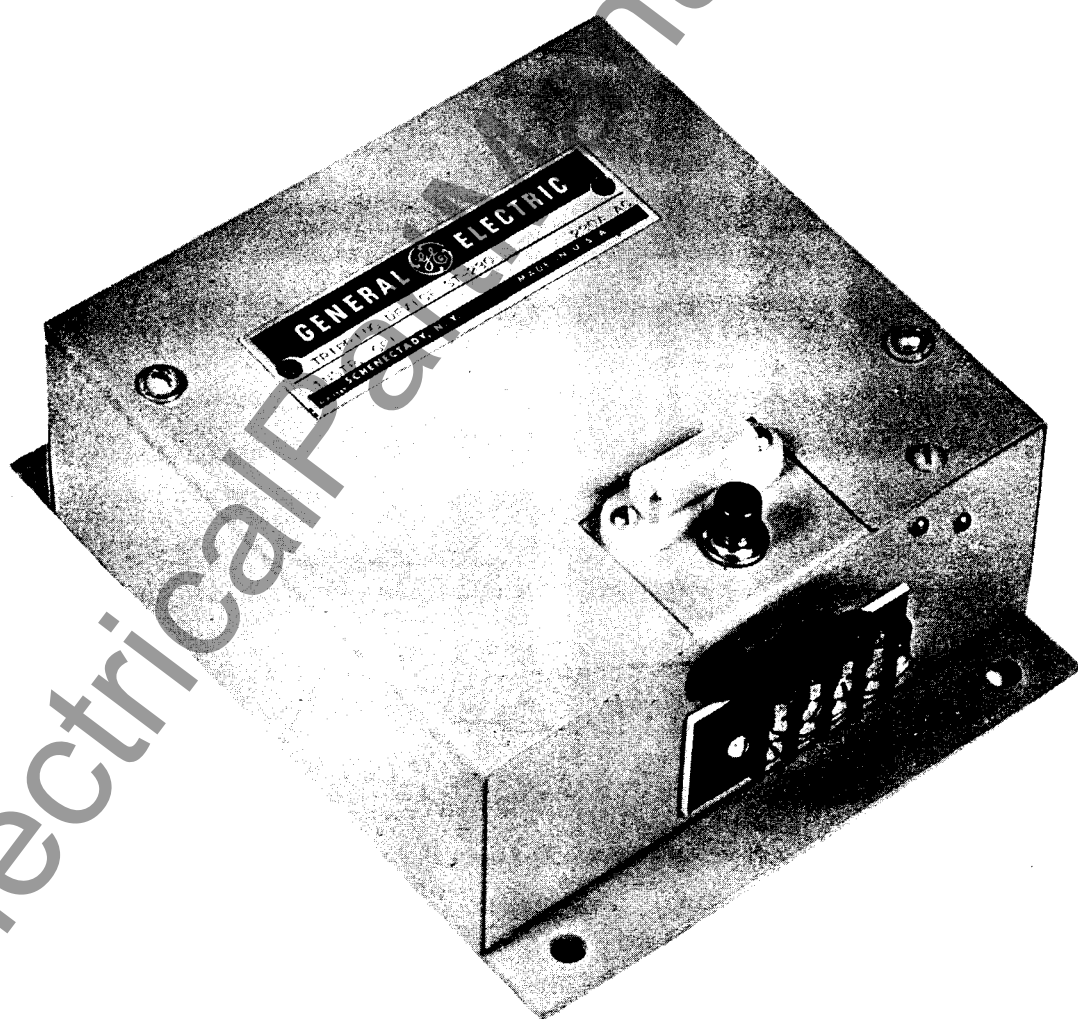




INSTRUCTIONS

GEI-77065C
SUPERSEDES GEI-77065B
GEI-77015E

ST-230 AUTO-CHARGED TRIP DEVICE



ST-230-1
ST-230-2

SWITCHGEAR DEPARTMENT

GENERAL  ELECTRIC

PHILADELPHIA, PA.

