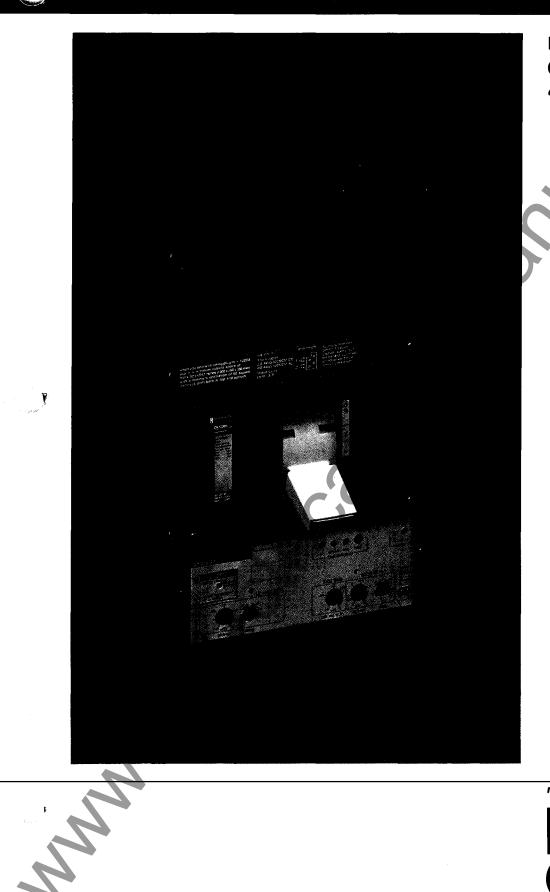
MERLIN GERIÑ



molded case circuit breakers 400 - 1200A

mastering electrical power



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Compact CK circuit breakers introduction, advantages

standard compliance

CK breakers are built in accordance with Underwriters Laboratories standard UL 489 and CSA C22-2 no.5. The circuit breaker and its accessories, except when noted are listed under UL File E107820, E107821, E107822 and E116305.

additional tests

In addition to standard tests and as indicated in the table. CK breakers meet UL 489 standard optional requirements (high available fault current).

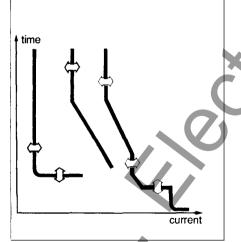
compliance with international standards

In addition to UL489 and CSA C22-2 no.5 the Compact CK has been designed to comply also with the international standard IEC 157-1 as well as with the major standards :

- british BS 4752.
- german VDE 660,
- french NF C63-120,
- australian AS 1930.

Compact circuit breakers have been approved for marine application by American Bureau of Shipping, Bureau Veritas, Lloyd's Register of Shipping, Registro Italiano Navale, Germanische Lloyd's and Det Norske Veritas.

4 types of trip units to meet specific needs



- ST 215D for general purpose.
- ST 315S for selective applications.

ST315ST with ground fault applications. ST315SR with load monitoring.

Time current characteristic curves include short time pickup and delay adjustements. The instantaneous override is set at 12 times the current sensor, independant of the plug rating or of the current setting.

CK type	ampere ratings		interrupti	ng ratings 🗏	
3-pole	current sensors	rating plugs	RMS Sym	. Amps	
	(A)	(A)	240V	480V	600V
standard type breake	ers				
CK 400N-CK 400NN	400	200 to 400	65,000	50,000	35,000
CK 800N-CK800NN	800	400 to 800	65,000	50,000	35,000
CK 1200N	1200	600 to 1200	65,000	50,000	35,000
high interrupting type	e breakers				
CK 400H-CK 400HH	400	200 to 400	85,000	65,000	42,000
CK 800H-CK 800HH	800	400 to 800	85,000	65,000	42,000
CK 1000HL	1000	500 to 1000	100,000	100,000	65,000
CK 1200H	1200	600 to 1200	85,000	65,000	42,000

CK 1000L	1000	500 to 1000	100,000	100,000	

ratings

three maximum continuous ratings

400, 800 and 1 200A rating are available with different basic breakers. In addition, rating plugs are provided to set the maximum current setting at a value equal or lower than the basic breaker selected

100% rated circuit breakers

CK 400NN, CK 400HH, CK 800NN and CK 800HH can be used for continuous operation at 100% of their rating as permitted by 1984 National Electrical Code, paragraph 210-22 (c) exception no. 2 and 220-10 (b) exception, when used in an enclosure described in page 27 with size and ventilation and Canadian Electrical Code part 1 C22-1-1986 section 8.

ST 315G for generator applications. ST 315G, ST 315GT and ST 315GR offer the same overcurrent characteristics as ST 315S except that time current curves are designed for generator protection : the long time delay is set at a lower value : 10 sec. max. at 3 times the current setting, fui

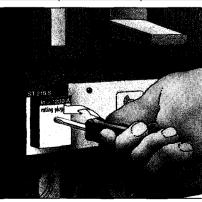
lype	max. ra fixed	ti ng (A) drawout
standard rated		<u>ciuriou</u>
CK 400N	400	400
CK 400H	400	400
CK 800N	800	800
CK 800H	800	800
CK 1200N	1200	1000
CK 1200H	1200	1000
CK 1000L	1000	800
100% rated		
CK 400NN	400	400
CK 400HH	400	400
CK 800NN	800	800
CK 800HH	800	800

□ the short time pickup is adjustable between 1.6 to 4 times the current setting. ■ ST 315L for current limiting circuit breakers. The instantaneous override is set at 8 times the current sensor, independant of the plug rating or of the current setting.

N and H ST 315S	L	N and H
ST 315S		
01 0100	ST 315L	ST 315G
option F	option F	option F
option T	option T	option T
option B	option R	option R
		option T option T

field interchangeable rating plug

All solid state trip units have a field installable rating plug located on the front face. The interchangeability makes rating changes simple. To avoid inadvertent errors, frames and rating plugs are keyed together and are not interchangeable with CJ 600 and CJ 400 rating plugs.



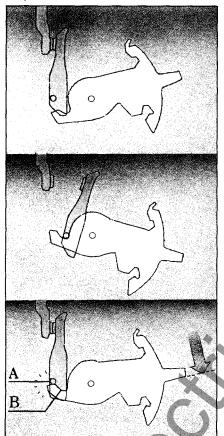
Compact CK circuit breakers advantages

isolation function

The operating handle is representative of the position of the main contacts. The OFF position can be reached only when the main contacts are fully opened.

The handle will reach the OFF position only if the pin A can be engaged into the slot B of the operating mechanism.

In case of unbreakable welding of any main contact due to non correct application of the circuit breaker, the mechanism will bump on this pin.



easy installation

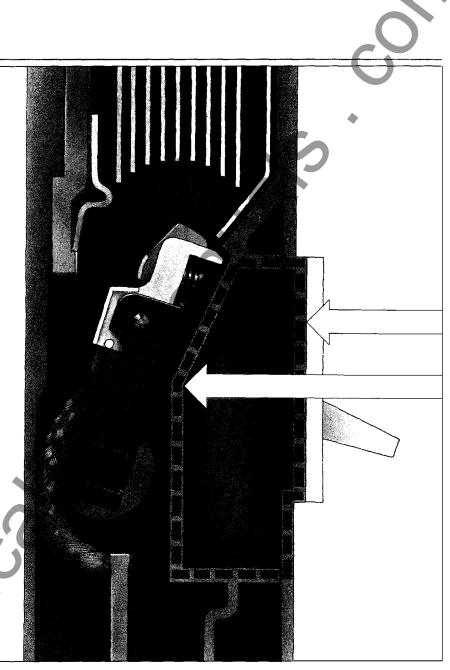
- reverse feeding
- common depth

All standard and high interrupting Compact circuit breakers from 250 to 1200A have a common depth of 4 1/2".

connection

Cu-AL pressure terminals are listed per UL file E107821 and can be either factory or field installed.

■ built-in terminal blocks are provided with the accessories, consequently intermediate terminals are not required for the connection of control wiring. They are located behind an accessory front cover. Removing this cover gives no access to direct access to live parts. Internal accessories are UL listed and are field installable.



reinforced insulation

Two insulation barriers separate the front face of the circuit breaker from the main contacts (4000 volts dielectric test between main contacts and front cover). This reinforced insulation allows a safe operation and safe installation of the electrical auxiliaries. The casing in which they are installed is independant from the casing of the main contacts.

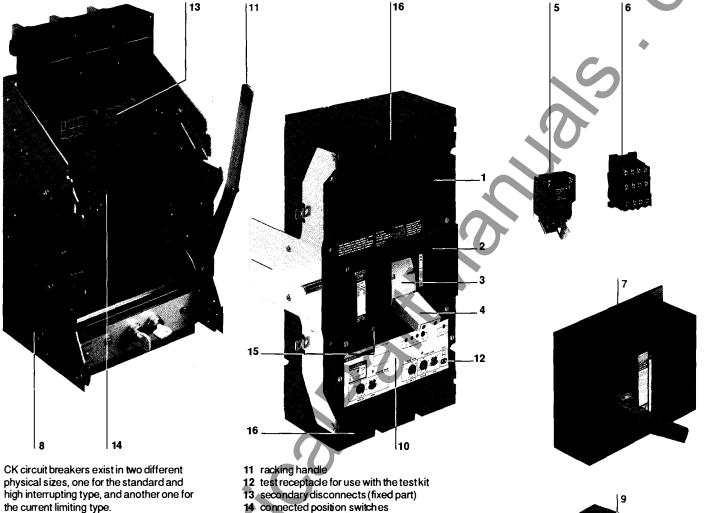
integral partitioning

Once the front cover has been removed, to give access to the auxiliary compartments, the main circuits remain fully insulated. Furthermore, interphase partitioning allows full installation between each pole even if the front cover has been removed.

disconnecting interlock

As a safety feature, in the event of disconnecting a closed breaker, a mechanical interlock will trip the breaker before the separation of the main disconnects.

