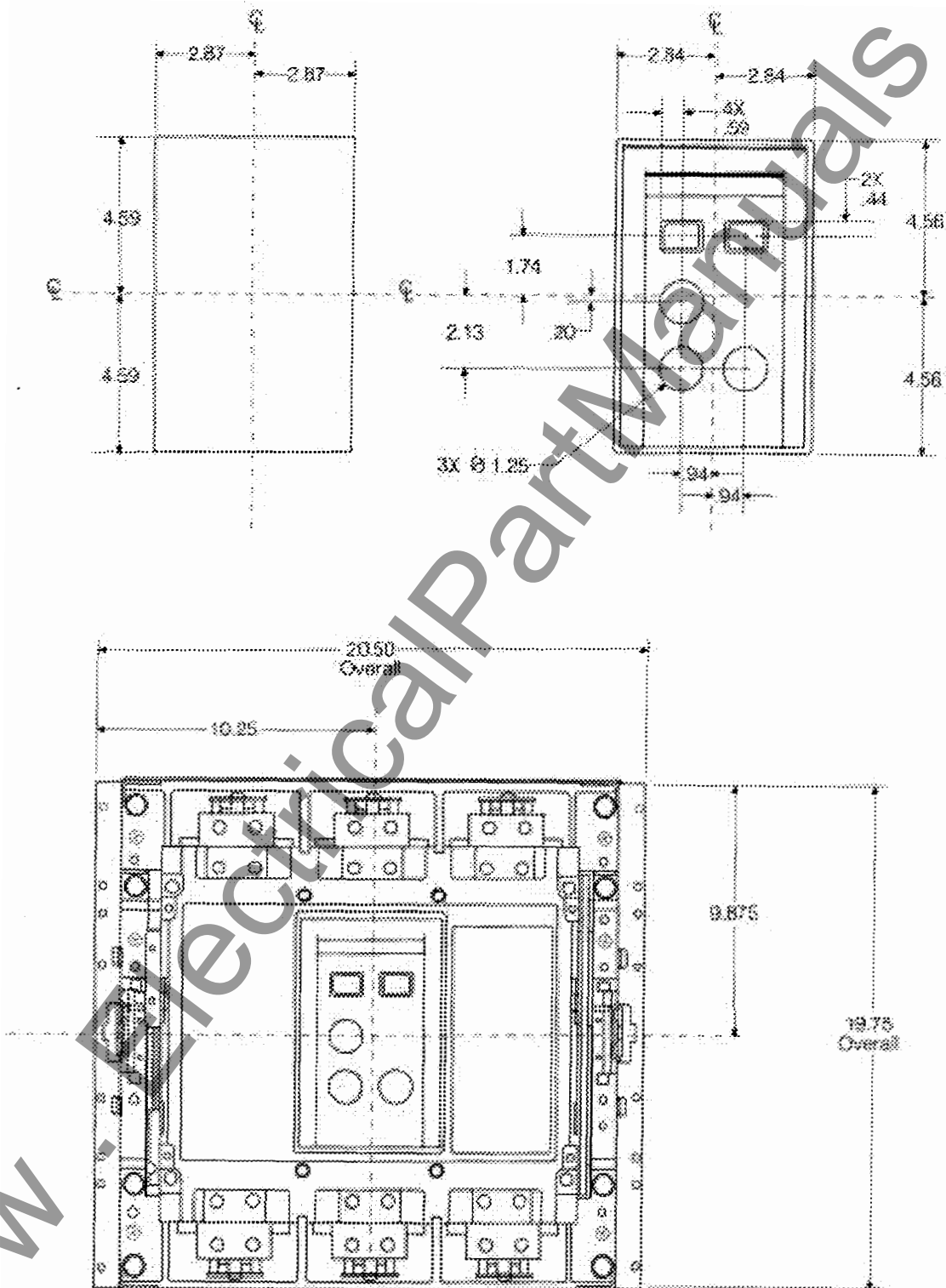
2000A Moveable Drawout Element



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Outline Dimension Drawing

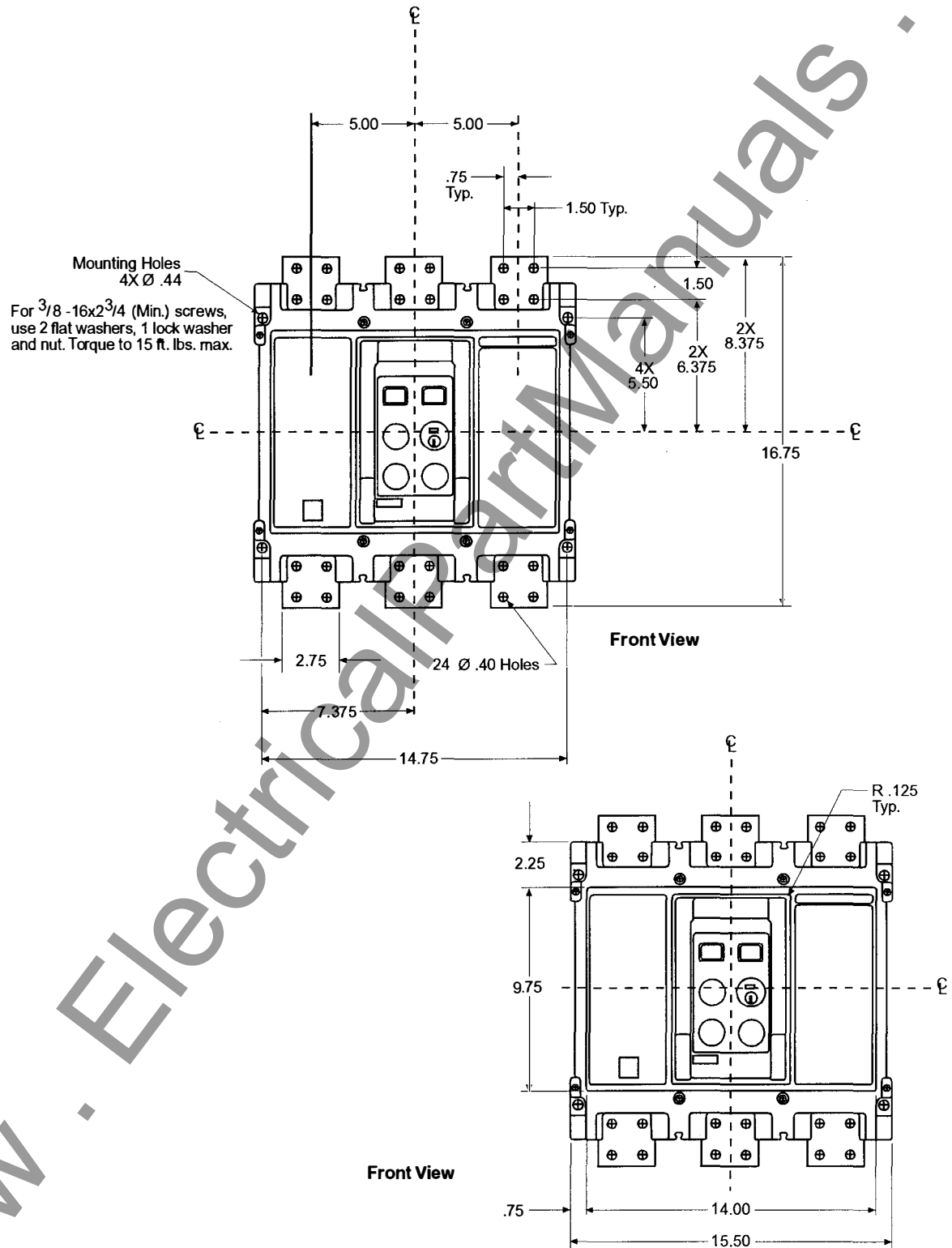
2000A Moveable Drawout Element



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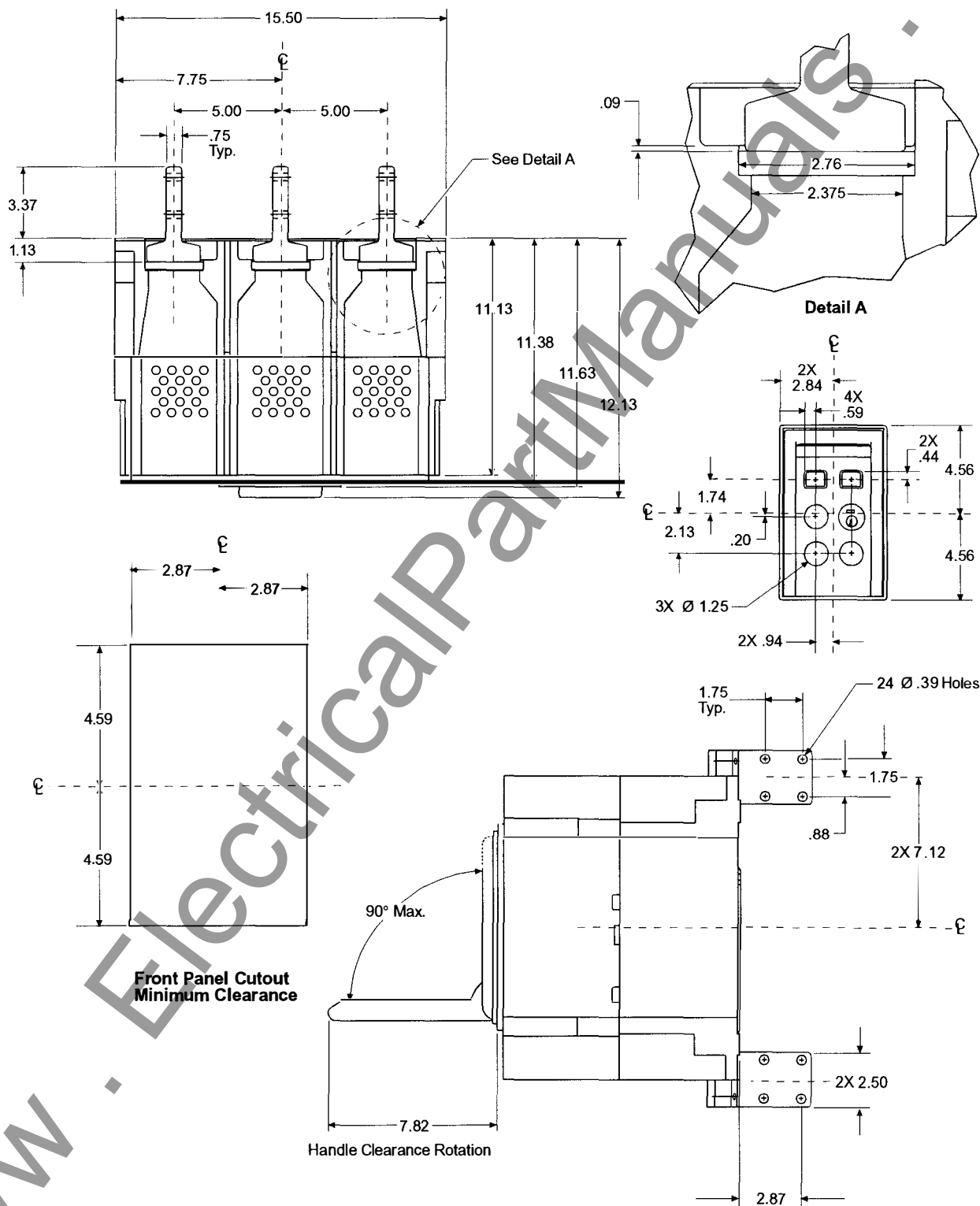
Outline Dimension Drawing

2000A Fixed Mounted



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2000A Fixed Mounted



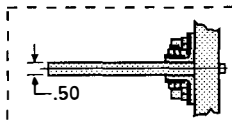
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Outline Dimension Drawing

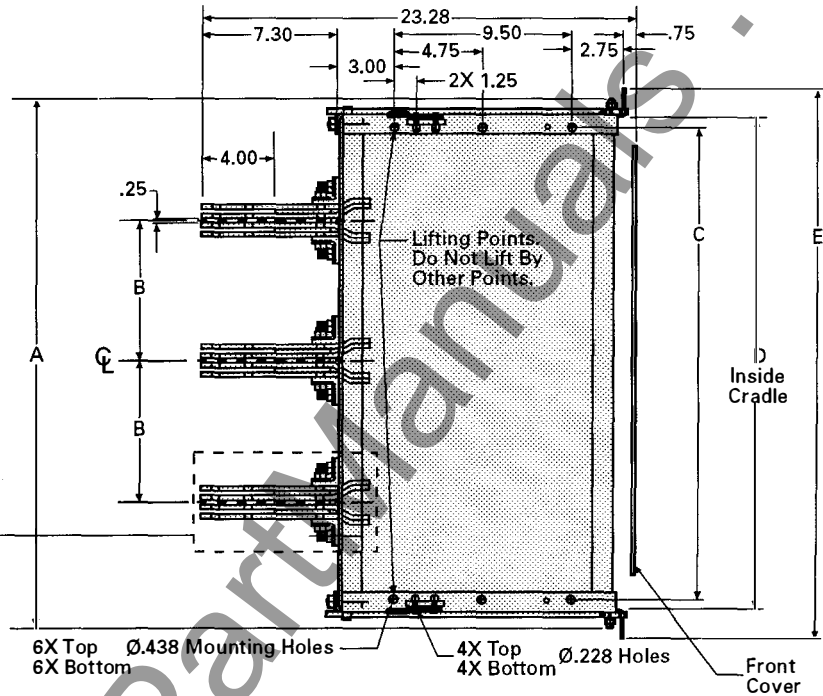
3200A, 4000A, and 5000A Stationary Drawout Element

**Stationary Drawout Element
Top View Dimensions**

Location	Frame Size	
	3200	4000/5000
A	20.36	28.34
B	5.00	7.50
C	17.38	25.38
D	18.50	26.50
E	21.50	29.50



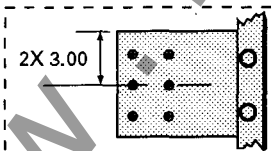
3200 Ampere Bus
Configuration



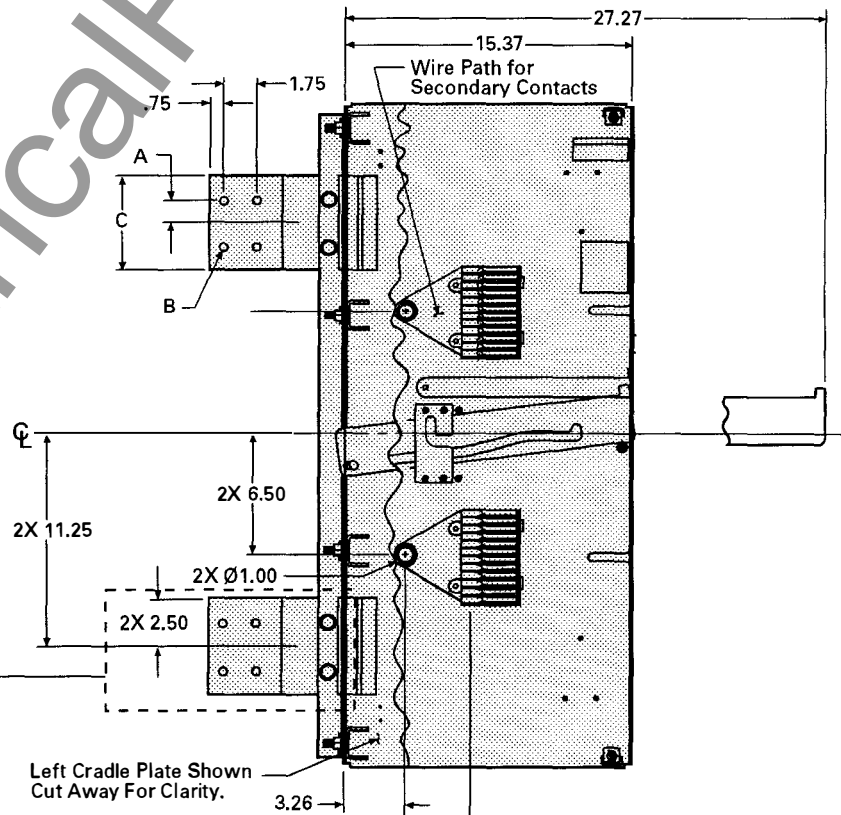
Top View

**Stationary Drawout Element
Side View Dimensions**

Location	Frame Size		
	3200	4000	5000
A	4X .875	4X 1.25	4X 1.75
B	8X .438	8X .406	12X .562
C	2X 5.00	2X 5.00	2X 6.00



