

Westinghouse

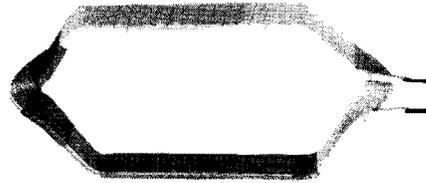


The Westinghouse Electric Corporation Industrial Plastics Division announces its broad line capabilities in the fields of electrical insulating varnishes, coating powders, wire enamels, specialty compounds, and industrial and maintenance finishes. The materials outlined in this catalog represent the strategic product line of IPD. It serves to demonstrate the outstanding products offered and clearly shows that IPD is a leader in the areas of electrical insulation and environmental protection. IPD applies a total engineering concept to design and supplies a complete system for the customer's requirements.

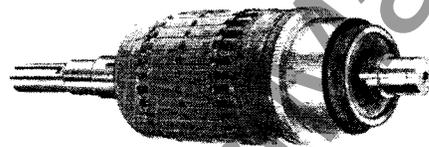
**Varnishes, Paints, Enamels  
Coating Powders  
Resins and Compounds**

**Index**

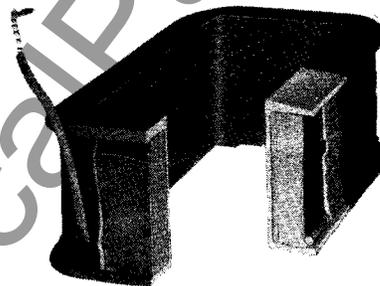
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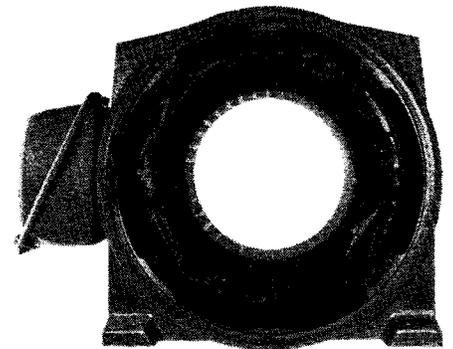
**Form Wound Stator Coil with**  
B-106 Polyester Varnish for Treatment as Replacement Coil (or)  
B-142-11 Modified Polyester Varnish for Regular Treatment



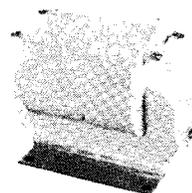
**D-c Armature with**  
B-142-5 Insulating Varnish  
B-6-614 Red Insulating Enamel



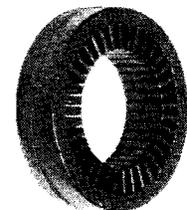
**Field Coil with**  
B-280-2 Modified Epoxy Varnish  
B-6-665 Red Epoxy Insulating Enamel



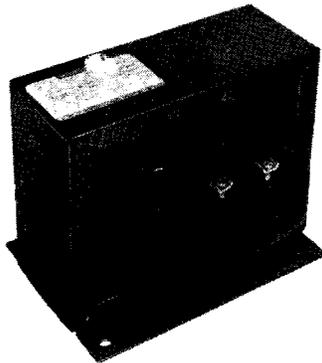
**Mush Wound A-c Stator with**  
Omega Enamelled Wire  
B-185 Insulating Varnish



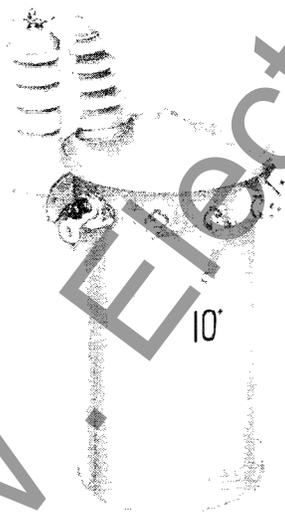
**Small Military Filament Transformer with Fosterite Impregnating and Encapsulating Resins**



