INSTALLATION • OPERATION • MAINTENANCE

INSTRUCTIONS

TYPE TCF POWER LINE CARRIER FREQUENCY-SHIFT TRANSMITTER EQUIPMENT – 1 WATT/1 WATT – FOR CONTACT-KEYED FUNCTIONS

CAUTION: It is recommended that the user of this equipment become thoroughly familiar with the information in this instruction leaflet before energizing the carrier assembly. Failure to observe this precaution may result in damage to the equipment.

If the carrier set is mounted in a cabinet, it must be bolted down to the floor or otherwise secured before swinging out the equipment rack to prevent its tipping over.

APPLICATION

The type TCF carrier transmitter equipment provides for the transmission of either of two closely controlled discrete frequencies, both within a narrow-band channel, over high-voltage transmission lines. The center frequency of the channel can vary from 30 to 300 kHz in 0.5 kHz steps. The two frequencies transmitted are separated by 200 hertz, one being at center frequency (fc) plus 100 hertz and the other at center frequency minus 100 hertz. The higher frequency, termed the Guard frequency, is transmitted continuously when conditions are normal. It indicates at the receiving end of the line that the channel is operative and it also serves to prevent false operation of the receiver by line noise. The lower frequency, termed the Trip frequency, is transmitted as a signal that an operation (such as tripping a circuit breaker) should be performed at the receiving end of the line.

When frequency shift carrier is used in protective relaying applications, the transmitter usually is designed to transmit the Trip frequency at ten times the power level of the Guard frequency in order to increase the reliability of the system under conditions of abnormally high channel losses or line noise. In applications where these unfavorable conditions are not encountered, the 1 watt/1 watt transmitter may be used satisfactorily. The frequency is shifted from Guard to Trip by the closing of a protective relay contact.

CONSTRUCTION

The 1 watt/1 watt TCF transmitter unit is mounted on a standard 19-inch wide panel 8¾ inches (5 rack units) high with edge slots for mounting on a standard relay rack. All components are mounted on the rear of the panel. Fuses, a pilot light, and a power switch are accessible from the front of the panel when supplied. Refer to Fig. 6. All of the circuitry that is suitable for printed circuit board mounting is on two boards as shown in Fig. 2. The components mounted on the printed circuit boards and the output filter are shown enclosed by dotted lines on Fig. 1. The location of components on the printed circuit boards are shown on Fig. 4, 5, & 7.

External connections to the assembly are made through a 12-circuit receptacle, J3. The r.f. output connection to the assembly is made through a coaxial cable jack, J2.

OPERATION

The transmitter is made up of three main stages and an output filter. The stages include two crystal oscillators operating at frequencies that differ by the desired channel frequency, a mixer and buffer amplifier, and a final amplifier connected push-pull. The output filter removes harmonics that may be generated by distortion in the power amplifier.

A single crystal designed for oscillation in the 30 kHz to 300 kHz range cannot be forced to oscillate away from its natural frequency by as much as ± 100 hertz. In order to obtain this desired frequency shift, it is necessary to use crystals in the 2 MHz range. The crystals are Y1 and Y2 of Fig. 1. The frequency of Y2 is 2.00 MHz when operated with a specified amount of series capacity and the frequency of Y1 is 2.00 MHz plus the channel frequency, or 2.03 MHz to 2.30 MHz. Capacitor C55 and crystal Y2 in series are connected between the positive side of the supply voltage and the base of transistor Q51, which operates in the emitter-follower mode. The emitter is coupled to the base through C57, and with Y2 removed the base of Q51 would be held at approximately the midpoint of the supply voltage by R51 and R52. The crystal serves as a series-resonant circuit with very high inductance and low capacitance. The circuit can be made to oscillate at other than the natural frequency of the crystal by varying the series capacitor, C55. Increasing C55 will lower the frequency of oscillations and reducing C55 will raise the frequency.

Crystal Y1 is connected in a circuit that is similar except for the addition of C53 and diodes D51 and D52. By adjustment of C52 this circuit is made to oscillate at 100 hertz above its marked frequency. Capacitor C53 is not effective until D51 is biased in the forward direction and becomes conductive. It is biased in the reverse direction until the relay control contact is closed, which places 45 V.D.C. at terminal 3 of the printed circuit board. With D51 conducting, C53 is effectively in parallel with C52, and adjustment of C53 will reduce the frequency by 200 hertz. The crystals taken individually have a greater variation of frequency with temperature than would be acceptable. However, by proper matching of the two crystals, the variation in their difference frequency can be kept within limits that permit holding the frequency stability of the overall transmitter to ± 10 hertz/ over a temperature range of -20 to +55°C.

The frequencies produced by the two oscillators are coupled to the base of mixer transistor Q53 through C62 and C63. The sum of the two frequencies is so high that negligible amount appears on the secondary of transformer T51, but the difference frequency is accepted and amplified by Q53 and Q54. The level of output power is adjusted to 1 watt by means of R64.

The amplifier stage consists of transistors Q56 and Q57 connected in a conventional push-pull circuit with input supplied from the collector of Q54 through transformer T52. Thermistor R73 and resistors R74 and R75 are connected to provide a variable bias that reduces the effect of varying ambient temperatures on the input level.

As is shown on Fig. 1 the voltage for the keying circuit is obtained from the 45-volt regulated supply in the transmitter, and opening the single power switch de-energizes both the transmitter and the keying circuit.

The output transformer T1 couples the amplifier transistors to the output filter FL102. The output filter includes two trap circuits (L102, C_B and L103, C_C) which are factory tuned to the second and third harmonics of the transmitter frequency. Capacitor C_D approximately cancels the inductive reactance of the two trap circuits at the operating frequency. Protective gap G1 is a small lightning arrester to limit the magnitude of switching surges or other line disturbances reaching the carrier set through the line tuner and coaxial cable. Auto-transformer T2 matches the filter impedance to coaxial cables of 50, 60, or 70 ohms.

The series resonant circuit composed of L105 and C_E is tuned to the transmitter frequency, and aids in providing resistive termination for the output stage. Jack J102 is mounted on the rear panel of FL102 and is used for measuring the r.f. output current of the transmitter into the coaxial cable. It should be noted that the filter contains no shunt reactive elements, thus providing a reverse impedance that is free of possible "across-the-line" resonances.

The regulated 45 volt power supply is obtained from a 50-watt Zener diode mounted on a heat sink and connected to the station battery supply through suitable series resistors, as shown in Fig. 1. Capacitor C68 provides a low carrier-frequency impedance across the d-c output voltage, and capacitors C1 and C2 bypass r.f. or transient voltages to ground, thus preventing damage to the transistor circuits.

CHARACTERISTICS

Frequency Range	30-300 kHz
Output	1 watt guard - 1 watt trip (into 50 to 70 ohm resistive load)
Frequency Stability	±10 cycles/sec. from -20°C to +55°C.
Frequency Spacing	1. One-way channel, two or more signals - 500 hertz min.
	2. Two-way channel - 1000 hertz min. between transmitter and adjacent receiver frequencies.
Harmonics	down 55 db (min.) from output level.

Maximum Keying Frequency	100 hertz limited by receiver
Input Voltage	48, 125 or 250 V.D.C.
Supply Voltage	42-56 V. for nom. 48 V. supply
	105-140 V. for nom. 125 V. supply
	210-280 V. for nom. 250 V. supply
Battery Drain	0.12 a. at 48 v. d-c. 0.27 a. at 125 or 250 v. d-c.
Temperature Range	-20 to +55°C around chassis
Dimensions	Panel height - 8¾" or 5 r.u. Panel width - 19"
Weight	9 lbs.

INSTALLATION

The TCF transmitter is generally supplied in a cabinet or on a relay rack as part of a complete carrier assembly. The location must be free from dust, excessive humidity, vibration, corrosive fumes, or heat. The maximum ambient temperature around the chassis must not exceed 60°C.

ADJUSTMENTS

The TCF 1W/1W transmitter is shipped with the power output control R64 set for an output of 1 watt into a 60 ohm load. If it is desired to check the adjustments or if repairs have made readjustment necessary, the coaxial cable should be disconnected from the assembly terminals and replaced with a 50 to 70 ohm non-inductive resistor of at least a 1 watt rating. Use the value of the expected input impedance of the coaxial cable and line tuner. If this is not known, assume 60 ohms. Connect the T2 output lead to the corresponding tap. Connect an a-c vacuum tube voltmeter (VTVM) across the load resistor. Turn power output control R64 to minimum (full counterclockwise). Turn on the power switch on the panel and note the d-c voltage across terminals 5 and 7 of J3. If this is in the range of 42 to 46 volts, rotate R64 clockwise to obtain 3 or 4 volts across the load resistor. At this point check the adjustment of the series output tuning coil L105 by loosening the knurled shaft-locking nut and moving the adjustable core in and out a small amount from its initial position. Leave it at the point of maximum voltage across the load resistor.

Continue to advance R64 until the output voltage shown in the following table is obtained across the load resistor. Recheck the setting of L105 to be sure it is at its optimum point for 1 watt output. Tighten the locking nut. Key the transmitter to Trip by connecting together terminals 2 and 3 of the printed circuit board (or terminals 7 and 8 of J3). There should be no appreciable change in the output voltage. Open the power switch, remove the jumper used to key the transmitter to Trip, remove the load resistor, and reconnect the coaxial cable circuit to the transmitter.

T2 Tap	Voltage for 1 Watt Output
50	7.1
60	7.8
70	8.4

Follow the procedure outlined in the tuner instructions for its adjustment.

Normally the output filter (FL102) will require no readjustment except as noted above. It is factory tuned for maximum second and third harmonic rejection, and for series resonance (maximum output at the fundamental frequency) with a 60-ohm load. A small amount of reactance in the transmitter output load circuit may be tuned out by readjustment of the movable core of L105. This may be necessary with some types of line coupling equipment. The adjustable cores of L102 and L103 have been set for maximum harmonic rejection and no change should be made in these settings unless suitable instruments are available for measuring the second and third harmonic present in the transmitter output.

The operating frequencies of crystals Y1 and Y2 have been carefully adjusted at the factory and good stability can be expected. If it is desired to check the frequencies of the individual crystals, this can be done by turning the matched pair 180° and inserting a crystal in its proper socket with the other crystal unconnected. A sensitive frequency counter with a range of at least 2.3 megahertz can be connected from TP51 to TP54. (Connection to TP54 rather than to TP53 provides a better signal to the counter and avoids some error from the effect of the counter input capacitance on the oscillator circuit.) While measurement of the oscillator crystals individually is necessary for the initial adjustment of the oscillators, generally and subsequent checks may be made with a lower range counter connected at the transmitter output. If any minor adjustment of the Guard and Trip frequencies should be needed. The guard adjustment should be made with capacitor C52 and the Trip adjustment with C53.

Q56 - Q57 Bias Adjustment

The push-pull output stages of the transmitter board are normally shipped correctly biased. If any components involved in these stages have been changed, then it may be necessary to recheck the biasing of this stage.

Unsolder the lead from terminal 2 of transformer T1 (just above FL101) and temporarily connect a low-range d-c milliammeter (0-1.0 ma) between the removed lead (+) and T1 terminal 2 (-). Turn the slotted control on the small potentiometer to full counterclockwise. Now, apply power to the TCF carrier set, but do not transmit carrier. This can be done by removing the crystals. Advance the potentiometer clockwise until the milliammeter reads 0.2 ma. Turn off the power, remove the milliammeter, and solder the lead back on terminal 2 of T1. Replace the crystals and again apply d-c power to reenergize the transmitter. Check output, etc. of transmitter as previously described.

MAINTENANCE

Periodic checks of the transmitter power output will detect impending failure so that the equipment can be taken out of service for correction. At regular maintenance intervals, any accumulated dust should be removed, particularly from the heat sink. It is also desirable to check the transmitter power output at such times, making any necessary readjustments to return the equipment to its initial settings.

Voltage values should be recorded after adjustment in order to establish reference values which will be useful when checking the apparatus. The readings will remain fairly constant over an indefinite period unless a failure occurs. However, if transistors are changed, there may be considerable difference in these readings without the overall performance being affected.

Typical voltage values are given in the following tables. Voltages should be measured with a VTVM. Readings may vary as much as ± 20%.

TABLE I

TRANSMITTER D-C MEASUREMENTS

Note: All voltages are positive with respect to Neg. 45 V. (TP51). All voltages read with d-c VTVM.

Test Points	Voltage at 1 Watt Output
TP 52	20
TP 53	5.4
TP 54	3.4
TP 55	21
TP 56	21
TP 57	.65
TP 58	44.3
TP 59	65

TABLE II

TRANSMITTER RF MEASUREMENTS

Note: Voltages taken with transmitter set to indicated output across 60 ohms. These voltages subject to variations, depending upon frequency and transistor characteristics. T51-3= Terminal 3 of transformer T51. Other transformer terminals identified similarly. All voltages read with a-c VTVM.