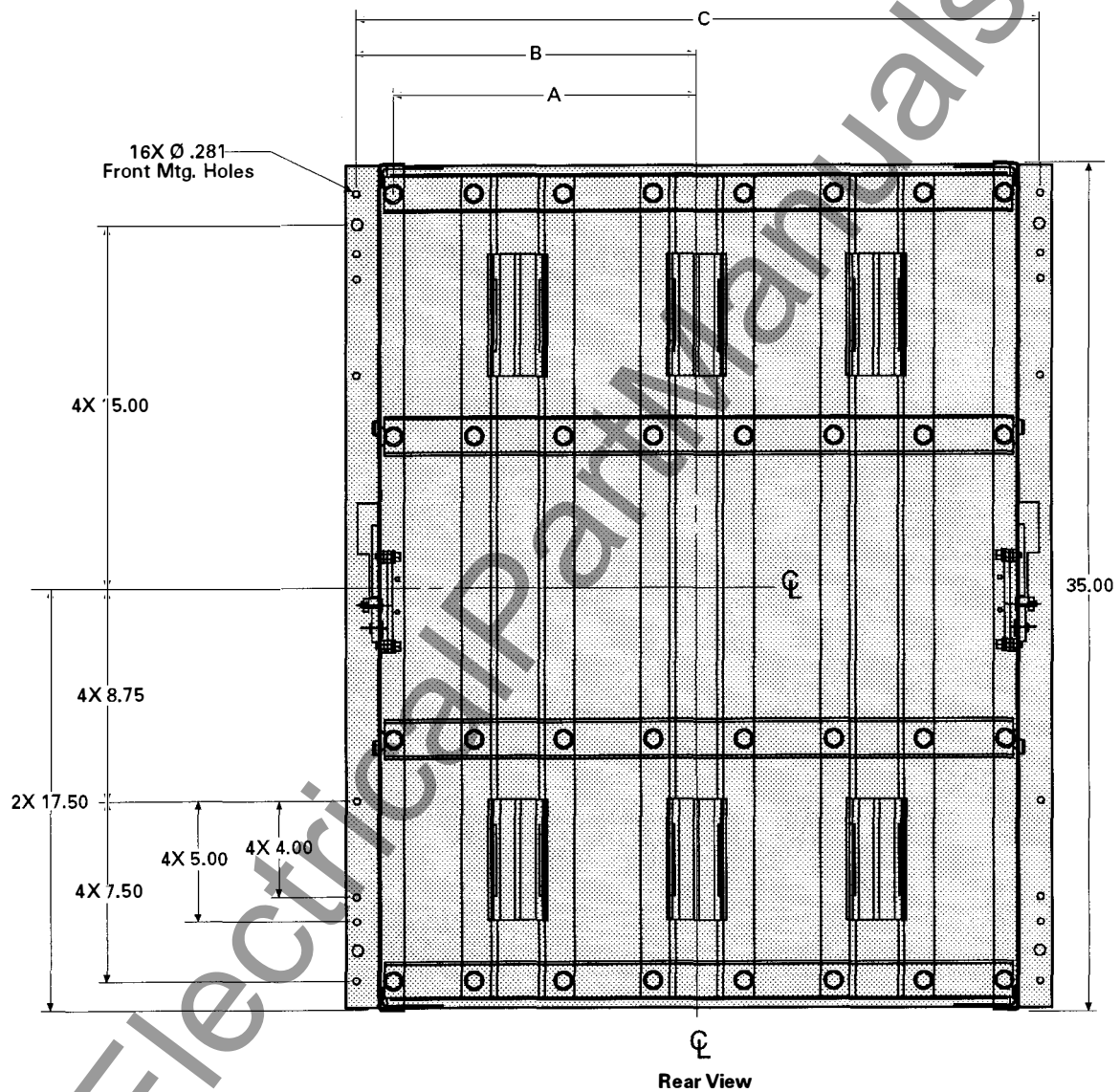
5000 Ampere Bus
Configuration



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Outline Dimension Drawing

3200A, 4000A, and 5000A Stationary Drawout Element



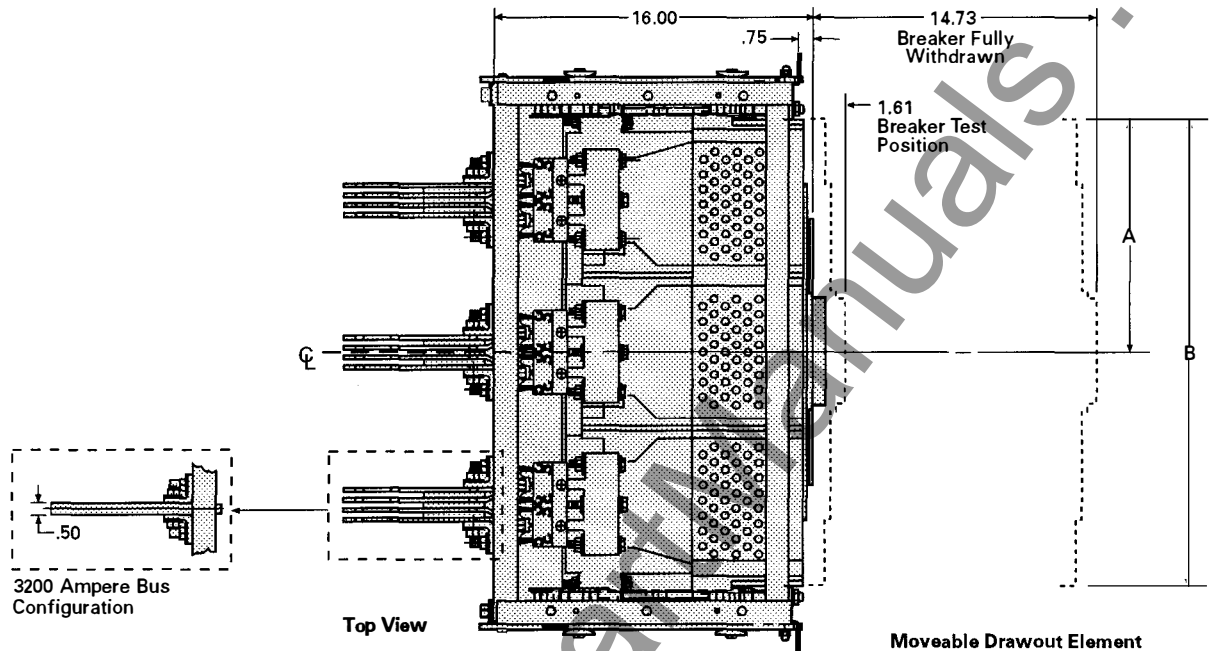
**Stationary Drawout Element
Rear View Dimensions**

Location	Frame Size	
	3200	4000/5000
A	2X 8.75	2X 12.75
B	2X 10.25	2X 14.25
C	20.50	28.50

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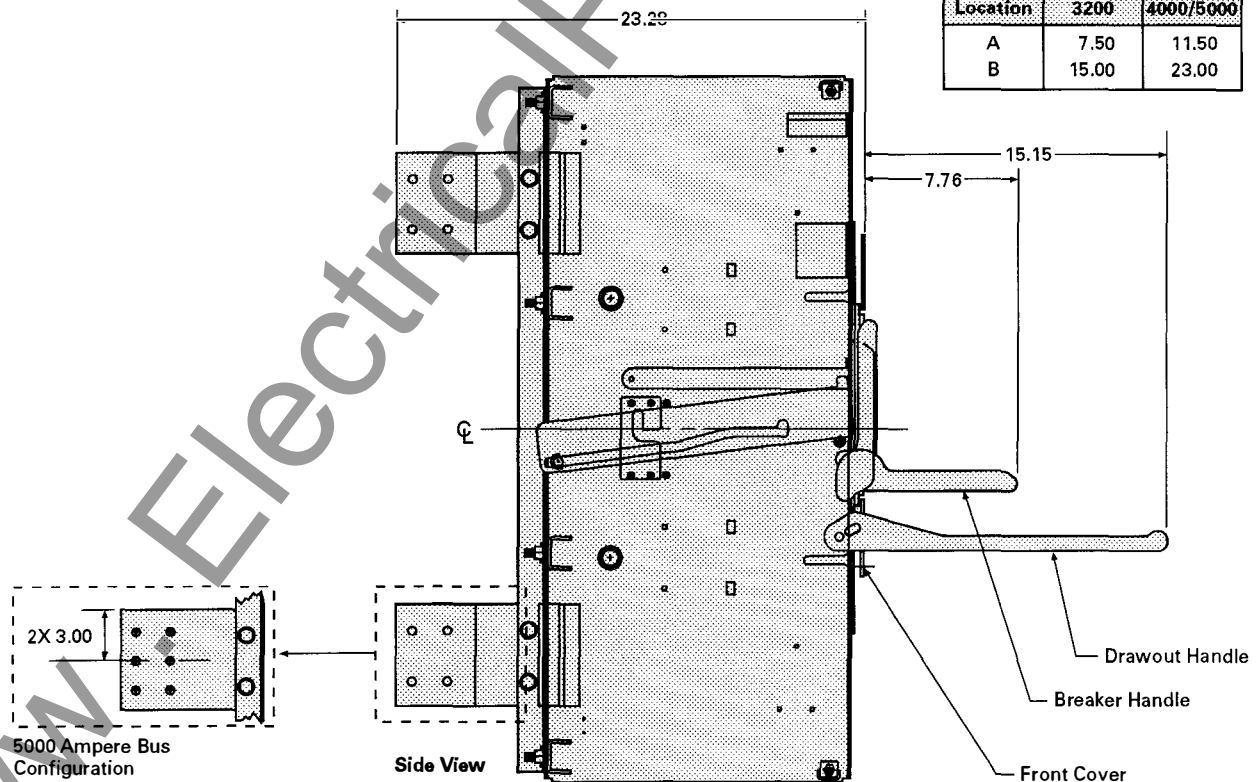
Outline Dimension Drawing

3200A, 4000A, and 5000A Moveable Drawout Element



**Moveable Drawout Element
Top View Dimensions**

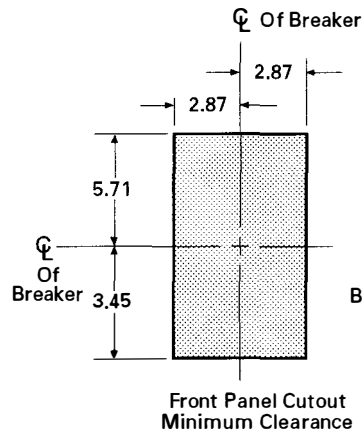
Location	Frame Size	
	3200	4000/5000
A	7.50	11.50
B	15.00	23.00



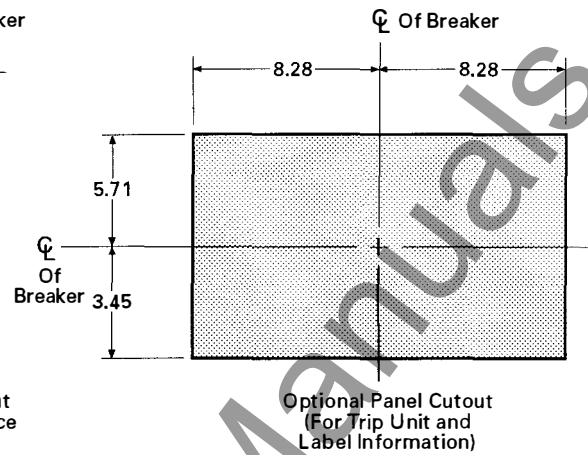
www.ElectricalPartManuals.com

Outline Dimension Drawing

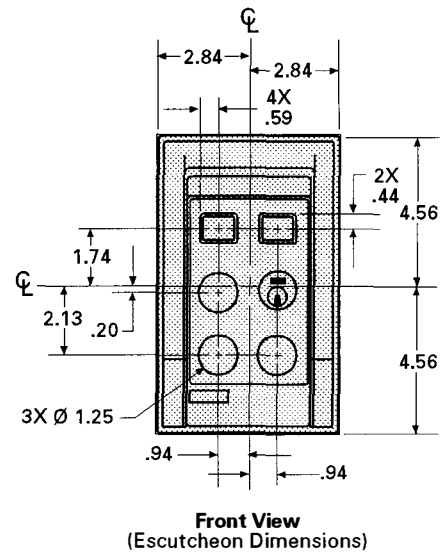
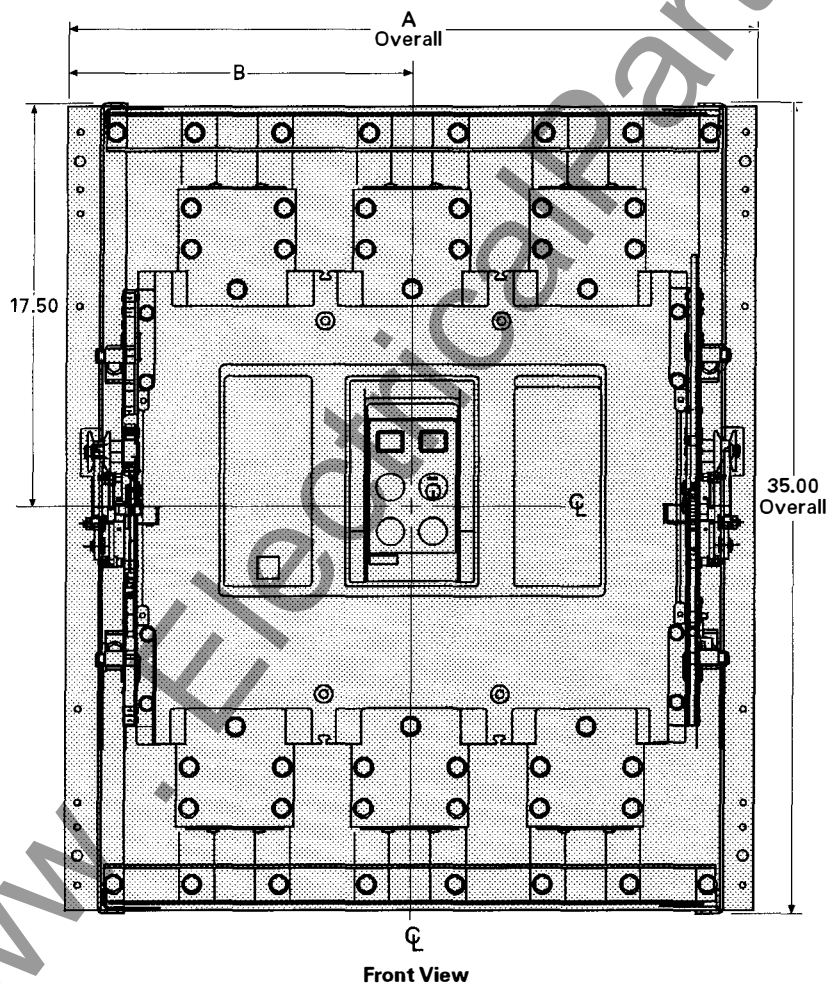
3200A, 4000A, and 5000A Moveable Drawout Element



