TABLE OF CONTENTS

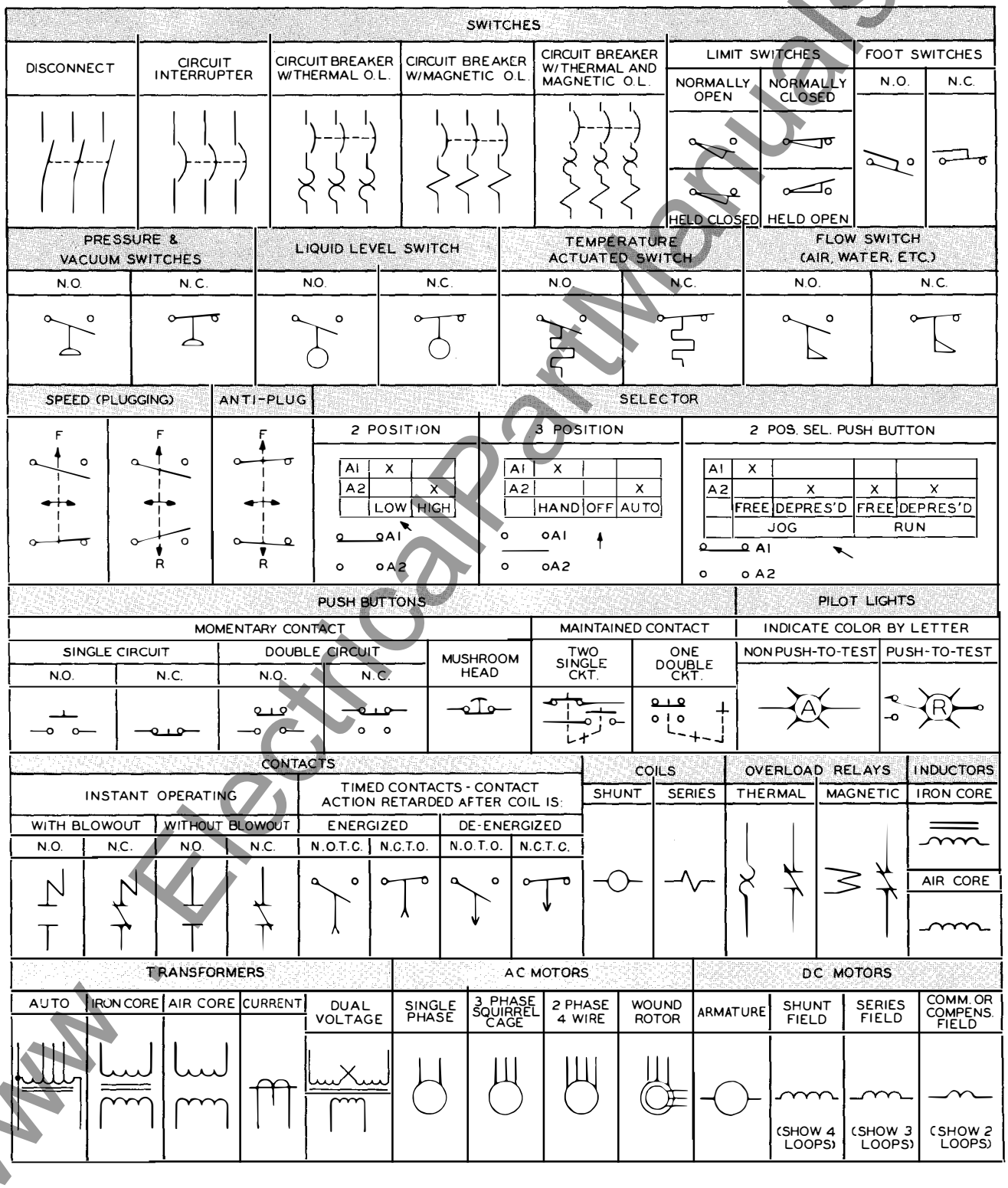
TERMINOLOGY

Wiring Diagram—Shows actual physical layout of components and wiring. Used for wiring up systems or tracing wires when trouble shooting.

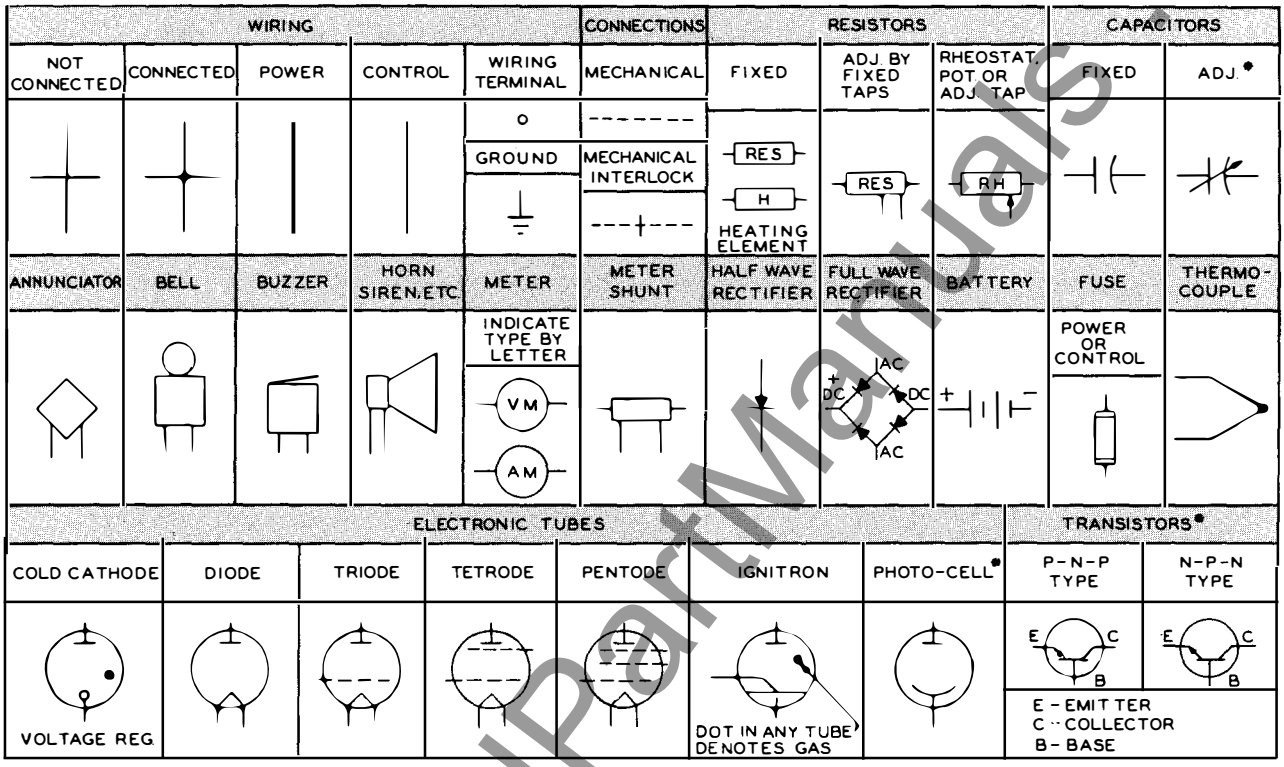
Elementary Diagram—Lines are drawn as directly as possible to show operation of circuit in simplest manner. Does not show physical layout. Also called Line Diagram and Schematic Diagram.

STANDARD ELEMENTARY DIAGRAM SYMBOLS

The diagram symbols shown below have been adopted by the Square D Company from standards established by the National Electrical Manufacturers Association (NEMA). Where no NEMA standard exists, an American Standards Association (ASA) standard is used and is so marked.



STANDARD ELEMENTARY DIAGRAM SYMBOLS



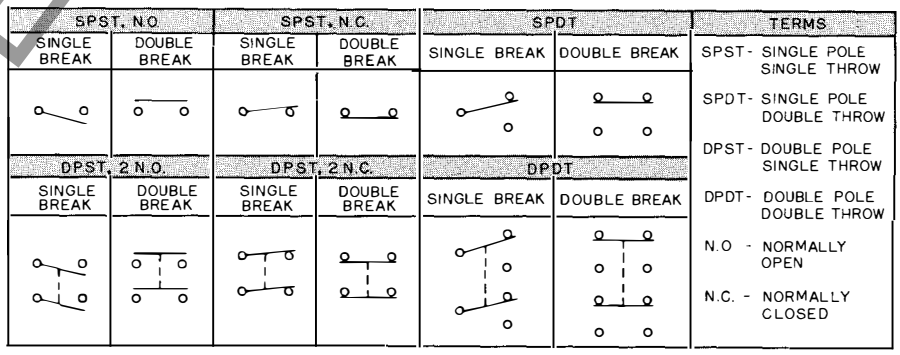
* ASA SYMBOL.

CONTROL AND POWER CONNECTIONS — 600 VOLTS OR LESS — ACROSS-THE-LINE STARTERS

(From NEMA Standard IC-1-21A.60)

	1 PHASE	2 PHASE 4 WIRE	3 PHASE
LINE MARKINGS	L1, L2	L1, L3 - PHASE 1 L2, L4 - PHASE 2	L1, L2, L3
GROUND WHEN USED	L1 IS ALWAYS UNGROUNDED	—	L2
MOTOR RUNNING OVERCURRENT UNITS IN: 1 ELEMENT	L1	—	—
MOTOR RUNNING OVERCURRENT UNITS IN: 2 ELEMENT	—	L1, L4	L1, L3
MOTOR RUNNING OVERCURRENT UNITS IN: 3 ELEMENT	—	—	L1, L2, L3
CONTROL CIRCUIT CONNECTED TO	L1, L2	L1, L3	L1, L2
FOR REVERSING INTERCHANGE LINES	—	L1, L3	L1, L3

SUPPLEMENTARY CONTACT SYMBOLS

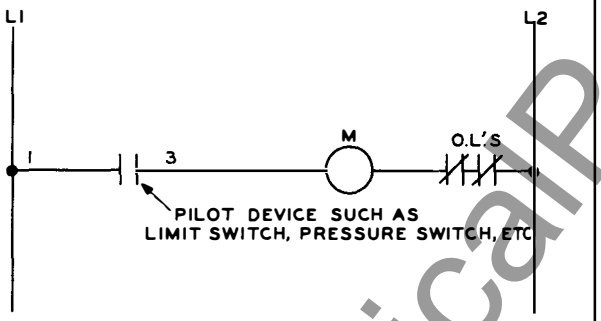


TYPICAL CONTROL CIRCUIT ELEMENTARY DIAGRAMS

Low Voltage Release and **Low Voltage Protection** are the two basic control circuits encountered in motor control applications. The simplest schemes are shown below. Other variations shown on this and the following pages may appear more complicated, but can always be resolved into these two basic principles.

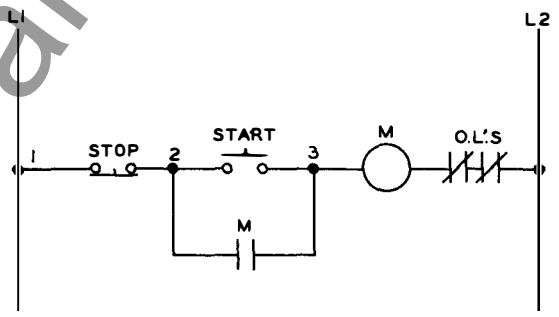
Low Voltage Release is a "two wire" control scheme using a maintained contact pilot device in series with the starter coil. This scheme is used when a starter is required to function automatically without the attention of an operator. If a power failure occurs while the contacts of the pilot device are closed, the starter will drop out. When the power is restored, the starter will pickup automatically through the closed contacts of the pilot device. The term "two wire" control arises from the fact that in the basic circuit, only two wires are required to connect the pilot device to the starter.

2 Wire Control



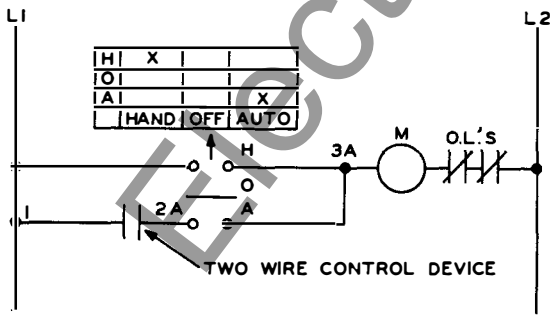
Low Voltage Protection is a "3 wire" control scheme using momentary contact push buttons or similar pilot devices to energize the starter coil. This scheme is used to prevent the unexpected starting of motors which could result in possible injury to machine operators or damage to driven machinery. The starter is energized by pressing the start button. An auxiliary "holding circuit" interlock on the starter forms a parallel circuit around the start button contacts holding the starter in after the button is released. If a power failure occurs, the starter will drop out and will open the holding circuit interlock. Upon resumption of power, the start button **must** be operated again before the motor will restart. The term "3 wire" control arises from the fact that in the basic circuit at least three wires are required to connect the pilot devices to the starter.

3 Wire Control



1

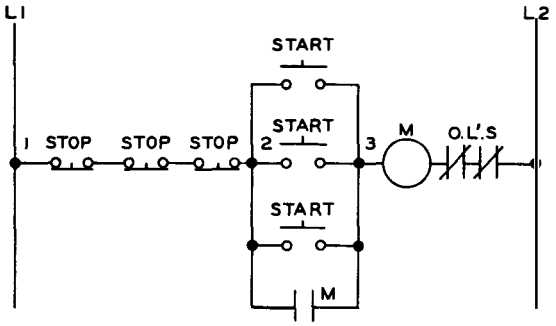
2 Wire Control — With Maintained Contact Hand-Off-Auto Selector Switch



A "Hand-Off-Auto" selector switch is used on two wire control applications where it is desirable to operate the starter manually as well as automatically. The starter coil is energized manually when the switch is turned to the "Hand" position, and is energized automatically by the pilot device when the switch is in the "Auto" position.

2

3 Wire Control — Momentary Contact Multiple Push Button Station

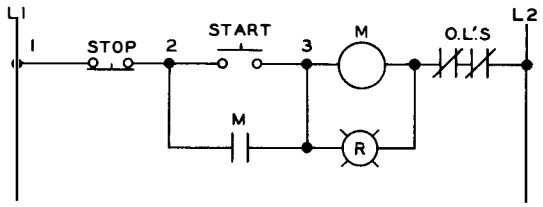


When a motor must be started and stopped from more than one location, any number of "Start" and "Stop" push buttons may be wired together as required. It is also possible to use only one "Start-Stop" station and have several "Stop" buttons at different locations to serve as emergency stop.

TYPICAL CONTROL CIRCUIT ELEMENTARY DIAGRAMS

3

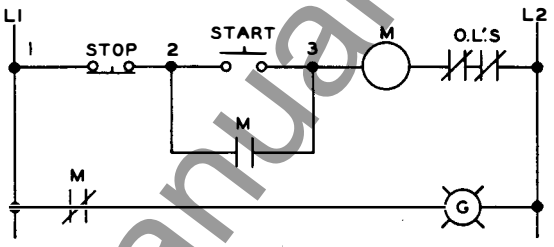
3 Wire Control with Pilot Light to Indicate when Motor is Running



A pilot light can be wired in parallel with the starter coil to indicate when the starter is energized and thus show that the motor is running.

4

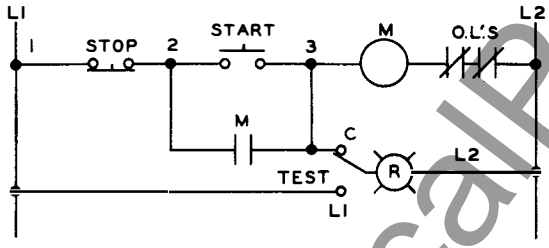
3 Wire Control with Pilot Light to Indicate when Motor is Stopped



A pilot light may be required to indicate when the motor is stopped. This can be done by wiring a normally closed auxiliary contact on the starter in series with the pilot light as shown. When the starter is deenergized, the pilot light is on. When the starter picks up, the auxiliary contact opens, turning off the light.

5

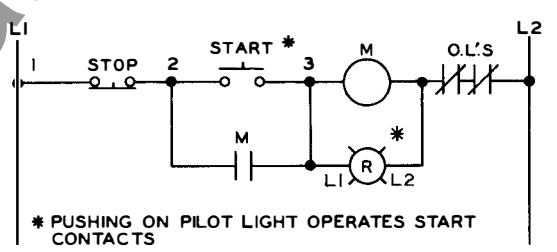
3 Wire Control with Push-To-Test Pilot Light to Indicate when Motor is Running



When the motor running pilot light is not lit, there may be doubt as to whether the circuit is open or whether the pilot light bulb is burned out. The push-to-test pilot light enables the testing of the bulb simply by pushing on the color cap.

6

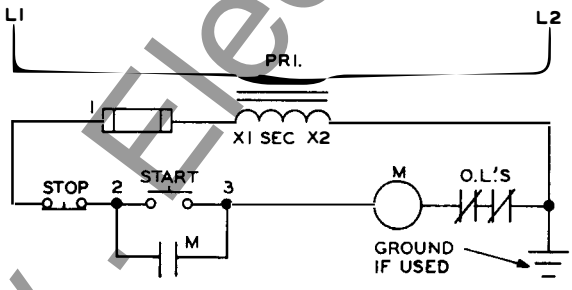
3 Wire Control with Illuminated Push Button to Indicate when Motor is Running



The illuminated push button combines a start button and a pilot light in one unit. Pressing the pilot light lens operates the start contacts. Space is saved by requiring only a two unit push button station instead of three.

7

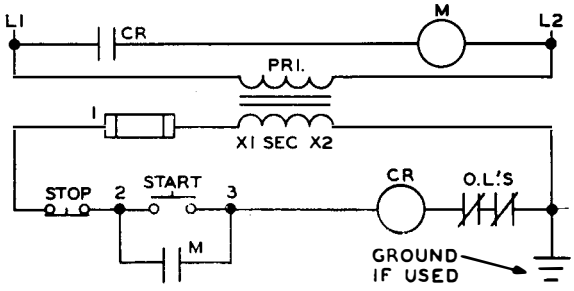
3 Wire Control with Fused Control Circuit Transformer



A step down transformer can be used to provide a control circuit voltage lower than line voltage for reasons of operator safety. One side of the transformer secondary can be grounded when conditions permit. Short circuit protection for the transformer and control circuit is provided by a fuse in the ungrounded side of the transformer secondary.

8

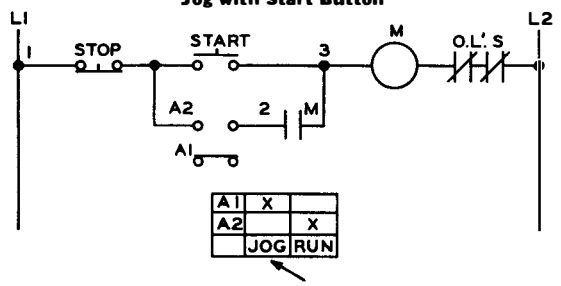
3 Wire Control with Fused Control Circuit Transformer and Control Relay



A starter coil with a high volt-ampere rating may require a control transformer of considerable size. A control relay and a transformer with a low VA rating can be connected so that the normally open relay contact controls the starter coil on the primary or line side. Square D Size 5 Form FT starters use this scheme.

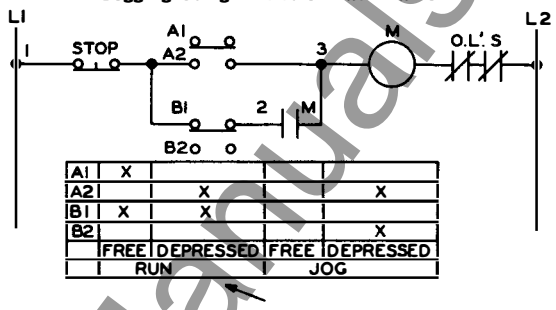
TYPICAL CONTROL CIRCUIT ELEMENTARY DIAGRAMS

9 **Jogging Using a Selector Switch — Jog with Start Button**



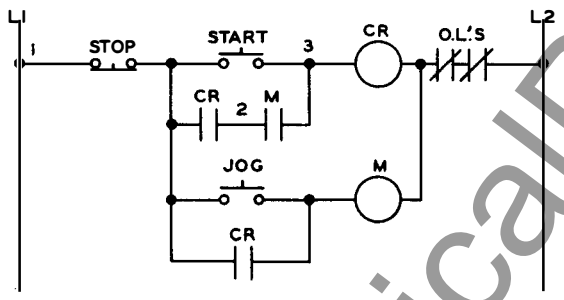
Jogging, or inching, is defined by NEMA as the momentary operation of a motor from rest for the purpose of accomplishing small movements of the driven machine. One method of jogging is shown above. The selector switch disconnects the holding circuit interlock and jogging may be accomplished by pressing the "Start" button.

10 **Jogging Using a Selector Push Button**



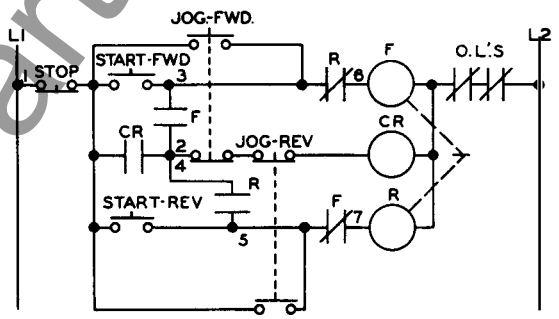
The use of a selector push button to obtain jogging is shown above. In the "Run" position the selector-push button gives normal 3 wire control. In the "Jog" position, the holding circuit is broken and jogging is accomplished by depressing the button.

11 **Jogging Using a Control Relay**



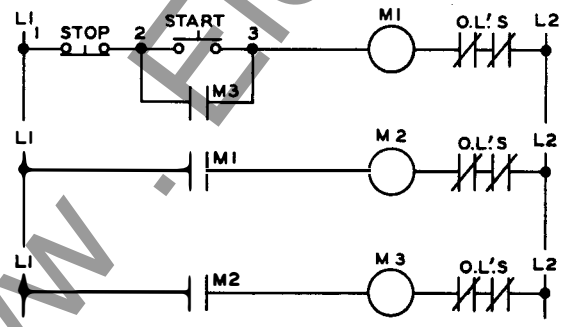
Pressing the "Start" button energizes the control relay which in turn energizes the starter coil. The normally open starter interlock and relay contact then form a holding circuit around the "Start" button. Pressing the "Jog" button energizes the starter coil independent of the relay and no holding circuit forms, thus jogging can be obtained.

12 **Jogging Using a Control Relay for Reversing Starter**



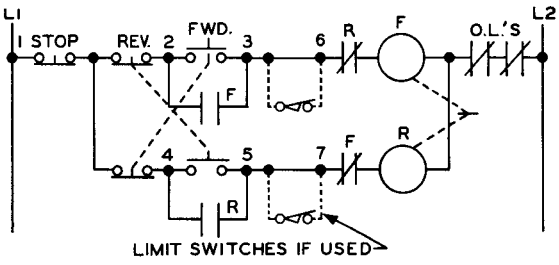
This control scheme permits jogging the motor either in the forward or reverse direction whether the motor is at standstill or is rotating in either direction. Pressing the "Start-Forward" or "Start-Reverse" buttons energizes the corresponding starter coil which closes the circuit to the control relay. The relay picks up and completes the holding circuit around the "Start" button. As long as the relay is energized either the forward or reverse contactor will remain energized. Pressing either "Jog" button will deenergize the relay releasing the closed contactor. Further pressing of the "Jog" button permits jogging in the desired direction.

13 **3 Wire Control — More than One Starter, One Push Button Station Controls All**



When one "Start-Stop" station is required to control more than one starter, the scheme above can be used. A maintained overload on any one of the motors will drop out all three starters.

14 **● 3 Wire Control — Reversing Starter**



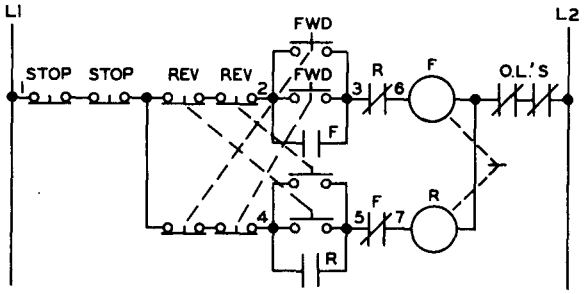
3 wire control of a reversing starter can be accomplished with a "Forward-Reverse-Stop" push button station as shown above. Limit switches can be added to stop the motor at a certain point in either direction. Jumpers 6 to 3 and 7 to 5 must then be removed.

● Revised — 12/67

TYPICAL CONTROL CIRCUIT ELEMENTARY DIAGRAMS

15

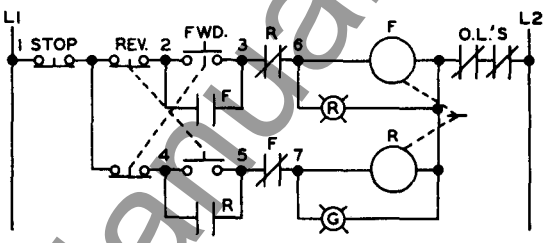
3 Wire Control — Reversing Starter Multiple Push Button Station



More than one "Forward-Reverse-Stop" push button station may be required and can be connected in the manner shown above.

16

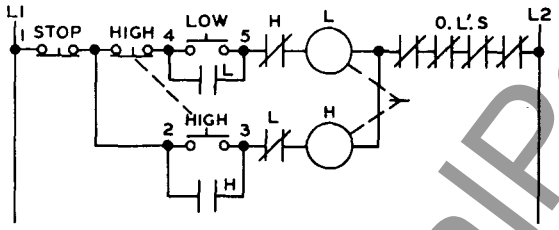
3 Wire Control — Reversing Starter with Pilot Lights to Indicate Direction Motor is Running



Pilot lights can be connected in parallel with the forward and reverse contactor coils to indicate which contactor is energized and thus which direction the motor is running.

17

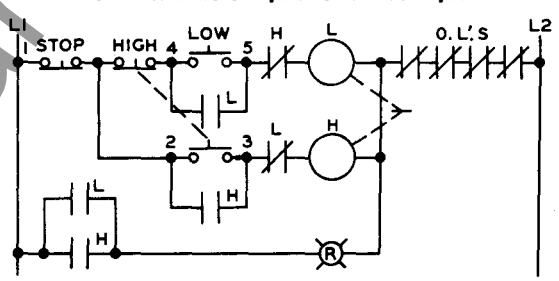
3 Wire Control — Two Speed Starter



3 wire control of a two speed starter with a "High-Low-Stop" push button station is shown above. This scheme allows the operator to start the motor from rest at either speed or to change from low to high speed. The "Stop" button must be operated before it is possible to change from high to low speed. This arrangement is intended to prevent excessive line current and shock to motor and driven machinery which results when motors running at high speed are reconnected for a lower speed.

