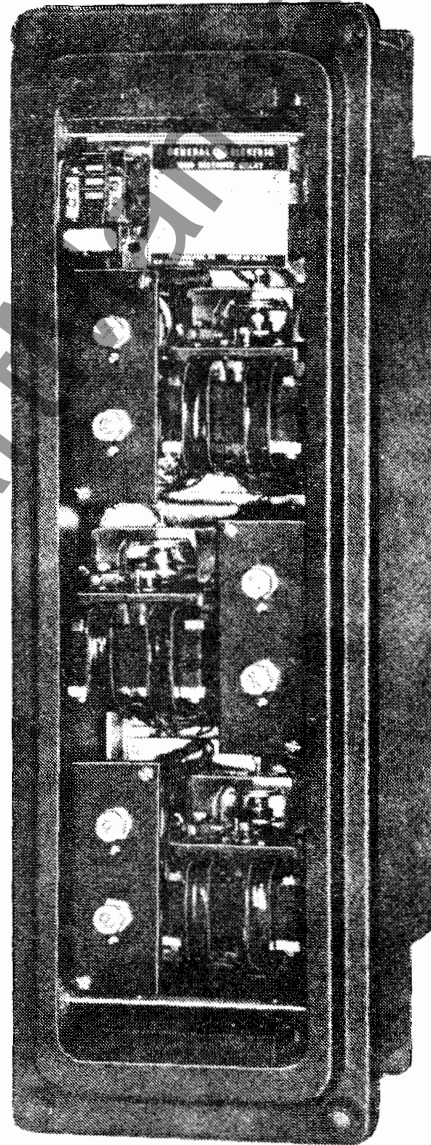




INSTRUCTIONS

GEK-45495 B

MHO DISTANCE RELAY TYPE CEY52B



GENERAL  ELECTRIC

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MHO DISTANCE RELAY

TYPE CEY52B

DESCRIPTION

The CEY52B relay is a three-phase, high speed, single-zone directional mho distance relay. It was designed specifically for use with the CEX20A or CEX20B reactance type relay. See Table I. The CEY52B relay is constructed of three single-phase units mounted in one L2-D case with provisions for single phase testing. The internal connections for the relay are shown in Figure 10, while outline and panel drilling dimensions are shown in Figure 16. Typical external connections to the relay are shown in Figure 4. The relay is not intended for use as a first zone function, thus the transient overreach characteristics have not been limited in this respect.

TABLE I

BASIC MINIMUM REACH TAPS OF CEY52B	SELECT CEX SHOWN BELOW
0.5 - 1.0 - 1.5	CEX20A
1.0 - 2.0 - 3.0	CEX20B

APPLICATION

The CEY52B relay is a three-phase, single zone mho distance relay that is not meant to be used by itself, but rather is designed to be used with a CEX20A or CEX20B reactance type relay. The combination of relays may be used in a step-distance scheme to provide two zones of protection against phase faults, or they may be used as part of a high-speed pilot-relaying scheme in addition to providing step-distance protection. Figure 4 illustrates typical external connections to the relay when it is used in a step-distance scheme with the CEX20B relay.

When applying this relay for the protection of a given circuit, select the highest basic minimum reach tap that will accommodate the desired reach setting. This will insure that the relay will operate at the highest possible level of torque.

Since the memory action of the CEY52B will only be effective for several cycles after the inception of a fault, the relay should not be relied on to provide time-delay protection for any fault that provides zero voltage at the relay. The protection should be supplemented by other devices to detect this condition if protection for this contingency is required.

The section under CALCULATION OF SETTINGS provides a worked example for determining the settings of the CEY52B in a typical application. Once the settings have been calculated, the taps are set as described in the section entitled TAPPED AUTO-TRANSFORMERS. Under no conditions, should the restraint taps ever be set less than 25 percent.

RATINGS

The type CEY52 relay covered by these instructions is available for 120 volts, 5 amperes, 60 or 50 cycles rating. The basic minimum reach and adjustment ranges of the mho units are given in Table II.

It will be noted that three basic minimum reach settings are listed for the mho units. Selection of the desired basic minimum reach setting for each unit is made by means of links on a terminal board located at the back of the relay (see Fig. 2). The position of the two sets of links, (for each unit), each identified as A-B determine the basic minimum setting of the mho units. The ohmic reach of the mho units can be adjusted in one percent steps over a 4/1 range for any of the basic minimum reach settings listed in Table II by means of autotransformer tap leads on the tap blocks at the right side of the relay.

These instructions do not purport to cover all details or variations in equipment nor to provide for every possible contingency to be met in connection with installation, operation or maintenance. Should further information be desired or should particular problems arise which are not covered sufficiently for the purchaser's purposes, the matter should be referred to the General Electric Company.

To the extent required the products described herein meet applicable ANSI, IEEE and NEMA standards; but no such assurance is given with respect to local codes and ordinances because they vary greatly.

TABLE II

BASIC REACH TAPS	BASIC MIN REACH (Ø-N OHMS)*	RANGE (Ø-N OHMS)	ANGLE OF MAX TORQUE	ONE SECOND RATING
0.5 - 1.0 - 1.5	0.5	0.5 - 2.0	60° **	150
	1.0	1.0 - 4.0	60° **	150
	1.5	1.5 - 6.0	60° **	150
1 - 2 - 3	1	1 - 4	60° **	150
	2	2 - 8	60° **	150
	3	3 - 12	60° **	150

*Adjustment taps are set using middle tap at the factory.

**Maximum torque angle can be adjusted up to 75 degrees. The reach of the mho units will increase to approximately 120 percent of its reach at the 60 degree setting.

CONTACTS

The contacts of the CEY52 relay will close and carry momentarily 30 amperes direct current. However, the circuit breaker trip circuit must be opened by an auxiliary switch contact or other suitable means since the relay contacts have no interrupting rating.

TARGET SEAL-IN UNIT

The target seal-in unit used in the CEY52 relay has ratings as shown in Table III.

TABLE III

TARGET SEAL-IN UNIT

	0.2 AMP TAP	0.6 AMP TAP	2.0 AMP TAP
Minimum Operating	0.2 amp	0.6 amp	2.0 amp
Carry Continuously	0.4 amp	1.5 amp	3.5 amp
Carry 30 amps for	0.03 sec.	0.5 sec.	4.0 sec.
Carry 10 amps for	0.25 sec.	4.0 sec.	30.0 sec.
D-C Resistance $\pm 10\%$	7.0 ohms	0.6 ohms	0.13 ohms
60 Cycle Impedance	52 ohms	6.0 ohms	0.53 ohms

OPERATING PRINCIPLES

The mho units of the CEY52 relay are of the four pole induction cylinder construction in which torque reproduced by the interaction between a polarizing flux and fluxes proportional to the restraining or operating quantities.

The schematic connections of the mho unit are shown in Fig. 5. The two side poles, energized by phase-to-phase voltage, produce the polarizing flux. The flux in the front pole, which is energized by a percentage of the same phase-to-phase voltage, interacts with the polarizing flux to produce restraint torque. The flux in the rear pole, which is energized by the two line currents associated with the same phase-to-phase voltage, interacts with the polarizing flux to produce operating torque.

The torque at the balance point of the unit can therefore be expressed by the following equation:

$$\text{Torque} = 0 = EI \cos (\phi - \theta) - KE^2$$

where: E = phase-to-phase voltage (E_{12})

I = delta current ($I_1 - I_2$)

θ = angle of maximum torque of the unit

ϕ = power factor angle of fault impedance

K = design constant

To prove that the equation defines a mho characteristic divide both sides by E^2 and transpose. The equation reduces to:

$$\frac{1}{Z} \cos (\theta - \theta) = K$$

or:

$$Y \cos (\theta - \theta) = K$$

Thus, the unit will pick up at a constant component of admittance at a fixed angle depending on the angle of maximum torque. Hence, the name mho unit.

CHARACTERISTICS

MHO UNIT

1. Impedance Characteristic

The impedance characteristic of a mho unit is shown in Fig. 6 for the one ohm basic minimum reach setting at a maximum torque angle of 60 degrees. This circle can be expanded by means of the mho taps on the autotransformer tap block providing a range of up to 4/1, or by changing the basic minimum reach of the unit by means of the links on the rear providing a total range of up to 12/1. The circle will always pass through the origin and have a diameter along the 60 degree impedance line equal to the ohmic reach of the unit as expressed by the following:

$$\text{Ohmic Reach} = \frac{(100) Z_{\min}}{\text{tap setting (\%)}}$$

where: Z_{\min} = basic min. phase-to-neutral ohmic reach of the unit.

The angle of maximum torque of the mho unit can be adjusted up to 75 degrees (see SERVICING) with resulting increase in reach to approximately 120 percent of its reach at 60 degrees for the same tap setting. This is shown by the dotted characteristic in Fig. 6.

2. Directional Action

The mho unit is carefully adjusted to have correct directional action under steady-state, low voltage and low current conditions. For faults in the non-tripping direction, the contacts will remain open at zero volts between 0 and 60 amperes. For faults in the tripping direction, the unit will close its contacts between the current limits in Table IV for the three basic minimum reach settings at the voltage shown. This adjustment is a function of the core (inner stator) position and should any adjustment be necessary see SERVICING.

TABLE IV

BASIC MIN REACH TAP	*VOLTS	CURRENT RANGE FOR CORRECT DIRECTIONAL ACTION
0.5 Ω	2.0 volts	12 - 60 amps
1.0 Ω	2.0 volts	6 - 60 amps
1.5 Ω	2.0 volts	4.5 - 60 amps
2 Ω	2.0 volts	3 - 60 amps
3 Ω	2.0 volts	2 - 60 amps

*The unit is set at the factory on the middle tap (1 Ω for 0.5/1/1.5 unit and 2 Ω for 1/2/3 ohm unit) for correct directional action over the indicated current range. A variation of ± 10 percent can be expected on the values listed.

For performance during transient low-voltage conditions, where the voltage was normal at 120 volts prior to the fault, refer to the paragraph below on memory action.

3. Underreach

At reduced voltage the ohmic value at which the mho unit will operate may be somewhat lower than the calculated value. This "pullback" or reduction in reach is shown in Fig. 3 for the 1, 2 and 3 ohm basic minimum reach settings. The unit reach in percent of setting is plotted against the three-phase fault current for three ohmic reach tap settings. Note that the fault current scale changes with the basic minimum reach setting. The mho unit will operate for all points to the right of the curve. The steady-state curves of Fig. 3 were determined by tests performed with no voltage supplied to the relay before the fault was applied. The dynamic curves were obtained with full rated voltage of 120 volts supplied to the relay before the fault was applied.

4. Memory Action

The dynamic curves of Fig. 3 illustrate the effect of memory action in the mho unit which maintains the polarizing flux for a few cycles following the inception of the fault. This memory action is particularly effective at low voltage levels where it enables the mho unit to operate for low fault currents. This can be most forcefully illustrated for a zero voltage fault by referring to Fig. 3. A zero voltage fault must be right at the relay bus and therefore, to protect for this fault, it is imperative that the relay reach zero percent of its setting. Fig. 3 shows that the mho unit, under static conditions, will not see a fault at zero percent of the relay setting regardless of the tap setting. However, under dynamic conditions when the memory action is effective, Fig. 3 shows that mho unit with a three-ohm basic minimum reach and 100 percent tap setting will operate if $I_{3\phi}$ is greater than 1.6 amperes.

The memory action will close the contact for only a short period of time and therefore, memory action cannot be relied on if the tripping is delayed. When the relay is used, as a second zone relay and tripping is delayed by the zone 2 setting of the type RPM relay, the static characteristic should be used. For this application to operate for nearby faults and there will be sufficient voltage to give tripping without depending on memory action.

5. Operating Time

The operating time of the mho unit is determined by a number of factors such as the basic minimum reach setting of the unit, fault current magnitude, ratio of fault impedance to relay reach, and magnitude of relay voltage prior to the fault. The curves in Fig. 8 are for the condition of rated volts prior to the fault. Time curves are given for four ratios of fault impedance to relay reach setting. In all cases, the mho taps were in the 100 percent position and the angle of maximum torque was set at 60 degrees lag.

TAPPED AUTO-TRANSFORMERS (See Fig. 7)

The ohmic reach of the mho units may be adjusted by means of taps on the two auto-transformers. Each auto-transformer has two windings. One winding is tapped in 10 percent steps from 15 percent to 95 percent. The other winding is tapped at 0 percent, 1 percent, 3 percent and 5 percent.