Note: Not drawn to scale



Note: Not drawn to scale



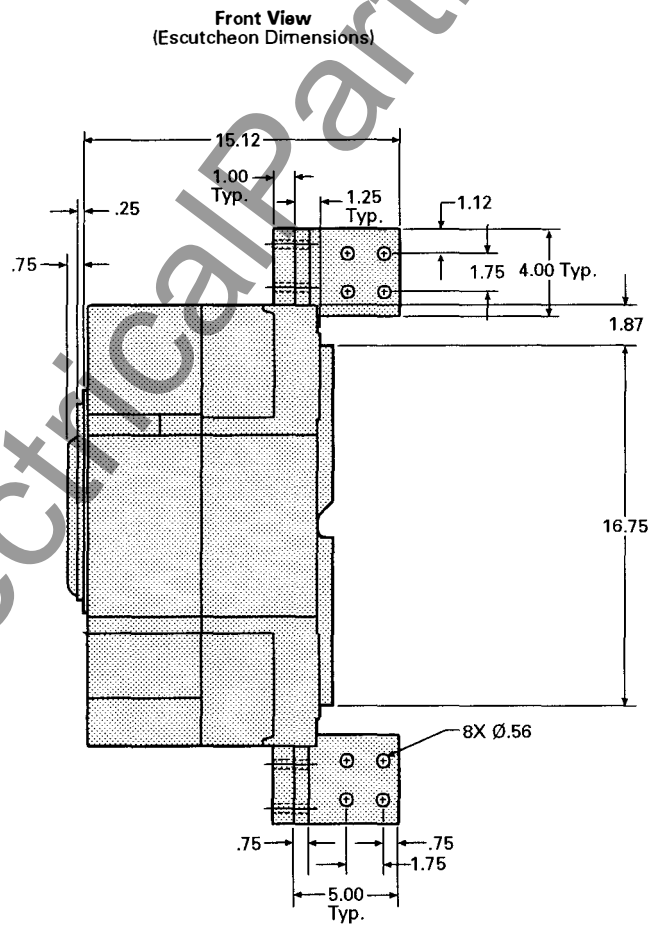
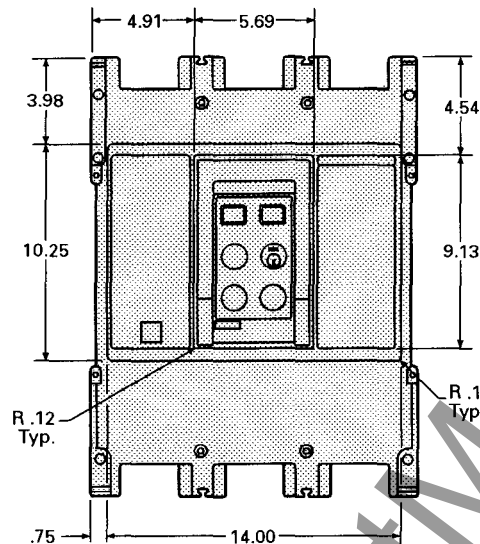
Moveable Drawout Element
Front View Dimensions

Location	Frame Size	
	3200A	4000/5000A
A	21.50	29.50
B	10.75	14.75

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Outline Dimension Drawing

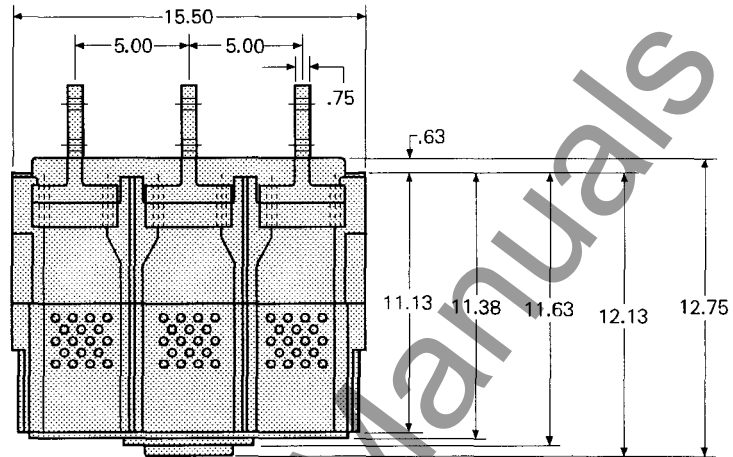
3200A Fixed-Mounted



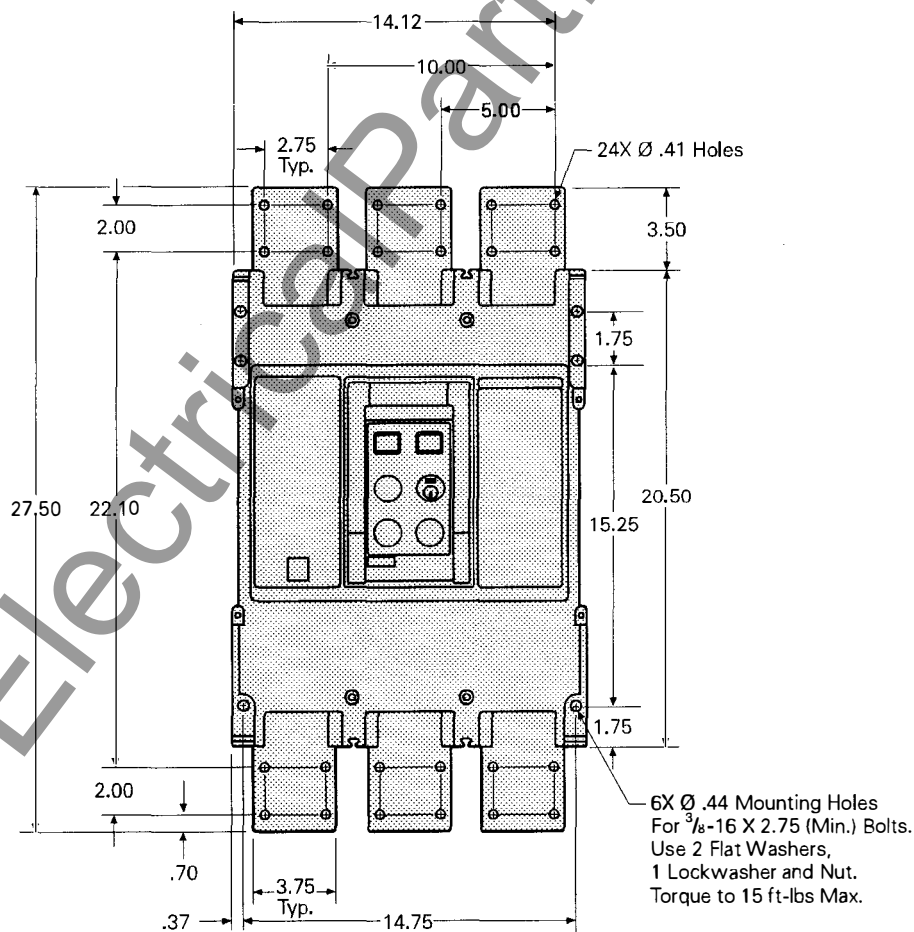
www.ElectricalPartManuals.com

Outline Dimension Drawing

3200A Fixed-Mounted



Top View

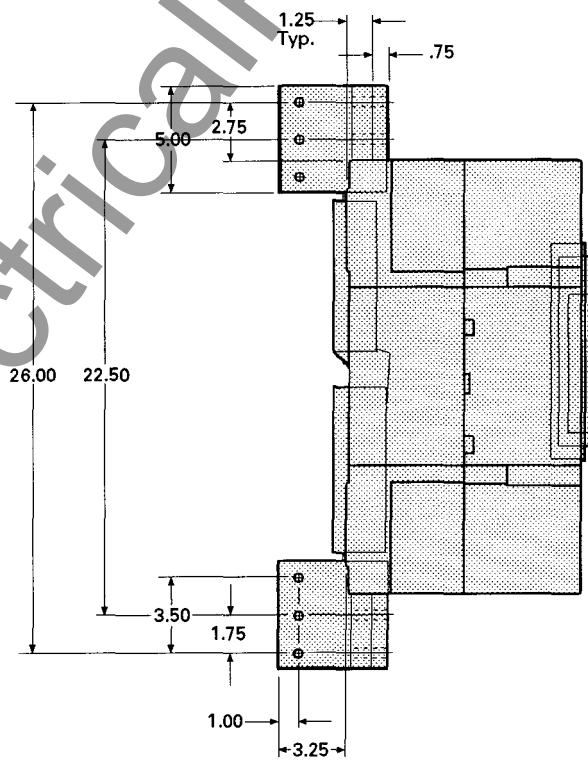
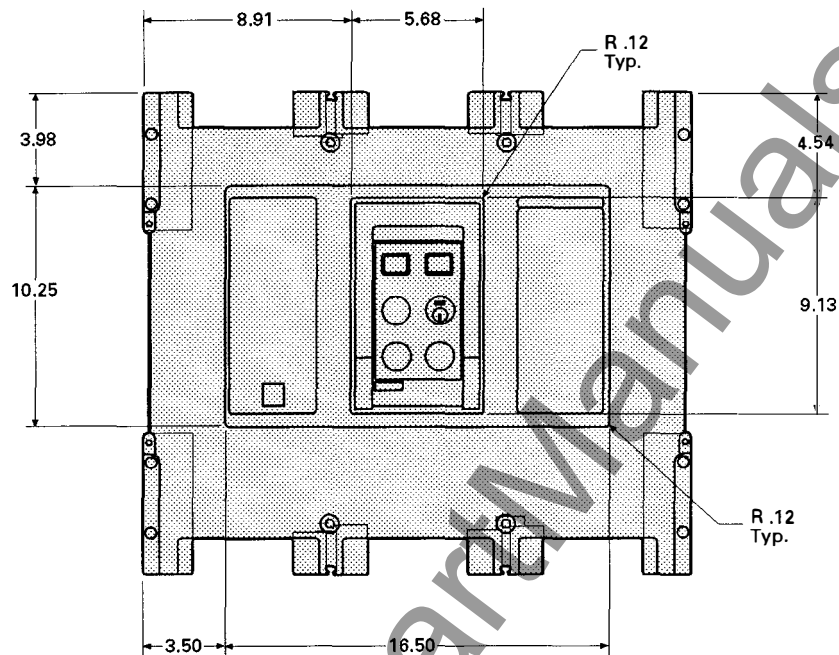