Compact CK circuit breakers description



standard and high interrupting rating circuit breakers

CK molded case circuit breakers are designed to connect a load to an electrical supply and to provide tripping under overcurrent and ground fault conditions. They consist of :

- 1 three-pole high strength glass polyester casing
- 2 frontaccessory cover
- 3 quick-make/quick-break mechanism
- 4 handle with three positions :
- ON-TRIPPED-OFF
- 5 shunt trip or undervoltage trip
- auxiliary and alarm switches 6
- 7 rotary operating handle
- drawout assembly (not CSA) 8
- motor operator 9

10 solid state trip unit containing a current sensor powered solid state logic unit with rotary adjustment switches for up to five functions (see description page 7 and 8)

- 14 connected position switches
- 15 push-to-trip button
- 16 line and load terminal covers

Compact CK circuit breakers description

current limiting circuit breakers

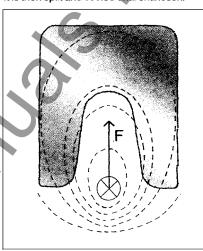
In order to compatibilize simplicity of design and efficient methods, some of the principles used to provide a fast contact opening are described as follows : In series association of the basic circuit breaker and of a limiting compartment equipped with an original system enables outstanding performances to be obtained : very high interrupting capability

■ specialization of the devices according to

the current to be interrupted : the basic circuit breaker interrupts currents of up to 8 x current sensors rating. over this value both devices operate simultaneously. This mutual assistance noticeably reduces contact wear. These performances are obtained by combination of the following techniques in the current limiting block :

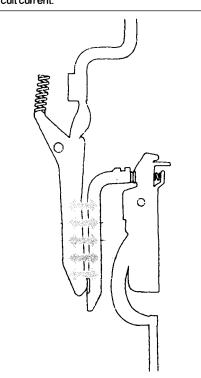
- contact repulsion
- enhancement of induced magnetic field
- arc quenching.

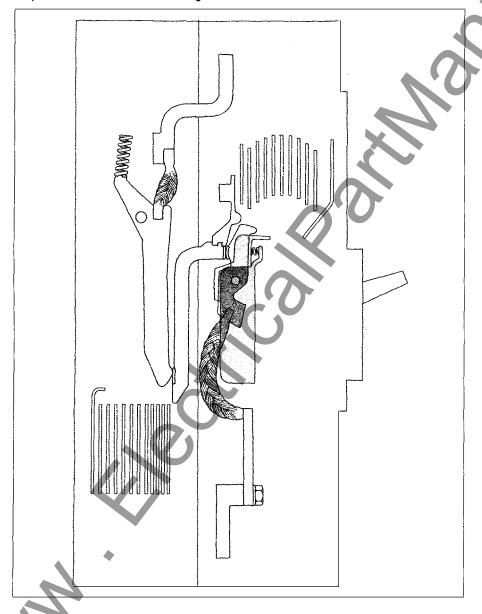
arc quenching due to the design and materials of the arc chute, a magnetic force F draws the arc into the V-shaped plates. It is then split and cooled until extinction.



contact repulsion

Electrodynamic forces are generated by the current flowing in parallel conductors. The moving contact is blown-off by the repulsive forces, which appear on a short circuit current.





Compact CK circuit breakers description

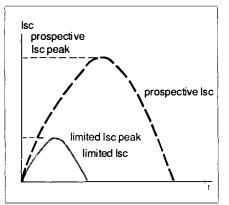
I_P and I²t curves

The limitation capability of a circuit breaker is that characteristic whereby only a current less than the prospective fault current is allowed to flow under short-circuit conditions.

This is illustrated by limitation curves which give :

■ the limited peak let-through current in relation to the RMS sym. value of the prospective short-circuit current (the short-circuit current that would flow continuously in the absence of protective equipment);

■ the limited let-through energy (thermal stress) in relation to the RMS sym. value of the prospective short-circuit current.



Installation of current limiting circuit breakers offers several advantages :

better protection

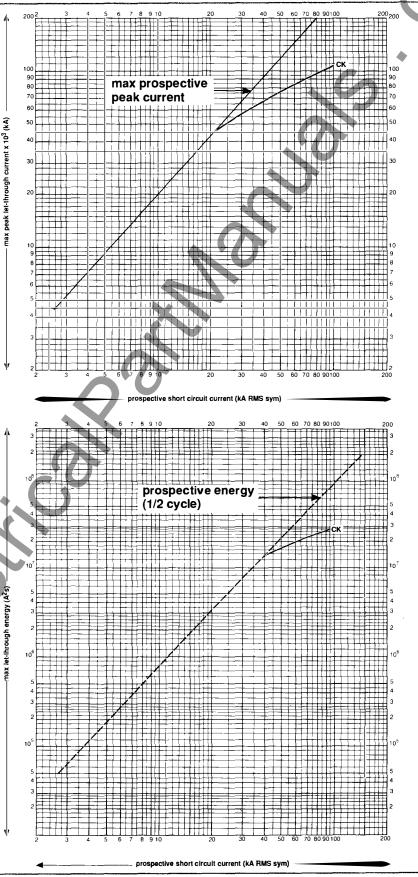
Current limiting circuit breakers considerably reduce the undesirable effects of short-circuit currents in an installation.

reduced mechanical effects

Electrodynamic forces are reduced, thus electrical contacts are less likely to be deformed or broken.

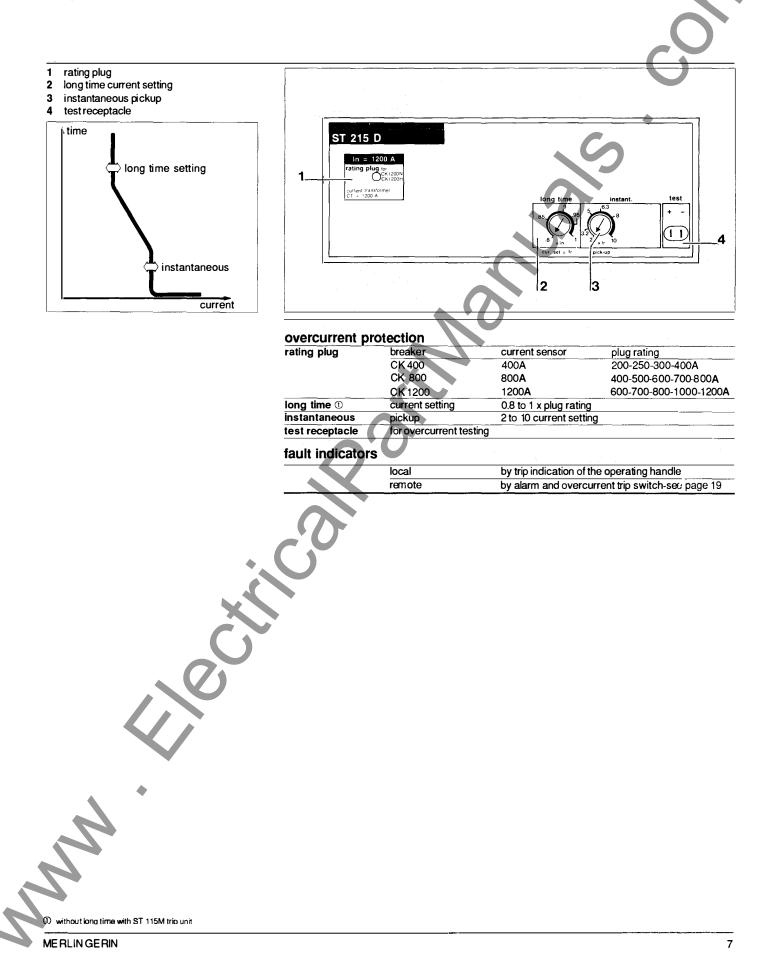
reduced electromagnetic effects

Measuring equipment situated near an electrical circuit is less affected.



Compact CK circuit breakers trip units

ST 215D for general application



Compact CK circuit breakers trip units

1

2

3 4

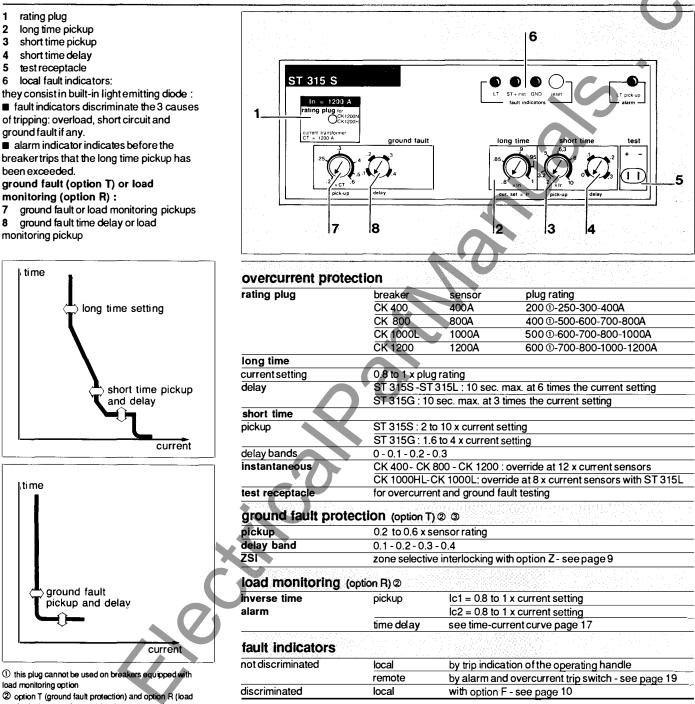
5

6

7

8

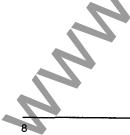
ST 315S - ST 315L for selective application ST 315G for generator protection



load monitoring option 2 option T (ground fault protection) and option R (load

monitoring) cannot be combined on the same breaker 3 option T : residual scheme

option W : source ground return (with ZSI). The maximum ground fault pickup meets 1984 National Electrical Code paragraph 230-95(a) (not exceed 1200A).



ground fault protection

Compact CK circuit breakers trip units

neutral sensor

Ground fault protection may be applied on 3Ø4W or 3Ø3W circuits. On 3Ø4W an external neutral sensor must be used. This neutral current sensor shall have the same ampere rating as the breaker. The following are current sensors for use with CK breakers equipped with ST 315ST, ST 315GT or ST 315LT trip units.

rating	for	cat. no.
400A	CK 400	35700
800A	CK 800	35701
1000A	CK 1000L	35702
1200A	CK 1200	35703
wiring		

It shall be as indicated in opposite fig. and on the neutral sensor label. Observe control wiring (terminal S1-S2, T1-T2). terminals

terminals S1-S2 (neutral sensor) are of "quick-connect" type (1/4" female tab socket are supplied with current sensors). terminals T1-T2 (circuit breaker) are pressure type terminal blocks. These terminals are intended for use with 18 to 14 AWG stranded copper wire.

Zone Selective Interlocking

Option Z provides selectivity and reduces the duration of fault compared to traditional time-delayed selectivity. By interconnecting several control units, it locates the ground fault and allows the upstream circuit breaker to trip at the minimum time regardless of the time delay setting of this breaker.

ground fault 1

Circuit breaker A will clear the fault within the minimum time delay regardless of its time delay setting.

ground fault 2

Circuit breaker B will inform the upstream circuit breaker A that it is clearing the fault and will prevent it from tripping instantaneously.