The desired tap setting is made by the proper location of the leads marked No. 1 and the jumper connecting the two windings of the auto-transformer. Note that the 0-5 percent winding may be added or subtracted from the 15-95 percent winding.

The tap setting required to protect a zone Z ohms long, where Z is positive phase sequence phase-to-neutral impedance expressed in secondary terms, is determined by the following equation:

$$\text{Tap Setting} = \frac{(100) (\text{Min. Ohms Setting}) \cos (\phi - \theta)}{Z}$$

where: ϕ = Power factor angle of fault impedance

θ = Angle of maximum torque of the unit

Example 1:

TAP SETTING DESIRED = 91

Set one end of jumper lead to 95 percent. Set the other end to 5 percent. Set No. 1 to 1 percent. (Note the 4 percent setting of the 0-5 percent winding subtracts from the 95 percent setting)

Example 2:

TAP SETTING DESIRED = 89

Set one end of jumper lead to 85 percent. Set the other end to 1 percent. Set No. 1 to 5 percent. (Note the 4 percent setting of the 0-5 percent winding adds to the 85 percent setting.)

BURDENSCURRENT CIRCUITS

The maximum current burden imposed on each current transformer at 5 amperes is listed in Table V.

TABLE V

AMPS	CYCLES	R	X	P.F.	WATTS	VA
5	60	.043	.026	0.86	1.08	1.25

This data is for the 3.0 ohm basic reach tap setting for 60 cycles. The burden for the lower tap setting or 50 cycles will be lower.

POTENTIAL CIRCUITS

The maximum potential burden imposed on each potential transformer at 120 volts is listed in Table VI.

TABLE VI

CIRCUIT	FREQ	R	X	P.F.	WATTS	VARS	VA
Polarizing	60	1534	10	1.00	9.4	0.1	9.4
Restraint	60	1060	1580	0.55	4.2	6.3	7.6
Polarizing	50	2200	135	1.00	6.5	0.4	6.5
Restraint	50	1160	1600	0.73	4.3	5.9	7.2

The potential burden of the mho unit is maximum when the restraint tap is set for 100 percent.

The restraint circuit burden and hence the total relay burden will decrease when the restraint tap setting is less than 100 percent.

The potential burden at tap settings less than 100 percent, can be calculated from the following formula.

$$VA = (a + jb) \left[\frac{\text{Tap Setting}}{100} \right]^2 + (c + jd)$$

The terms $(a + jb)(c + jd)$, etc. represent the burdens of the mho unit potential circuit expressed in watts and vars with their taps on 100 percent. The values of these terms are given in Table VI. $(a + jb) =$ (watts + j vars) for restraint circuit and $(c + jd) =$ (watts + j vars) for polarizing circuit.

CALCULATION OF SETTINGS

Consider a 230kV transmission line 50 miles long having a phase-to-neutral impedance of:

$$0.14 + j 0.80 \text{ ohms per mile,}$$

$$Z_{\text{pri}} = 50 (0.14 + j0.80) = 7 + j40 \text{ ohm total}$$

$$\text{PT Ratio} = 230,000/115 = 2000/1$$

$$\text{CT Ratio} = 600/5 = 120/1$$

$$Z_{\text{sec}} = Z_{\text{pri}} \frac{\text{CT Ratio}}{\text{PT Ratio}}$$

$$Z_{\text{sec}} = (7.0 + j40.0) \frac{120}{2000} = 0.42 + j2.4 \text{ ohms}$$

$$Z_{\text{sec}} = 2.43 \angle 80.5^\circ \text{ ohms}$$

Assume that the CEY52 is to be used in conjunction with a CEX20A to provide second zone protection and it is desired, after considering the effects of infeed, to set the relay to reach 3.64 / 80.5° secondary ohms. For this application the three-ohm basic minimum reach setting should be used. The ohmic reach equation, given in the section under CHARACTERISTICS- TAPPED AUTO-TRANSFORMERS is used.

$$\text{Percent Tap Setting} = \frac{(100) (\text{Min. ohms}) \cos (\theta - \theta)}{Z}$$

$$Z = Z_{\text{sec}} = 3.64 \quad \text{Minimum Ohms} = 3.0 \text{ at } 60 \text{ deg.}, 3.6 \text{ at } 75 \text{ deg.}$$

$$\theta = 75^\circ$$

$$\theta = 80.5^\circ$$

$$\text{Percent Tap Setting} = \frac{(100) (3.6) \cos (80.5 - 75)}{3.64}$$

$$\text{Percent Tap Setting} = 98\%$$

CONSTRUCTION

The type CEY52 relays are assembled in a deep large size, double-end (L2D) drawout case having studs at both ends in the rear for external connections. The electrical connections between the relay units and the case studs are made through stationary molded inner and outer blocks between which nests a removable connection plug which completes the circuits. The outer blocks attached to the case have the studs for the external connections and the inner blocks have the terminals for the internal connections.

Every circuit in the drawout case has an auxiliary brush, as shown in Fig. 9, to provide adequate overlap when the connecting plug is withdrawn or inserted. Some circuits are equipped with shorting bars (see internal connections in Fig. 10) and on those circuits, it is especially important that the auxiliary brush make contact as indicated in Fig. 9 with adequate pressure to prevent the opening of important interlocking circuits.

The relay mechanism is mounted in a steel framework called the cradle and is a complete unit with all leads terminated at the inner block. This cradle is held firmly in the case with a latch at both top and bottom and by a guide pin at the back of the case. The connecting plug, besides making the electrical connections between the respective blocks of the cradle and case, also locks the latch in place. The cover, which is drawn to the case by thumbscrews, holds the connecting plugs in place. The target reset mechanism is a part of the cover assembly.

The relay case is suitable for either semi-flush or surface mounting on all panels up to two inches thick and appropriate hardware is available. However, panel thickness must be indicated on the relay order to insure that proper hardware will be included.

A separate testing plug can be inserted in place of the connecting plug to test the relay in place on the panel either from its own source of current and voltage, or from other sources; or the relay can be drawn out and replaced by another which has been tested in the laboratory.

Figs. 1 and 2 show the relay removed from its drawout case with all major components identified. Symbols used to identify circuit components are the same as those which appear on the internal connection diagram in Fig. 10.

The relay includes three similar mho subassembly elements mounted on the front of the cradle and a plate with transformers and tap blocks mounted on the back of the cradle. See Figs. 1 and 2.

The mho sub-assembly includes the four-pole unit and the associated circuit components. Rheostats (R21, R22, R23) used in setting the angle of maximum torque and rheostats R11, R12, R13 used in setting the basic minimum reach can be adjusted from the front of the relay.

The tap blocks for changing the basic minimum reach of the units are mounted on the back. The relay must be removed from its case to make the settings.

RECEIVING, HANDLING AND STORAGE

These relays, when not included as a part of a control panel, will be shipped in cartons designed to protect them against damage. Immediately upon receipt of a relay, examine it for any damage sustained in

transit. If injury or damage resulting from rough handling is evident, file a damage claim at once with the transportation company and promptly notify the nearest General Electric Apparatus Sales Office.

Reasonable care should be exercised in unpacking the relay in order that none of the parts are injured or the adjustments disturbed.

If the relays are not to be installed immediately, they should be stored in their original cartons in a place that is free from moisture, dust and metallic chips. Foreign matter collected on the outside of the case may find its way inside when the cover is removed and cause trouble in the operation of the relay.

ACCEPTANCE TESTS

Immediately upon receipt of the relay, an inspection and acceptance tests should be made to insure that no damage has been sustained in shipment and that the relay calibrations have not been disturbed. If the examination or test indicates that readjustment is necessary, refer to the section on SERVICING.

VISUAL INSPECTION

Check the nameplate stamping to insure that the model number and rating of the relay agree with the requisition.

Remove the relay from its case and check that there are no broken or cracked molded parts or other signs of physical damage, and that all screws are tight.

MECHANICAL INSPECTION

1. It is recommended that the mechanical adjustments in Table VIII be checked.
2. There should be no noticeable friction in the rotating structure of the units.
3. Make sure control springs are not deformed and spring convolutions do not touch each other.
4. With the relay well leveled in its upright position the contacts of all three units must be open. The moving contacts of the units should rest against the backstop.
5. The armature and contacts of the seal-in unit should move freely when operated by hand. There should be at least 1/32 inch wipe on the seal-in contacts.
6. Check the location of the contact brushes on the cradle and case blocks against the internal connection diagram for the relay.

TABLE VIII

CHECK POINTS	MHO UNITS
Rotating Shaft End Play	.010 - .015 inch
Contact Gap	.145 - .155 inch
Contact Wipe	.003 - .005 inch

ELECTRICAL CHECKS - MHO UNITS

All tests must be made with relay in case. Before any electrical checks are made on the mho units the relay should be connected as shown in Fig. 11 and be allowed to warm up for approximately 15 minutes with the potential circuit alone energized at rated voltage and the restraint taps set at 100 percent. The units were warmed up prior to factory adjustment and if rechecked when cold will tend to underreach by 3 or 4 percent. Accurately calibrated meters are, of course, essential.

It is desirable to check the factory setting and calibration by means of the test described in the following sections. The mho units were carefully adjusted at the factory and it is not advisable to disturb these settings unless the following checks indicate conclusively that the settings have been disturbed. If readjustments are necessary refer to the section on SERVICING for the recommended procedures.

Test connections for checking correct mho unit operation.

(a) Control Spring Adjustment

Be sure that the relay is level in its upright position. Leave the relay connected as shown in Fig. 11 and leave the restraint taps in the 100 percent position.

Use the following procedure in checking each unit. With the current set at five amperes and the voltage across relay voltage studs at 120 volts, set the phase shifter so that the phase-angle meter reads the value shown in Table IX for the unit being tested, that is so current lags voltage by an angle equal to the angle of maximum torque of the unit. Now reduce the voltage to the low test voltage and reduce the current to about two amperes. Gradually increase the current until the contacts of the unit just close. This should occur between the currents listed in Table IX.

(b) Clutch Adjustment

The mho units include a high-set clutch between the cup and shaft assembly and the moving contact to prevent damage during heavy fault conditions. These clutches have been set at the factory to slip at approximately 40-60 grams applied tangentially at the moving contact. This can best be checked in the field in terms of volt-amperes by the following method.

Use the connections of Fig. 11 and set the phase shifter so that the phase-angle meter reads the value in Table X for the unit to be checked, at 120 volts and 5 amperes. Disconnect the No. 1 restraint tap leads from the tap block and set the mho units for maximum ohm basic minimum reach. With the voltage across relay studs set at 120 volt increase the current until the clutch just slips. This should occur between 26 and 45 amperes for the 3 Ω unit or just above 52 amperes for 1.5 Ω unit.

(c) Ohmic Reach

With the relay still connected as shown in Fig. 11 and the restraint tap leads in the 100 percent position, make connections shown in Table X and set the phase shifter so that the phase-angle meter reads the angle shown in the table for the unit to be checked.

Now reduce the voltage to the value shown in Table X and increase the current gradually until the normally open contacts of the unit just close. This should occur within the limits shown. Note that the tap screws on the transactor tap blocks are set to the position which gives the basic minimum reach shown in the table.

Note that for the test conditions, the mho units see a phase-to-phase fault of twice the basic minimum reach.

The relays are normally shipped from the factory with the basic minimum reach adjustment taps of the units in the intermediate setting, that is the 2 ohm-tap. If the units are set on either of the remaining basic minimum reach taps, 2 or 3 ohms, the basic reach of the units will be within ± 4 percent of the nameplate marking.

(d) Angle of Maximum Torque

For checking the angle of maximum torque the connections of Fig. 11 will be used with the restraint tap leads set at 100 percent position, and with the voltage set at the value shown in Table XI for the unit to be checked. The minimum reach taps should be set to the 2-ohm position.

In checking the mho units the following procedure should be used. First set the phase shifter so that the phase-angle meter reads 330 degrees. Note that while the phase angle is being set, the current should be at 5 amperes and the voltage at 120 volts. Now set the voltage at the value shown in Table XI; increase the current slowly until the mho unit picks up. The pickup current should be within the limits shown in the table. Now reset the phase angle at 270 degrees and again check the current required to pick up the mho unit. This current should fall within the same limits as for the 330 degree check.