Test Points	Voltage at 1 Watt Output
TP54 to TP51	0.12
TP57 to TP51	0.8
TP59 to TP51	0.8
T1-1 to TP51	26
T1-3 to TP51	26
T1-4 to Gnd.	36
T2-2 to Gnd.	30
TP109 to Gnd.	9.8
J102 to Gnd.	7.8

CONVERSION OF TRANSMITTER FOR CHANGED CHANNEL FREQUENCY

The parts required for converting a 1W/1W TCF transmitter for operation on a different channel frequency consist of a pair of matched crystals for the new channel frequency if the old and new frequency are not in the same frequency group (see table on internal schematic drawing) and, in general new or modified filter FL102. Inductors L102 and L103 in this filter are adjustable over a limited range, but forty-two combinations of capacitors and inductors are required to cover the frequency range of 30 kHz to 300 kHz. The widths of the frequency groups vary from 1.5 kHz at the low end of the channel frequency range to 13 kHz at the upper end. A particular assembly can be adjusted over a somewhat wider range than the width of its assigned group since some overlap is necessary to allow for component tolerances. The nominal kHz adjustment ranges of the group are:

30.0-31.5	61.0- 64.0	113.0-119.5	207.1-214.0
32.0-33.5	64.5- 68.0	120.0-127.0	214.1-222.0
34.0-36.0	68.5- 72.0	127.5-135.0	222.1-230.0
36.5-38.5	72.5- 76.0	135.5-143.0	230.1-240.0
39.0-41.0	76.5- 80.0	143.5-151.0	240.1-250.0
41.5-44.0	80.5- 84.5	151.5-159.5	250.1-262.0
44.5-47.0	85.0- 89.0	160.0-169.5	262.1-274.0
47.5-50.0	89.5- 94.5	170.0-180.0	274.1-287.0
50.5-53.5	95.0-100.0	180.5-191.5	287.1-300.0
54.0-57.0	100.5-106.0	192.0-200.0	
57.5-60.5	106.5-112.5	200.1-207.0	

If the new frequency lies within the same frequency group as the original frequency, the filters can be readjusted. If the frequencies are in different groups, it is possible that changes only in the fixed capacitors may be required. In general, however, it is desirable to order complete filter assemblies adjusted at the factory for the specified frequency.

The procedure for readjustment of the 2nd and 3rd harmonic traps of filter FL102 is as follows: A signal generator and a counter should be connected to terminals 4 and 5 of transformer T1, and a 500 ohm resistor and a VTVM to the terminals of protective gap G1. The ground or shield lead of all instruments should be connected to the grounded terminal of the transformer. Set the signal generator at exactly twice the channel center frequency and at 3 to 5 volts output. Turn the core screw of the large inductor, L102, to the position that gives a definite minimum reading on the VTVM. Similarly, with the signal generator set at exactly three times the channel center frequency and 5 to 10 volts output, set the core screw of the small inductor, L103, to the position that gives a definite minimum reading on the VTVM. Then remove the instruments and the 500 ohm resistor.

After the new pair of matched crystals have been adjusted, as described under "ADJUSTMENTS", the transmitter can be operated with a 50 to 70 ohm load (depending on which tap of T2 is used) connected to its output, and inductor L105 can be readjusted for maximum output at the changed channel frequency by the procedure described in the same section.

If a frequency-sensitive voltmeter is available, the 2nd and 3rd harmonic traps may be adjusted without using an oscillator as a source of double and triple the channel frequency. Connect the frequency-sensitive voltmeter from TP109 to ground and adjust the transmitter for rated output into the selected load resistor. Set the voltmeter at twice the channel frequency and, using the tuning dial and db range switch, obtain a maximum on-scale reading of the 2nd harmonic. Then vary the core position of L102 until a minimum voltmeter reading is obtained. Similarly, tune the voltmeter to the third harmonic and adjust L103 for minimum voltmeter reading. Although the transmitter frequency will differ from the channel center frequency by 100 cycles, the effect of this difference on the adjustment of the harmonic traps will be negligible. It should be noted that the true magnitude of the harmonics cannot be measured in this manner because of the preponderance of the fundamental frequency at the voltmeter terminals. Accurate measurement of the harmonics requires use of a filter between TP109 and the voltmeter that provides high rejection of the fundamental. The insertion losses of this filter for the 2nd and 3rd harmonics must be measured and taken into account.

RECOMMENDED TEST EQUIPMENT

I. Minimum Test Equipment for Installation.

a. 60-ohm 10-watt non-inductive resistor.

b. A-C vacuum tube voltmeter (VTVM). Voltage range 0.003 to 30 volts, frequency range 60 cycles/sec. to 330 kHz input impedance 7.5 megohms.

c. D-C vacuum tube voltmeter (VTVM).
Voltage Range: 1.5 to 300 volts
Input Impedance: 7.5 megohms.

II. Desirable Test Equipment for Apparatus Maintenance.

a. All items listed in I.

b. Signal Generator
Output Voltage: up to 8 volts
Frequency Range: 20 kHz to 900 kHz

c. Oscilloscope

d. Frequency counter; 2.5 Mhz; 50 ms.

e. Ohmmeter

f. Capacitor checker.

Some of the functions of the recommended test equipment are combined in the type TCT carrier test meter unit, which is designed to mount on a standard 19'' rack but also can be removed and used as a portable unit.

RENEWAL PARTS

Repair work can be done most satisfactorily at the factory. However, replacement parts can be furnished, in most cases, to customers who are equipped for doing repair work. When ordering parts, always give the complete nameplate data and identify the part by its designation on the Internal Schematic Drawing and Westinghouse designation on the Electrical Parts List.

ELECTRICAL PARTS LIST

CIRCUIT SYMBOL	DESCRIPTION	WESTINGHOUSE DESIGNATION
	CAPACITORS	
C1	Oil-filled; 0.5 mfd.; 1500 V.D.C.	1877962
C2	Oil-filled; 0.5 mfd.; 1500 V.D.C.	1877962
C11	Metallized Paper, .047 mfd.;	849A437H04
C51	Dur-Mica, 1500 pf., 500 V.D.C.	762A757H03
C52	Variable, 5.5-18 pf.	879A834H01
C53	Variable, 5.5-18 pf.	879A834H01
C54	Metallized paper, .1 mfd.; 200 V.D.C.	187A624H01
C55	Variable, 5.5-18 pf.	762A736H01
C56	Dur-Mica, 2000 pf.; 500 V.D.C.	187A584H01
C57	Dur-Mica, 2000 pf.; 500 V.D.C.	187A584H01
C58	Metallized paper, 0.25 mfd.; 200 V.D.C.	187A624H02
C59	Dur-Mica, 100 pf., 500 V.D.C.	762A757H01
C60	Dur-Mica, 100 pf., 500 V.D.C.	762A757H01
C61	Metallized paper, 0.25 mfd.; 200 V.D.C.	187A624H02
C62	Dur-Mica, 4700 pf., 500 V.D.C.	762A757H04
C63	Dur-Mica, 1000 pf., 500 V.D.C.	762A757H02
C64	Metallized paper, 0.25 mfd.; 200 V.D.C.	187A624H02
C65	Metallized paper, 0.25 mfd.; 200 V.D.C.	187A624H02
C66	Metallized paper, 0.25 mfd.; 200 V.D.C.	187A624H02
C67	Metallized paper, 0.25 mfd.; 200 V.D.C.	187A624H02
C68	Metallized paper, 0.5 mfd.; 200 V.D.C.	187A624H03
C69	Metallized paper, 0.25 mfd.; 200 V.D.C.	187A624H02
C70	Dur-Mica, 300 pf, 500 V.D.C.	187A584H09
C71	3 pf,	861A846H03
C72	3 pf,	861A846H03
C73	3 pf,	861A846H03
C74	Metallized paper, 1.0 mf, 200 V.D.C.	187A624H04
C75	Metallized paper, 0.5 mf, 200 V.D.C.	187A624H03
C76	Metallized paper, 0.01 mf, 200 V.D.C.	764A278H10
C77	0.47 mfd,	188A669H01
	DIODES – GENERAL PURPOSE	
D51	1N628; 125 V.; 30 MA.	184A885H12
D52	1N628; 125V., 30 MA.	184A885H12
D55	1N457A; 60 V., 200 MA.	184A885H07
D58	1N628; 125V., 30 MA.	184A885H12
D101	1N538; 200 V., 750 MA.	407C703H03
D102	1N91; 100 V., 150 MA.	182A881H04
D103	1N538; 200 V., 750 MA.	407C703H03
D104	1N91; 100 V., 150 MA.	182A881H04

ELECTRICAL PARTS LIST

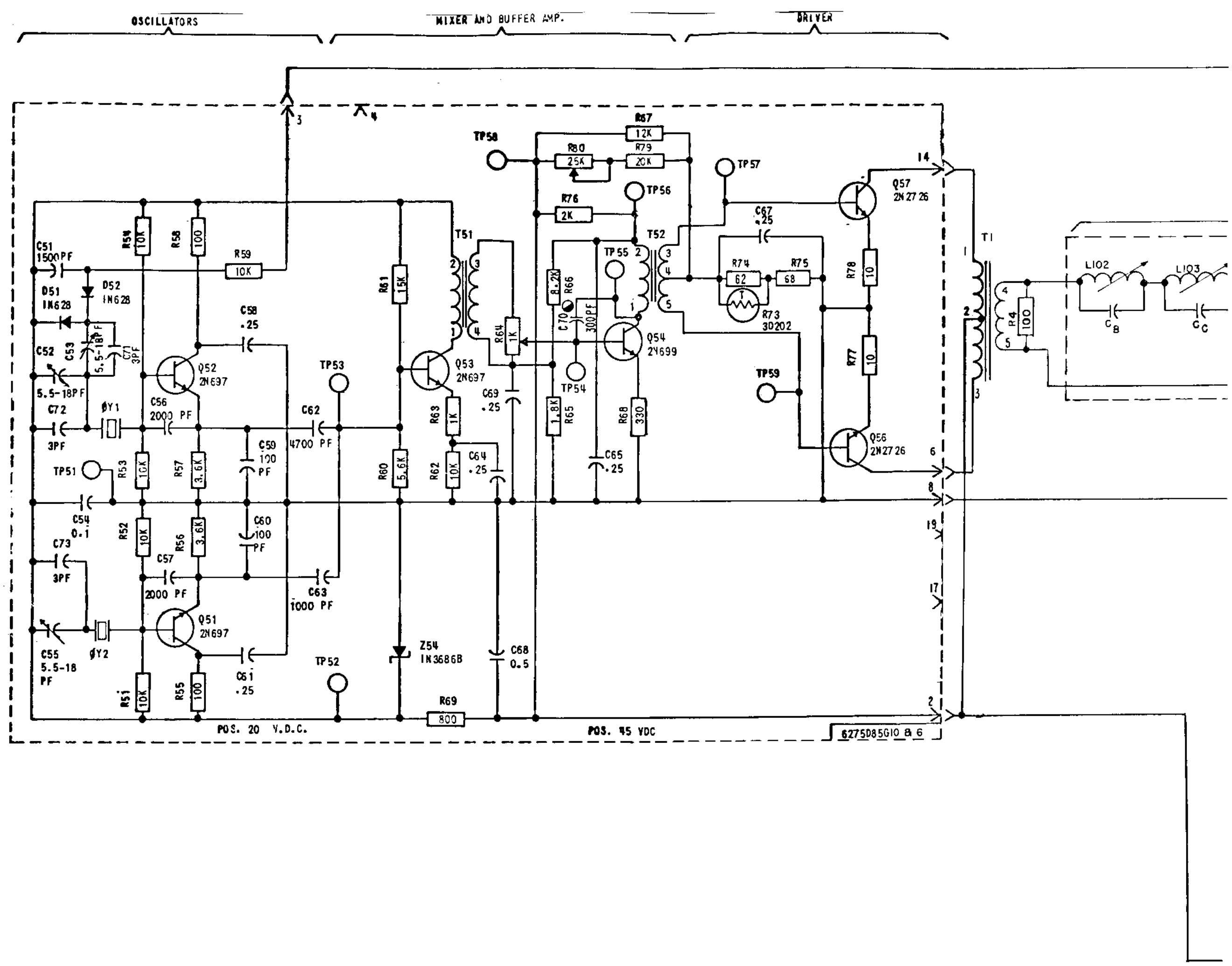
CIRCUIT SYMBOL	DESCRIPTION	WESTINGHOUSE DESIGNATION
	DIODES – ZENER	
Z1	1N2828B; 45V. ±5%; 50W.	184A854H06
Z11	1N957B	186A797H06
Z12	1N3688A	862A288H01
Z13	1N3688A	862A288H01
Z14	1N3686B	185A212H06
Z15	1N3688A	862A288H01
Z54	1N3686B; 20V. ±5%; 750MW.	185A212H06
	RESISTORS	
R1	26.5 ohms ±5%; 40 W. (For 125 V Supply)	04D1299H44
R2	26.5 ohms ±5%; 40 W. (For 125 V Supply)	04D1299H44
R3	26.5 ohms ±5%; 40 W. (For 48 V Supply)	04D1299H44
R3	500 ohms ±5%; 40 W. (For 125 V Supply)	1268047
R4	100 ohms ±10%; 1 W. Composition	187A644H03
R5	1K ±10%; ½ W. Composition	187A641H27
R6	3K ±5%; 5 W. Wire Wound	188A317H01
R7	15K ±10%; 2 W. Composition	187A642H55
R11	4.7K ±2%; ½ W. Metal Glaze	629A531H43
R12	12K ±2%; ½ W. Metal Glaze	629A531H58
R13	10K ±2%; ½ W. Metal Glaze	629A531H56
R14	6.2K ±2%; ½ W. Metal Glaze	629A531H51
R15	1.5K ±2%; ½ W. Metal Glaze	629A531H36
R16	18K ±2%; ½ W. Metal Glaze	629A531H62
R17	1.8K ±2%; ½ W. Metal Glaze	629A531H38
R18	51K ±2%; ½ W. Metal Glaze	629A531H73
R51	10K ±5%; ½ W. Composition	184A763H51
R52	10K ±5%; ½ W. Composition	184A763H51
R53	10K ±5%; ½ W. Composition	184A763H51
R54	10K ±5%; ½ W. Composition	184A763H51
R55	100 ohms ±5%; ½ W. Composition	184A763H03
R56	3.6K ±5%; ½ W. Composition	184A763H40
R57	3.6K ±5%; ½ W. Composition	184A763H40
R58	100 ohms ±5%; ½ W. Composition	184A763H03
R59	10K ±5%; ½ W. Composition	184A763H51
R60	5.6K ±5%; ½ W. Composition	184A763H45
R61	15K ±5%; ½ W. Composition	184A763H55
R62	10K ±5%; ½ W. Composition	184A763H51
R63	1K ±5%; ½ W. Composition	184A763H27
R64	Potentiometer, 1K; ¼ W.	629A430H02

