

RENEWAL PARTS

TYPE IAC TIME-OVERCURRENT RELAYS

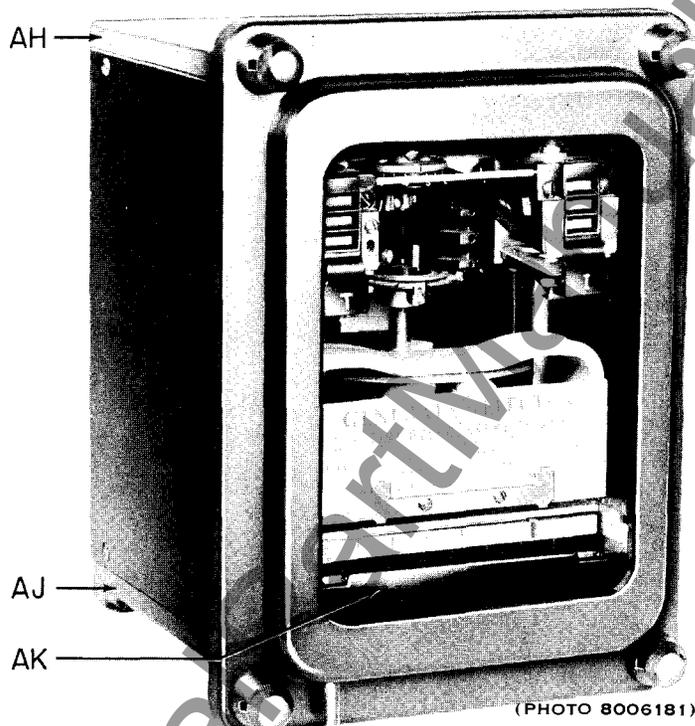


Fig. 1. Model No. 121AC51B4A relay

Renewal parts for the Type IAC relays are listed in this bulletin by Model Number. Parts for relays in the "A" and "R" or "S" case are listed on pages 4 to 22 inclusive, and parts for obsolete relays in the Universal case are listed on page 27. Be sure to select the parts required from the proper listing.

NOTE: All references to "right" and "left" designate the location of the part when facing the front or nameplate of the relay.

ORDERING INSTRUCTIONS

1. Always specify the complete nameplate data of the relay.
2. Specify the quantity, catalog number (if listed), reference number (if listed), description, and this bulletin number.
3. Standard hardware, such as screws, bolts, nuts, washers, etc., is not listed in this bulletin. Such items should be purchased locally.
4. For prices refer to the nearest office of the General Electric Company.

When ordering renewal parts, give quantity, catalog number, description of each item required, and complete nameplate reading.

GENERAL  ELECTRIC

HOW TO USE THIS BULLETIN

Relay models covered by this bulletin are listed in the left hand column of the tabulation beginning on page 4.

To find the catalog number of a renewal part:

- (1) From illustrations on page 3, find reference letter for required part. (References D, E, K, T, AF, AG and AI are not shown).
- (2) Locate reference letter and/or description of part in column headings at top of tabulation.
- (3) Note numeral at intersection of reference letter column and model number line. This numeral, when added to reference letter, provides key to catalog number of part, which is listed in table on page indicated.

Example:

To find catalog number of stationary main contact for model 12IAC51A7 relay:

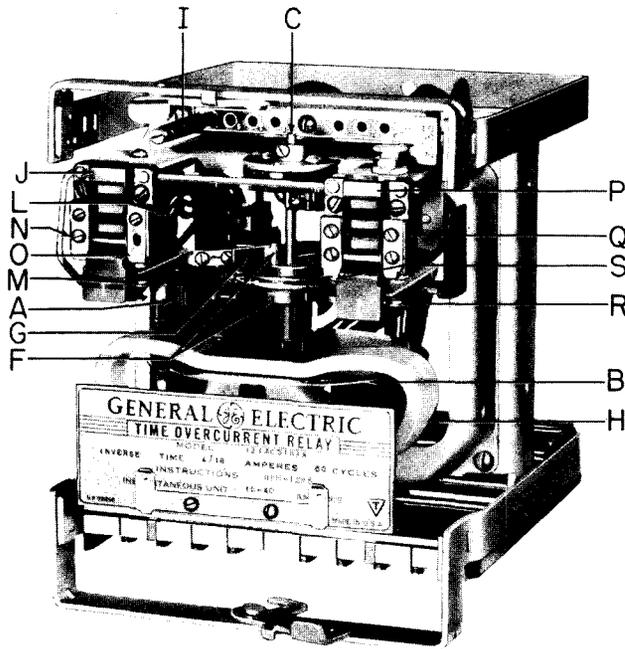
- (1) Figure 2 on page 3 indicates that reference letter for stationary main contact is "G".
- (2) Locate reference letter "G" in column headings on page 4.
- (3) At intersection of "G" column and model 12IAC51A7 line find numeral "1". Complete reference symbol is therefore "G-1". Referring to page 24, catalog number is found to be 6209430G1 (one required per relay).

NOTE: Refer to page 27 for parts of obsolete relays in "Universal" Case.

SPECIAL NOTE

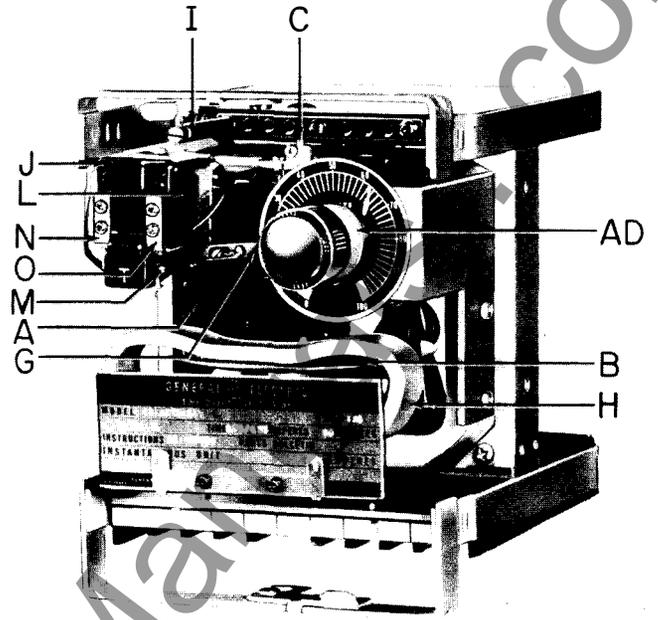
All parts listed in the main tabulation are for modern relays in the drawout case. Parts listed will fit any relay of basic model number indicated regardless of whether the relay was furnished in the latest "A" case or the superseded "R" or "S" case. To avoid duplication of basic listings, the final letters A, R, and S, (indicating type of drawout case) have been omitted from the model numbers.

A part listed for model 12IAC51A1, for example, can be used in the 12IAC51A1A, 12IAC51A1R, or 12IAC51A1S.



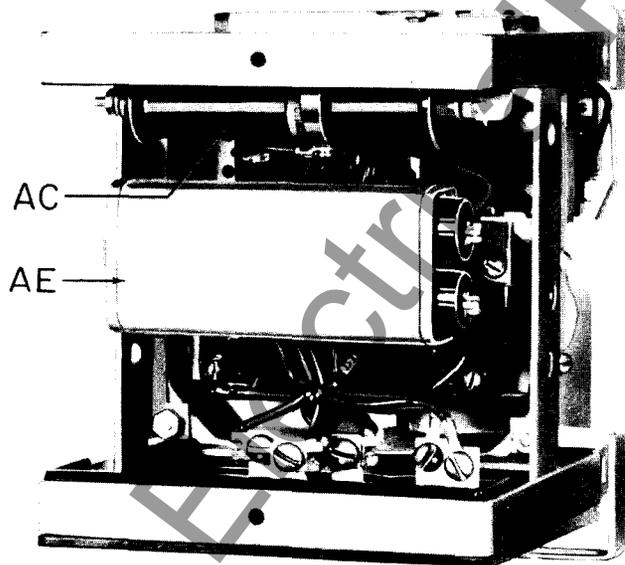
(PHOTO 8006998)

Fig. 2. Type IAC relay unit with instantaneous unit. Typical of type IAC51B



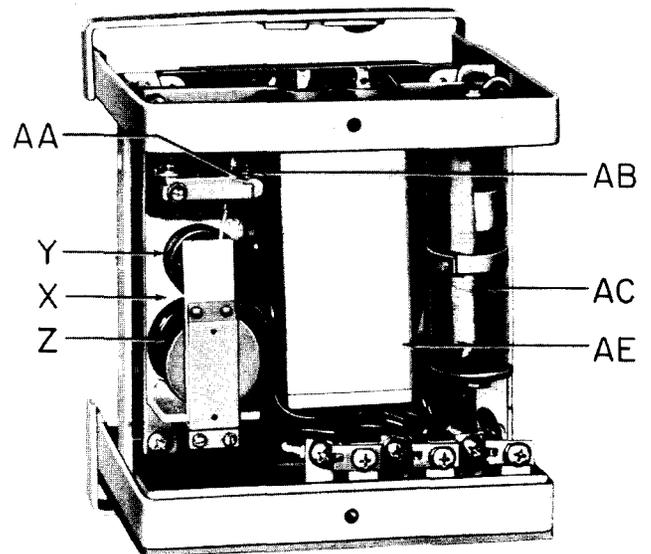
(PHOTO 8011445)