Connect the relay as follows:

UNIT LOCATION	UNIT	CONNECT LEAD TO RELAY STUDS AS FOLLOWS (SEE FIG. 11)				JUMPER STUDS
		LEAD A	LEAD B	LEAD C	LEAD D	
TOP	$\phi 1-2$	14-15	13-16-17	5	7	6-8-10
MIDDLE	$\phi 2-3$	13-16-17	18-19-20	7	9	6-8-10
BOTTOM	$\phi 3-1$	18-19-20	14-15	9	5	6-8-10

TABLE IX (CONTROL SPRING ADJUSTMENT)

UNIT LOCATION	PHASE-ANGLE METER SETTING	VA-B SET FOR	PICKUP AMPS	
			0.5/1.0/1.5 Ω UNIT 1 Ω TAP	1/2/3 Ω UNIT 2 Ω TAP
TOP	300 $^{\circ}$	1.5 Volts	6.0-7.0	3.0-3.5
MIDDLE	300 $^{\circ}$	1.5 Volts	6.0-7.0	3.0-3.5
BOTTOM	300 $^{\circ}$	1.5 Volts	6.0-7.0	3.0-3.5

TABLE X (OHMIC REACH ADJUSTMENT)

UNIT LOCATION	PHASE-ANGLE METER SETTING	VA-B SET AT		PICKUP AMPS
		0.5/1.0/1.5 Ω UNIT 1.0 Ω TAP	1/2/3 Ω UNIT 2 Ω TAP	
TOP	300 $^{\circ}$	30 Volts	60 Volts	14.6-15.4
MIDDLE	300 $^{\circ}$	30 Volts	60 Volts	14.6-15.4
BOTTOM	300 $^{\circ}$	30 Volts	60 Volts	14.6-15.4

TABLE XI (ANGLE OF MAXIMUM TORQUE ADJUSTMENT)

UNIT LOCATION	PHASE-ANGLE METER READING	VA-B SET AT		PICKUP AMPS
	ANGLE OF MAX. TORQUE	TEST ANGLES	0.5/1.0/1.5 Ω UNIT 1 Ω TAP	1/2/3 Ω UNIT 2 Ω TAP
TOP	300 $^{\circ}$	270 $^{\circ}$ and 330 $^{\circ}$	30	60
MIDDLE	300 $^{\circ}$	270 $^{\circ}$ and 330 $^{\circ}$	30	60
BOTTOM	300 $^{\circ}$	270 $^{\circ}$ and 330 $^{\circ}$	30	60

Note that the two angles used in the previous check, i.e. 330 degrees and 270 degrees, are 30 degrees away from the angle of maximum torque. An examination of the mho unit impedance characteristic in Fig. 6 shows that the ohmic reach of the unit should be the same at both 330 degrees and 270 degrees and should be 0.866 times the reach at the angle of maximum torque.

ELECTRICAL TESTS - TARGET SEAL-IN

The target seal-in unit either has an operating coil tapped at 0.6 or 2.0 amperes or tapped at 0.2 or 2.0 amperes depending on model ordered.

The relay is shipped from the factory with the tap screw in the lowest tap position. The operating point of the seal-in unit can be checked by connecting from d-c source (+) to stud 11 of the relay and from stud 1 through an adjustable resistor and an ammeter back to (-). Connect a jumper from stud 12 to stud 11 also so that the seal-in contact will protect the mho unit contacts. Then close the mho unit contact by hand and increase the d-c current until the seal-in unit operates. It should pick up at tap value or slightly lower. Do not attempt to interrupt the d-c current by means of the mho contacts.

INSTALLATION PROCEDURE

LOCATION

The location of the relay should be clean and dry, free from dust, excessive heat and vibration, and should be well lighted to facilitate inspection and testing.

MOUNTING

The relay should be mounted on a vertical surface. The outline and panel drilling dimensions are shown in Fig. 16.

CONNECTIONS

The internal connections of the CEY52B relay are shown in Fig. 10. An elementary diagram of typical external connections is shown in Fig. 4.

VISUAL INSPECTION

Remove the relay from its case and check that there are no broken or cracked component parts and that all screws are tight.

MECHANICAL INSPECTION

Recheck the six adjustments mentioned under Mechanical Inspection in the section on ACCEPTANCE TESTS.

PORTABLE TEST EQUIPMENT

To eliminate the errors which may result from instrument inaccuracies and to permit testing the mho units from a single-phase a-c test source, the test circuit shown in schematic form in Fig. 13 is recommended. In this figure $R_S + jX_S$ is the source impedance, S_F is the fault switch, and $R_L + jX_L$ is the impedance of the line section for which the relay is being tested. The autotransformer T_A , which is across the fault switch and line impedance, is tapped in 10 percent and 1 percent steps so that the line impedance $R_L + jX_L$ may be made to appear to the relay very nearly as the actual line on which the relay is to be used. This is necessary since it is not feasible to provide the portable test reactor X_L and the test resistor with enough taps so that the combination may be made to match any line.

For convenience in field testing, the fault switch and tapped autotransformer of Fig. 13 have been arranged in a portable test box, Cat. No. 102L201, which is particularly adapted for testing directional and distance relays. The box is provided with terminals to which the relay current and potential circuits as well as the line and source impedances may be readily connected. For a complete description of the test box the user is referred to GEI-38977.

ELECTRICAL TESTS ON THE MHO UNITS

The manner in which reach settings are made for the mho units is briefly discussed in the CALCULATION OF SETTINGS section. Examples of calculations for typical settings are given in that section. It is the purpose of the electrical tests in this section to check the ohmic pickup of the mho units at the settings which have been made for a particular line section.

To check the calibration of the mho units, it is suggested that the portable test box, Cat. No. 102L201; portable test reactor, Cat. No. 6054975; and test resistor, Cat. No. 6158546 be arranged with Type XLA test plugs according to Fig. 14. These connections of the test box and other equipment are similar to the schematic connections shown in Fig. 13 except that the type XLA test plug connections are now included.

Use of the source impedance $R_S + jX_S$, simulating the conditions which would be encountered in practice, is necessary only if the relay is to be tested for overreach or contact coordination, tests which are not normally considered necessary at the time of installation or during periodic testing. Some impedance will usually be necessary in the source connection to limit current in the fault circuit to a reasonable value, especially when a unit with short reach setting is to be checked, and it is suggested that a reactor of suitable value be used for this purpose since this will tend to limit harmonics in the fault current.

Since the reactance of the test reactor may be very accurately determined from its calibration curve, it is desirable to check mho unit pickup with the fault reactor alone, due account being taken of the angular difference between the line reactance, X_L , and mho unit angle of maximum reach. The line reactance, X_L , selected should be the test reactor tap nearest above twice the mho unit phase-to-neutral reach with account being taken of the difference in angle of the test reactor tap impedance and the unit angle of maximum reach. From Fig. 12 it is seen that twice the relay reach of the angle of the test reactor impedance is:

$$2Z_{\text{Relay}} = 200 \frac{Z_{\text{Min.}}}{\text{Tap Setting \%}} \cos (\phi - \theta)$$

where: ϕ = the angle of the test reactor impedance

θ = mho unit angle of maximum reach

$Z_{\text{Min.}}$ = basic minimum reach of mho units

To illustrate by an example let us consider the percent tap required on the test box autotransformer for a unit that has been factory adjusted to pickup at three ohms minimum and at a maximum torque angle of

60 degrees. In determining the reactor tap setting to use, it may be assumed that the angle (θ) of the test reactor impedance is 80 degrees. From the above, twice the relay reach at the angle of the test-reactor impedance is:

$$2Z_{\text{relay}} = 200 \times \frac{3}{100} \cos (80-60) = 5.64 \text{ ohms}$$

Therefore, use the reactor 6-ohm tap. Twice the relay reach at the angle of test reactor impedance should be recalculated using the actual angle of the reactor tap impedance rather than the assumed 80 degrees. The table below shows the angles for each of the reactor taps.

TAP	ANGLE	COS $\theta-60$
24	88	0.883
12	87	0.891
6	86	0.899
3	85	0.906
2	83	0.921
1	81	0.934
0.5	78	0.951

From the above table it is seen that the angle of the impedance of the 6-ohm tap is 86 degrees. Therefore,

$$2Z_{\text{relay}} = 200 \times \frac{3}{100} \cos (86-60) = 5.4 \text{ ohms}$$

The calibration curve for the portable test reactor should again be referred to in order to determine the exact reactance of the 6-ohm tap at the current level being used. For the purpose of this illustration assume that the reactance is 6.1 ohms. Since the angle of the impedance of the 6-ohm tap is 86 degrees, the impedance of this tap may be calculated as follows:

$$Z_L = \frac{X_L}{\sin 86} = \frac{6.1}{.9976} = 6.115$$

From this calculation it is seen that the reactance and the impedance may be assumed the same for this particular reactor tap. Actually the difference need only be taken into account on the reactor 3-, 2-, 1- and 0.5-ohm taps.

The test box autotransformer tap setting required to close the mho-unit contacts with the fault switch closed is:

$$\% = \frac{5.4}{6.1} (100) = 88.5 \text{ (use 88\% Tap)}$$

Fig. 13 should be checked to determine that the test current used is high enough so that the characteristic is not off the calculated value because of low current.

If the ohmic pickup of the mho unit checks correctly according to the above, the chances are that the angle of the characteristic is correct. The angle may, however, be very easily checked by using the calibrated test resistor in combination with various reactor taps. The calibrated test resistor taps are pre-set in such a manner that when used with 12- and 6-ohm taps of the specified test reactor, impedances at 60 degrees and 30 degrees respectively will be available for checking the mho unit reach at the 60 degree and 30 degree positions. The mho unit ohmic reach at the zero-degree position may be checked by using the calibrated test resistor alone as the line impedance. The calibrated test resistor is supplied with a data sheet which gives the exact impedance and angle for each of the combinations available. The test-box autotransformer percent tap for pickup at a particular angle is given by:

$$\% \text{ Tap} = \frac{200 Z_{\text{min}} \cos (\theta - \theta)}{Z_L (\text{Tap setting } (\%))} (100)$$

where θ is the angle of maximum torque of the unit, θ is the angle of the test impedance (Z_L), Z is the 60-degree, 30-degree or zero-degree impedance value taken from the calibrated resistor data sheet. As in the case of the previous tests, the load box which serves as source impedance should be adjusted to allow approximately 10 amperes to flow in the fault circuit when the fault switch is closed.

When checking the mho unit at angles of more than 30 degrees off the maximum reach position, the error becomes relatively large with phase-angle error. This is apparent from Fig. 12 where it is seen, for example, at the zero-degree position that a two or three degree error in phase angle will cause a considerably apparent error in reach.

INSPECTION

Before placing a relay into service, the following mechanical adjustments should be checked,

The armature and contacts of the target and seal-in units should operate by hand.

There should be a screw in only one of the taps on the right-hand contact of the target and seal-in units.

The target should reset promptly when the reset button at the bottom of the cover is operated, with the cover on the relay.

MHO UNITS

There should be no noticeable friction in the rotating structure of the mho unit. The mho unit moving contact should just return to the backstop when the relay is de-energized, and in the vertical position.

There should be approximately .010-.015 inch end play in the shafts of the rotating structures. The lower jewel screw bearing should be screwed firmly into place, and the top pivot locked in place by its set screw.

If there is reason to believe that the jewel is cracked or dirty the screw assembly can be removed from the bottom of the unit and examined. When replacing a jewel, have the top pivot in the shaft while screwing in the jewel screw.

All nuts and screws should be tight, with particular attention paid to the tap plugs.

The felt gasket on the cover should be securely cemented in place in order to keep out dust.

Determine the impedance and phase angle seen by the relays. Knowing the impedance and phase angle seen by the relay, the tap value at which the relay will just operate can be calculated. It is then only necessary to reduce the tap setting of the relay until the mho units operate and see how close the actual tap value found checks with the calculated value. The calculated value should take into account the shorter reach of the mho unit at low currents. This effect is shown in Fig. 8.

A shorter test which will check for most of the possible open circuits in the a-c portion of the relay can be accomplished by disconnecting the current circuits. This can be done by removing the lower connection plug. All units should have strong torque to the right when full voltage is applied.

Replace the lower plug and open the restraint taps. All units should operate if power and reactive flow are away from the station bus and into the protected line section. If the direction of reactive power flow is into the station bus, the resultant phase angle may be such that the units will not operate.

PERIODIC CHECKS AND ROUTINE MAINTENANCE

In view of the vital role of protective relays in the operation of a power system it is important that a periodic test program be followed. It is recognized that the interval between periodic checks will vary depending upon environment, type of relay and the user's experience with periodic testing. Until the user has accumulated enough experience to select the test interval best suited to his individual requirements it is suggested that the points listed under INSTALLATION PROCEDURE be checked at an interval of from one to two years.