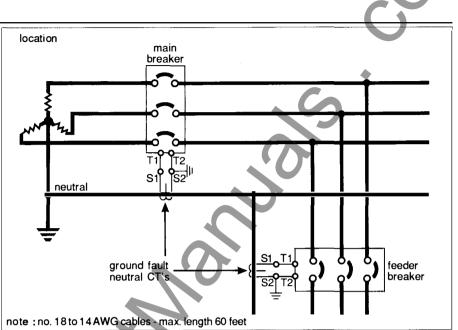
As a safety feature, the breaker A will trip at the end of its time delay setting if the fault is not cleared during this time. note :

circuit breaker terminals are delivered with "in" terminals jumpered. Remove the jumber when interlocking with a downstream breaker.

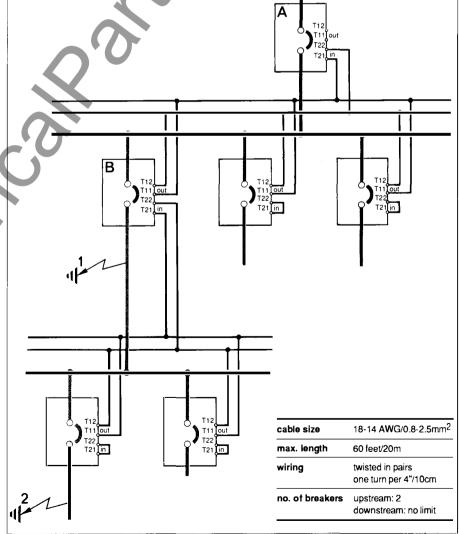
Compact CK type molded case circuit breakers may be also interlocked with Masterpact circuit breaker with option Z or W with ZSI ground fault option.

no. 18 to 14 AWG cables, twisted in pairs (approx. one turn per 4"). Max. length 60 feet.

Do not ground.







Compact CK circuit breakers trip units

load monitoring, fault and alarm indicators

load monitoring (option R)

The option R provides 2 independent static contacts which operates when the current exceeds adjustable pickup limits (two independent limits Ic1 and Ic2 adjustable from 0.8 to 1 x the long time setting. when the current exceeds the limit lc1 (or lc2) the contact R1-R2 (or R3-R4) closes, following an inverse time characteristics a when the current drops below the limit lc1 (or lc2) the contact R1-R2 (or R3-R4) opens with constant time delay (3 seconds) b These contacts can be used for load shedding, alarms, indications, etc... 240V AC max voltage 0.5 A triac outputs

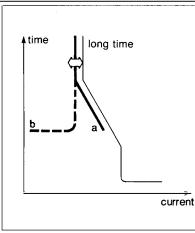
fault and alarm indicators (option F)

In addition to the mechanical fault indicator, long time, short time/instantaneous and ground fault trips are indicated separately.

Fault indications differentiate the 3 causes of tripping : overload, short circuit and ground fault if any. Option F provides LED's indicators located

on the front face of the trip unit.

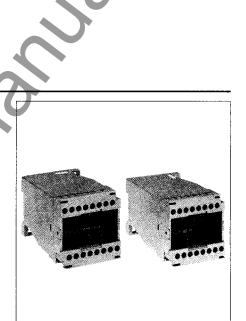
Alarm indication indicates before the breaker trips that the long time pickup has been exceeded.



A separate 24 to 250V AC or DC control source is required. Fault indications are maintened as long as the control voltage is provided. When the control voltage is considered as unreliable, auxiliary power module (AD) and battery pack module (BAT) may be added to preserve memory.

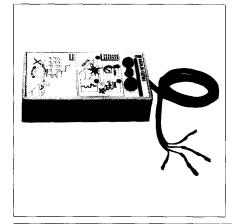
input voltages available for the module (AD) : DC : 24 - 48 - 125V consumption : 10W 60Hz : 120V consumption : 10VA

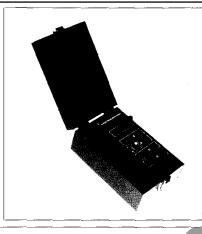
safeguard period of the battery pack module (BAT) : approximately 12 hours.



Compact CK circuit breakers trip units

mini test kit portable test kit





mini test kit **Overcurrent protection test** proceedure

- operate on "OFF load" conditions
- record the short time or instantaneous 2 pickup setting and set the trip unit to the minimum setting.
- 3 close the circuit breaker.

connect the two + and - test leads into trip unit test receptacle, observing the

- "+ overcurr" markings.
- 5 press the test kit push button, the circuit breaker will trip.
- 6 return to initial setting.

batteries

The mini test kit requires five 9 Volt batteries. Alkaline batteries are recommended.

dimensions : 5 1/2 x 3 x 1 1/2

portable test kit

warning : touching test plug pins may cause electrical shock when power cord is plugged and power switch should never be on the ON position unless test plug is connected.

- prior testing :
- operate on "off load" conditions.
- set control voltage selector located at 2
- the back of test kit to proper voltage.
- switch for control power has to be in the 3 OFF position.
- remove the transparent trip unit cover 4 and connect test leads according to
- "+ overcurr" markings
- plug in the power cord.

table 1 · value of K

6 turn control power switch ON. The power on" lamp should light. If not, check the source, then the test kit fuse (1 A fuse). close the breaker.

test kits

Every control trip unit is equipped with a test receptacle that can be used with a test kit. This particular design allows a safe and simple testing.

Tests performed by test kits are only functional tests designed to electrically test the operating integrity of the control unit, the flux transfer device and the mechanical operation of the breaker. Tests are not designed to calibrate the breaker. Calibration can best be done at the factory.

mini test kit	cat. no. 36701
portable test kit	cat. no. 55651

Iong time :

- test leads shall be connected according to "+ - overcurr" markings (on trip unit).

- set current selector K of test kit at trip unit long time setting (see table1).

- move Ir switch. The breaker will trip in the following tripping time :

- ST 215D - ST 315S - ST 315L : 150 sec. max.

- ST 315G : 40 sec. max.

caution : when breaker trips

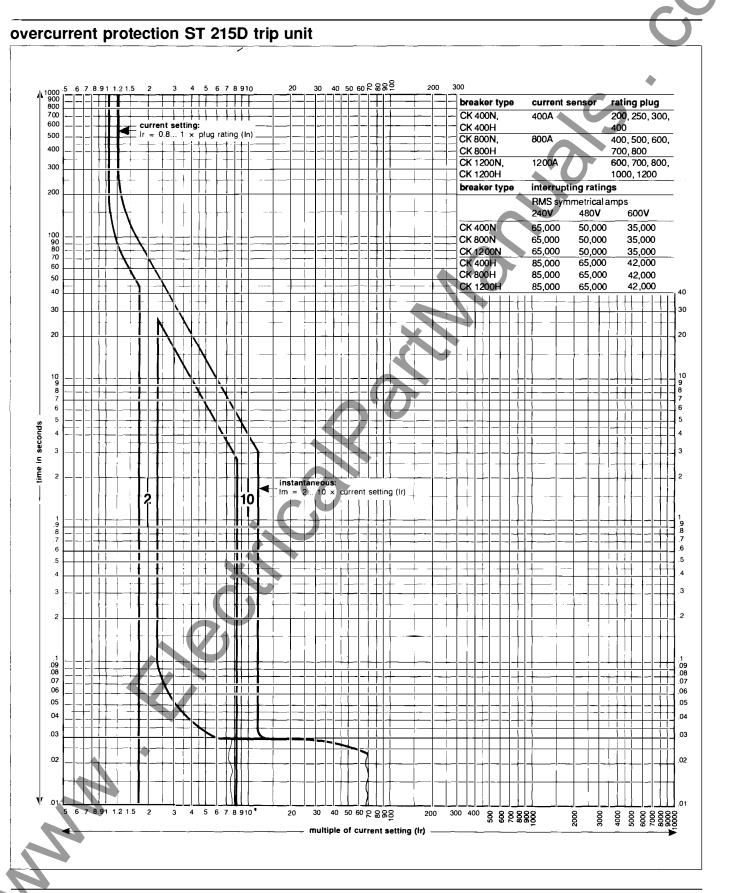
release the test switch immediatly. Under no circumstances, should this switch be in the "ON" position for more than 120 % of the expected maximum tripping time.

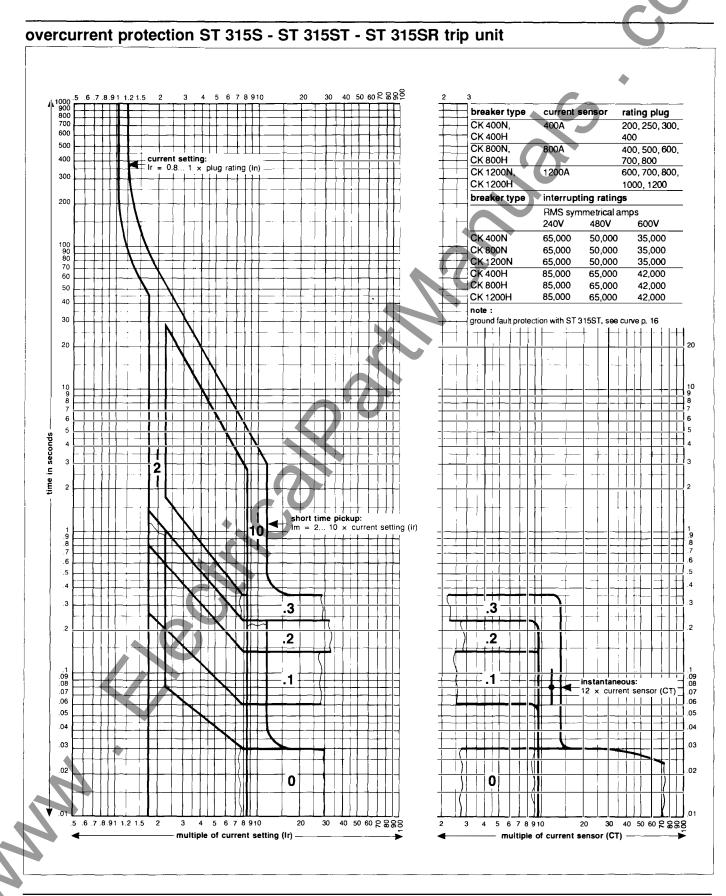
short time or instantaneous :