ELECTRICAL PARTS LIST

CIRCUIT SYMBOL	DESCRIPTION	WESTINGHOUSE DESIGNATION
	RESISTORS (Cont'd.)	
R65	1.8K ±5%; ½ W. Composition	184A763H02
R66	8.2K ±5%; ½ W. Composition	184A763H49
R67	12K ±5%; ½ W. Composition	184A763H53
R68	330 ohms ±5%; ½ W. Composition	184A763H15
R69	800 ohms ±5%; ½ W. Composition	184A859H06
R70	Potentiometer, 1K; ¼ W.	629A430H02
R71	4.7K ±5%; ½ W. Composition	184A763H43
R72	39K ±5%; ½ W. Composition	184A763H65
R73	Thermistor, 30 ohms, Type 3D202 (G.E.C.)	185A211H06
R74	62 ohms ±5%; ½ W. Composition	629A531H03
R75	68 ohms ±5%; ½ W. Composition	187A290H21
R76	2K ±5%; ½ W. Composition	184A763H34
R77	10 ohms ±5%; ½ W. Composition	187A290H01
R78	10 ohms ±5%; ½ W. Composition	187A290H01
R79	20K ±2%; ½ W. Metal Glaze	629A531H63
R80	25K Potentiometer ±20%; ¼ W.	629A430H09
	TRANSFORMERS	
T1	Driver Output Transformer	606B410G01
T4	Load-Matching Auto-Transformer	292B526G03
T51	Buffer Amplifier Transformer	292B526G03
T52	Driver Input Transformer	606B537G01
	TRANSISTORS	
Q11	2N4356	849A441H02
Q12	2N699	184A638H19
Q51	2N697	184A638H18
Q52	2N697	184A638H18
Q53	2N697	184A638H18
Q54	2N699	184A638H19
Q55	2N697	184A638H18
Q56	2N2726/2N3712	762A672H07
Q57	2N2726/2N3712	762A672H07

MISCELLANEOUS

Y1-Y2	Supplied for Desired Channel Frequency in Pair Matched Per Specifications on Drawing	408C743
FL102	Output Filter	541S214 + (Req. Freq.)
PL	Pilot Light Bulb - For 48 V. Supply (When supplied)	187A133H02
	Pilot Light Bulb - For 125 or 259 V. Supply (When supplied)	183A955H01
F1, F2	Fuse, 1.5A (When supplied)	11D9195H26



DOTTED LINES ENCLOSE COMPONENTS ON PRINTED CIRCUIT BOARDS OR OTHER SUB-ASSEMBLIES (EXCEPT AS NOTED)

ALL CAPACITORS ARE IN MFD. EXCEPT AS NOTED.

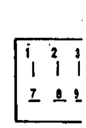
◆ = MOUNTED ON LARGE HEAT SINKS

Ø = MATCHED PAIR: Y1 - 2.03 TO 2.30 MHZ; Y2 - 2.00 MHZ

◕ = C70 OMITTED ABOVE 60 KHZ USES TRANSMITTER 6275D85G06 BELOW 60 KHZ, USE 6275D85G10

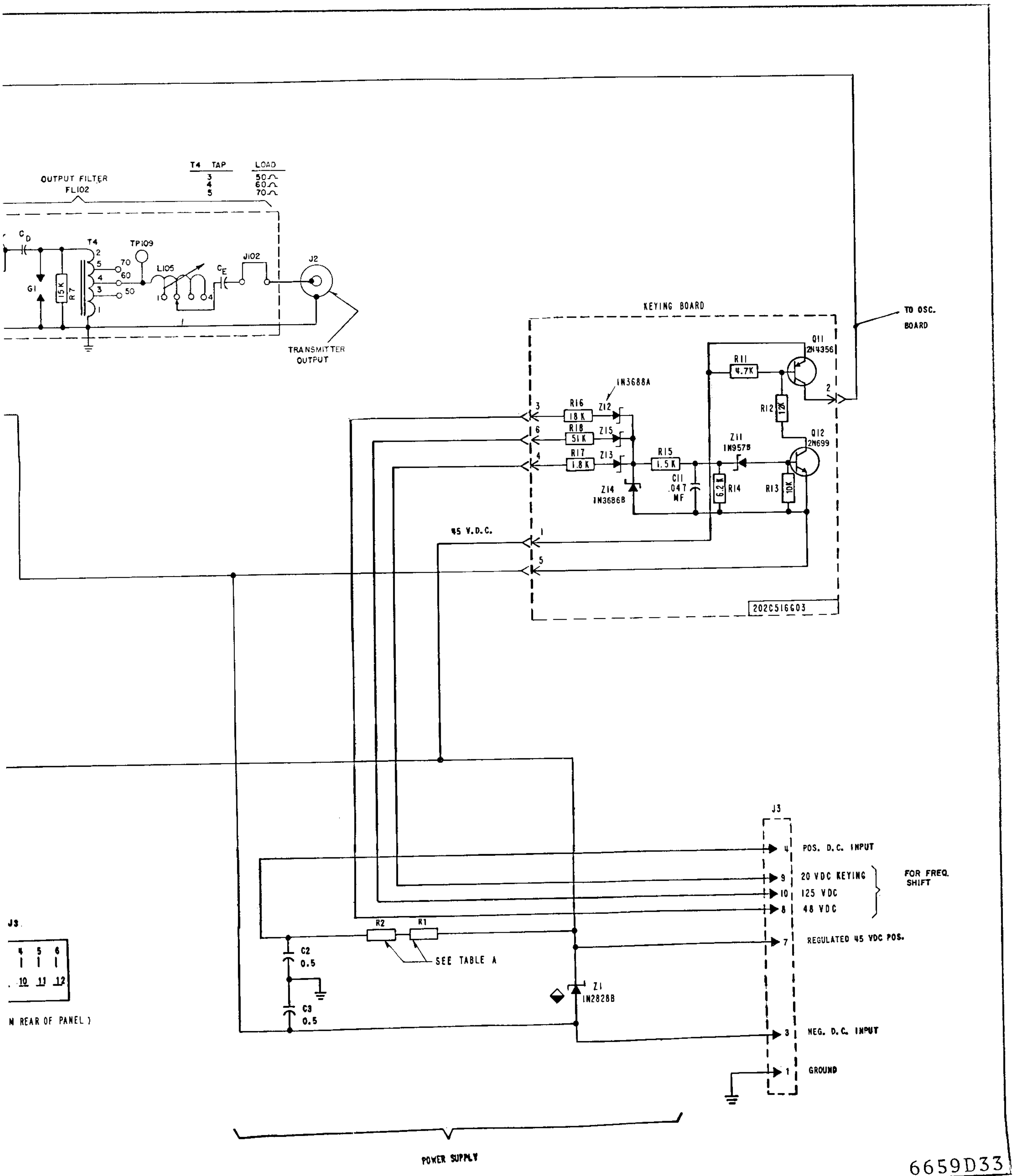
TABLE A

VOLTS D.C.	R1	R2
48 V	26.5Ω	—
125 V	150 Ω	150Ω



(AS VIEWED FR

Fig. 2 Internal Schematic of the Type



TCF 1 Watt/1 Transmitter (without Switch and Fuses).

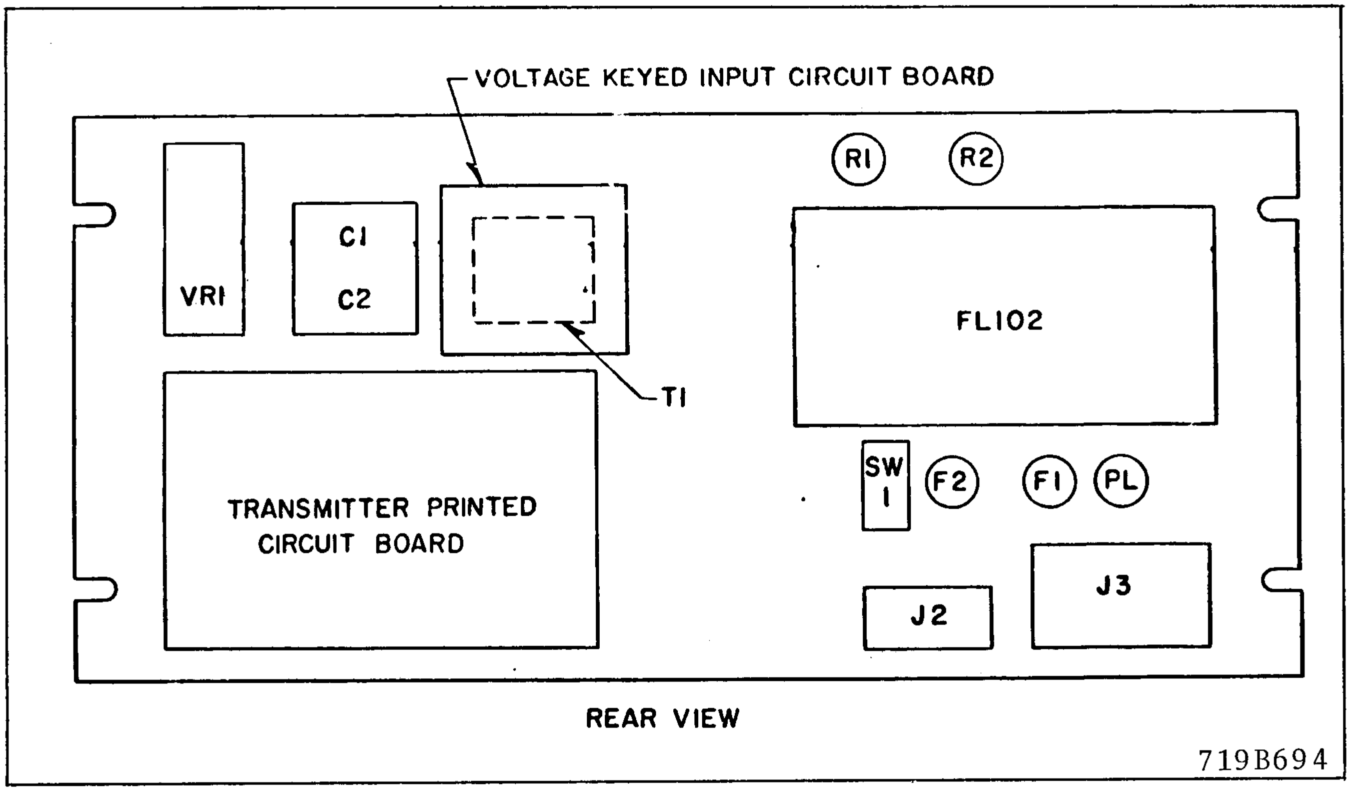


Fig. 3 Component Locations on the Type TCF Transmitter Assembly.