CONTACT CLEANING

For cleaning fine silver contacts, a flexible burnishing tool should be used. This consists of a flexible strip of metal with an etched-roughened surface resembling in effect a superfine file. The polishing action is so delicate that no scratches are left, yet it will clean off any corrosion thoroughly and rapidly. Its flexibility insures the cleaning of the actual points of contact. Do not use knives, files, abrasive paper or cloth of any kind to clean relay contacts.

SERVICING

If it is found during the installation or periodic tests that the mho unit calibrations are out of limits, they should be recalibrated as outlined in the following paragraphs. It is suggested that these calibrations be made in the laboratory. The circuit components listed below, which are normally considered as factory adjustments, are used in recalibrating the units. These parts may be physically located from Fig. 1 and 2. Their locations in the relay circuit are shown in the internal connection diagrams of Fig. 10.

- R_{11} - ϕ_{1-2} unit ohmic reach adjustment
- R_{21} - ϕ_{1-2} unit angle of maximum torque adjustment
- R_{12} - ϕ_{2-3} unit ohmic reach adjustment
- R_{22} - ϕ_{2-3} unit angle of maximum torque adjustment
- R_{13} - ϕ_{3-1} unit ohmic reach adjustment
- R_{23} - ϕ_{3-1} unit angle of maximum torque adjustment

NOTE: Before making pickup or phase-angle adjustments on the mho units, the units should be allowed to heat up for approximately 15 minutes energized with rated voltage alone and the restraint taps lead set for 100 percent. Also it is important that the relay be mounted in an upright position so that the units are level.

a. Control Spring Adjustment

Make connections to the relay as shown in Fig. 11 and set the restraint tap leads on 100 percent. The basic reach taps should be set in the position for the basic minimum reach shown in Table XII.

Make sure that the relay is in an upright position so that the units are level. With the current set at 5 amperes and the voltage V_{A-B} at 120 volts, set phase shifter so that the phase-angle meter reads the value shown in Table XII.

Now reduce the voltage to the test voltage value and set the current at the value shown in Table XII for the unit being adjusted. Insert the blade of a thin screwdriver into one of the slots in the edge of the spring adjusting ring (see Fig. 15) and turn the ring until the contacts of the unit just close. If the contacts were closing below the set point shown in Table XII, the adjusting ring should be turned to the right. If they were closing above the set point, the adjusting ring should be turned to the left.

b. Ohmic Reach Adjustment

The basic minimum reach of the mho units can be adjusted by means of the rheostats which are accessible from the front of the relay. Connect the relay as shown in Fig. 11; leave the restraint taps at 100 percent and be sure that the basic minimum reach taps are in the position shown in Table XIII. With current at 5 amperes, and voltage at 120 volts set the phase shifter so that the phase-angle meter reads the angle shown in the table for the unit to be checked. Now reduce the voltage V_{AB} to the set value shown in Table XIII and adjust the appropriate rheostat so that the unit picks up at 15 amperes ± 5 percent.

c. Angle of Maximum Torque

The angle of maximum torque of the mho units can be adjusted by means of rheostats which are accessible from the front of the relay. Use the connections in Fig. 11. Leave the restraint taps to 100 percent and be sure that the basic minimum reach taps are in the position shown in Table XIV.

The procedure used in setting angle of maximum torque is to adjust the reactor so that the pickup amperes, at a specified set voltage V_{AB} , will be the same at angles leading and lagging the maximum torque angle by 30 degrees. The test angles, set voltages, and the pickup amperes are shown in Table XIV.

First, the reach of the unit at its angle of maximum torque should be checked and adjusted if necessary as described in paragraph (b) and Table XIV. Next set the phase shifter so that the phase-angle meter reads 330 degrees (Note that phase-angle adjustments should be made at 120 volts and 5 amperes). Then set V_{AB} at test volts and adjust the proper reactor so that the ohm unit closes its contacts at 17.3 amperes ± 5 percent. The pickup should then be checked at 270 degrees with the same set voltage and should be 17.3 amperes ± 5 percent. Refine the adjustments of rheostats until the pickup is within limits at both 270 degrees and 330 degrees.

Note that an adjustment of the angle of maximum torque will have a secondary effect on the reach of the unit, and vice-versa. Therefore, to insure accurate settings, it is necessary to recheck the reach of a unit whenever its angle of maximum torque setting is changed, and to continue a "cross" adjustment routine of reach and angle of maximum torque until both are within the limits specified above.

Connect the relay as follows:

UNIT LOCATION	UNIT	CONNECT LEAD TO RELAY STUDS AS FOLLOWS (SEE FIG. 11)				JUMPER STUDS
		LEAD A	LEAD B	LEAD C	LEAD D	
TOP	φ 1-2	14-15	13-16-17	5	7	6-8-10
MIDDLE	φ 2-3	13-16-17	18-19-20	7	9	6-8-10
BOTTOM	φ 3-1	18-19-20	14-15	9	5	6-8-10

TABLE XII

UNIT LOCATION	PHASE-ANGLE METER SETTING	VA-B SET FOR	PICKUP AMPS ($\pm 10\%$)	
			0.5/1.0/1.5Ω UNIT 1Ω TAP	1/2/3Ω UNIT 2Ω TAP
TOP	300°	1.5 Volts	6.5 Amp	3.25 Amp
MIDDLE	300°	1.5 Volts	6.5 Amp	3.25 Amp
BOTTOM	300°	1.5 Volts	6.5 Amp	3.25 Amp

TABLE XIII

UNIT LOCATION	PHASE-ANGLE METER SETTING	VA-B SET AT		PICKUP AMPS $\pm 5\%$	ADJUST
		0.5/1.0/1.5Ω UNIT 1.0Ω TAP	1/2/3Ω UNIT 2Ω TAP		
TOP	300°	30 Volts	60 Volts	15	R11
MIDDLE	300°	30 Volts	60 Volts	15	R12
BOTTOM	300°	30 Volts	60 Volts	15	R13

TABLE XIV

UNIT LOCATION	PHASE-ANGLE METER READING		VA-B SET AT		PICKUP AMPS $\pm 5\%$	ADJUST
	ANGLE OF MAX. TORQUE	TEST ANGLES	0.5/1.5Ω UNIT 1Ω TAP	1/2/3Ω UNIT 2Ω TAP		
TOP	300°	270° and 330°	30	60	17.3	R21
MIDDLE	300°	270° and 330°	30	60	17.3	R22
BOTTOM	300°	270° and 330°	30	60	17.3	R23

As noted in Table II under the section on RATINGS, the angle of maximum torque of the mho units can be adjusted up to 75 degrees if desired. If this change is made, the reach of the mho units will increase slightly. To make this adjustment refer to Table XV and proceed as outlined below.

With restraint tap settings at 100 percent and connections per Fig. 11, set the phase shifter so that the phase-angle meter reads 315 degrees, set VAB to test volts and the current to 12.5 amperes. Now adjust the proper rheostat so that the unit just picks up. Now check the pickup current at 255 degrees. The pickup current at both test angles should be within ± 5 percent of the value listed in the table. After the setting is made make sure the rheostat lock nuts are tight.

TABLE XV

UNIT LOCATION	Ø ANGLE METER READS			V _{A-B} SET AT		PICKUP AMPS ±5%	ADJUST
	AT MAX TORQUE	TEST ANGLES		0.5/1.0/1.5Ω UNIT 1Ω TAP	1/2/3Ω UNIT 2Ω TAP		
TOP	285°	255°	315°	30 Volts	60 Volts	14.4	R21
MIDDLE	285°	255°	315°	30 Volts	60 Volts	14.4	R22
BOTTOM	285°	255°	315°	30 Volts	60 Volts	14.4	R23

d. Core Adjustment (See Fig. 17)

This adjustment is to be made only if relay does not meet Directional Tests. By means of a special wrench (catalog no. 0178A9455 Pt. 1) the core is adjusted by inserting the wrench to engage nut "D" which rotates the core "A" to obtain the values shown under Directional Tests. The core may be rotated 360 degrees in either direction although it should not be necessary to rotate the core more than a few degrees from its set position.

RENEWAL PARTS

It is recommended that sufficient quantities of renewal parts be carried in stock to enable the prompt replacement of any that are worn, broken, or damaged.

When ordering renewal parts, address the nearest Sales Office of the General Electric Company, specify quantity required, name of the part wanted, and give the General Electric Requisition number on which the relay was furnished.

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STATIC AND DYNAMIC ACCURACY OF
TYPE CEY52B MHO UNIT AT ANGLE
OF MAXIMUM TORQUE (60° LAG)

——— STATIC CHARACTERISTIC
----- DYNAMIC CHARACTERISTIC

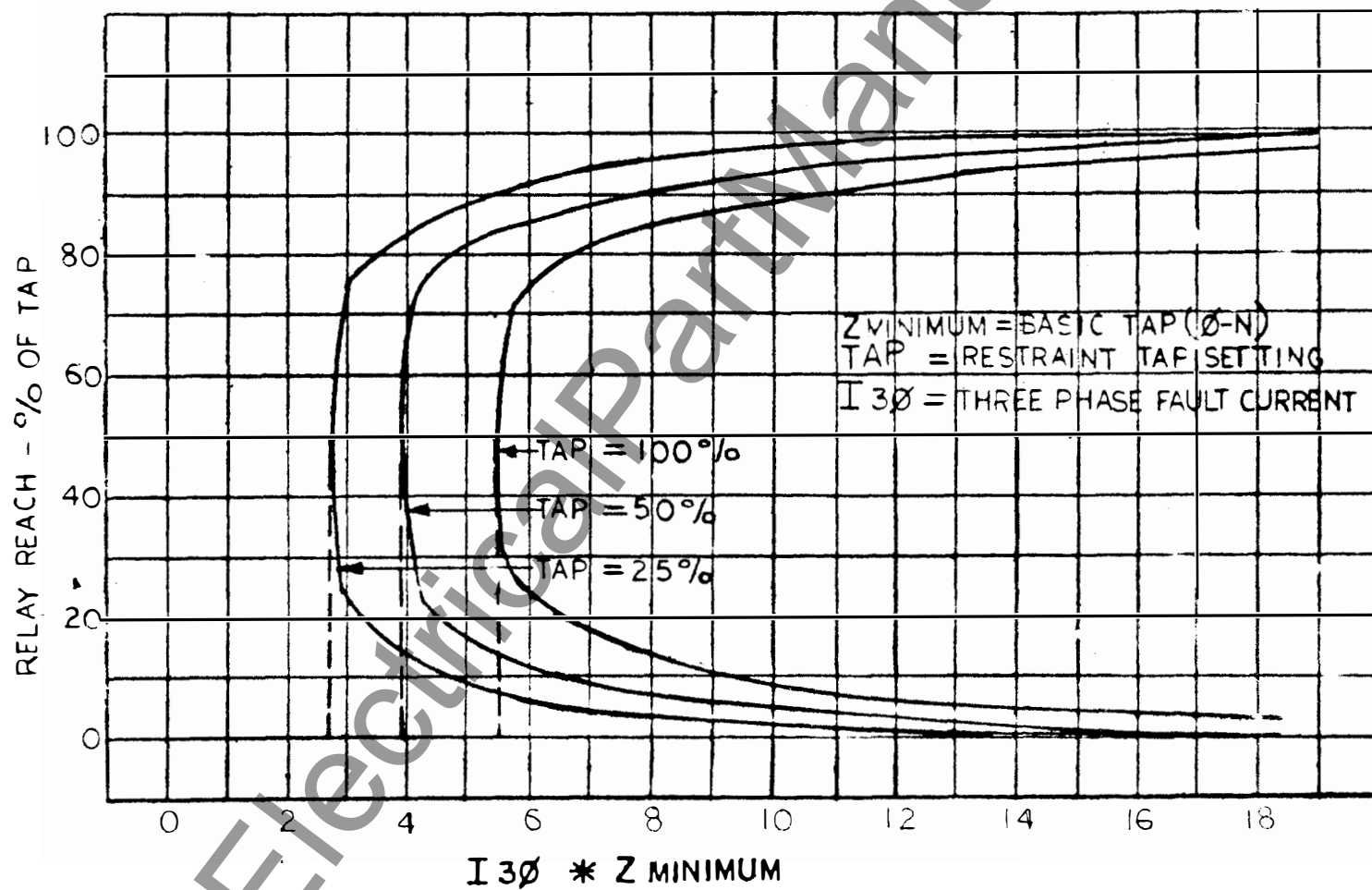
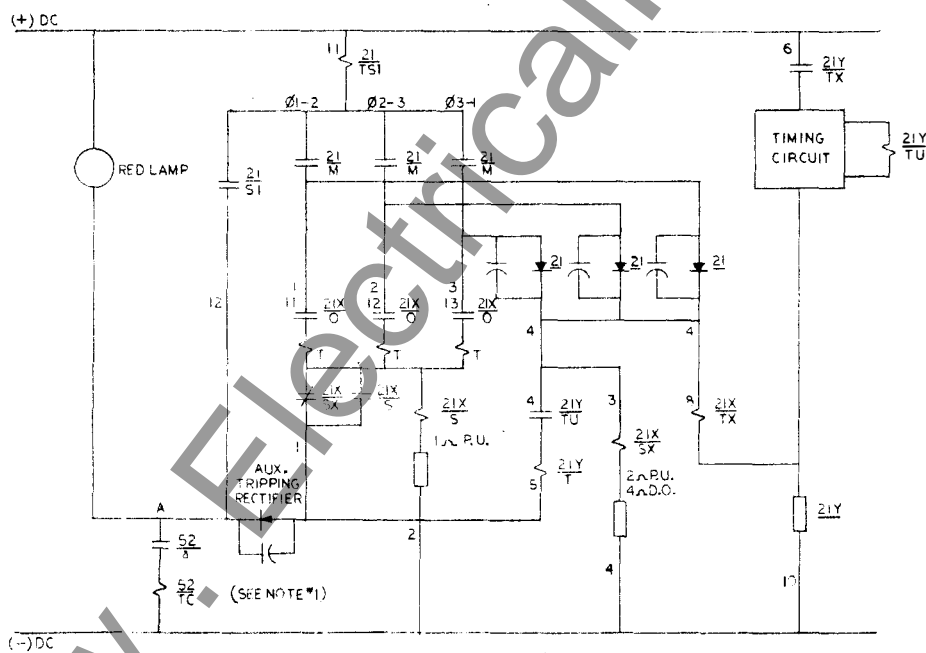
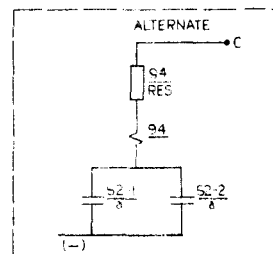