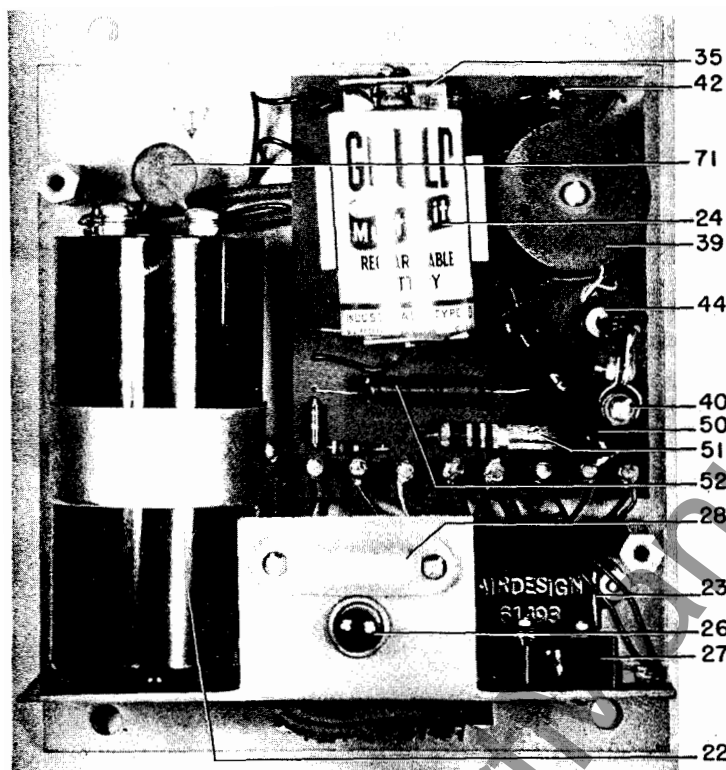


Fig. 1 (8027899) Unit With Cover Removed

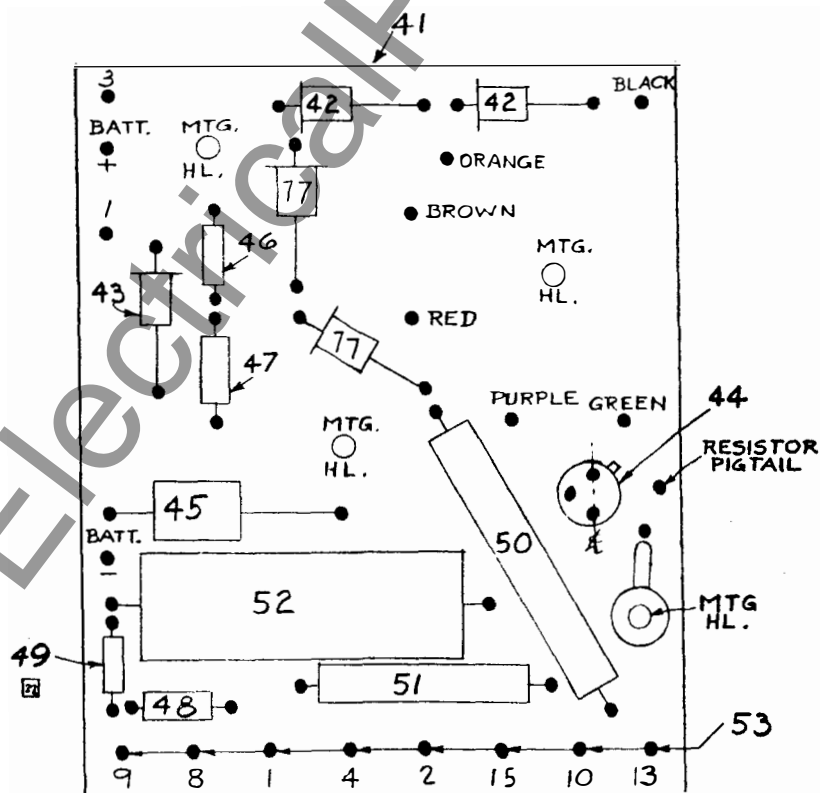


Fig. 2 (8280810) Circuit Board Block Diagram

ST-230

AUTO-CHARGED TRIP DEVICE

The auto-charged trip device is a high speed, capacitor type circuit breaker tripping unit. It differs from the conventional capacitor trip device in that it has a self-contained, standby power source which is capable of supplying the capacitor losses and maintaining the unit at full operating voltage for several days.

