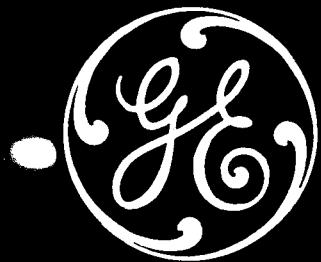
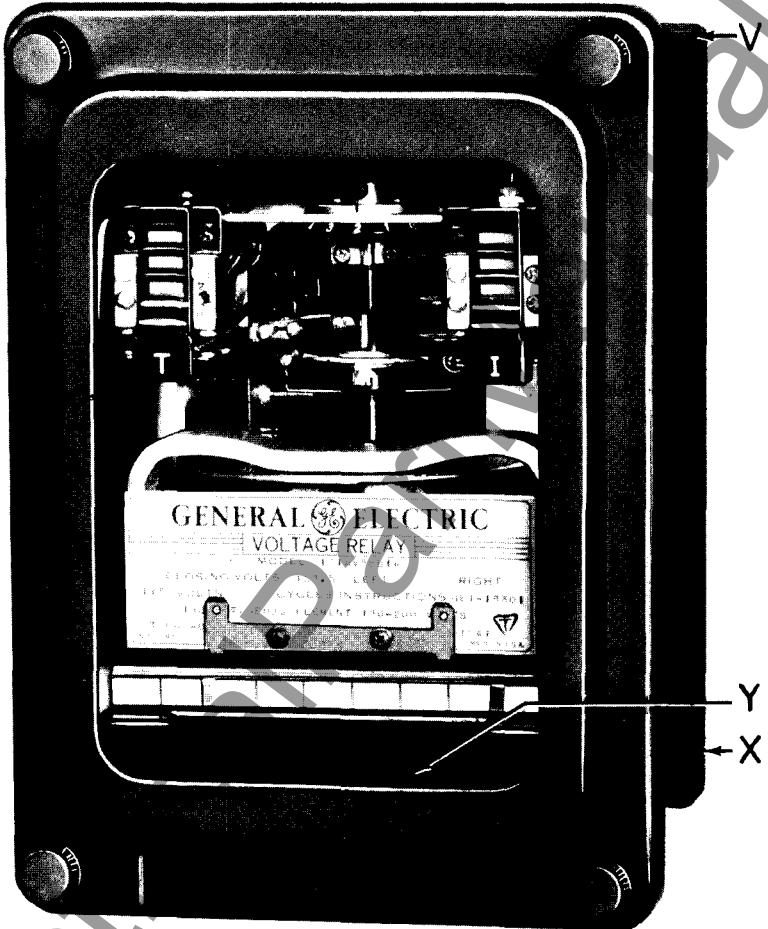


RENEWAL PARTS



TYPE IAV VOLTAGE RELAYS



(PHOTO 8011810)

Fig. 1. typical IAV relay

ORDERING INSTRUCTIONS

1. Always specify the complete nameplate data of the relay.
2. Specify the quantity, catalog number (if listed), reference number (if listed), description, and this bulletin number.
3. Standard hardware, such as screws, bolts, nuts, washers, etc., is not listed in this bulletin. Such items should be purchased locally.
4. For prices, refer to the nearest office of the General Electric Company.

When ordering renewal parts, give quantity, catalog number, description of each item required, and complete nameplate reading.

GENERAL ELECTRIC

TYPE IAV RELAYS

HOW TO USE THIS BULLETIN

Relay models covered by this bulletin are listed in the left hand column of the tabulation beginning on page 3.

To find the catalog number of a renewal part:

- (1) From illustrations on pages 1 and 2, find reference letter for required part. (References D, E, J, U, and W are not shown.)
- (2) Locate reference letter and/or description of part in column headings at top of tabulation.
- (3) Note numeral at intersection of reference letter column and model number line. This numeral, when added to reference letter, provides key to catalog number of part, which is listed in table on page indicated.

Example:

To find catalog number of stationary main contact for Model 12IAV51A7A relay:

- (1) Figure 2 on page 2 indicates that reference letter for stationary main contact is "G".
- (2) Locate reference letter "G" in column headings on page 3.
- (3) At intersection of "G" column and Model 12IAV51A7A line find numeral "1". Complete reference symbol is therefore "G-1". Referring to page 6, catalog number is found to be 6209430G1 (one required per relay).

NOTE: Refer to page 9 for parts of obsolete relays in "Universal" Case.