FIG. 3 (0269A3042-0) STEADY STATE AND DYNAMIC REACH CURVES FOR THE MHO UNIT IN THE CEY52B RELAY



DEVICE	INTERNAL	OUTLINE
CEYS213	0269A 3027	0178A7336
CEX2013	0246A 6A30	0208A3824
SAMI713	0209A 2431	K 6209271
AUX TRIPPING RECTIFIER	102L218 G-11 OR G-12	0104A8523



21

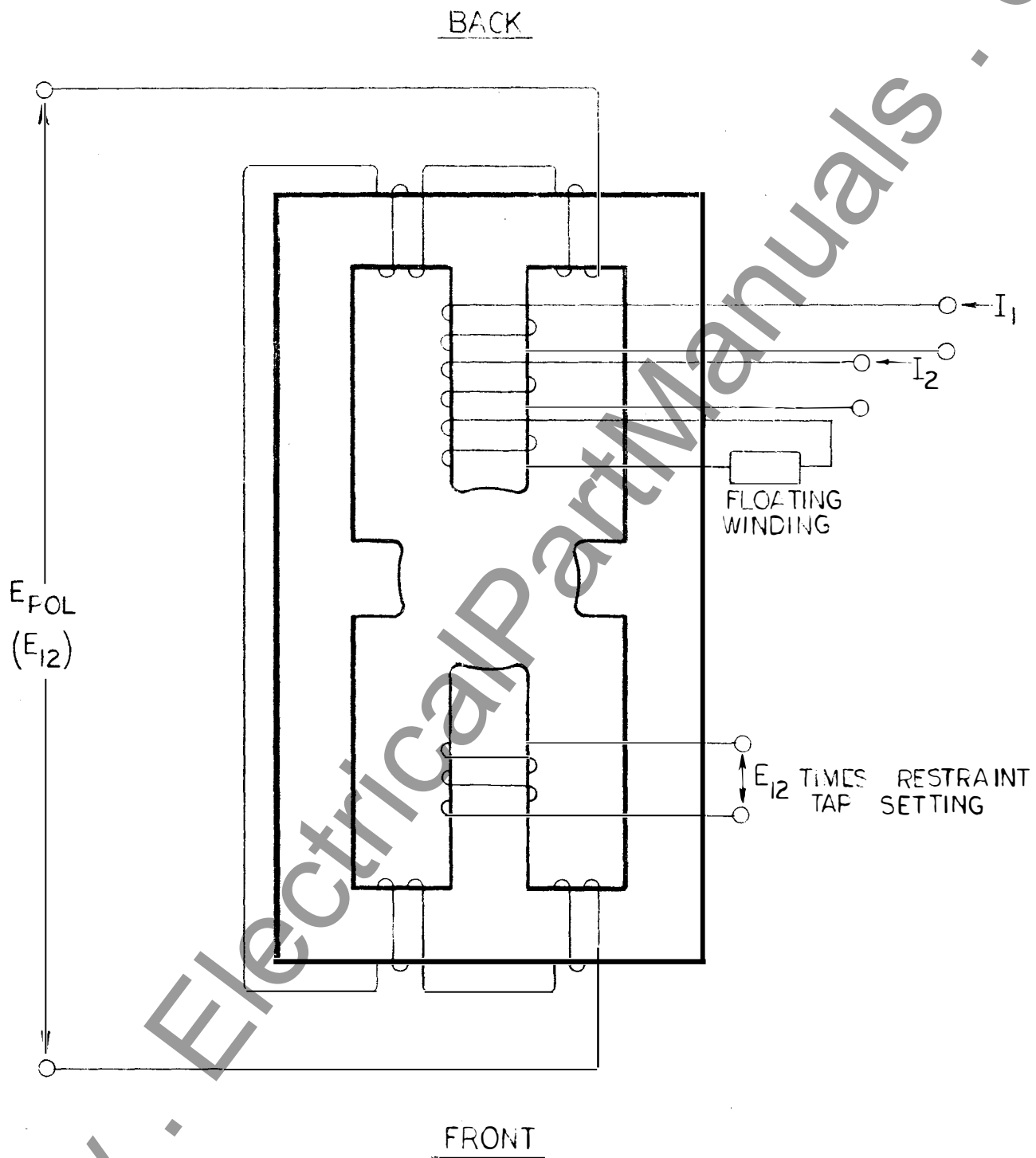


FIG. 5 (0208A5577-0) SCHEMATIC CONNECTIONS OF TYPICAL M2 UNIT

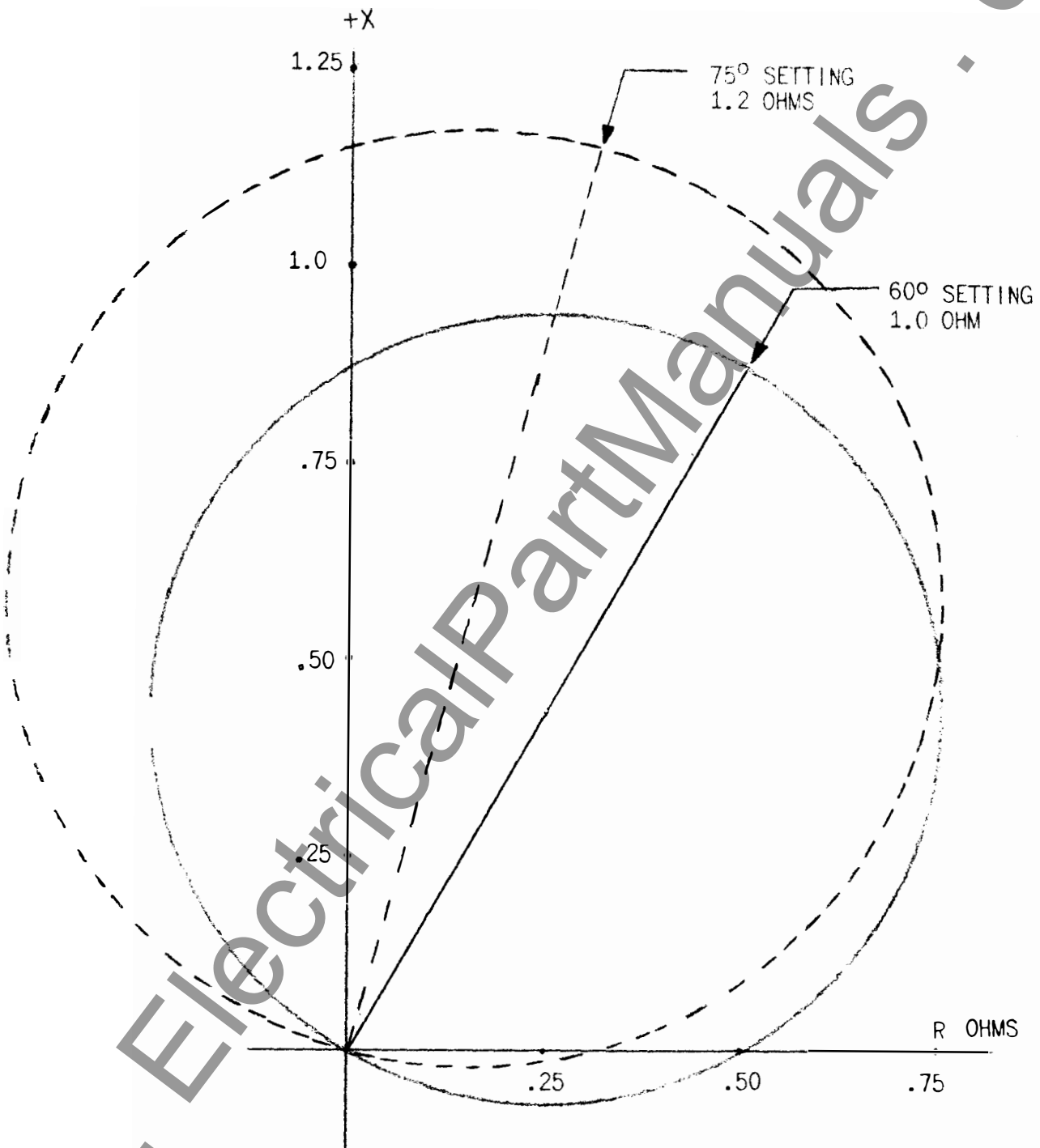


FIG. 6 (0178A8174-0) IMPEDANCE CHARACTERISTIC OF MHO UNIT

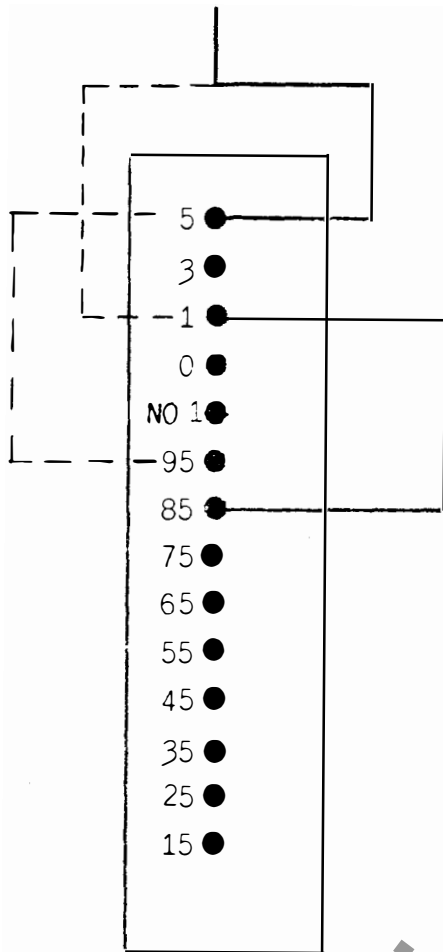


FIG. 1

----- 91% RESTRAINT TAP SETTING
 _____ 89% RESTRAINT TAP SETTING

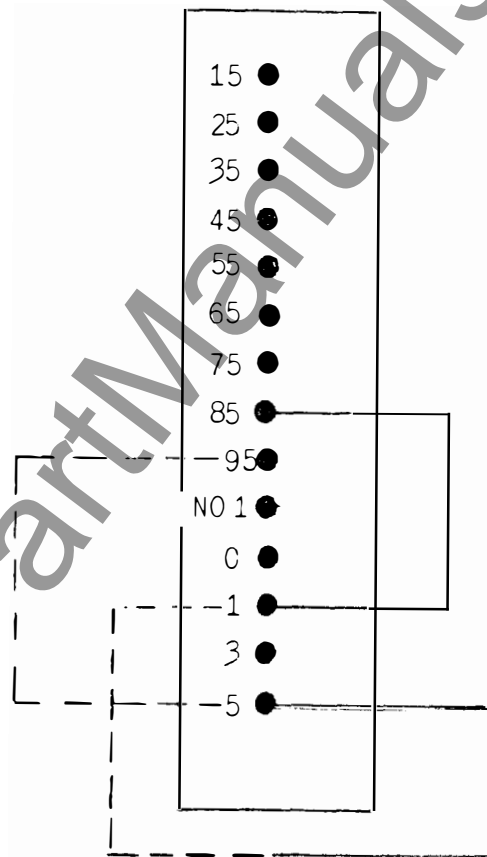


FIG. 2