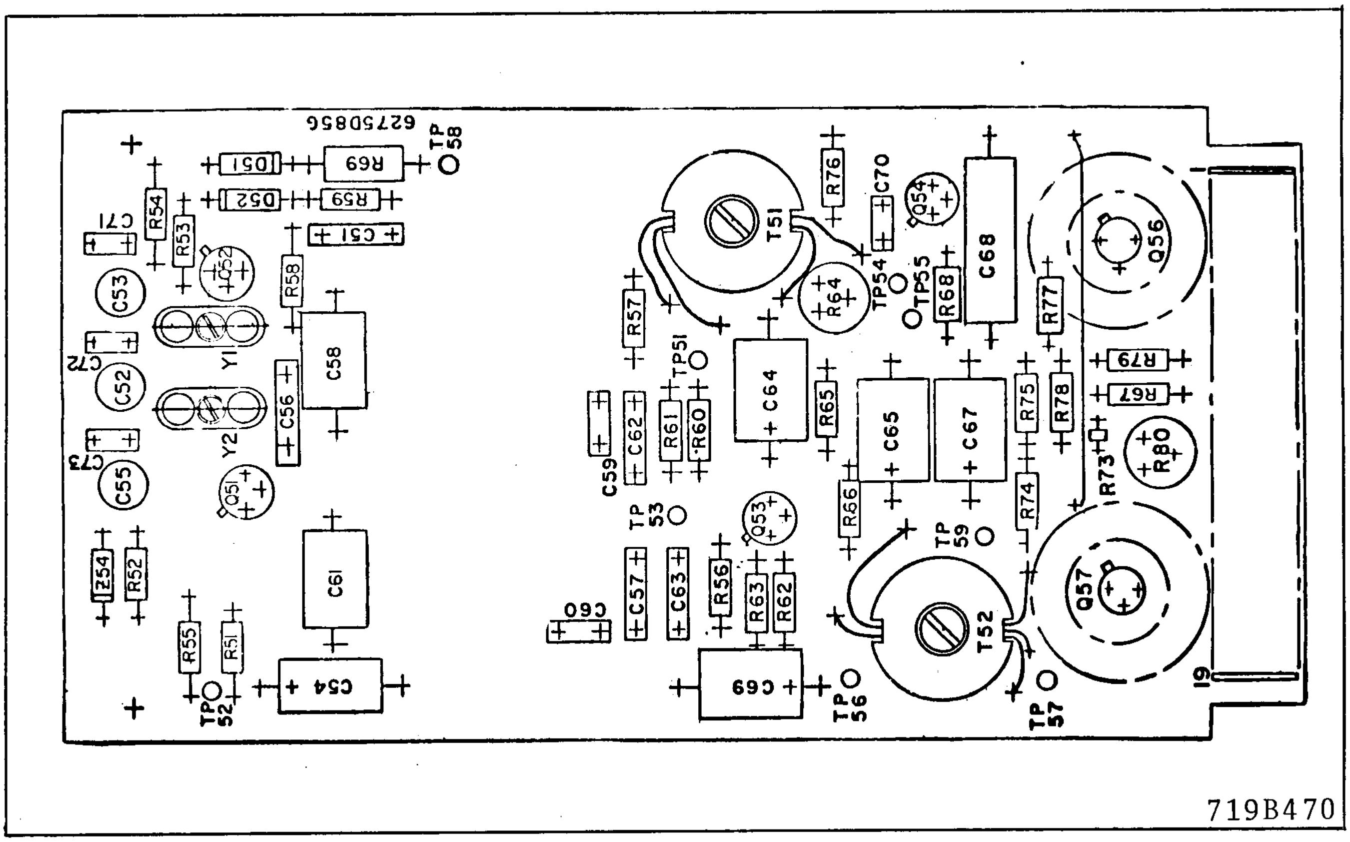
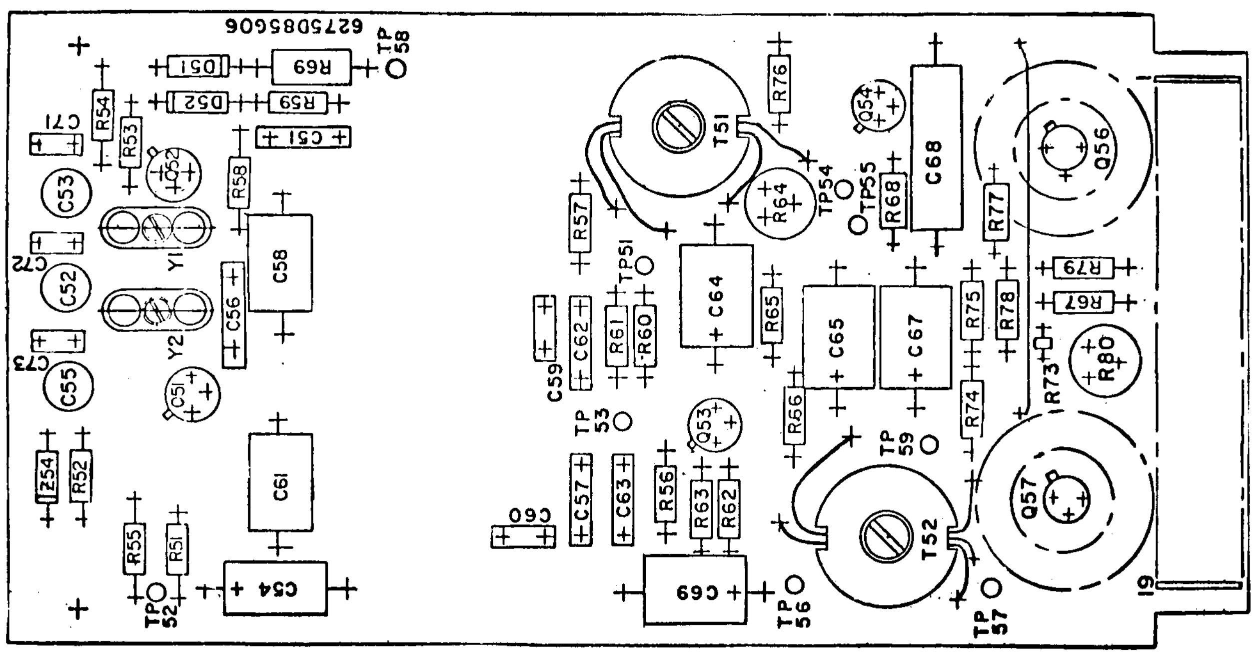
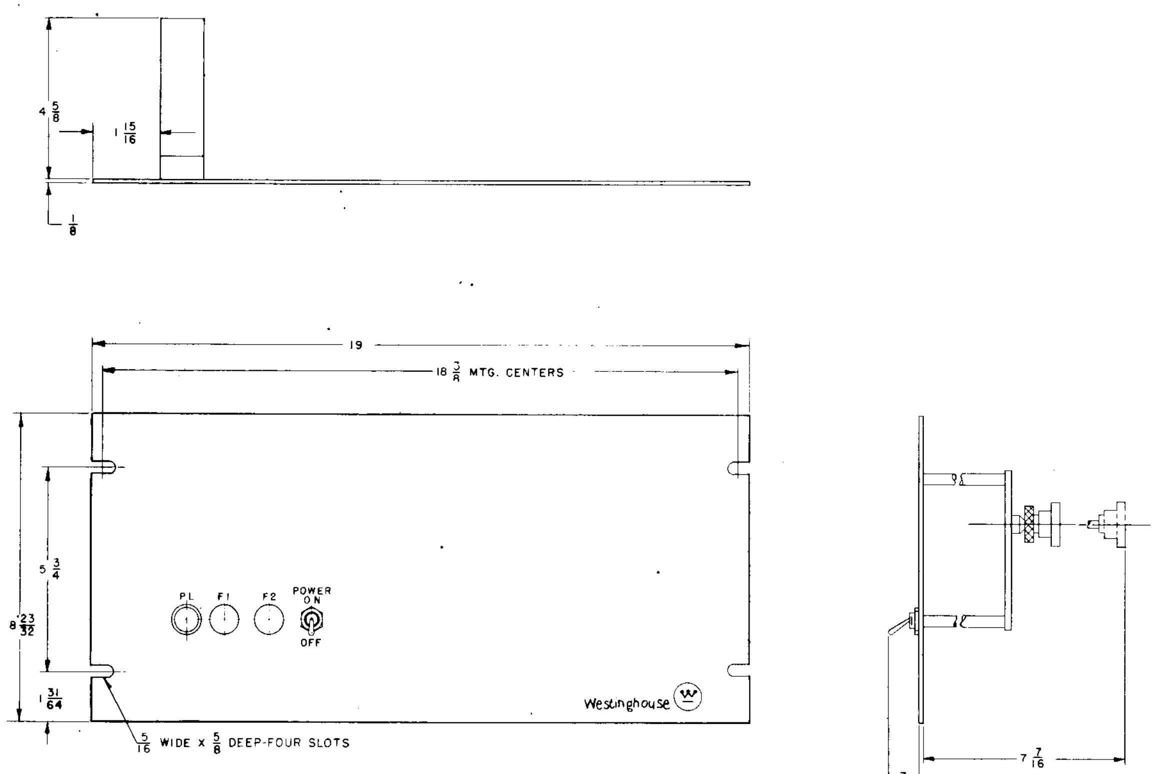


Fig. 4 Component Locations on the Transmitter Printed Circuit Board.



719B474

Fig. 5 Component Locations on the Transmitter Printed Circuit Board.



410C389

Fig. 6 Outline and Drilling Plan for the Type TCF Transmitter Assembly. (With Pilot Light, Switch and Fuses)

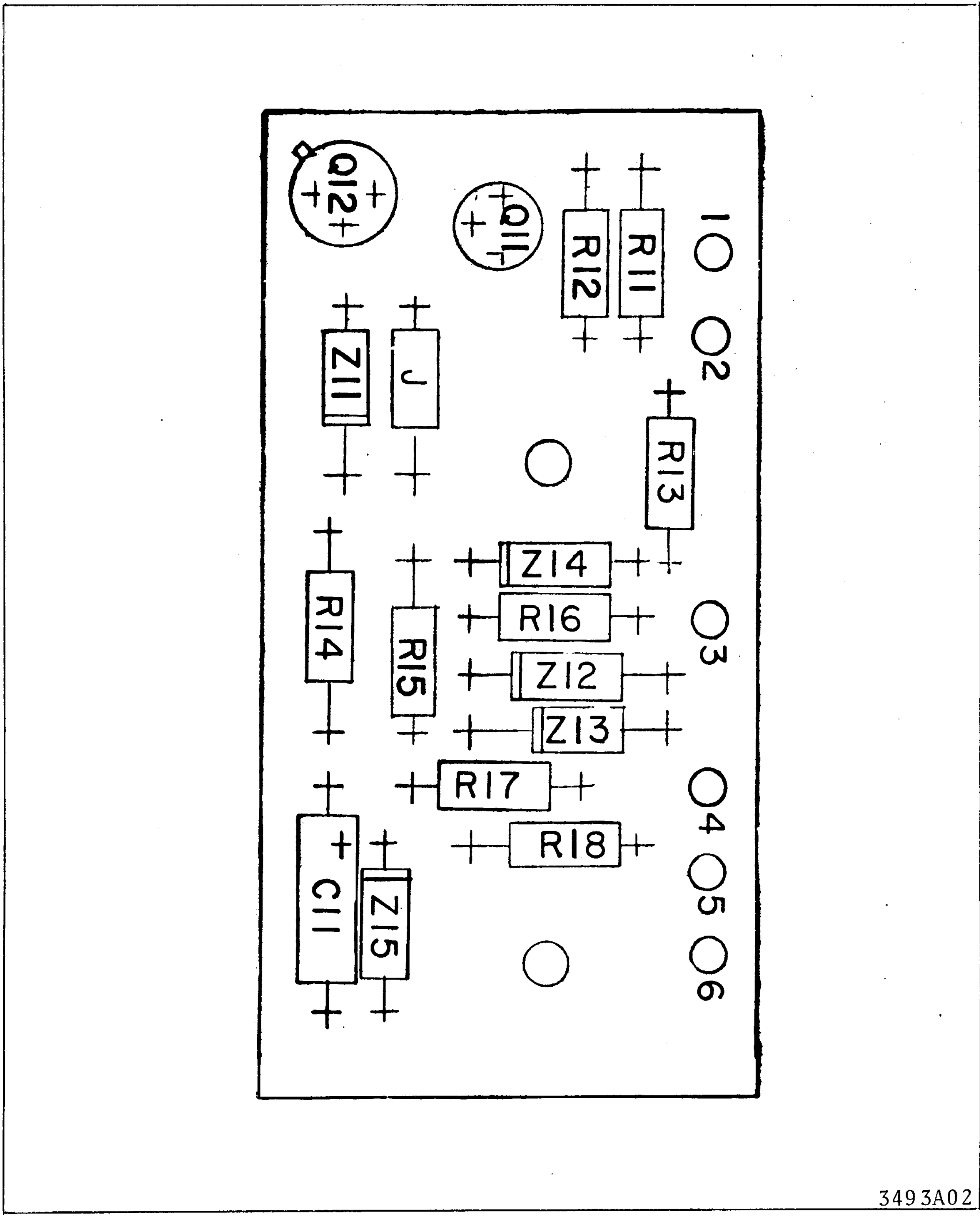


Fig. 7 Component Location on Keying Buffer Board

WESTINGHOUSE ELECTRIC CORPORATION
RELAY-INSTRUMENT DIVISION NEWARK, N. J.
Printed in U.S.A.

INSTALLATION • OPERATION • MAINTENANCE

INSTRUCTIONS

TYPE TCF POWER LINE CARRIER FREQUENCY-SHIFT TRANSMITTER EQUIPMENT – 1 WATT/1 WATT – FOR CONTACT-KEYED FUNCTIONS

CAUTION: It is recommended that the user of this equipment become thoroughly familiar with the information in this instruction leaflet before energizing the carrier assembly. Failure to observe this precaution may result in damage to the equipment.

If the carrier set is mounted in a cabinet, it must be bolted down to the floor or otherwise secured before swinging out the equipment rack to prevent its tipping over.