**Small Motor Stator Core with**  
B-725-1 (or -2) Epoxy Powder



**Small Dry Type Transformer with**  
B-101 Corebond  
B-302 Insulating Varnish



**Complete Distribution Transformer with**  
B-5-607 Primer  
B-6-364 Finish

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**Varnishes**

Product Number	Base	Thinner	% Non-Volatiles By Weight	Viscosity, Demmler # 1	Specific Gravity	Diel. Strength Volts per Mil		Gel-Time Mins. at 135°C
						Dry	Wet	
<b>Clear Baking – Class 105-130</b>								
B-277-1	Mod. Alkyd	Xylol	35±1	15-30 Sec.	0.916-0.936	2200	1800	.....
B-502-1	Polyurethane	Xylol	50±1	20-40 Sec.	0.950-0.960	3000	.....	.....
B-508	Mod. Phenolic	Xylol	45-47	80-110 Sec.	0.980-1.000	.....	.....	20
B-159-2	Phenolic	Alcohol	38-42	50-150 Sec.	1.060-1.065	.....	.....	13½-16
<b>Clear Baking – Class 155-180</b>								
B-106	Polyester	Xylol	60±1	250-400 Sec.	0.995-1.005	2700	1350	.....
B-121	Mod. Polyester	Xylol	48±2	70-130 Sec.	0.930-0.940	2700	1350	70-85
B-142-8	Mod. Polyester	Xylol	48±2	30-110 Sec.	0.960-0.980	3000	1500	40-70
B-142-1	Mod. Polyester	Xylol	48±2	30-70 Sec.	0.975-0.980	3000	1500	80-95
B-142-2	Mod. Polyester	Xylol	48±2	30-70 Sec.	0.980-0.990	3000	1500	40-70
B-142-10	Mod. Polyester	Xylol	60±2	250-500 Sec.	1.005-1.015	3000	1500	70-90
B-142-12	Mod. Polyester	Xylol	48±2	30-110 Sec.	0.960-0.980	3000	1500	40-70
B-142-5	Mod. Polyester	Xylol	48±2	30-110 Sec.	0.960-0.985	3000	1500	70-90
B-142-11	Mod. Polyester	Xylol	48±2	30-110 Sec.	0.950-0.980	3000	1500	70-90
B-185-4	Mod. Polyester	Xylol	48±1	50-120 Sec.	0.920-0.930	3050	2350	70-90
B-280-2	Mod. Epoxy	Xylol	50±1	110-170 Sec.	0.955-0.960	2300	1800	45-55
B-501	Doryl	Toluol/Alc. or Alcohol	60±2	50-100 Sec.	1.065-1.075	3000	1500	10-15①
B-515	Polyester	Xylol	50±1	200-250 Sec.	0.995-1.005	.....	.....	25
<b>Clear Air Drying</b>								
B-220-F	Mod. Phenolic	Xylol	50-53	25-40 Sec.	0.960-0.970	2800	1200	.....
B-222-N	Mod. Phenolic	Min. Spirits	54±1	75-110 Sec.	0.895-0.910	1650	1230	.....
B-276	Mod. Epoxy	Xylol	50±1	150-250 Sec.	0.960-0.965	2100	1200	.....
<b>Black Air Drying</b>								
B-451-N	Oleoresinous	Xylol	51±1	40-80 Sec.	0.890-0.920	1400	900	.....
<b>Black Baking</b>								
B-397	Mod. Phenolic	Naphtha	46±1	50-100 Sec.	0.896-0.906	2000	1100	70-90
B-302	Mod. Polyester	Xylol	48±2	40-90 Sec.	0.980-0.990	.....	.....	.....

① At 150°C.

**Insulating Enamels**

Product Number	Base	Thinner	% Non-Volatiles by Weight	Color	Gloss	Air Dry Time	Method of Application	Wt., Lbs. per Gal.	Features
<b>Air Dry Enamels</b>									
B-6-665	Mod. Epoxy	Xylol	55	Red	..	1 Hour	Dip Spray	9.2-9.7	Outstanding chemical resistance properties for field coils.
B-6-614	Alkyd	Xylol	55	Red	85	4 Hours	Dip Spray	9.65	Oil-proof finish for field coils and stators.
B-6-660	Shellac	Alcohol	62	Red	..	2 Hours	Dip Spray	9.44 ±.1	Oil-proof finish for stators.
<b>Baking Enamel</b>									
B-6-640	Epoxy	BS-130②	..	Red	..	2-3 Hours①	Brush	10.0 ±.3	Provides a tough, resilient, non-tracking surface.