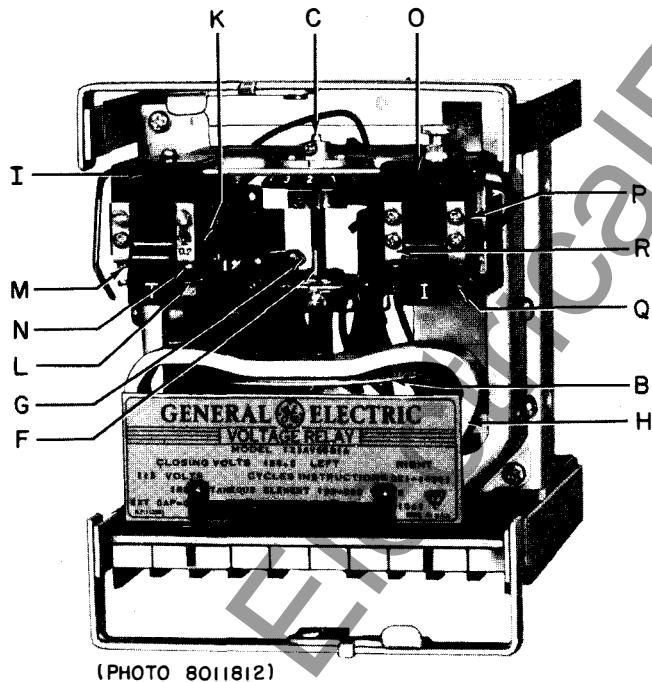


Fig. 2. typical IAV relay, front view

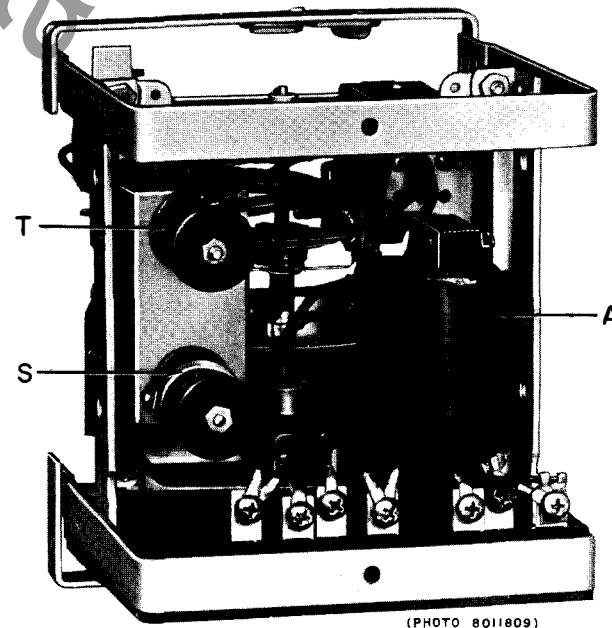


Fig. 3. typical IAV relay unit, back view
NOTE: Resistor locations vary.

* Recommended for stock for normal maintenance.

† Not shown.

† Assembly of laminations, pole pieces, coil, and tap block.

TYPE IAV RELAYS

| Relay Model Number | Operating Coil Assembly | | | | | | | | | | | | Moving Contact Assembly | | | | | | | | | | | | | | |
|-----------------------|-------------------------|---|---|--------------------|-----|---|----------------------|----|----|---------------------|----|----|---|---|---|--------------------------|----|---|---|---|----|----|----|---|----|---|---|
| | Disk and Shaft Assembly | | | | | | Jewel Screw Assembly | | | | | | Moving Contact and Spring Assembly, Upper | | | | | | Moving Contact and Spring Assembly, Lower | | | | | | | | |
| | Top Bearing | | | Stationary contact | | | Seal-in Unit, Left | | | Seal-in Unit, Right | | | Coil | | | Stationary Contact, Left | | | Stationary Contact, Right | | | | | | | | |
| | Page | 6 | 6 | 6 | 6 | 6 | E* | F* | G* | H | I* | J* | K | L | M | N | O* | P | Q | R | S* | T* | U† | V | W† | X | Y |
| Ref. | A*‡ | B | C | D† | E*† | | | | | | | | | | | | | | | | | | | | | | |
| 12IAV53A1A | 1 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | 2 | - | - | - | - | - | - | 1 | - | 1 | 1 | |
| 53A2A | 2 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | 2 | - | - | - | - | - | - | 1 | - | 1 | 1 | |
| 53A3A | 26 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | 2 | - | - | - | - | - | - | 1 | - | 1 | 1 | |
| 53A4A | 14 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | 2 | - | - | - | - | - | - | 1 | - | 1 | 1 | |
| 53A5A | 15 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | 2 | - | - | - | - | - | - | 1 | - | 1 | 1 | |
| 53A6A | 13 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | 2 | - | - | - | - | - | - | 1 | - | 1 | 1 | |
| 53A7A | 23 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | 2 | - | - | - | - | - | - | 1 | - | 1 | 1 | |
| 53A8A | 28 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | 2 | - | - | - | - | - | - | 1 | - | 1 | 1 | |
| 53A9A | 34 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | 2 | - | - | - | - | - | - | 1 | - | 1 | 1 | |
| 53A10A | 39 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | 2 | - | - | - | - | - | - | 1 | - | 1 | 1 | |
| 12IAV53B1A | 1 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | 2 | - | - | - | - | - | - | 1 | - | 1 | 1 | |
| 53B2A | 2 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | 2 | - | - | - | - | - | - | 1 | - | 1 | 1 | |
| 53B4A | 14 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | 2 | - | - | - | - | - | - | 1 | - | 1 | 1 | |
| 53B5A | 15 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | 2 | - | - | - | - | - | - | 1 | - | 1 | 1 | |
| 53B6A | 13 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | 2 | - | - | - | - | - | - | 1 | - | 1 | 1 | |
| 12IAV53C1A | 57 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | 1 | - | 1 | 1 | |
| 53C2A | 58 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | 1 | - | 1 | 1 | |
| 53C3A | 59 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | 1 | - | 1 | 1 | |
| 53C4A | 60 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | 1 | - | 1 | 1 | |
| 53C5A | 58 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | 1 | - | 1 | 1 | |
| 53C6A | 61 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | 1 | - | 1 | 1 | |
| 12IAV53D1A | 1 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | 1 | - | 1 | 1 | |
| 53D2A | 42 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | 1 | - | 1 | 1 | |
| 53D3A | 13 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | 1 | - | 1 | 1 | |
| 53D4A | 2 | 2 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | 1 | - | 1 | 1 | |
| 12IAV53E1A | 69 | 3 | 1 | 1 | 1 | 2 | 2 | 2 | 5 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | 1 | - | 1 | 1 | |
| 12IAV53F1A | 1 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | 1 | - | 1 | 1 | |
| 12IAV53K1A | 1 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | 2 | - | - | - | - | - | - | 1 | - | 4 | 7 | |
| 53K2A | 2 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | 2 | - | - | - | - | - | - | 1 | - | 4 | 7 | |
| 53K3A | 26 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | 2 | - | - | - | - | - | - | 1 | - | 4 | 7 | |
| 53K4A | 14 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | 2 | - | - | - | - | - | - | 1 | - | 4 | 7 | |
| 53K5A | 15 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | 2 | - | - | - | - | - | - | 1 | - | 4 | 7 | |
| 53K6A | 13 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | 2 | - | - | - | - | - | - | 1 | - | 4 | 7 | |
| 53K7A | 23 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | 2 | - | - | - | - | - | - | 1 | - | 4 | 7 | |
| 53K8A | 28 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | 2 | - | - | - | - | - | - | 1 | - | 4 | 7 | |
| 53K9A | 34 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | 2 | - | - | - | - | - | - | 1 | - | 4 | 7 | |
| 53K10A | 39 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | 2 | - | - | - | - | - | - | 1 | - | 4 | 7 | |
| 53K11A | 41 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | 2 | - | - | - | - | - | - | 1 | - | 4 | 7 | |
| 12IAV53L1A | 1 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | 2 | - | - | - | - | - | - | 1 | - | 4 | 7 | |
| 53L2A | 2 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | 2 | - | - | - | - | - | - | 1 | - | 4 | 7 | |
| 53L3A | 26 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | 2 | - | - | - | - | - | - | 1 | - | 4 | 7 | |
| 53L4A | 14 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | 2 | - | - | - | - | - | - | 1 | - | 4 | 7 | |
| 53L5A | 15 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | 2 | - | - | - | - | - | - | 1 | - | 4 | 7 | |
| 53L6A | 13 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | 2 | - | - | - | - | - | - | 1 | - | 4 | 7 | |
| 53L7A | 47 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | 2 | - | - | - | - | - | - | 1 | - | 4 | 7 | |
| 53L8A | 34 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | 2 | - | - | - | - | - | - | 1 | - | 4 | 7 | |
| 12IAV53M1A | 57 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | 1 | - | 3 | 5 | |
| 53M2A | 58 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | 1 | - | 3 | 5 | |
| 53M3A | 59 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | 1 | - | 3 | 5 | |
| 53M4A | 60 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | 1 | - | 3 | 5 | |
| 53M5A | 58 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | 1 | - | 3 | 5 | |
| 53M6A | 61 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | 1 | - | 3 | 5 | |
| 53M7A | 74 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | 1 | - | 3 | 5 | |