APPLICATION

The type TCF carrier transmitter equipment provides for the transmission of either of two closely controlled discrete frequencies, both within a narrow-band channel, over high-voltage transmission lines. The center frequency of the channel can vary from 30 to 300 kHz in 0.5 kHz steps. The two frequencies transmitted are separated by 200 hertz, one being at center frequency (fc) plus 100 hertz and the other at center frequency minus 100 hertz. The higher frequency, termed the Guard frequency, is transmitted continuously when conditions are normal. It indicates at the receiving end of the line that the channel is operative and it also serves to prevent false operation of the receiver by line noise. The lower frequency, termed the Trip frequency, is transmitted as a signal that an operation (such as tripping a circuit breaker) should be performed at the receiving end of the line.

When frequency shift carrier is used in protective relaying applications, the transmitter usually is designed to transmit the Trip frequency at ten times the power level of the Guard frequency in order to increase the reliability of the system under conditions of abnormally high channel losses or line noise. In applications where these unfavorable conditions are not encountered, the 1 watt/1 watt transmitter may be used satisfactorily. The frequency is shifted from Guard to Trip by the closing of a protective relay contact.

CONSTRUCTION

The 1 watt/1 watt TCF transmitter unit is mounted on a standard 19-inch wide panel 8¾ inches (5 rack units) high with edge slots for mounting on a standard relay rack. All components are mounted on the rear of the panel. Fuses, a pilot light, and a power switch are accessible from the front of the panel when supplied. Refer to Fig. 6. All of the circuitry that is suitable for printed circuit board mounting is on two boards as shown in Fig. 2. The components mounted on the printed circuit boards and the output filter are shown enclosed by dotted lines on Fig. 1. The location of components on the printed circuit boards are shown on Fig. 4, 5, & 7.

External connections to the assembly are made through a 12-circuit receptacle, J3. The r.f. output connection to the assembly is made through a coaxial cable jack, J2.

OPERATION

The transmitter is made up of three main stages and an output filter. The stages include two crystal oscillators operating at frequencies that differ by the desired channel frequency, a mixer and buffer amplifier, and a final amplifier connected push-pull. The output filter removes harmonics that may be generated by distortion in the power amplifier.

A single crystal designed for oscillation in the 30 kHz to 300 kHz range cannot be forced to oscillate away from its natural frequency by as much as ± 100 hertz. In order to obtain this desired frequency shift, it is necessary to use crystals in the 2 MHz range. The crystals are Y1 and Y2 of Fig. 1. The frequency of Y2 is 2.00 MHz when operated with a specified amount of series capacity and the frequency of Y1 is 2.00 MHz plus the channel frequency, or 2.03 MHz to 2.30 MHz. Capacitor C55 and crystal Y2 in series are connected between the positive side of the supply voltage and the base of transistor Q51, which operates in the emitter-follower mode. The emitter is coupled to the base through C57, and with Y2 removed the base of Q51 would be held at approximately the midpoint of the supply voltage by R51 and R52. The crystal serves as a series-resonant circuit with very high inductance and low capacitance. The circuit can be made to oscillate at other than the natural frequency of the crystal by varying the series capacitor, C55. Increasing C55 will lower the frequency of oscillations and reducing C55 will raise the frequency.

Crystal Y1 is connected in a circuit that is similar except for the addition of C53 and diodes D51 and D52. By adjustment of C52 this circuit is made to oscillate at 100 hertz above its marked frequency. Capacitor C53 is not effective until D51 is biased in the forward direction and becomes conductive. It is biased in the reverse direction until the relay control contact is closed, which places 45 V.D.C. at terminal 3 of the printed circuit board. With D51 conducting, C53 is effectively in parallel with C52, and adjustment of C53 will reduce the frequency by 200 hertz. The crystals taken individually have a greater variation of frequency with temperature than would be acceptable. However, by proper matching of the two crystals, the variation in their difference frequency can be kept within limits that permit holding the frequency stability of the overall transmitter to ± 10 hertz/ over a temperature range of -20 to + 55°C.

The frequencies produced by the two oscillators are coupled to the base of mixer transistor Q53 through C62 and C63. The sum of the two frequencies is so high that negligible amount appears on the secondary of transformer T51, but the difference frequency is accepted and amplified by Q53 and Q54. The level of output power is adjusted to 1 watt by means of R64.

The amplifier stage consists of transistors Q56 and Q57 connected in a conventional push-pull circuit with input supplied from the collector of Q54 through transformer T52. Thermistor R73 and resistors R74 and R75 are connected to provide a variable bias that reduces the effect of varying ambient temperatures on the input level.

As is shown on Fig. 1 the voltage for the keying circuit is obtained from the 45-volt regulated supply in the transmitter, and opening the single power switch de-energizes both the transmitter and the keying circuit.

The output transformer T1 couples the amplifier transistors to the output filter FL102. The output filter includes two trap circuits (L102, C_B and L103, C_C) which are factory tuned to the second and third harmonics of the transmitter frequency. Capacitor C_D approximately cancels the inductive reactance of the two trap circuits at the operating frequency. Protective gap G1 is a small lightning arrester to limit the magnitude of switching surges or other line disturbances reaching the carrier set through the line tuner and coaxial cable. Auto-transformer T2 matches the filter impedance to coaxial cables of 50, 60, or 70 ohms.

The series resonant circuit composed of L105 and C_E is tuned to the transmitter frequency, and aids in providing resistive termination for the output stage. Jack J102 is mounted on the rear panel of FL102 and is used for measuring the r.f. output current of the transmitter into the coaxial cable. It should be noted that the filter contains no shunt reactive elements, thus providing a reverse impedance that is free of possible "across-the-line" resonances.

The regulated 45 volt power supply is obtained from a 50-watt Zener diode mounted on a heat sink and connected to the station battery supply through suitable series resistors, as shown in Fig. 1. Capacitor C68 provides a low carrier-frequency impedance across the d-c output voltage, and capacitors C1 and C2 bypass r.f. or transient voltages to ground, thus preventing damage to the transistor circuits.

CHARACTERISTICS

Frequency Range	30-300 kHz
Output	1 watt guard - 1 watt trip (into 50 to 70 ohm resistive load)
Frequency Stability	±10 cycles/sec. from -20°C to +55°C.
Frequency Spacing	1. One-way channel, two or more signals - 500 hertz min.
	2. Two-way channel - 1000 hertz min. between transmitter and adjacent receiver frequencies.
Harmonics	down 55 db (min.) from output level.

Maximum Keying Frequency	100 hertz limited by receiver
Input Voltage	48, 125 or 250 V.D.C.
Supply Voltage	42-56 V. for nom. 48 V. supply
	105-140 V. for nom. 125 V. supply
	210-280 V. for nom. 250 V. supply
Battery Drain	0.12 a. at 48 v. d-c. 0.27 a. at 125 or 250 v. d-c.
Temperature Range	-20 to +55°C around chassis
Dimensions	Panel height - 8¾'' or 5 r.u. Panel width - 19''
Weight	9 lbs.

INSTALLATION

The TCF transmitter is generally supplied in a cabinet or on a relay rack as part of a complete carrier assembly. The location must be free from dust, excessive humidity, vibration, corrosive fumes, or heat. The maximum ambient temperature around the chassis must not exceed 60°C.

ADJUSTMENTS

The TCF 1W/1W transmitter is shipped with the power output control R64 set for an output of 1 watt into a 60 ohm load. If it is desired to check the adjustments or if repairs have made readjustment necessary, the coaxial cable should be disconnected from the assembly terminals and replaced with a 50 to 70 ohm non-inductive resistor of at least a 1 watt rating. Use the value of the expected input impedance of the coaxial cable and line tuner. If this is not known, assume 60 ohms. Connect the T2 output lead to the corresponding tap. Connect an a-c vacuum tube voltmeter (VTVM) across the load resistor. Turn power output control R64 to minimum (full counterclockwise). Turn on the power switch on the panel and note the d-c voltage across terminals 5 and 7 of J3. If this is in the range of 42 to 46 volts, rotate R64 clockwise to obtain 3 or 4 volts across the load resistor. At this point check the adjustment of the series output tuning coil L105 by loosening the knurled shaft-locking nut and moving the adjustable core in and out a small amount from its initial position. Leave it at the point of maximum voltage across the load resistor.

Continue to advance R64 until the output voltage shown in the following table is obtained across the load resistor. Recheck the setting of L105 to be sure it is at its optimum point for 1 watt output. Tighten the locking nut. Key the transmitter to Trip by connecting together terminals 2 and 3 of the printed circuit board (or terminals 7 and 8 of J3). There should be no appreciable change in the output voltage. Open the power switch, remove the jumper used to key the transmitter to Trip, remove the load resistor, and reconnect the coaxial cable circuit to the transmitter.

T2 Tap	Voltage for 1 Watt Output
50	7.1
60	7.8
70	8.4

Follow the procedure outlined in the tuner instructions for its adjustment.

Normally the output filter (FL102) will require no readjustment except as noted above. It is factory tuned for maximum second and third harmonic rejection, and for series resonance (maximum output at the fundamental frequency) with a 60-ohm load. A small amount of reactance in the transmitter output load circuit may be tuned out by readjustment of the movable core of L105. This may be necessary with some types of line coupling equipment. The adjustable cores of L102 and L103 have been set for maximum harmonic rejection and no change should be made in these settings unless suitable instruments are available for measuring the second and third harmonic present in the transmitter output.

The operating frequencies of crystals Y1 and Y2 have been carefully adjusted at the factory and good stability can be expected. If it is desired to check the frequencies of the individual crystals, this can be done by turning the matched pair 180° and inserting a crystal in its proper socket with the other crystal unconnected. A sensitive frequency counter with a range of at least 2.3 megahertz can be connected from TP51 to TP54. (Connection to TP54 rather than to TP53 provides a better signal to the counter and avoids some error from the effect of the counter input capacitance on the oscillator circuit.) While measurement of the oscillator crystals individually is necessary for the initial adjustment of the oscillators, generally and subsequent checks may be made with a lower range counter connected at the transmitter output. If any minor adjustment of the Guard and Trip frequencies should be needed. The guard adjustment should be made with capacitor C52 and the Trip adjustment with C53.

Q56 - Q57 Bias Adjustment

The push-pull output stages of the transmitter board are normally shipped correctly biased. If any components involved in these stages have been changed, then it may be necessary to recheck the biasing of this stage.

Unsolder the lead from terminal 2 of transformer T1 (just above FL101) and temporarily connect a low-range d-c milliammeter (0-1.0 ma) between the removed lead (+) and T1 terminal 2 (-). Turn the slotted control on the small potentiometer to full counterclockwise. Now, apply power to the TCF carrier set, but do not transmit carrier. This can be done by removing the crystals. Advance the potentiometer clockwise until the milliammeter reads 0.2 ma. Turn off the power, remove the milliammeter, and solder the lead back on terminal 2 of T1. Replace the crystals and again apply d-c power to reenergize the transmitter. Check output, etc. of transmitter as previously described.

MAINTENANCE

Periodic checks of the transmitter power output will detect impending failure so that the equipment can be taken out of service for correction. At regular maintenance intervals, any accumulated dust should be removed, particularly from the heat sink. It is also desirable to check the transmitter power output at such times, making any necessary readjustments to return the equipment to its initial settings.

Voltage values should be recorded after adjustment in order to establish reference values which will be useful when checking the apparatus. The readings will remain fairly constant over an indefinite period unless a failure occurs. However, if transistors are changed, there may be considerable difference in these readings without the overall performance being affected.

Typical voltage values are given in the following tables. Voltages should be measured with a VTVM. Readings may vary as much as ± 20%.

TABLE I

TRANSMITTER D-C MEASUREMENTS

Note: All voltages are positive with respect to Neg. 45 V. (TP51). All voltages read with d-c VTVM.

Test Points	Voltage at 1 Watt Output
TP 52	20
TP 53	5.4
TP 54	3.4
TP 55	21
TP 56	21
TP 57	.65
TP 58	44.3
TP 59	65

TABLE II

TRANSMITTER RF MEASUREMENTS

Note: Voltages taken with transmitter set to indicated output across 60 ohms. These voltages subject to variations, depending upon frequency and transistor characteristics. T51-3= Terminal 3 of transformer T51. Other transformer terminals identified similarly. All voltages read with a-c VTVM.

Test Points	Voltage at 1 Watt Output
TP54 to TP51	0.12
TP57 to TP51	0.8
TP59 to TP51	0.8
T1-1 to TP51	26
T1-3 to TP51	26
T1-4 to Gnd.	36
T2-2 to Gnd.	30
TP109 to Gnd.	9.8
J102 to Gnd.	7.8

CONVERSION OF TRANSMITTER FOR CHANGED CHANNEL FREQUENCY

The parts required for converting a 1W/1W TCF transmitter for operation on a different channel frequency consist of a pair of matched crystals for the new channel frequency if the old and new frequency are not in the same frequency group (see table on internal schematic drawing) and, in general new or modified filter FL102. Inductors L102 and L103 in this filter are adjustable over a limited range, but forty-two combinations of capacitors and inductors are required to cover the frequency range of 30 kHz to 300 kHz. The widths of the frequency groups vary from 1.5 kHz at the low end of the channel frequency range to 13 kHz at the upper end. A particular assembly can be adjusted over a somewhat wider range than the width of its assigned group since some overlap is necessary to allow for component tolerances. The nominal kHz adjustment ranges of the group are:

30.0-31.5	61.0- 64.0	113.0-119.5	207.1-214.0
32.0-33.5	64.5- 68.0	120.0-127.0	214.1-222.0
34.0-36.0	68.5- 72.0	127.5-135.0	222.1-230.0
36.5-38.5	72.5- 76.0	135.5-143.0	230.1-240.0
39.0-41.0	76.5- 80.0	143.5-151.0	240.1-250.0
41.5-44.0	80.5- 84.5	151.5-159.5	250.1-262.0
44.5-47.0	85.0- 89.0	160.0-169.5	262.1-274.0
47.5-50.0	89.5- 94.5	170.0-180.0	274.1-287.0
50.5-53.5	95.0-100.0	180.5-191.5	287.1-300.0
54.0-57.0	100.5-106.0	192.0-200.0	
57.5-60.5	106.5-112.5	200.1-207.0	

If the new frequency lies within the same frequency group as the original frequency, the filters can be readjusted. If the frequencies are in different groups, it is possible that changes only in the fixed capacitors may be required. In general, however, it is desirable to order complete filter assemblies adjusted at the factory for the specified frequency.