FIG. 7 (0208A3757-1) TAP BLOCK ARRANGEMENT AND SETTINGS

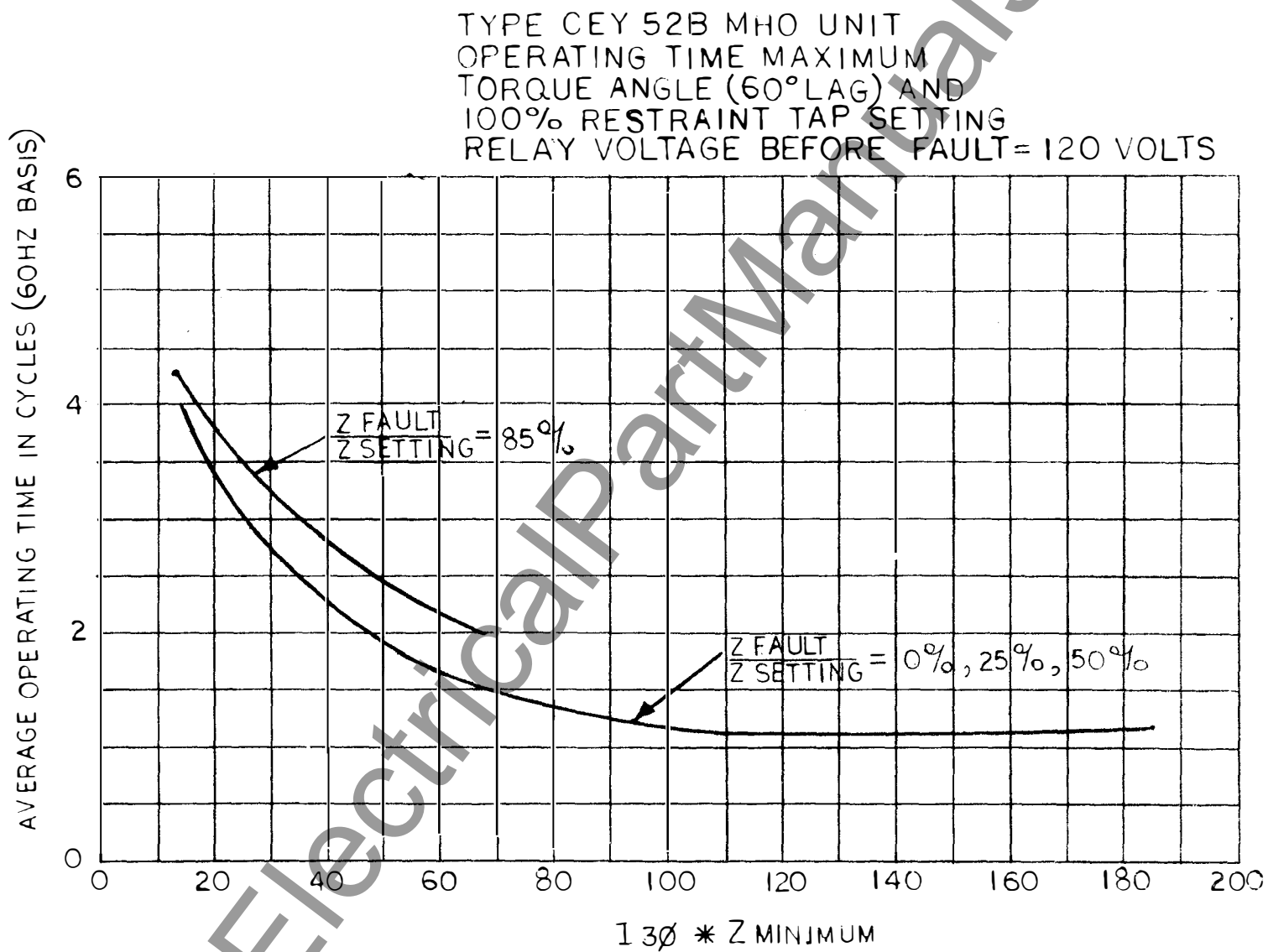
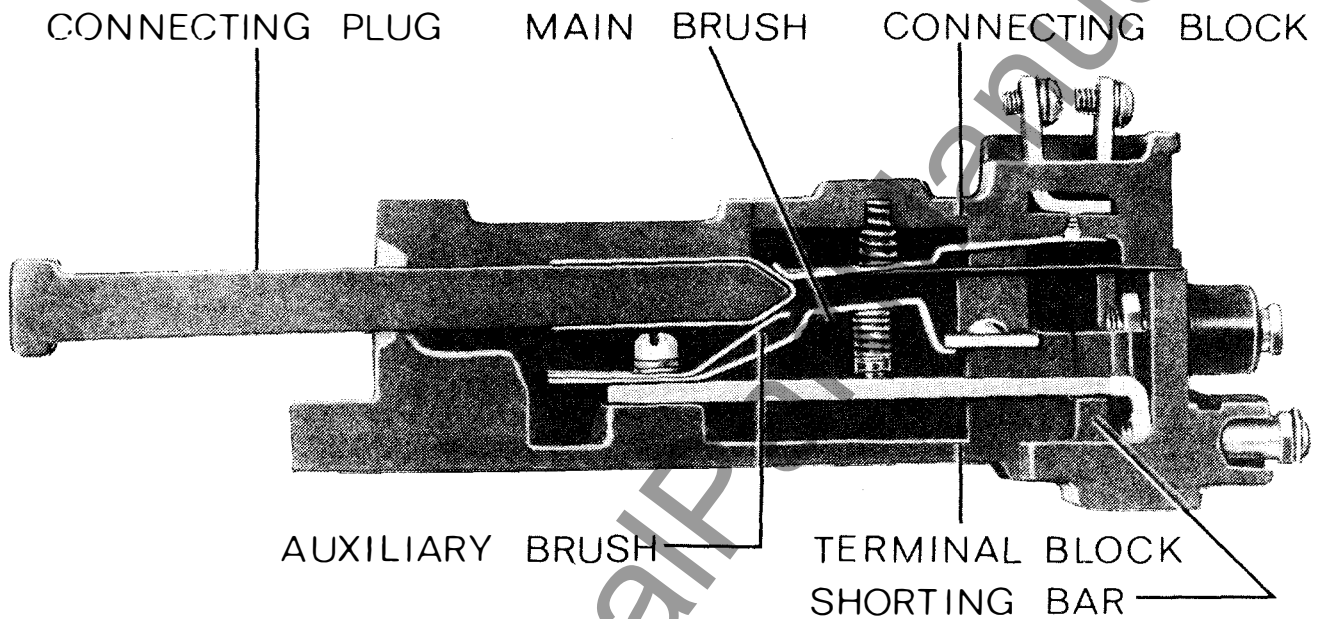


FIG. 8 (0269A3041-0) TIME CURVES FOR MHO UNIT IN THE CEY52B RELAY



NOTE: AFTER ENGAGING AUXILIARY BRUSH, CONNECTING PLUG TRAVELS $\frac{1}{4}$ INCH BEFORE ENGAGING THE MAIN BRUSH ON THE TERMINAL BLOCK

FIG. 9 (8025039) CROSS SECTION OF DRAWOUT CASE SHOWING POSITION OF AUXILIARY BRUSH AND SHORTING BAR

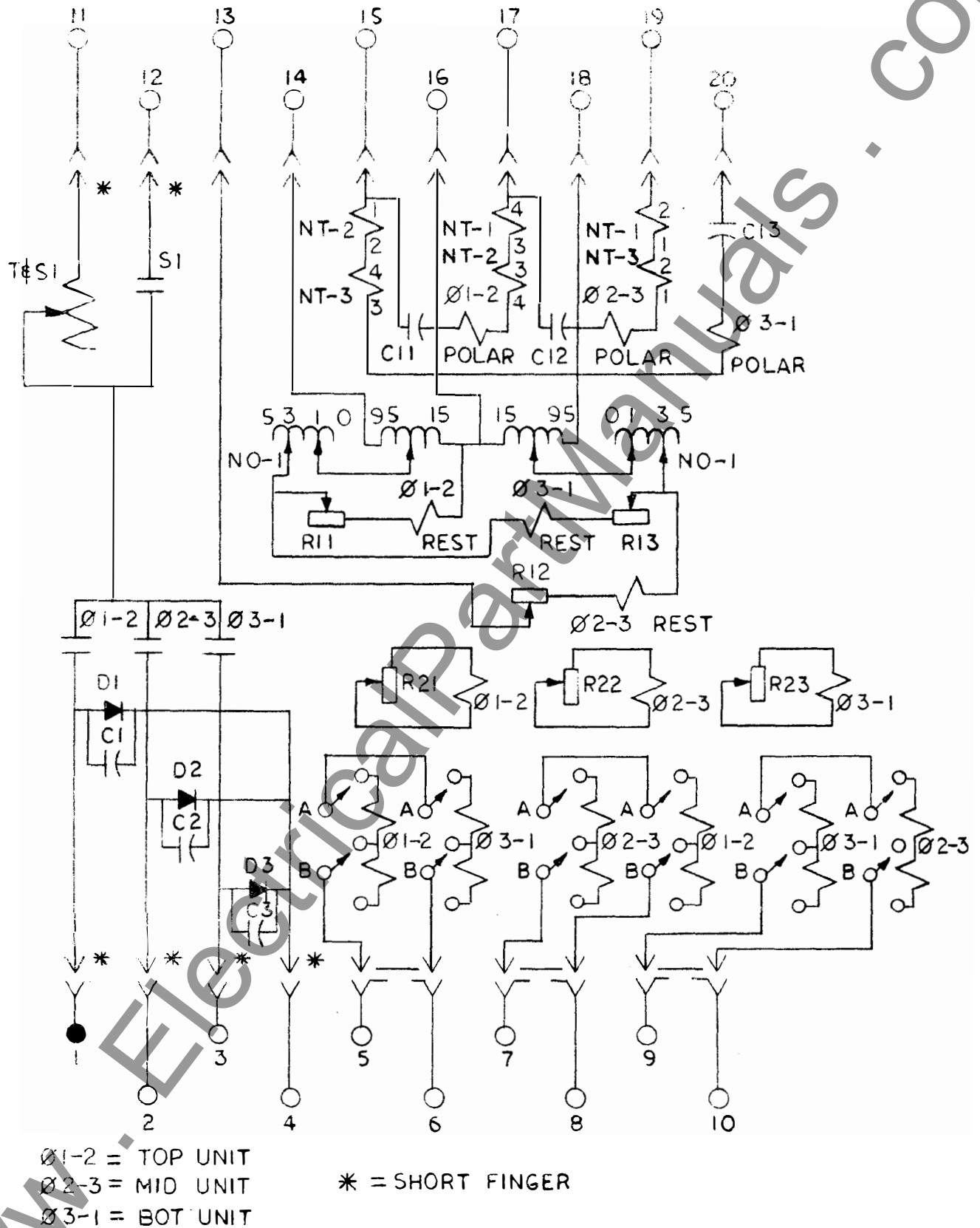
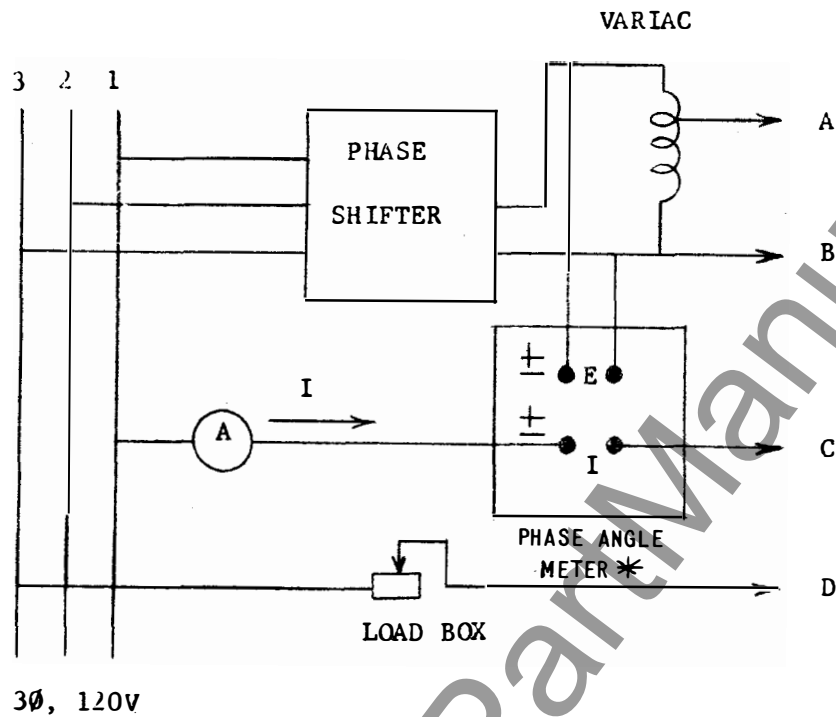


FIG. 10 (0269A3027-0) INTERNAL CONNECTIONS DIAGRAM FOR THE CEY52B RELAY (FRONT VIEW)



* = PHASE ANGLE METER READS THE ANGLE THAT THE CURRENT LEADS THE VOLTAGE.