Fig. 3. Type IAC relay unit with rheostat control of pick-up. Typical of type IAC72A



(PHOTO 8008251)

Fig. 4. Type IAC relay unit with extremely inverse operating characteristic. Typical of type IAC77A. Rear view, showing variable resistor and capacitor



(PHOTO 8009963)

Fig. 5. Type IAC relay unit with extremely inverse operating characteristic and with self-contained A-c tripping unit. Typical of type IAC77C. Rear view, tripping unit at left

| Relay Model Number | Page | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|--------------------|---|-----|---|---|----|-----|----|----|---|---|----|----|---|---|---|----|----|---|---|---|-----|---|---|---|----|---|---|----|----|-----|-----|----|-----|-----|----|-----|----|----|---|
| | 23 24 24 24 24 24 24 24 24 24 24 24 24 25 25 25 25 25 25 25 25 25 25 25 26 26 26 26 26 26 26 26 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Ref. | *†A | B | C | †D | *†E | *F | *G | H | I | *J | *K | L | M | N | O | *P | Q | R | S | *†T | U | V | W | *X | Y | Z | AA | AB | *AC | *AD | AE | †AF | †AG | AH | †AI | AJ | AK | |
| 12IAC51A1 | 1 | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| A2 | 2 | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| A3 | 3 | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| A4 | 10 | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| A5 | 11 | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| A6 | 12 | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| A7 | 4 | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| A8 | 5 | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| A9 | 6 | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| A10 | 19 | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| A11 | 64 | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| A12 | 65 | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| A13 | 66 | 5 | 1 | 1 | - | 1 | 1 | 3 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| A14 | 67 | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| A15 | 68 | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| A16 | 69 | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| A17 | 72 | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| A18 | 19 | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| A19 | 84 | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| A20 | 109 | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| A21 | 110 | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| A22 | 111 | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| A23 | 115 | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| 12IAC51B1 | 1 | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 3 | - | 1 | 1 | 1 | 7 | 2 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| B2 | 2 | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 3 | - | 1 | 1 | 1 | 7 | 2 | 2 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| B3 | 3 | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 3 | - | 1 | 1 | 1 | 7 | 2 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| B4 | 1 | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 3 | - | 1 | 1 | 1 | 8 | 3 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| B5 | 10 | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 3 | - | 1 | 1 | 1 | 7 | 2 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| B6 | 11 | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 3 | - | 1 | 1 | 1 | 7 | 2 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| B7 | 12 | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 3 | - | 1 | 1 | 1 | 7 | 2 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| B8 | 10 | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 3 | - | 1 | 1 | 1 | 8 | 3 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| B9 | 4 | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 3 | - | 1 | 1 | 1 | 9 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| B10 | 5 | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 3 | - | 1 | 1 | 1 | 2 | 1 | 9 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| B11 | 6 | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 3 | - | 1 | 1 | 1 | 2 | 1 | 9 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| B12 | 4 | 1 | 1 | 1 | - | 1 | 1 | 1 | 1 | 3 | - | 1 | 1 | 1 | 2 | 10 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |

* Recommended for stock for normal maintenance.

† Not shown.

‡ Includes laminations, pole pieces, coil, leads, and tap block.

| Relay Model Number | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|--------------------|------|-------------------------|---|---|----|-----|----|----|---|---|----|-----|---|---|---|---|----|---|---|---|-----|---|---|---|-------------------------|---|---------------|------------------------|---------------------------------------|---------------------------------------|--------------------|-------------|----------|--------------------|---------------------|------|-------------------------|--------------------------|---------------------------|----------------------|------|-------------------------|-----------------------------------|--------------------------|------|-------------------------|-----------------------------------|-------------------|-----------------------|------------------------|----------------|--------------------------------|----------|----------|-----------|-----------------|-------------|-----------|-----------------------|-----------------------|-----------------|
| | Page | Operating Coil Assembly | | | | | | | | | | | | | | | | | | | | | | | Disk and Shaft Assembly | | Bearing Pivot | Jewel Bearing Assembly | Moving Contact and Spring Asm., Upper | Moving Contact and Spring Asm., Lower | Stationary Contact | Drag Magnet | Tap Plug | Seal-in Unit, Left | Seal-in Unit, Right | Coil | Moving Contact Assembly | Stationary Contact, Left | Stationary Contact, Right | Inst. Unit, Standard | Coil | Moving Contact Assembly | Stationary Contact, Left or Right | Inst. Unit, High Dropout | Coil | Moving Contact Assembly | Stationary Contact, Left or Right | A-c Tripping Unit | Shorting Coil (Upper) | Operating Coil (Lower) | Moving Contact | Stationary Contact and Support | Resistor | Rheostat | Capacitor | Auxiliary Relay | Transformer | End Plate | Terminal Block, Upper | Terminal Block, Lower | Connecting Plug |
| | Ref. | *†A | B | C | †D | *†E | *F | *G | H | I | *J | *†K | L | M | N | O | *P | Q | R | S | *†T | U | V | W | *X | Y | Z | AA | AB | *AC | *AD | AE | †AF | †AG | AH | †AI | AJ | AK | | | | | | | | | | | | | | | | | | | | | | | |
| 12IAC51C2 | 10 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 6 | - | 4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | - | 1 | - | 20 | 1 | | | | | | | | | | | | | | | | | | | | | | |
| C3 | 4 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 7 | - | 5 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | - | 1 | - | 20 | 1 | | | | | | | | | | | | | | | | | | | | | | |
| C4 | 19 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 6 | - | 4 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | 2 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | - | 1 | - | 20 | 1 | | | | | | | | | | | | | | | | | | | | | | |
| 12IAC51D1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 1 | 1 | | | | | | | | | | | | | | | | | | | | | | |
| D2 | 2 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 1 | 1 | | | | | | | | | | | | | | | | | | | | | | |
| D3 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 3 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 1 | 1 | | | | | | | | | | | | | | | | | | | | | | |
| D4 | 10 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 3 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 1 | 1 | | | | | | | | | | | | | | | | | | | | | | |
| D5 | 11 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 3 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 1 | 1 | | | | | | | | | | | | | | | | | | | | | | |
| D6 | 12 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 3 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 1 | 1 | | | | | | | | | | | | | | | | | | | | | | |
| D7 | 4 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 3 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 1 | 1 | | | | | | | | | | | | | | | | | | | | | | |
| D8 | 5 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 3 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 1 | 1 | | | | | | | | | | | | | | | | | | | | | | |
| D9 | 6 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 3 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 1 | 1 | | | | | | | | | | | | | | | | | | | | | | |
| 12IAC51E1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 8 | - | 4 | 1 | 1 | 1 | 8 | 3 | 1 | 1 | - | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | - | 1 | - | 20 | 1 | | | | | | | | | | | | | | | | | | | | | |
| E2 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 8 | - | 4 | 1 | 1 | 1 | 9 | 1 | 1 | - | - | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | - | 1 | - | 20 | 1 | | | | | | | | | | | | | | | | | | | | | |
| E3 | 10 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 8 | - | 4 | 1 | 1 | 1 | 9 | 1 | 1 | - | - | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | - | 1 | - | 20 | 1 | | | | | | | | | | | | | | | | | | | | | |
| E4 | 10 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 8 | - | 4 | 1 | 1 | 1 | 9 | 1 | 1 | - | - | - | - | - | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | - | 1 | - | 20 | 1 | | | | | | | | | | | | | | | | | | | | | |
| E5 | 4 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 9 | - | 5 | 1 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | 2 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | - | 1 | - | 20 | 1 | | | | | | | | | | | | | | | | | | | | | |
| E6 | 4 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 9 | - | 5 | 1 | 1 | 1 | 1 | 9 | 1 | 1 | - | - | - | - | 2 | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | - | - | 1 | - | 20 | 1 | | | | | | | | | | | | | | | | | | | | | |
| 12IAC51F1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 2 | 1 | | | | | | | | | | | | | | | | | | | | | | |
| F2 | 2 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 2 | 1 | | | | | | | | | | | | | | | | | | | | | | |
| 12IAC51H1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 4 | 12 | 2 | | | | | | | | | | | | | | | | | | | | | | |
| H2 | 10 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 4 | 12 | 2 | | | | | | | | | | | | | | | | | | | | | | | |
| H3 | 4 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 4 | 12 | 2 | | | | | | | | | | | | | | | | | | | | | | | |
| H4 | 2 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 4 | 12 | 2 | | | | | | | | | | | | | | | | | | | | | | | |
| H5 | 11 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 4 | 12 | 2 | | | | | | | | | | | | | | | | | | | | | | | |
| 12IAC51J1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 3 | - | 1 | 1 | 1 | 2 | 7 | 2 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 9 | 1 | | | | | | | | | | | | | | | | | | | | | | |
| J2 | 2 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 3 | - | 1 | 1 | 1 | 2 | 7 | 2 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 9 | 1 | | | | | | | | | | | | | | | | | | | | | | |
| J3 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 3 | - | 1 | 1 | 1 | 2 | 7 | 2 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 9 | 1 | | | | | | | | | | | | | | | | | | | | | | |
| J4 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 3 | - | 1 | 1 | 1 | 2 | 8 | 3 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 9 | 1 | | | | | | | | | | | | | | | | | | | | | | |
| J5 | 10 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 3 | - | 1 | 1 | 1 | 2 | 7 | 2 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 9 | 1 | | | | | | | | | | | | | | | | | | | | | | |
| J6 | 11 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 3 | - | 1 | 1 | 1 | 2 | 7 | 2 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 9 | 1 | | | | | | | | | | | | | | | | | | | | | | |
| J7 | 12 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 3 | - | 1 | 1 | 1 | 2 | 7 | 2 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 9 | 1 | | | | | | | | | | | | | | | | | | | | | | |
| J8 | 10 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 3 | - | 1 | 1 | 1 | 2 | 8 | 3 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 9 | 1 | | | | | | | | | | | | | | | | | | | | | | |
| J9 | 4 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 3 | - | 1 | 1 | 1 | 2 | 1 | 9 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 9 | 1 | | | | | | | | | | | | | | | | | | | | | | |
| J10 | 5 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 3 | - | 1 | 1 | 1 | 2 | 1 | 9 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 9 | 1 | | | | | | | | | | | | | | | | | | | | | | |