* Recommended for stock for normal maintenance.

† Not shown.

† Assembly of laminations, pole pieces, coil, and tap block.

TYPE IAV RELAYS

GEF-3897B

| Relay Model Number | Operating Coil Assembly | | | | | | | | | | | | | | | | | | | | | | | | | |
|-----------------------|-------------------------|---|---|----|-----|----|----------------------|----|----|-----|----|-----|---|---|----|---|----|---|----|----|----|----|----|----|----|---|
| | Disk and Shaft Assembly | | | | | | Jewel Screw Assembly | | | | | | Moving Contact and Spring Assembly, Upper | | | | | | | | | | | | | |
| | Page | 6 | 6 | 6 | 6 | 6 | E*† | F* | G* | H | I* | J*† | K | L | M | N | O* | P | Q | R | S* | T* | U† | V | W† | X |
| Ref. | A*‡ | B | C | D† | E*† | F* | G* | H | I* | J*† | K | L | M | N | O* | P | Q | R | S* | T* | U† | V | W† | X | Y | |
| 12IAV54C1A | 10 | 2 | 1 | 1 | - | 8 | 3 | 2 | 1 | - | 1 | 1 | 1 | 1 | - | - | - | - | - | - | - | 1 | - | 10 | 1 | |
| 54C2A | 12 | 2 | 1 | 1 | - | 8 | 3 | 2 | 1 | - | 1 | 1 | 1 | 1 | - | - | - | - | - | - | - | 1 | - | 10 | 1 | |
| 54C3A | 27 | 2 | 1 | 1 | - | 6 | 6 | 3 | 2 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | - | 1 | - | 10 | 1 | |
| 12IAV54E1A | 20 | 2 | 1 | 1 | - | 6 | 6 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | - | 1 | - | 3 | 2 | |
| 54E2A | 21 | 2 | 1 | 1 | - | 6 | 6 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | - | 1 | - | 3 | 2 | |
| 54E3A | 16 | 2 | 1 | 1 | - | 6 | 6 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | - | 1 | - | 3 | 2 | |
| 54E4A | 7 | 2 | 1 | 1 | - | 6 | 6 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | - | 1 | - | 3 | 2 | |
| 54E5A | 8 | 2 | 1 | 1 | - | 6 | 6 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | - | 1 | - | 3 | 2 | |
| 54E6A | 36 | 2 | 1 | 1 | - | 6 | 6 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | - | 1 | - | 5 | 2 | |
| 54E7A | 11 | 2 | 1 | 1 | - | 6 | 6 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | - | 1 | - | 5 | 2 | |
| 54E8A | 30 | 2 | 1 | 1 | - | 6 | 6 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | - | 1 | - | 3 | 2 | |
| 54E9A | 9 | 2 | 1 | 1 | - | 6 | 6 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | - | 1 | - | 3 | 2 | |
| 54E10A | 33 | 2 | 1 | 1 | - | 6 | 6 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | - | 1 | - | 3 | 2 | |
| 54E11A | 24 | 2 | 1 | 1 | - | 6 | 6 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | - | 1 | - | 3 | 2 | |
| 12IAV54F1A | 10 | 2 | 1 | 1 | - | 6 | 6 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | - | 1 | - | 3 | 2 | |
| 54F2A | 12 | 2 | 1 | 1 | - | 6 | 6 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | - | 1 | - | 3 | 2 | |
| 54F3A | 49 | 2 | 1 | 1 | - | 6 | 6 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | - | 1 | - | 3 | 2 | |
| 12IAV54H1A | 25 | 2 | 1 | 1 | - | 7 | 7 | 3 | 2 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | - | 1 | - | 3 | 2 | |
| 54H2A | 50 | 2 | 1 | 1 | - | 7 | 7 | 3 | 2 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | - | 1 | - | 3 | 2 | |
| 12IAV54J1A | 20 | 2 | 1 | 1 | - | 6 | 6 | 3 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 3 | 2 | |
| 54J2A | 21 | 2 | 1 | 1 | - | 6 | 6 | 3 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 3 | 2 | |
| 12IAV55C1A | 20 | 2 | 1 | 1 | - | 9 | 9 | 5 | 1 | 2 | - | - | - | - | 1 | 3 | 1 | 1 | - | - | - | 1 | - | 2 | 2 | |
| 55C2A | 21 | 2 | 1 | 1 | - | 9 | 9 | 5 | 1 | 2 | - | - | - | - | 1 | 3 | 1 | 1 | - | - | - | 1 | - | 2 | 2 | |
| 55C3A | 16 | 2 | 1 | 1 | - | 9 | 9 | 5 | 1 | 2 | - | - | - | - | 1 | 3 | 1 | 1 | - | - | - | 1 | - | 2 | 2 | |