Front View

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Outline Dimension Drawing

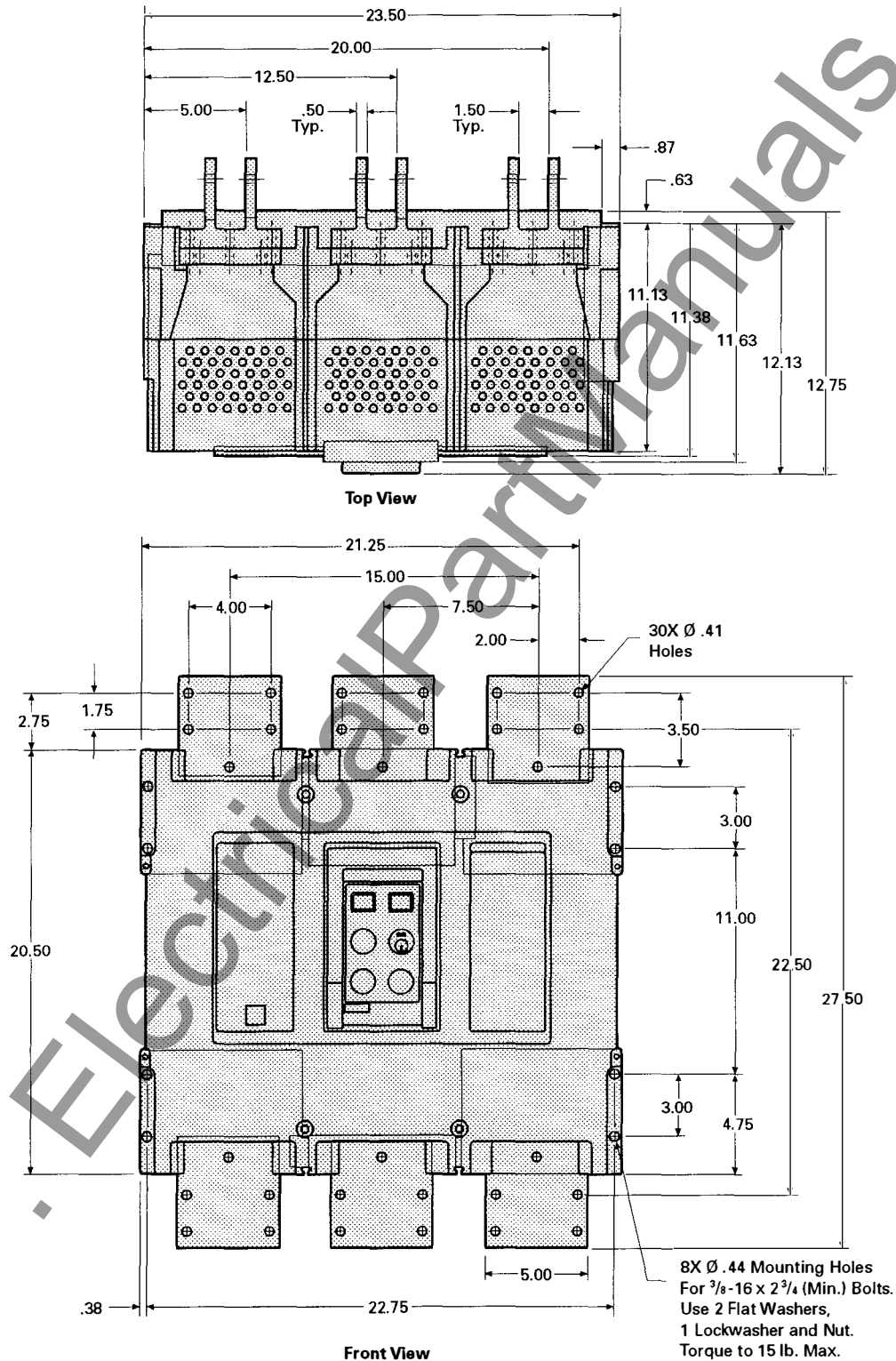
4000A and 5000A Fixed-Mounted



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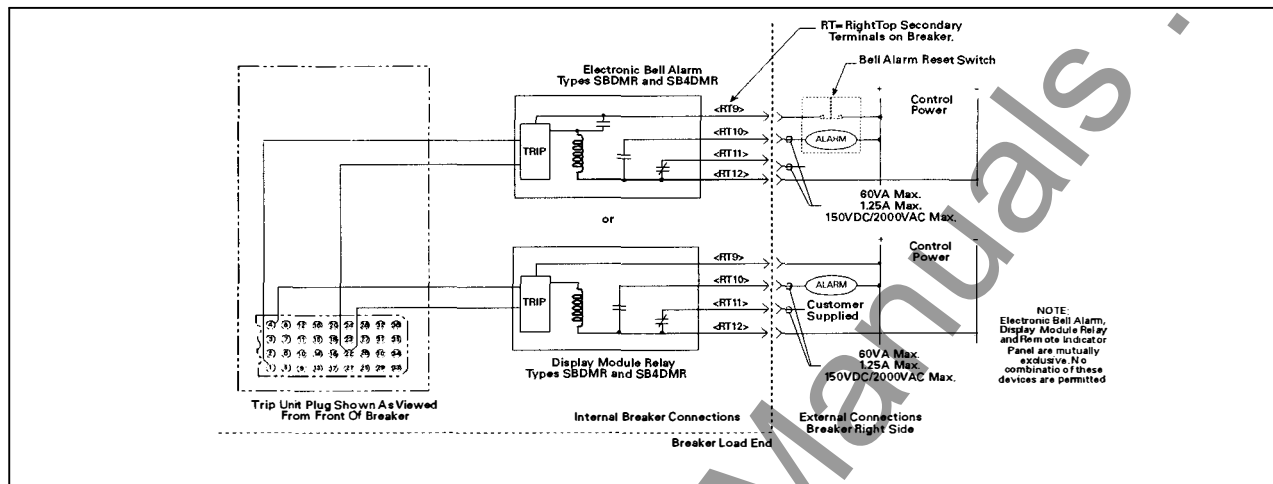
Outline Dimension Drawing

4000A and 5000A Fixed-Mounted

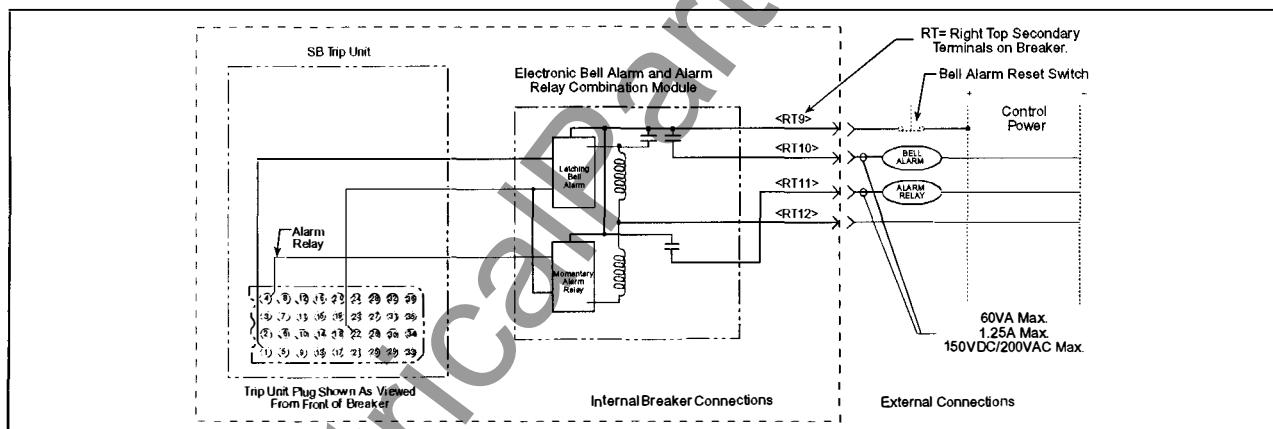


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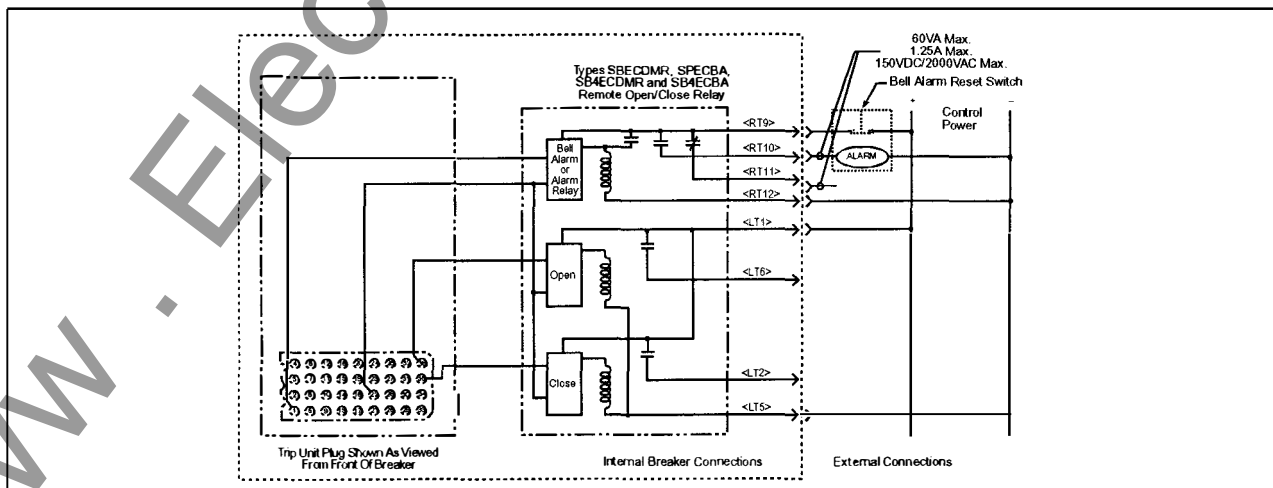
Electrical Schematics



Electronic Bell Alarm, Display Module Relay (mutually exclusive devices)



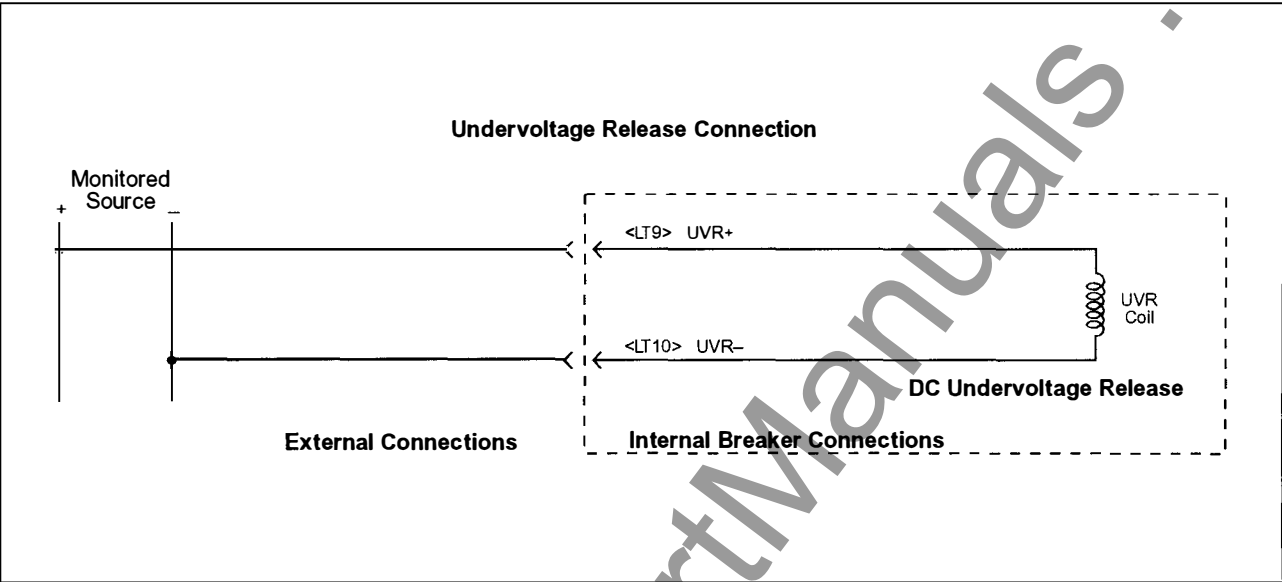
Electronic Bell Alarm and Alarm Relay Combination Module



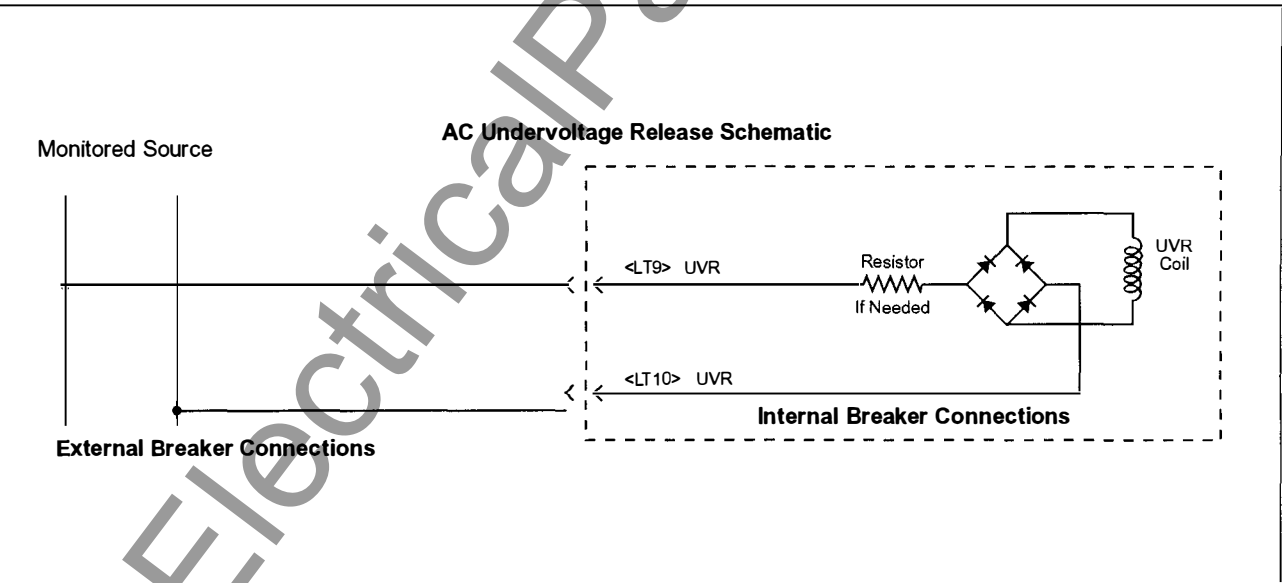
Remote Open/Close Relay

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Electrical Schematics



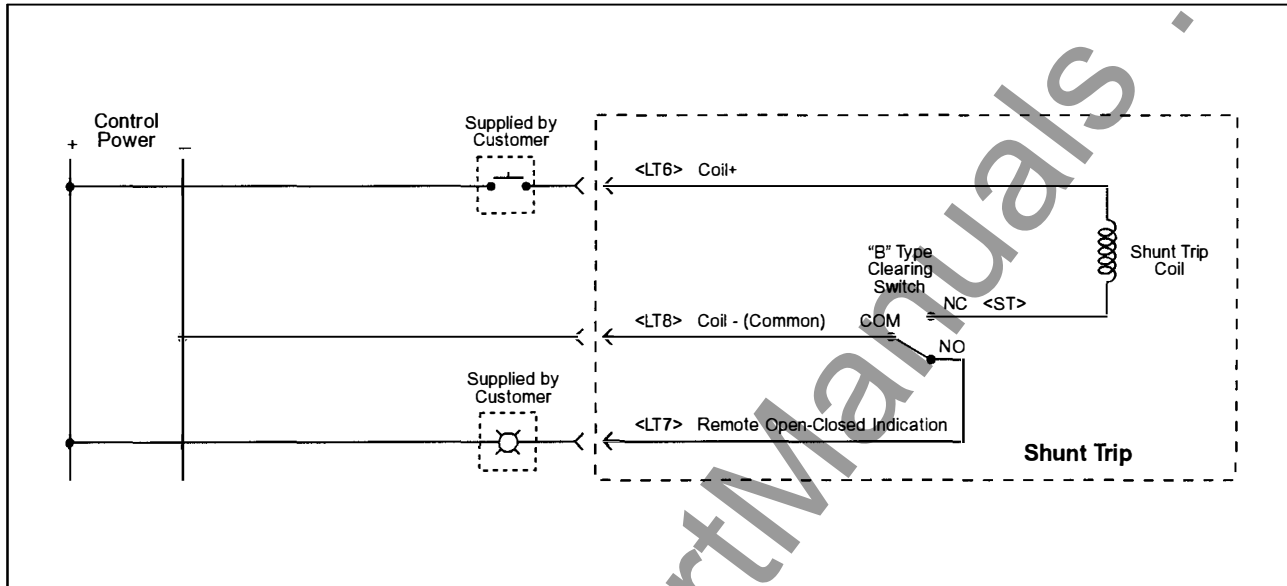
DC Undervoltage Release Solenoid Schematic