* Recommended for stock for normal maintenance.

† Not shown.

‡ Includes laminations, pole pieces, coil, leads, and tap block.

| Relay Model Number | Operating Coil Assembly | Disk and Shaft Assembly | Bearing Pivot | Jewel Bearing Assembly | Moving Contact and Spring Asm., Upper | Moving Contact and Spring Asm., Lower | Stationary Contact | Drag Magnet | Tap Plug | Seal-in Unit, Left | Seal-in Unit, Right | Coil | Moving Contact Assembly | Stationary Contact, Left | Stationary Contact, Right | Inst. Unit, Standard | Coil | Moving Contact Assembly | Stationary Contact, Left or Right | Inst. Unit, High Dropout | Coil | Moving Contact Assembly | Stationary Contact, Left or Right | A-c Tripping Unit | Shorting Coil (Upper) | Operating Coil (Lower) | Moving Contact | Stationary Contact and Support | Resistor | Rheostat | Capacitor | Auxiliary Relay | Transformer | End Plate | Terminal Block, Upper | Terminal Block, Lower | Connecting Plug | Page | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|--------------------|-------------------------|-------------------------|---------------|------------------------|---------------------------------------|---------------------------------------|--------------------|-------------|----------|--------------------|---------------------|------|-------------------------|--------------------------|---------------------------|----------------------|------|-------------------------|-----------------------------------|--------------------------|------|-------------------------|-----------------------------------|-------------------|-----------------------|------------------------|----------------|--------------------------------|----------|----------|-----------|-----------------|-------------|-----------|-----------------------|-----------------------|-----------------|------|-----|----|----|----|-----|----|----|----|----|----|-----|----|----|----|----|----|----|----|----|-----|----|----|----|----|----|----|----|----|-----|-----|----|-----|-----|----|-----|----|----|----|----|
| | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | 23 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 26 |
| | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | Ref. | *†A | B | C | †D | *†E | *F | *G | H | I | *J | *†K | L | M | N | O | *P | Q | R | S | *†T | U | V | W | *X | Y | Z | AA | AB | *AC | *AD | AE | †AF | †AG | AH | †AI | AJ | AK | | |
| 12IAC52B6 | 11 | 1 | 1 | 1 | - | 4 | 4 | 1 | 1 | 4 | - | 1 | 4 | 1 | 2 | 9 | 2 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| B7 | 12 | 1 | 1 | 1 | - | 4 | 4 | 1 | 1 | 4 | - | 1 | 4 | 1 | 2 | 9 | 2 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| B8 | 10 | 1 | 1 | 1 | - | 4 | 4 | 1 | 1 | 4 | - | 1 | 4 | 1 | 2 | 10 | 3 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| B9 | 4 | 1 | 1 | 1 | - | 4 | 4 | 1 | 1 | 4 | - | 1 | 4 | 1 | 2 | 3 | 9 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| B10 | 5 | 1 | 1 | 1 | - | 4 | 4 | 1 | 1 | 4 | - | 1 | 4 | 1 | 2 | 3 | 9 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| B11 | 6 | 1 | 1 | 1 | - | 4 | 4 | 1 | 1 | 4 | - | 1 | 4 | 1 | 2 | 3 | 9 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| B12 | 4 | 1 | 1 | 1 | - | 4 | 4 | 1 | 1 | 4 | - | 1 | 4 | 1 | 2 | 4 | 10 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| B13 | 1 | 1 | 1 | 1 | - | 4 | 4 | 1 | 1 | 4 | - | 1 | 4 | 1 | 2 | 16 | 6 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| B14 | 2 | 1 | 1 | 1 | - | 4 | 4 | 1 | 1 | 4 | - | 1 | 4 | 1 | 2 | 16 | 6 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| B15 | 3 | 1 | 1 | 1 | - | 4 | 4 | 1 | 1 | 4 | - | 1 | 4 | 1 | 2 | 16 | 6 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| B16 | 6 | 1 | 1 | 1 | - | 4 | 4 | 1 | 1 | 4 | - | 1 | 4 | 1 | 2 | 15 | 12 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| B17 | 3 | 1 | 1 | 1 | - | 4 | 4 | 1 | 1 | 4 | - | 1 | 4 | 1 | 2 | 22 | 8 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| B18 | 5 | 1 | 1 | 1 | - | 4 | 4 | 1 | 1 | 4 | - | 1 | 4 | 1 | 2 | 15 | 12 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| B19 | 2 | 1 | 1 | 1 | - | 4 | 4 | 1 | 1 | 4 | - | 1 | 4 | 1 | 2 | 10 | 3 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 12IAC52D1 | 1 | 1 | 1 | 1 | - | 4 | 4 | 1 | 1 | 2 | - | 1 | 3 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| D2 | 2 | 1 | 1 | 1 | - | 4 | 4 | 1 | 1 | 2 | - | 1 | 3 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| D3 | 3 | 1 | 1 | 1 | - | 4 | 4 | 1 | 1 | 2 | - | 1 | 3 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| D4 | 10 | 1 | 1 | 1 | - | 4 | 4 | 1 | 1 | 2 | - | 1 | 3 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| D5 | 11 | 1 | 1 | 1 | - | 4 | 4 | 1 | 1 | 2 | - | 1 | 3 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| D6 | 12 | 1 | 1 | 1 | - | 4 | 4 | 1 | 1 | 2 | - | 1 | 3 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| D7 | 4 | 1 | 1 | 1 | - | 4 | 4 | 1 | 1 | 2 | - | 1 | 3 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| D8 | 5 | 1 | 1 | 1 | - | 4 | 4 | 1 | 1 | 2 | - | 1 | 3 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| D9 | 6 | 1 | 1 | 1 | - | 4 | 4 | 1 | 1 | 2 | - | 1 | 3 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 12IAC52J1 | 1 | 1 | 1 | 1 | - | 4 | 4 | 1 | 1 | 4 | - | 1 | 3 | 1 | 2 | 9 | 2 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| J2 | 2 | 1 | 1 | 1 | - | 4 | 4 | 1 | 1 | 4 | - | 1 | 3 | 1 | 2 | 9 | 2 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| J3 | 3 | 1 | 1 | 1 | - | 4 | 4 | 1 | 1 | 4 | - | 1 | 3 | 1 | 2 | 9 | 2 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| J4 | 1 | 1 | 1 | 1 | - | 4 | 4 | 1 | 1 | 4 | - | 1 | 3 | 1 | 2 | 9 | 2 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| J5 | 10 | 1 | 1 | 1 | - | 4 | 4 | 1 | 1 | 4 | - | 1 | 3 | 1 | 2 | 9 | 2 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| J6 | 11 | 1 | 1 | 1 | - | 4 | 4 | 1 | 1 | 4 | - | 1 | 3 | 1 | 2 | 9 | 2 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| J7 | 12 | 1 | 1 | 1 | - | 4 | 4 | 1 | 1 | 4 | - | 1 | 3 | 1 | 2 | 9 | 2 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| J8 | 10 | 1 | 1 | 1 | - | 4 | 4 | 1 | 1 | 4 | - | 1 | 3 | 1 | 2 | 10 | 3 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 12IAC53A1 | 7 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| A2 | 8 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| A3 | 9 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| A4 | 42 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

* Recommended for stock for normal maintenance.

† Not shown.

‡ Includes laminations, pole pieces, coil, leads, and tap block.