① Oven baking 30 minutes at 80°C.

② Two component items mixed at approximately 2:1 ratio.

**Wire Enamels**

Product Number	Type	Thermal Classification	Features and Remarks
B-115	Synthetic Plain Enamel	130°C	Better thermal stability and higher scrape abrasion resistance and solvent resistance than conventional plain enamel.
B-103	Epoxy Wire Enamel	130°C	Excellent chemical resistance, hydrolytic stability, good heat shock characteristics. Good resistance to Freon 12 and 22, and transformer oils.
B-509	Cement Overcoat for B-103	130°C	
B-148-1	Nylon Wire Enamel, 21% Nylon	105°C	Improved windability and chemical resistance.
B-503	Nylon Wire Enamel, 6.6% Nylon	105°C	Low viscosity, improved windability and chemical resistance.
B-504	Polyurethane Enamel	105°C	Self-Fluxing solderable enamel, excellent moisture resistance, good electrical properties at high frequencies and good winding properties.
B-518	Doryl Cement Coat	180°C+	High temperature cement overcoat.
B-199-6	BONDAR	130°C	Excellent resistance to transformer coils and askarels.
B-519	OMEGA – Polyester-Amide-Imide	202°C	Thermal life expectancy – 100,000 hours per IEEE 57. Outstanding heat shock, Freon, solvent, electrical and abrasive resistance.

## Varnishes, Paints, Enamels Coating Powders Resins and Compounds

Rec. Curing Cycle	Applications	Product Number
<b>Clear Baking – Class 105-130</b>		
3-6 Hrs., 110-125°C	Dip coating of coils, electronic components, electrical apparatus.	B-277-1
2-4 Hrs., 150°C	Electrical applications where arc and track resistance are prime features.	B-502-1
2-4 Hrs., 135-150°C	High speed armatures where high mechanical strength is required.	B-508
4 Hrs., 135°C	Varnish for hermetic motors.	B-159-2
<b>Clear Baking – Class 155-180</b>		
30 Min., 135°C	Replacement coils. Long term flexibility.	B-106
6-12 Hrs., 135°C	Excellent resistance to moisture, oil and acid; for coils and wound apparatus.	B-121
1-4 Hrs., 275-325°F	Fractional hp armatures, dry type or oil-filled transformers.	B-142-8
2-6 Hrs., 275-325°F	Motor and generator armatures, stators, transformers.	B-142-1
1-4 Hrs., 275-325°F	Motor and generator armatures, stators, transformers.	B-142-2
2-6 Hrs., 275-325°F	Motor and generator armatures, stators, transformers.	B-142-10
1-4 Hrs., 275-325°F	Normal speed armatures and stators, transformers.	B-142-12
2-6 Hrs., 275-325°F	Normal speed armatures and stators, transformers.	B-142-5
1-4 Hrs., 275-325°F	Form wound coils and dry type transformers.	B-142-11
6-12 Hrs., 135-140°C	Coils and wound apparatus except high speed armatures. Meets MIL-I-24092, Class 155, Type M.	B-185-4
6-8 Hrs., 135-150°C	Impregnating, bonding and insulating coils. Meets MIL-I-24092, Class 130, Type M.	B-280-2
2 Hrs., 175°C	Impregnant for glass fabrics. Dipping Apparatus.	B-501
8 Hrs., 150°C	Flexible dipping and baking varnish.	B-515
<b>Clear Air Drying</b>		
4-5 Hrs.	Fungus proofing electrical apparatus components. Meets MIL-V-173.	B-220-F
3 Hrs.	Excellent weather resistance; recommended for marine equipment. Meets MIL-V-1137A, Types AN and M, Grade CA.	B-222-N
1 Hr.	Sealing and protective coating for printed circuit boards, coils, etc.	B-276
<b>Black Air Drying</b>		
3-4 Hrs.	General purpose treatment where oil resistance is needed. Meets MIL-V-1137A, Type M, Grade BA.	B-451-N
<b>Black Baking</b>		
5-10 Hrs., 135-140°C	Normal speed armatures and stators, dry type transformers.	B-397
2-6 Hrs., 275-325°F	Normal speed armatures and stators, dry type transformers.	B-302