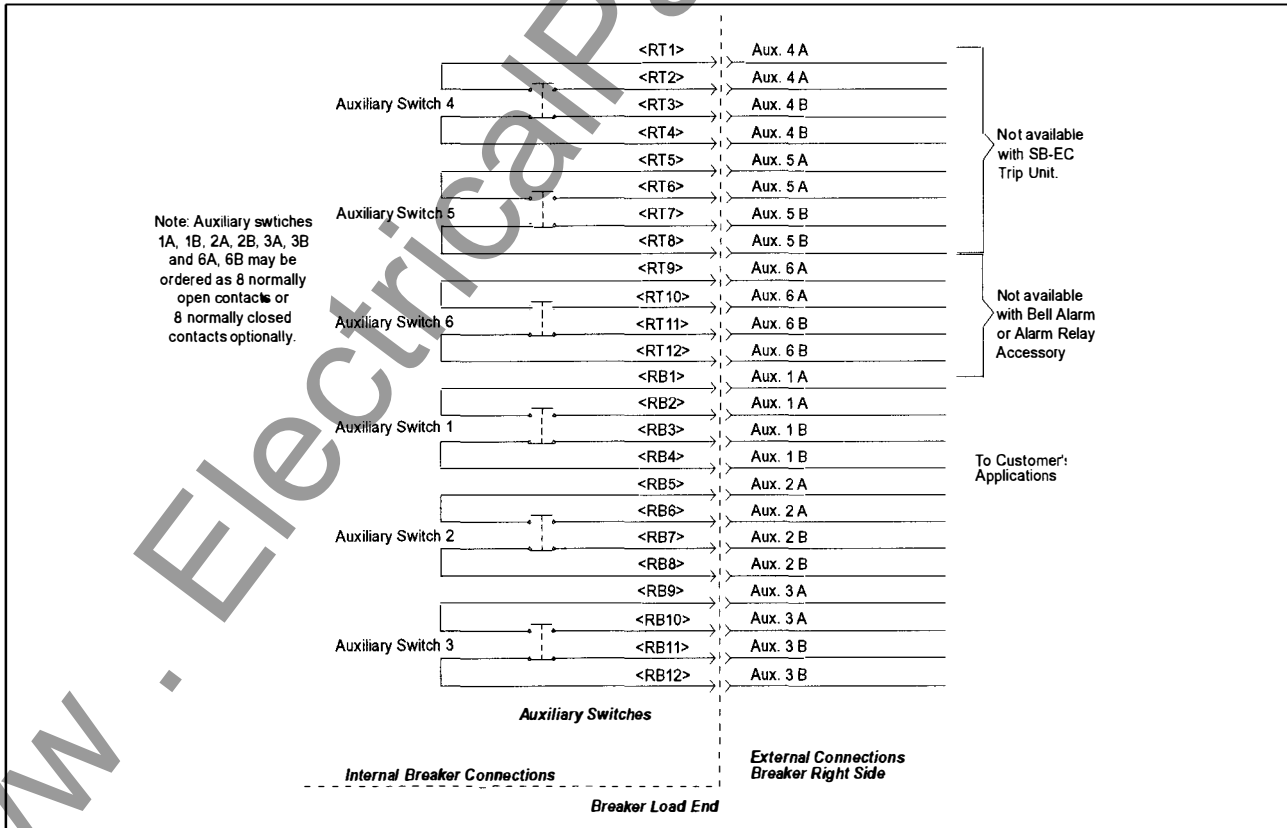
AC Undervoltage Release Solenoid Schematic

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Electrical Schematics



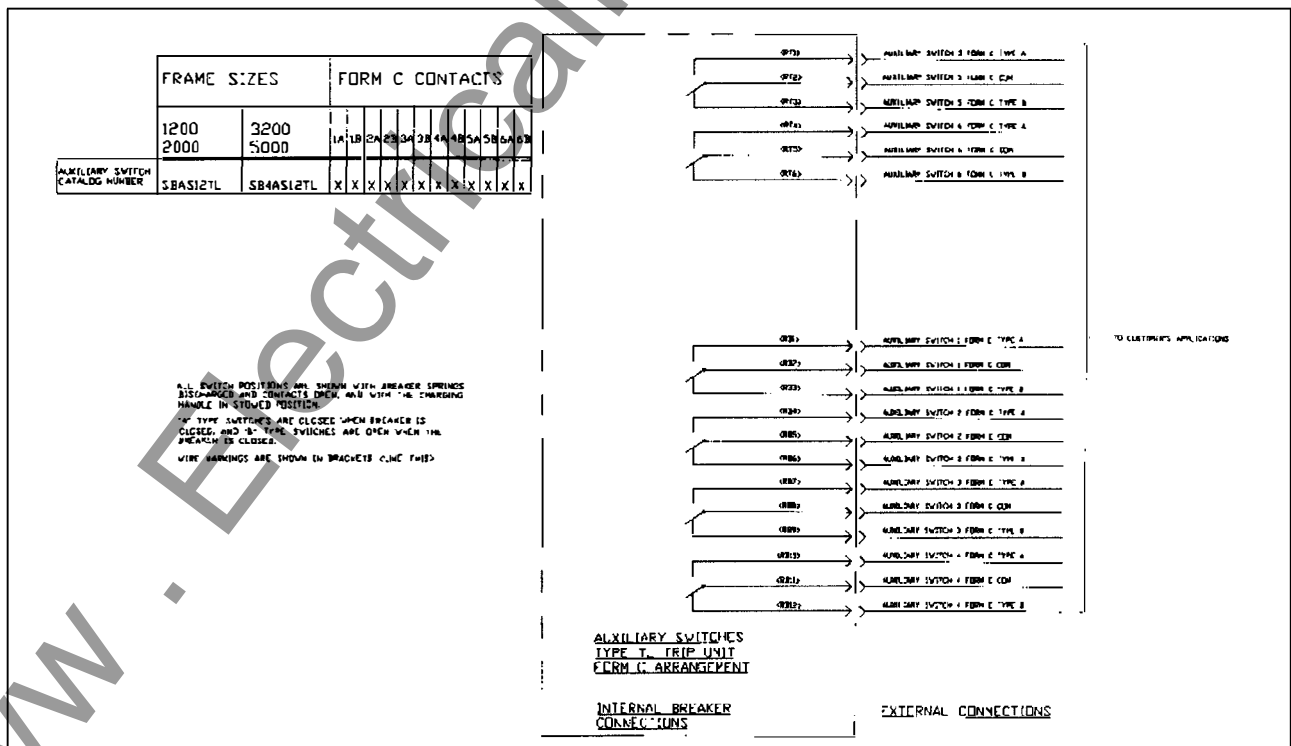
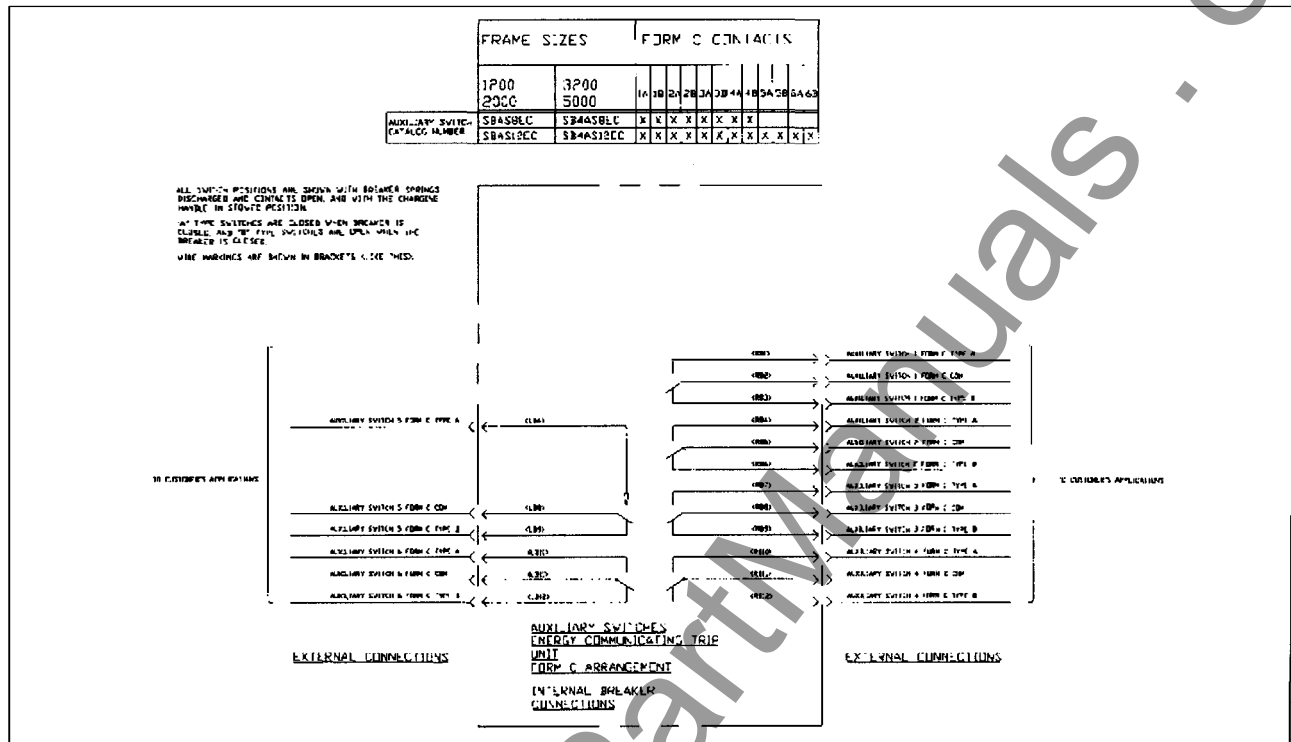
Shunt Trip Schematic



Auxiliary Switch Schematic

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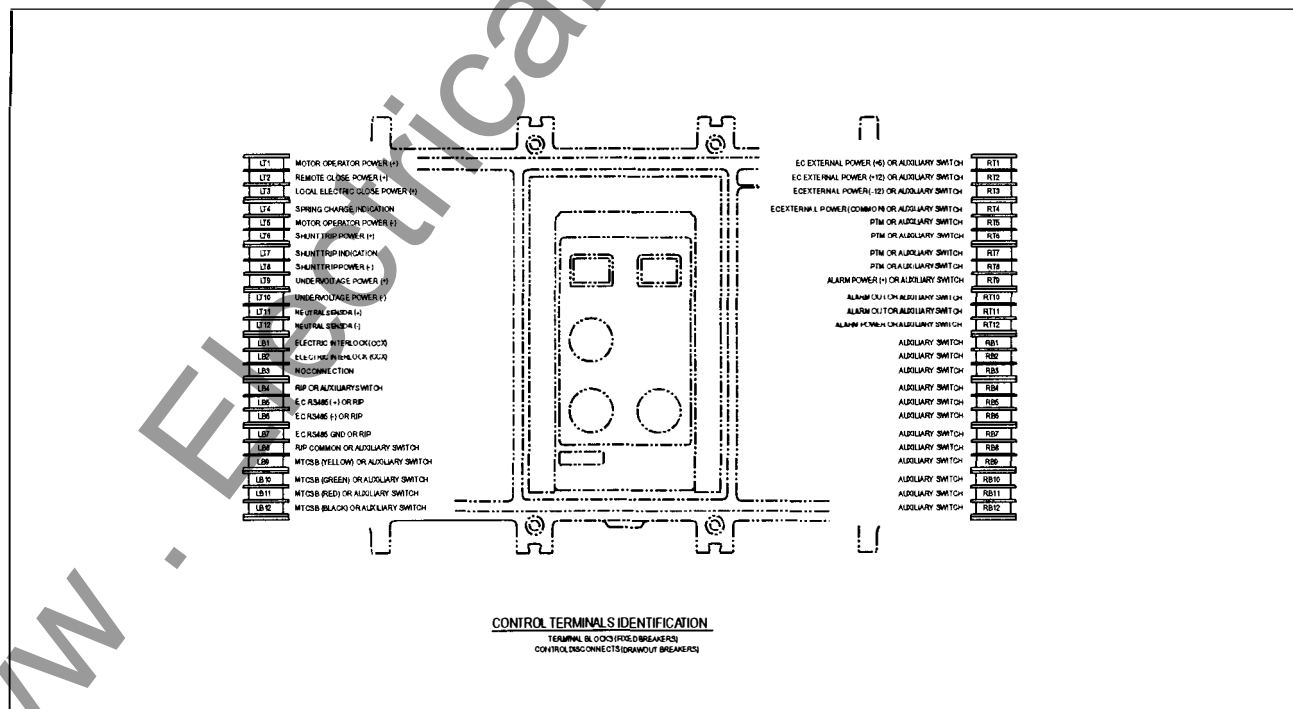
Electrical Schematics



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[illegible]