The device is primarily for use with circuit breakers which require some form of a-c power for their closing operation, i.e., circuit breakers having either a stored energy closing mechanism with an a-c operated release coil or an a-c solenoid operated closing mechanism. It may also be used with circuit breakers employing other means of

closing, however it might be necessary to observe certain operating procedures as outlined under "Operation and Checking".

In addition to circuit breaker tripping, the unit may be used to operate hand or electric reset devices such as lockout relays.

It is recommended that each circuit breaker or other device be provided with its individual auto-charged trip unit. Exceptions to these recommendations are particular combinations of circuit breakers and lockout relays which tests have indicated can be operated reliably from a single tripping unit.

OPERATION AND CHECKING

The operation of the unit can best be understood by referring to the Schematic diagram, Fig. 3. Assume the cover interlock switch (27) is in its normal operating position.

Upon the application of an a-c source to the unit, the energy storage capacitor (22) is charged in a matter of cycles through the current limiting resistor (50) and rectifiers (42) to approximately the peak voltage of the a-c supply. Power is also applied to the rechargeable battery (24) through the battery charging transformer, rectifier and dropping resistor (23), (43) and (51) respectively. As the battery becomes charged the voltage across its terminals gradually rises to approximately 1.35V where it will level off and remain as long as the charging circuit continues to function.

When the circuit breaker is closed, completing the circuit between terminals 1 and 4, the d-c conversion circuit (39), (40), (42), (44), (46) and (47) is connected across the battery. As described below, this circuit will supply the losses to the energy storage capacitor by gradually raising the voltage above the peak value of the a-c source to somewhere between 380 and 405V.

Should the a-c source fail, the d-c conversion circuit will continue to operate from the battery. If the failure persists, the voltage across the energy storage capacitor will gradually drop to a value approximately 15V below that which was maintained when the a-c source was present, where it will

become stable. This is due to the battery voltage dropping from its floating value of 1.35V to its operating value of 1.2V. The unit will be evidenced by a gradual and continuing decrease in the voltages across the storage capacitor and battery.

Referring to the Schematic Fig. 3, the conversion circuit consisting of (39), (40), (42), (44), (46) and (47) operates as follows:-

When first energized, the base of the transistor (44) is biased negative with respect to its emitter through the divider, (46) and (47). This causes current to flow in the transistor from its emitter to collector through the green-purple winding of the transformer (39). Current flowing in this winding produces flux which induces voltages in the other two windings. No current flows through the black-red winding due to the blocking action of the rectifiers (42). The voltage induced in the brown-orange winding is such as to drive the base of the transistor still further negative with respect to its emitter, causing more current to flow from emitter to collector into the green-purple transformer winding. This in turn produces more flux in the transformer which induces more voltage in the other windings. Thus the transistor is turned fully on and remains so until the transformer core saturates. When this happens there is no further change in flux, consequently the voltage induced in the transformer windings disappears. This produces less current flow between the transistor's emitter and base which in turn reduces the current

These instructions do not purport to cover all details or variations in equipment nor to provide for every possible contingency to be met in connection with installation, operation or maintenance. Should further information be desired or should particular problems arise which are not covered sufficiently for the purchaser's purposes, the matter should be referred to the General Electric Company.

flow through the collector into the green-purple transformer winding. As a result, the flux in the transformer core is reduced. This in turn induces a voltage in the brown-orange winding which opposes the bias from the divider (46) and (47). The collapsing flux in the transformer core thus drives the base of the transistor positive with respect to its emitter, turning it off. The transistor remains off until the flux in the transformer core reaches its residual state at which time it starts to turn "on" again, to repeat the cycle. As the flux in the transformer core collapses, a voltage is induced in the black-red winding which causes current to flow through the rectifiers (42) into the energystorage capacitor. The unit normally oscillates at approximately 3KC.

The design of the transformer (39), is such that the energy transferred from the battery to the capacitor (22), is just sufficient to supply the capacitor losses at a voltage between 380 and 405V.

At the lower voltages, where the capacitor losses are less, the excess energy transferred from the battery is stored in the capacitor and will appear as an increase in voltage across its terminals. Where it is desired to use the unit with a circuit breaker that requires no a-c power for closing, i.e., a circuit breaker equipped with a manually released stored energy closing mechanism, provisions should be made to temporarily by-pass the breaker "a" switch shown connected between terminals 1 and 4 in Fig. 3. This switch should be closed sufficiently in advance of breaker closing to allow the unit to accumulate an operating charge from the battery.