| 55C4A | 7 | 2 | 1 | 1 | - | 9 | 9 | 5 | 1 | 2 | - | - | - | - | 1 | 3 | 1 | 1 | - | - | - | 1 | - | 2 | 2 | |
| 55C5A | 8 | 2 | 1 | 1 | - | 9 | 9 | 5 | 1 | 2 | - | - | - | - | 1 | 3 | 1 | 1 | - | - | - | 1 | - | 2 | 2 | |
| 55C6A | 11 | 2 | 1 | 1 | - | 9 | 9 | 5 | 1 | 2 | - | - | - | - | 1 | 3 | 1 | 1 | - | - | - | 1 | - | 2 | 2 | |
| 55C7A | 30 | 2 | 1 | 1 | - | 9 | 9 | 5 | 1 | 2 | - | - | - | - | 1 | 3 | 1 | 1 | - | - | - | 1 | - | 2 | 2 | |
| 55C8A | 38 | 2 | 1 | 1 | - | 9 | 9 | 5 | 1 | 2 | - | - | - | - | 1 | 3 | 1 | 1 | - | - | - | 1 | - | 2 | 2 | |
| 12IAV55F1A | 10 | 2 | 1 | 1 | - | 11 | 11 | 5 | 2 | 2 | - | - | - | - | 1 | 3 | 1 | 1 | - | - | - | 1 | - | 2 | 2 | |
| 55F2A | 12 | 2 | 1 | 1 | - | 11 | 11 | 5 | 2 | 2 | - | - | - | - | 1 | 3 | 1 | 1 | - | - | - | 1 | - | 2 | 2 | |
| 12IAV55H1A | 25 | 2 | 1 | 1 | - | 10 | 10 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | - | - | - | - | - | - | - | 1 | - | 2 | 2 | |
| 12IAV55J1A | 25 | 2 | 1 | 1 | - | 10 | 10 | 5 | 2 | 5 | 1 | 2 | 2 | 2 | - | - | - | - | - | - | - | 1 | - | 2 | 2 | |
| 12IAV57A1A | 4 | 1 | 1 | 1 | - | 2 | 2 | 1 | 2 | 1 | - | - | - | - | 1 | 1 | 1 | 1 | - | - | - | 1 | - | 8 | 1 | |
| 57A2A | 5 | 1 | 1 | 1 | - | 2 | 2 | 1 | 2 | 1 | - | - | - | - | 1 | 1 | 1 | 1 | - | - | - | 1 | - | 8 | 1 | |
| 57A3A | 29 | 1 | 1 | 1 | - | 2 | 2 | 1 | 2 | 1 | - | - | - | - | 1 | 1 | 1 | 1 | - | - | - | 1 | - | 8 | 1 | |
| 57A4A | 32 | 1 | 1 | 1 | - | 2 | 2 | 1 | 2 | 1 | - | - | - | - | 1 | 1 | 1 | 1 | - | - | - | 1 | - | 8 | 1 | |
| 12IAV58B1A | 51 | 1 | 1 | 1 | - | 3 | 3 | 1 | 3 | - | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 58B2A | 51 | 1 | 1 | 1 | - | 3 | 3 | 1 | 3 | - | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 58B3A | 64 | 1 | 1 | 1 | - | 3 | 3 | 1 | 3 | - | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 58B4A | 51 | 1 | 1 | 1 | - | 3 | 3 | 1 | 3 | - | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 58B5A | 51 | 1 | 1 | 1 | - | 3 | 3 | 1 | 3 | - | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 12IAV60B1A | 51 | 1 | 1 | 1 | - | 5 | 6 | 1 | 4 | - | - | - | - | 1 | 3 | 1 | 1 | 1 | 1 | 2 | 1 | 1 | 3 | 11 | 1 | |
| 60B2A | 51 | 1 | 1 | 1 | - | 5 | 6 | 1 | 4 | - | - | - | - | 1 | 3 | 1 | 1 | 1 | 1 | 2 | 1 | 1 | 3 | 12 | 1 | |
| 60B3A | 64 | 1 | 1 | 1 | - | 5 | 6 | 1 | 4 | - | - | - | - | 1 | 3 | 1 | 1 | 1 | 1 | 2 | 1 | 1 | 3 | 13 | 1 | |
| 12IAV62A1A | 55 | 2 | 1 | 1 | - | 6 | 3 | 1 | 1 | - | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | 5 | 3 | 2 | 2 | 1 | | |
| 12IAV63A1A | 56 | 2 | 1 | 1 | - | 3 | 3 | 1 | 1 | - | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | 2 | 1 | 2 | 5 | 1 | | |
| 63A2A | 65 | 2 | 1 | 1 | - | 3 | 3 | 1 | 1 | - | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | 2 | 1 | 2 | 5 | 1 | | |
| 12IAV71A1A | 45 | 3 | 1 | 1 | - | 3 | 1 | 1 | 1 | - | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | 2 | 1 | 2 | 3 | 1 | | |
| 12IAV72A1A | 45 | 1 | 1 | 1 | - | 5 | 6 | 1 | 2 | - | - | - | - | 1 | 3 | 1 | 1 | 1 | 1 | 2 | 1 | 2 | 3 | 1 | | |
| 12IAV73A1A | 44 | 3 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | - | - | - | 1 | 2 | 2 | 2 | 2 | 2 | - | - | 3 | - | 4 | | |
| 73A2A | 48 | 3 | 1 | 1 | 1 | 1 | 5 | 2 | 5 | 1 | - | - | - | 1 | 2 | 2 | 2 | 2 | 2 | - | - | 3 | - | 4 | | |
| 12IAV73B1A | 44 | 3 | 1 | 1 | 1 | 1 | 6 | 3 | 1 | 1 | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | 2 | - | 3 | - | 4 | | |
| 12IAV74A1A | 46 | 2 | 1 | 1 | 1 | 1 | 6 | 3 | 1 | 1 | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | 2 | - | 3 | - | 4 | | |