Neutral Transformer/EP/Remote Indicator Panel

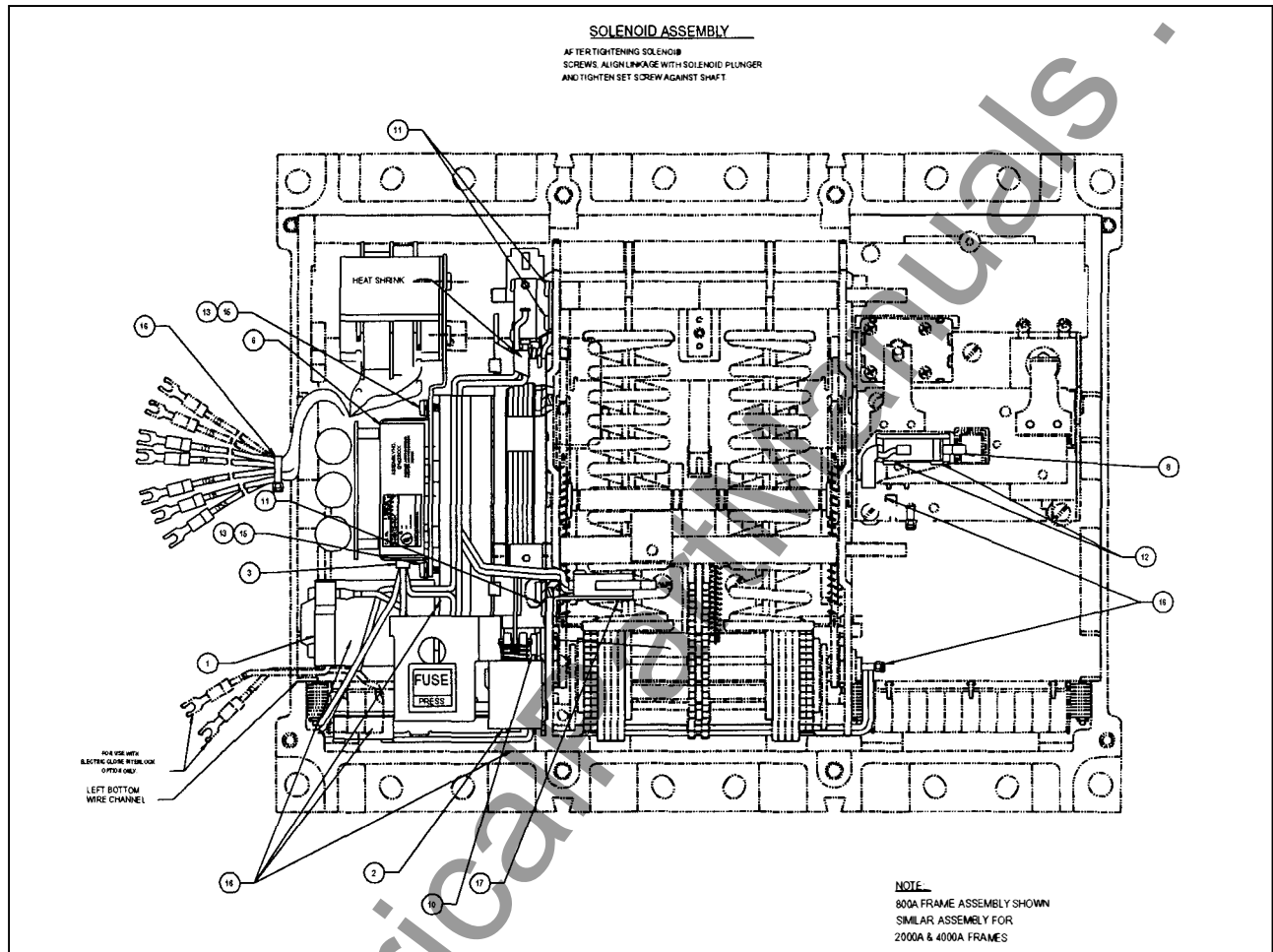


Control Terminals Identification

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Electrical Schematics

Electric Motor Operator



Legend

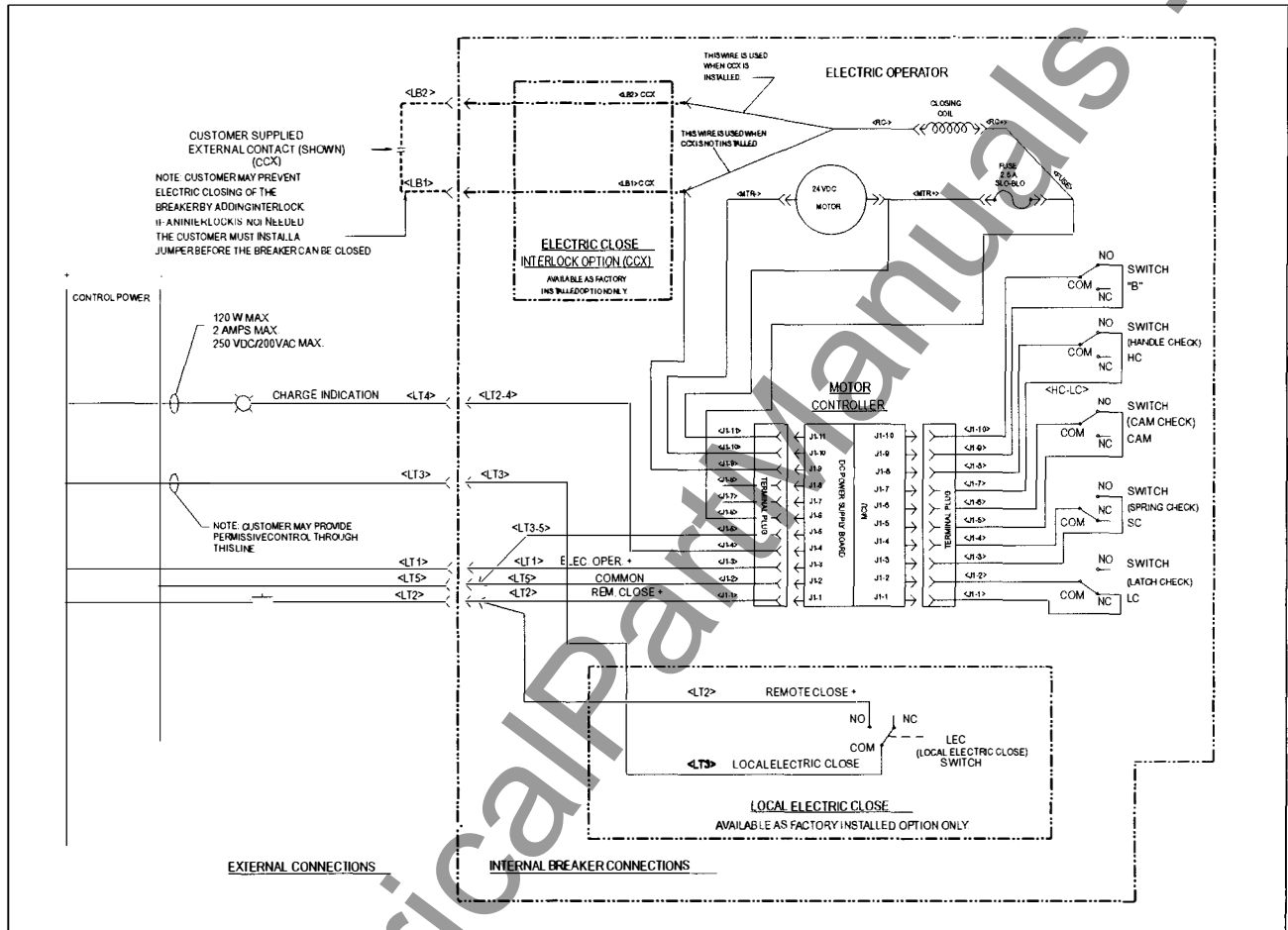
- | | |
|--|---|
| 1. Motor Operator Assembly | 11. #6-32 UNC-2B x 1/4 PHMS |
| 2. Remote Closing Solenoid Switch | 12. #4-40 UNC-2B x 1/2 PHMS |
| 3. Connector Strip | 13. #6 Lockwasher |
| 4. Motor Fuse Connector | 14. #6-32 UNC-2B x 1/4 PHMS |
| 5. UL Label (Not Shown) | 15. #6-32 UNC-2B x 1/4 Type F HMS (Not Shown) |
| 6. DC or AC ECMC Assembly | 16. Cable Tie |
| 8. B Switch Assembly (Motor Operator) | 17. Local Close Switch Assembly — optional |
| 9. #10-32 UNC-2B x 1/4 PHMS | 18. Wire Tie Adhesive Mounting Base (Not Shown) |
| 10. #10-32 UNC-2B x 3/8 PHMS (Not Shown) | |

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Electrical Schematics

Electric Motor Operator

Electric Motor Operator Schematic



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Accessory Ratings

Motor Operator Current Draw

Supply Voltage	Motor Rating (Amperes)
120VAC	3
24VDC	3
48VDC	3
125VDC	3

Electrical Data for Remote Close Solenoid

Coil Voltage	Inrush Current (Amperes)	Catalog Number
120VAC (60 Hz)	9.4A	SB4RCS120 SBRCS120
24V DC	20.0A	SB4RCS24, SBRCS24
48V DC	10.3A	SB4RCS48, SBRCS48
125V DC	3.6A	SB4RCS125, SBRCS125

Switch Contact Ratings

Supply Voltage	Ampere Rating
120VAC	10.0A
240VAC	10.0A
480VAC	6.0A
24VDC	3.0A
125V DC	0.5A

Undervoltage Release Ratings

Catalog Number	Hold-in Current (Amperes)	Coil Voltage
SBUV12	0.12A	12V DC
SBUV24	0.06A	24V DC
SBUV48	0.03A	48V DC
SBUV125	0.02A	125V DC
SBUV120	0.02A	120AC
SBUV240	0.02A	240AC
SBUV480	0.02A	480AC
SBUV600	0.02A	600AC

Shunt Trip Ratings

Catalog Number	Inrush Current (Amperes)	Operating Voltage
SBST12	3.20A	12V DC
SBST24	3.10A	24V DC
SBST48	1.60A	48V DC
SBST125	0.64A	125V DC
SBST120	5.50A	120AC
SBST240	3.60A	240AC
SBST480	0.35A	480AC

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SB Solenoid Coil Resistances

SHUNT TRIP SOLENOID:

Shunt Trip Plunger O.D. = 0.310 inch

+/- 5% @ 20 degrees C

12 VDC – 3.6 ohms

120 VAC – 79.6 ohms

24 VDC – 14.2 ohms

240 VAC – 380 ohms

48 VDC – 55 ohms

480 VAC – 1163 ohms

125 VDC – 370 ohms

Shunt Trip Plunger O.D. = 0.437 inch

+/- 10% @ 20 degrees C

12 VDC – 4.3 ohms

120 VAC – 14 ohms

24 VDC – 9 ohms

240 VAC – 48 ohms

48 VDC – 34 ohms

125 VDC – 225 ohms

UNDERVOLTAGE RELAY SOLENOIDS:

+/- 5% @ 20 degrees C

12 VDC – 117 ohms

48 VDC – 1822 ohms

24 VDC – 460 ohms

125 VDC – 11,395 ohms*

*125 VDC Solenoid used for all VAC UVR Applications.

ELECTRIC OPERATOR CLOSING SOLENOIDS:

+/- 10% @ 20 degrees C

24 VDC – 1.28 ohms

120 VDC – 35 ohms

48 VDC – 5.20 ohms

125 VDC – 35 ohms

REMOTE CLOSE SOLENOIDS:

+/- 10% @ 20 degrees C

24 VDC – 1.28 ohms

120 VDC – 14 ohms

48 VDC – 5.20 ohms

125 VDC – 35 ohms

PRIMARY CURRENT INJECTION AND FIELD TESTING SB BREAKERS

All field testing should be in accordance with NEMA Standards Publication No. AB4.

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Siemens Energy & Automation, Inc.
Power Distribution Infrastructure Division
3333 Old Milton Parkway
Alpharetta, GA 30005

For Nearest Sales Office
1.800.964.4114
www.sea.siemens.com/sales

For Production Information
www.sea.siemens.com/power

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Order No. IPIM-2210-D

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DETAIL 'A'

1/4" SCALE

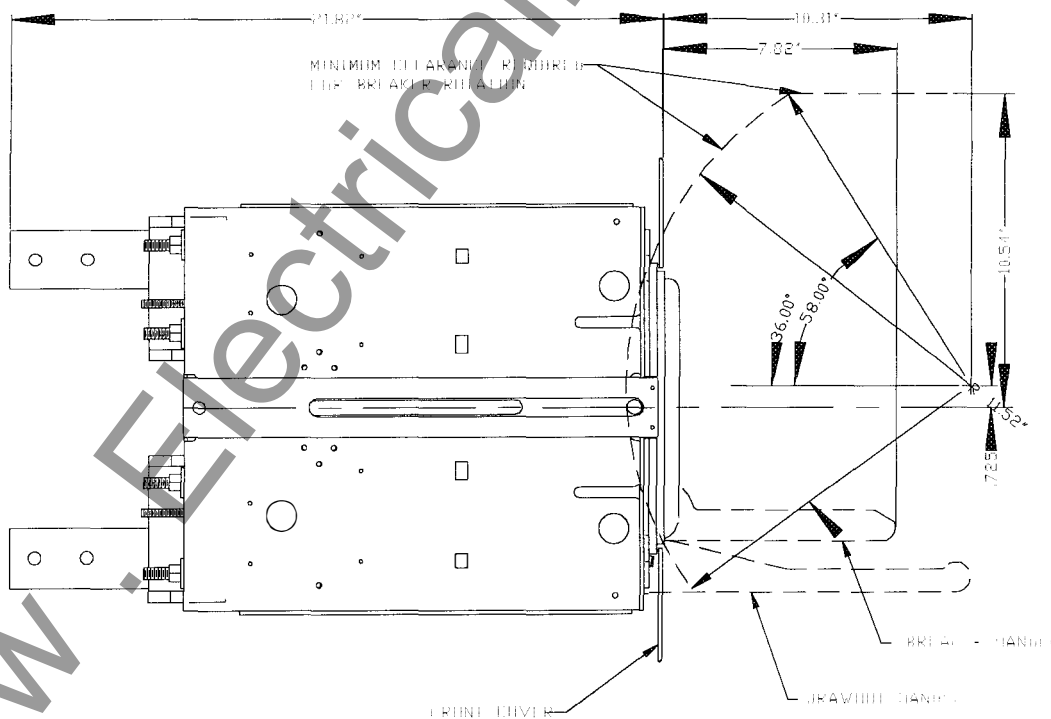
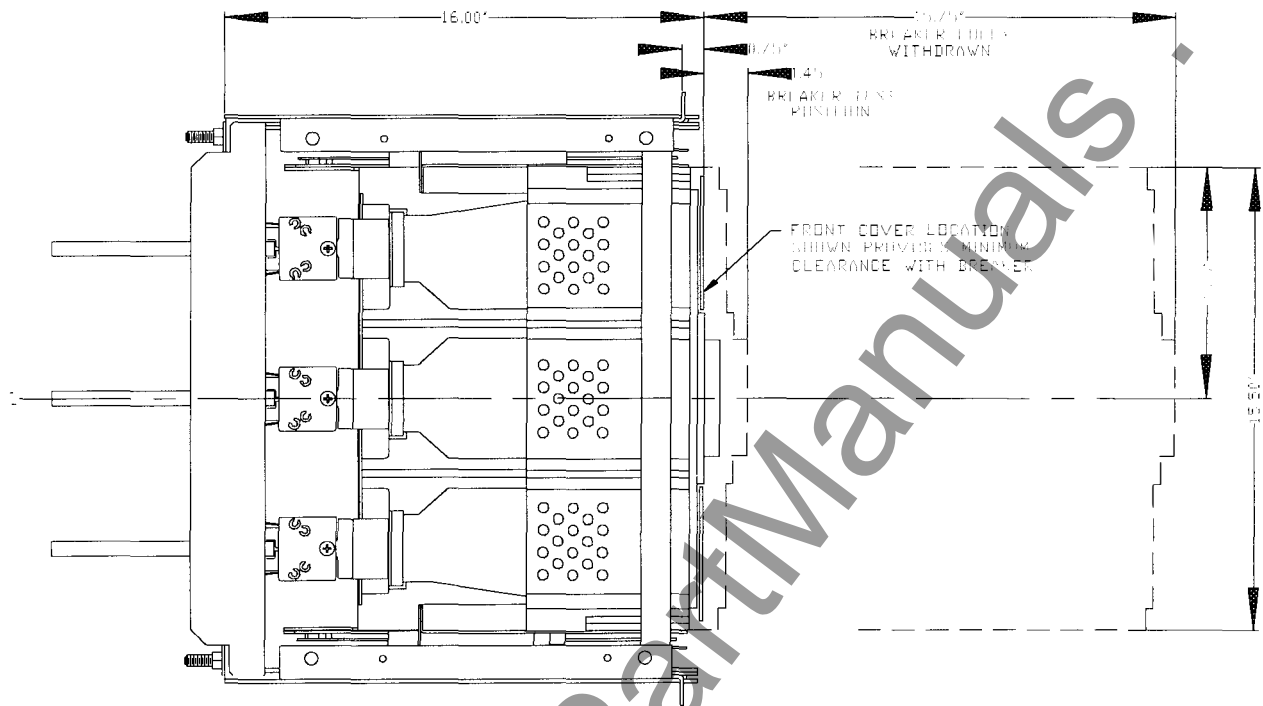
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Technical drawing showing the front view of a rack assembly. The drawing includes dimensions and labels:

- Dimensions:**
 - Overall width: 20.00"
 - Distance from left edge to first module center: 6.00"
 - Module width: 8.00"
 - Distance between module centers: 8.00"
 - Distance from last module center to right edge: 6.00"
 - Height of top rail: 1.00"
 - Height of bottom rail: 1.00"
 - Height of middle section: 4.00"
- Labels:**
 - 3/8" DIA. RUS SUPPORT BOLTS
 - OPTIONAL FLANGE MOUNTING SURFACE
 - C OF BUS STAR
 - SEE VIEW 1
 - FOR APR FRONT MTO HOLES
 - EX 100%
- Note:** PROVIDE CLEARANCE HOLES FOR BUS-TO-BUS SCREWS WHEN USING REAR FLANGE MOUNTING SURFACE (4 REQUIRED)