18

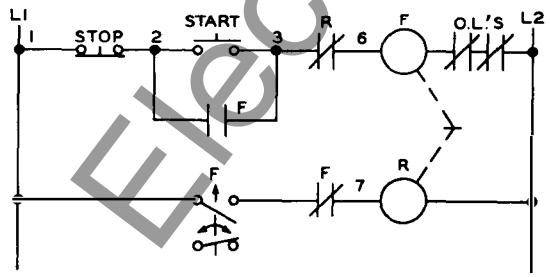
3 Wire Control — Two Speed Starter with One Pilot Light to Indicate Motor Operation at Each Speed



One pilot light can be used to indicate operation at both low and high speeds. One extra normally open interlock on each contactor is required. Two pilot lights, one for each speed, could be used by connecting pilot lights in parallel with high and low coils. (See Reversing Starter diagram above).

19

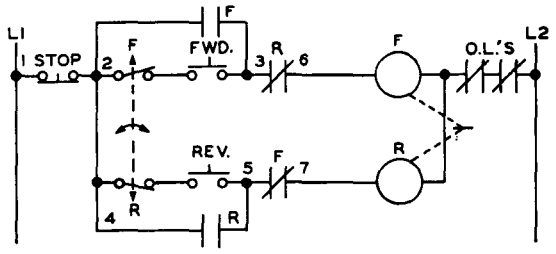
Plugging a Motor to a Stop from One Direction Only



Plugging is defined by NEMA as a system of braking in which the motor connections are reversed so that the motor develops a counter-torque, thus exerting a retarding force. In the above scheme, the forward rotation of the motor closes the normally open plugging switch contact. When the "Stop" button is operated, the forward contactor drops out, energizing the reverse contactor through the plugging switch and normally closed forward interlock. This reverses motor connections and the motor is braked to a stop. The plugging switch then opens and disconnects the reverse contactor which is used only for plug-stopping and not for running in reverse.

20

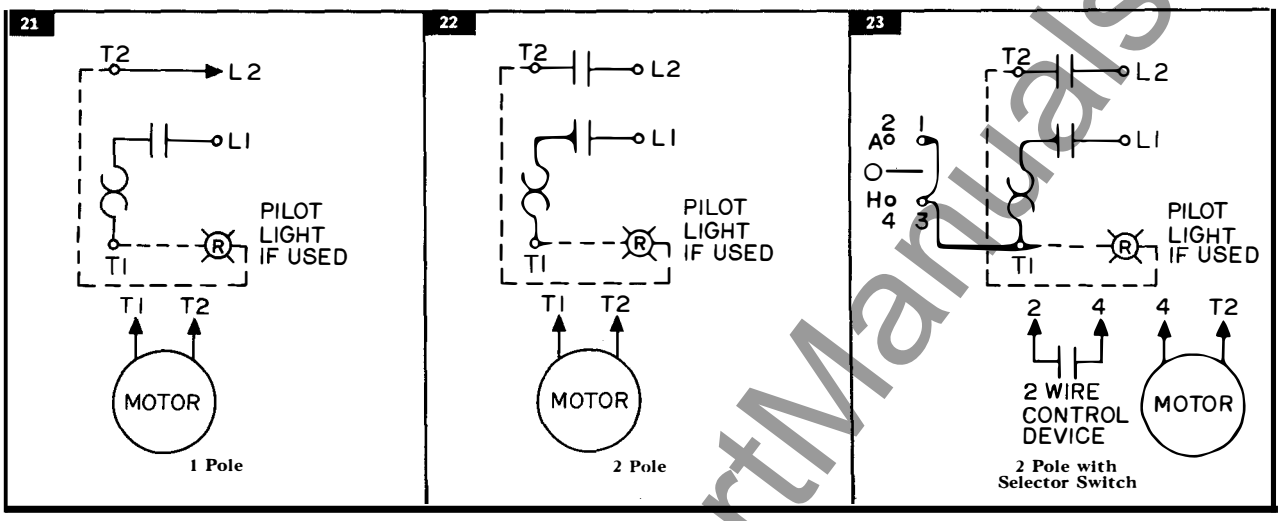
Anti-Plugging — Motor to be Reversed but Must Not be Plugged



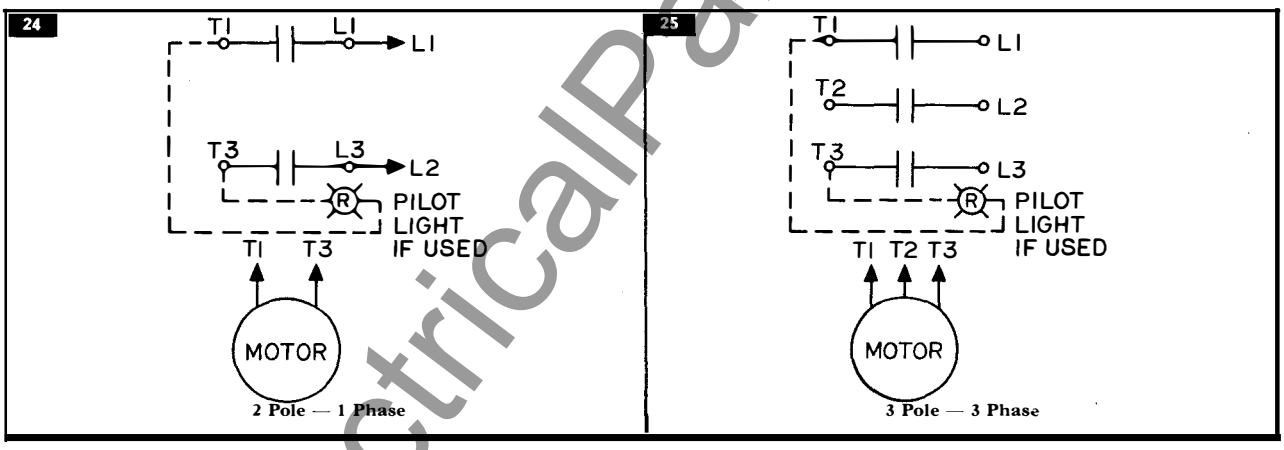
Anti-plugging protection is defined by NEMA as the effect of a device which operates to prevent application of counter-torque by the motor until the motor speed has been reduced to an acceptable value. In the scheme above, with the motor operating in one direction, a contact on the anti-plugging switch opens the control circuit of the contactor used for the opposite direction. This contact will not close until the motor has slowed down, after which the other contactor can be energized.

CLASS 2510
AC MANUAL STARTERS AND MANUAL MOTOR STARTING SWITCHES

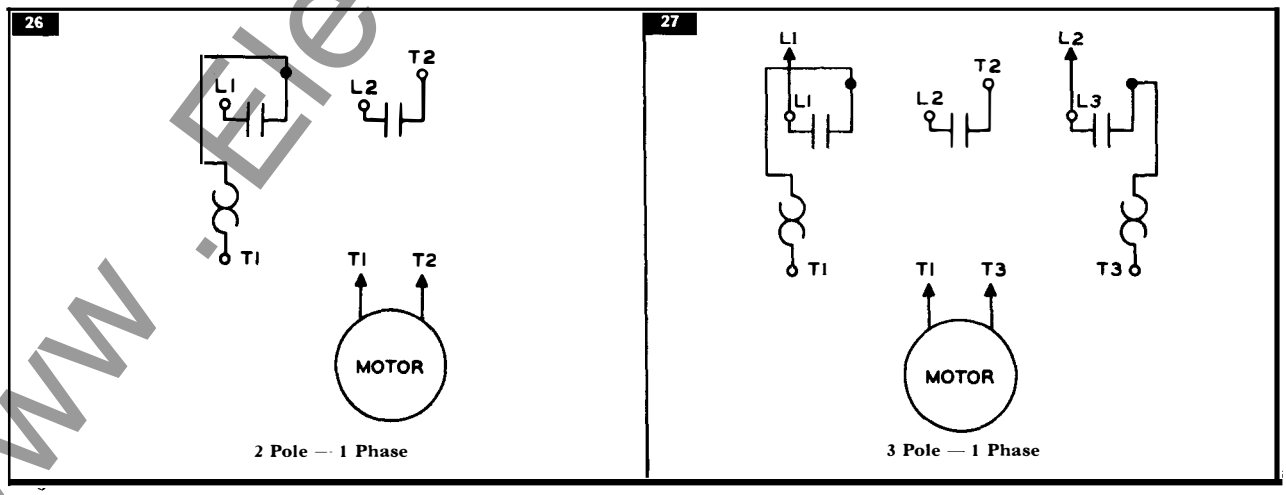
FRACTIONAL HORSEPOWER MANUAL STARTERS — TYPE F



MANUAL MOTOR STARTING SWITCHES



LINE VOLTAGE MANUAL STARTERS — SIZES 0 AND 1



CLASS 2510
AC MANUAL STARTERS

LINE VOLTAGE MANUAL STARTERS — SIZES 0 AND 1

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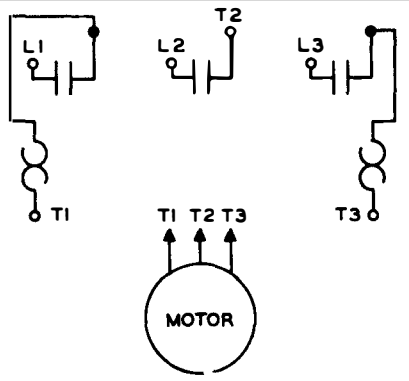
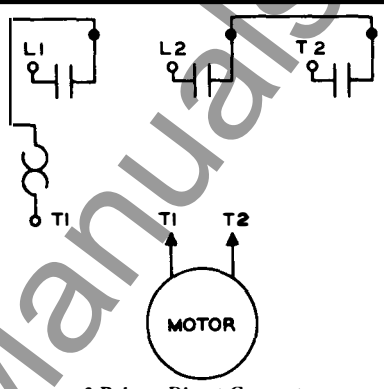


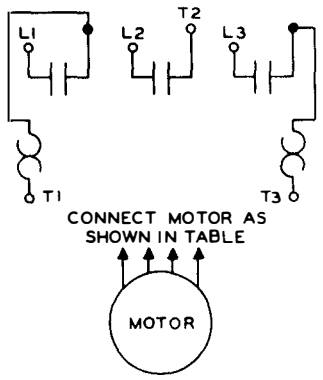
3 Pole — 3 Phase

29



3 Pole — Direct Current

30

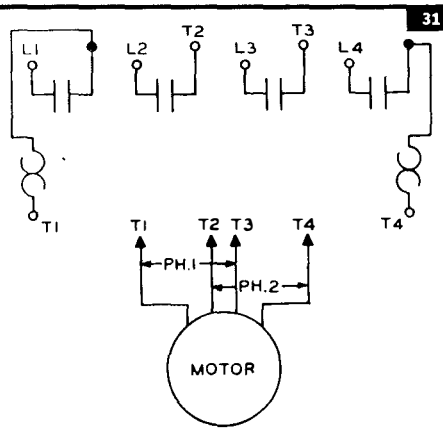


	LINE CONNECTIONS				LOAD CONNECTIONS			
STARTER MARKINGS	L1	L2	L3	—	T1	T2	T3	—
FOR 2 Ø, 3 WIRE	L1	L2	L3	—	T1	T4 T3	T2	—
FOR 2 Ø, 4 WIRE	L1	L3	L2	L4 TO T4	T1	T3	T2	T4 TO L4

FOR 2 PHASE CONNECTIONS USING THREE POLE STARTER, CONNECT LINE AND MOTOR TERMINALS TO THE STARTER TERMINAL IN THE SAME COLUMN.

3 Pole — 2 Phase, 3 and 4 Wire

31



4 Pole — 2 Phase, 4 Wire

CLASS 2511
AC REVERSING MANUAL STARTERS AND MANUAL MOTOR STARTING SWITCHES

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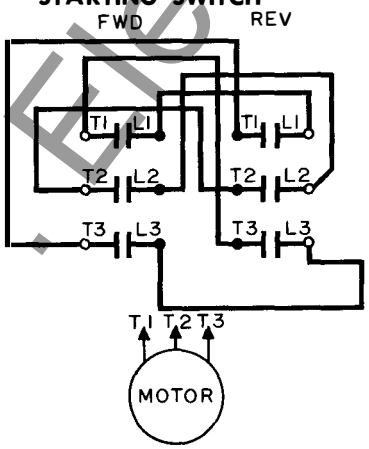
REVERSING MANUAL MOTOR STARTING SWITCH



Type K, 3 Pole — 3 Phase

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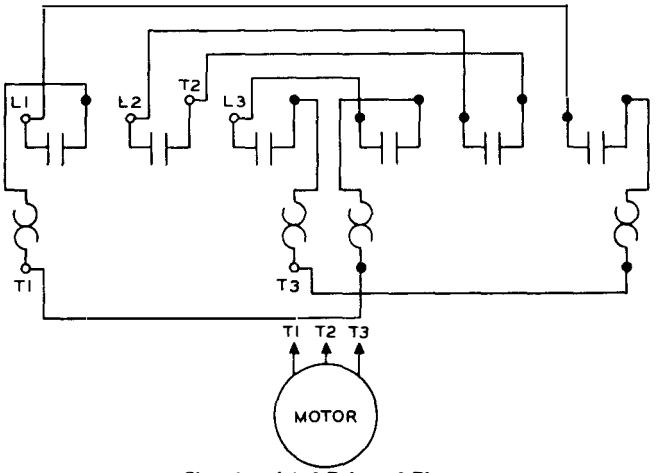
REVERSING MANUAL STARTER



Sizes 0 and 1, 3 Pole — 3 Phase

CLASS 2512
AC TWO SPEED MANUAL STARTERS AND MANUAL STARTING SWITCHES

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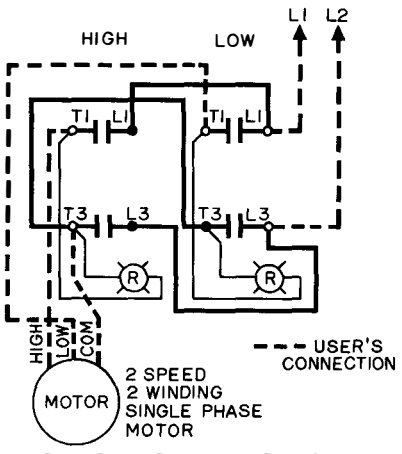
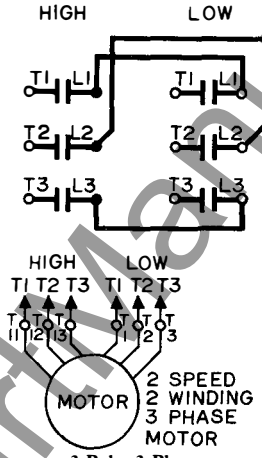
TWO SPEED MANUAL MOTOR STARTING SWITCH — TYPE K



2 Pole, Single Phase with Pilot Lights



3 Pole, 3 Phase

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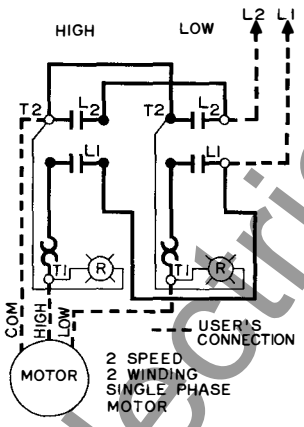
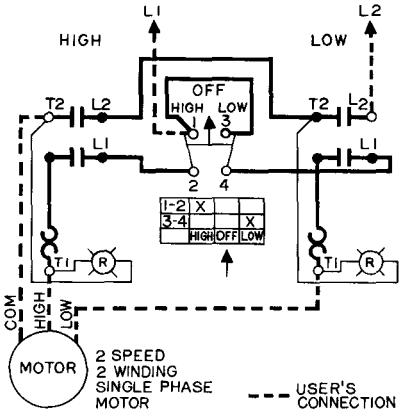
TWO SPEED MANUAL MOTOR STARTERS — TYPE F



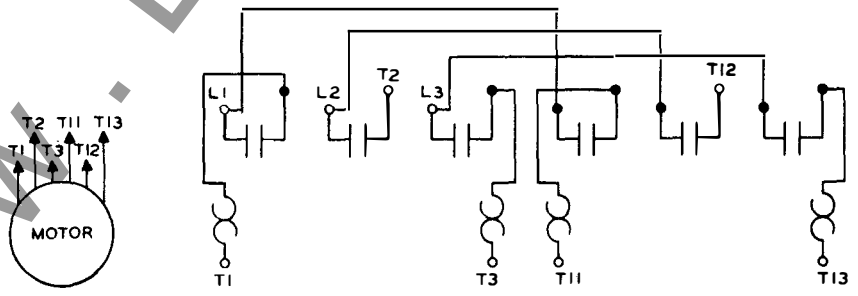
2 Unit — 2 Pole with
Mechanical Interlock and Pilot Lights



3 Unit — 2 Pole with
Selector Switch and Pilot Lights

36

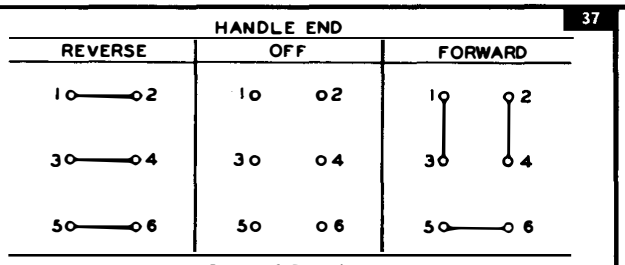
SIZES 0 AND 1 — TWO SPEED MANUAL STARTERS



Two Speed Starter
For Wye Connected
Separate Winding Motor

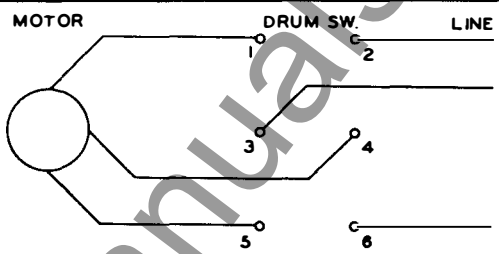
SIZES 0 & 1

37



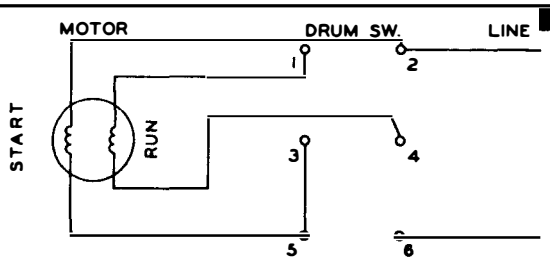
Internal Switching

38



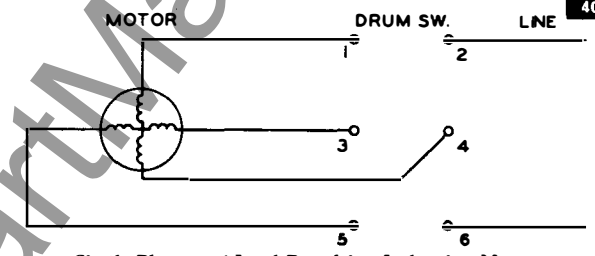
3 Phase — 3 Wire Motor

39



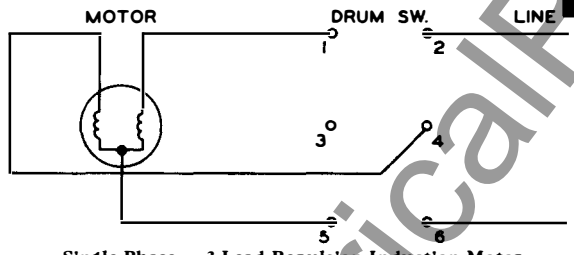
Single Phase — Capacitor or Split Phase Motor

40



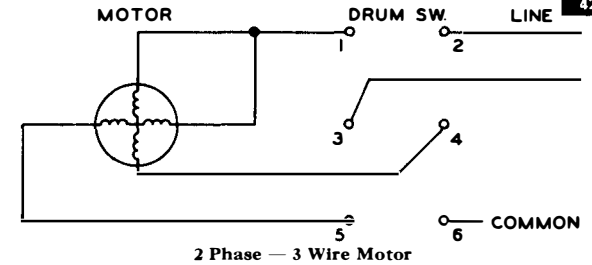
Single Phase — 4 Lead Repulsion Induction Motor

41



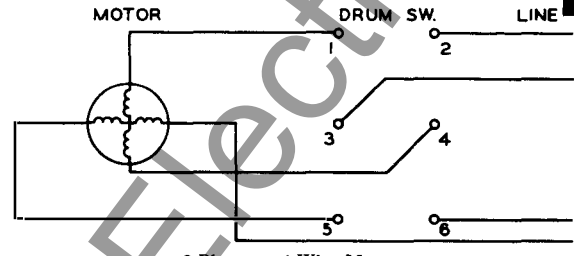
Single Phase — 3 Lead Repulsion Induction Motor