### Epoxy Coating Powders

Product Number	Type	Color	Particle Size	Flat to Edge Ratio	Final Cure	Cut Through Temperature	Minimum Fusion Temperature	General Analysis and Applications
B-724	Rigid Dip Application	Red	60 Mesh	2.0-2.3:1	15 to 30 Mins. at 200°C	145°C	135°C	Specially formulated for use in solventless coating by the fluidized bed process. Heat cures to a hard, rigid finish.
B-725	Semi-Flex Dip Application	Blue	60 Mesh	2.4-2.5:1	10 to 15 Mins. at 225°C	170°C	180°C	An excellent general purpose dry blend epoxy coating powder for use as electrical insulation on rotors and stator cores, coils, panels, and other components.
B-725-1	Semi-Flex Spray Application	Blue	100 Mesh	1.7-2.0:1	10 to 15 Mins. at 225°C	350°C	180°C	Epoxy conformal coating powders for use as electrical insulation on rotor and stator cores, coils, panels, and other components. The advantages of these products are that they have been processed specifically for spray and dip applications. The controlled "B" staging of these products results in maintenance of the consistency and coating characteristics under continuous application conditions.
B-725-2	Semi-Flex Dip Application	Blue	60 Mesh	2.0-2.3:1	10 to 15 Mins. at 225°C	350°C	180°C	
B-726	Semi-Flex Dip Application	Brown	40 Mesh	2.0-2.5:1	30 Min. at 225°C	165°C	180°C	For use as electrical insulation for meters, stators, armature coils, toroidal cores, bushings, transformer covers, and particularly for any other applications involving exposure to moisture at high operating temperatures.
B-727	Rigid Spray or Dip Application	Yellow	140 Mesh or 60 Mesh	2.1-2.3:1	30 Min. at 200°C	145°C	125°C	Epoxy conformal coating to be utilized as a finishing coat on motor housings and electronic components and circuits.

**Varnishes, Paints, Enamels  
Coating Powders  
Resins and Compounds**

Weight, Lbs. per Gallon	Features and Remarks	Product Number
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**Metal Primers**

13.0	Ultimate corrosion resistance; can be used as surface primer.	B-5-305
11.4	Excellent flow coat primer; yields good appearance, holds sags and runs to minimum.	B-5-602
10.1	Extreme corrosion resistance even in coastal areas; easily applied.	B-5-607
10.9	High solids and high quality at low cost.	B-5-609
11.2	Meets Mil Spec TTP-664A; excellent non-settling char.; fast drying.	B-5-611

**Baking Finishes**

10.3	High quality, high reflectance; good resistance to moisture, corrosion, chemicals.	B-6-108
8.8	High quality outdoor top coat; with B-5-602 makes long lasting outdoor system.	B-6-316
10.5	Excellent fogging and corrosion resistance; excellent adhesion and hardness.	B-6-336
11.4	Highest quality, one coat; also used as primer; extremely mar resistant.	B-6-356
8.0	Hammertone enamel resistant to yellowing; excellent for outdoor lighting.	B-5-705

**Air Drying Finishes**

8.4 9.3 9.2	Outstanding relative to gloss retention and resisting chalking when exposed to ultraviolet; maintains original appearance for years.	B-6-357
		B-6-368
		B-6-371
10.2 10.3 10.3 10.3	Top coat appearance with corrosion resistance; can be used in place of some two-coat systems on control devices and transformers; can be used as primer and top coated with B-6-357, B-6-368 or B-6-371 for extremely fast drying two-coat outdoor system. Some enamels provide one-coat indoor finish and primer for outdoor finish.	B-6-361
		B-6-362
		B-6-366
		B-6-367
9.6 9.5	Outstanding chemical, alkali and acid resistance; hard, mar-resistant coating.	B-6-319
		B-6-328