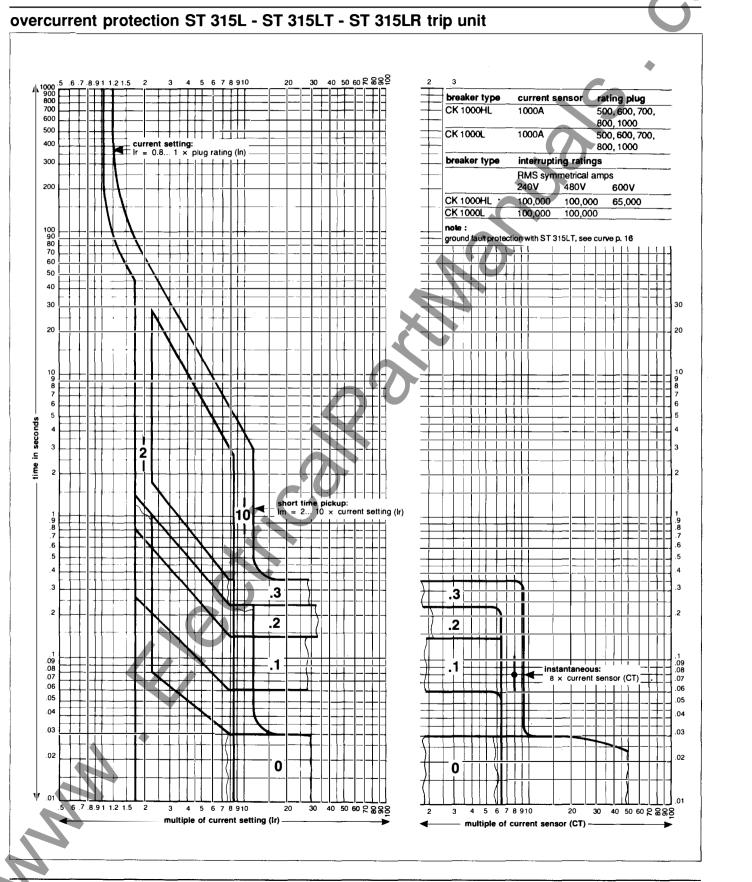
- tests leads shall be connected according to "+- overcurr" markings (on trip unit). - move Im switch for one second max. to trip breaker

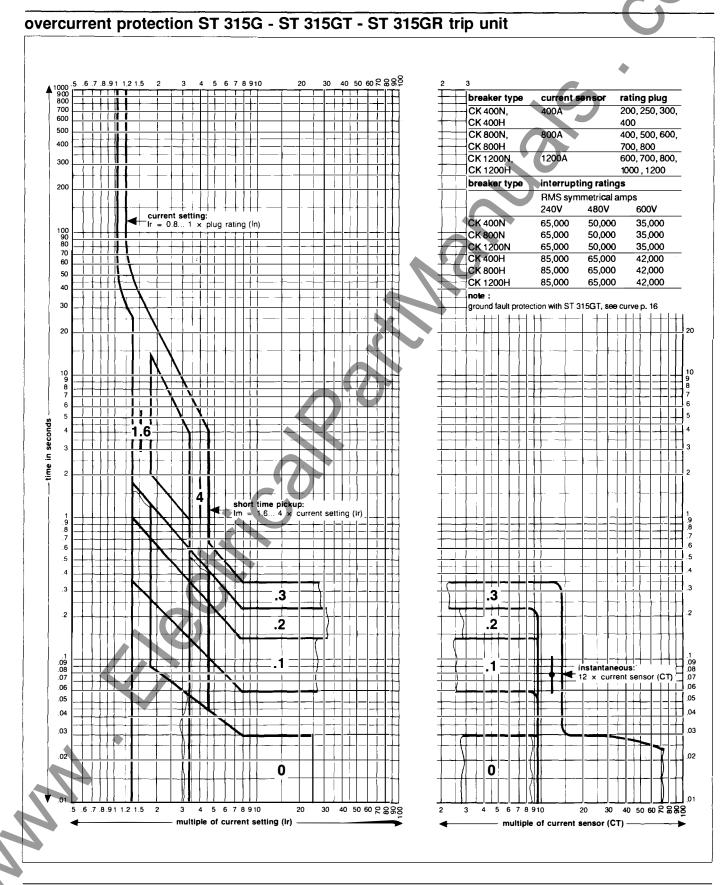
ground fault (residual scheme) : caution : test leads shall be connected according to "+ - ground" markings (on trip unit). Move Ih switch for one second max. to trip the breaker.

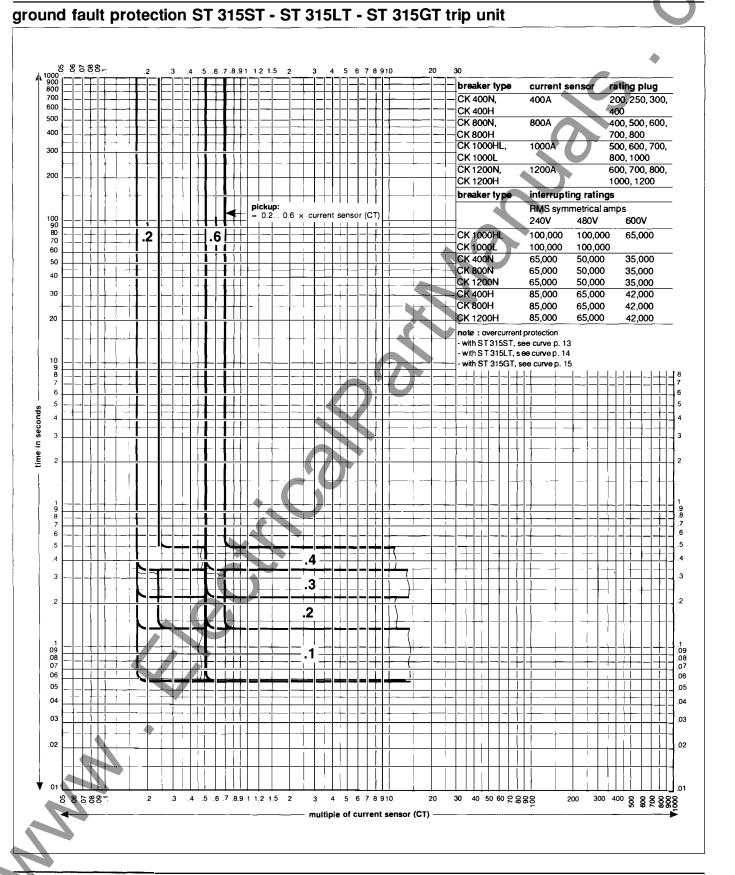
type	plug rating (A)	trip unit k	ong time set at	:
		1.00	0.90	0.80
CK 400	200	0.50	0.45	0.40
	250	0.65	0.55	0.50
	300	0.75	0.65	0.60
	400	1.00	0.90	0.80
CK 800	400	0.50	0.45	0.40
	500	0.65	0.55	0.50
	600	0.75	0.65	0.60
	700	0.90	0.80	0.70
	800	1.00	0.90	0.80
CK 1000L	500	0.50	0.45	0.40
	600	0.60	0.55	0.50
	700	0.70	0.65	0.55
	800	0.80	0.70	0.65
	1000	1.00	0.90	0.80
CK 1200	600	0.50	0.45	0.40
	700	0.60	0.50	0.45
	800	0.70	0.60	0.50
	1000	0.80	0.75	0.60
	1200	1.00	0.90	0.80

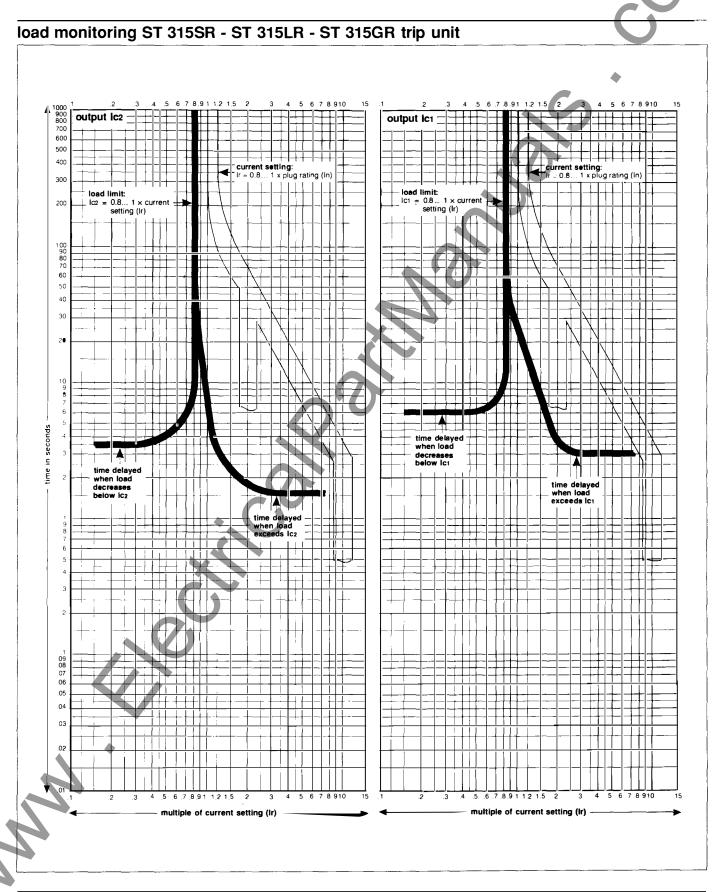












Compact CK circuit breaker accessories

terminals shunt trip

Internal accessories comply with requirements of Underwriters Laboratories Standard UL 489 and CSA C22-2 no.5. Most of them as noted below are listed for field installation per UL file E107821.

accessories	installation
shunt trip	field installable
undervoltage trip	field installable
2 auxiliary switches	field installable
1 aux. + 1 alarm switches	field installable
3 aux. + 1 alarm switches	field installable
motor operator	field installable
overcurrent trip switch	factory mounted
position switches	factory mounted

terminals

Accessory terminals are standard and located within the breaker, behind the front cover.

Two types are provided :

■ field installable accessories terminals are directly mounted on the accessory. Each terminal may be connected by one or two stranded copper

wires 18 to 14 AWG. Tightening torque : 12. lb. in.

Cable strip length : 3/8" approximate. factory mounted accessories pressure type terminals secured by a screw on the breaker. Each terminal may be

connected by one stranded copper wire 18 to 14 AWG.

Cable strip length : 3/8" approximate.

In the factory these terminals are facing towards the top of circuit breaker (see gutters on wiring diagram page 23). For his convenience the end user may direct them to the side of the breaker. This can be done easily on site :

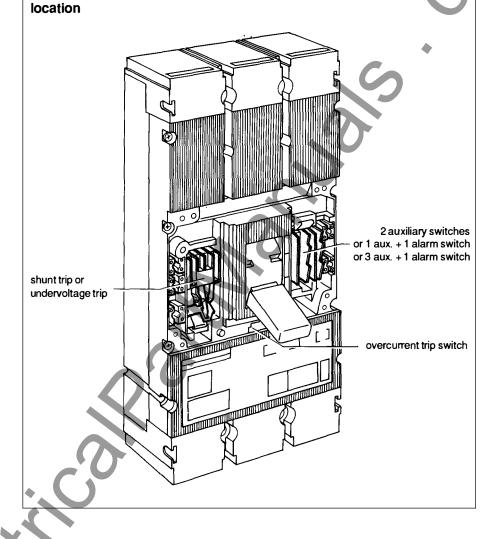
- remove terminal using a scewdriver 1
- break the knock-out for the wire exit 2
- replace terminal. 3

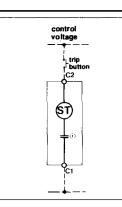
Caution :

open circuit breaker and disconnect control power before removing this front cover.

shunt trip

The shunt trip is intermitently rated with a series normally open contact. AC shunt trips can be operated at 55 percent of their rated voltage, making them suitable for use with ground fault protection devices. minimum operating voltage : AC: 55% of rated voltage DC: 75 % of rated voltage * during 50 ms max.

