Instructions For A/200 Series Mechanical Interlocks



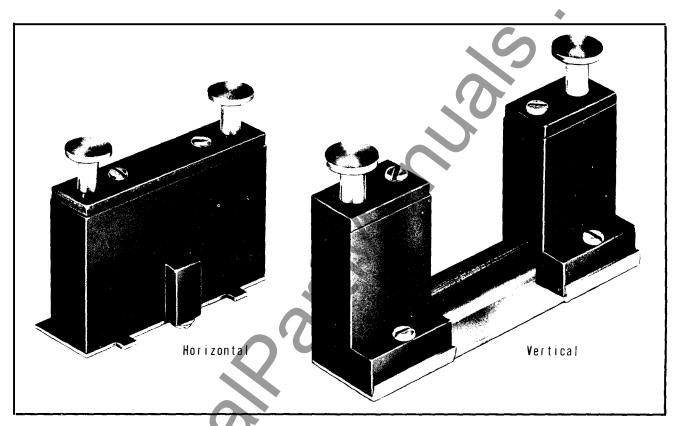


Figure 1 - A/200 Series Mechanical Interlocks

The Westinghouse mechanical interlock for the A/200 Series devices is a self contained unit which is either factory assembled on complete reversing or multispeed devices or is available in kit form for field mounting.

The mechanical interlock is a ball-type interference mechanism which prevents any closing motion of one member of a reversing or multi-speed contactor or motor controller, until the opposing member is essentially completely open.

All styles of the mechanical interlock are arranged so that correct mounting is assured. Horizontal arrangements cannot be assembled incorrectly when the proper drilling plan is used. All vertical arrangements carry plainly marked labels giving directions for proper mounting.

Table 1 -	Application (Chart for A	/200 Serie	es Devices
Arrangement		NEMA SIZE		
		0,1	2	3,4
Horizontal 3 x 3 Horizontal 5 x 3 Vertical All		M-33-1 M-33-1 M-34-1	M-33-1 M-35-2 M-34-1	M-33-3 M-33-3 M-34-3
Type	Style*	Outline	Outline & Drilling Plan	
M-33-1 M-33-3 M-34-1	3728091G01 3728091G05 3728091G02	091G05 276A3B5		
M-04-1 J/Z003 U0Z		1		

276A3B6

275A19B

* Use when ordering replacement units.

All styles are available in kit form.

372B091G06

372B091G03

M-34-3

M - 35 - 2

All types, style numbers, drilling and outline plans are listed in Table I - Application Chart.



Westinghouse Electric Corporation

Standard Control Division, Beaver, Pa.