TYPE IAC RELAYS

GFF-3883B

| Relay Model Number | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|--------------------|---------------------------------------|-----|----|----|----|-----|-----|-----|----|----|-----|-----|----|----|----|----|-----|----|----|----|-----|----|----|----|-----|----|----|----|----|------|------|----|-----|-----|----|-----|----|----|---|
| | Operating Coil Assembly | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Disk and Shaft Assembly | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Bearing Pivot | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Jewel Bearing Assembly | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Moving Contact and Spring Asm., Upper | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Moving Contact and Spring Asm., Lower | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Stationary Contact | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Drag Magnet | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Tap Plug | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Seal-in Unit, Left | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Seal-in Unit, Right | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Coil | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Moving Contact Assembly | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Stationary Contact, Left | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Stationary Contact, Right | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Inst. Unit, Standard | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Coil | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Moving Contact Assembly | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Stationary Contact, Left or Right | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Inst. Unit, High Dropout | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Coil | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Moving Contact Assembly | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Stationary Contact, Left or Right | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | A-c Tripping Unit | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Shorting Coil (Upper) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Operating Coil (Lower) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Moving Contact | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Stationary Contact and Support | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Resistor | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Rheostat | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Capacitor | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Auxiliary Relay | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Transformer | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | End Plate | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Terminal Block, Upper | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Terminal Block, Lower | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Connecting Plug | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Page | 23 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 26 | 26 | 26 | 26 | 26 | 26 | 26 | 26 | 26 | | |
| | Ref. | *†A | B | C | †D | *†E | *†F | *†G | H | I | *†J | *†K | L | M | N | O | *†P | Q | R | S | *†T | U | V | W | *†X | Y | Z | AA | AB | *†AC | *†AD | AE | †AF | †AG | AH | †AI | AJ | AK | |
| 12IAC53A5 | 43 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 1 | - | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 19 | 1 | |
| A6 | 44 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 1 | - | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 19 | 1 | |
| A7 | 33 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 1 | - | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 19 | 1 | |
| A8 | 34 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 1 | - | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 19 | 1 | |
| A9 | 35 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 1 | - | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 19 | 1 | |
| A10 | 52 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 1 | - | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 19 | 1 | |
| A11 | 75 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 1 | - | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 19 | 1 | |
| A12 | 83 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 1 | - | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 19 | 1 | |
| A13 | 86 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 1 | - | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 19 | 1 | |
| A14 | 89 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 1 | - | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 19 | 1 | |
| 12IAC53B1 | 7 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | - | 1 | 1 | 1 | 2 | 7 | 2 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 20 | 1 | |
| B2 | 8 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | - | 1 | 1 | 1 | 2 | 7 | 2 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 20 | 1 | |
| B3 | 9 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | - | 1 | 1 | 1 | 2 | 7 | 2 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 20 | 1 | |
| B4 | 7 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | - | 1 | 1 | 1 | 2 | 8 | 3 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 20 | 1 | |
| B5 | 42 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | - | 1 | 1 | 1 | 2 | 7 | 2 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 20 | 1 | |
| B6 | 43 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | - | 1 | 1 | 1 | 2 | 7 | 2 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 20 | 1 | |
| B7 | 44 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | - | 1 | 1 | 1 | 2 | 7 | 2 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 20 | 1 | |
| B8 | 42 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | - | 1 | 1 | 1 | 2 | 8 | 3 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 20 | 1 | |
| B9 | 9 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | - | 1 | 1 | 1 | 2 | 14 | 8 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 20 | 1 | |
| B10 | 9 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | - | 1 | 1 | 1 | 2 | 12 | 6 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 20 | 1 | |
| B11 | 35 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | - | 1 | 1 | 1 | 2 | 17 | 12 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 20 | 1 | |
| B12 | 8 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | - | 1 | 1 | 1 | 2 | 14 | 8 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 20 | 1 | |
| B13 | 7 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | - | 1 | 1 | 1 | 2 | 12 | 6 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 20 | 1 | |
| B14 | 8 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | - | 1 | 1 | 1 | 2 | 12 | 6 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 20 | 1 | |
| B15 | 44 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | - | 1 | 1 | 1 | 2 | 12 | 6 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 20 | 1 |
| B16 | 33 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | - | 1 | 1 | 1 | 2 | 1 | 9 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 20 | 1 |
| B17 | 34 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | - | 1 | 1 | 1 | 2 | 1 | 9 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 20 | 1 | |
| B18 | 35 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | - | 1 | 1 | 1 | 2 | 1 | 9 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 20 | 1 | |
| B19 | 33 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | - | 1 | 1 | 1 | 2 | 2 | 10 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 20 | 1 | |
| B20 | 7 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | - | 1 | 1 | 1 | 2 | 24 | 18 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 20 | 1 | |
| B21 | 8 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | - | 1 | 1 | 1 | 2 | 24 | 18 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 20 | 1 | |
| B22 | 9 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | - | 1 | 1 | 1 | 2 | 24 | 18 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 20 | 1 | |
| B23 | 9 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | - | 1 | 1 | 1 | 2 | 8 | 3 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 20 | 1 | |
| B24 | 35 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | - | 1 | 1 | 1 | 2 | 18 | 13 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 20 | 1 | |
| B25 | 9 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | - | 1 | 1 | 1 | 2 | 6 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 20 | 1 | |

* Recommended for stock for normal maintenance.

† Not shown.

‡ Includes laminations, pole pieces, coil, leads, and tap block.

| Relay Model Number | Component Description | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|--------------------|-----------------------|-----|----|----|----|-----|-----|-----|----|----|-----|-----|----|----|----|----|-----|----|----|----|-----|----|----|----|-----|----|----|----|----|------|------|----|-----|-----|----|-----|----|----|
| | Page | 23 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 26 | 26 | 26 | 26 | 26 | 26 | 26 | 26 | 26 | 26 | | | |
| | Ref. | *†A | B | C | †D | *†E | *†F | *†G | H | I | *†J | *†K | L | M | N | O | *†P | Q | R | S | *†T | U | V | W | *†X | Y | Z | AA | AB | *†AC | *†AD | AE | †AF | †AG | AH | †AI | AJ | AK |
| 12IAC53M3 | 8 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | 5 | 2 | 2 | 1 | 3 | - | - | - | 1 | 3 | 1 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 3 | 1 |
| 12IAC53R1 | 7 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 8 | - | 4 | 1 | 1 | 2 | 7 | 2 | 1 | 1 | 1 | 3 | - | - | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | 1 | - | 2 | 1 | |
| R2 | 7 | 1 | 1 | 1 | - | 2 | 1 | 2 | 1 | 8 | - | 4 | 1 | 1 | 2 | 8 | 3 | 1 | 1 | - | - | - | - | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | 1 | - | 2 | 1 | |
| R3 | 42 | 1 | 1 | 1 | - | 2 | 1 | 2 | 1 | 8 | - | 4 | 1 | 1 | 2 | 7 | 2 | 1 | 1 | - | - | - | - | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | 1 | - | 2 | 1 | |
| R4 | 42 | 1 | 1 | 1 | - | 2 | 1 | 2 | 1 | 8 | - | 4 | 1 | 1 | 2 | 8 | 3 | 1 | 1 | - | - | - | - | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | 1 | - | 2 | 1 | |
| R5 | 33 | 1 | 1 | 1 | - | 2 | 1 | 2 | 1 | 8 | - | 4 | 1 | 1 | 2 | 1 | 9 | 1 | 1 | - | - | - | - | 2 | 1 | 1 | 1 | 1 | - | - | - | - | - | 1 | - | 2 | 1 | |
| R6 | 33 | 1 | 1 | 1 | - | 2 | 1 | 2 | 1 | 8 | - | 4 | 1 | 1 | 2 | 2 | 10 | 1 | 1 | - | - | - | - | 2 | 1 | 1 | 1 | 1 | - | - | - | - | - | 1 | - | 2 | 1 | |
| 12IAC53T1 | 7 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | 1 | 1 | 1 | 2 | 7 | 2 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | |
| T2 | 8 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | 1 | 1 | 1 | 2 | 7 | 2 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | |
| T3 | 9 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | 1 | 1 | 1 | 2 | 7 | 2 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | |
| T4 | 7 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | 1 | 1 | 1 | 2 | 8 | 3 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | |
| T5 | 42 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | 1 | 1 | 1 | 2 | 7 | 2 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | |
| T6 | 43 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | 1 | 1 | 1 | 2 | 7 | 2 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | |
| T7 | 44 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | 1 | 1 | 1 | 2 | 7 | 2 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | |
| T8 | 42 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | 1 | 1 | 1 | 2 | 8 | 3 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | |
| T9 | 9 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | 1 | 1 | 1 | 2 | 14 | 8 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | |
| T10 | 9 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | 1 | 1 | 1 | 2 | 12 | 6 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | |
| 12IAC53V1 | 7 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | 1 | 1 | 1 | 2 | 7 | 2 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | |
| V2 | 8 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | 1 | 1 | 1 | 2 | 7 | 2 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | |
| V3 | 9 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | 1 | 1 | 1 | 2 | 7 | 2 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | |
| V4 | 7 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | 1 | 1 | 1 | 2 | 8 | 3 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | |
| V5 | 42 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | 1 | 1 | 1 | 2 | 7 | 2 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | |
| V6 | 43 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | 1 | 1 | 1 | 2 | 7 | 2 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | |
| V7 | 44 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | 1 | 1 | 1 | 2 | 7 | 2 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | |
| V8 | 42 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | 1 | 1 | 1 | 2 | 8 | 3 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | |
| V9 | 9 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | 1 | 1 | 1 | 2 | 14 | 8 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | |
| V10 | 9 | 1 | 1 | 1 | - | 2 | 1 | 3 | 1 | 3 | - | 1 | 1 | 1 | 2 | 12 | 6 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | |
| 12IAC54A1 | 7 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 2 | - | 1 | 3 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | | |
| A2 | 8 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 2 | - | 1 | 3 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | | |
| A3 | 9 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 2 | - | 1 | 3 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | | |
| A4 | 42 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 2 | - | 1 | 3 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | | |
| A5 | 43 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 2 | - | 1 | 3 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | | |
| A6 | 44 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 2 | - | 1 | 3 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | | |
| A7 | 33 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 2 | - | 1 | 3 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | | |
| A8 | 33 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 2 | - | 1 | 3 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | | |

* Recommended for stock for normal maintenance.