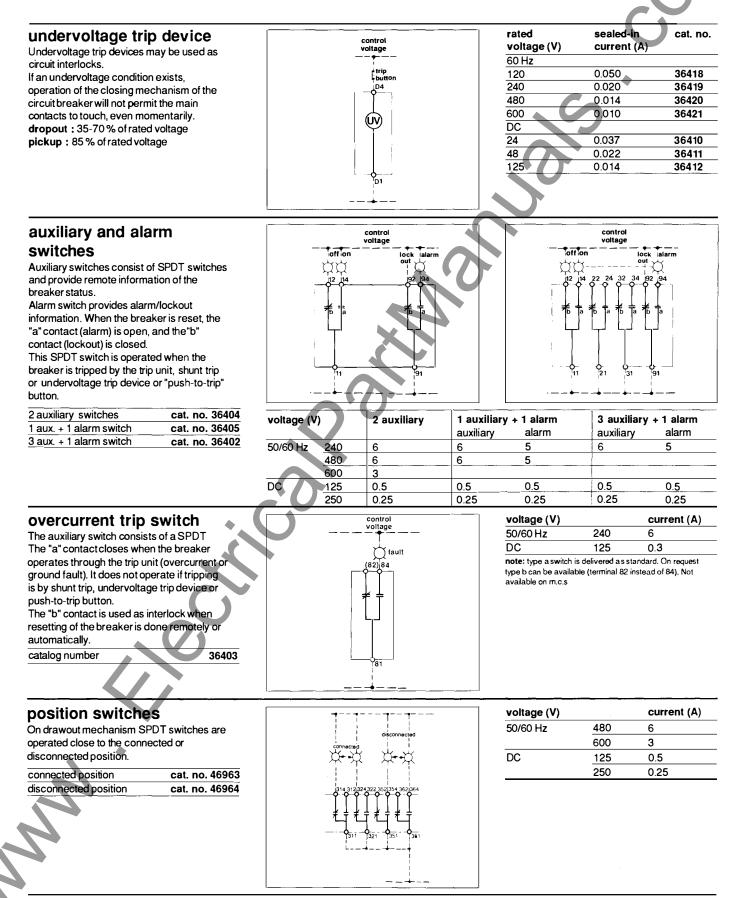




rated voltage (V)	inrush * current (A)	cat. no.	
60 Hz			
120	2.5	36437	
240	0.3	36446	
480	0.5	36446	
600	1	36447	
DC			
12		36434	
24	11	36435	
48	5.5	36436	
125	3.5	36437	

Compact CK circuit breaker accessories

undervoltage trip device auxiliary and alarm switches overcurrent trip switch position switches



Compact CK circuit breaker accessories

inrush fuse rated motor operator voltage (V) current (A) amps (A The motor operator remotely operates the 50/60 Hz circuit breaker. Besides, a toggle remains 6 10 120 accessible to open and close the breaker 240 4 10 DC ON, TRIPPED and OFF positions are clearly 24 15 15 indicated by the operating handle. 48 11 10 Provision for padlocking is provided as 125 10 standard to lock the toggle in the OFF 6 position. When locked manual or remote operating voltage : 85-110% of rated voltage max. operation frequency : 2 per minute Interlock switches electrically disconnect the closing time : 200 ms motor operator when the front transparent opening time: 500 ms cover is open for local operation or minimum operating order: 100 ms padlocking and when the complete mechanism is rocked for connecting internal accessories (shunt trip, undervoltage trip device, auxiliary switches or motor operator) Under fault conditions the operating handle will indicate the tripped position of the breaker. Depending on the wiring, resetting standard scheme remote resetting during can be done locally, remotely or (manual resetting) opening sequence automatically (see wiring diagrams). note : using an overcurrent trip switch (1) I off (1) off + reset I Oľ (cat. no. 36403), automatic resetting is not possible after an overcurrent, i.e. short circuit or overload, but possible after a voluntary tripping, local or remote. cat. no. 120 46928 240 46929 24 46917 46918 151 152 151 152 125 46919 motor overcurrent operator trip switch (2) automatic resetting remote resetting using after tripping a resetting push button reset ion ! (1) • <u>[off</u> on 10 ① caution : control diagram shall be designed to interlock remote on and off orders ② overcurrent trip switch is recommended to lock remote resetting after an electrical fault CS - the breaker is manually operated 151 152 - the motor operator is rocked CD built-in alarm switch, operates when breaker trips by an electrical fault or opening coils. motor overcurrent auxiliary overcurrent motor operator CS electrical interlock switch delivered with automatic trip switch (2) switch operator trip switch (2)

C1 limit switch CV locking switch, opens w

- the breaker is padlocked

CA self feeding switch

source changeover motor

locally.

closing is impossible.

(field installable) voltage (V)

48

50/60 Hz

DC

Compact CK circuit breaker accessories

rotary operating handle padlock adaptator door escutcheon label holder

rotary operating handle

Two versions are available :

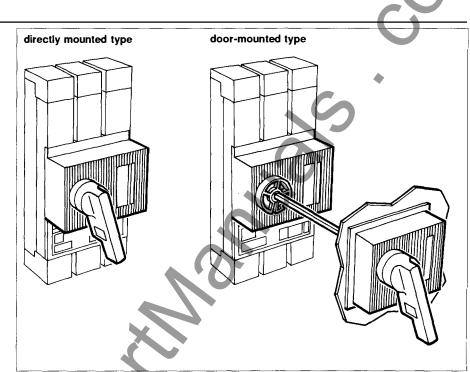
directly mounted

This handle is directly mounted on the circuit breaker. It accomodates as standard up to three padlocks to lock the handle in the OFF position. However, a knockout tab can be removed to allow the locking of the handle in the ON position. Due to the trip free mechanism padlocking in such a position will not prevent the circuit breaker from tripping under overcurrent conditions. The handle will continue to indicate ON. Padlock shackle diameter : 1/4 to 5/16.

door-mounted type

The handle is removable and can be fitted on a door-mounted mechanism. A 16" long shaft extension is supplied and can be cut to a suitable length. A cutting and drilling jig is provided.

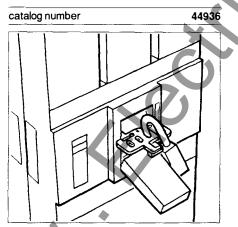
The mechanism has the same function as the directly mounted type and provides door interlocking preventing the door from being opened when the breaker is closed.



note: door interlock can be disabled or defeated by turning the defeating screw located on the front face. It accomodates as standard up to three padlocks to lock the handle in the OFF position or ON (by removing a knockout). Padlocking is possible only if the coupling of the extension shaft and the door mounted mechanism is correctly done.

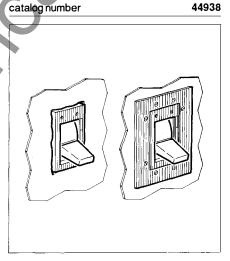
padlock adaptator

A padlock adaptator is available to padlock the circuit breaker in the OFF position. It is similar to the one used on CE,CF and CJ type. The adaptator accomodates up to 3 padlocks. Padlock shackle diameter : 1/4 to 5/16



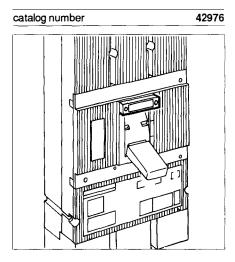
door escutcheon

A door escutcheon provides better appearance of the door cutout

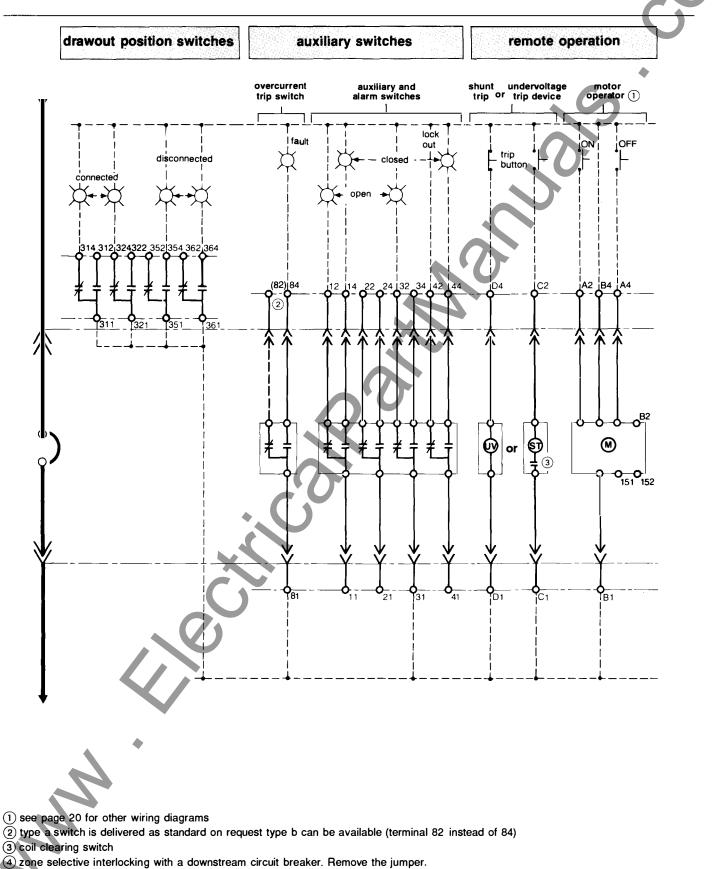


label holder

A label holder can be clipped onto the front cover. It permits an easy circuit breaker identification.