* Recommended for stock for normal maintenance.

† Not shown.

† Assembly of laminations, pole pieces, coil, and tap block.

TYPE IAV RELAYS

| Ref. Symbol | Fig. No. | Catalog Number | No. Per Relay |
|-------------------------|-------------|-------------------|------------------|
| OPERATING COIL ASSEMBLY | | | |
| A-1 | 3 | 6293205G7 | 1 |
| A-2 | 3 | G8 | 1 |
| A-3 | 3 | G14 | 1 |
| A-4 | 3 | G27 | 1 |
| A-5 | 3 | G28 | 1 |
| A-6 | 3 | G29 | 1 |
| A-7 | 3 | G30 | 1 |
| A-8 | 3 | G31 | 1 |
| A-9 | 3 | G35 | 1 |
| A-10 | 3 | G37 | 1 |
| A-11 | 3 | G41 | 1 |
| A-12 | 3 | G42 | 1 |
| A-13 | 3 | G43 | 1 |
| A-14 | 3 | G49 | 1 |
| A-15 | 3 | G50 | 1 |
| A-16 | 3 | G54 | 1 |
| A-17 | 3 | G57 | 1 |
| A-18 | 3 | G58 | 1 |
| A-19 | 3 | G62 | 1 |
| A-20 | 3 | G63 | 1 |
| A-21 | 3 | G64 | 1 |
| A-22 | 3 | G79 | 1 |
| A-23 | 3 | G86 | 1 |
| A-24 | 3 | G90 | 1 |
| A-25 | 3 | G111 | 1 |
| A-26 | 3 | G112 | 1 |
| A-27 | 3 | G113 | 1 |
| A-28 | 3 | G117 | 1 |
| A-29 | 3 | G119 | 1 |
| A-30 | 3 | G120 | 1 |
| A-31 | 3 | G121 | 1 |
| A-32 | 3 | G123 | 1 |
| A-33 | 3 | G125 | 1 |
| A-34 | 3 | G127 | 1 |
| A-35 | 3 | G132 | 1 |
| A-36 | 3 | G135 | 1 |
| A-37 | 3 | G144 | 1 |
| A-38 | 3 | G147 | 1 |
| A-39 | 3 | G148 | 1 |
| A-40 | 3 | G149 | 1 |
| A-41 | 3 | G151 | 1 |
| A-42 | 3 | G155 | 1 |
| A-43 | 3 | G158 | 1 |
| A-44 | 3 | G164 | 1 |
| A-45 | 3 | G169 | 1 |
| A-46 | 3 | G171 | 1 |
| A-47 | 3 | G176 | 1 |
| A-48 | 3 | G180 | 1 |
| A-49 | 3 | G183 | 1 |
| A-50 | 3 | G191 | 1 |
| A-51 | 3 | 6293206G5 | 1 |
| A-52 | 3 | G28 | 1 |
| A-53 | 3 | G29 | 1 |
| A-54 | 3 | G32 | 1 |
| A-55 | 3 | G39 | 1 |
| A-56 | 3 | G40 | 1 |
| A-57 | 3 | G57 | 1 |
| A-58 | 3 | G58 | 1 |
| A-59 | 3 | G59 | 1 |
| A-60 | 3 | G60 | 1 |
| A-61 | 3 | G61 | 1 |
| A-62 | 3 | G68 | 1 |
| A-63 | 3 | G69 | 1 |
| A-64 | 3 | G70 | 1 |