The operation of the unit is completely automatic and requires only an occasional check to determine if it is functioning properly. A neon light and push button is supplied on the front panel of the unit. The light will glow when the button is pressed, if the voltage across the capacitor is above the minimum required to operate the breaker. This shows the readiness of the unit to trip the breaker but does not indicate the a-c source is available. Attention should be paid not to operate the neon light's push button for long periods of time, for the testing circuit (26, (28), (48) and (49) can reduce the capacitor voltage considerably. A constant visible check of the a-c line is generally provided by the indicating lights usually mounted on the metal-clad door or control panel.

The battery furnished with the unit is of the rechargeable sealed nickel cadmium type. Under normal operating conditions, when a-c power is supplied to the unit, the battery will be subjected to a floating charge. Under this condition the battery voltage will gradually rise to approximately 1.35V where it will stabilize. Under discharge conditions with no a-c power available, its voltage will stabilize at approximately 1.2V. A voltage of 0.9V or less indicates the battery is discharged. Should this condition occur, it will take several days for the unit to recharge the battery from the a-c source. It is therefore recommended that the battery be removed from the unit and be recharged with a high rate charger. During this operation a standard "D" size flashlight cell be substituted in the unit. Charging rate of the rechargeable battery should not exceed 0.3 amperes for any extended period of time.

INSTALLATION

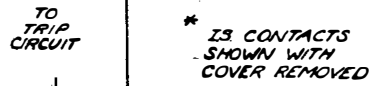
Before putting the unit into service it should be examined carefully to make sure that it has not been damaged during shipment. The supply voltage should be checked to make sure it is of the proper value and frequency (190-250V, 50/60 cycles). The battery should be examined to make sure it is seated in its clip and is making good contact with the circuit terminators. (Bend the ends of the clip which carry the terminators toward each other if necessary.)

The device uses a half-wave rectifier circuit to charge the energy storage capacitor from the a-c operating source. With this type of circuit it is necessary that no load be placed across the energized capacitor. If this should be done; no charge can be built up across the capacitor and the rectifiers and current limiting resistor (42) and (50), Fig. 3, will be subjected to prolonged excessive current. Under normal operations the condition described above would not occur, since when the a-c source is applied either the capacitor is charged due to the battery and its associated circuitry, or the circuit breaker is open thus removing all load from the capacitor. There is ample time

during a circuit breaker closing operation for the capacitor to become charged since it requires approximately 3 cycles for the unit to assimilate 90 percent of full charge.

During testing of the unit with its associated circuit breaker care should be exercised not to have the tripping circuit completed when applying a-c voltage to a discharged unit. Further, supervision of the trip coil in the usual manner with the red indicating light should be avoided.

The energy storage capacitor used in this unit is a special high grade, low leakage, industrial type electrolytic capacitor. One characteristic of all electrolytic capacitors is that they tend to change form when left de-energized for extended periods. Although these units have been completely formed at the factory, they may have been idle for a considerable time. It is therefore recommended that immediately prior to putting a unit into operation it be energized from the 230V a-c source for a period of approximately 2 hours or more. The procedure will insure that the unit is operating at a maximum efficiency before going into service.



MAINTENANCE

When the cover of the unit is removed, the interlock switch (27), Fig. 1, disconnects the a-c power and discharges the energy storage capacitor. To fully check the unit it will be necessary to

energize the components by returning this switch to its normal operating position. Masking tape or a simple "U" clamp fabricated from thin sheet metal should suffice to hold the switch in this position, with the cover removed. Care should be exercised not to touch any of the components when the interlock switch is depressed, as voltage in excess of 350V d-c is available on many of the components. A wire jumper should also be placed between the terminals 1 and 4 if the breaker is open or removed from the housing.

VOLTAGE AND CURRENT MEASUREMENTS

The current measurements should be taken with a milliammeter having an internal resistance of

about 0.5 ohms. The 500 MA scale of the Simpson model 260 VOM has approximately this resistance. Readings taken with meters of higher or lower internal resistance will differ from those given.