Method of Application④	Features and Remarks	Product Number
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**Interior Paints**

B, S, R	Walls and woodwork. Easy washing and soil removal.	B-6-125
B, S, R	Tints of B-6-125; good brushing and spraying properties.	B-6-130
B, S, R	Deep tones; require undercoat on new work.	B-6-132
B, S, R	Walls and woodwork. No primer necessary.	B-6-104
B, S, R	Tints of B-6-104; excellent hiding power, washable.	B-6-107
B, S, R	Deep Tones. Easy with brush or roller.	B-6-133
S	Walls and ceilings in work shops.	B-5-112
B, S	Walls and ceilings in work shops.	B-6-403
B, S	Wood surfaces, furniture and linoleum; wear resistant.	B-225

**Exterior Paints**

B, S	Max. resistance to chalking; durable, brush easily.	B-5-120
B, S	Good tint retention on exposure to weather.	B-5-121
B, S	Houses, barns, fences; easy to apply; resists chalking.	B-5-101
B, S	Houses, barns, fences; keeps white by chalking.	B-5-100
B, S	Wood or metal surfaces; good wearing qualities.	B-222N

**Exterior-Interior Paints**

B, S, R	Wood, metal, composition board; mirror like finish.	B-6-120
B, S, R	Pastels of B-6-120; requires undercoat on new work.	B-6-134
B, S, R	Wood and primed metal. Mildew and fungus resistant.	B-6-131
B, S, R	Wood floors and decks, porch steps and railings.	B-5-340
B, S, R	Durable, water resistant.	B-5-300
B, S, R		B-5-600
B, S, R	Concrete floors and decks; concrete blocks; withstands frequent scrubbing.	B-6-330
B, S, R		B-6-516
B, S, D	Long-lasting coating.	B-6-701
B, S, R	Marking floors in plants and warehouses.	B-5-800
B, S	Iron work, metal railings; good under severe conditions.	B-6-250
B, S, R	Wood or metal surfaces; high quality finish.	B-6-402
B, S, D, F	Extreme corrosion resistance even in coastal areas.	B-5-607
B, S, D, F	Fast drying; excellent non-settling characteristics.	B-6-511
B, S, D, F	Fast drying; excellent non-settling characteristics.	B-6-506

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**Varnishes, Paints, Enamels  
Coating Powders  
Resins and Compounds**

**Resins and Compounds**

**Adhesives**

Product Number	Base	Color	Solvent	% Solids	Set and Cure	Applications
B-101	Epoxy	Clear	Toluol, MEK or Acetone	50-55	9 hrs. @ 180°C.	Epoxy corebond, used in bonding steel laminations for transformer cores.
B-775	Cellulose Ester	Clear	Acetone	35±1	Sets upon evaporation of solvent.	Sticking tape ends.
B-6-610	Shellac	Red	Alcohol	50	Sets upon evaporation of solvent, 15 min.	Transformer gasket cement, resistant to Inerteen, Pyranol and other chlorinated aromatic hydrocarbons.

**Masking Compound**

Product Number	Color	Thinner	% Solids	Air Dry Time	Applications and Characteristics
B-213	Blue	Acetone	20-25	5-15 min.	A masking coating which does not adhere to metal parts (steel, copper) but forms a quick-drying film that may be stripped off easily.

**Filling Compounds**

Product Number	Characteristics and Applications
B-7-125-1	Two component polyester system; 2 month shelf life in uncatalyzed condition. Used in line traps to dampen ac hum.
B-7-300	One package thermosetting epoxy compound; will not sag or run during baking cycle; can be applied with pressure gun or trowel; outstanding moisture and chemical resistance; low shrinkage on curing; cures in 2-6 hours @ 135-150°C. Gap filler where insulation must be void free.