UNIT LOCATION	UNIT	CONNECT LEAD TO RELAY STUDS AS FOLLOWS				JUMPER RELAY STUDS
		LEAD A	LEAD B	LEAD C	LEAD D	
TOP	01-2	14-15	13-16-17	5	7	6-8-10
MIDDLE	02-3	13-16-17	18-19-20	7	9	6-8-10
BOTTOM	03-1	18-19-20	14-15	9	5	6-8-10

FIG. 11 (0195A4991-1) TEST CONNECTIONS FOR CHECKING THE CORRECT MHO UNIT CONNECTION

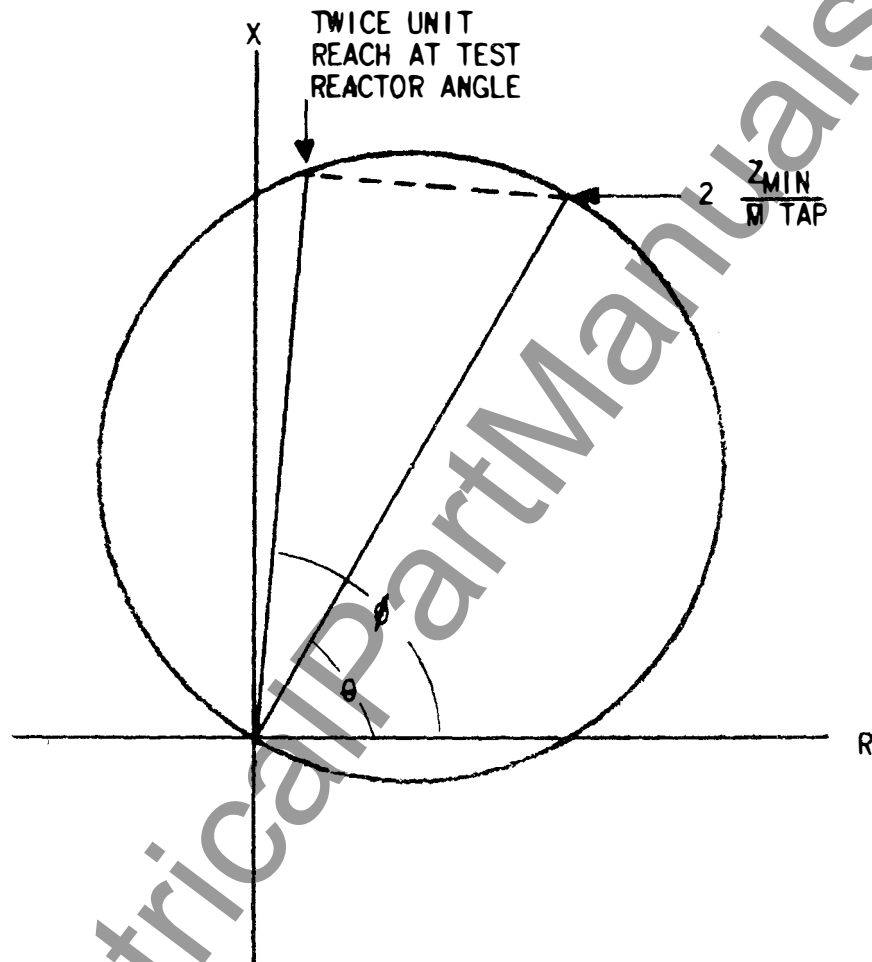
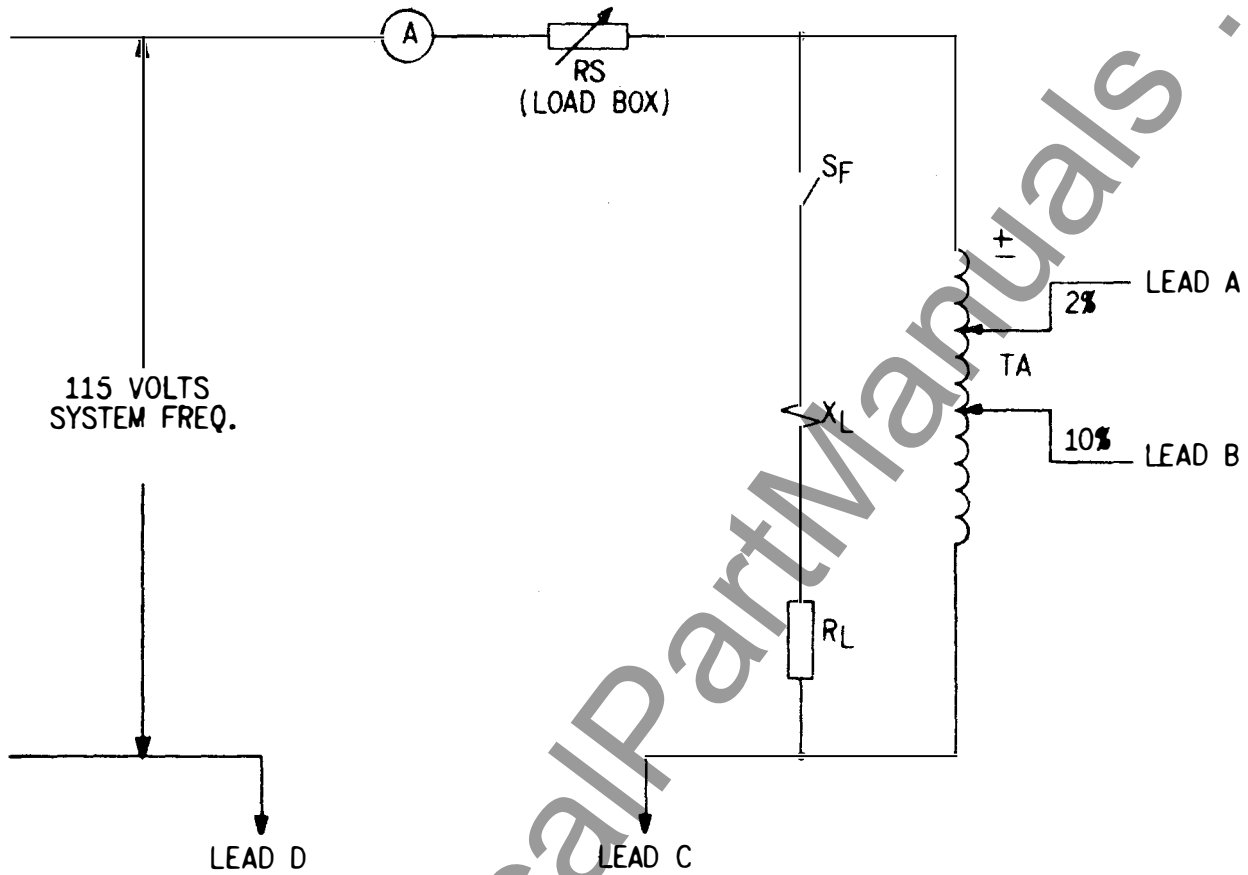


FIG. 12 (0195A4992-0) DIAGRAM SHOWING REACH OF MHO UNIT AT ANGLE OF TEST REACTOR



UNIT LOCATION	UNIT	CONNECT LEAD TO RELAY STUDS AS FOLLOWS				JUMPER RELAY STUDS
		LEAD A	LEAD B	LEAD C	LEAD D	
TOP	Ø 1-2	14-15	13-16-17	5	7	6-8-10
MIDDLE	Ø 2-3	13-16-17	18-19-20	7	9	6-8-10
BOTTOM	Ø 3-1	18-19-20	14-15	9	5	6-8-10

