OVERSPEED TRIP MECHANISM

Figure 1 shows the overspeed trip mechanism which automatically closes the throttle valve, thereby shutting down the turbine, if the speed increases to approximately 10% above normal.

As shown in the illustration, the trip weight "2" is carried in a container "1" which is screwed into a hole drilled perpendicularly to the axis of rotation, either in the rotor shaft or in an overspeed trip body attached to the shaft. The center of gravity is slightly offset from the axis of rotation, and normally it is held in place by the compression spring "3" and the retainer "1-A". If the speed of the turbine increases to the point for which the mechanism is set to operate (approximately 10% above normal) the weight "2", due to its increased centrifugal force, overcomes the compression on the spring "3" and moves outward, striking the trip finger "6". The movement of the trip finger disengages the latch plates "11" and "12" thereby allowing the spring "21" to pull the weight "19" toward the right. This movement causes the weight "19" to strike the face of the lever "20" with sufficient force to actuate the throttle valve tripping mechanism thereby shutting down the turbine.

The mechanism can be tripped by hand by striking the trip lever "7", which disengages the latch plates "11" and "12" thus closing the throttle valve in the same manner as described above. Tripping by hand, however, tests only the trip linkage and does not test the overspeed trip weight and spring adjustment.

When this mechanism has operated, it must be reset by hand. This is accomplished by pulling upward on the resetting lever "18" until the latch plates "11" and "12" are again engaged. The resetting, of course, cannot be done until the turbine speed has decreased sufficiently to allow the overspeed trip weight "2" to return to its normal position.

The turbine should be overspeeded occasionally to check the speed at which the weight moves out and actuates the trip linkage. This test should be carried out in the following manner:

- 1. Close the throttle valve until the speed drops below normal. The governing valves will then be wide open. Place blocks under the valve operating lever to hold these valves open.
- 2. Open the throttle valve slowly, <u>carefully watching</u> the tachometer, and increase the speed to the tripping point. During this test, an operator should stand by, ready to trip the mechanism by <u>hand instantly</u>, if it does not trip automatically at approximately 10% over-speed.

If the weight fails to move out at the correct speed, the unit should be shut down and all parts inspected. Make sure that the weight "2" is not sticking in the container "1" and that the spring is not fouled in any way. The linkage should also be inspected to see that all parts work freely. The overspeed test should again be run, and if the same trouble results, it is evident that the compression of the spring "3" is not correct and should be changed as follows:

In order to increase the tripping speed, insert thin liners or washers "4" (.010 to .050 thick) between the spring seat "3-A" and the container liner "5-A" so as to increase the spring compression.

Overspeed Trip Mechanism

In order to decrease the tripping speed, remove liners from between the container liner and the spring seat. In case there are no liners, grind the end of the spring squarely, just enough to obtain the desired decrease in compression.

When making these adjustments, it is important to place the liner between the container liner "5-A" and the spring seat "3-A" and not between the spring and the collar on the end of the weight "2".

The following list has been compiled to facilitate ordering spare or renewal parts by item number and name together with the serial number of the turbine.

Item No.	Name of Part
1 1-A 2 3 3-A 5 5-A 7 8 9 10 11	Overspeed Trip Weight Container Overspeed Trip Weight Retainer Overspeed Trip Weight Overspeed Trip Weight Spring Overspeed Trip Weight Spring Seat Overspeed Trip Spring Adjusting Liners Overspeed Trip Weight Container Lock Washer Overspeed Trip Weight Container Liner Overspeed Trip Finger Hand Trip Lever Hand Trip Lever Spring Overspeed Trip Lever Overspeed Trip Lever Overspeed Trip Lever
12 13 14 15 16 17 18 19 20 21	Overspeed Trip Latch Plate Overspeed Trip Resetting Lever Latch Plate Overspeed Trip Rod Clevis Pin Overspeed Trip Rod Clevis Overspeed Trip Resetting Lever Fulcrum Pin Overspeed Trip Resetting Lever Bracket Overspeed Trip Rod Overspeed Trip Rod Overspeed Trip Rod Weight Throttle Valve Trip Lever
22	Overspeed Trip Rod Spring Overspeed Trip Rod Spring Seat