| Ref. Symbol | Fig. No. | Catalog Number | No. Per Relay |
|----------------------------------|-------------|-------------------|------------------|
| OPERATING COIL ASSEMBLY (Cont'd) | | | |
| A-65 | 3 | 6293206G73 | 1 |
| A-66 | 3 | G79 | 1 |
| A-67 | 3 | G80 | 1 |
| A-68 | 3 | G89 | 1 |
| A-69 | 3 | G90 | 1 |
| A-70 | 3 | G91 | 1 |
| A-71 | 3 | G97 | 1 |
| A-72 | 3 | G101 | 1 |
| A-73 | 3 | G108 | 1 |
| A-74 | 3 | G109 | 1 |

| DISK AND SHAFT ASSEMBLY | | | |
|-------------------------|---|-----------|---|
| B-1 | 2 | 6293210G1 | 1 |
| B-2 | 2 | G3 | 1 |
| B-3 | 2 | G4 | 1 |

| TOP BEARING | | | |
|----------------------|---|-----------|---|
| C-1 | 2 | 6209409G1 | 1 |
| JEWEL SCREW ASSEMBLY | | | |
| D-1 | † | 6209457G1 | 1 |

| MOVING CONTACT AND SPRING ASSEMBLY (UPPER) | | | |
|---|---|-----------|---|
| E-1 | † | 6158531G7 | 1 |
| E-2 | † | G10 | 1 |

| MOVING CONTACT AND SPRING ASSEMBLY (LOWER) | | | |
|---|---|-----------|---|
| F-1 | 2 | 6158531G1 | 1 |
| F-2 | 2 | G2 | 1 |
| F-3 | 2 | G3 | 1 |
| F-4 | 2 | G5 | 1 |
| F-5 | 2 | G6 | 1 |
| F-6 | 2 | G12 | 1 |
| F-7 | 2 | G13 | 1 |
| F-8 | 2 | G14 | 1 |
| F-9 | 2 | G15 | 1 |
| F-10 | 2 | G16 | 1 |
| F-11 | 2 | G17 | 1 |

| MAIN STATIONARY CONTACT | | | |
|-------------------------|---|-----------|---|
| G-1 | 2 | 6209430G1 | 1 |
| G-2 | 2 | G2 | 1 |
| G-3 | 2 | G3 | 1 |
| G-4 | 2 | G2 | 1 |
| G-5 | 2 | G3 | 1 |
| G-6 | 2 | G4 | 1 |

† Not shown.

TYPE IAV RELAYS

GEF-3897B

| Ref. Symbol | Fig. No. | Catalog Number | No. Per Relay |
|---------------------|-------------|-------------------|------------------|
| SDRAG MAGNET | | | |
| H-1 | 2 | 237C731G1 | 1 |
| H-2 | 2 | G2 | 1 |
| H-3 | 2 | G3 | 1 |

SEAL-IN UNIT (LEFT)

| | | | |
|-----|---|-----------|---|
| I-1 | 2 | 6293203G1 | 1 |
| I-2 | 2 | G2 | 1 |
| I-3 | 2 | G3 | 1 |
| I-4 | 2 | G4 | 1 |
| I-5 | 2 | G11 | 1 |

SEAL-IN UNIT (RIGHT)

| | | | |
|-----|---|-----------|---|
| J-1 | † | 6293203G5 | 1 |
|-----|---|-----------|---|

COIL FOR SEAL-IN UNIT

| | | | |
|-----|---|-----------|---|
| K-1 | 2 | 6275062G1 | 1 |
| K-2 | 2 | G1 | 2 |

MOVING CONTACT FOR SEAL-IN UNIT

| | | | |
|-----|---|-----------|---|
| L-1 | 2 | 6158533G1 | 1 |
| L-2 | 2 | G1 | 2 |
| L-3 | 2 | G3 | 1 |

STATIONARY CONTACT FOR SEAL-IN UNIT (LEFT)

| | | | |
|-----|---|-----------|---|
| M-1 | 2 | 6209416G1 | 1 |
| M-2 | 2 | G1 | 2 |

STATIONARY CONTACT FOR SEAL-IN UNIT (RIGHT)

| | | | |
|-----|---|-----------|---|
| N-1 | 2 | 6209416G2 | 1 |
| N-2 | 2 | G2 | 2 |

INSTANTANEOUS UNIT

| | | | |
|-----|---|------------|---|
| O-1 | 2 | 6293204G24 | 1 |
| O-2 | 2 | G29 | 1 |
| O-3 | 2 | G37 | 1 |
| O-4 | 2 | G43 | 1 |
| O-5 | 2 | G62 | 1 |

† Not shown.

§ Specify complete relay model number when ordering drag magnet.