The procedure for readjustment of the 2nd and 3rd harmonic traps of filter FL102 is as follows: A signal generator and a counter should be connected to terminals 4 and 5 of transformer T1, and a 500 ohm resistor and a VTVM to the terminals of protective gap G1. The ground or shield lead of all instruments should be connected to the grounded terminal of the transformer. Set the signal generator at exactly twice the channel center frequency and at 3 to 5 volts output. Turn the core screw of the large inductor, L102, to the position that gives a definite minimum reading on the VTVM. Similarly, with the signal generator set at exactly three times the channel center frequency and 5 to 10 volts output, set the core screw of the small inductor, L103, to the position that gives a definite minimum reading on the VTVM. Then remove the instruments and the 500 ohm resistor.

After the new pair of matched crystals have been adjusted, as described under "ADJUSTMENTS", the transmitter can be operated with a 50 to 70 ohm load (depending on which tap of T2 is used) connected to its output, and inductor L105 can be readjusted for maximum output at the changed channel frequency by the procedure described in the same section.

If a frequency-sensitive voltmeter is available, the 2nd and 3rd harmonic traps may be adjusted without using an oscillator as a source of double and triple the channel frequency. Connect the frequency-sensitive voltmeter from TP109 to ground and adjust the transmitter for rated output into the selected load resistor. Set the voltmeter at twice the channel frequency and, using the tuning dial and db range switch, obtain a maximum on-scale reading of the 2nd harmonic. Then vary the core position of L102 until a minimum voltmeter reading is obtained. Similarly, tune the voltmeter to the third harmonic and adjust L103 for minimum voltmeter reading. Although the transmitter frequency will differ from the channel center frequency by 100 cycles, the effect of this difference on the adjustment of the harmonic traps will be negligible. It should be noted that the true magnitude of the harmonics cannot be measured in this manner because of the preponderance of the fundamental frequency at the voltmeter terminals. Accurate measurement of the harmonics requires use of a filter between TP109 and the voltmeter that provides high rejection of the fundamental. The insertion losses of this filter for the 2nd and 3rd harmonics must be measured and taken into account.

RECOMMENDED TEST EQUIPMENT

I. Minimum Test Equipment for Installation.

a. 60-ohm 10-watt non-inductive resistor.

b. A-C vacuum tube voltmeter (VTVM). Voltage range 0.003 to 30 volts, frequency range 60 cycles/sec. to 330 kHz input impedance 7.5 megohms.

c. D-C vacuum tube voltmeter (VTVM).
Voltage Range: 1.5 to 300 volts
Input Impedance: 7.5 megohms.

II. Desirable Test Equipment for Apparatus Maintenance.

a. All items listed in I.

b. Signal Generator
Output Voltage: up to 8 volts
Frequency Range: 20 kHz to 900 kHz

c. Oscilloscope

d. Frequency counter; 2.5 Mhz; 50 ms.

e. Ohmmeter

f. Capacitor checker.

Some of the functions of the recommended test equipment are combined in the type TCT carrier test meter unit, which is designed to mount on a standard 19'' rack but also can be removed and used as a portable unit.

RENEWAL PARTS

Repair work can be done most satisfactorily at the factory. However, replacement parts can be furnished, in most cases, to customers who are equipped for doing repair work. When ordering parts, always give the complete nameplate data and identify the part by its designation on the Internal Schematic Drawing and Westinghouse designation on the Electrical Parts List.

ELECTRICAL PARTS LIST

CIRCUIT SYMBOL	DESCRIPTION	WESTINGHOUSE DESIGNATION
	CAPACITORS	
C1	Oil-filled; 0.5 mfd.; 1500 V.D.C.	1877962
C2	Oil-filled; 0.5 mfd.; 1500 V.D.C.	1877962
C11	Metallized Paper, .047 mfd.;	849A437H04
C51	Dur-Mica, 1500 pf., 500 V.D.C.	762A757H03
C52	Variable, 5.5-18 pf.	879A834H01
C53	Variable, 5.5-18 pf.	879A834H01
C54	Metallized paper, .1 mfd.; 200 V.D.C.	187A624H01
C55	Variable, 5.5-18 pf.	762A736H01
C56	Dur-Mica, 2000 pf.; 500 V.D.C.	187A584H01
C57	Dur-Mica, 2000 pf.; 500 V.D.C.	187A584H01
C58	Metallized paper, 0.25 mfd.; 200 V.D.C.	187A624H02
C59	Dur-Mica, 100 pf., 500 V.D.C.	762A757H01
C60	Dur-Mica, 100 pf., 500 V.D.C.	762A757H01
C61	Metallized paper, 0.25 mfd.; 200 V.D.C.	187A624H02
C62	Dur-Mica, 4700 pf., 500 V.D.C.	762A757H04
C63	Dur-Mica, 1000 pf., 500 V.D.C.	762A757H02
C64	Metallized paper, 0.25 mfd.; 200 V.D.C.	187A624H02
C65	Metallized paper, 0.25 mfd.; 200 V.D.C.	187A624H02
C66	Metallized paper, 0.25 mfd.; 200 V.D.C.	187A624H02
C67	Metallized paper, 0.25 mfd.; 200 V.D.C.	187A624H02
C68	Metallized paper, 0.5 mfd.; 200 V.D.C.	187A624H03
C69	Metallized paper, 0.25 mfd.; 200 V.D.C.	187A624H02
C70	Dur-Mica, 300 pf, 500 V.D.C.	187A584H09
C71	3 pf,	861A846H03
C72	3 pf,	861A846H03
C73	3 pf,	861A846H03
C74	Metallized paper, 1.0 mf, 200 V.D.C.	187A624H04
C75	Metallized paper, 0.5 mf, 200 V.D.C.	187A624H03
C76	Metallized paper, 0.01 mf, 200 V.D.C.	764A278H10
C77	0.47 mfd,	188A669H01
	DIODES – GENERAL PURPOSE	
D51	1N628; 125 V.; 30 MA.	184A885H12
D52	1N628; 125V., 30 MA.	184A885H12
D55	1N457A; 60 V., 200 MA.	184A885H07
D58	1N628; 125V., 30 MA.	184A885H12
D101	1N538; 200 V., 750 MA.	407C703H03
D102	1N91; 100 V., 150 MA.	182A881H04
D103	1N538; 200 V., 750 MA.	407C703H03
D104	1N91; 100 V., 150 MA.	182A881H04

ELECTRICAL PARTS LIST

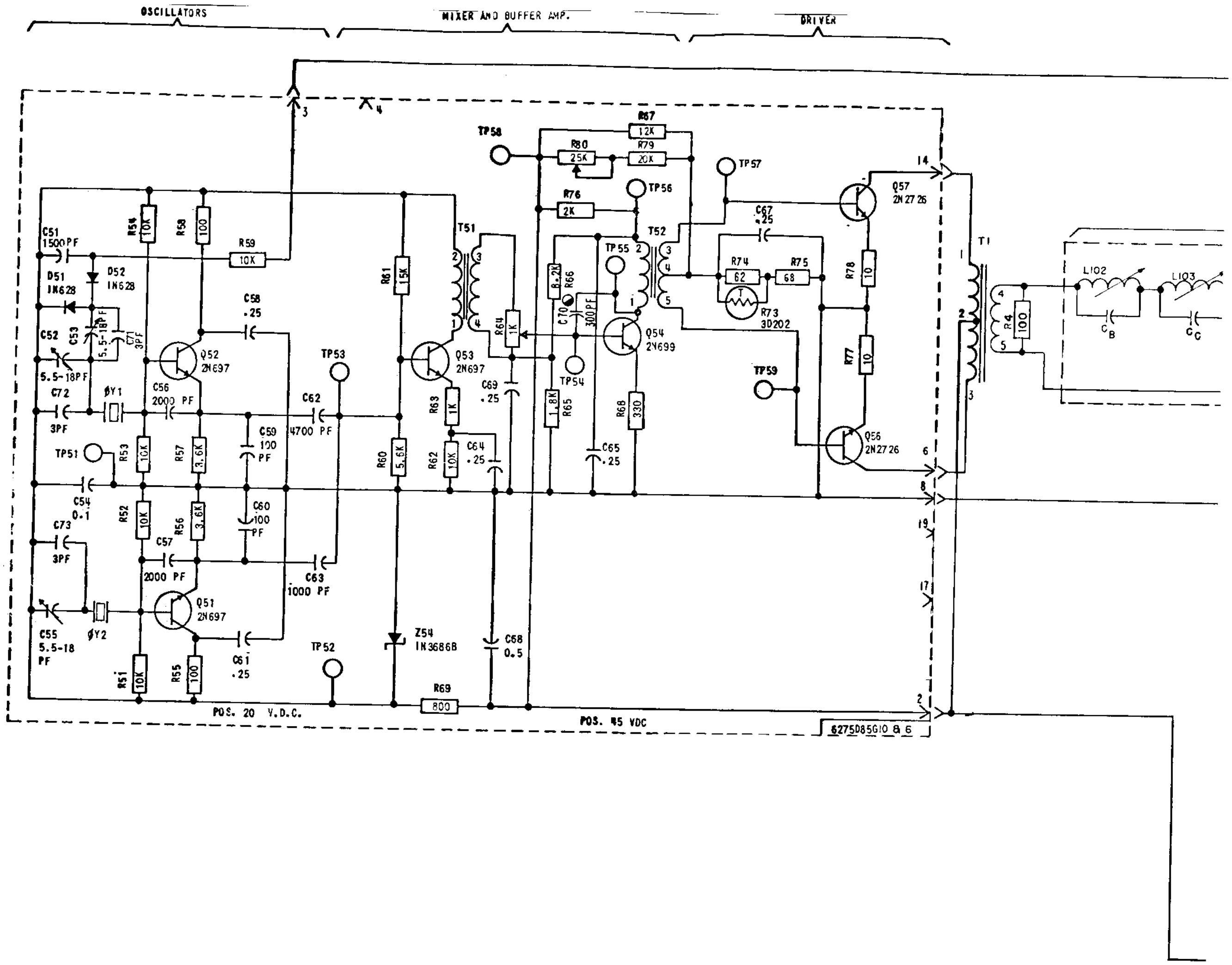
CIRCUIT SYMBOL	DESCRIPTION	WESTINGHOUSE DESIGNATION
	DIODES – ZENER	
Z1	1N2828B; 45V. ±5%; 50W.	184A854H06
Z11	1N957B	186A797H06
Z12	1N3688A	862A288H01
Z13	1N3688A	862A288H01
Z14	1N3686B	185A212H06
Z15	1N3688A	862A288H01
Z54	1N3686B; 20V. ±5%; 750MW.	185A212H06
	RESISTORS	
R1	26.5 ohms ±5%; 40 W. (For 125 V Supply)	04D1299H44
R2	26.5 ohms ±5%; 40 W. (For 125 V Supply)	04D1299H44
R3	26.5 ohms ±5%; 40 W. (For 48 V Supply)	04D1299H44
R3	500 ohms ±5%; 40 W. (For 125 V Supply)	1268047
R4	100 ohms ±10%; 1 W. Composition	187A644H03
R5	1K ±10%; ½ W. Composition	187A641H27
R6	3K ±5%; 5 W. Wire Wound	188A317H01
R7	15K ±10%; 2 W. Composition	187A642H55
R11	4.7K ±2%; ½ W. Metal Glaze	629A531H43
R12	12K ±2%; ½ W. Metal Glaze	629A531H58
R13	10K ±2%; ½ W. Metal Glaze	629A531H56
R14	6.2K ±2%; ½ W. Metal Glaze	629A531H51
R15	1.5K ±2%; ½ W. Metal Glaze	629A531H36
R16	18K ±2%; ½ W. Metal Glaze	629A531H62
R17	1.8K ±2%; ½ W. Metal Glaze	629A531H38
R18	51K ±2%; ½ W. Metal Glaze	629A531H73
R51	10K ±5%; ½ W. Composition	184A763H51
R52	10K ±5%; ½ W. Composition	184A763H51
R53	10K ±5%; ½ W. Composition	184A763H51
R54	10K ±5%; ½ W. Composition	184A763H51
R55	100 ohms ±5%; ½ W. Composition	184A763H03
R56	3.6K ±5%; ½ W. Composition	184A763H40
R57	3.6K ±5%; ½ W. Composition	184A763H40
R58	100 ohms ±5%; ½ W. Composition	184A763H03
R59	10K ±5%; ½ W. Composition	184A763H51
R60	5.6K ±5%; ½ W. Composition	184A763H45
R61	15K ±5%; ½ W. Composition	184A763H55
R62	10K ±5%; ½ W. Composition	184A763H51
R63	1K ±5%; ½ W. Composition	184A763H27
R64	Potentiometer, 1K; ¼ W.	629A430H02