1. The a-c input voltage can be measured at terminals 1 and 2 and should be from 190 to 250 V a-c.
2. The d-c output voltage should be measured at terminals 1 and 3. With a-c power applied to the unit and with the d-c conversion circuit energized (jumper between terminals 1 and 4), and the battery voltage at its floating value (1.35V), the output voltage should be between 380 and 450 V d-c. This voltage will be approximately 15V lower when the a-c power

is removed and the battery has stabilized at its operating voltage of 1.2 volts.

3. To check the battery charging circuit, remove the battery from the unit. Externally connect a milliammeter in series with the battery and reconnect to the unit. Currents in the range 20 to 40 MA should be indicated depending on the condition of the battery and the line voltage variation.
4. The purpose of the battery and the conversion circuit is to maintain the capacitor at its normal

operating charge when the a-c line is de-energized. To do this efficiently the conversion circuit should be adjusted to take just enough energy from the battery to supply the capacitor losses at the normal capacitor operating voltage. This condition may be checked by connecting a suitable milliammeter in series with the battery. With the a-c power removed, the milliammeter should read 20 to 25 MA. The slide wire resistor (40), Fig. 1, provides a means for adjusting the circuit to this current level.

REPAIRS

If it becomes necessary to replace any of the soldered components the work should be done by someone familiar with printed circuit soldering. A fine pointed low wattage soldering iron is recommended. Do not heat any of the connections more than is necessary to loosen or resolder the leads. Prolonged heat may loosen the bonded foil and damage the circuit board.

Before removing the leads of any component note the connection points and place the leads of the new part in exactly the same location. Check the circuit thoroughly referring to Figs. 2 and 3 before returning the board to the unit. Check all parts of the unit using the procedure described in Voltage And Current Measurements before putting the unit into service.

RENEWAL PARTS

REFERENCED IN FIGS. 1 AND 2

REF. NO.	CATALOG NO.	DESCRIPTION
22	0456A0864 P-0102	Capacitor
23	0108B1958 G-001	Transformer
24	0456A0864 P-0078	Battery
26	0456A0864 P-0081	Push Button
27	0456A0864 P-0095	Interlock Switch
28	0456A0864 P-0031	Indicator Light
35	0828C842 G-003	Battery Holder
39	0107B9381 G-001	Transformer
40	0456A0864 P-0082	Adjustable Resistor
41	0688C560 P-0001	Circuit Board
42	0456A0864 P-0036	Rectifier
43	0456A0864 P-0083	Rectifier
44	0456A0864 P-0084	Transistor
45	0456A0864 P-0085	Resistor
46	0456A0864 P-0086	Resistor
47	0456A0864 P-0087	Resistor
48	0456A0864 P-0089	Resistor
49	0456A0864 P-0088	Resistor
50	0456A0864 P-0034	Resistor
51	0456A0864 P-0090	Resistor
52	0456A0864 P-0107	Thyrector
71	0456A0864 P-0094	Capacitor

www.ElectricalPartManuals.com

READY TO ASSIST YOU . . . When You Have Electrical Problems . . . Need Further Information . . . Require Ordering Instructions

KEY TO SALES OPERATIONS

- C—Components Sales
I—Industrial Sales
M—Marine & Defense Facilities Sales
U—Electric Utility Sales

ALABAMA

C I U Birmingham 35205...2151 Highland Ave.
I U Mobile 36602...704 Government St.
I U Montgomery 36105...25 S. Haardt Dr.

ARIZONA

C I U Phoenix 85012...3550 N. Central Ave.
I U Tucson 85716...151 S. Tucson Blvd.

ARKANSAS

C I Little Rock 72114...1900 E. Washington
I U Pine Bluff 71602...P.O. Box 1033

CALIFORNIA

C Burlingame 94010...1675 Rollins Rd.
I Emeryville 94608...5000 Shellmound St.
I Fresno 93728...1532 N. West Ave.
I Los Angeles 90015...1543 W. Olympic Blvd.
I M U Los Angeles 90012...212 N. Vignes St.
I U Sacramento 95816...2407 "J" St.
I M U San Diego 92103...2560 First Ave.
I M U San Francisco 94104...235 Montgomery St.
I Santa Clara 95050...1400 Coleman Ave.

COLORADO

C I U Denver 80206...201 University Blvd.