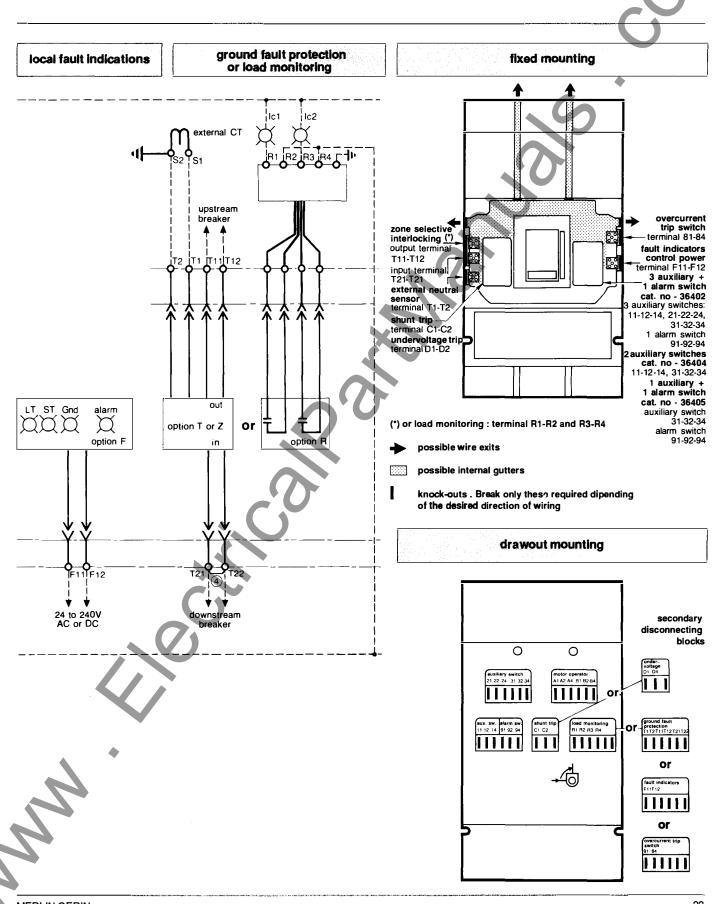


Compact CK circuit breaker wiring diagrams



note: contacts are shown with the breaker in the open and reset position.

Compact CK circuit breaker wiring diagrams



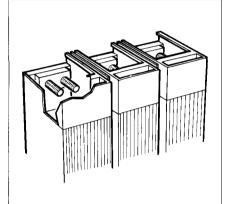
Compact CK circuit breaker main connections

CK circuit breakers may be connected with bus bars or cables on both line and load sides. The type of connections shall be specified when ordering.

A field modification is possible to either mount or remove the pressure type terminals. Complete instructions are given with the set of pressure type terminals and in the installation instructions provided with the breaker.

Caution : modification of terminals requires removing of a front and back terminal cover. When the modification is completed, this cover must be replaced.

front connection



with bus bars

CK circuit breaker may be connected with one to three copper or aluminium bus bars : $2 \times 1/4$ " or $1 \cdot 3/4 \times 1/4$ ".

terminal cover

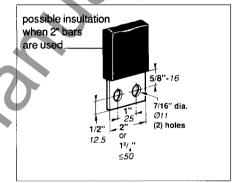
The short terrminal cover (1 11/16 " height) is provided. However, the long terrminal cover (3 1/16" height) normally supplied with pressure type terminals may be used.

tightening

The bus bars shall be secured by two bolts and Belleville washers provided. Tightening torque is 400 lb. in.

note :

for voltages above 240V; insulation around bus bars may be required to meet spacings between phases required by the NEC.



with cables

Copper or aluminium cables may be connected by pressure type connectors with a capacity of :

■ rating 800 Amp. :

1 to 2 cables 2/0 to 400 MCM Cu or 1 to 3 cables 2/0 to 300 MCM Cu or 1 to 3 cables 2/0 to 300 MCM Al cable strip length : 1 1/4"

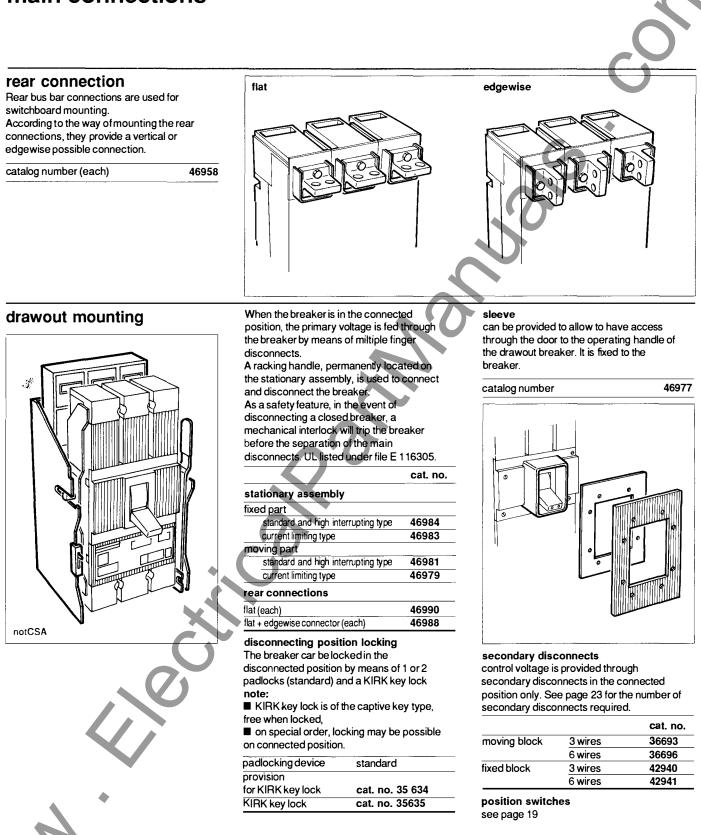
- rating 1200 Amp. :
- 1 to 4 cables 3/0 to 500 MCM Cu
- 1 to 4 cables 4/0 to 500 MCM Al

cable strip lengths : 1 1/4" (front holes) and 2 1/4" (back holes).

Cables shall be torqued at 375 lb. in. (3/8 allen wrench).

The connectors are secured on breaker by screws tightened at 400 lb. in. Caution : connectors are plated for reliable electrical contact. Do not abrase them.

Compact CK circuit breaker main connections



Compact CK switches



construction

CK molded case switches are designed identically to CK molded case circuit breakers, except that they are not equipped with trip unit and sensors. UL listed under UL file E 107822.

Caution :

molded case switches do not provide overcurrent protection. Molded case switches can be protected by a CK circuit breaker.

ratings

•				
m.c.s.		when protected by Merlin Gerin CB's		
600V		CK 800N ①	ČK800H ①	CK1000HL
		CK 1200N	CK 1200H	CK1000L
CK 800NA			6	
maximum rating		800A	800A	800A
suitable for use on a circuit	at240V	65,000	85,000	100,000
(max RMS sym. amps)	at 480V	50,000	65,000	100,000
	at 600V	35,000	42,000	65,000
CK 1200NA			U	
maximum rating		1200A	1200A	1200A
suitable for use on a circuit	at240V	65,000	85,000	100,000
(max RMS sym. amps)	at 480V	50,000	65,000	100,000
	at600V	35,000	42,000	65,000

accessories

The following accessories of the CK circuit breaker may be used with the CK molded case switch.

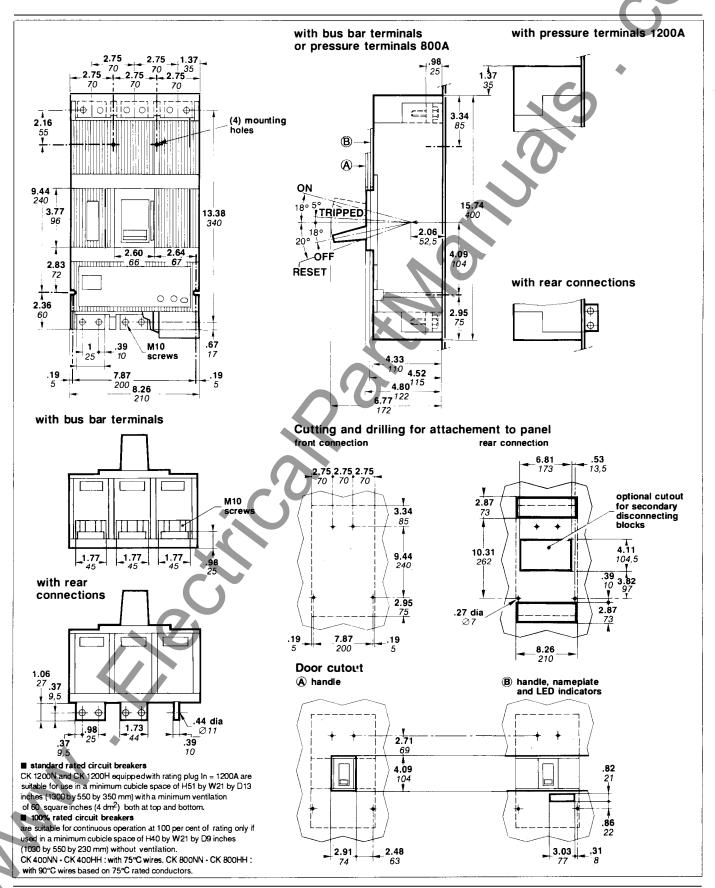
	page
shunt trip	18
undervoltage trip devices	19
2 auxiliary switches	19
1 auxiliary + alarm switch	19
3 aux. switches + 1 alarm switch	19
position switches	19
motor operator	20
padlock adaptor	21
dooresutcheon	21
label holder	21
rotary operating handle	21

dimensions-installationconnections

Molded case switch dimensions, installation and connections are identical to those of the corresponding circuit breaker. See page 24 and 25.