ELECTRICAL PARTS LIST

CIRCUIT SYMBOL	DESCRIPTION	WESTINGHOUSE DESIGNATION
	RESISTORS (Cont'd.)	
R65	1.8K ±5%; ½ W. Composition	184A763H02
R66	8.2K ±5%; ½ W. Composition	184A763H49
R67	12K ±5%; ½ W. Composition	184A763H53
R68	330 ohms ±5%; ½ W. Composition	184A763H15
R69	800 ohms ±5%; ½ W. Composition	184A859H06
R70	Potentiometer, 1K; ¼ W.	629A430H02
R71	4.7K ±5%; ½ W. Composition	184A763H43
R72	39K ±5%; ½ W. Composition	184A763H65
R73	Thermistor, 30 ohms, Type 3D202 (G.E.C.)	185A211H06
R74	62 ohms ±5%; ½ W. Composition	629A531H03
R75	68 ohms ±5%; ½ W. Composition	187A290H21
R76	2K ±5%; ½ W. Composition	184A763H34
R77	10 ohms ±5%; ½ W. Composition	187A290H01
R78	10 ohms ±5%; ½ W. Composition	187A290H01
R79	20K ±2%; ½ W. Metal Glaze	629A531H63
R80	25K Potentiometer ±20%; ¼ W.	629A430H09
	TRANSFORMERS	
T1	Driver Output Transformer	606B410G01
T4	Load-Matching Auto-Transformer	292B526G03
T51	Buffer Amplifier Transformer	292B526G03
T52	Driver Input Transformer	606B537G01
	TRANSISTORS	
Q11	2N4356	849A441H02
Q12	2N699	184A638H19
Q51	2N697	184A638H18
Q52	2N697	184A638H18
Q53	2N697	184A638H18
Q54	2N699	184A638H19
Q55	2N697	184A638H18
Q56	2N2726/2N3712	762A672H07
Q57	2N2726/2N3712	762A672H07

MISCELLANEOUS

Y1-Y2	Supplied for Desired Channel Frequency in Pair Matched Per Specifications on Drawing	408C743
FL102	Output Filter	541S214 + (Req. Freq.)
PL	Pilot Light Bulb - For 48 V. Supply (When supplied)	187A133H02
	Pilot Light Bulb - For 125 or 259 V. Supply (When supplied)	183A955H01
F1, F2	Fuse, 1.5A (When supplied)	11D9195H26



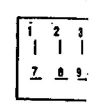
DOTTED LINES ENCLOSE COMPONENTS ON PRINTED CIRCUIT BOARDS OR OTHER SUB-ASSEMBLIES (EXCEPT AS NOTED)

ALL CAPACITORS ARE IN MFD. EXCEPT AS NOTED.

◆ = MOUNTED ON LARGE HEAT SINKS

Ø = MATCHED PAIR
Y1 - 2.03 TO 2.30 MHZ
Y2 - 2.00 MHZ

◐ = C70 OMITTED ABOVE 60 KHZ USES TRANSMITTER 6275D85G06 BELOW 60 KHZ, USE 6275D85G10

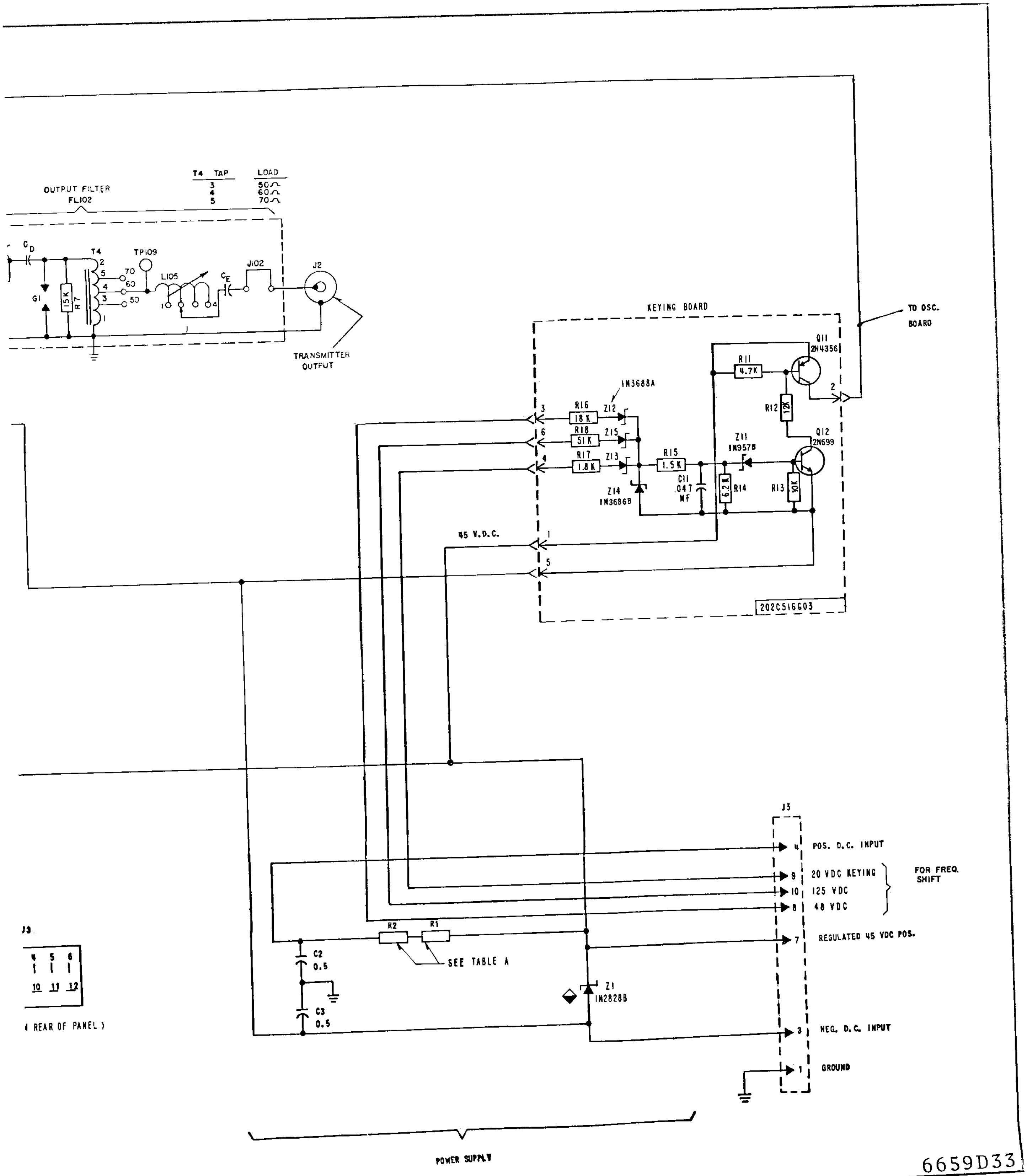


(AS VIEWED FRO

TABLE A

VOLTS D.C.	R1	R2
48 V	26.5Ω	—
125 V	150Ω	150Ω

Fig. 2 Internal Schematic of the Type



TCF 1 Watt/1 Transmitter (without Switch and Fuses).

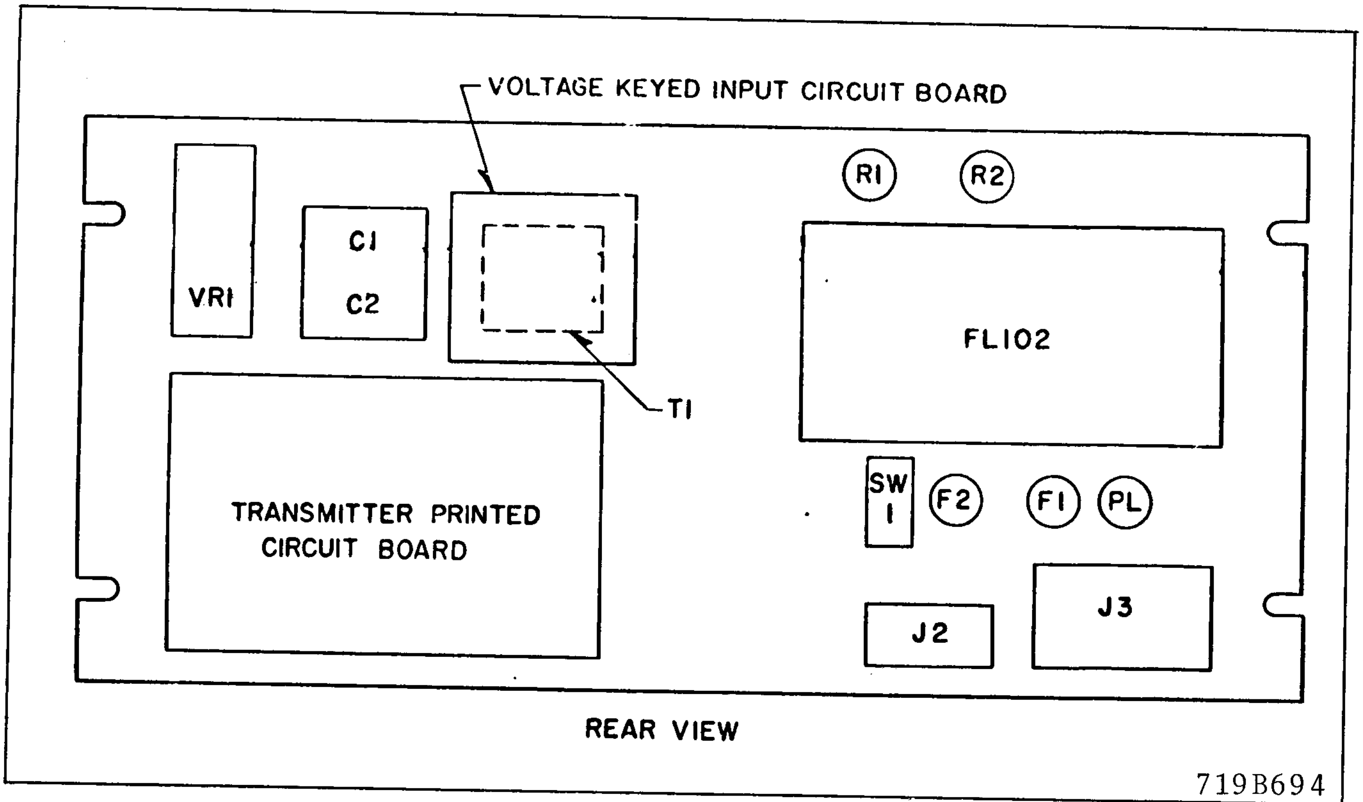


Fig. 3 Component Locations on the Type TCF Transmitter Assembly.

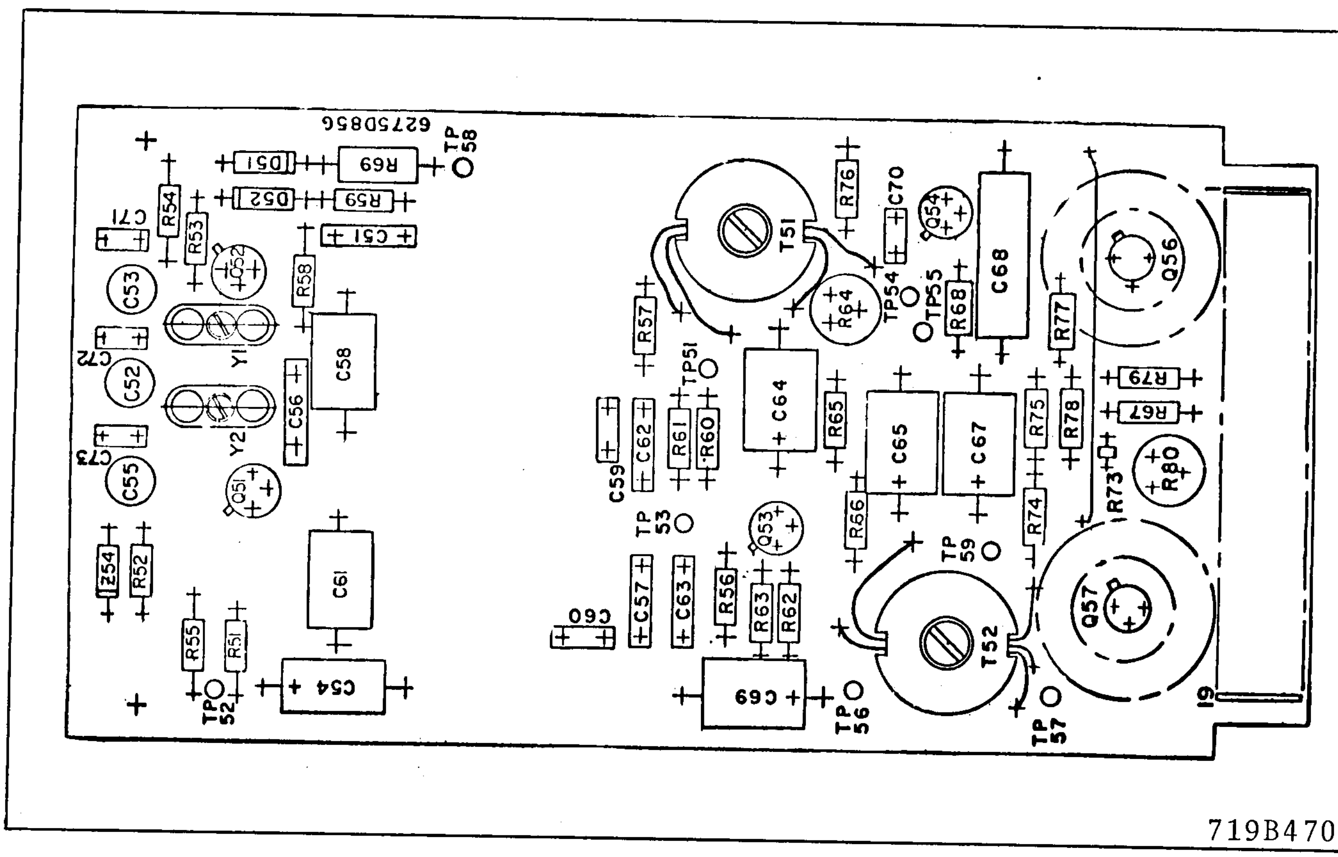


Fig. 4 Component Locations on the Transmitter Printed Circuit Board.