CONNECTICUT

I U Hamden 06514...2905 Dixwell Ave.
C I U Hartford 06105...764 Asylum Ave.

DISTRICT OF COLUMBIA

I M U Washington 20005...777-14th St., N.W.

FLORIDA

I M Cocoa Beach 32931...1325 N. Atlantic Ave.
I Coral Gables 33146...250 Bird Rd.
I Jacksonville 32207...4040 Woodcock Dr.
I Miami 33134...4100 W. Flagler St.
I Orlando 32801...211 E. Robinson St.
I Pensacola 32503...2101 First Bank Bldg.
I Tampa 33609...2106 S. Lois Ave.

GEORGIA

C I U Atlanta 30309...1860 Peachtree Rd. N.W.
I U Macon 31201...682 Cherry St.
I Savannah 31405...5002 Paulsen St.

HAWAII

I Honolulu 96801...American Factors, Ltd.
P.O. Box 3230

IDAHO

I U Boise 83701...1524 Idaho St.

ILLINOIS

C I M U Chicago 60680...840 S. Canal St.
I U Peoria 61603...2008 N.E. Perry Ave.
I Rockford 61108...4223 E. State St.
I Springfield 62701...607 E. Adams St.

INDIANA

C I U Evansville 47714...2709 Washington Ave.
C Fort Wayne 46804...1635 Broadway
C Fort Wayne 46807...3606 S. Calhoun St.
C I U Indianapolis 46207...3750 N. Meridian St.
C I South Bend 46601...430 N. Michigan St.

IOWA

C Cedar Rapids 52401...210 Second St., S.E.
I Davenport
I (1039 State St., Bettendorf 52722)
I Des Moines 50310...3839 Merle Hay Rd.
I Sioux City 51101...520 Pierce St.

KANSAS

C Overland Park 66204...7219 Metcalf St.
I Wichita 67211...820 E. Indianapolis Ave.

KENTUCKY

I U Lexington 40508...465 E. High St.
C I U Louisville 40218...2300 Meadow Dr.

LOUISIANA

I U Alexandria 71302...2001 MacArthur Dr.
I Baton Rouge 70815...633 Oak Villa Blvd.
I Lake Charles 70601...1424 Ryan St.
I New Orleans 70125...4747 Earhart Blvd.
I New Orleans 70112...837 Gravier St.
I U Shreveport 71101...400 Travis St.
I West Monroe 71291...500 Natchitoches St.

MAINE

I U Augusta 04330...152 State St.
I Bangor 04402...77 Central St.

MARYLAND

C I U Baltimore 21201...1 N. Charles St.
I Hagerstown 21740...49 E. Franklin St.
I Salisbury 21801...P.O. Box 424

MASSACHUSETTS

C I M U Boston 02117...31 St. James Ave.
I Springfield 01103...120 Maple St.
I Worcester 01605...288 Grove St.

MICHIGAN

C I U Detroit 48202...700 Antoinette St.
I Flint 48503...316½ W. Court St.
I Grand Rapids 49508...2821 Madison Ave., S.E.

I U Jackson 49201...210 W. Franklin St.
I Kalamazoo 49003...927 S. Burdick St.
I Saginaw 48607...2nd National Bank Bldg.

MINNESOTA

I U Duluth 55802...14 W. Superior St.
I U Fergus Falls 56537...106 E. Washington St.
I Minneapolis 55424...4018 W. 65th St.
I U Minneapolis 55402...12 S. Sixth St.

MISSISSIPPI

I U Gulfport 39502...P.O. Box 33
I U Jackson 39206...33 North Mart Plaza
I U Jackson 39201...210 S. Lamar St.

MISSOURI

I U Joplin 64801...310 Wall St.
I U Kansas City 64105...106 W. 14th St.
C I U St. Louis 63101...1015 Locust St.

MONTANA

I Billings 59101...303 N. Broadway
I U Butte 59701...103 N. Wyoming St.

NEBRASKA

I U Omaha 68102...409 S. 17th St.

NEVADA

I U Las Vegas 89105...1711 S. 8th St.

NEW HAMPSHIRE

I U Manchester 03104...46 Bay St.

NEW JERSEY

C I U East Orange 07017...26 Washington St.