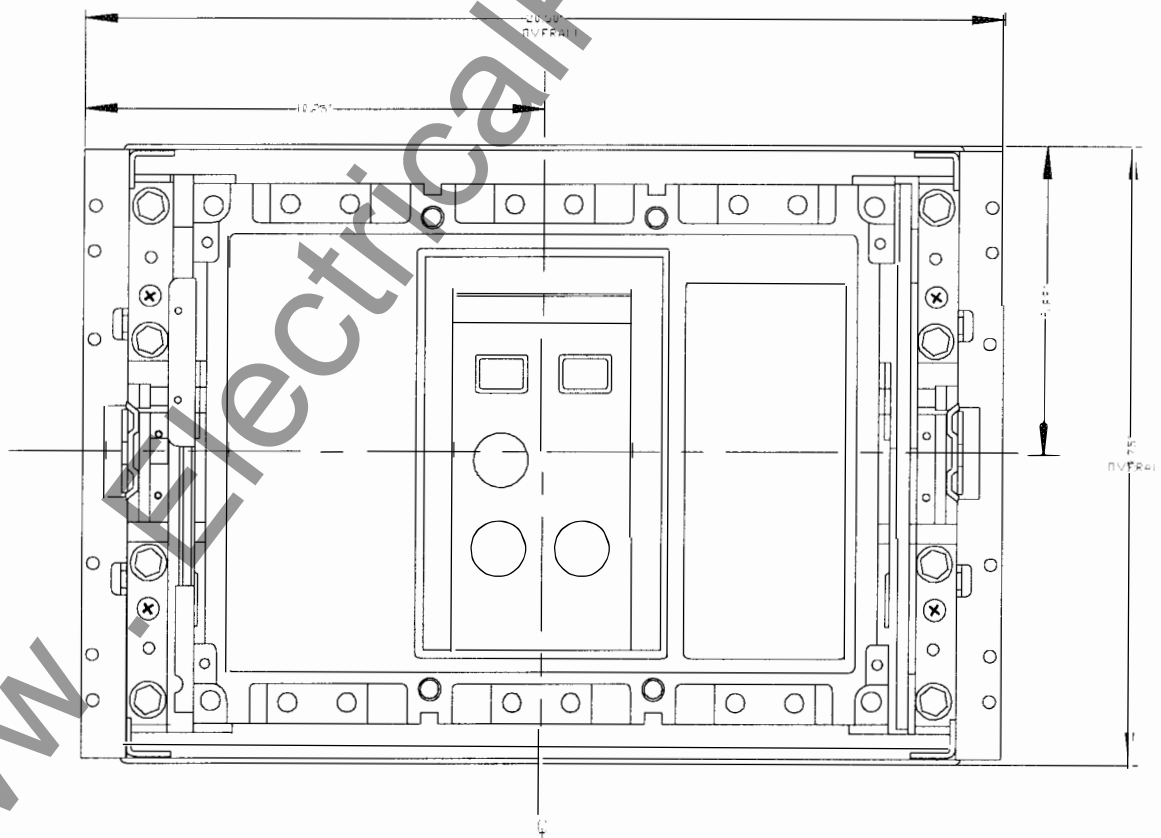
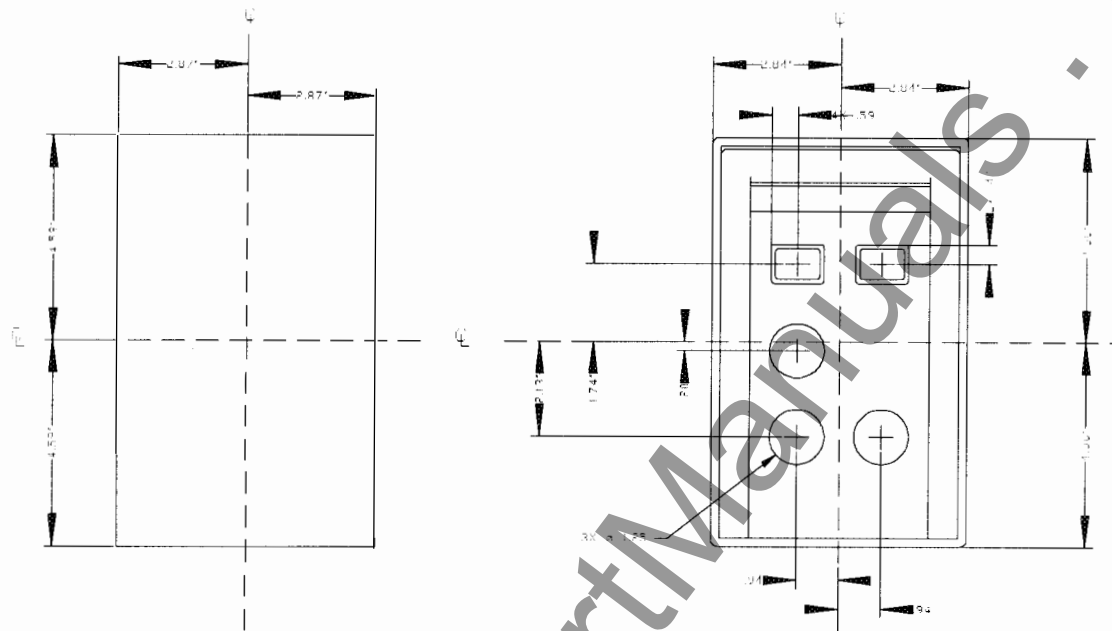
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Minimum Dimension Drawing of the Variable Drive Unit Element

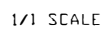


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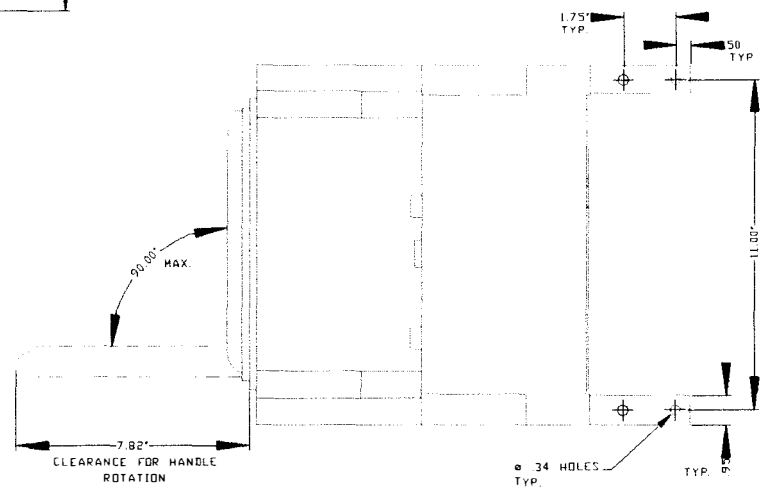
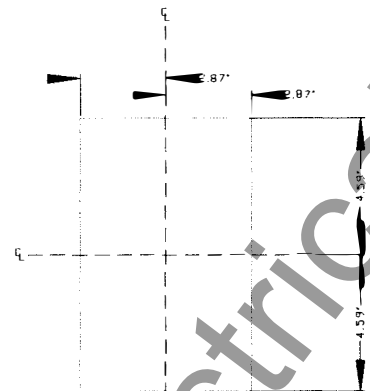
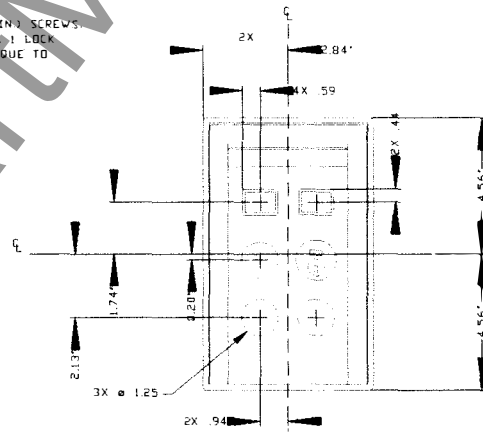
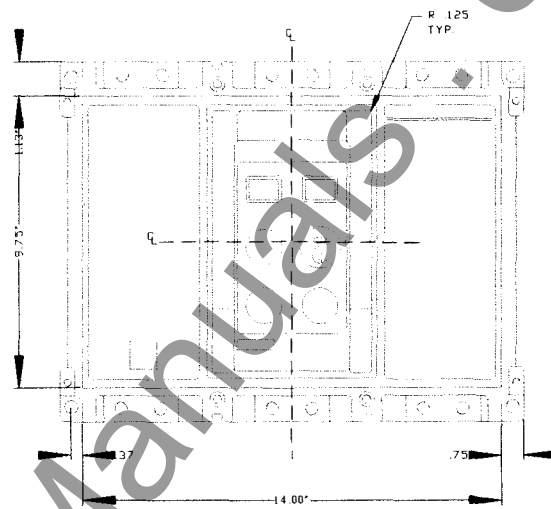
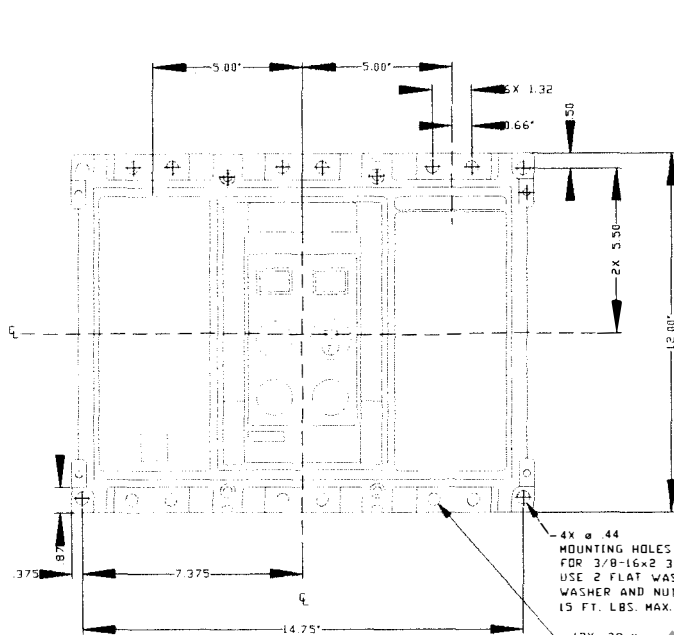
Figure 10. Dimension Drawing, 1000 V Air-Blow-Off Circuit Breaker