† Not shown.

‡ Includes laminations, pole pieces, coil, leads, and tap block.

TYPE IAC RELAYS

GEF-3883B

| Relay Model Number | Operating Coil Assembly | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|---------------------------------------|-------------------------|----|----|----|-----|----|----|----|----|----|-----|----|----|----|----|----|----|----|----|-----|----|----|----|----|----|----|----|----|-----|-----|----|-----|-----|----|-----|----|----|---|---|
| | Disk and Shaft Assembly | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Bearing Pivot | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Jewel Bearing Assembly | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Moving Contact and Spring Asm., Upper | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Moving Contact and Spring Asm., Lower | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Stationary Contact | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Drag Magnet | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Tap Plug | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Seal-in Unit, Left | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Seal-in Unit, Right | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Coil | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Moving Contact Assembly | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Stationary Contact, Left | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Stationary Contact, Right | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Inst. Unit, Standard | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Coil | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Moving Contact Assembly | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Stationary Contact, Left or Right | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Inst. Unit, High Dropout | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Coil | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Moving Contact Assembly | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Stationary Contact, Left or Right | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| A-c Tripping Unit | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Shorting Coil (Upper) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Operating Coil (Lower) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Moving Contact | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Stationary Contact and Support | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Resistor | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Rheostat | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Capacitor | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Auxiliary Relay | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Transformer | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| End Plate | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Terminal Block, Upper | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Terminal Block, Lower | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Connecting Plug | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Page | 23 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 26 | 26 | 26 | 26 | 26 | 26 | 26 | 26 | | | |
| Ref. | *†A | B | C | †D | *†E | *F | *G | H | I | *J | *†K | L | M | N | O | *P | Q | R | S | *†T | U | V | W | *X | Y | Z | AA | AB | *AC | *AD | AE | †AF | †AG | AH | †AI | AJ | AK | | |
| 12IAC54A9 | 35 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 2 | - | 1 | 3 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| 12IAC54B1 | 7 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 4 | - | 1 | 3 | 1 | 2 | 9 | 2 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| B2 | 8 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 4 | - | 1 | 3 | 1 | 2 | 9 | 2 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| B3 | 9 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 4 | - | 1 | 3 | 1 | 2 | 9 | 2 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| B4 | 7 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 4 | - | 1 | 3 | 1 | 2 | 10 | 3 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| B5 | 42 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 4 | - | 1 | 3 | 1 | 2 | 9 | 2 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| B6 | 43 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 4 | - | 1 | 3 | 1 | 2 | 9 | 2 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| B7 | 44 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 4 | - | 1 | 3 | 1 | 2 | 9 | 2 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| B8 | 42 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 4 | - | 1 | 3 | 1 | 2 | 10 | 3 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| B9 | 33 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 4 | - | 1 | 3 | 1 | 2 | 3 | 9 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| B10 | 34 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 4 | - | 1 | 3 | 1 | 2 | 3 | 9 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| B11 | 35 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 4 | - | 1 | 3 | 1 | 2 | 3 | 9 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| B12 | 33 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 4 | - | 1 | 3 | 1 | 2 | 4 | 10 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| B13 | 9 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 4 | - | 1 | 3 | 1 | 2 | 16 | 6 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| B14 | 44 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 4 | - | 1 | 3 | 1 | 2 | 16 | 6 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| B15 | 44 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 4 | - | 1 | 3 | 1 | 2 | 15 | 12 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| B16 | 8 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 4 | - | 1 | 3 | 1 | 2 | 10 | 3 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| B17 | 43 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 4 | - | 1 | 3 | 1 | 2 | 10 | 3 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| B18 | 34 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 4 | - | 1 | 3 | 1 | 2 | 4 | 10 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| B20 | 9 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 4 | - | 1 | 3 | 1 | 2 | 31 | 8 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| B21 | 8 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 4 | - | 1 | 3 | 1 | 2 | 16 | 6 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| B22 | 11 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 4 | - | 1 | 3 | 1 | 2 | 16 | 6 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| B23 | 8 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 4 | - | 1 | 3 | 1 | 2 | 31 | 8 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| B24 | 7 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 4 | - | 1 | 3 | 1 | 2 | 26 | 5 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| 12IAC54D1 | 7 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 2 | - | 1 | 3 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| D2 | 8 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 2 | - | 1 | 3 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| D3 | 9 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 2 | - | 1 | 3 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | |
| 12IAC54J1 | 7 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 4 | - | 1 | 3 | 1 | 2 | 9 | 2 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| J2 | 8 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 4 | - | 1 | 3 | 1 | 2 | 9 | 2 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| J3 | 9 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 4 | - | 1 | 3 | 1 | 2 | 9 | 2 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| J4 | 7 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 4 | - | 1 | 3 | 1 | 2 | 10 | 3 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| J5 | 7 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 4 | - | 1 | 3 | 1 | 2 | 28 | 18 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| J6 | 9 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 4 | - | 1 | 3 | 1 | 2 | 16 | 6 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| J7 | 8 | 1 | 1 | 1 | - | 5 | 4 | 3 | 1 | 4 | - | 1 | 3 | 1 | 2 | 10 | 3 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| 12IAC55A1 | 20 | 4 | 1 | 1 | - | 7 | 3 | 1 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |

* Recommended for stock for normal maintenance.

† Not shown.

‡ Includes laminations, pole pieces, coil, leads, and tap block.