NEW MEXICO

I U Albuquerque 87108...120 Madeira Dr. N.E.

NEW YORK

I M U Albany 12206...8 Colvin Ave.
I U Binghamton 13902...40 Front St.
C I U Buffalo 14202...625 Delaware Ave.
I Elmira 14901...100 Woodlawn Ave.
I M U New York 10022...641 Lexington Ave.
C Rochester 14618...890 Winton Rd.
C Rochester 14604...339 East Ave.
C Syracuse 13206...2360 James St.
C Syracuse 13206...3352 James St.
C Waverly 14892...P.O. Box 308

NORTH CAROLINA

C I U Charlotte 28202...129 W. Trade St.
I Greensboro 27405...801 Summit Ave.
I Raleigh 27603...120 N. Boylan Ave.

NORTH DAKOTA

I U Bismarck 58501...418 Rosser Ave.

OHIO

I U Akron 44313...2858 W. Market St.
I U Akron 44313 (Agency & Distributor)
I U Canton 44703...2855 W. Market St.
I U Canton 44703...515 Third St.
C I U Cincinnati 45206...2621 Victory Pkwy.

Cleveland 44116...20950 Center Ridge Rd.

C I U Cleveland 44114...1020 Lakeside Ave.
C Columbus 43212...937 Burrell Ave.
C Columbus 43215...395 E. Broad St.
C Dayton 45402...11 W. Monument Ave.
C Dayton 45439...3430 S. Dixie Hwy.
C Mansfield 44902...166 Park Ave., W.
C I U Toledo 43606...3123 Douglas Rd.
I Youngstown 44507...272 E. Indianola Ave.

OKLAHOMA

I U Oklahoma City 73106...2000 Classen Blvd.
I Tulsa 74114...2631 E. 21st St.
I Tulsa 74103...420 S. Main

OREGON

I U Eugene 97401...1170 Pearl St.
I U Medford 97501...107 E. Main St.
C I U Portland 97210...2929 N.W. 29th Ave.

PENNSYLVANIA

I U Allentown 18102...732 N. 16th St.
I Erie 16501...1001 State St.
I U Johnstown 15902...841 Oak St.
C Philadelphia 19124...1020 E. Erie Ave.
C I U Philadelphia 19102...3 Penn Center Plaza
C Pittsburgh 15234...300 Mt. Lebanon Blvd.
C I U Pittsburgh 15222...Oliver Bldg., Mellon Sq.
C I York 17403...56 N. Harrison St.

RHODE ISLAND

I Providence 02904...1006 Charles St., N.

SOUTH CAROLINA

I U Columbia 29205...2728 Devine St.
I Greenville 29607...1403 Laurens Rd.

TENNESSEE

C I U Chattanooga 37402...832 Georgia Ave.
I Kingsport 37664...1170 N. Eastman Rd.
I Knoxville 37921...1301 Hannah Ave., N.W.
C Memphis 38104...1420 Union Ave.
C I U Nashville 37203...1717 West End Ave.
I Oak Ridge 37830...253 Main St., East

TEXAS

I U Abilene 79601...442 Cedar St.
I Amarillo 79101...303 Polk St.
I Beaumont 77701...1385 Calder Ave.
I Corpus Christi 78401...205 N. Chaparral St.
C I U Dallas 75247...8101 Stemmons Freeway
I El Paso 79901...215 N. Stanton St.
I Fort Worth 76102...408 W. 7th St.
C I M U Houston 77027...4219 Richmond Ave.
I Lubbock 79404...500 E. 50th St.
I Midland 79704...122 N. "N" St.
I San Antonio 78204...419 S. Main Ave.

UTAH

I U Salt Lake City 84101...431 S. Third E St.

VERMONT

I U Rutland 05702...38½ Center St.

VIRGINIA

I M Newport News 23601...311 Main St.
I U Richmond 23230...1508 Willow Lane Dr.
I U Roanoke 24016...920 S. Jefferson St.

WASHINGTON

I U Pasco 99301...824 W. Lewis St.
I M U Seattle 98188...112 Andover Park, E.
I U Spokane 99220...E. 1805 Trent St.

WEST VIRGINIA

I Charleston 25328
I Fairmont 26555...310 Jacoby Bldg.
I Huntington 25701...1401 Sixth Ave.
I Wheeling 26002...40 14th St.