‡ Tapped at 625 and 1350 ohms.

| Ref. Symbol | Fig. No. | Catalog Number | No. Per Relay |
|--|-------------|-------------------|------------------|
| COIL FOR INSTANTANEOUS UNIT | | | |
| P-1 | 2 | 6306751G4 | 1 |
| P-2 | 2 | G15 | 1 |
| P-3 | 2 | G20 | 1 |

MOVING CONTACT FOR INSTANTANEOUS UNIT

| | | | |
|-----|---|-----------|---|
| Q-1 | 2 | 6158533G2 | 1 |
| Q-2 | 2 | G4 | 1 |

STATIONARY CONTACT FOR INSTANTANEOUS UNIT

| | | | |
|-----|---|-----------|---|
| R-1 | 2 | 6209416G4 | 2 |
|-----|---|-----------|---|

| Ref. Symbol | Fig. No. | Catalog Number | Resistance Ohms | No. Per Relay |
|------------------------------|-------------|-------------------|--------------------|------------------|
| RESISTOR (ADJUSTABLE) | | | | |
| S-1 | 3 | 403A321P2 | 800 | 1 |
| S-2 | 3 | P3 | 2500 | 1 |
| S-3 | 3 | P4 | 4000 | 1 |
| S-4 | 3 | P13 | 800 | 1 |
| S-5 | 3 | P15 | 2500 | 1 |
| S-6 | 3 | P20 | 9000 | 1 |
| S-7 | 3 | P21 | 7500 | 1 |
| S-8 | 3 | P23 | 250 | 1 |

RESISTOR (FIXED)

| | | | | |
|-----|---|----------------|-------|---|
| T-1 | 3 | 5901218G1-3750 | 3750 | 1 |
| T-2 | 3 | 403A322P19 | 350 | 1 |
| T-3 | 3 | P23 | 850 | 1 |
| T-4 | 3 | P26 | 2000 | 2 |
| T-5 | 3 | P79 | 2600 | 1 |
| T-6 | 3 | P140 | 3600 | 1 |
| T-7 | † | 403A323P3 | ‡2000 | 1 |

| Ref. Symbol | Fig. No. | Catalog Number | No. Per Relay |
|----------------|-------------|-------------------|------------------|
|----------------|-------------|-------------------|------------------|

CAPACITOR

| | | | |
|-----|---|--------|---|
| U-1 | † | 21F802 | 1 |
| U-2 | † | 21F803 | 1 |
| U-3 | † | 21F804 | 1 |
| U-4 | † | 21F807 | 1 |
| U-5 | † | 21F808 | 1 |
| U-6 | † | 21F809 | 1 |

| Ref. Symbol | Fig. No. | Catalog Number | No. Per Relay |
|--------------------|-------------|-------------------|------------------|
| CAPACITOR (Cont'd) | | | |
| U-7 | † | 21F811 | 1 |
| U-8 | † | 21F813 | 1 |
| U-9 | † | 21F815 | 1 |
| U-10 | † | 21F816 | 1 |
| U-11 | † | 21F902 | 1 |
| U-12 | † | 21F903 | 1 |
| U-13 | † | 21F906 | 1 |
| U-14 | † | 21F914 | 1 |
| END PLATE | | | |
| V-1 | 1 | 6128447P1 | 1 |
| V-2 | 1 | P1 | 2 |

| TERMINAL BLOCK ASSEMBLY (UPPER) | | | |
|------------------------------------|---|------------|---|
| W-1 | † | 6418058G42 | 1 |
| W-2 | † | G127 | 1 |
| W-3 | † | G236 | 1 |
| W-4 | † | G292 | 1 |

| Ref. Symbol | Fig. No. | Catalog Number | No. Per Relay |
|------------------------------------|-------------|-------------------|------------------|
| TERMINAL BLOCK ASSEMBLY (LOWER) | | | |
| X-1 | 1 | 6418058G23 | 1 |
| X-2 | 1 | G24 | 1 |
| X-3 | 1 | G67 | 1 |
| X-4 | 1 | G89 | 1 |
| X-5 | 1 | G126 | 1 |
| X-6 | 1 | G178 | 1 |
| X-7 | 1 | G292 | 1 |
| X-8 | 1 | 6418060G3 | 1 |
| X-9 | 1 | G4 | 1 |
| X-10 | 1 | G5 | 1 |
| X-11 | 1 | G23 | 1 |