42



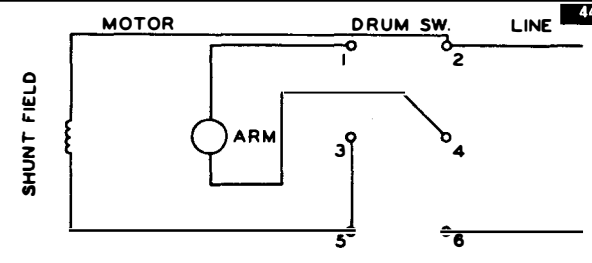
2 Phase — 3 Wire Motor

43



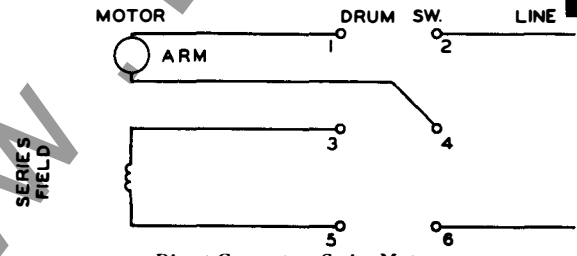
2 Phase — 4 Wire Motor

44



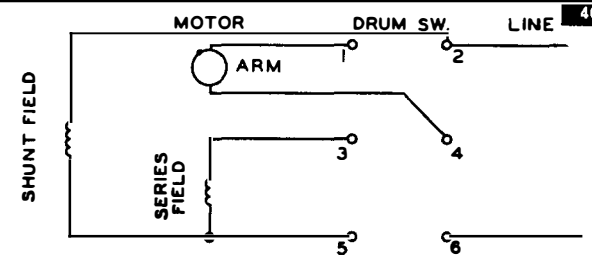
Direct Current — Shunt Motor

45



Direct Current — Series Motor

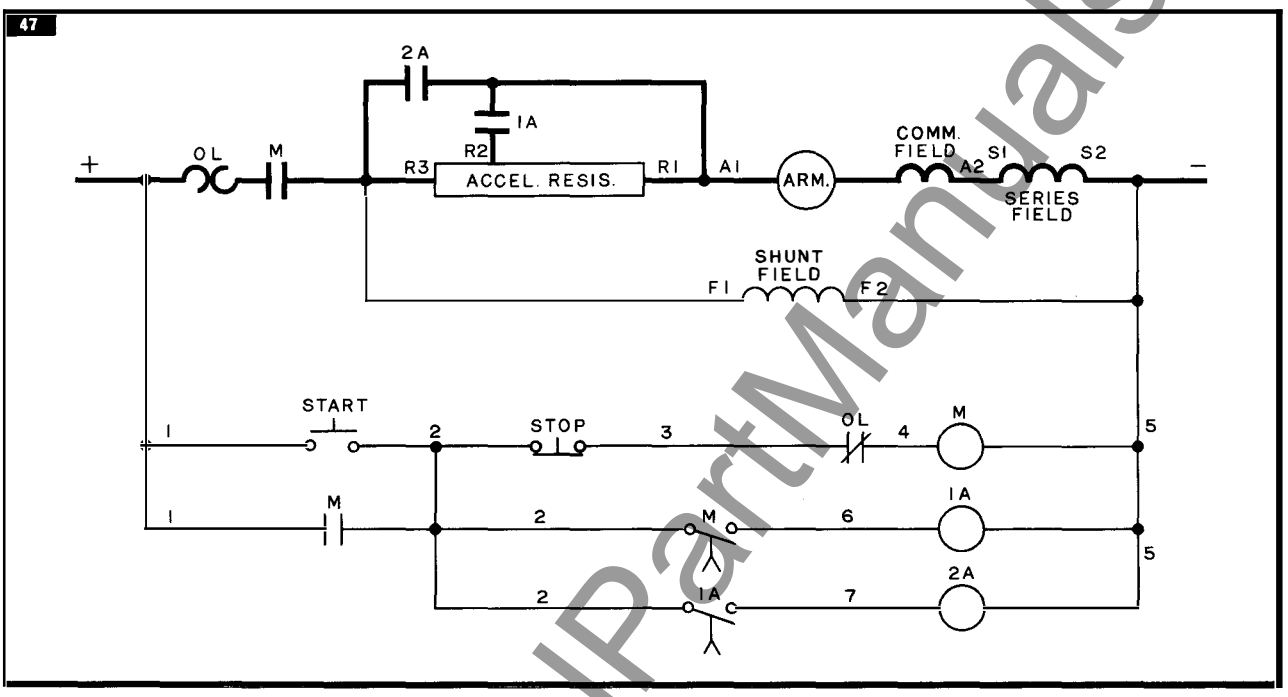
46



Direct Current — Compound Motor

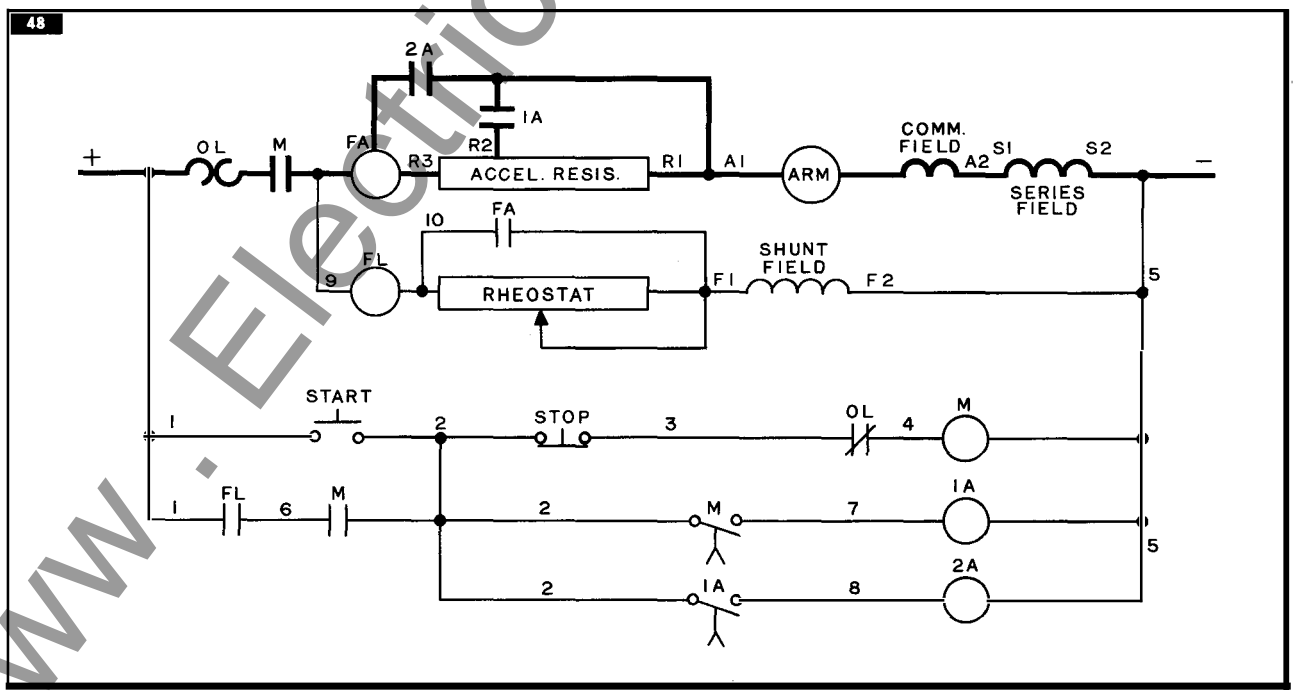
CLASS 7135
CONSTANT SPEED, DC STARTER

47



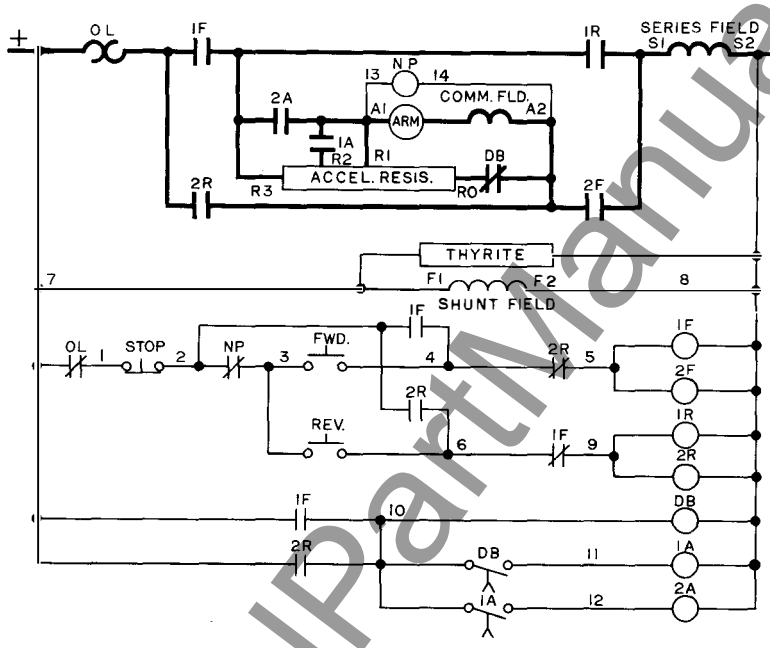
CLASS 7136
ADJUSTABLE SPEED, DC STARTER

48



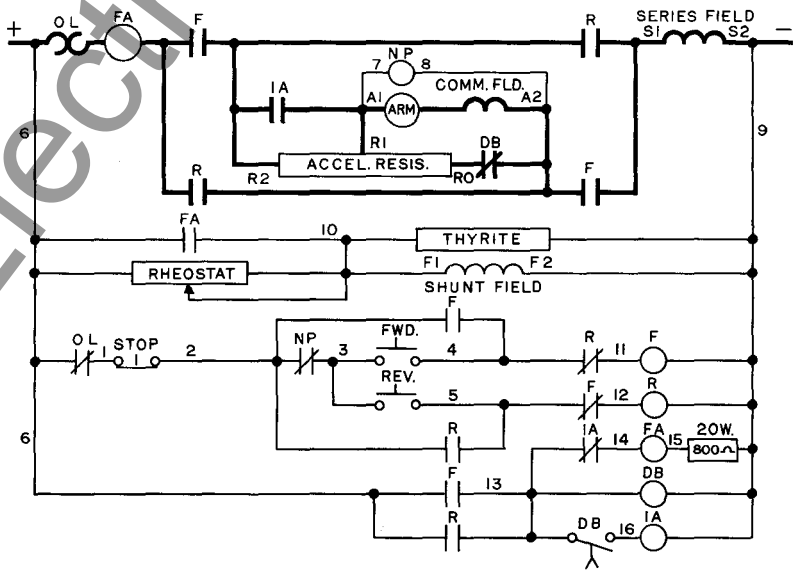
CLASS 7735
REVERSING CONSTANT SPEED, DC STARTER

49



CLASS 7736
REVERSING ADJUSTABLE SPEED, DC STARTER

50

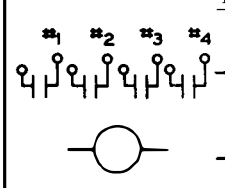


CLASSES 8501, 8508
AC MAGNETIC RELAYS

51

TYPE A, 10 AMPERE RELAY, CONVERTIBLE CONTACTS

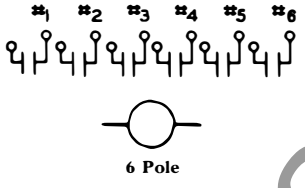
Contact Arrangement



2, 3 and 4 Pole

No. of Poles	Type No.	Contact Number 1	2	3	4
2	AO-20	O			O
	AO-11	O			X
	AO-02	X			X
3	AO-30	O	O		O
	AO-21	O	O		X
	AO-12	O	X		X
	AO-03	X	X		X
4	AO-40	O	O	O	O
	AO-31	O	O	O	X
	AO-22	O	O	X	X
	AO-13	O	X	X	X
	AO-04	X	X	X	X

Contact Arrangement



6 Pole

O—Normally Open Contact
X—Normally Closed Contact

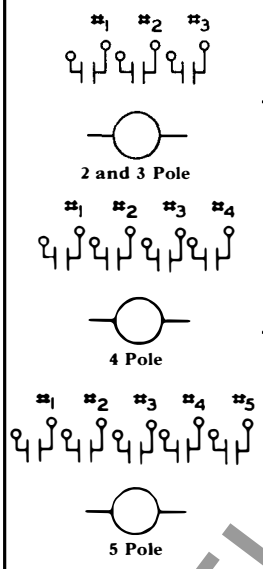
No. of Poles	Type No.	Contact Number 1	2	3	4	5	6
6	AO-60	O	O	O	O	O	O
	AO-51	O	O	O	O	O	X
	AO-42	O	O	O	O	X	X
	AO-33	O	O	O	X	X	X
	AO-24	O	O	X	X	X	X
	AO-15	O	X	X	X	X	X
	AO-06	X	X	X	X	X	X

Note: Class 8508 Type A mechanically held relays have same contact arrangements as above except unlatch coil is added to diagram.

52

TYPE B, 15 AMPERE RELAY, CONVERTIBLE CONTACTS

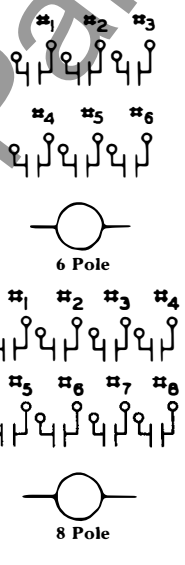
Contact Arrangement



No. of Poles	Type Number	Contact Number 1	2	3	4	5
2	BHO-20	O		O		
	BHO-11	O		X		
	BHO-02	X		X		
3	BHO-30	O	O	O		
	BHO-21	O	O	X		
	BHO-12	O	X	X		
	BHO-03	X	X	X		
4	BHO-40	O	O	O	O	
	BHO-31	O	O	O	X	
	BHO-22	O	O	X	X	
	BHO-13	O	X	X	X	
	BHO-04	X	X	X	X	
5	BHO-50	O	O	O	O	O
	BHO-41	O	O	O	O	X
	BHO-32	O	O	O	X	X
	BHO-23	O	O	X	X	X
	BHO-14	O	X	X	X	X
	BHO-05	X	X	X	X	X

O—Normally Open Contact
X—Normally Closed Contact

Contact Arrangement



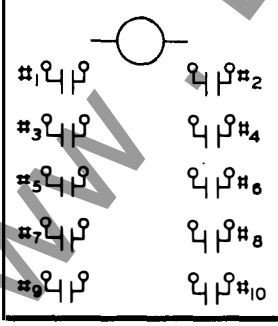
No. of Poles	Type Number	Contact Number 1	2	3	4	5	6	7	8
6	BHO-60	O	O	O	O	O	O		
	BHO-51	O	O	X	O	O	O		
	BHO-42	O	X	X	O	O	O		
	BHO-33	X	X	X	O	O	O		
	BHO-24	X	X	X	O	O	X		
	BHO-15	X	X	X	O	X	X		
	BHO-06	X	X	X	X	X	X		
8	BHO-80	O	O	O	O	O	O	O	O
	BHO-71	O	O	O	X	O	O	O	O
	BHO-62	O	O	X	X	O	O	O	O
	BHO-53	O	X	X	X	O	O	O	O
	BHO-44	X	X	X	X	O	O	O	O
	BHO-35	X	X	X	X	O	O	O	X
	BHO-26	X	X	X	X	O	O	X	X
	BHO-17	X	X	X	X	O	X	X	X
	BHO-08	X	X	X	X	X	X	X	X

Note: Class 8508 Type B mechanically held relays have same contact arrangements as above except unlatch coil is added to diagram.

53

TYPE D, 10 AMPERE RELAY, FIXED CONTACTS

Contact Arrangement



Type No.	Contact Number 1	2	3	4	5	6	7	8	9	10
DO-20	O	O								
DO-02			X	X						
DO-22	*O	*O	*X	*X						
DO-40	O	O	O	O						
DO-42	O	O	*O	*O	*X	*X				
DO-44	O	O	O	O			X	X	X	X
DO-60	O	O			O	O			O	O
DO-62	O	O	O	O	O	O			X	X
DO-64	O	O	O	O	*O	*O	*X	*X	X	X
DO-80	O	O	O	O	O	O			O	O
DO-82	O	O	O	O	*O	*O	*X	*X	O	O

Note: Class 8508 Type D mechanically held relays have same contact arrangements as shown at left except unlatch coil is added to diagram.

O—Normally Open Contact

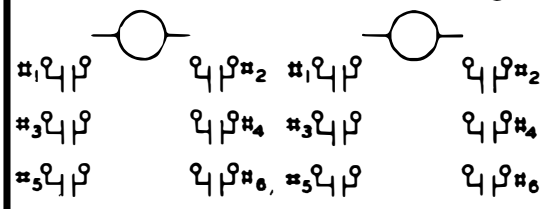
X—Normally Closed Contact

*—Contacts of Individual Double Throw Poles must be used on the same polarity.

54

TYPE D RELAY OPERATED TIMER, FIXED CONTACTS

Contact Arrangement



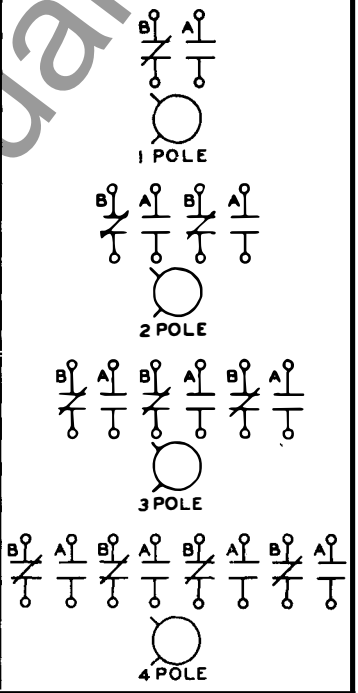
Type DDO Type DEO

Type Number	Contact Number					
	1	2	3	4	5	6
DDO-22 DEO-22	*O	*O	*X	*X		
DDO-42 DEO-42	O	O	*O	*O	*X	*X

O—Normally Open Contact
X—Normally Closed Contact
*Contacts of Individual Double Throw Poles must be used on the same polarity.

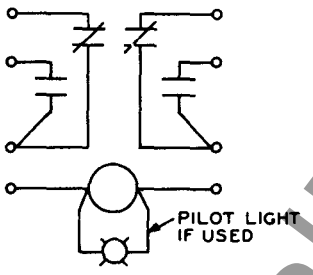
55

TYPE P, 10 AMPERE RELAY

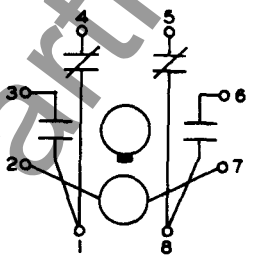


56

TYPE F RELAY



Type FO, FBO or FSO

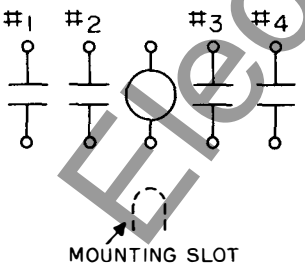


Type FPO
Octal Plug-in, Bottom View

57

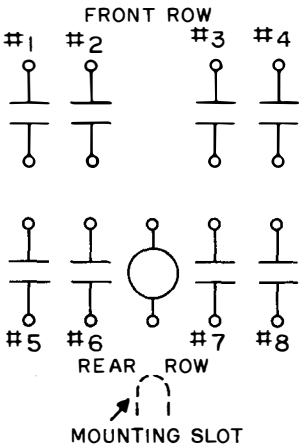
TYPE G, 10 AMPERE RELAY, CONVERTIBLE CONTACTS

2, 3 and 4 Pole Contact Arrangement



No. of Poles	Type	Contact Number 1	2	3	4
2	GO-20	O			O
	GO-11	O			X
	GO-02	X			X
3	GO-30	O		O	O
	GO-21	O		O	X
	GO-12	O		X	X
	GO-03	X		X	X
4	GO-40	O	O	O	O
	GO-31	O	O	O	X
	GO-22	O	O	X	X
	GO-13	O	X	X	X
	GO-04	X	X	X	X

6 and 8 Pole Contact Arrangement



No. of Poles	Type	Contact Number 1	2	3	4
		5	6	7	9
6	GO-60	O	O	O	O
		O			O
	GO-51	O	O	O	X
		O			O
	GO-42	O	O	X	X
		O			O
	GO-33	O	X	X	X
		O			O
	GO-24	X	X	X	X
		O			O
	GO-15	O	X	X	X
		X			X
	GO-06	X	X	X	X
		X			X
8	GO-80	O	O	O	O
		O	O	O	O
	GO-71	O	O	O	X
		O	O	O	O
	GO-62	O	O	X	X
		O	O	O	O
	GO-53	O	X	X	X
		O	O	O	O
	GO-44	X	X	X	X
		O	O	O	O
	GO-35	O	O	O	X
		X	X	X	X
	GO-26	O	O	X	X
		X	X	X	X
	GO-17	O	X	X	X
		X	X	X	X
	GO-08	X	X	X	X

Note: Class 8501 Type GO—GL mechanically held relays have same contact arrangements as above except unlatch coil is added to diagram.

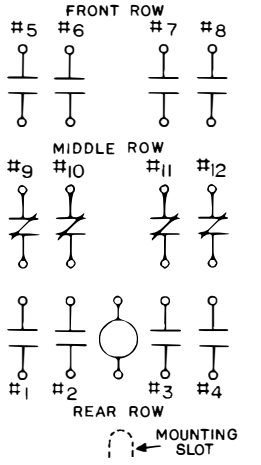
O—Normally Open Contact
X—Normally Closed Contact

CLASS 8501
AC MAGNETIC RELAYS

58

TYPE G, 10 AMPERE RELAY WITH UNIVERSAL POLE ATTACHMENT

8, 10 and 12 Pole Contact Arrangement



O—Normally Open Contact
X—Normally Closed Contact

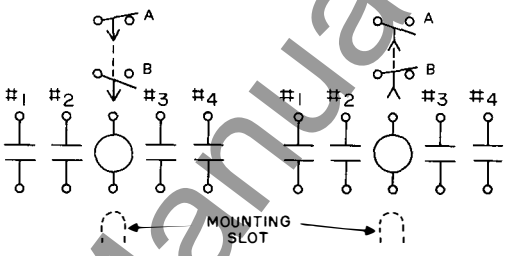
No. of Poles	Type	Contact Number * 5 (9, 1)	6 (10, 2)	7 (11, 3)	8 (12, 4)
8	GO-00-GU-44	O	O	O	O
		X	X	X	X
		—	—	—	—
10	GO-20-GU-44	O	O	O	O
		X	X	X	X
		O	—	—	O
	GO-11-GU-44	O	O	O	O
		X	X	X	X
		O	—	—	X
	GO-02-GU-44	O	O	O	O
		X	X	X	X
		X	—	—	X
12	GO-40-GU-44	O	O	O	O
		X	X	X	X
		O	O	O	O
	GO-31-GU-44	O	O	O	O
		X	X	X	X
		O	O	O	X
	GO-22-GU-44	O	O	O	O
		X	X	X	X
		O	O	X	X
	GO-13-GU-44	O	O	O	O
		X	X	X	X
		O	X	X	X
	GO-04-GU-44	O	O	O	O
		X	X	X	X
		X	X	X	X

*Poles 1, 2, 3 and 4 Convertible
Poles 5, 6, 7, 8, 9, 10, 11 and 12 non-convertible.

59

TYPE G, RELAY OPERATED TIMER

• Contact Arrangement



Type GO-GD

Type GO-GE

Instantaneous Contacts

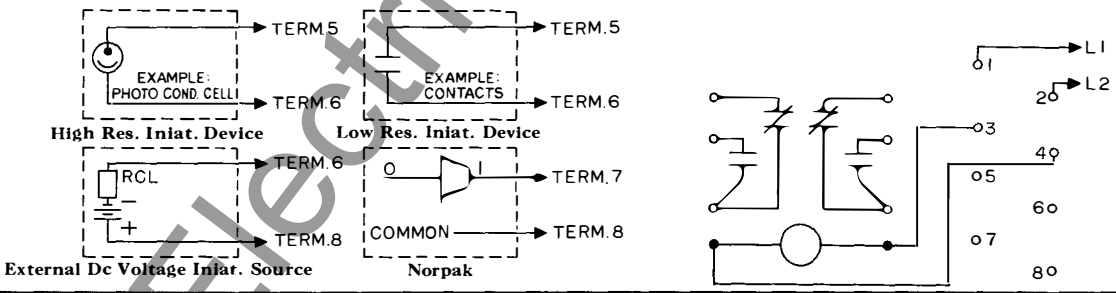
O—Normally Open Contact
X—Normally Closed Contact

No. of Poles	Type	Contact Number 1	2	3	4
0	GO-00	—	—	—	—
2	GO-20	O	—	—	O
	GO-11	O	—	—	X
	GO-02	X	—	—	X
3	GO-30	O	—	O	O
	GO-21	O	—	O	X
	GO-12	O	—	X	X
	GO-03	X	—	X	X
4	GO-40	O	O	O	O
	GO-31	O	O	O	X
	GO-22	O	O	X	X
	GO-13	O	X	X	X
	GO-04	X	X	X	X

CLASS 8501
AC SOLID STATE RELAYS

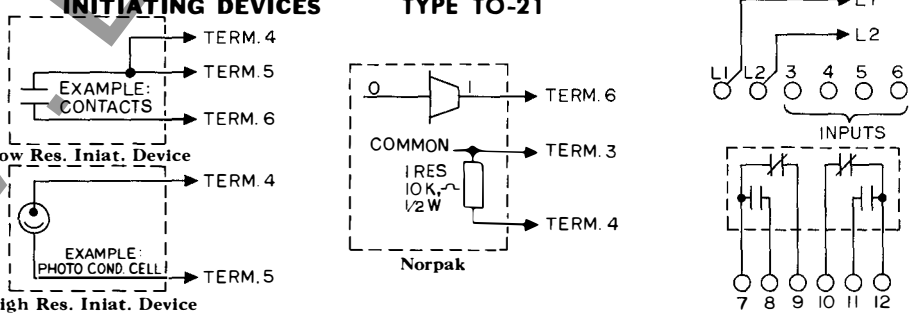
60

INITIATING DEVICES TYPE TO-20



61

INITIATING DEVICES TYPE TO-21

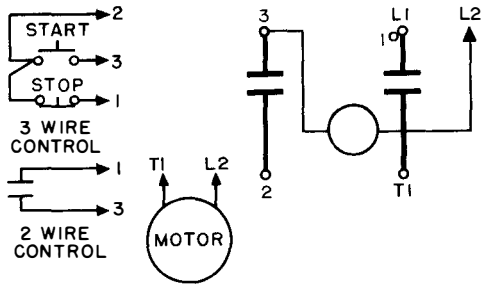


WIRING DIAGRAMS

CLASS 8502
AC MAGNETIC CONTACTORS

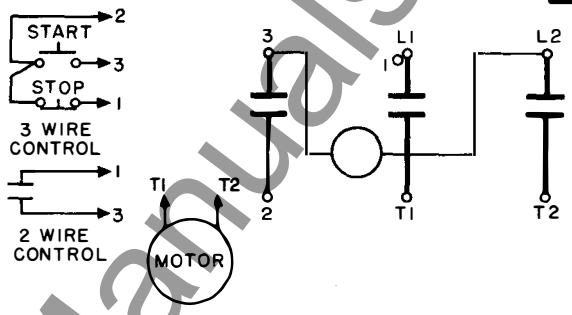
TYPE S SIZES 0, 1 AND 2

62



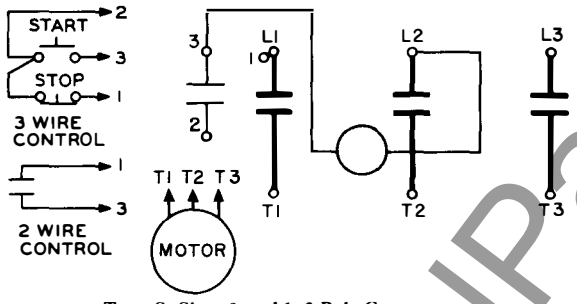
Type S, Sizes 0 and 1, 1 Pole Contactors

63



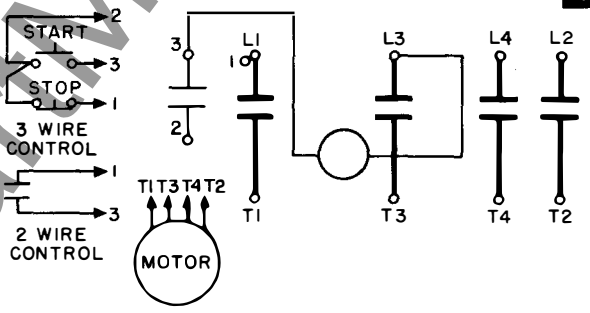
Type S, Sizes 0 and 1, 2 Pole Contactors

64



Type S, Sizes 0 and 1, 3 Pole Contactors

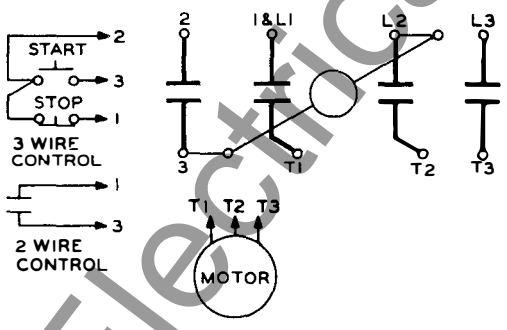
65



Type S, Sizes 0 and 1, 4 Pole Contactors

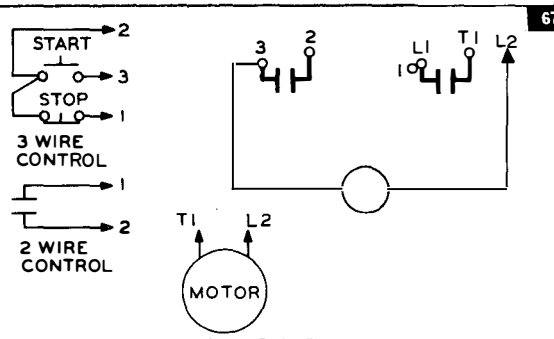
TYPES A THRU K SIZES 00, 0, 1, 2, 3, 4, 5, 6, 7 AND 8

66



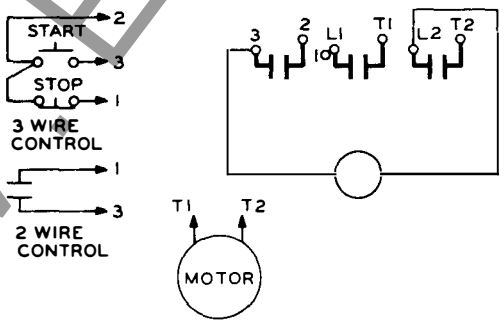
Size 00, 3 Pole Contactor

67



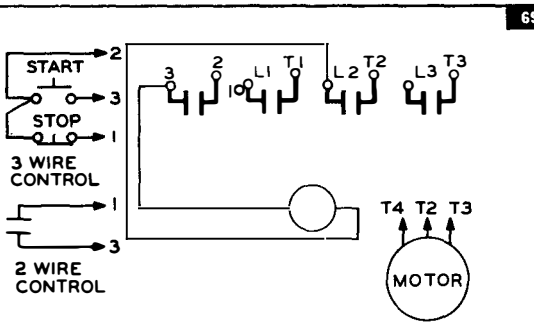
Sizes 0 and 1, 1 Pole Contactors

68



Sizes 0 and 1, 2 Pole Contactors

69

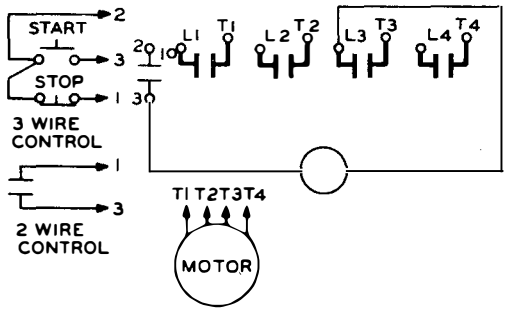


Size 0 and 1, 3 Pole Contactors

CLASS 8502
AC MAGNETIC CONTACTORS

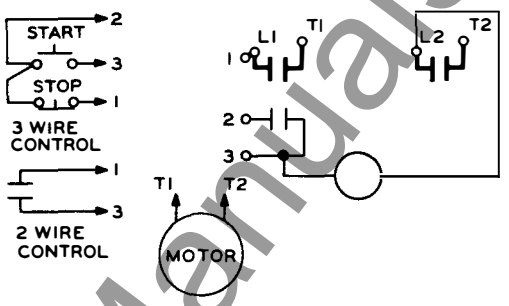
TYPES A THRU K, SIZES 00, 0, 1, 2, 3, 4, 5, 6, 7 AND 8 (Cont'd)