WISCONSIN

I U Appleton 54912...510 W. College Ave.
I Madison 53703...340 W. Washington Ave.
C Milwaukee 53218...4701 N. 76th St.
I U Milwaukee 53202...615 E. Michigan St.

CANADA

Canadian General Electric Company, Ltd., Toronto

GENERAL ELECTRIC SERVICE SHOPS

WHEN YOU NEED SERVICE . . . These G-E service shops will repair, recondition, and rebuild your electric apparatus. The facilities are available day and night, seven days a week, for work in the shops or on your premises. Latest factory methods and genuine G-E renewal parts

are used to maintain peak performance of your equipment. For full information about these services, contact your nearest service shop or sales office.

ALABAMA

Birmingham 35211...1500 Mims Ave., S.W.

ARIZONA

(Phoenix) Glendale 85301
4911 West Colter St.

CALIFORNIA

Los Angeles 90001...6900 Stanford Ave.
Oakland 94608...3400 Wood St.
Sacramento 95814...99 North 17th St.
San Francisco 94103...1098 Harrison St.

COLORADO

Denver 80205...3353 Larimer St.

CONNECTICUT

(Southington) Plantsville 06479
370 Atwater St.

FLORIDA

Jacksonville 32203...2020 W. Beaver St.
(Miami) Hialeah 33010...1062 E. 28th St.
Tampa 33601...P.O. Box 1245

GEORGIA

(Atlanta) Chamblee 30005
5035 Peachtree Industrial Blvd.

ILLINOIS

Chicago 60632...4360 W. 47th St.

INDIANA

Ft. Wayne 46803...1731 Edsall Ave.
Indianapolis 46222...1740 W. Vermont St.

IOWA

(Davenport) Bettendorf 52722
1025 State St.

KENTUCKY

Louisville 40209...3900 Crittenden Drive

LOUISIANA

New Orleans 70114...1115 De Armas St.

MARYLAND

Baltimore 21230...920 E. Fort Ave.

MASSACHUSETTS

(Boston) Medford 02155
3960 Mystic Valley Parkway

MICHIGAN

Detroit 48202...5950 Third St.
Flint 48505...1506 E. Carpenter Rd.

MINNESOTA

Minneapolis 55430...2025-49th Ave., N.

MISSOURI

Kansas City 64120...3525 Gardner Ave.
St. Louis 63110...1115 East Road

NEW YORK

Albany 12205...1097 Central Ave.
Buffalo 14211...318 Urban St.
North Bergen, N. J. 07047
Schenectady 12305
(Instrumentation Service) 1 River Road
Syracuse 13208...1015 E. Hiawatha Blvd.

NORTH CAROLINA

Charlotte 28208...2328 Thrift Road

OHIO

Cincinnati 45202...444 W. Third St.

Cleveland 44125...4477 East 49th St.
Columbus 43223...2128 Eakin Rd.
Toledo 43605...405 Dearborn Ave.
Youngstown 44507...272 E. Indianola Ave.

OREGON

Portland 97210...2727 N.W. 29th Ave.

PENNSYLVANIA

Allentown 18103...668 E. Highland St.
Johnstown 15902...841 Oak St.
Philadelphia 19124...1040 E. Erie Ave.
(Pittsburgh) West Mifflin, Pa. 15122
4930 Buttermilk Hollow Rd., R.D. #1
York 17403...54 N. Harrison St.

TEXAS

Corpus Christi 78401...115 Waco St.
Dallas 75235...3202 Manor Way
Houston 77020...5534 Harvey Wilson Dr.
Midland 79704...704 S. Johnston St.

UTAH

Salt Lake City 84110...301 S. 7th West St.

VIRGINIA

Richmond 23224...1403 Ingram Ave.
Roanoke 24007...115 Albermarle Ave., S.E.

WASHINGTON

Seattle 98134...3422 First Ave., S.
Spokane 99211...E. 4323 Mission St.

WEST VIRGINIA

Charleston 25328
306 MacCorkle Ave., S.E.

WISCONSIN

Appleton 54910...P.O. Box 83
Menasha, Wisc. 54951...664 Valley Rd.
Milwaukee 53207...235 W. Oklahoma Ave.