**Potting and Casting Compound**

**B-767** is a two component filling compound using a hardener, B-706, and an oil, M-1778. Thorough mixing yields best results. 5 parts oil to one part hardener. Can be mixed and poured at room temperature, and will set up standing at room temperature.

Originally developed for filling large lifting magnets, it can also be used in filling small transformer cases and in potting electrical components where protection against moisture and shock are required.

**Laminating and Molding Resins**

Grade No.	Type	Monomer	% Reactive	Catalyst	# /Gal.	Stability Catalyzed
B-7-105-1	Polyester-laminating, casting or molding.	Styrene	100	Lupersol DDM and 6% Cobalt-Napthenate Drier	9.41	3½-4 hrs. @ 70°C.
B-7-158	Fire Retardant Polyester Laminating - Molding	Styrene	75±2	Benzoyl Peroxide	10.7	.....

**Impregnating and Encapsulating Resins**

Application	Grade Number	Characteristics
Impregnating coils	B-7-112-1 (resin only) B-7-130 (kit containing resin, catalyst and styrene)	Thin, low viscosity liquid; penetrates all coil openings.
General encapsulating	Fosterite System B-7-114-2 (compound only) B-7-133 (kit containing compound, styrene and catalyst) B-7-116 (flame and moisture resistant compound only) B-7-116-1 (kit, containing flame and moisture resistant compound, styrene and catalyst)	Thick heavy mixture; filled with mica powder to give a surface coating with good dielectric properties.
Impregnating armatures and stators	B-7-155	100% solids resin for treating wound armatures and stators by "Trickle Process."

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## Varnishes, Paints, Enamels Coating Powders Resins and Compounds

### Industrial Paints

Product Number	Base	Thinner	Weight of Solids, %	Volume of Solids, %	Color	Gloss	Drying Time	Method of Application <sup>①</sup>
<b>Metal Primers</b>								
B-5-305	Epoxy	Xylol	69.4	45.1	Grey-green	Flat	5-15 Minutes	S, D
B-5-607	Alkyd	Min. Spirits	61.6	40.6	Red	Flat	6-10 Hours <sup>②</sup>	B, S, D, F
B-5-609	Alkyd	Min. Spir., Xylol	63.1	44.5	Red	Flat	30-60 Minutes	B, S, D
B-5-611	Phen. Alkyd	Toluol	60.8	39.0	Red	Flat	5 Minutes	B, S, D, F
B-5-1000	Epoxy	Xylol	57.3	46.2	Brown	Flat	30 Min. at 150°C	B, S, D, F

### Baking Finishes

B-6-108	Alkyd amine	Xylol	58.7	41.5	White	80-90	12 Min. at 160°C	B, S, D, F
B-6-316	Alkyd amine	Xylol	49.8	38.8	ASA 24	45-65	30 Min. at 150°C	B, S, D, F
B-6-336	Mod. epoxy	Xylol	60.2	42.4	ASA 49	50-70	30 Min. at 150°C	B, S, D, F
B-6-356	Alkyd amine	Xylol	64.0	44.4	ASA 61	15-25	30 Min. at 180°C	S
B-5-705	Alkyd amine	Toluol	33.8	35.9	Ham. Alum.	70-90	25 Min. at 177°C	S

### Air Drying Finishes

B-6-357	Acrylic	Xylol	45.2	36.4	ASA 24	45-65	1-2 Hours	B, S, D
B-6-368	Acrylic	Xylol	50.2	37.7	ASA 70	45-65	1-2 Hours	B, S, D
B-6-371	Acrylic	Xylol	51.8	38.5	ASA 61	45-65	1-2 Hours	S, B
B-6-361	Mod. Alkyd	Xylol	52.0	32.2	ASA 61	15-25	5-15 Minutes	S
B-6-362	Mod. Alkyd	Xylol	55.5	36.6	ASA 49	15-25	5-15 Minutes	S
B-6-366	Mod. Alkyd	Xylol	55.3	35.8	ASA 70	15-25	5-15 Minutes	S
B-6-367	Mod. Alkyd	Xylol	53.0	33.1	ASA 24	15-25	5-15 Minutes	S
B-6-319	Mod. Epoxy	Xylol	55.6	41.3	ASA 49	65-85	15-60 Minutes	B, S, D
B-6-328	Mod. Epoxy	Xylol	55.1	41.6	ASA 61	70-90	15-60 Minutes	B, S, D

① B, Brush; S, Spray; D, Dip; F, Flow.