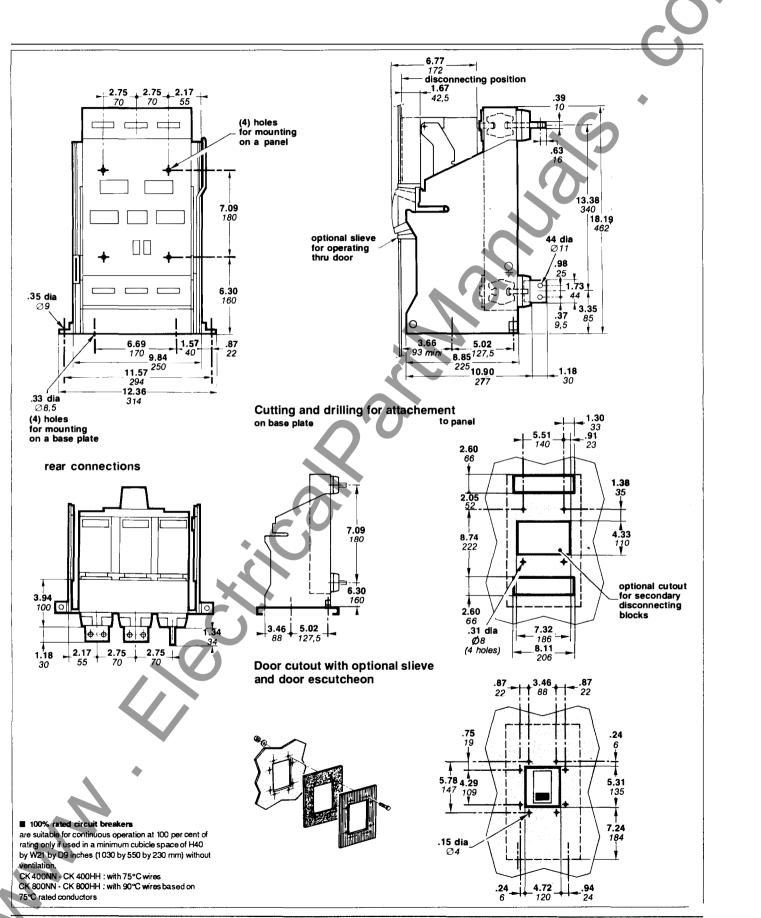
inch / mm

CK400 - CK800 - CK1200 fixed mounting, front or rear connection



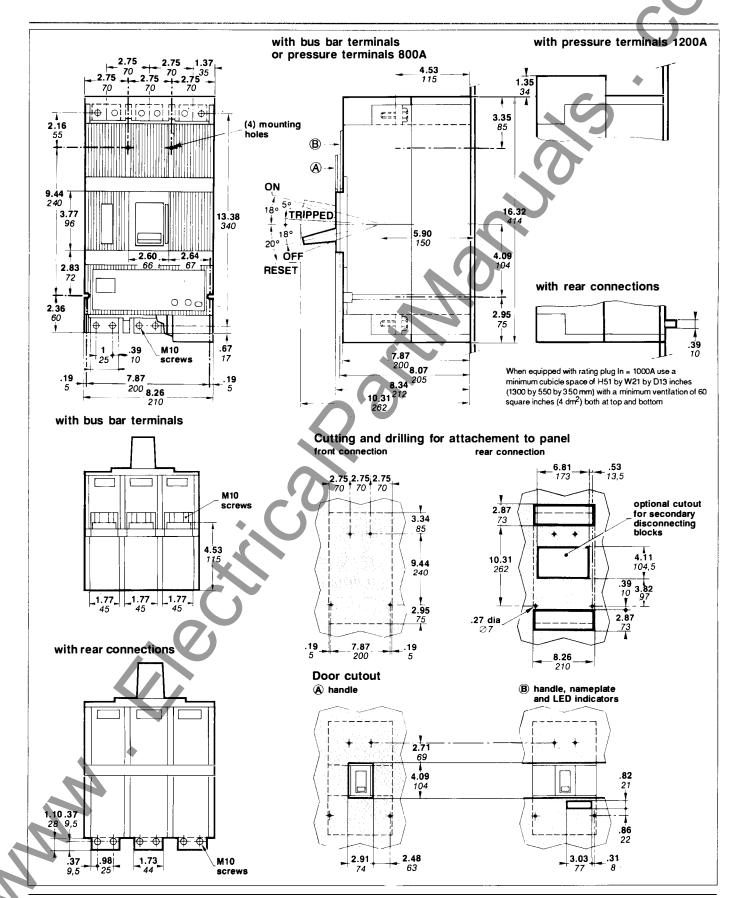


inch / mm



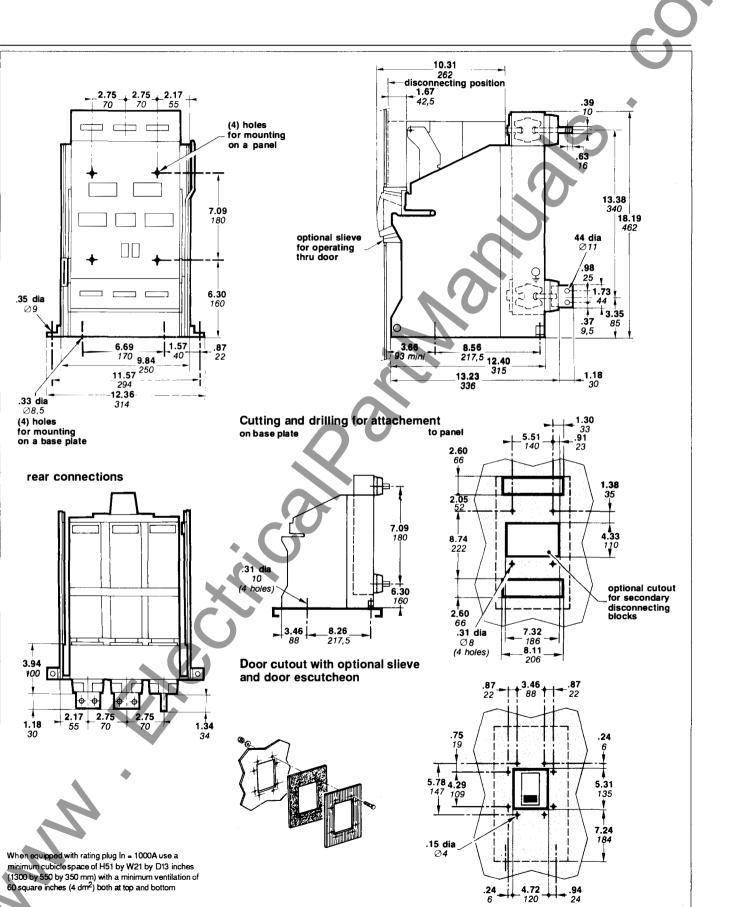
inch / mm

CK 1000HL - CK1000L fixed mounting, front or rear connection



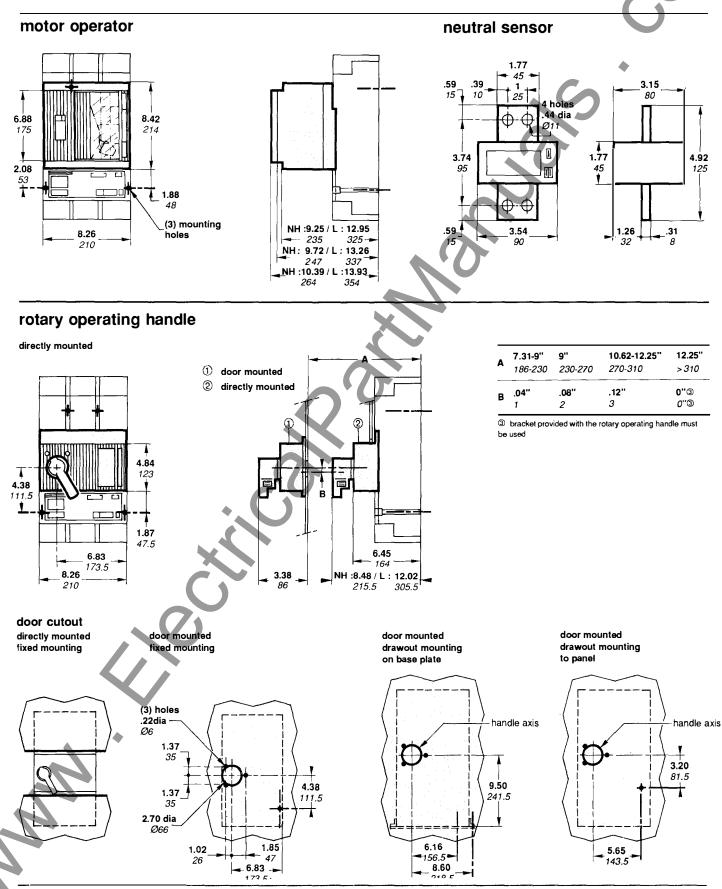
CK1000L drawout mounting

inch / mm



inch / mm

motor operator rotary operating handle neutral sensor



Compact CK circuit breaker appendix

UL 489 test procedures (abstract from UL 489 with revisions through April 6th, 1987)

standard tests	test					sequence X Y	NJ,
For solid state trip breaker, and			70[])	Separate and a	entinte entinti entinte <u>te destruit</u> e		
uncompensated thermal breaker rated	200% calibrati 135% calibrati						
40°C, the test sequences are :	calibration of a					<u> </u>	
	overload	lajustinisianti	μ μ				
	tungsten lamp	load				0	
	100% calibrati		04°F)			2	
			, pration at 25°C (77°F)				
	endurance						
	200% calibrati						
	135% calibrati						
	interrupting ab						
	interrupting at						
	200% trip out a)				
	dielectric volta	•					
	 Applies only for Applies only for 		A or less, 125 or 125/250V or rated 40°C.	y less			
standard specifications	Temperature			Enduran	ice		
200% calibration at 25°C	When connec			-	iker must a	omplete an en	durance
The breaker must trip within time limits which	bus bars (see			test:			nata -
lepend on the rating from 3 minutes for a	current, the te				ions at rate	ed current and	rated
0A ratedbreaker, up to 30 minutes over	specified limits		does not exceed	voltage	ad hy na lar	ad operation .	
2000 A .	Examples of s		andhus			all be 0.75 to (0.80
35% calibration at 25°C	■ "75°C" ∞p			lagging.			
The breaker must trip within two hours	rating	number	size	Example	S:		
for breakers rated more than 50 A).	100A	1	1AWG (60°C)	frame	number	of cycles of	
	100/1	or 1	3 AWG	size	operatio		
Calibration of adjustable	250A		250 MCM		with	without	total
nstantaneous trip	400A	2	3/0 AWG		current	current	
he breaker must trip within the range of 80- 20% of the maximum marked tripping	600 A	2	350 MCM	100A	6,000	4,000	10,000
surrent and 75-125% of the minimum marked	800A	3	309 MCM	225A	4,000	4,000	8,000
ripping current.	1000A	3	400 MCM	400A	1,000	5,000	6,000
	1200A	4	350 MCM	600A	1,000	5,000	6,000
Dverload	copper bus	bar		800A	500	3,000	3,500
up to 1600A : fifty operations at 600% of				1200A	500	2,000	2,500
ated current 2 2000 and 2500A : twenty-five operations	rating	number	size	1600A	500	2,000	2,500
at 600 % of rated current	1600A	2	<u>1/4 x 3</u>	2000A 2500A	500 500	2,000 2,000	2,500
■ 3000 to 6000A : three operations at 600%	2000A 2500A		<u>1/4 x 4</u> 1/4 x 5	2500A 3000A	400	1,100	2,500 1,500
ollowed by twenty-five operations at 200 %	2300A	2 or 4	1/4 x 2	3000A	400	1,100	1,500
of rated current.	3000A	4	1/4 x 4				
he power factor shall be from 0.45 to 0.50	(1200A or less	· ·					
agging.	(1200A of less	5. 1000A / In-					
2							
A .							
A L							
An an							

Compact CK circuit breaker appendix

UL 489 test procedures (abstract from UL 489 with revisions through April 6th, 1987

Interrupting ability (Y sequence)

After endurance tests and calibrations repeated, the breaker completes an opening followed by a close-open operation (O-t-CO), with specified current. Examples for three pole breakers :

frame rating	RMS Sym. Amps (3-pole O-t-CO)
100A ①	3,000
225A	3,000
400A	5,000
600A	6,000
800A	10,000
1200A	14,000
1600A	20,000
2000A	25,000
3000A	35,000

① Above 250V.