| CONNECTING PLUG | | | |
|-----------------|---|-----------|---|
| Y-1 | 1 | 6118736G1 | 1 |
| Y-2 | 1 | G1 | 1 |

PARTS FOR RELAYS OF SUPERSEDED DESIGN
IN THE "UNIVERSAL" (NON-DRAWOUT) CASE
TYPES IAV11 TO IAV15

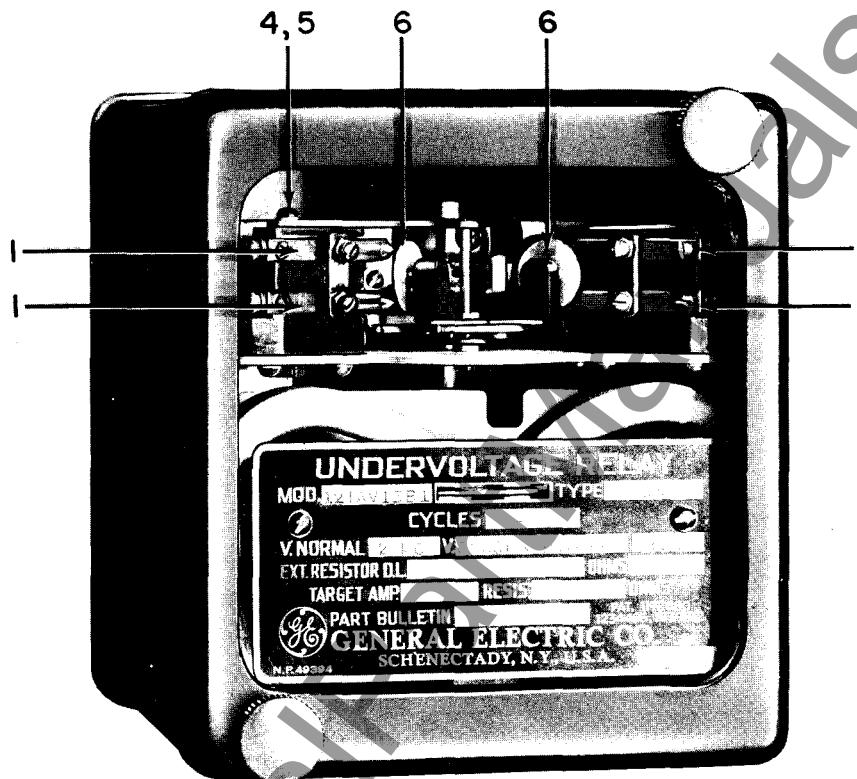


Fig. 4. typical IAV relay in "Universal" case

Only the following parts can be furnished:

| Ref. No. (Fig. 4) | Catalog Number | Description |
|-------------------|----------------|-----------------------------------|
| 1 | 6174390G1 | Stationary contact, top or bottom |
| *2 | 6174390G7 | Stationary contact, left top |
| *3 | 3539566G1 | Stationary contact, right top |
| 4 | 6118625G1 | Holding coil, 1.0 amp |
| 5 | 6118625G5 | Holding coil, 0.2 amp |
| 6 | 3522578P1 | Movable contact disk |
| †7 | ‡ | §Operating coil assembly |

* Not shown. One each of Ref. 2 and 3 (on top) used in conjunction with Ref. 1 (on bottom) for two-circuit-closing relays.

† Not shown.

‡ Order by description. Specify complete model number of relay.

§ Includes laminations, pole pieces, coil, leads, and tap block.

MEMORANDUM

MEMORANDUM

WHEN YOU NEED SERVICE

IF YOU NEED TO REPAIR, recondition, or rebuild any electric apparatus, a G-E service shop near you is available day and night, seven days a week, for work in the shops or on your premises. Latest factory methods and genuine G-E renewal parts are used to maintain the original performance of your G-E equipment. For full information about these services, contact the nearest service shop or sales office listed below:

APPARATUS SERVICE SHOPS

Allentown, Pa. 668 E. Highland St.
Appleton, Wisc. Midway Industrial Area,
County Trunk, "P" P.O. Box 83
Atlanta—Chamblee, Ga. 4639 Peachtree
Indus. Blvd.
Baltimore 30, Md. 920 E. Fort Ave.
Boston—Medford 55, Mass. Mystic Valley Pkwy.
Buffalo 11, N. Y. 318 Urban St.
Charleston 28, W. Va. 306 MacCorkle Ave., S.E.
Charlotte, N. C. 2328 Thrift Road
Chicago 32, Ill. 4360 W. 47th St.
Cincinnati 2, Ohio. 444 W. Third St.
Cleveland 4, Ohio. 4966 Woodland Ave.
Columbus 23, Ohio. 2128 Eakin Rd.
Corpus Christi, Texas. 115 Busse St.
Dallas 19, Texas. 3202 Manor Way
Davenport—Bettendorf, Ia. 1039 State St.
Decatur, Ill. 2225 E. Logan St.
Denver 5, Colo. 3353 Larimer St.
Detroit 2, Mich. 5950 Third Ave.
Houston 20, Texas. 5534 Harvey Wilson Drive
Indianapolis 22, Ind. 1740 W. Vermont St.
Johnstown, Pa. 841 Oak St.
Kansas City 20, Mo. 3525 Gardner Ave.
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New Orleans, La. 2815 N. Robertson St.
New York—N. Bergen, N.J. 6001 Tonnelle Ave.
Oakland, Calif. 1525 Peralta St.
Philadelphia 24, Pa. 1040 E. Erie Ave.
Pittsburgh 6, Pa. 6519 Penn Ave.
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Richmond 24, Va. 1403 Ingram Ave.
Roanoke, Va. 115 Albermarle St.
Sacramento, Calif. 99 N. 17th St.
St. Louis 10, Mo. 1115 East Road
Salt Lake City 4, Utah. 301 S. Seventh West St.
San Francisco 3, Calif. 1098 Harrison St.
Seattle 4, Wash. 3422 First Ave., S.
Southington, Conn. 53 Railroad Ave.
Spokane 3, Wash. S. 155 Sherman St.
Tampa 1, Fla. P.O. Box 1245,
Naval Indus. Res. Shipyard

Toledo 4, Ohio. 1 So. St. Clair St.
Wheeling, W. Va. 2050 National Rd.
York, Pa. 54 N. Harrison St.
Youngstown 7, Ohio. 272 E. Indianola Ave.

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Tulare and Fulton St.
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Johnstown, Pa. 841 Oak St.
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Knoxville 16, Tenn. 1301 Hannah Ave.
Lake Charles, La. P.O. Box 5212
422 Seventh St.
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Riverside, Calif. 3570 Ninth St.
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Saginaw, Mich. Second National Bank Bldg.
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1240 Seventh Ave.
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Wheeling, W. Va. 40 Fourteenth St.
Wichita 2, Kan. 200 E. First St.
Williamston, N. C. P.O. Box 748, 115 E. Main St.
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Youngstown 5, Ohio. 272 E. Indianola Ave.

Hawaii: American Factors, Ltd., P. O. Box 3230, Honolulu 1

Canada: Canadian General Electric Company, Ltd., Toronto

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