TYPE IAC RELAYS

GFF-3883B

| Relay Model Number | Component Assembly | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|--------------------|--------------------|-----|----|----|----|-----|-----|-----|----|----|-----|-----|----|----|----|----|-----|----|----|----|-----|----|----|----|-----|----|----|----|----|------|------|----|-----|-----|----|-----|----|----|
| | Page | 23 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 25 | 26 | 26 | 26 | 26 | 26 | 26 | 26 | 26 | | | | | |
| | Ref. | *†A | B | C | †D | *†E | *†F | *†G | H | I | *†J | *†K | L | M | N | O | *†P | Q | R | S | *†T | U | V | W | *†X | Y | Z | AA | AB | *†AC | *†AD | AE | †AF | †AG | AH | †AI | AJ | AK |
| 12IAC66R6 | 56 | 1 | 1 | 1 | - | 3 | 1 | 2 | 1 | 8 | - | 1 | 1 | 1 | 2 | 7 | 2 | 1 | 1 | - | - | - | - | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | 1 | - | 20 | 1 | |
| R7 | 79 | 1 | 1 | 1 | - | 3 | 1 | 2 | 1 | 8 | - | 1 | 1 | 1 | 2 | 7 | 2 | 1 | 1 | - | - | - | - | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | 1 | - | 20 | 1 | |
| R8 | 80 | 1 | 1 | 1 | - | 3 | 1 | 2 | 1 | 8 | - | 1 | 1 | 1 | 2 | 7 | 2 | 1 | 1 | - | - | - | - | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | 1 | - | 20 | 1 | |
| R9 | 79 | 1 | 1 | 1 | - | 3 | 1 | 2 | 1 | 8 | - | 1 | 1 | 1 | 2 | 8 | 3 | 1 | 1 | - | - | - | - | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | 1 | - | 20 | 1 | |
| R10 | 80 | 1 | 1 | 1 | - | 3 | 1 | 2 | 1 | 8 | - | 1 | 1 | 1 | 2 | 8 | 3 | 1 | 1 | - | - | - | - | 1 | 1 | 1 | 1 | 1 | - | - | - | - | - | 1 | - | 20 | 1 | |
| 12IAC67A1 | 23 | 1 | 1 | 1 | - | 5 | 1 | 1 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 19 | 1 | |
| 12IAC68A1 | 24 | 4 | 1 | 1 | - | 7 | 3 | 1 | 1 | 3 | - | 1 | 1 | 1 | 2 | 8 | 3 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | 2 | - | 13 | 1 | | |
| A2 | 47 | 4 | 1 | 1 | - | 1 | 3 | 1 | 1 | 3 | - | 1 | 1 | 1 | 2 | 2 | 10 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | 4 | - | 13 | 1 | | | | |
| A3 | 24 | 4 | 1 | 1 | - | 7 | 3 | 1 | 1 | 3 | - | 1 | 1 | 1 | 2 | 8 | 3 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | 5 | - | 13 | 1 | | | | |
| A4 | 24 | 4 | 1 | 1 | - | 7 | 3 | 1 | 1 | 3 | - | 1 | 1 | 1 | 2 | 7 | 2 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 13 | 1 | |
| 12IAC69A1 | 28 | 2 | 1 | 1 | - | 1 | 3 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 19 | 1 |
| A2 | 29 | 2 | 1 | 1 | - | 1 | 3 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 19 | 1 | |
| A3 | 28 | 2 | 1 | 1 | - | 1 | 3 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 19 | 1 | |
| A4 | 29 | 2 | 1 | 1 | - | 1 | 3 | 1 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 19 | 1 | |
| 12IAC69C1 | 28 | 2 | 1 | 1 | - | 1 | 3 | 1 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 19 | 1 | |
| C2 | 29 | 2 | 1 | 1 | - | 1 | 3 | 1 | 1 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 19 | 1 | |
| 12IAC70A1 | 45 | 1 | 1 | 1 | - | 6 | 4 | 2 | 1 | 2 | - | 1 | 3 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | |
| A2 | 45 | 1 | 1 | 1 | - | 6 | 4 | 2 | 1 | 2 | - | 1 | 3 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | |
| A3 | 58 | 1 | 1 | 1 | - | 6 | 4 | 2 | 1 | 2 | - | 1 | 3 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | |
| A4 | 56 | 1 | 1 | 1 | - | 6 | 4 | 2 | 1 | 2 | - | 1 | 3 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | |
| 12IAC70B1 | 45 | 1 | 1 | 1 | - | 6 | 4 | 2 | 1 | 4 | - | 1 | 3 | 1 | 2 | 9 | 2 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 15 | 1 | |
| B2 | 46 | 1 | 1 | 1 | - | 6 | 4 | 2 | 1 | 4 | - | 1 | 3 | 1 | 2 | 9 | 2 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 15 | 1 | |
| B3 | 45 | 1 | 1 | 1 | - | 6 | 4 | 2 | 1 | 4 | - | 1 | 3 | 1 | 2 | 10 | 3 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 15 | 1 | |
| B4 | 46 | 1 | 1 | 1 | - | 6 | 4 | 2 | 1 | 4 | - | 1 | 3 | 1 | 2 | 10 | 3 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 15 | 1 | |
| B5 | 56 | 1 | 1 | 1 | - | 6 | 4 | 2 | 1 | 4 | - | 1 | 3 | 1 | 2 | 15 | 12 | 2 | 1 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 15 | 1 | |
| 12IAC72A1 | 87 | 2 | 1 | 1 | - | 1 | 3 | 1 | 1 | 10 | - | 3 | 1 | 3 | 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | |
| A2 | 88 | 2 | 1 | 1 | - | 1 | 3 | 1 | 1 | 10 | - | 3 | 1 | 3 | 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | | |
| A3 | 89 | 2 | 1 | 1 | - | 1 | 3 | 1 | 1 | 10 | - | 3 | 1 | 3 | 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | | |
| A4 | 91 | 2 | 1 | 1 | - | 1 | 3 | 1 | 1 | 10 | - | 3 | 1 | 3 | 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 20 | 1 | | |
| 12IAC73A1 | 92 | 2 | 1 | 1 | - | 7 | 3 | 1 | 1 | 10 | - | 3 | 1 | 3 | 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 5 | 1 | | |
| A2 | 93 | 2 | 1 | 1 | - | 7 | 3 | 1 | 1 | 10 | - | 3 | 1 | 3 | 4 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 1 | - | 5 | 1 | | |
| 12IAC77A1 | 103 | 6 | 1 | 1 | - | 9 | 1 | 2 | 2 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 4 | - | 1 | - | 19 | 1 |
| A2 | 104 | 6 | 1 | 1 | - | 9 | 1 | 2 | 2 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 4 | - | 1 | - | 19 | 1 |
| A3 | 105 | 6 | 1 | 1 | - | 9 | 1 | 2 | 2 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 4 | - | 1 | - | 19 | 1 |
| A4 | 106 | 6 | 1 | 1 | - | 9 | 1 | 2 | 2 | 1 | - | 1 | 1 | 1 | 2 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 4 | - | 1 | - | 19 | 1 |

* Recommended for stock for normal maintenance.

† Not shown.

‡ Includes laminations, pole pieces, coil, leads, and tap block.

TYPE IAC RELAYS

GEF-3883B

| Ref. Symbol | Fig. No. | Catalog Number | Quantity per Relay |
|--|----------|----------------|--------------------|
| Operating Coil, Magnet and Tap Block Assembly (Ref. A) | | | |
| A-1 | 2, 3 | 6293205G1 | 1 |
| A-2 | 2, 3 | G2 | 1 |
| A-3 | 2, 3 | G3 | 1 |
| A-4 | 2, 3 | G4 | 1 |
| A-5 | 2, 3 | G5 | 1 |
| A-6 | 2, 3 | G6 | 1 |
| A-7 | 2, 3 | G11 | 1 |
| A-8 | 2, 3 | G12 | 1 |
| A-9 | 2, 3 | G13 | 1 |
| A-10 | 2, 3 | G15 | 1 |
| A-11 | 2, 3 | G16 | 1 |
| A-12 | 2, 3 | G17 | 1 |
| A-13 | 2, 3 | G23 | 1 |
| A-14 | 2, 3 | G24 | 1 |
| A-15 | 2, 3 | G25 | 1 |
| A-16 | 2, 3 | G32 | 1 |
| A-17 | 2, 3 | G33 | 1 |
| A-18 | 2, 3 | G34 | 1 |
| A-19 | 2, 3 | G36 | 1 |
| A-20 | 2, 3 | G38 | 1 |
| A-21 | 2, 3 | G39 | 1 |
| A-22 | 2, 3 | G40 | 1 |
| A-23 | 2, 3 | G44 | 1 |
| A-24 | 2, 3 | G48 | 1 |
| A-25 | 2, 3 | G51 | 1 |
| A-26 | 2, 3 | G52 | 1 |
| A-27 | 2, 3 | G53 | 1 |
| A-28 | 2, 3 | G55 | 1 |
| A-29 | 2, 3 | G56 | 1 |
| A-30 | 2, 3 | G59 | 1 |
| A-31 | 2, 3 | G60 | 1 |
| A-32 | 2, 3 | G61 | 1 |
| A-33 | 2, 3 | G65 | 1 |
| A-34 | 2, 3 | G66 | 1 |
| A-35 | 2, 3 | G67 | 1 |
| A-36 | 2, 3 | G68 | 1 |
| A-37 | 2, 3 | G69 | 1 |
| A-38 | 2, 3 | G70 | 1 |
| A-39 | 2, 3 | G71 | 1 |
| A-40 | 2, 3 | G72 | 1 |
| A-41 | 2, 3 | G73 | 1 |
| A-42 | 2, 3 | G74 | 1 |
| A-43 | 2, 3 | G75 | 1 |
| A-44 | 2, 3 | G76 | 1 |
| A-45 | 2, 3 | G80 | 1 |
| A-46 | 2, 3 | G81 | 1 |
| A-47 | 2, 3 | G82 | 1 |
| A-48 | 2, 3 | G83 | 1 |
| A-49 | 2, 3 | G84 | 1 |
| A-50 | 2, 3 | G85 | 1 |
| A-51 | 2, 3 | G87 | 1 |
| A-52 | 2, 3 | G89 | 1 |
| A-53 | 2, 3 | G91 | 1 |
| A-54 | 2, 3 | G92 | 1 |
| A-55 | 2, 3 | G93 | 1 |
| A-56 | 2, 3 | G94 | 1 |
| A-57 | 2, 3 | G95 | 1 |
| A-58 | 2, 3 | G96 | 1 |
| A-59 | 2, 3 | G97 | 1 |
| A-60 | 2, 3 | G98 | 1 |
| A-61 | 2, 3 | G99 | 1 |
| A-62 | 2, 3 | G100 | 1 |