Interrupting ability (Z sequence)

A 3-pole breaker rated 240, 480 or 600V have to complete an opening operation and a close-open operation (O-t-CO) on each pole, at rated voltage, followed by an opening operation (O) using all the three poles for the frame sizes up to 1200A, an additional close-open operation on the three poles is required).

Examples for 3-pole breaker :

frame rating	RM Sym. Amps				
	each pole	common			
	0-t-CO	0	O-t-CO		
100 to 800A	8,660	10,000			
1000 to 1200A	12,120	14,000			
1600A	14,000		20,000		
2000A	14,000		25,000		
3000 A	25,000		35,000		

Dielectric

After tests, the breaker must withstand for one minute a voltage of 1000V plus twice the rated voltage between :

- line and load terminals
- terminals of opposite polarity
- live parts and the overall enclosure

Optional tests :

high available fault current Breakers having passed all the standard tests may have the UL label applied at higher values than the standard.

Test sequence is as follow :

200 % calibration

 interrupting capacity : an opening operation followed by a close open operation (0-t-CO) on all poles are performed

on the circuit breaker. The power factor over 20000A shall be 0.15

to 0.2 lagging trip out at 250%

dielectric at twice the rated test voltage.

■ 100% rated

Breakers having passed all the standard tests may have the UL label applied to use the circuit breaker in an enclosure, when carryinz 100% of its maximum rating. The circuit breaker is submitted to additional temperature tests performed as in Standard tests, except that the breaker is installed in an enclosure. The dimensions and possible ventilations shall be recorded and shall be marked on the breaker.

tests on accessories

Shunt trip and undervoltage trip These devices are submitted to temperature, overvoltage, operation, endurance and dielectric tests. Overvoltage test

It checks that the device is capable of withstanding 110% of its rated voltage continuously without injury (this test does not apply to a shunt trip with an "a" contact

connected in series).

Operation

The shunt trip must operate at 75% of its rated voltage (except that shunt trip devices for use with ground fault protection shall operate at 55%).

The undervoltage trip must trip the breaker when the voltage is between 35 and 70% of its rated voltage and shall seal (i.e.: the breaker cannot be turned on ON position) when the voltage is at 85% or more of its rated voltage.

Endurance

The device must be capable of performing successfully for 10% of the number of "with current" operations of the breaker.

Auxiliary and alarm switches

Auxiliary and alarm switches must be submitted to temperature, overload, endurance and dielectric tests.

Overload test

The test consists of fifty operations making and breaking 150% of rated current at rated voltage, with a 75-80% power factor in AC and non inuductive load in DC.

Endurance

The switch must make and break its rated current at rated vollage, with a 75-80% power factor in AC, and non inductive load in AC for 100% of the number of operations "with current" for auxiliary switches, and 10% of this number for alarm switches.

Compact CK circuit breaker appendix

routine and maintenance guidelines

recommended inspection intervals

Merlin Gerin circuit breakers are designed to be maintenance-free. However, all equipment with moving parts requires periodic inspection to ensure optimum performance and reliability. We recommend that the circuit breakers be routinely inspected six months after installation, followed by annual inspection. Intervals can vary depending on your particular experience.

inspection of terminals

Connections to circuit breaker terminals could be inspected. If there is discoloration due to overheating, the joint should be dissassembled and the surface cleaned before reinstallation. It is essential that electrical connections be made carefully in order to prevent overheating.

Check for terminal tightness.

cleaning

Remove the dust and dirt that have accumulated on the circuit breaker surface and terminals.

mechanical checks

Even over long periods circuit breakers are not often required to operate on overload or short-circuit conditions. Therefore it is essential to operate the breaker periodically. To trip the breaker, push the push-totrip button.

insulation resistance tests

When breakers are subjected to severe operating conditions, insulation resistance test should be performed as indicated in NEMA standard publication no AB2-1980. An insulation resistance test is used to determine the quality of the insulation between phases and phase to ground. The resistance test is made with a DC voltage higher than the rated voltage, to determine the actual resistance of the insulation. The most common method employs a "megger" type instrument, A1000V instrument will provide a more reliable test because it is capable of detecting tracking on insulated surfaces. Resistance values below 1 megohm are unsafe and should be investigated. An insulation test should be made :

between line and load terminals of individual poles with the circuit breaker contacts open.

■ between adjacent poles and from poles to the metallic supporting structure with the circuit breaker contacts closed. The latter test may be done with the circuit breaker in nlace after the line and load conductors have been removed, or with the circuit breaker bolted to a metallic base which simulates the in-service mounting.

electrical tests

These tests require equipment for conducting pole resistance, overcurrent and instantaneous tripping, in accordance with NEMA standard publication no AB 2. They are not within the scope of normal field operation.

important

All tests must be made on circuit breakers which have been de-energized, and disconnected so as to prevent accidental contact with live parts.

Caution

Since molded case circuit breakers contain factory-sealed and calibrated elements, it is essential that the seal be not broken and the circuit breaker be not tampered with.

Molded-case circuit breakers should not be field adjusted or repaired. In the case of malfunction, the circuit breaker should be replaced or repaired at the Merlin Gerin factory, or by an authorized representative.

molded case circuit breaker

In addition to UL and CSA standards standard CK breakers comply with IEC 157-1 standard as per table below :

3-pole	ampere rating (A)		interrupting rating UL 489 - CSA C22-2			IEC 157-1		
	current	rating plugs	RMS Sy	m. Amps				
	sensors		240V	480V	600V	380/415V	660V	
standard bre	eakers ①							
CK 400N	400	200 to 400	65,000	50,000	35,000	50,000	25,000	
CK800N	800	400 to 800	65,000	50,000	35,000	50,000	25,000	
CK1200N	1200	800 to 1200	65,000	50,000	35,000	50,000	25,000	
high interrup	oting breaker	s ①	- I					

CK 1200H	1200	600 to 1200	85,000	65,000	42,000	70,000	40,000
CK 1000HL	1000	500 to 1000	100,000	100,000	65,000	150,000	60,000
CK 800H	800	400 to 800	85,000	65,000	42,000	70,000	40,000
CK 400H	400	200 to 400	85,000	65,000	42,000	10,000	40,000

100,000 100,000

60Hz

DC

motor operator rated voltage (V) UL 489 listed

120

240

24

current limiting breakers (not CSA) CK 1000L 500 to 1000 1000

shunt trip

rated voltage (V)						
UL 489 listed		IEC 157-1				
60Hz	120	50/60Hz	110-127			
	240		220-240			
	480		380-415			
DC	24	DC	24			
	48	_	48			
	125	_	125			

48 48 125 125 auxiliary switches, alarm switch,

150,000

IEC 157-1

50/60Hz

DC

60,000

110-127

220-240

24

undervoltage trip device

voltage (V)			
listed	IEC 157-1		
24	DC	24	
48		48	_
125	_	125	
	24 48	Disted IEC 157-1 24 DC 48	Disted IEC 157-1 24 DC 24 48 48

overcurrent trip switch, position switches

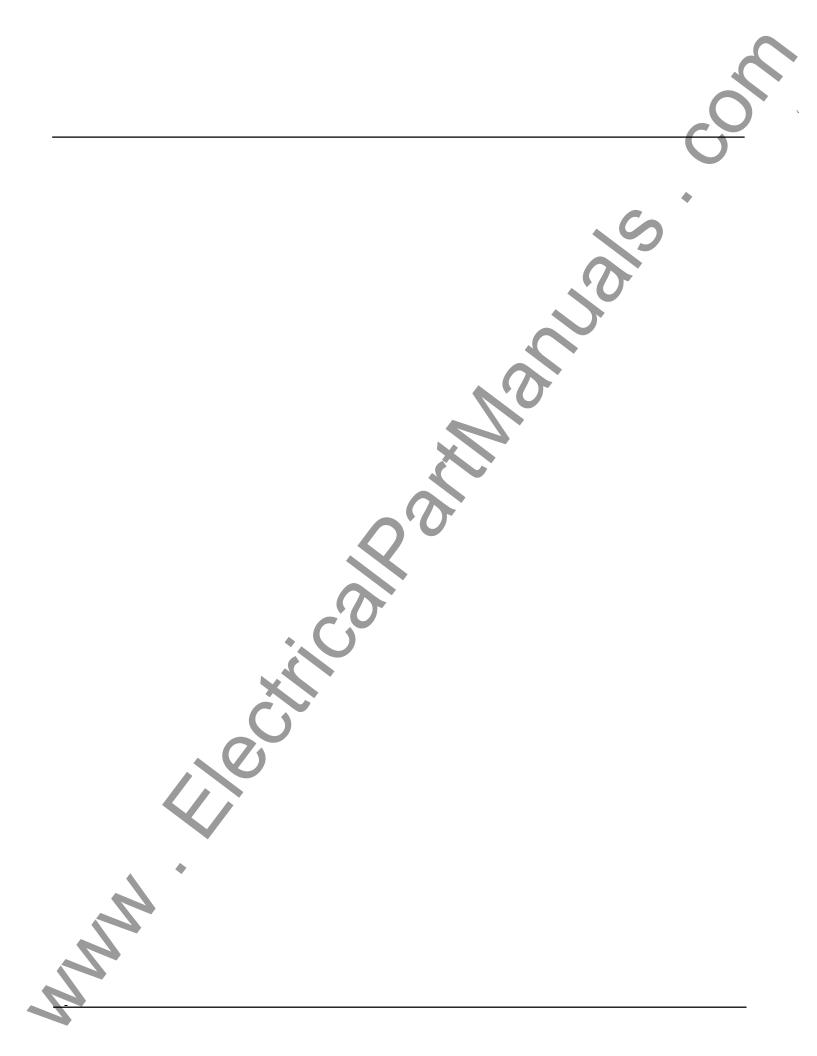
IEC 157-1 characteristics are the same as those indicated in page 19.

circuit breakers for compliance with other world standards.

Where compliance with IEC standards is required, Merlin Gerin offers a versatile range (not UI listed) of CK circuit breakers to meet your specific need. Units include three or four poles, voltages up to 660V, three levels of interrupting capabilities up to 660V. An extensive range of accessories complements the product line. For further information, please contact your Merlin Gerin representative.

breakers

① ratings apply for both standard and 100% rated





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As standard specifications and designs change from time to time, please ask for confirmation of the information given in this publication.

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