70



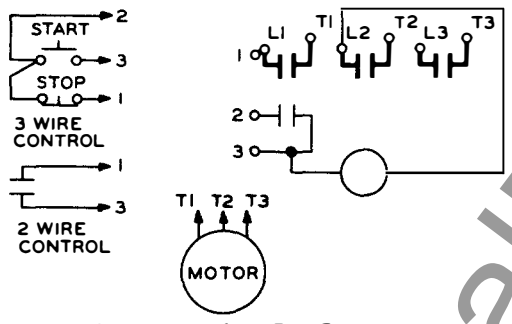
Sizes 0 and 1, 4 Pole Contactors

71



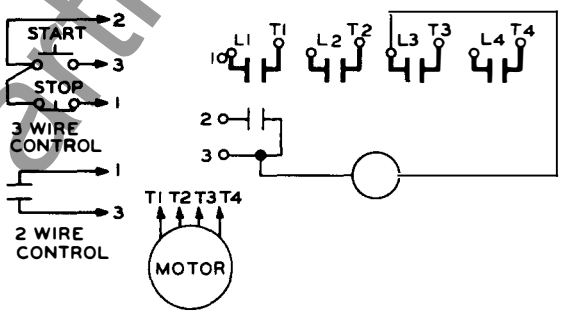
Sizes 2, 3, 4 and 5, 2 Pole Contactors

72



Size 2, 3, 4 and 5, 3 Pole Contactors

73

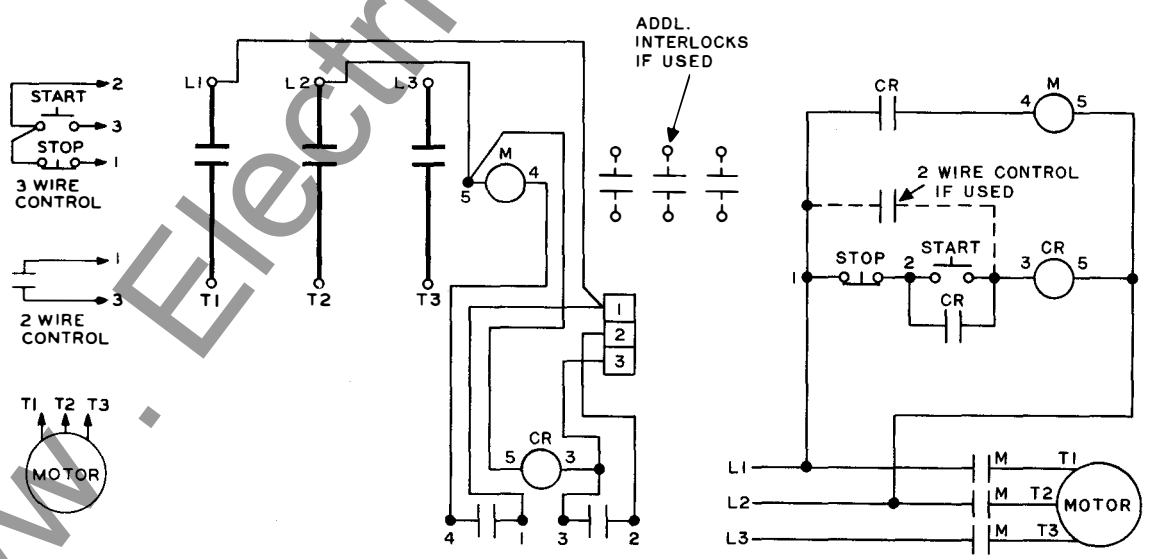


Sizes 2, 3, 4 and 5, 4 Pole Contactors

74

Wiring Diagram

Elementary Diagram

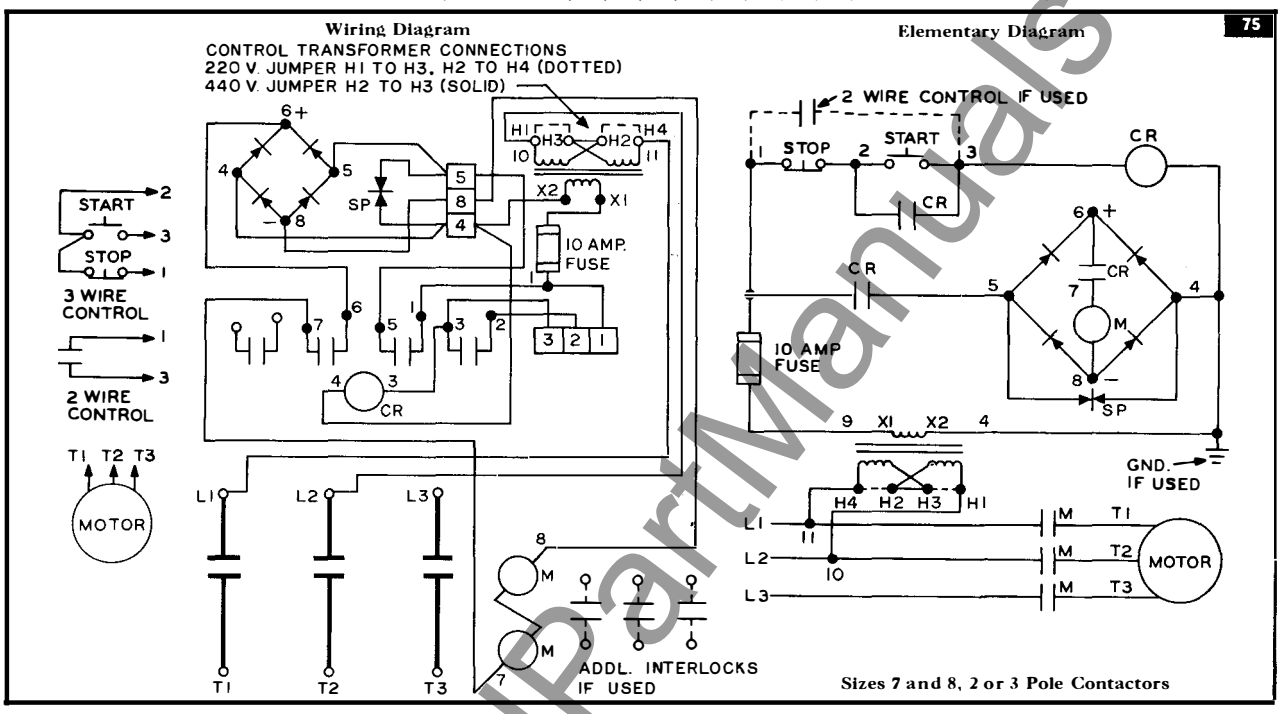


Size 6, 2 or 3 Pole Contactors

CLASS 8502
AC MAGNETIC CONTACTORS

TYPES A THRU K, SIZES 00, 0, 1, 2, 3, 4, 5, 6, 7, AND 8 (Cont'd)

75

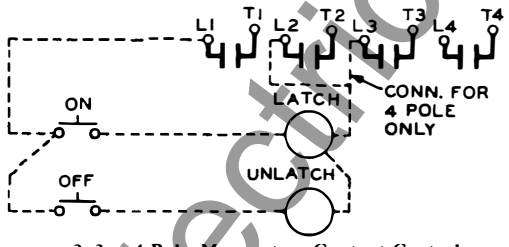


Sizes 7 and 8, 2 or 3 Pole Contactors

CLASS 8508
AC MECHANICALLY HELD MAGNETIC CONTACTORS

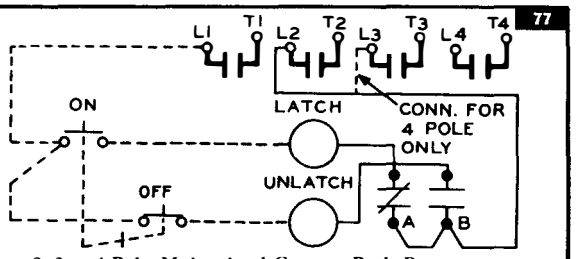
SIZES 1, 2 & 3

76



2, 3 or 4 Pole, Momentary Contact Control

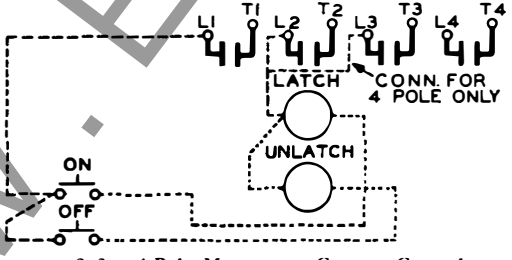
77



2, 3 or 4 Pole, Maintained Contact Push Button Control with Coil Clearing Contacts

SIZE 4

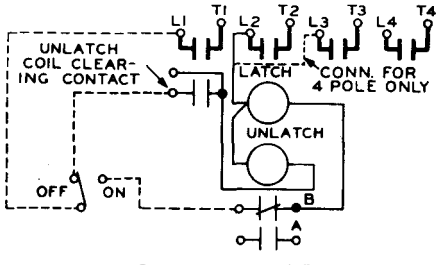
78



2, 3 or 4 Pole, Momentary Contact Control

Note: For 2 Pole Device: L1-T1 and L2-T2 provided.
For 3 Pole Device: L1-T1, L2-T2, and L3-T3 provided.
For 4 Pole Device: L1-T1, L2-T2, L3-T3 and L4-T4 provided.

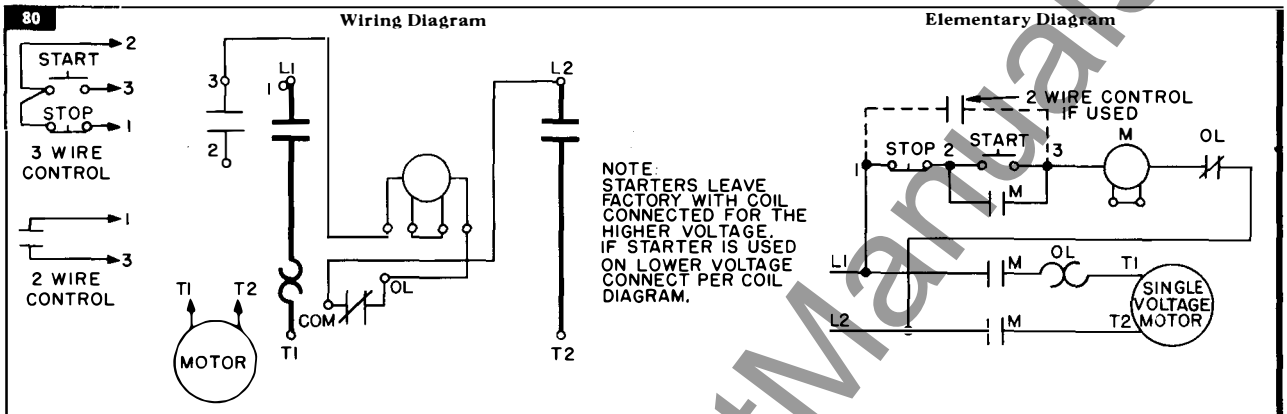
79



2, 3 or 4 Pole, Maintained Contact Control with Coil Clearing Contacts

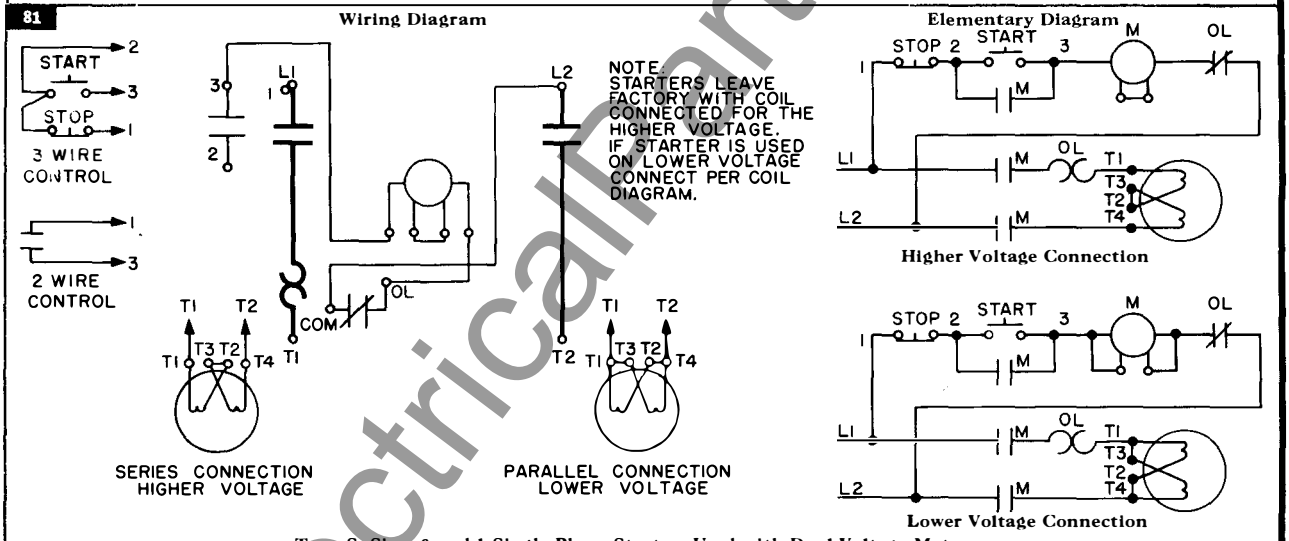
CLASS 8536
TYPE S AC LINE VOLTAGE MAGNETIC STARTERS — SINGLE PHASE

80



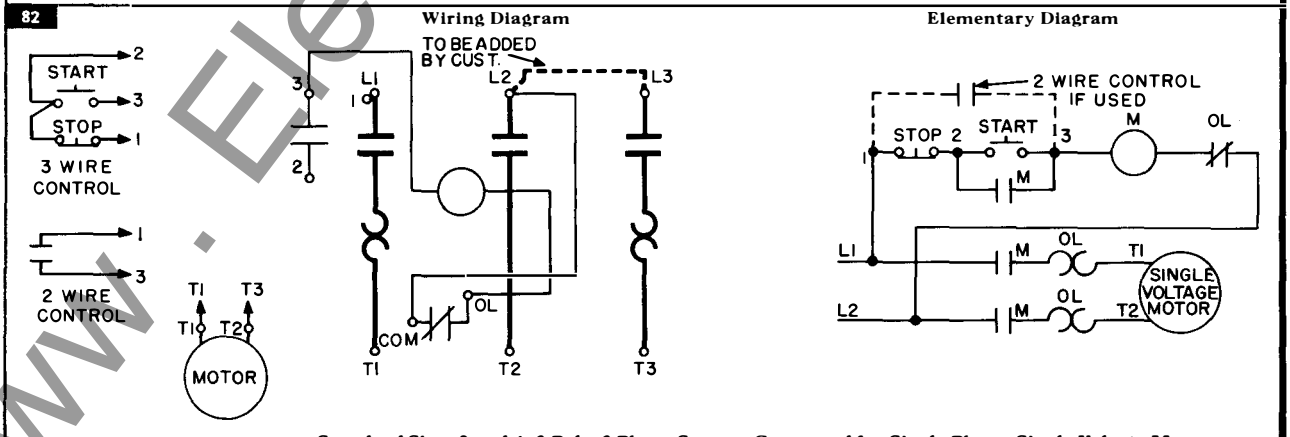
Type S, Sizes 0 and 1 Single Phase Starters Used with Single Voltage Motor

81



Type S, Sizes 0 and 1 Single Phase Starters Used with Dual Voltage Motor

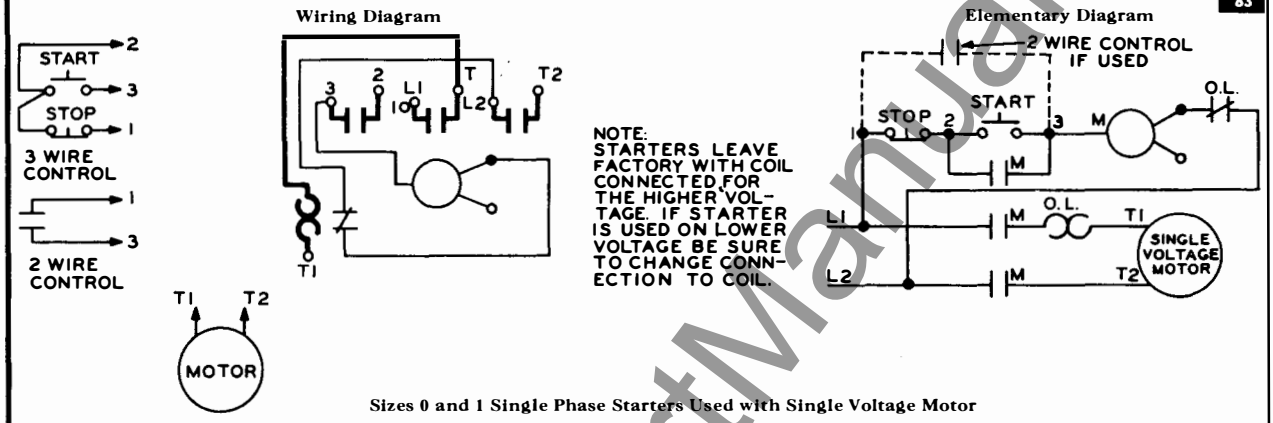
82



Standard Sizes 0 and 1, 3 Pole, 3 Phase Starters Connected for Single Phase, Single Voltage Motor

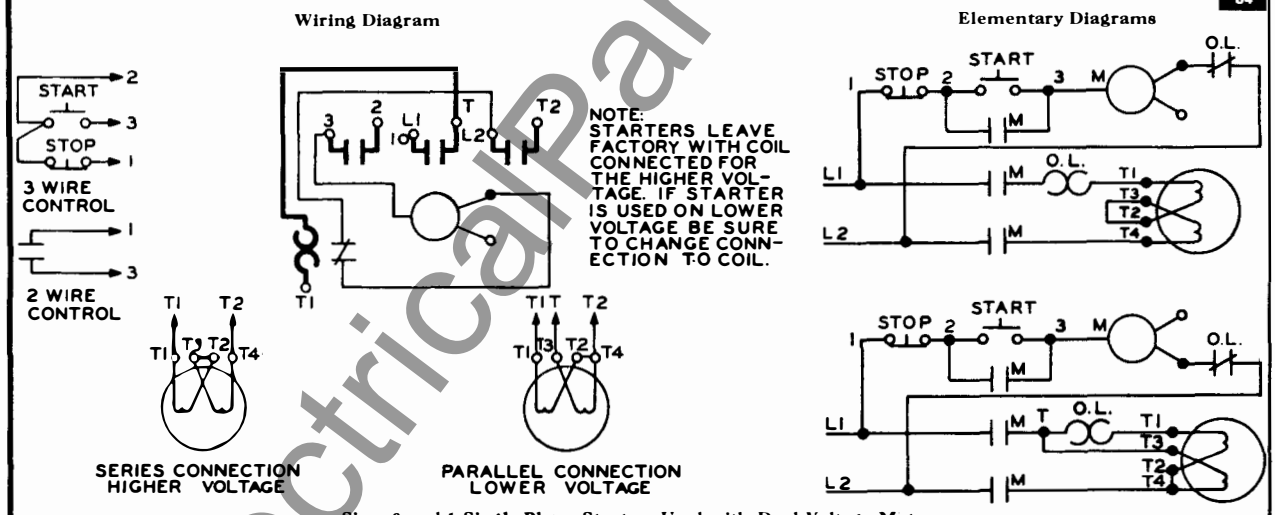
CLASS 8536
TYPES B & C AC LINE VOLTAGE MAGNETIC STARTERS — SINGLE PHASE

83



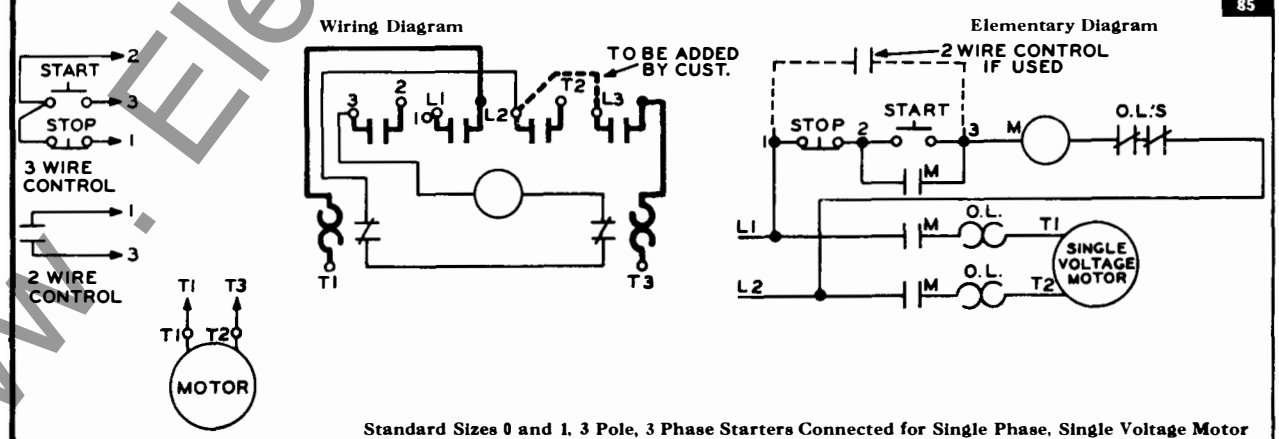
Sizes 0 and 1 Single Phase Starters Used with Single Voltage Motor

84



Sizes 0 and 1 Single Phase Starters Used with Dual Voltage Motor

85



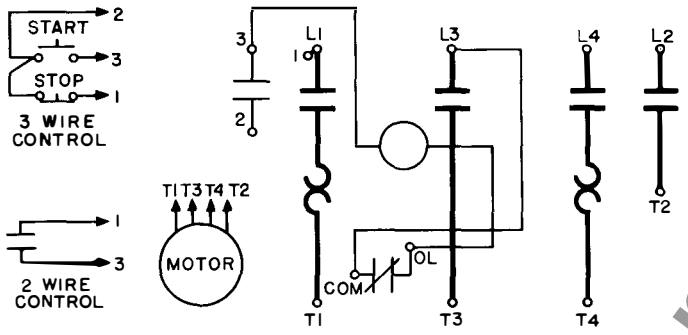
Standard Sizes 0 and 1, 3 Pole, 3 Phase Starters Connected for Single Phase, Single Voltage Motor

CLASS 8536
TYPE S AC LINE VOLTAGE MAGNETIC STARTERS — TWO PHASE

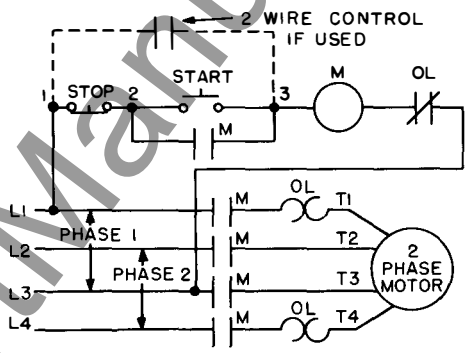
SIZES 0, 1 AND 2

86

Wiring Diagram



Elementary Diagram

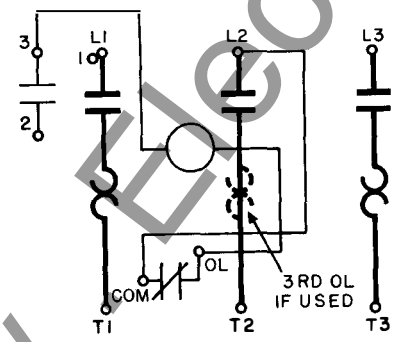


Type S, Sizes 0, 1 and 2, 4 Pole, 2 Phase, 4 Wire Starters with External 2 or 3 Wire Control

87

STANDARD 3 POLE, 3 PHASE STARTERS CONNECTED FOR 2 PHASE, 3 OR 4 WIRE

Wiring Diagram



Type S, Sizes 0, 1 and 2

	LINE CONNECTIONS				LOAD CONNECTIONS			
STARTER MARKINGS	L1	L2	L3	—	T1	T2	T3	—
FOR 2 Ø 3 WIRE	L1	L3	L2	—	T1	T4 T3	T2	—
FOR 2 Ø 4 WIRE	L1	L3	L2	L4 TO T4	T1	T3	T2	T4 TO L4

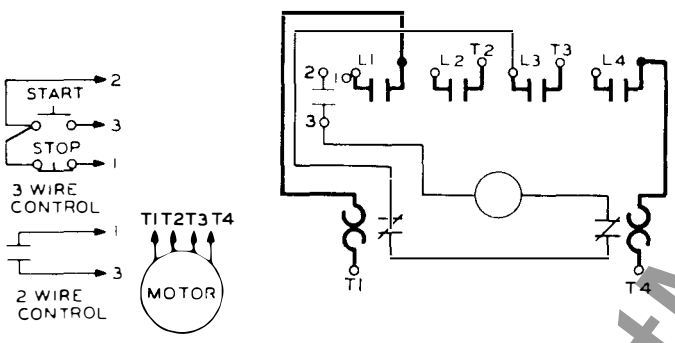
FOR 2 PHASE CONNECTIONS USING THREE POLE STARTER, CONNECT LINE AND MOTOR TERMINALS TO THE STARTER TERMINAL IN THE SAME COLUMN.