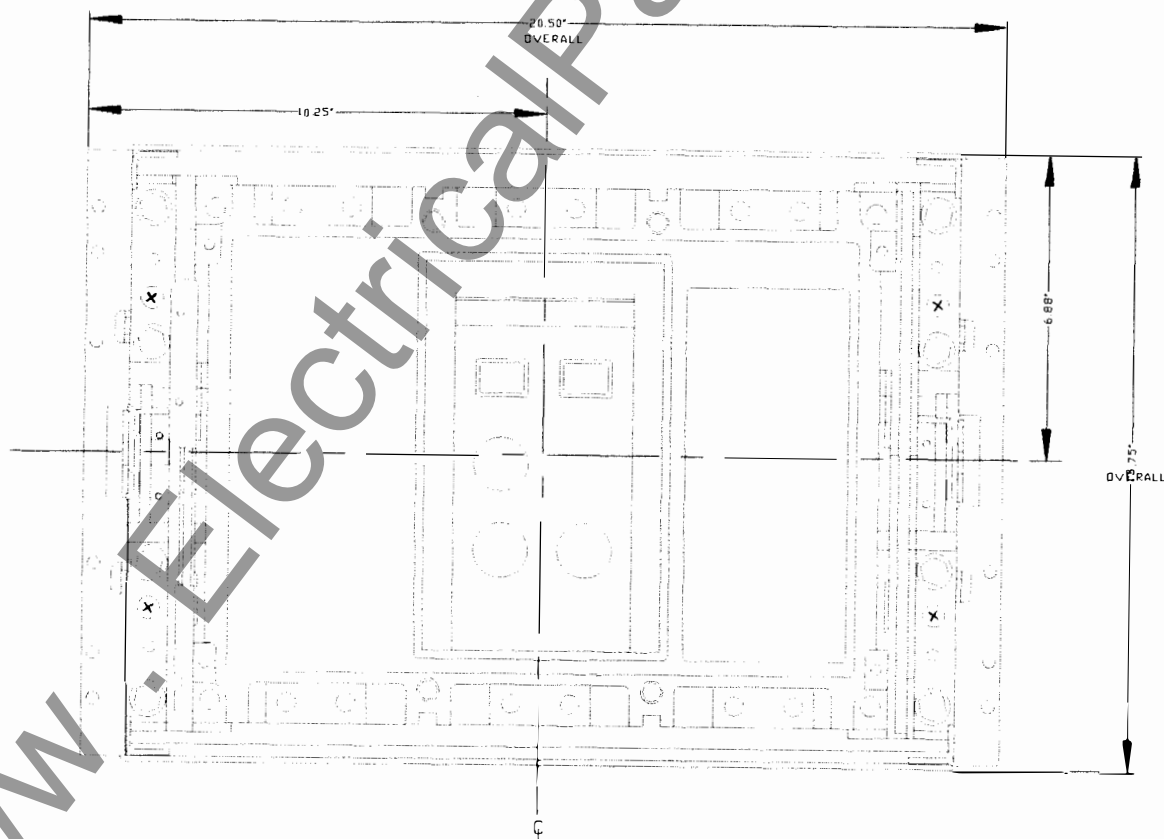
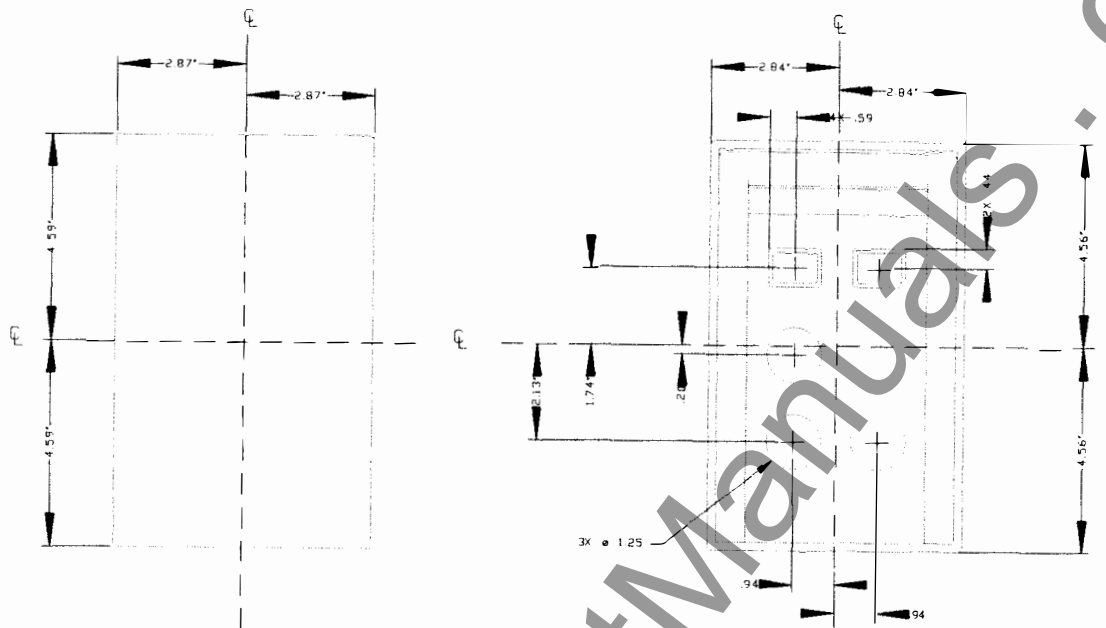
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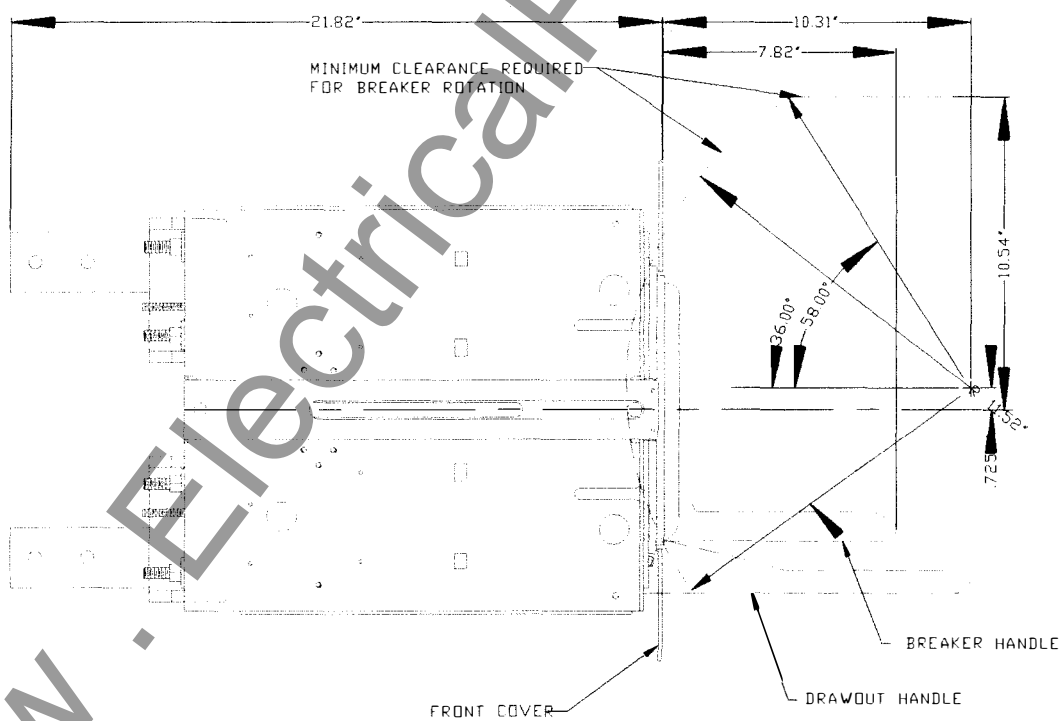
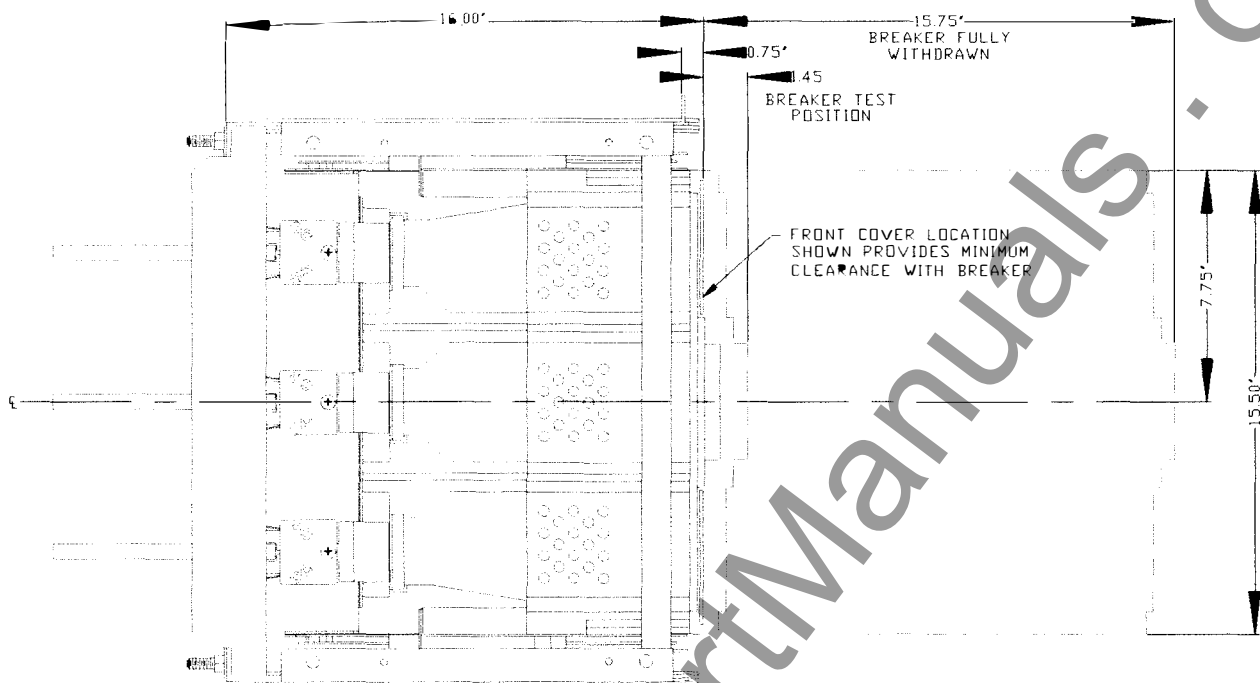
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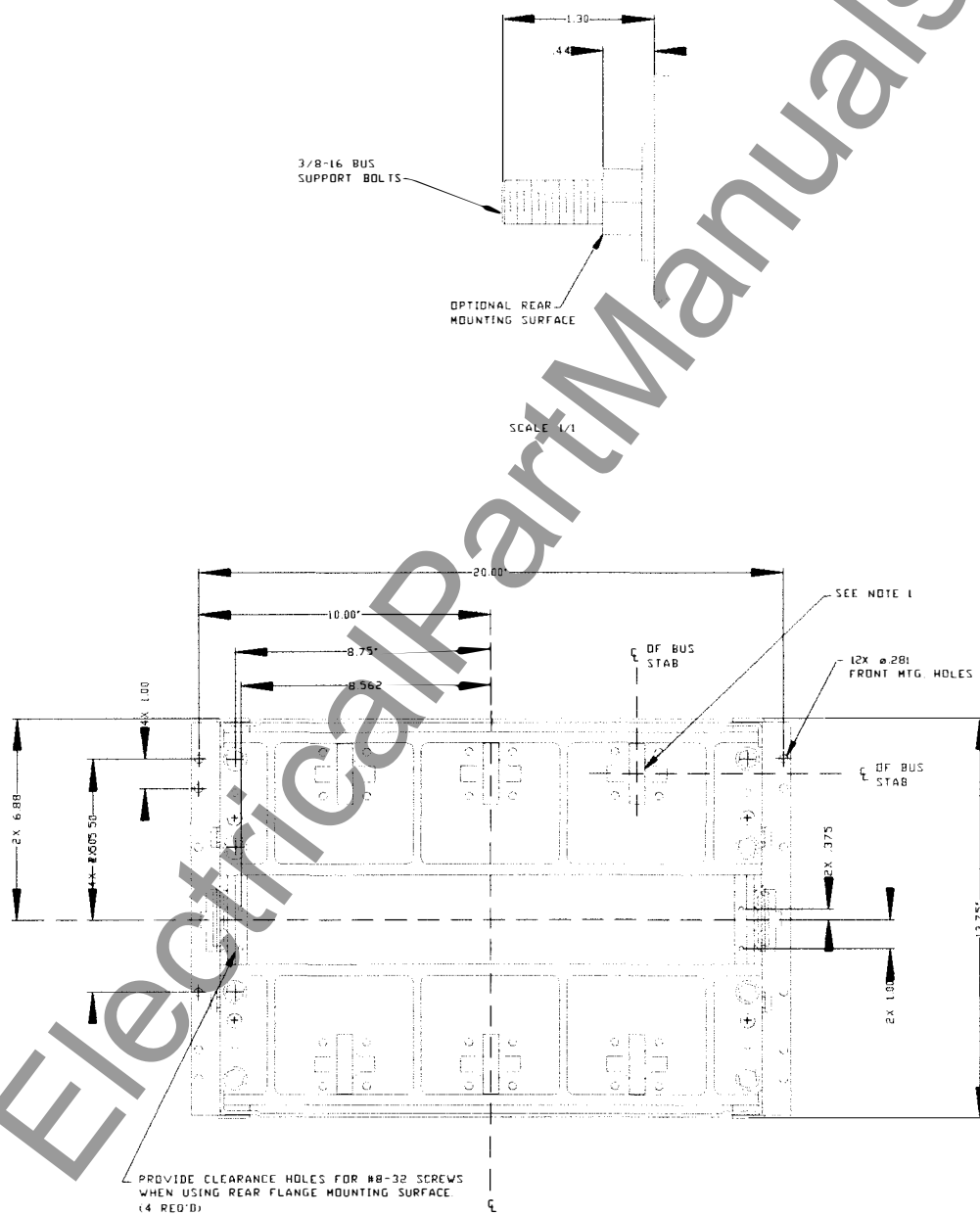
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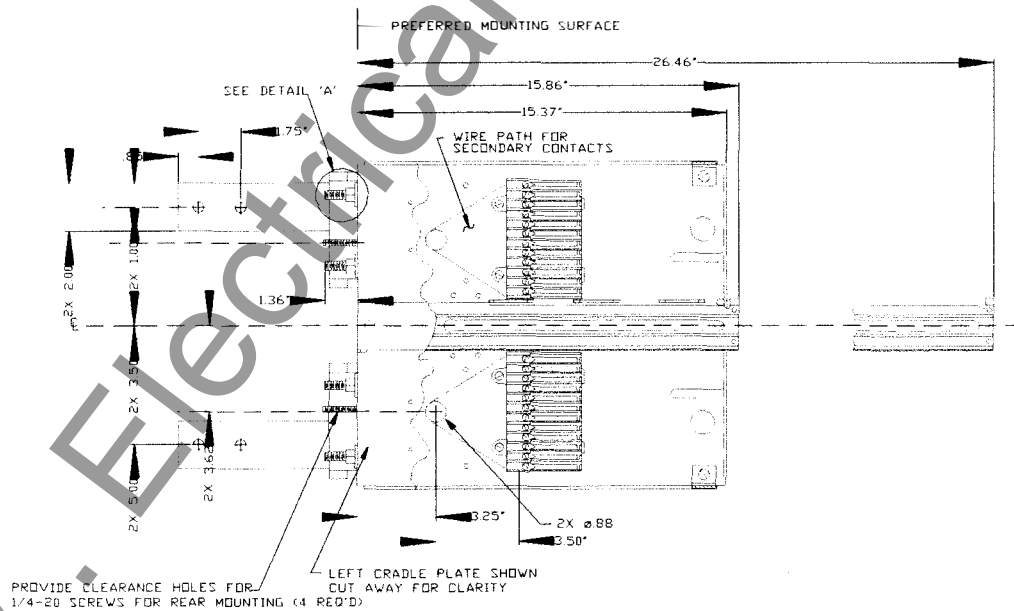
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Technical drawing of the front cover of a 19-inch wide rack. The drawing shows the internal structure and mounting points for modules. Key dimensions and features include:

- Overall Width:** 19.00"
- Overall Height:** 20.50"
- Internal Width:** 18.50" INSIDE CRADLE
- Mounting Points:**
 - 4X TOP, 4X BOTTOM $\phi 228$ HOLES
 - 4X TOP, 4X BOTTOM $\phi 438$ OPTIONAL MOUNTING HOLES
- Dimensions:**
 - Top: 21.82", 9.56", 2.75"
 - Left: 17.50", 8.75", 5.00", 5.00", 5"
 - Right: 17.38"
 - Bottom: 2X .54"
- Labels:**
 - FRONT COVER
 - LIFTING POINTS. DO NOT LIFT BY OTHER POINTS



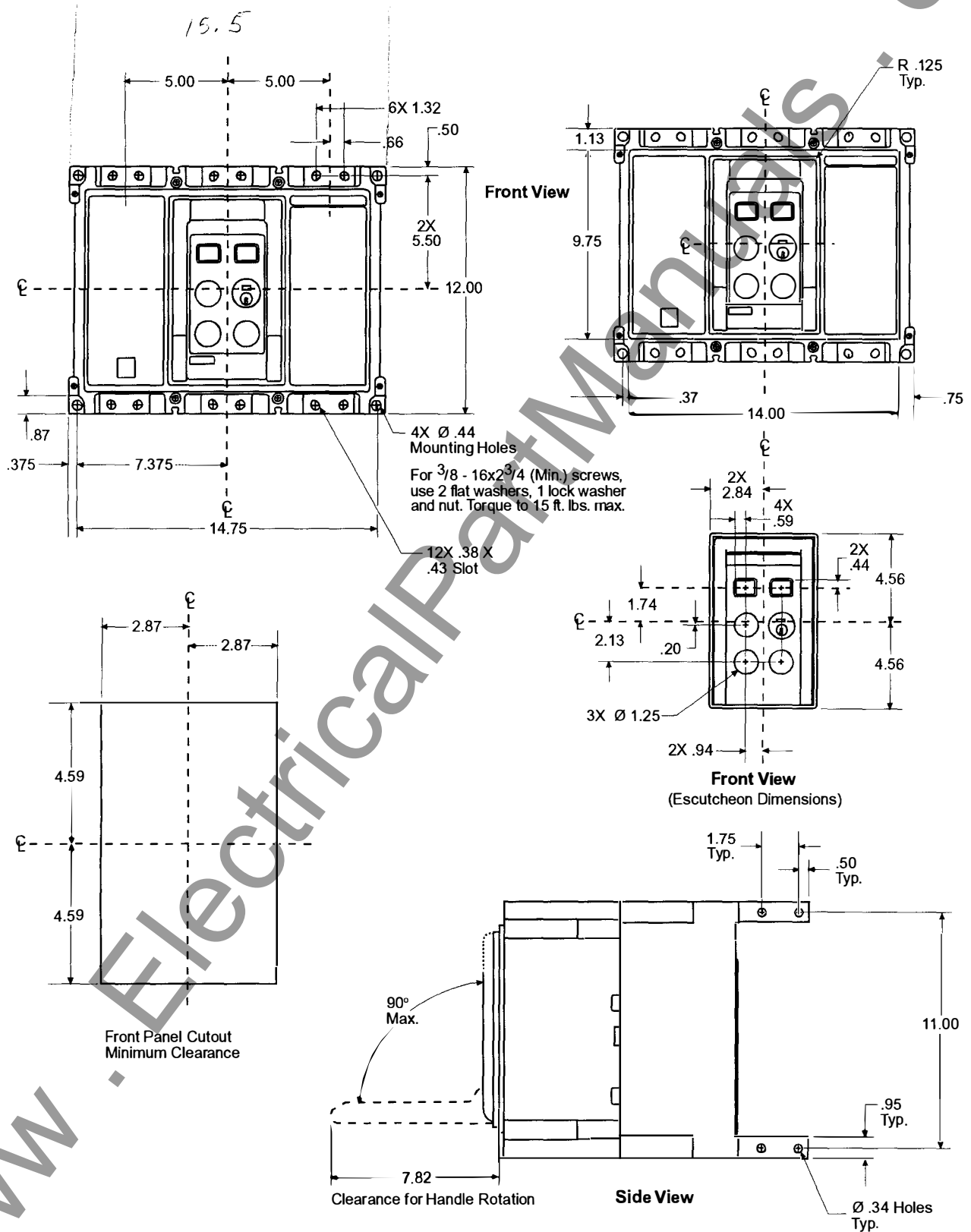
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Outline Dimension Drawing

1200A Fixed-Mounted



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