| Ref. Symbol | Fig. No. | Catalog Number | Quantity per Relay |
|--|----------|----------------|--------------------|
| Operating Coil, Magnet and Tap Block Assembly (Ref. A) | | | |
| A-63 | 2, 3 | 6293205G101 | 1 |
| A-64 | 2, 3 | G103 | 1 |
| A-65 | 2, 3 | G104 | 1 |
| A-66 | 2, 3 | G106 | 1 |
| A-67 | 2, 3 | G107 | 1 |
| A-68 | 2, 3 | G108 | 1 |
| A-69 | 2, 3 | G109 | 1 |
| A-70 | 2, 3 | G110 | 1 |
| A-71 | 2, 3 | G114 | 1 |
| A-72 | 2, 3 | G115 | 1 |
| A-73 | 2, 3 | G116 | 1 |
| A-74 | 2, 3 | G118 | 1 |
| A-75 | 2, 3 | G122 | 1 |
| A-76 | 2, 3 | G124 | 1 |
| A-77 | 2, 3 | G130 | 1 |
| A-78 | 2, 3 | G131 | 1 |
| A-79 | 2, 3 | G145 | 1 |
| A-80 | 2, 3 | G146 | 1 |
| A-81 | 2, 3 | G150 | 1 |
| A-82 | 2, 3 | G152 | 1 |
| A-83 | 2, 3 | G156 | 1 |
| A-84 | 2, 3 | G157 | 1 |
| A-85 | 2, 3 | G159 | 1 |
| A-86 | 2, 3 | G160 | 1 |
| A-87 | 2, 3 | G161 | 1 |
| A-88 | 2, 3 | G162 | 1 |
| A-89 | 2, 3 | G163 | 1 |
| A-90 | 2, 3 | G165 | 1 |
| A-91 | 2, 3 | G166 | 1 |
| A-92 | 2, 3 | G167 | 1 |
| A-93 | 2, 3 | G168 | 1 |
| A-94 | 2, 3 | G170 | 1 |
| A-95 | 2, 3 | G172 | 1 |
| A-96 | 2, 3 | G174 | 1 |
| A-97 | 2, 3 | G175 | 1 |
| A-98 | 2, 3 | 6293206G13 | 1 |
| A-99 | 2, 3 | G14 | 1 |
| A-100 | 2, 3 | G15 | 1 |
| A-101 | 2, 3 | G16 | 1 |
| A-102 | 2, 3 | G85 | 1 |
| A-103 | 2, 3 | 6418079G1 | 1 |
| A-104 | 2, 3 | G2 | 1 |
| A-105 | 2, 3 | G3 | 1 |
| A-106 | 2, 3 | G7 | 1 |
| A-107 | 2, 3 | G8 | 1 |
| A-108 | 2, 3 | G9 | 1 |
| A-109 | 2, 3 | 6293205G184 | 1 |
| A-110 | 2, 3 | G186 | 1 |
| A-111 | 2, 3 | G187 | 1 |
| A-112 | 2, 3 | G188 | 1 |
| A-113 | 2, 3 | 6293912G3 | 1 |
| A-114 | 2, 3 | G2 | 1 |
| A-115 | 2, 3 | 6293205G189 | 1 |
| A-116 | 2, 3 | G196 | 1 |
| A-117 | 2, 3 | G136 | 1 |
| A-118 | 2, 3 | G137 | 1 |
| A-119 | 2, 3 | G192 | 1 |
| A-120 | 2, 3 | G199 | 1 |
| A-121 | 2, 3 | 6418079G16 | 1 |
| A-122 | 2, 3 | 6293912G1 | 1 |
| A-123 | 2, 3 | 6293205G190 | 1 |

| Ref. Symbol | Fig. No. | Catalog Number | Quantity per Relay |
|---|----------|----------------|--------------------|
| Disk and Shaft Assembly (Ref. B) | | | |
| B-1 | 2, 3 | 6293210G1 | 1 |
| B-2 | 2, 3 | G2 | 1 |
| B-3 | 2, 3 | G4 | 1 |
| B-4 | 2, 3 | G7 | 1 |
| B-5 | 2, 3 | G9 | 1 |
| B-6 | 2, 3 | G10 | 1 |
| Top Bearing Stud (Ref. C) | | | |
| C-1 | 2, 3 | 6209409G1 | 1 |
| Jewel Bearing Assembly (Ref. D) | | | |
| D-1 | † | 6209457G1 | 1 |
| Movable Contact and Spring Assembly, Upper (Ref. E) | | | |
| E-1 | † | 6158531G7 | 1 |
| E-2 | † | G10 | 1 |
| Movable Contact and Spring Assembly, Lower (Ref. F) | | | |
| F-1 | 2 | 6158531G1 | 1 |
| F-2 | 2 | G2 | 1 |
| F-3 | 2 | G3 | 1 |
| F-4 | 2 | G4 | 1 |
| F-5 | 2 | G5 | 1 |
| F-6 | 2 | G6 | 1 |
| F-7 | 2 | G8 | 1 |
| F-8 | 2 | G9 | 1 |
| F-9 | 2 | G18 | 1 |
| F-10 | 2 | G19 | 1 |
| Stationary Contact (Ref. G) | | | |
| G-1 | 2, 3 | 6209430G1 | 1 |
| G-2 | 2, 3 | G3 | 2 |
| G-3 | 2, 3 | G4 | 1 |
| G-4 | 2, 3 | G4 | 2 |
| Drag Magnet (Ref. H) | | | |
| H-1 | 2, 3 | 237C731G1 | 1 |
| H-2 | 2, 3 | G3 | 1 |
| H-3 | 2, 3 | G2 | 1 |
| Tap Plug (Ref. I) | | | |
| I-1 | 2, 3 | 3539529G1 | 1 |
| I-2 | 2, 3 | G1 | 2 |

| Ref. Symbol | Fig. No. | Catalog Number | Quantity per Relay |
|--|----------|----------------|--------------------|
| Seal-in Unit, Left (Ref. J) | | | |
| J-1 | 2, 3 | 6293203G1 | 1 |
| J-2 | 2, 3 | G2 | 1 |
| J-3 | 2, 3 | G3 | 1 |
| J-4 | 2, 3 | G4 | 1 |
| J-5 | 2, 3 | G11 | 1 |
| J-6 | 2, 3 | G18 | 1 |
| J-7 | 2, 3 | G19 | 1 |
| J-8 | 2, 3 | G20 | 1 |
| J-9 | 2, 3 | G21 | 1 |
| J-10 | 2, 3 | G48 | 1 |
| Seal-in Unit, Right (Ref. K) | | | |
| K-1 | † | 6293203G5 | 1 |
| K-2 | † | G11 | 1 |
| Coil for Seal-in Unit (Ref. L) | | | |
| L-1 | 2, 3 | 6275062G1 | 1 |
| L-2 | 2, 3 | G1 | 2 |
| L-3 | 2, 3 | G9 | 1 |
| L-4 | 2, 3 | 6306751G16 | 1 |
| L-5 | 2, 3 | G17 | 1 |
| Movable Contact for Seal-in Unit (Ref. M) | | | |
| M-1 | 2, 3 | 6158533G1 | 1 |
| M-2 | 2, 3 | G1 | 2 |
| M-3 | 2, 3 | G3 | 1 |
| M-4 | 2, 3 | G4 | 1 |
| Stationary Contact, Left, for Seal-in Unit (Ref. N) | | | |
| N-1 | 2, 3 | 6209416G1 | 1 |
| N-2 | 2, 3 | G1 | 2 |
| N-3 | 2, 3 | G13 | 1 |
| Stationary Contact, Right, for Seal-in Unit (Ref. O) | | | |
| O-1 | 2, 3 | 6209416G1 | 1 |
| O-2 | 2, 3 | G2 | 1 |
| O-3 | 2, 3 | G2 | 2 |
| O-4 | 2, 3 | G13 | 1 |
| Instantaneous Unit, Standard (Ref. P) | | | |
| P-1 | 2 | 6293204G13 | 1 |
| P-2 | 2 | G14 | 1 |
| P-3 | 2 | G15 | 1 |
| P-4 | 2 | G16 | 1 |
| P-5 | 2 | G17 | 1 |

† Not shown.

TYPE IAC RELAYS

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| Ref. Symbol | Fig. No. | Catalog Number | Quantity per Relay |
|--|----------|----------------|--------------------|
| Instantaneous Unit, Standard (Ref. P) (Cont'd) | | | |
| P-6 | 2 | 6293204G18 | 1 |
| P-7 | 2 | G19 | 1 |
| P-8 | 2 | G20 | 1 |
| P-9 | 2 | G22 | 1 |
| P-10 | 2 | G23 | 1 |
| P-11 | 2 | G25 | 1 |
| P-12 | 2 | G26 | 1 |
| P-13 | 2 | G27 | 1 |
| P-14 | 2 | G28 | 1 |
| P-15 | 2 | G30 | 1 |
| P-16 | 2 | G31 | 1 |
| P-17 | 2 | G32 | 1 |
| P-18 | 2 | G33 | 1 |
| P-19 | 2 | G34 | 1 |
| P-20 | 2 | G38 | 1 |
| P-21 | 2 | G39 | 1 |
| P-22 | 2 | G40 | 1 |
| P-23 | 2 | G42 | 1 |
| P-24 | 2 | G44 | 1 |
| P-25 | 2 | G52 | 1 |
| P-26 | 2 | G53 | 1 |
| P-27 | 2 | G54 | 1 |
| P-28 | 2 | G55 | 1 |
| P-29 | 2 | G57 | 1 |
| P-30 | 2 | G69 | 1 |
| P-31 | 2 | G59 | 1 |

| Coil for Instantaneous Unit, Standard (Ref. Q) | | | |
|--|---|-----------|---|
| Q-1 | 2 | 6306751G1 | 1 |
| Q-2 | 2 | G2 | 1 |
| Q-3 | 2 | G3 | 1 |
| Q-4 | 2 | G4 | 1 |
| Q-5 | 2 | G5 | 1 |
| Q-6 | 2 | G6 | 1 |
| Q-7 | 2 | G7 | 1 |
| Q-8 | 2 | G8 | 1 |
| Q-9 | 2 | G10 | 1 |
| Q-10 | 2 | G11 | 1 |
| Q-11 | 2 | G12 | 1 |
| Q-12 | 2 | G13 | 1 |
| Q-13 | 2 | G14 | 1 |
| Q-14 | 2 | G18 | 1 |
| Q-15 | 2 | G23 | 1 |
| Q-16 | 2 | G24 | 1 |
| Q-17 | 2 | G25 | 1 |
| Q-18 | 2 | G26 | 1 |
| Q-19 | 2 | G31 | 1 |
| Q-20 | 2 | G33 | 1 |
| Q-21 | 2 | G36 | 1 |
| Q-22 | 2 | G38 | 1 |