CLASS 8536
TYPES B THRU G AC LINE VOLTAGE MAGNETIC STARTERS — TWO PHASE

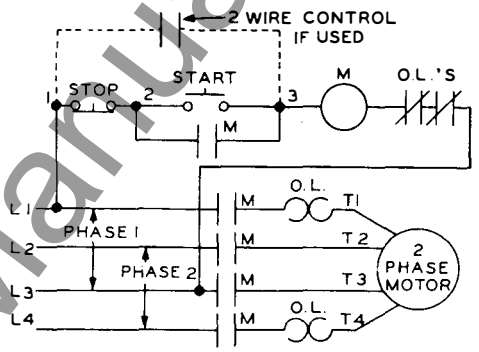
88

SIZES 0 & 1

Wiring Diagram



Elementary Diagram

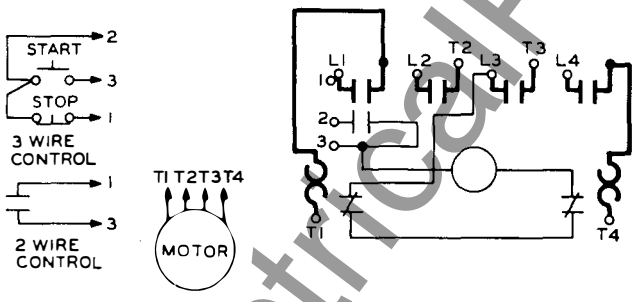


Sizes 0 and 1, 4 Pole, 2 Phase, 4 Wire Starters With External 2 or 3 Wire Control

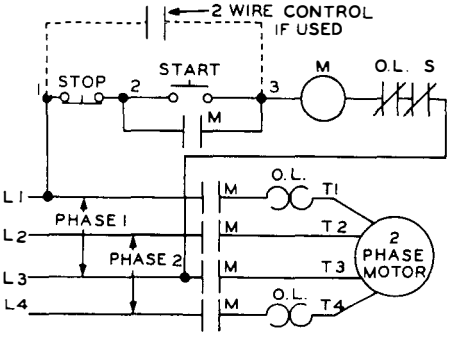
89

SIZES 2, 3, 4 & 5

Wiring Diagram



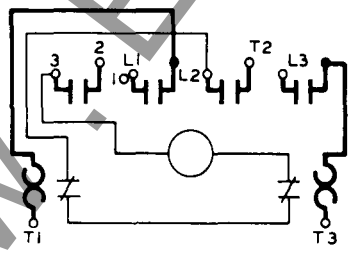
Elementary Diagram



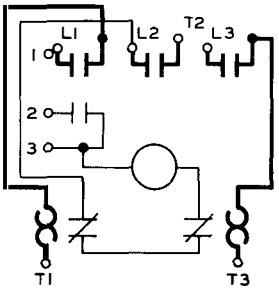
Size 2, 3, 4, & 5, 4 Pole, 2 Phase, 4 Wire Starters With External 2 or 3 Wire Control

90

STANDARD 3 POLE, 3 PHASE STARTERS CONNECTED FOR 2 PHASE, 3 OR 4 WIRE



Size 0 and 1



Sizes 2, 3, 4 & 5

	LINE CONNECTIONS				LOAD CONNECTIONS			
STARTER MARKINGS	L1	L2	L3	—	T1	T2	T3	—
FOR 2 Ø 3 WIRE	L1	L3	L2	—	T1	T4 T3	T2	—
FOR 2 Ø 4 WIRE	L1	L3	L2	L4 TO T4	T1	T3	T2	T4 TO L4

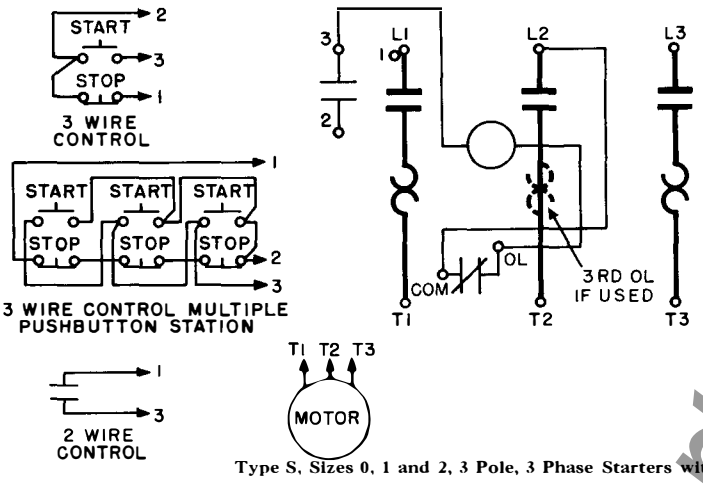
FOR 2 PHASE CONNECTIONS USING THREE POLE STARTER, CONNECT LINE AND MOTOR TERMINALS TO THE STARTER TERMINAL IN THE SAME COLUMN.

CLASS 8536
TYPE S AC LINE VOLTAGE MAGNETIC STARTERS — THREE PHASE

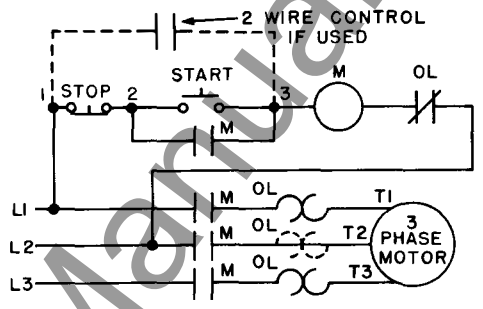
SIZES 0, 1 AND 2

91

Wiring Diagram



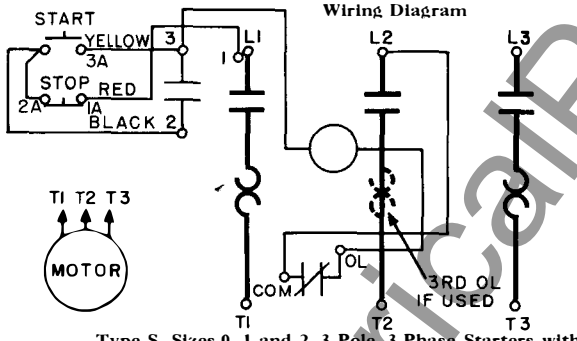
Elementary Diagram



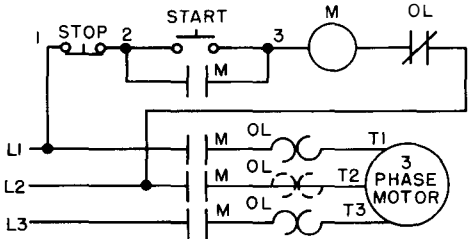
Type S, Sizes 0, 1 and 2, 3 Pole, 3 Phase Starters with External 2 or 3 Wire Control

92

Wiring Diagram



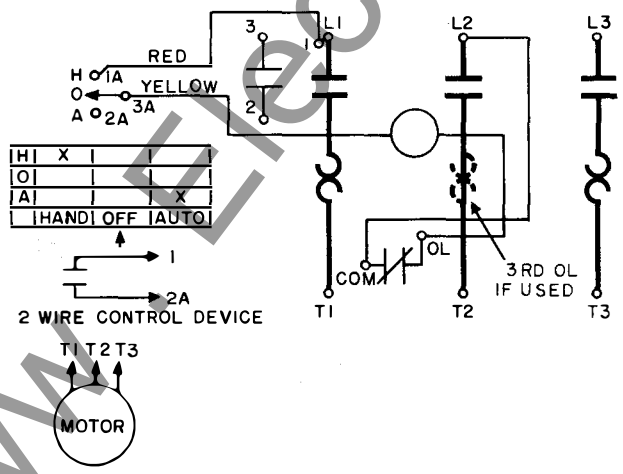
Elementary Diagram



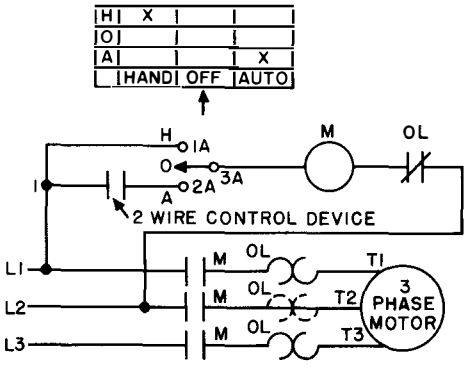
Type S, Sizes 0, 1 and 2, 3 Pole, 3 Phase Starters with Start-Stop Push Button Mounted in Cover (Form A)

93

Wiring Diagram

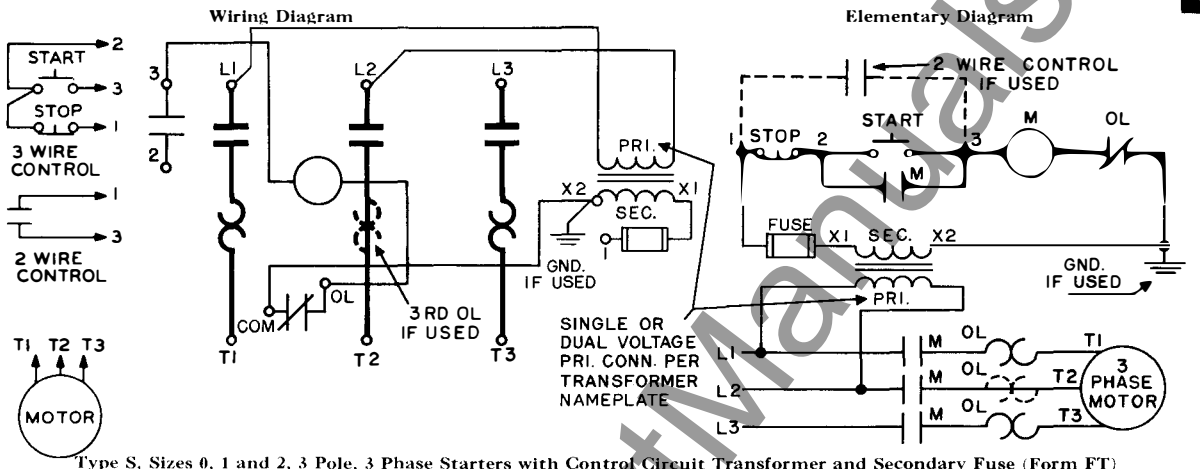


Elementary Diagram



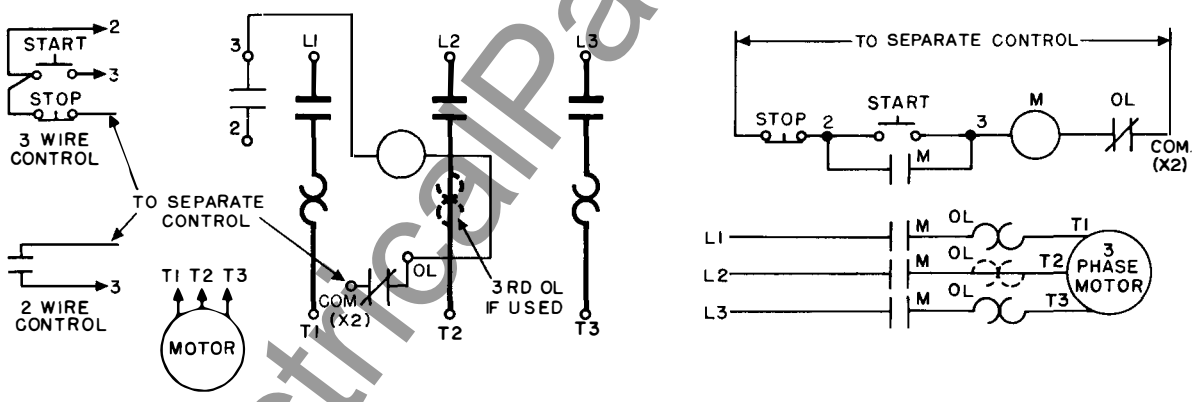
Type S, Sizes 0, 1 and 2, 3 Pole, 3 Phase Starters with Hand-Off-Auto Selector Switch Mounted in Cover (Form C)

94



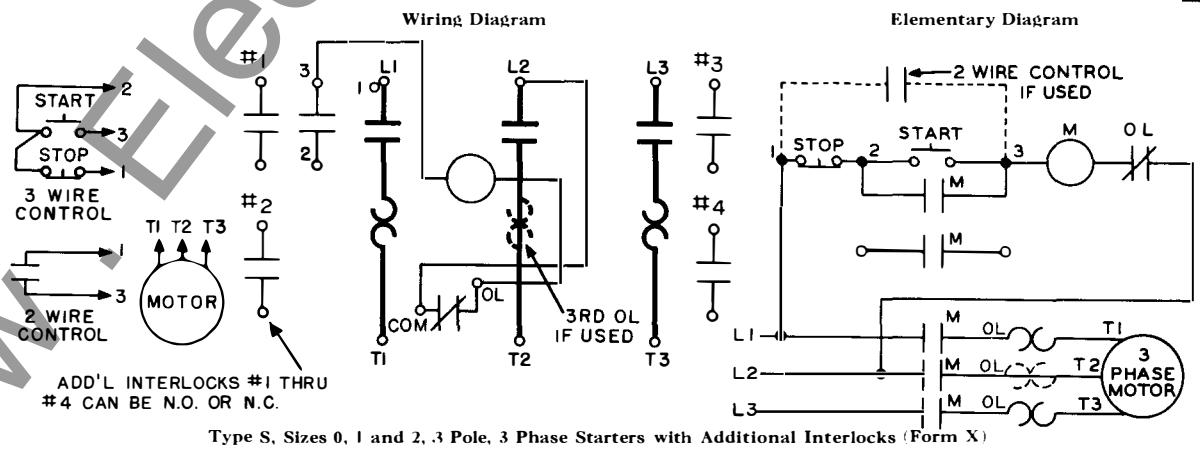
Type S, Sizes 0, 1 and 2, 3 Pole, 3 Phase Starters with Control Circuit Transformer and Secondary Fuse (Form FT)

95



Type S, Sizes 0, 1 and 2, 3 Pole, 3 Phase Starters with Separate Control (Form S)

96



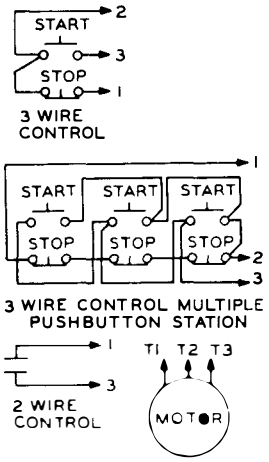
Type S, Sizes 0, 1 and 2, 3 Pole, 3 Phase Starters with Additional Interlocks (Form X)

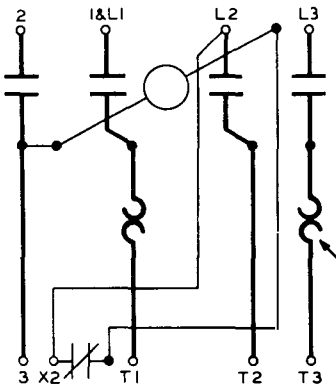
CLASS 8536
TYPES A THRU H AC LINE VOLTAGE MAGNETIC STARTERS — THREE PHASE

SIZE 00

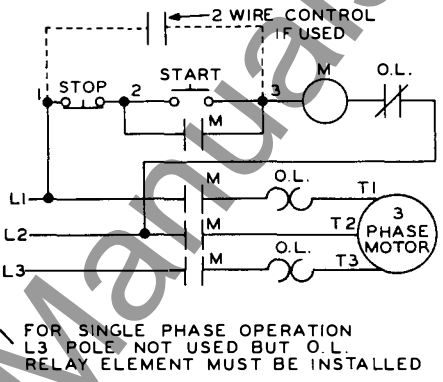
97

Wiring Diagram





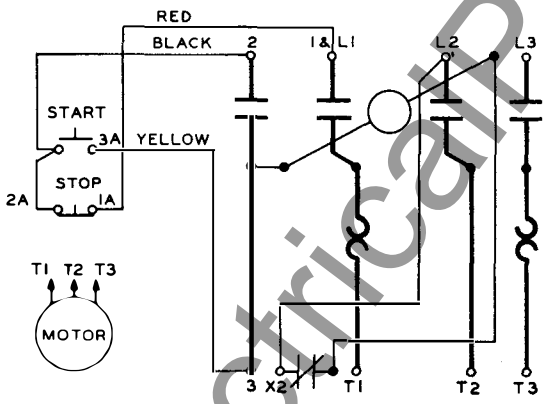
Elementary Diagram



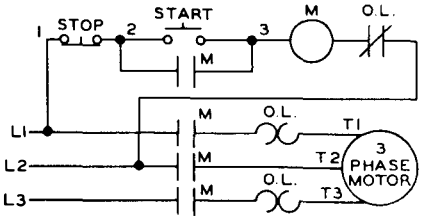
Size 00, 3 Pole, 3 Phase Starter With External 2 or 3 Wire Control

98

Wiring Diagram



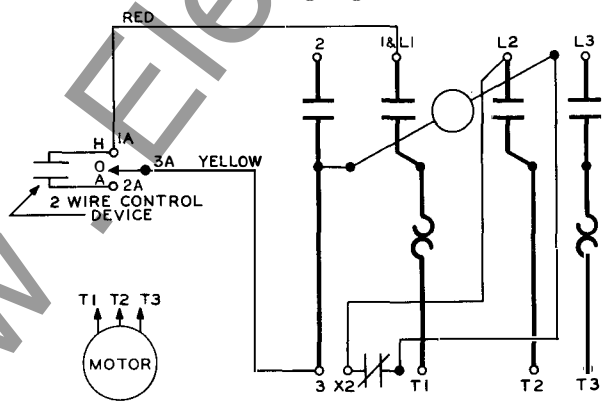
Elementary Diagram



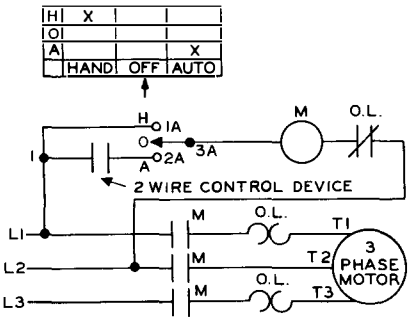
Size 00, 3 Pole, 3 Phase Starter With Start-Stop Push Button Mounted in Cover (Form A)

99

Wiring Diagram



Elementary Diagram

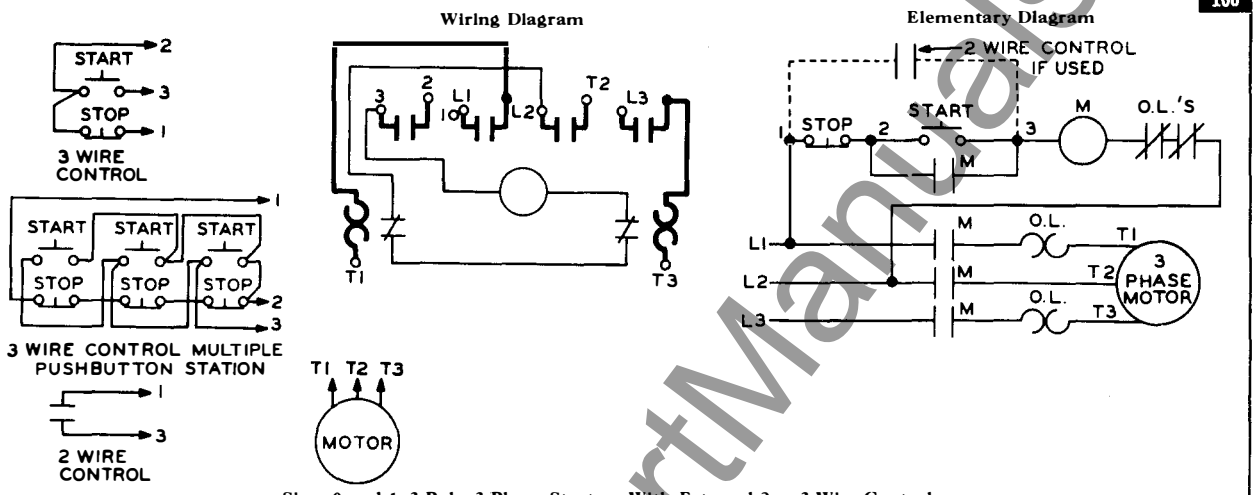


Size 00, 3 Pole, 3 Phase Starter With Hand-Off-Auto Selector Switch Mounted in Cover (Form C)

CLASS 8536
AC LINE VOLTAGE MAGNETIC STARTERS — THREE PHASE — TYPES A THRU H
(Cont'd)

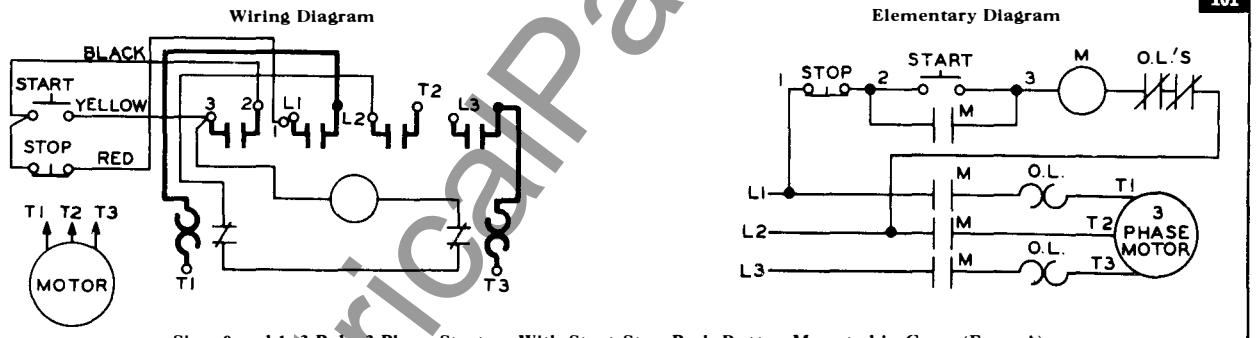
SIZES 0 & 1

100



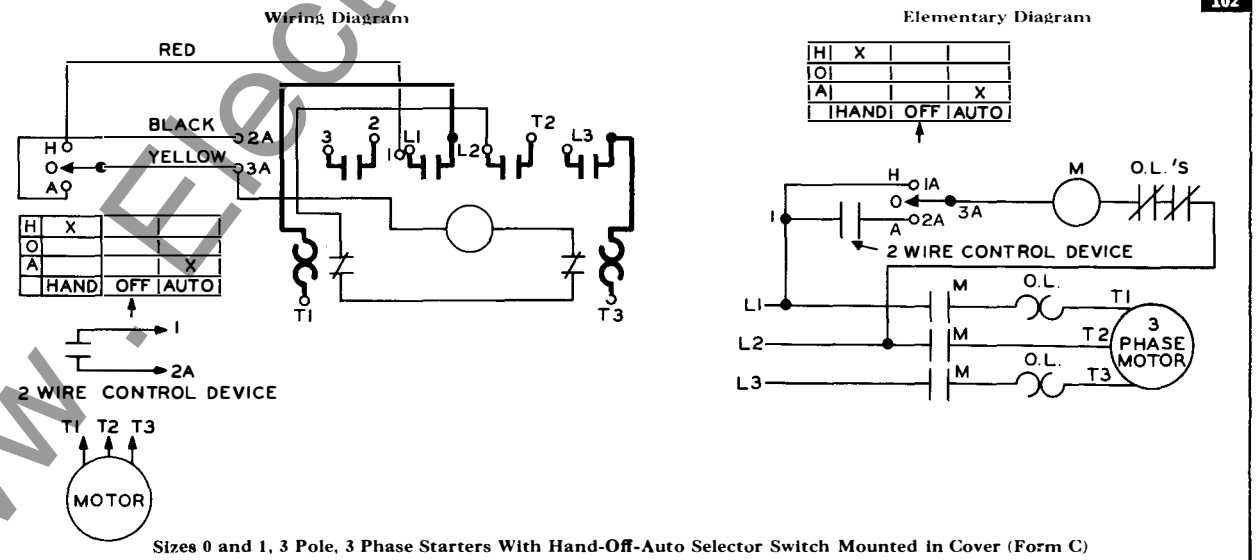
Sizes 0 and 1, 3 Pole, 3 Phase Starters With External 2 or 3 Wire Control

101



Sizes 0 and 1, 3 Pole, 3 Phase Starters With Start-Stop Push Button Mounted in Cover (Form A)

102

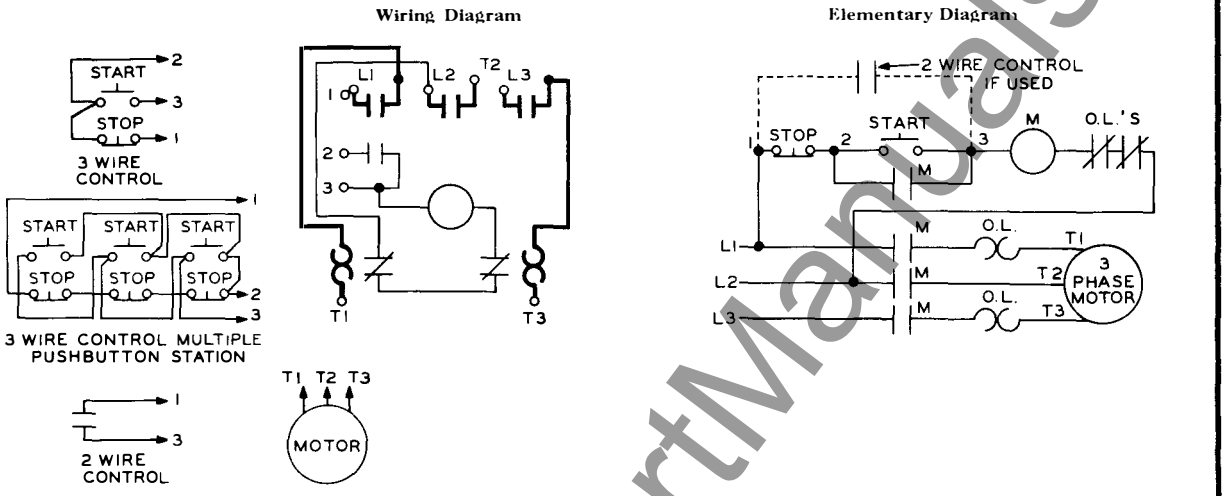


Sizes 0 and 1, 3 Pole, 3 Phase Starters With Hand-Off-Auto Selector Switch Mounted in Cover (Form C)

CLASS 8536
TYPES A THRU H AC LINE VOLTAGE MAGNETIC STARTERS — THREE PHASE (Cont'd)

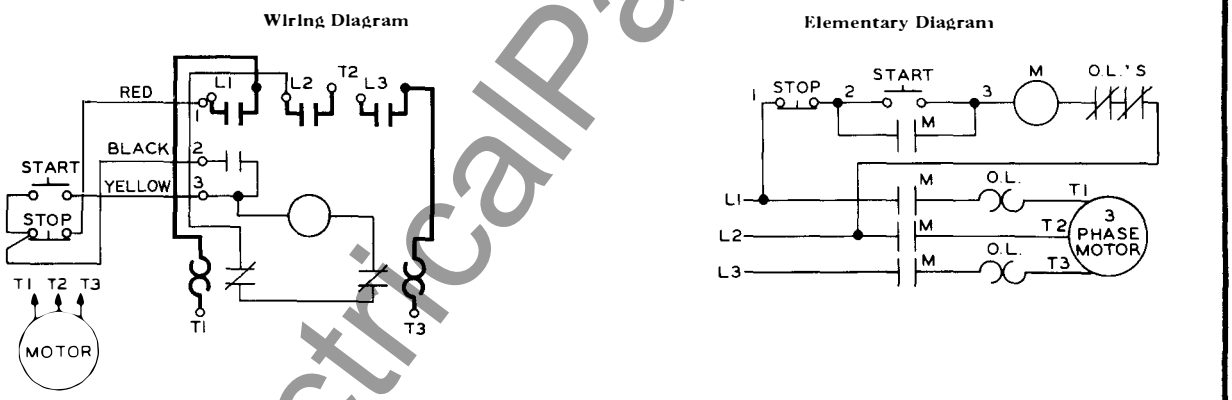
SIZES 2, 3, 4 & 5

103



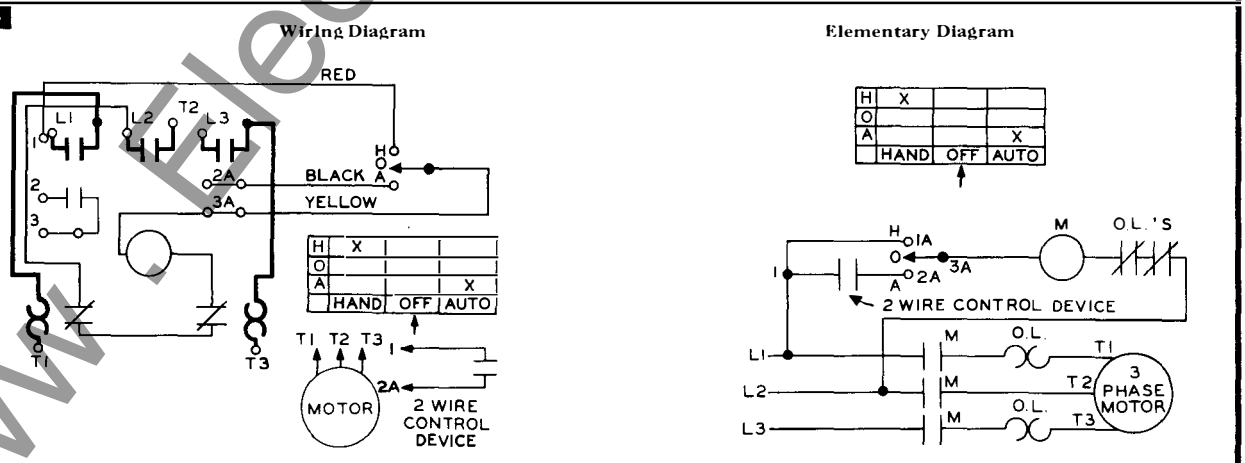
Sizes 2, 3, 4 & 5, 3 Pole, 3 Phase Starters With External 2 or 3 Wire Control