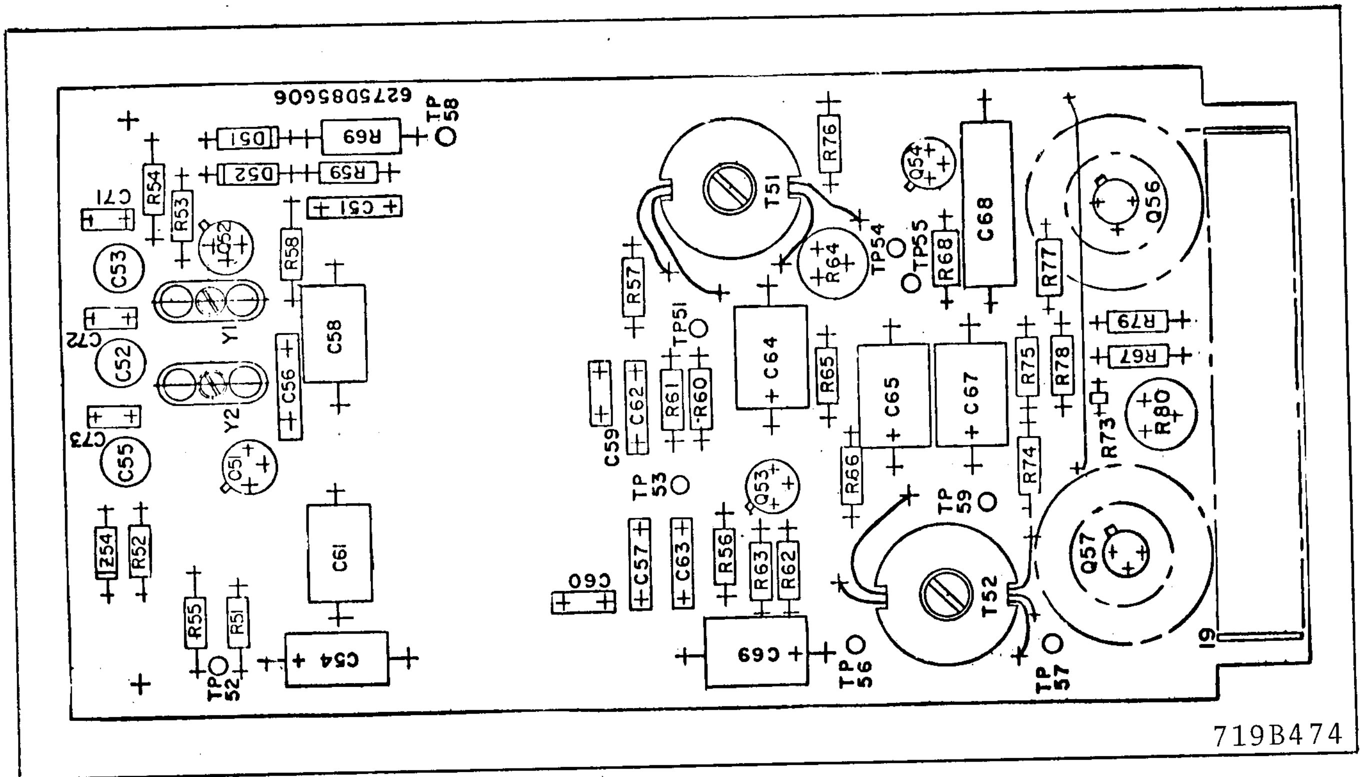


Fig. 5 Component Locations on the Transmitter Printed Circuit Board.

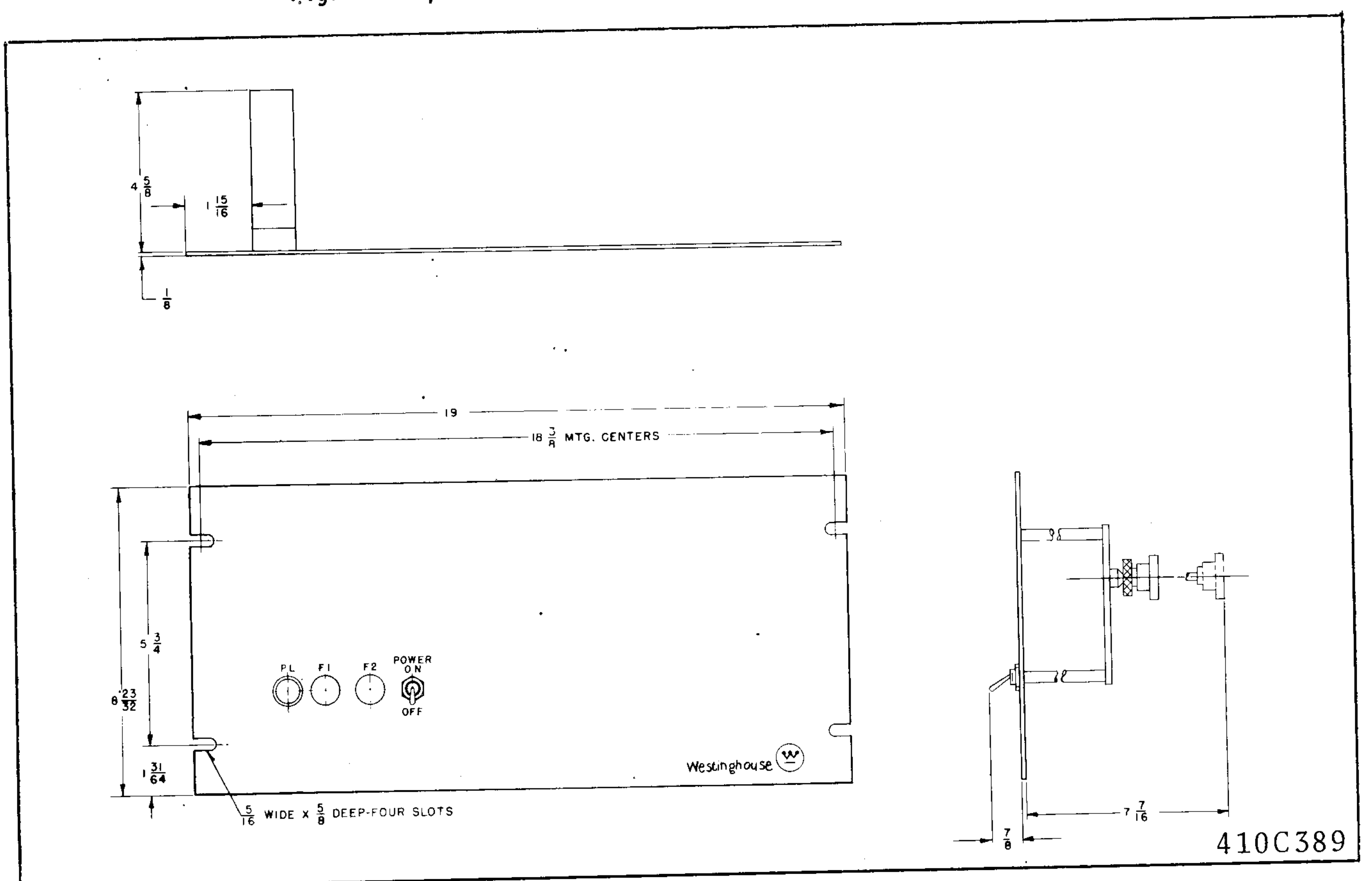


Fig. 6 Outline and Drilling Plan for the Type TCF Transmitter Assembly. (With Pilot Light, Switch and Fuses)

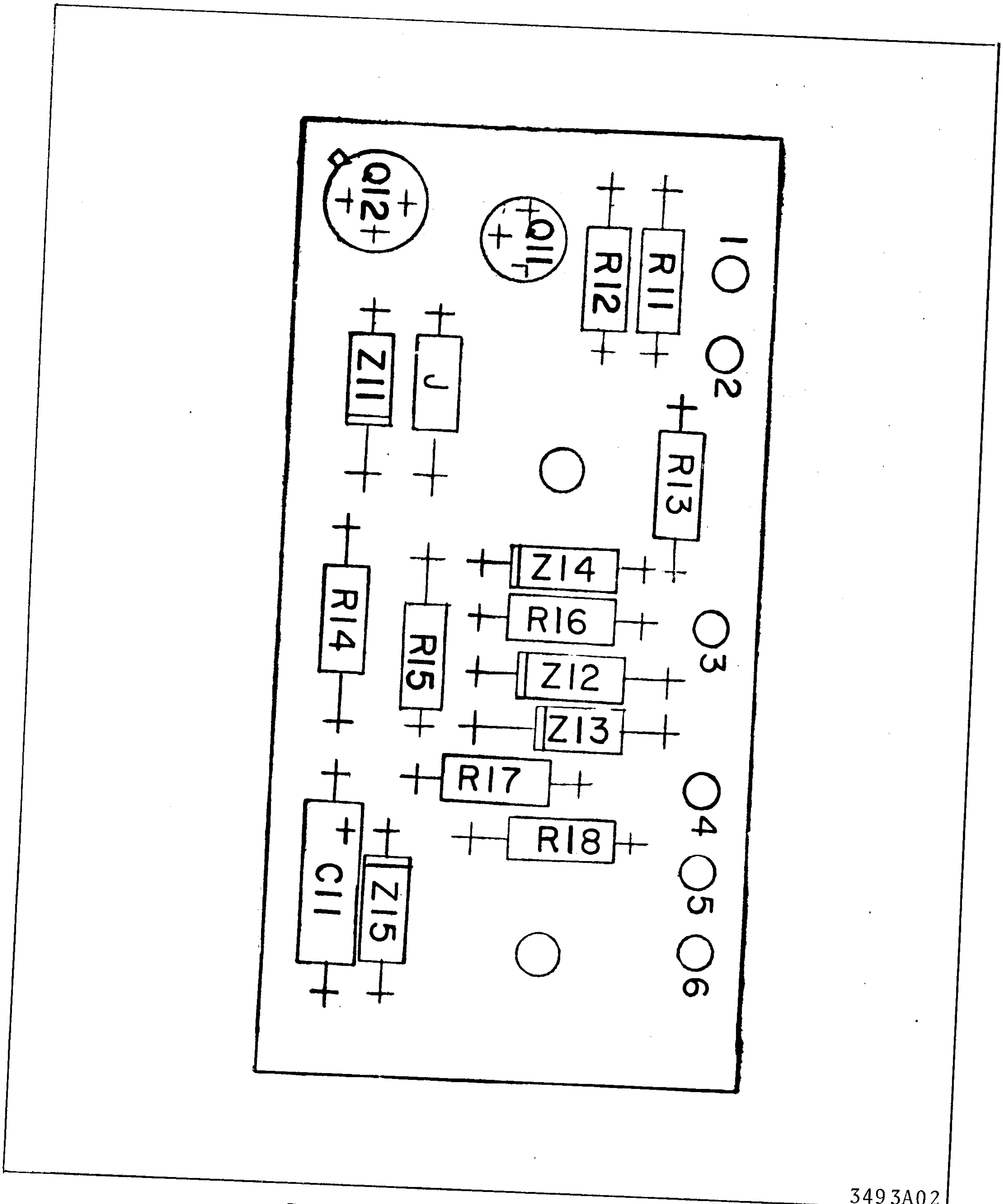


Fig. 7 Component Location on Keying Buffer Board

WESTINGHOUSE ELECTRIC CORPORATION
RELAY-INSTRUMENT DIVISION
NEWARK, N. J.
Printed in U.S.A.