| Movable Contact for Instantaneous Unit, Standard (Ref. R) | | | |
|---|---|-----------|---|
| R-1 | 2 | 6158533G2 | 1 |
| R-2 | 2 | G4 | 1 |

| Ref. Symbol | Fig. No. | Catalog Number | Quantity per Relay |
|--|----------|----------------|--------------------|
| Stationary Contact for Instantaneous Unit, Standard (Ref. S) | | | |
| S-1 | 2 | 6209416G4 | 2 |
| S-2 | 2 | G4 | 4 |

| Instantaneous Unit, High-Dropout (Ref. T) | | | |
|---|---|-----------|---|
| T-1 | † | 264B951G1 | 1 |
| T-2 | † | G2 | 1 |
| T-3 | † | G3 | 1 |
| T-4 | † | G4 | 1 |

| Coil for Instantaneous Unit, High-Dropout (Ref. U) | | | |
|--|---|------------|---|
| U-1 | † | 6306751G39 | 1 |
| U-2 | † | G41 | 1 |
| U-3 | † | G40 | 1 |
| U-4 | † | G42 | 1 |

| Movable Contact for Instantaneous Unit, High-Dropout (Ref. V) | | | |
|---|---|-----------|---|
| V-1 | † | 6158533G5 | 1 |

| Stationary Contact for Instantaneous Unit, High-Dropout (Ref. W) | | | |
|--|---|------------|---|
| W-1 | † | 6209416G24 | 2 |

| A-c Tripping Unit Complete (Ref. X) | | | |
|-------------------------------------|---|-----------|---|
| X-1 | 5 | 6193312G7 | 1 |
| X-2 | 5 | G8 | 1 |
| X-3 | 5 | G10 | 1 |

| Coil, Upper, for A-c Tripping Unit (Ref. Y) | | | |
|---|---|-----------|---|
| Y-1 | 5 | 6306762G1 | 1 |

| Coil, Lower, for A-c Tripping Unit (Ref. Z) | | | |
|---|---|-----------|---|
| Z-1 | 5 | 6275037G2 | 1 |

| Movable Contact for A-c Tripping Unit (Ref. AA) | | | |
|---|---|-----------|---|
| AA-1 | 5 | 6154481G1 | 1 |

† Not shown

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TYPE IAC RELAYS

| Ref. Symbol | Fig. No. | Catalog Number | Quantity per Relay |
|---|----------|----------------|--------------------|
| Stationary Contact for A-c Tripping Unit (Ref. AB) | | | |
| AB-1 | 5 | 6154476G1 | 1 |
| Resistor (Ref. AC) | | | |
| AC-1 | 4, 5 | 2673264G1-50 | 1 |
| AC-2 | 4, 5 | G1-200 | 1 |
| AC-3 | 4, 5 | G1-3600 | 1 |
| AC-4 | 4, 5 | 5901276G1-800 | 1 |
| Rheostat (Ref. AD) | | | |
| AD-1 | 3 | 6556459 | 1 |
| Capacitor (Ref. AE) | | | |
| AE-1 | 4, 5 | 21F811 | 1 |
| AE-2 | 4, 5 | 6418089G1 | 1 |
| Auxiliary Relay (Ref. AF) | | | |
| AF-1 | † | 6418025P72 | 1 |
| AF-2 | † | P82 | 1 |
| Transformer (Ref. AG) | | | |
| AG-1 | † | 6293250G1 | 1 |
| AG-2 | † | G2 | 1 |
| AG-3 | † | G3 | 1 |
| AG-4 | † | G4 | 1 |
| AG-5 | † | G5 | 1 |
| AG-6 | † | G9 | 1 |
| End Plate (Ref. AH) | | | |
| AH-1 | 1 | 6128447P1 | 1 |

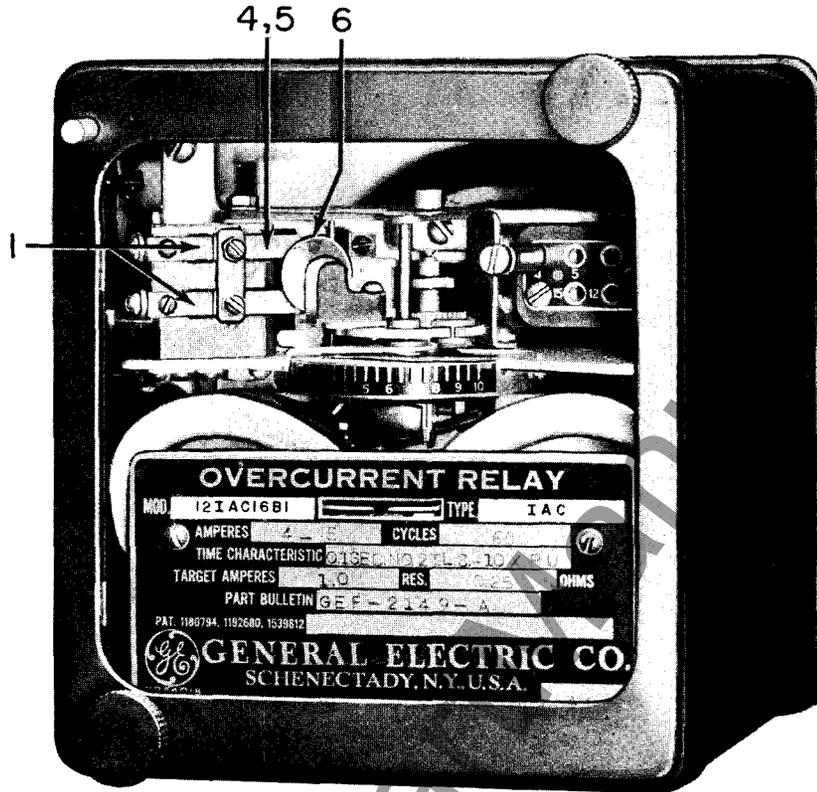
| Ref. Symbol | Fig. No. | Catalog Number | Quantity per Relay |
|---------------------------------|----------|----------------|--------------------|
| Terminal Block, Upper (Ref. AI) | | | |
| AI-1 | † | 6418058G42 | 1 |
| AI-2 | † | G64 | 1 |
| AI-3 | † | G68 | 1 |
| AI-4 | † | G142 | 1 |
| AI-5 | † | G192 | 1 |
| AI-6 | † | G234 | 1 |
| AI-7 | † | G248 | 1 |
| Terminal Block, Lower (Ref. AJ) | | | |
| AJ-1 | 1 | 6418058G2 | 1 |
| AJ-2 | 1 | G6 | 1 |
| AJ-3 | 1 | G10 | 1 |
| AJ-4 | 1 | G11 | 1 |
| AJ-5 | 1 | G15 | 1 |
| AJ-6 | 1 | G17 | 1 |
| AJ-7 | 1 | G18 | 1 |
| AJ-8 | 1 | G20 | 1 |
| AJ-9 | 1 | G33 | 1 |
| AJ-10 | 1 | G38 | 1 |
| AJ-11 | 1 | G40 | 1 |
| AJ-12 | 1 | G69 | 1 |
| AJ-13 | 1 | G76 | 1 |
| AJ-14 | 1 | G83 | 1 |
| AJ-15 | 1 | G88 | 1 |
| AJ-16 | 1 | G193 | 1 |
| AJ-17 | 1 | G235 | 1 |
| AJ-18 | 1 | G244 | 1 |
| AJ-19 | 1 | 6418060G1 | 1 |
| AJ-20 | 1 | G2 | 1 |
| AJ-21 | 1 | G3 | 1 |
| Connecting Plug (Ref. AK) | | | |
| AK-1 | 1 | 6118736G1 | 1 |
| AK-2 | 1 | G1 | 2 |

† Not shown.

TYPE IAC RELAYS

GEF-3883B

**PARTS FOR RELAYS OF SUPERSEDED DESIGN IN THE "UNIVERSAL" (NON-DRAWOUT) CASE
TYPES IAC11 TO IAC30**



(PHOTO 830876)

Fig. 6. Typical IAC relay in "Universal" case

Only the following parts can be furnished:

| Ref. No. (Fig. 6) | Catalog Number | Description |
|-------------------|----------------|-----------------------------------|
| 1 | 6174390G1 | Stationary Contact, Top or Bottom |
| *2 | 6174390G7 | Stationary Contact, Left Top |
| *3 | 3539566G1 | Stationary Contact, Right Top |
| 4 | 6118625G1 | Holding Coil 1.0 Amp. |
| 5 | 6118625G5 | Holding Coil 0.2 Amp. |
| 6 | 3522578P1 | Movable Contact Disk |
| †7 | ‡ | §Operating Coil Assembly |

* Not shown. One each of Ref. 2 and 3 (on top) used in conjunction with Ref. 1 (on bottom) for two-circuit-closing relays.

† Not shown.

‡ Order by description. Specify complete Model Number of relay.

§ Includes laminations, pole pieces, coil, leads, and tap block.

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