104



Sizes 2, 3, 4 & 5, 3 Pole, 3 Phase Starters With Start-Stop Push Button Mounted in Cover (Form A)

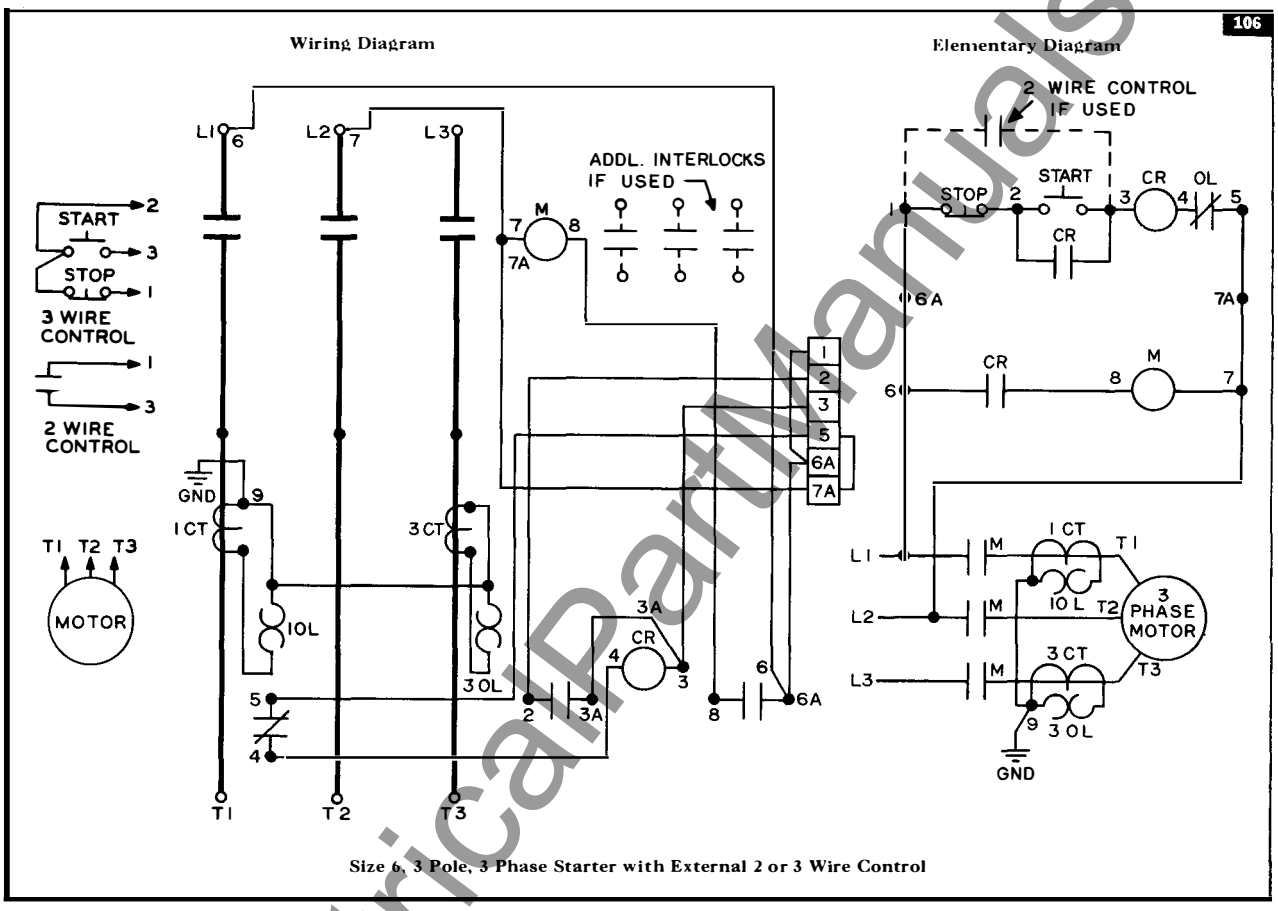
105



Sizes 2, 3, 4 & 5, 3 Pole, 3 Phase Starters With Hand-Off-Auto Selector Switch Mounted in Cover (Form C)

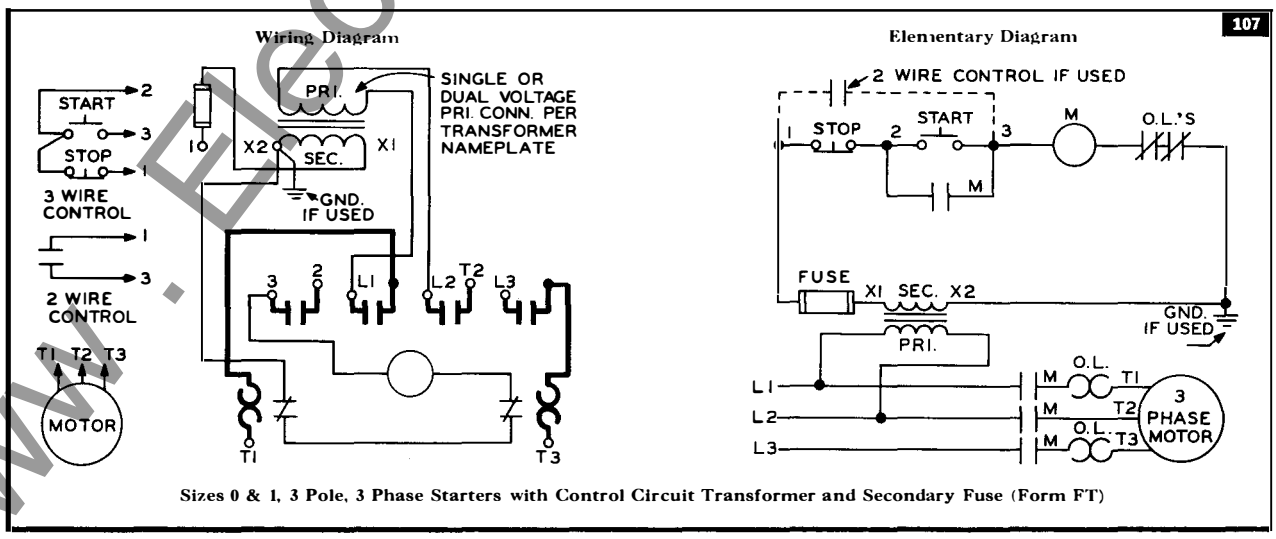
CLASS 8536
AC LINE VOLTAGE MAGNETIC STARTERS — THREE PHASE — TYPES A THRU H
(Cont'd)

SIZE 6



Size 6, 3 Pole, 3 Phase Starter with External 2 or 3 Wire Control

ADDITIONS AND SPECIAL FEATURES



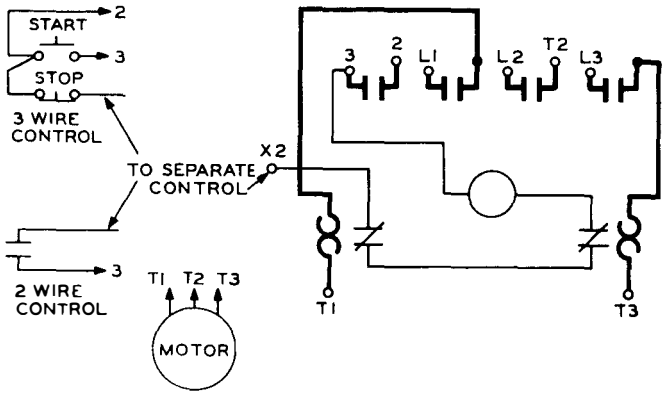
Sizes 0 & 1, 3 Pole, 3 Phase Starters with Control Circuit Transformer and Secondary Fuse (Form FT)

CLASS 8536
TYPES A THRU H AC LINE VOLTAGE MAGNETIC STARTERS — THREE PHASE (Cont'd)

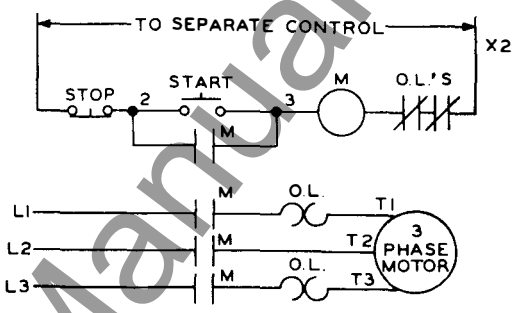
ADDITIONS AND SPECIAL FEATURES

108

Wiring Diagram



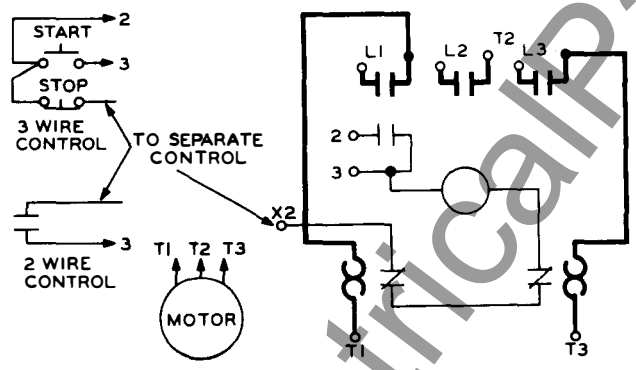
Elementary Diagram



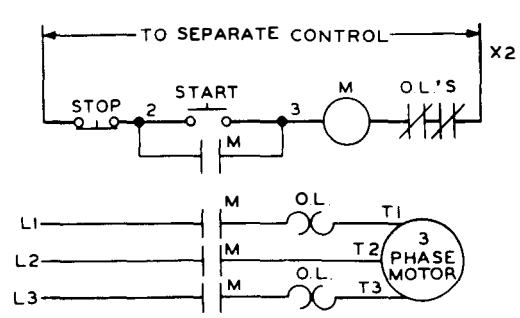
Sizes 0 and 1, 3 Pole, 3 Phase Starters With Separate Control (Form S)

109

Wiring Diagram



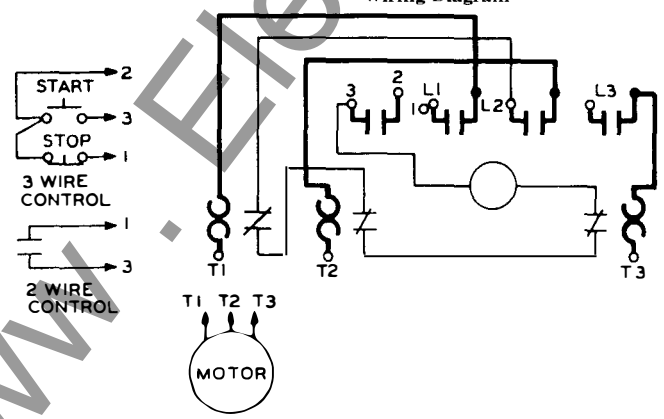
Elementary Diagram



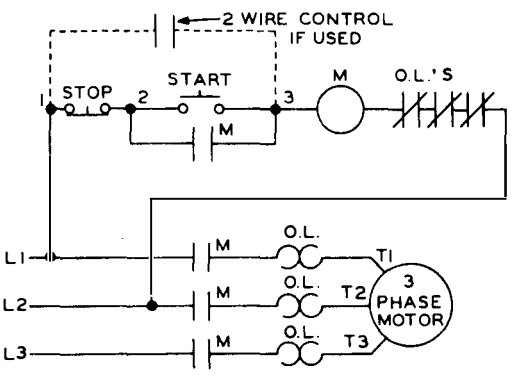
Sizes 2, 3, 4 & 5, 3 Pole, 3 Phase Starters With Separate Control (Form S)

110

Wiring Diagram



Elementary Diagram

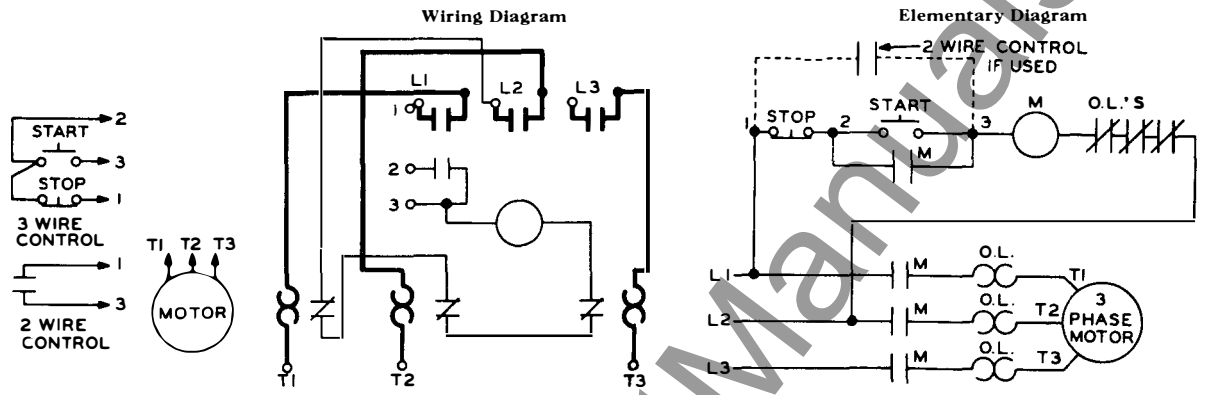


Sizes 0 and 1, 3 Pole, 3 Phase Starters With Three Overload Relays (Form J1)

CLASS 8536
AC LINE VOLTAGE MAGNETIC STARTERS — THREE PHASE — TYPES A THRU H
(Cont'd)

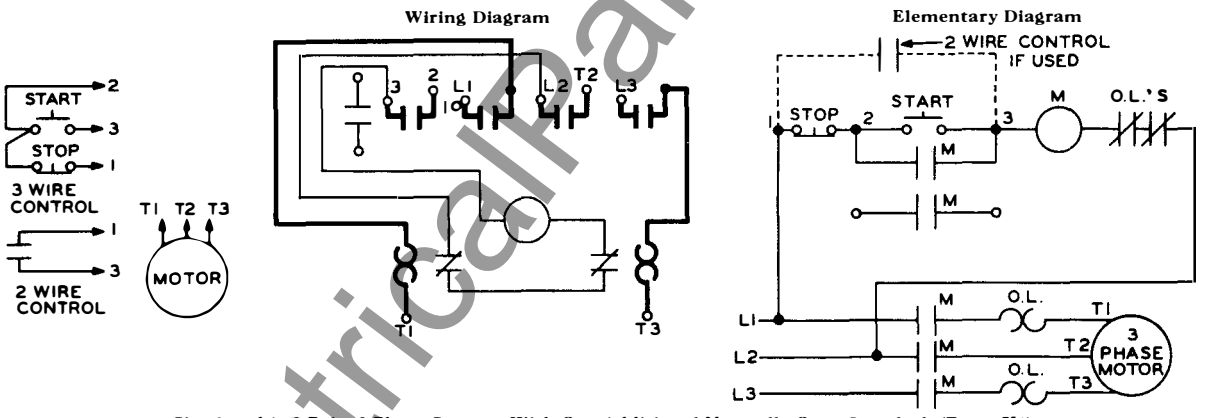
ADDITIONS AND SPECIAL FEATURES

111



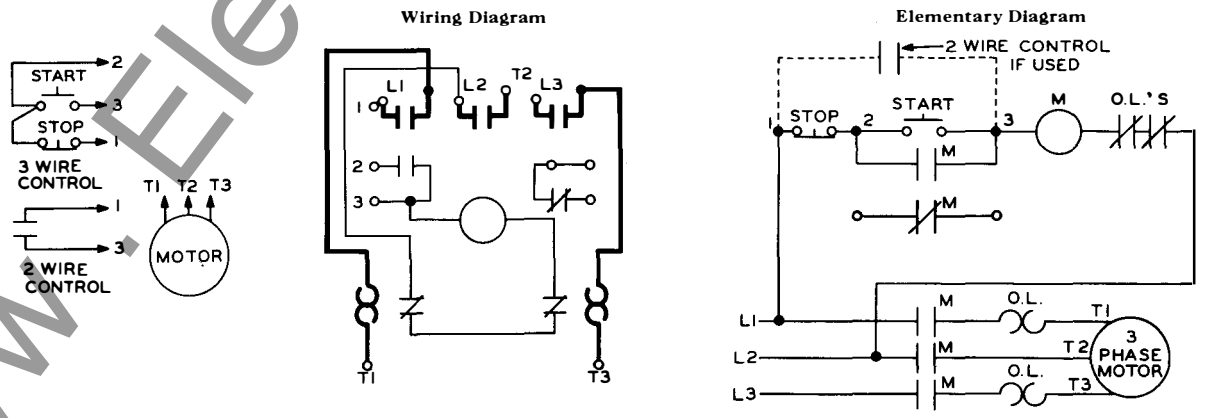
Sizes 2, 3, 4 & 5, 3 Pole, 3 Phase Starters With Three Overload Relays (Form J1)

112



Size 0 and 1, 3 Pole, 3 Phase Starters With One Additional Normally Open Interlock (Form X1)

113

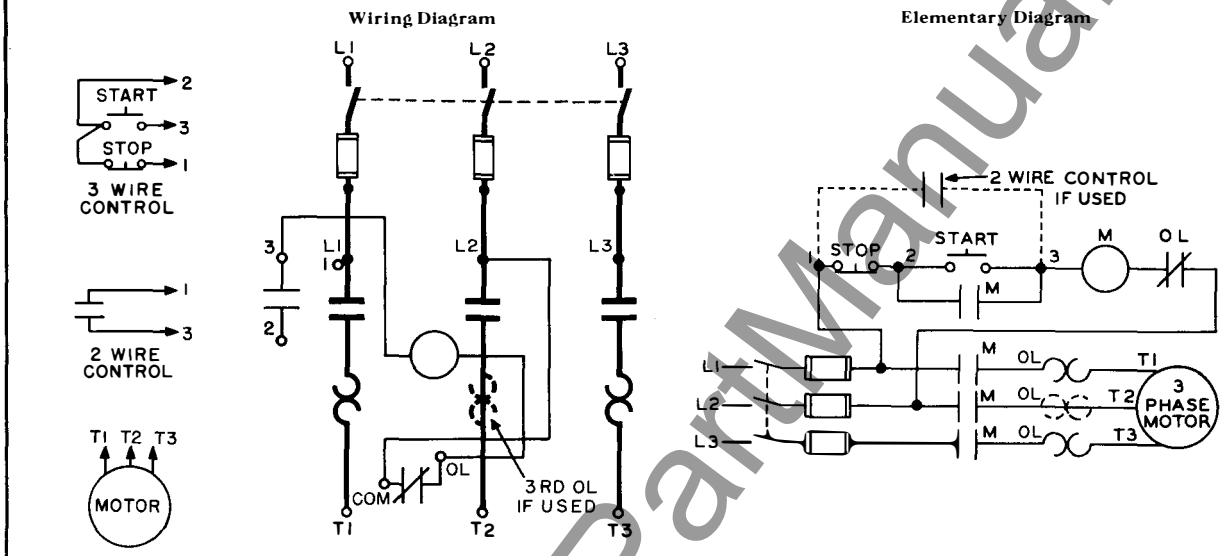


Sizes 2, 3, 4 & 5, 3 Pole, 3 Phase Starters With One Additional Normally Closed Interlock (Form X2)

CLASS 8538
TYPE S AC COMBINATION MAGNETIC STARTERS — SWITCH TYPE

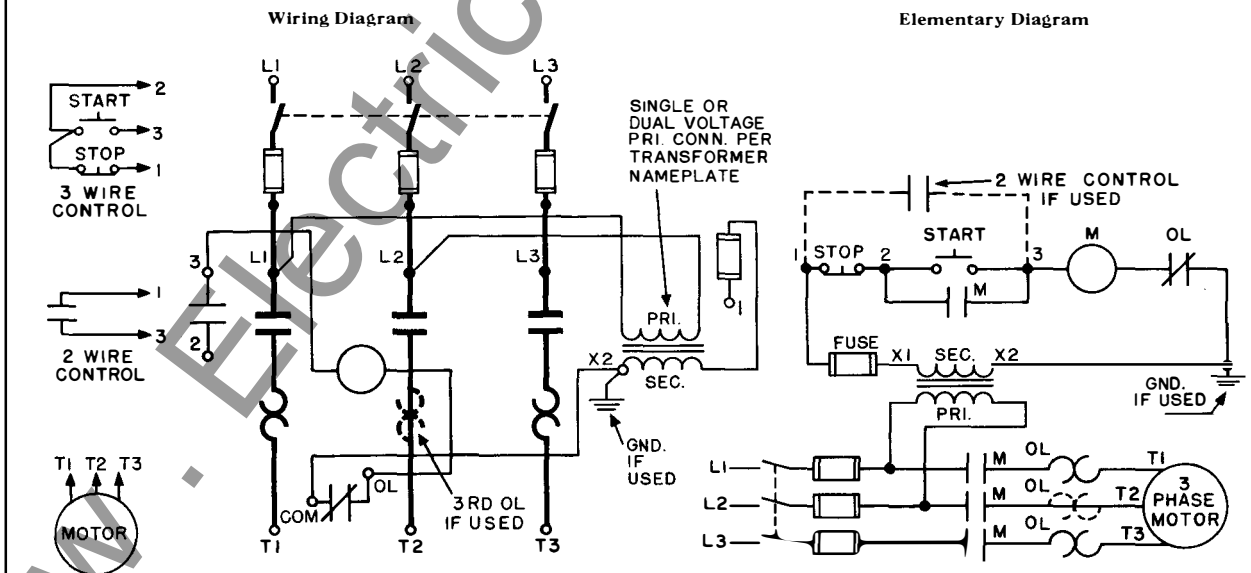
SIZES 0, 1 AND 2

114



Type S, Sizes 0, 1 and 2, Combination Starters with Fusible Disconnect Switch

115



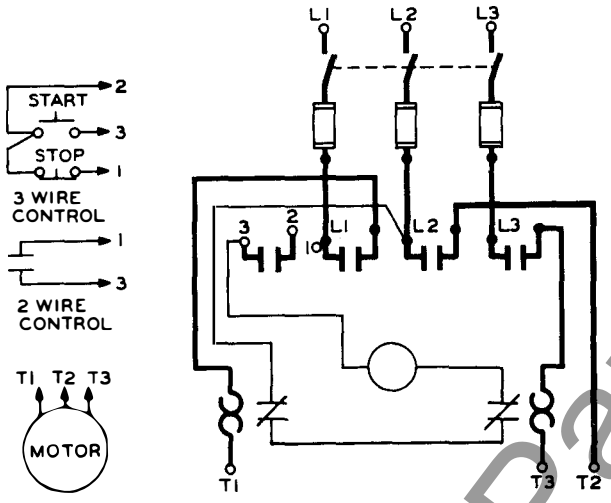
Type S, Sizes 0, 1 and 2 Combination Starters With Fusible Disconnect Switch, Control Circuit Transformer and Secondary Fuse (Form FT)

CLASS 8538
AC COMBINATION MAGNETIC STARTERS — SWITCH TYPE — TYPES B THRU G

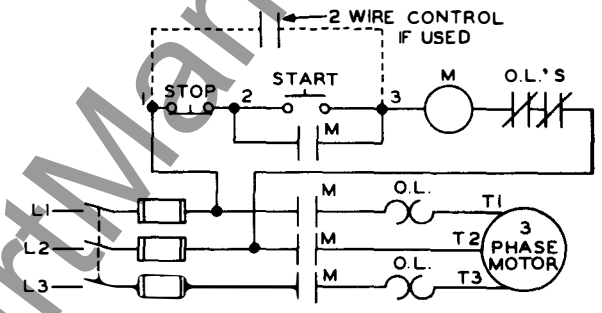
116

SIZES 0 & 1

Wiring Diagram



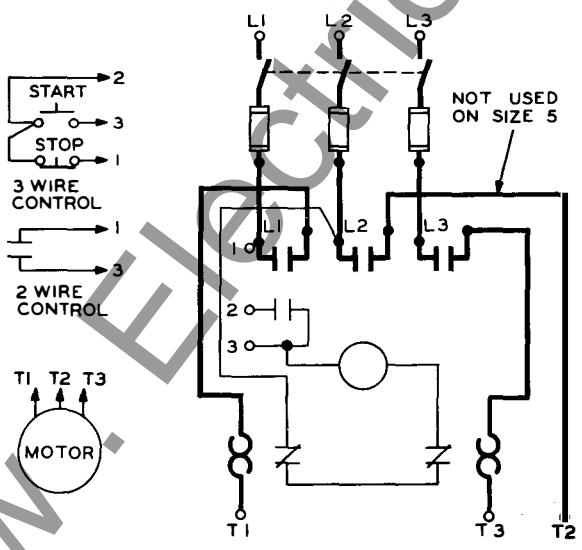
Elementary Diagram



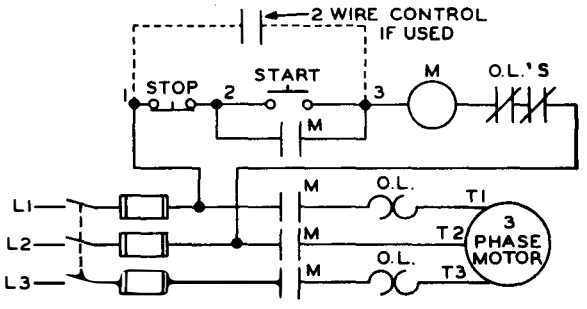
Sizes 0 & 1 Combination Starters With Fusible Disconnect Switch