FIG. 13 (0195A4994-0) MHO UNIT TEST CONNECTIONS

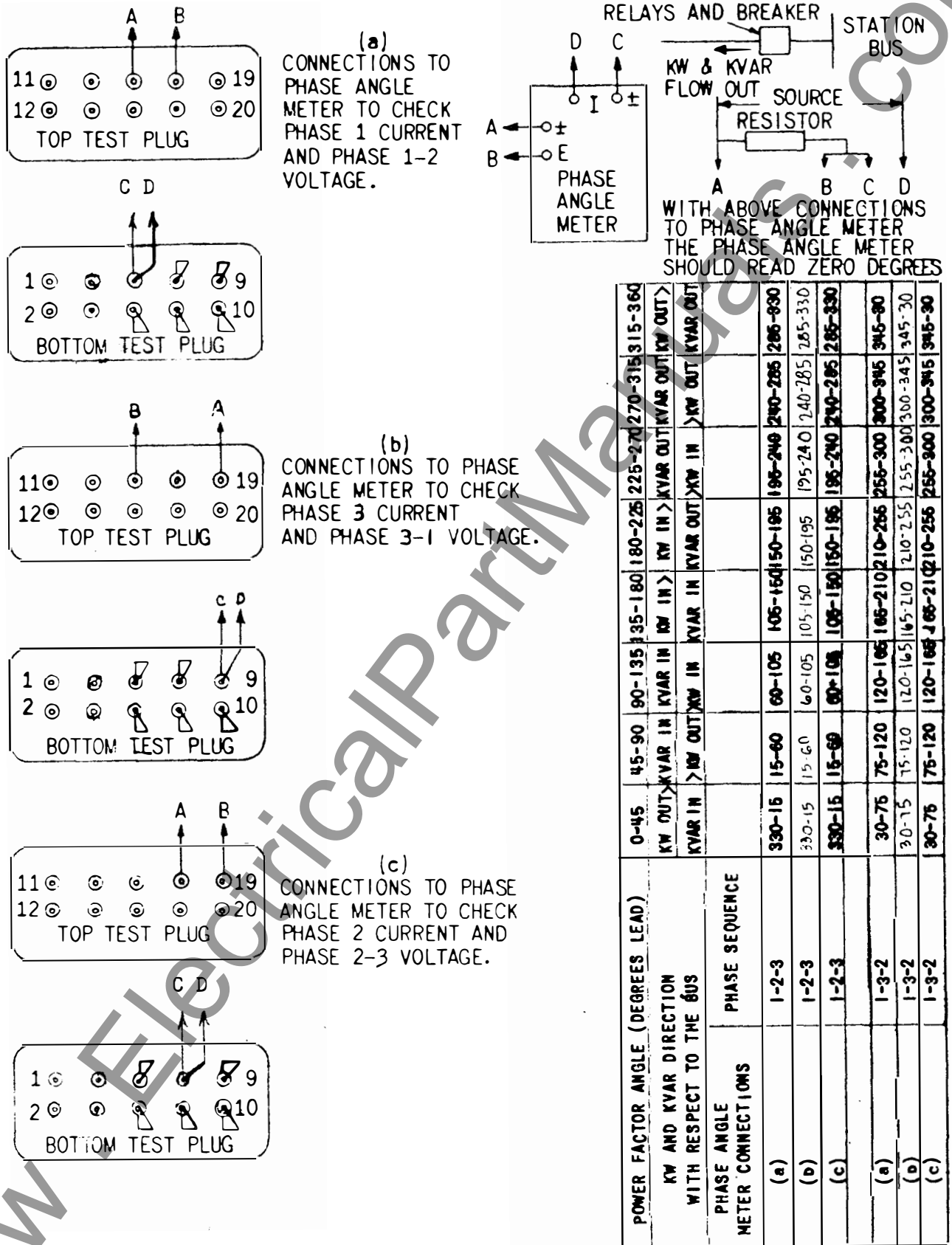


FIG. 14 (0195A4993-1) OVERALL TEST CONNECTIONS FOR CHECKING OF EXTERNAL WIRING TO RELAY

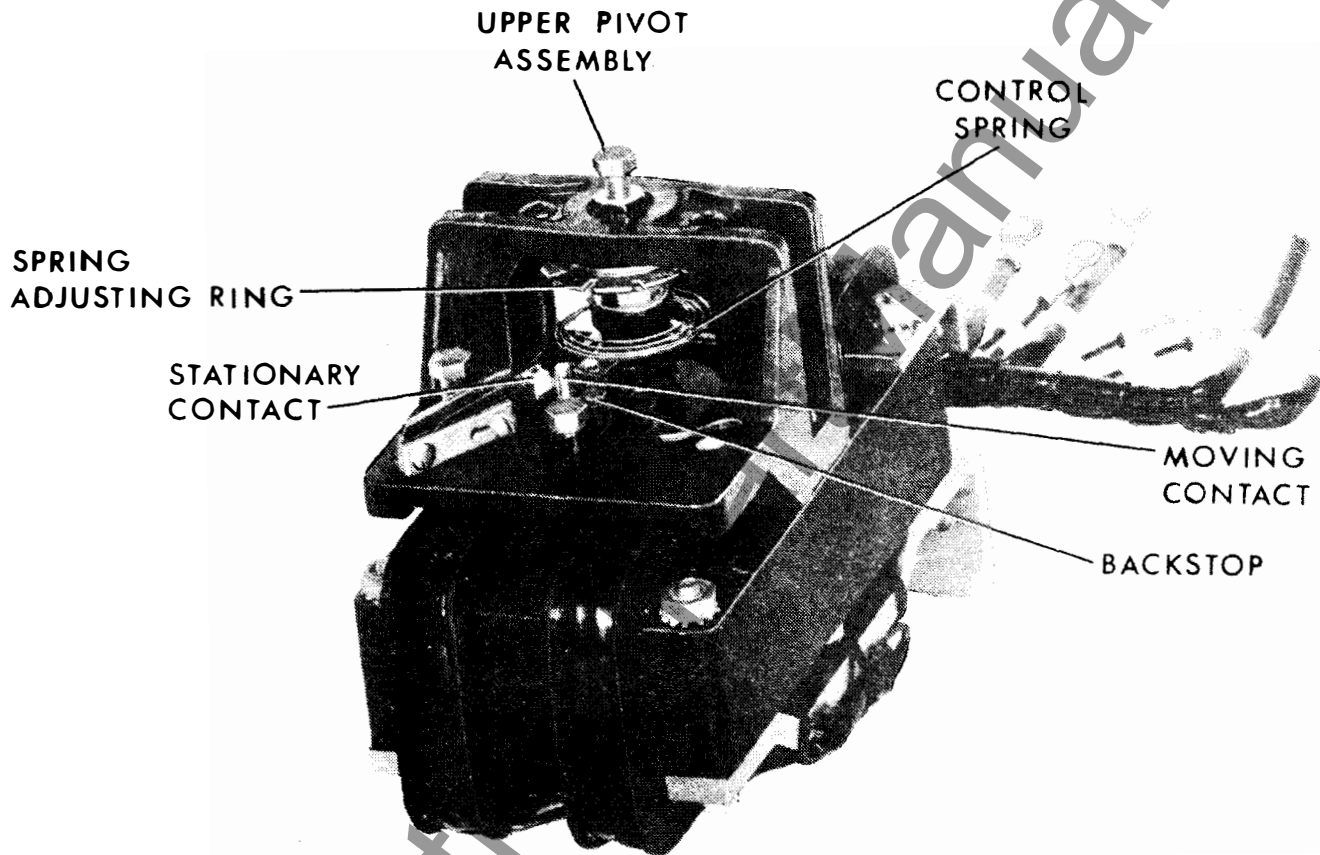
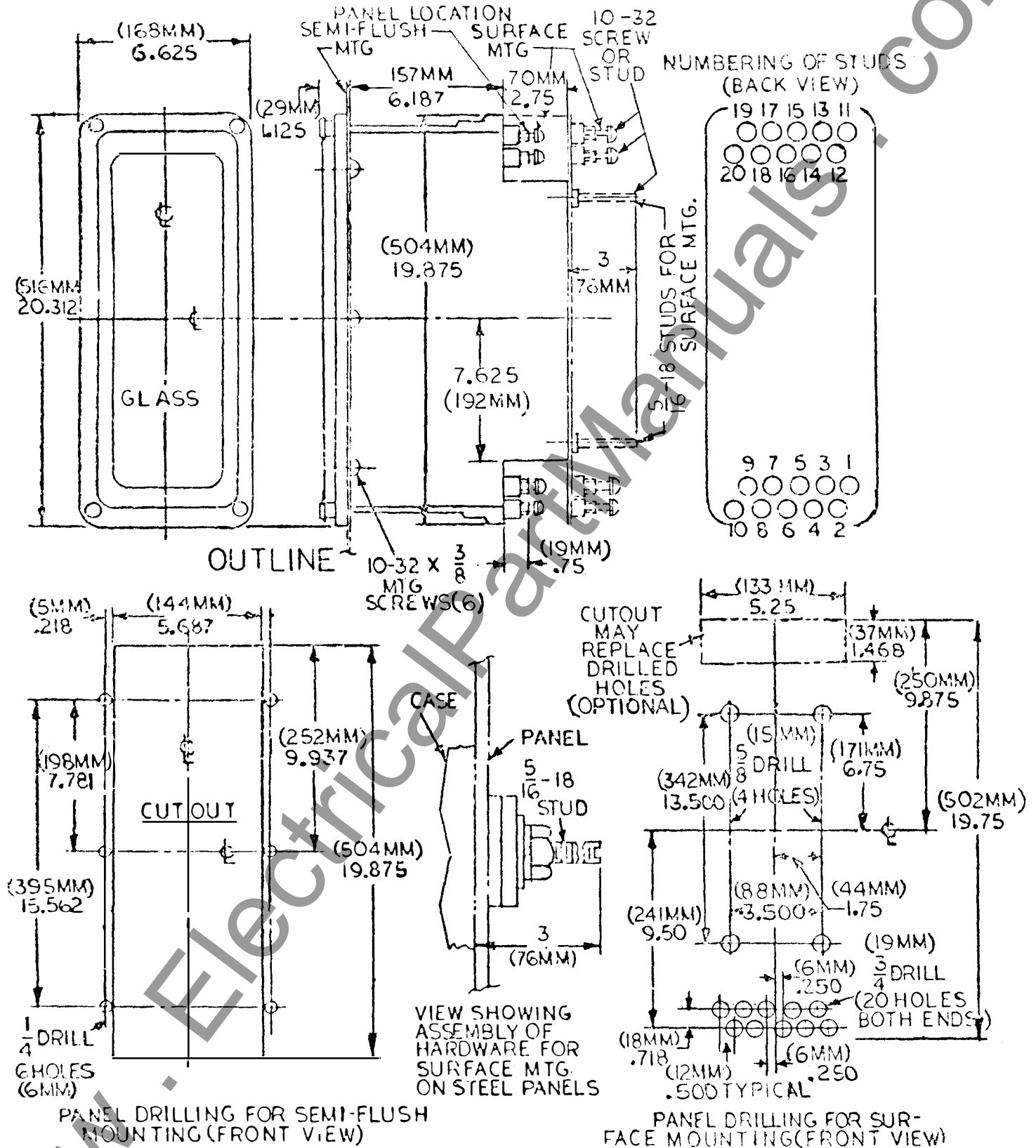


FIG. 15 (8034958) FOUR POLE INDUCTION CYLINDER UNIT, TYPIFYING CONSTRUCTION IN THE CEY52B RELAY



* FIG. 16 (0178A7336-4) OUTLINE AND PANEL DRILLING DIMENSIONS FOR THE CEY52B RELAY

- A. INNER STATOR OR CORE
- B. MAGNET & COILS
- C. WAVE WASHERS
- D. OCTAGON NUT FOR CORE ADJUSTMENT
- E. FLAT WASHER
- F. CORE HOLD DOWN NUT (HEXAGON)

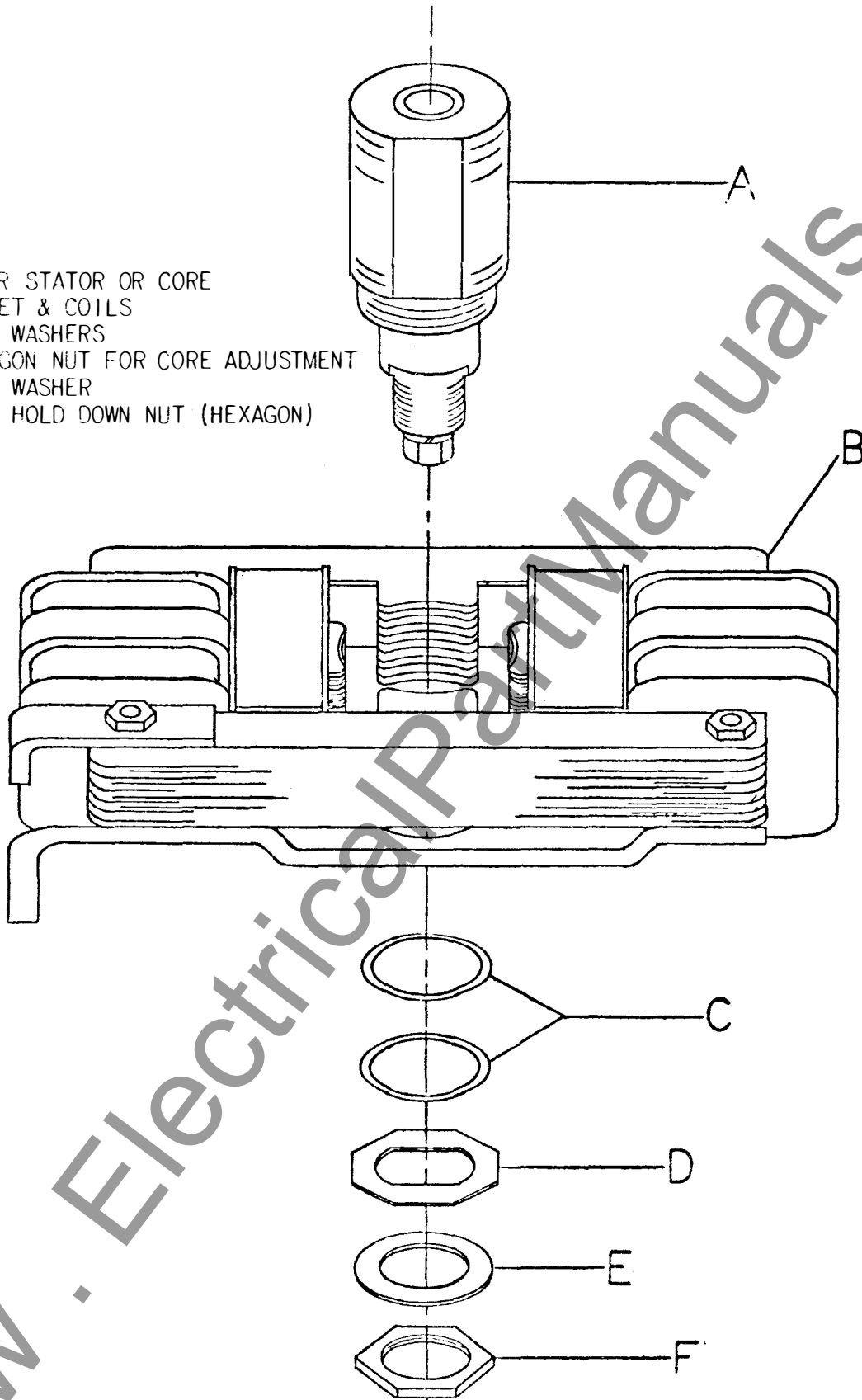


FIG. 17 (0208A3583-0) CORE ADJUSTMENT

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