② Force-dry - 30 minutes at 80°C (alternate).

### Office, Shop and Maintenance Paints

Product Number	Type	Color	Gloss	Thinner	Air Dry Time	Theoretical Coverage Sq. Ft./Gal.	Wt., Lbs. per Gal.	Recoat Time Hours
<b>Interior Paints</b>								
B-6-125	Alkyd	White	Semi	Min. Spirits	5-6 Hours	850	12.0	16-24
B-6-130	Alkyd	Pastels	Semi	Min. Spirits	5-6 Hours	850	12.0	16-24
B-6-132	Alkyd	Deep Tones	Semi	Min. Spirits	5-6 Hours	850	12.0	16-24
B-6-104	Latex	White	Flat	Water	1 Hour	655	11.4	2
B-6-107	Latex	Pastels	Flat	Water	1 Hour	655	11.4	2
B-6-133	Latex	Deep Tones	Flat	Water	1 Hour	655	11.4	2
B-5-112	Alkyd	White	Flat	Naphtha	10 Min.	800	11.1	1
B-6-403	Alkyd	Blue	Semi	Min. Spirits	8 Hours	850	12.0	16-24
B-225	Oleo-Resin	Clear	High	Min. Spirits	4-5 Hours	672	7.3	16-24
<b>Exterior Paints</b>								
B-5-120	Oil Base	White	Semi	Min. Spirits	24-48 Hours	880	12.4	24-48
B-5-121	Oil Base	Pastels	Semi	Min. Spirits	24-48 Hours	880	12.4	24-48
B-5-101	Oil Emulsion	White	Low Semi	Water	2 Hours	637	11.4	16-24
B-5-100	Oil Base	White	Semi	Min. Spirits	24-48 Hours	1090	12.4	24-48
B-222N	Phen. Resin	Clear	High	Min. Spirits	16 Hours	779	7.4	16-24
<b>Exterior-Interior Paints</b>								
B-6-120	Alkyd	White	Very High	Min. Spirits	12 Hours	880	10.8	16-24
B-6-134	Alkyd	Pastels	Very High	Min. Spirits	12 Hours	880	10.8	16-24
B-6-131	Alkyd	Deep Tones	Very High	Min. Spirits	12 Hours	880	10.2	16-24
B-5-340	Alkyd	Lt. Grey	High	Min. Spirits	12 Hours	743	10.8	24-48
B-5-300	Alkyd	Dk. Grey	High	Min. Spirits	12 Hours	743	10.8	24-48
B-5-600	Mod. Phen.	Red	High	Min. Spirits	24-48 Hours	767	9.1	16-24
B-6-330	Mod. Phen.	Grey	High	Min. Spirits	24-48 Hours	757	9.1	16-24
B-6-516	Mod. Phen.	Green	High	Min. Spirits	24-48 Hours	760	9.1	12-24
B-6-701	Phenolic	Aluminum	High	Xylol	3-6 Hours	824	9.4	....
B-5-800	Mod. Alkyd	Brt. Yellow	Medium	VMP, Naphtha	½ Hour	846	11.9	½
B-6-250	Enamel	Black	High	Xylol, VMP	6-8 Hours	727	7.65	16-24
B-6-402	Alkyd	Blue	High	Min. Spirits	8 Hours	....	....	15
B-5-607	Alkyd	Red	Flat	Min. Spirits	6-10 Hours	650	10.1	16-24
B-6-511	Alkyd	Dark Green	Low Semi	Min. Spirits	5 Min.	714	11.2	6-8
B-6-506	Alkyd	Lt. Green	Low Semi	Min. Spirits	5 Min.	700	11.0	6-8

④ B, Brush; S, Spray; R, Roller; D, Dip; F, Flow.