117

Wiring Diagram



Elementary Diagram

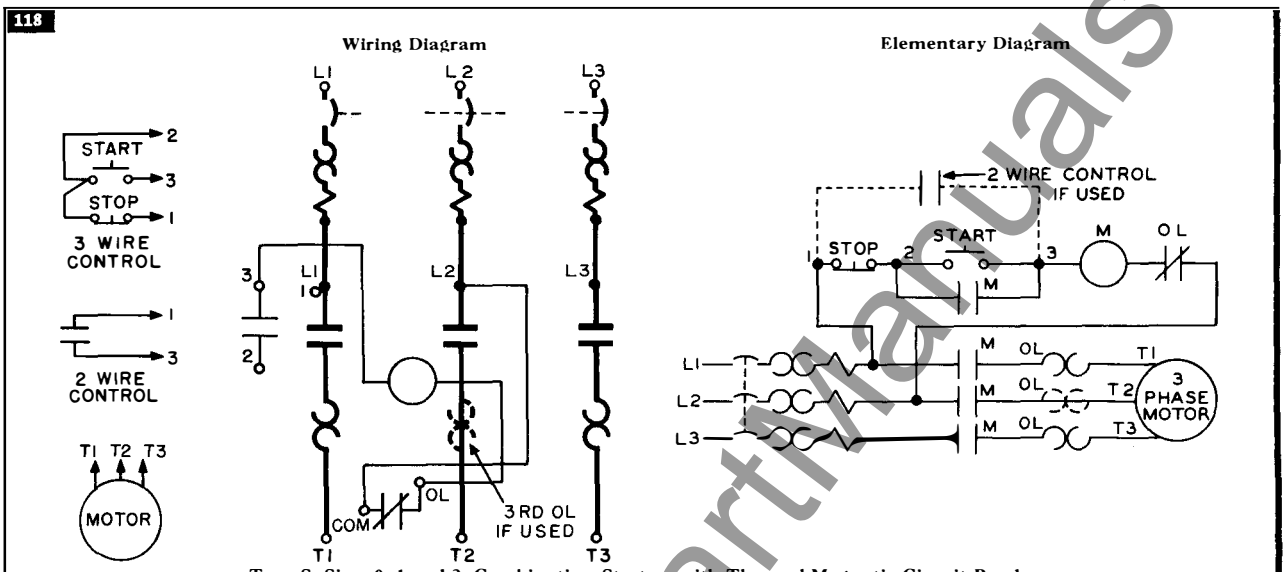


Sizes 2, 3, 4 and 5, Combination Starters with Fusible Disconnect Switch

CLASS 8539
AC COMBINATION MAGNETIC STARTERS — CIRCUIT BREAKER TYPE

TYPE S SIZES 0, 1 AND 2

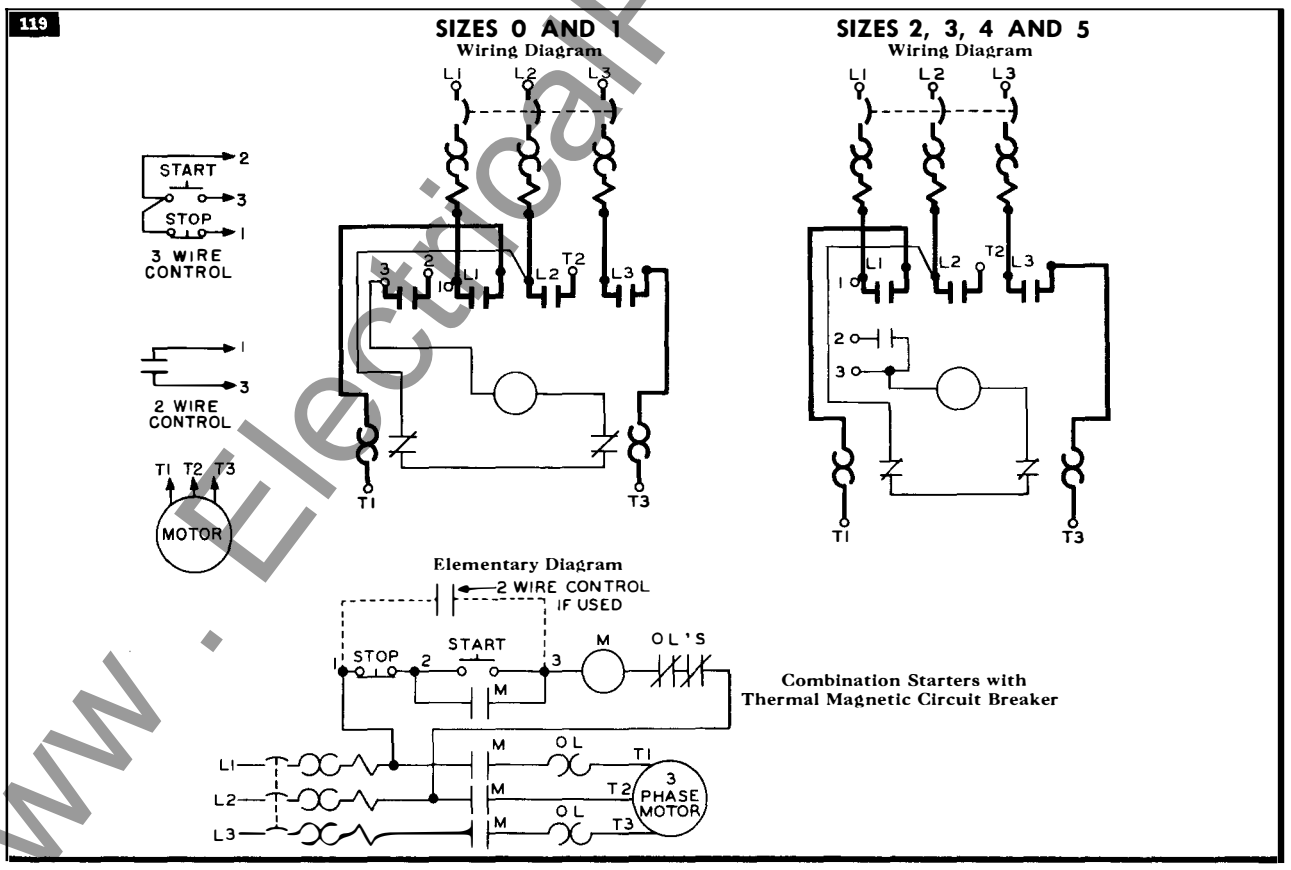
118



Type S, Sizes 0, 1 and 2, Combination Starters with Thermal Magnetic Circuit Breaker

TYPES B THRU G, SIZES 0, 1, 2, 3, 4 AND 5

119



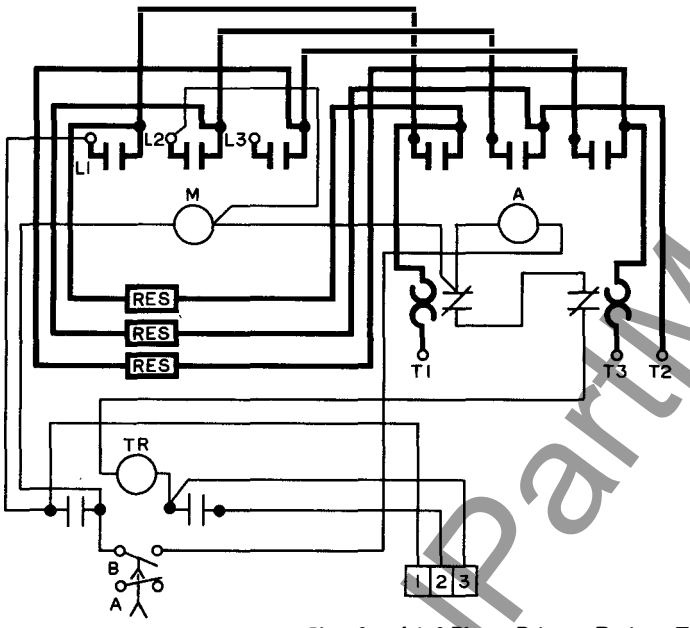
Combination Starters with Thermal Magnetic Circuit Breaker

CLASS 8547
AC REDUCED VOLTAGE STARTERS — PRIMARY RESISTOR TYPE

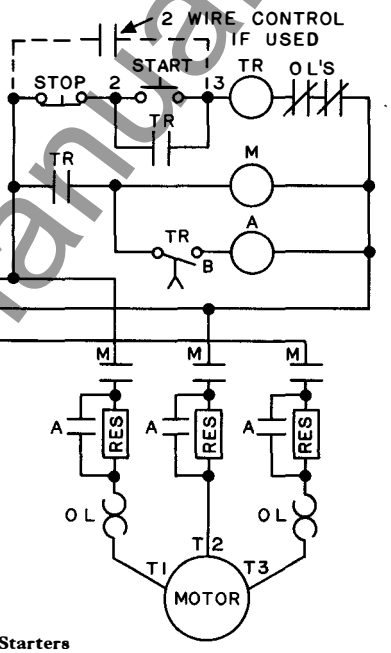
120

SIZES 3 AND 4

Wiring Diagram



Elementary Diagram

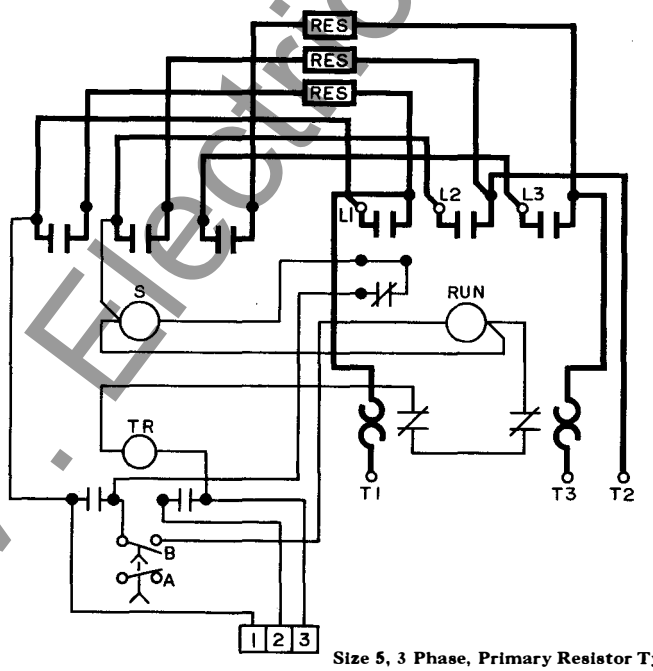


Sizes 3 and 4, 3 Phase, Primary Resistor Type Starters

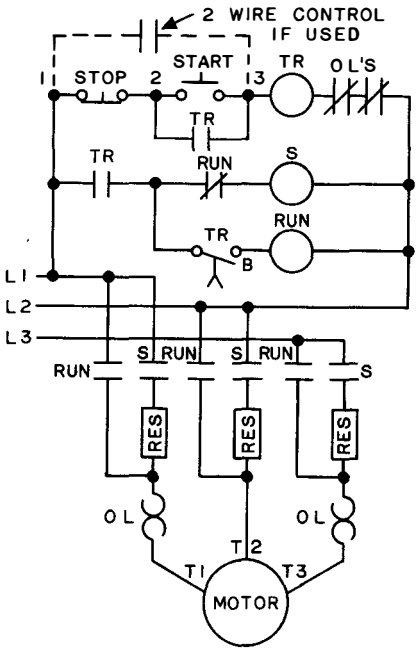
121

SIZE 5

Wiring Diagram



Elementary Diagram



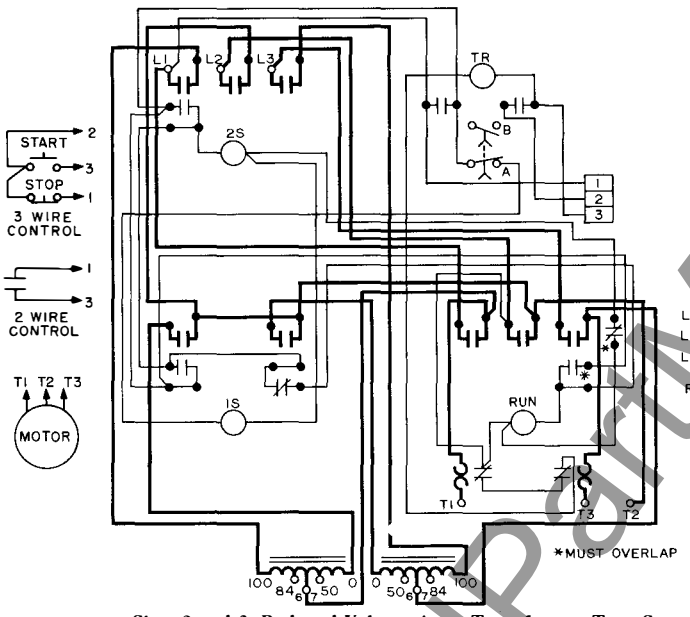
Size 5, 3 Phase, Primary Resistor Type Starters

CLASS 8606
AC REDUCED VOLTAGE STARTERS — AUTO-TRANSFORMER TYPE

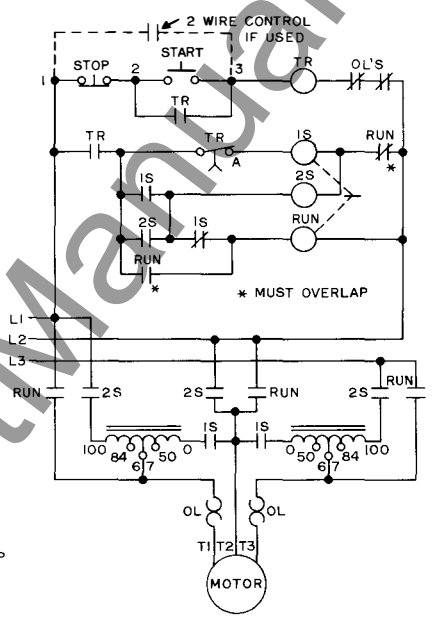
SIZES 2 AND 3

122

Wiring Diagram



Elementary Diagram

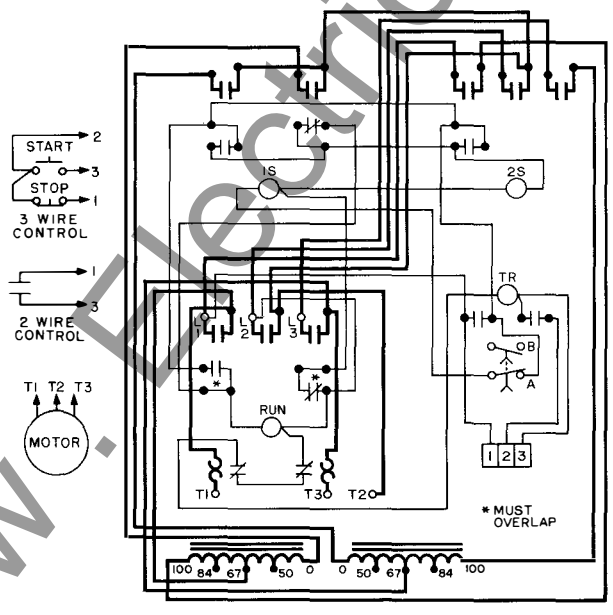


Sizes 2 and 3, Reduced Voltage Auto-Transformer Type Starter, Closed Transition Starting

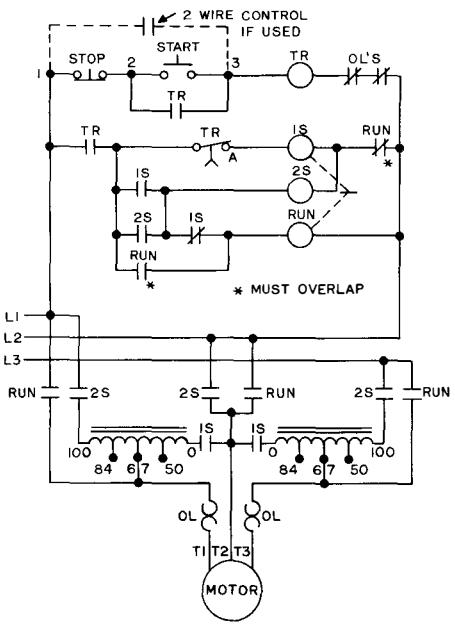
SIZE 5

123

Wiring Diagram



Elementary Diagram



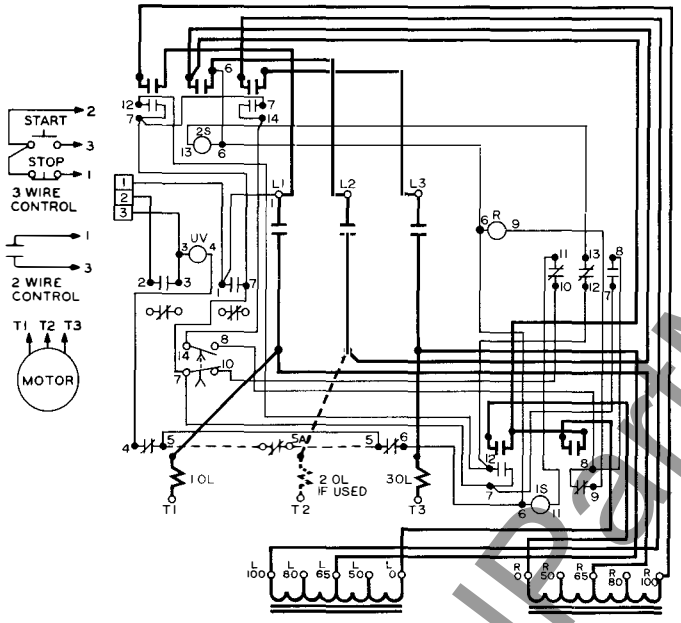
Size 5, Reduced Voltage Auto-Transformer Type Starter, Closed Transition Starting

CLASS 8606
AC REDUCED VOLTAGE STARTERS — AUTO-TRANSFORMER TYPE

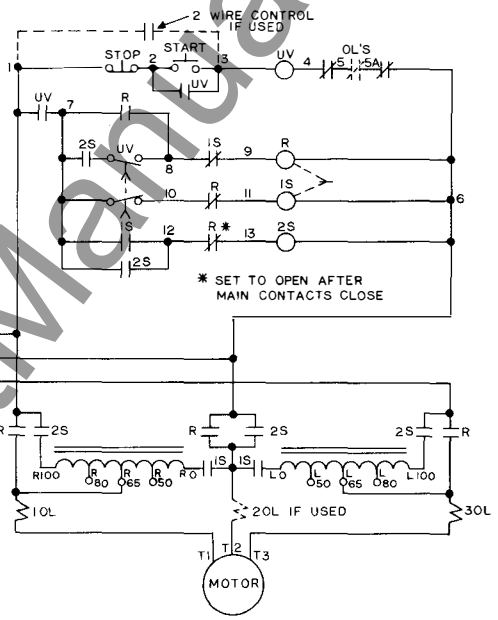
SIZES 6 AND 7

124

Wiring Diagram



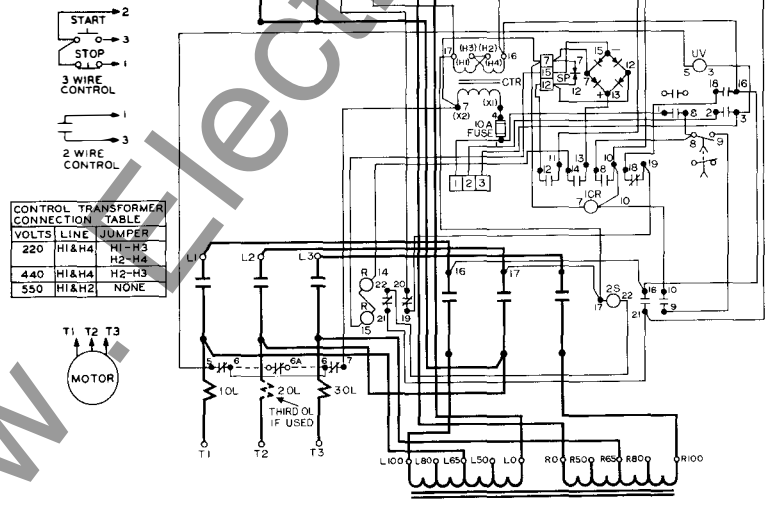
Elementary Diagram



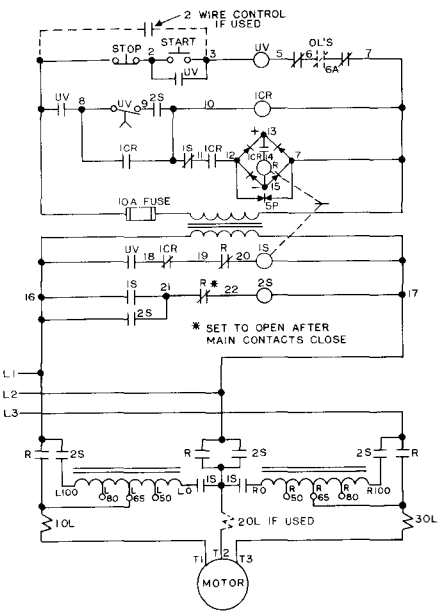
Size 6 Reduced Voltage Auto-Transformer Type Starter, Closed Transition Starting

125

Wiring Diagram



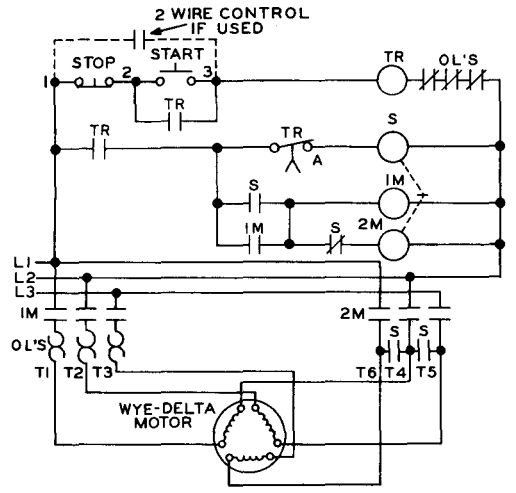
Elementary Diagram



Size 7 Reduced Voltage Auto-Transformer Type Starter, Closed Transition Starting

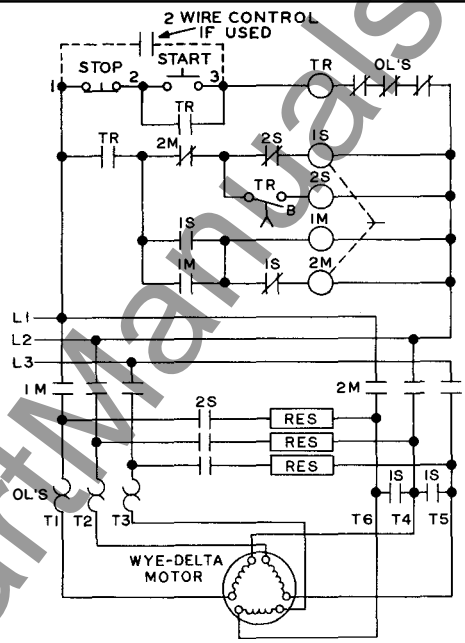
CLASS 8630
AC AUTOMATIC STARTERS FOR WYE-DELTA MOTORS

126



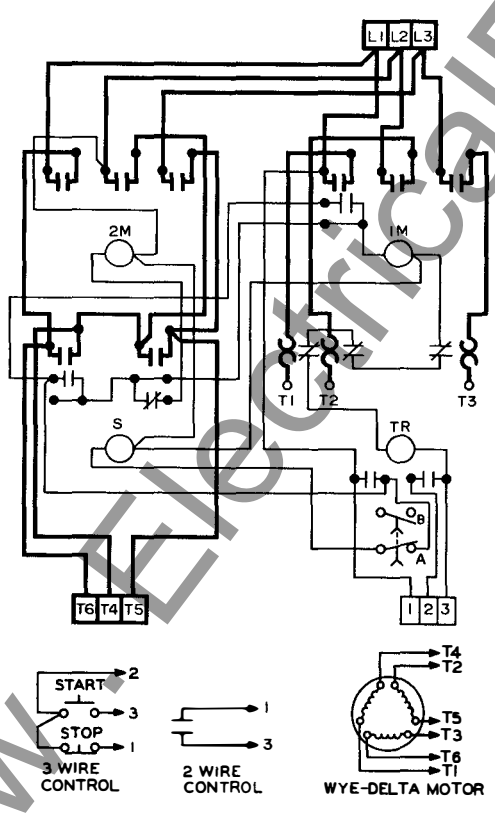
Elementary Diagram of Sizes 1, 2, 3, 4 and 5
Wye-Delta Starters with Open Transition Starting

127



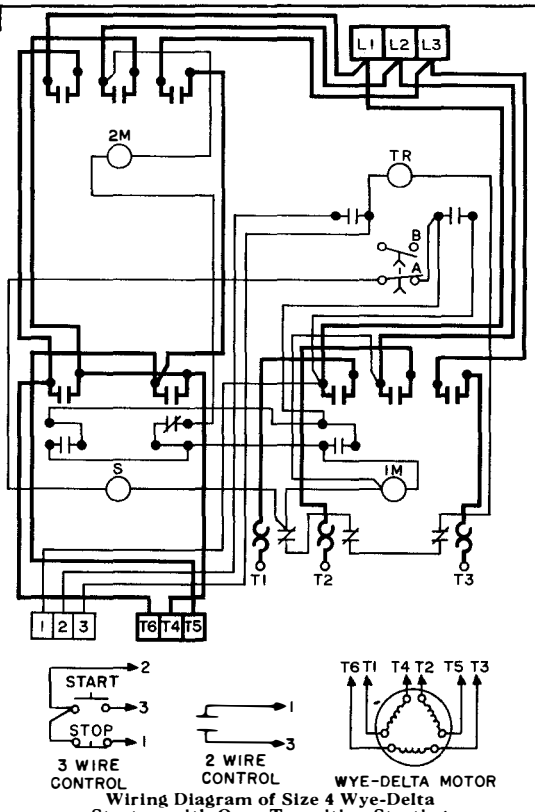
Elementary Diagram of Sizes 1, 2, 3, 4 and 5
Wye-Delta Starters with Closed Transition Starting

128



Wiring Diagram of Sizes 2 and 3 Wye-Delta Starter
with Open Transition Starting

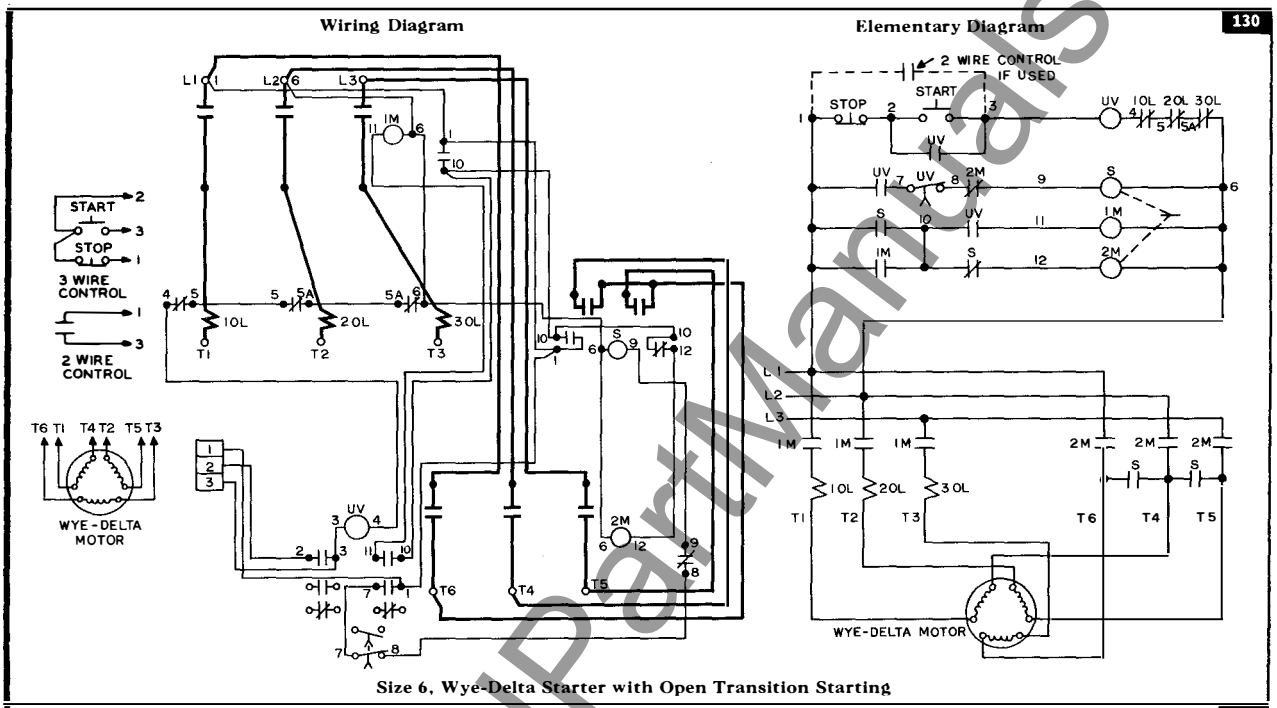
129



Wiring Diagram of Size 4 Wye-Delta
Starters with Open Transition Starting

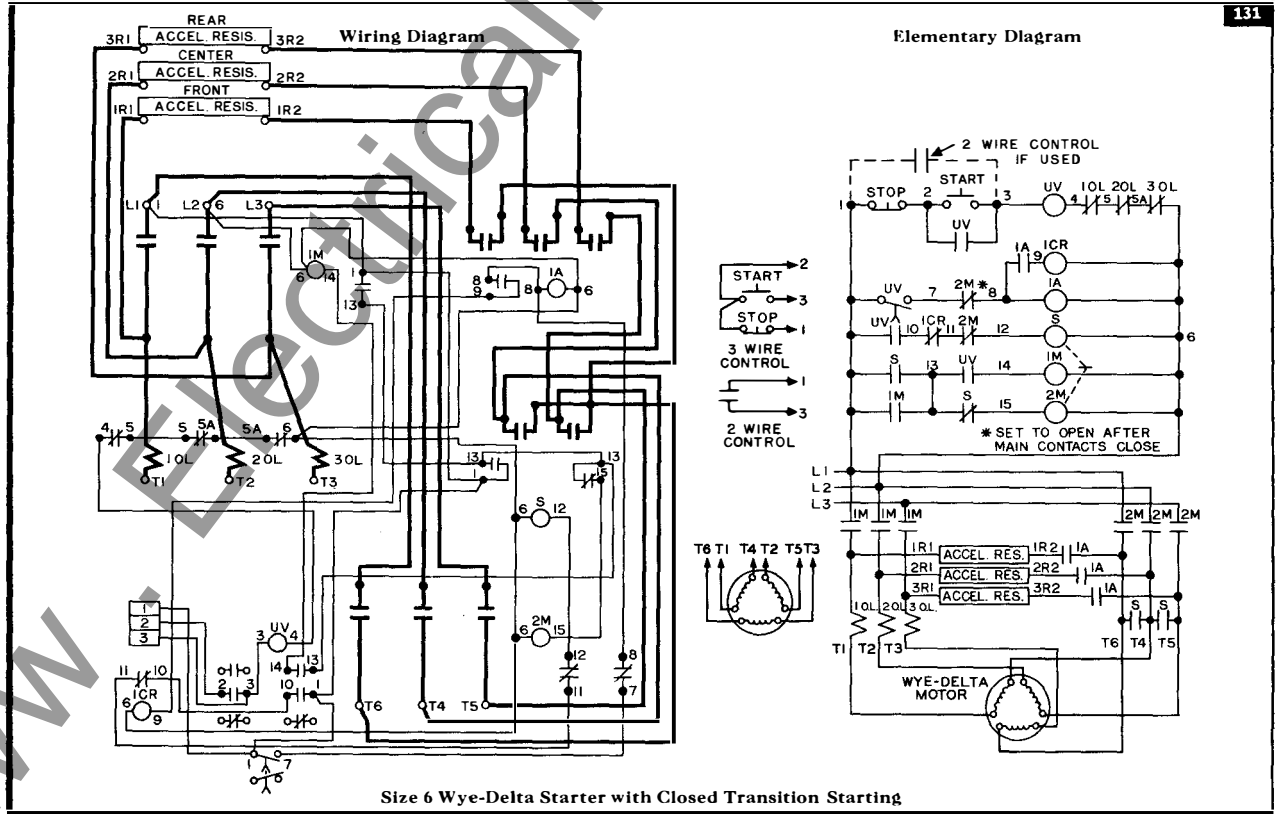
CLASS 8630
AC AUTOMATIC STARTERS FOR WYE-DELTA MOTORS

130



Size 6, Wye-Delta Starter with Open Transition Starting

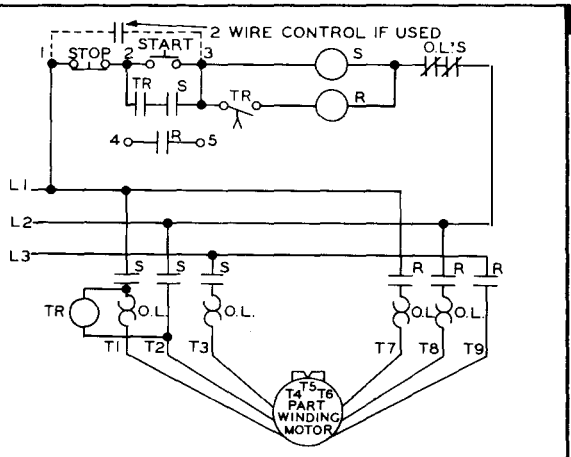
131



Size 6 Wye-Delta Starter with Closed Transition Starting

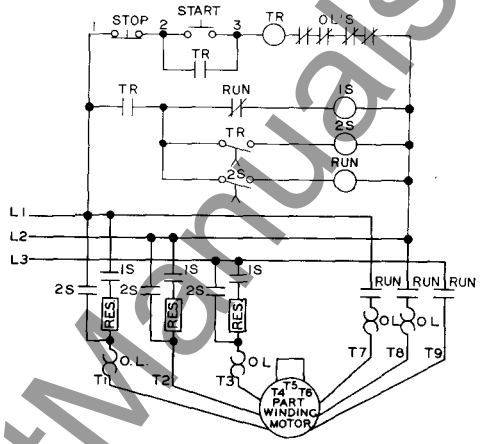
CLASS 8640
AC AUTOMATIC PART WINDING STARTERS

132



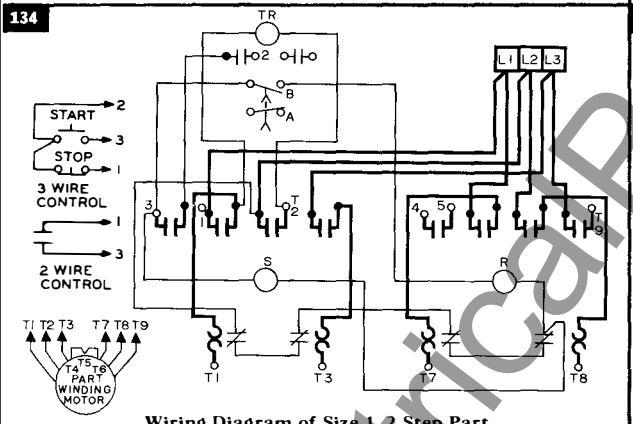
Elementary Diagram of Sizes 1, 2, 3, 4 & 5, 2 Step Part Winding Motor Starter

133



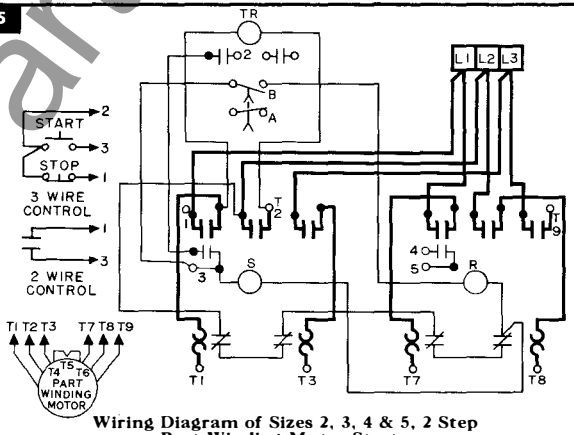
Elementary Diagram of Sizes 1, 2, 3, 4 & 5, 3 Step Part Winding Motor Starter

134



Wiring Diagram of Size 1, 2 Step Part Winding Motor Starter

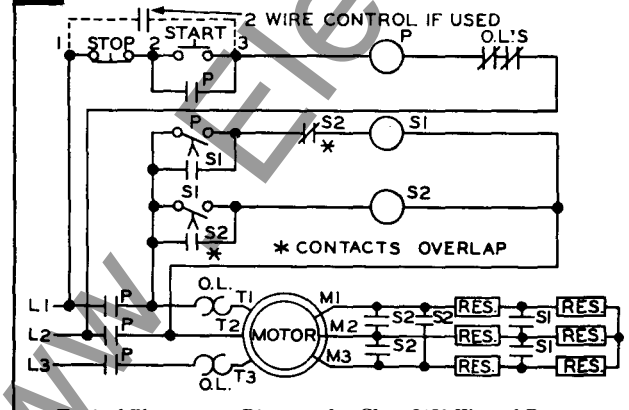
135



Wiring Diagram of Sizes 2, 3, 4 & 5, 2 Step Part Winding Motor Starter

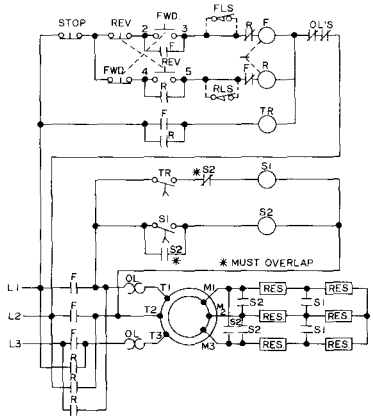
CLASS 8650, 8651 — AC REDUCED VOLTAGE STARTERS — SECONDARY RESISTOR TYPE

136



Typical Elementary Diagram for Class 8650 Wound Rotor Motor Starter with 3 Points of Acceleration

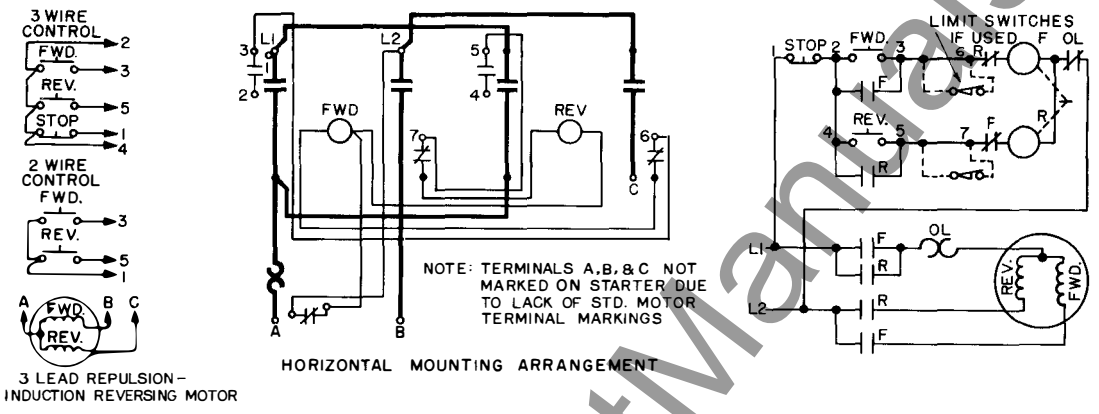
137



Typical Elementary Diagram for Class 8651 Reversing Wound Rotor Motor Starter with 3 Points of Acceleration

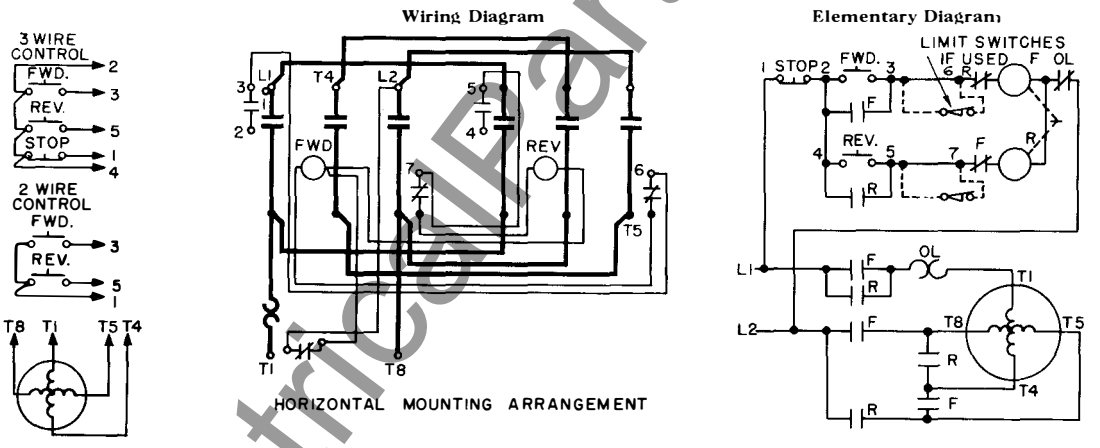
AC REVERSING MAGNETIC STARTERS — SINGLE PHASE — TYPE S

138



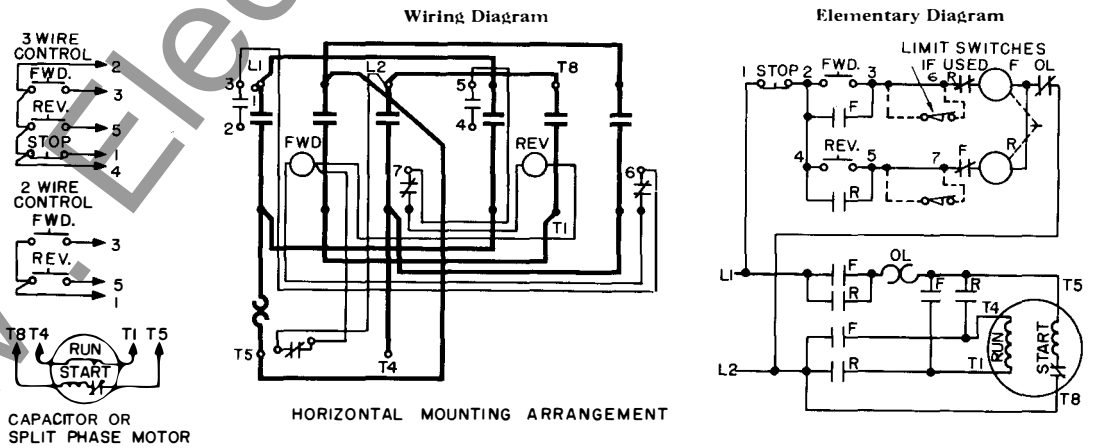
Type S, Sizes 0 and 1, 2 Pole Reversing Starters Used with Single Phase, 3 Lead Repulsion Induction Motors

139



Type S, Sizes 0 and 1, 3 Pole Reversing Starters Used with Single Phase, 4 Lead Repulsion-Induction Motors

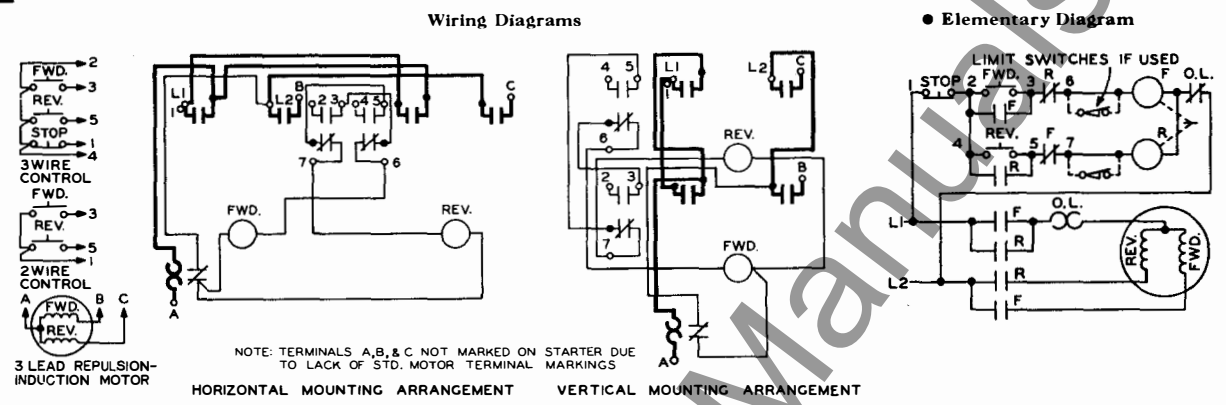
140



Type S, Sizes 0 and 1, 3 Pole Reversing Starters Used with Single Phase, 4 Lead Capacitor or Split Phase Motors

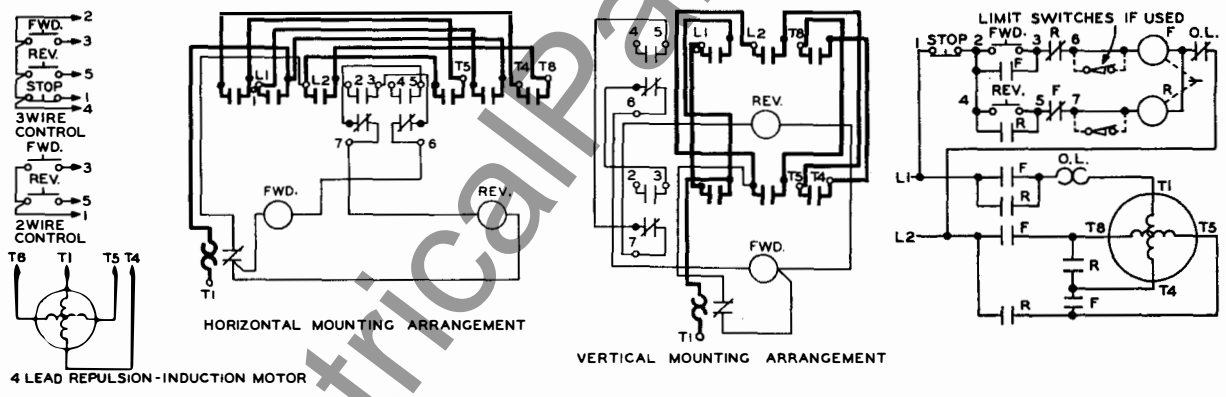
CLASS 8736
TYPES B & C AC REVERSING MAGNETIC STARTERS — SINGLE PHASE

141



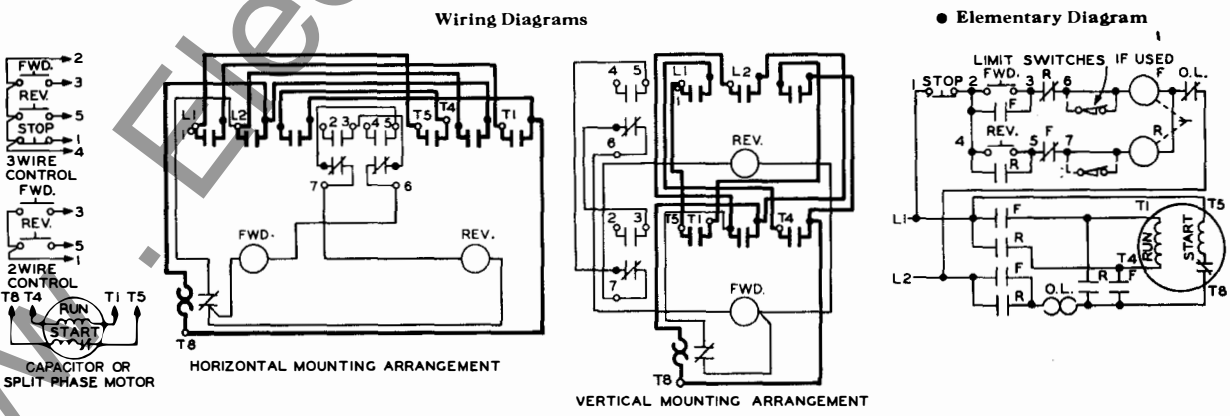
Sizes 0 and 1, 2 Pole Reversing Starters Used with Single Phase, 3 Lead Repulsion-Induction Motors

142



Size 0 and 1, 3 Pole Reversing Starters Used with Single Phase, 4 Lead Repulsion-Induction Motors

143

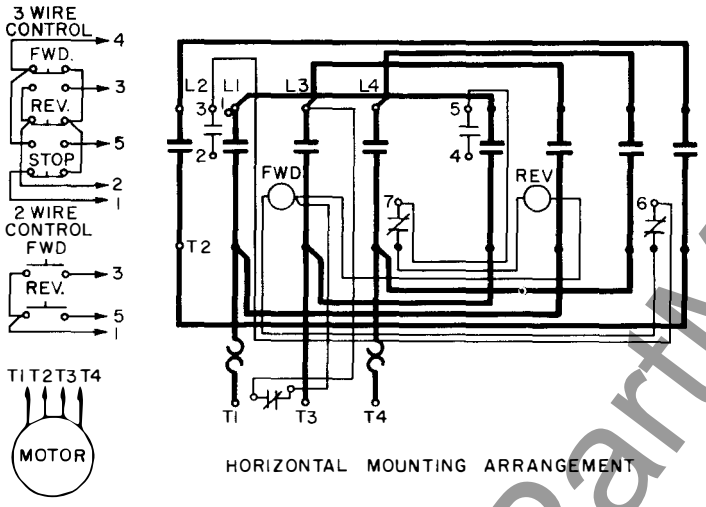


Size 0 and 1, 3 Pole Reversing Starters Used with Single Phase, 4 Lead Capacitor or Split Phase Motors

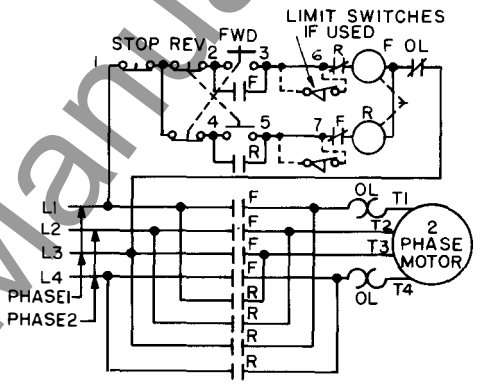
CLASS 8736
AC REVERSING MAGNETIC STARTERS — TWO PHASE

144

Wiring Diagram



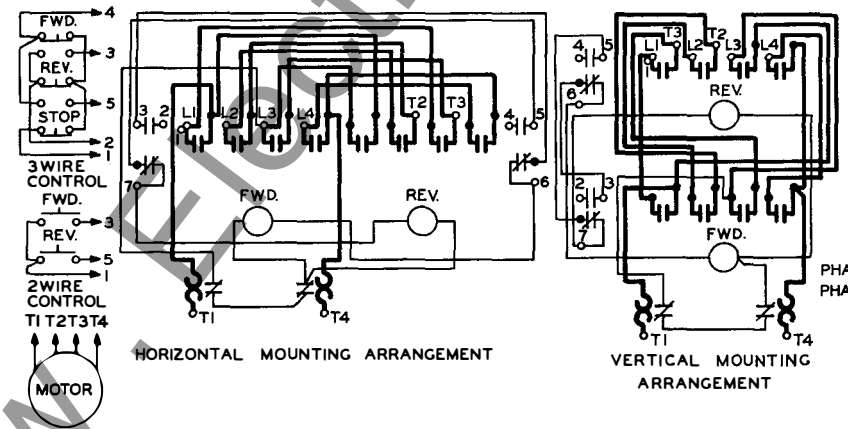
Elementary Diagram



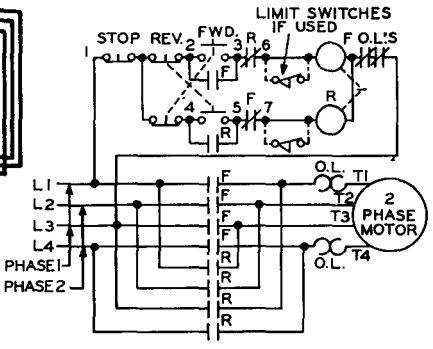
TYPE S Sizes 0, 1 and 2, 4 Pole, 2 Phase 4 Wire Reversing Starters

145

Wiring Diagrams



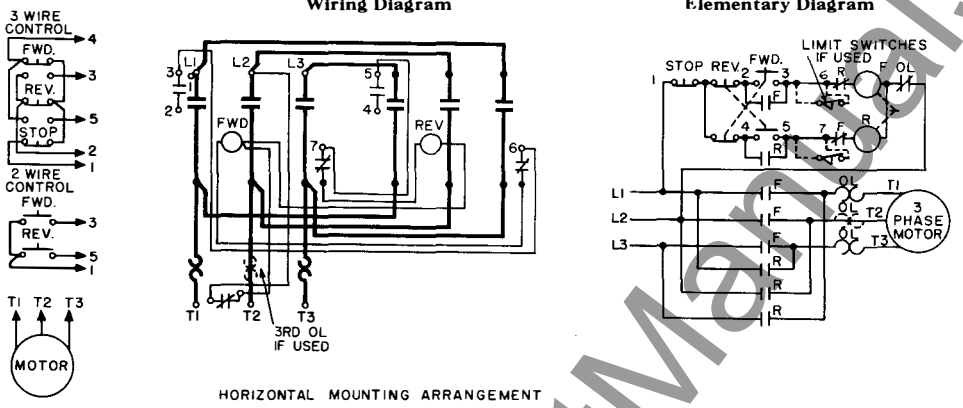
Elementary Diagram



● Types B and C, Sizes 0 and 1, 4 Pole, 2 Phase 4 Wire Reversing Starters

CLASS 8736
AC REVERSING MAGNETIC STARTERS — THREE PHASE

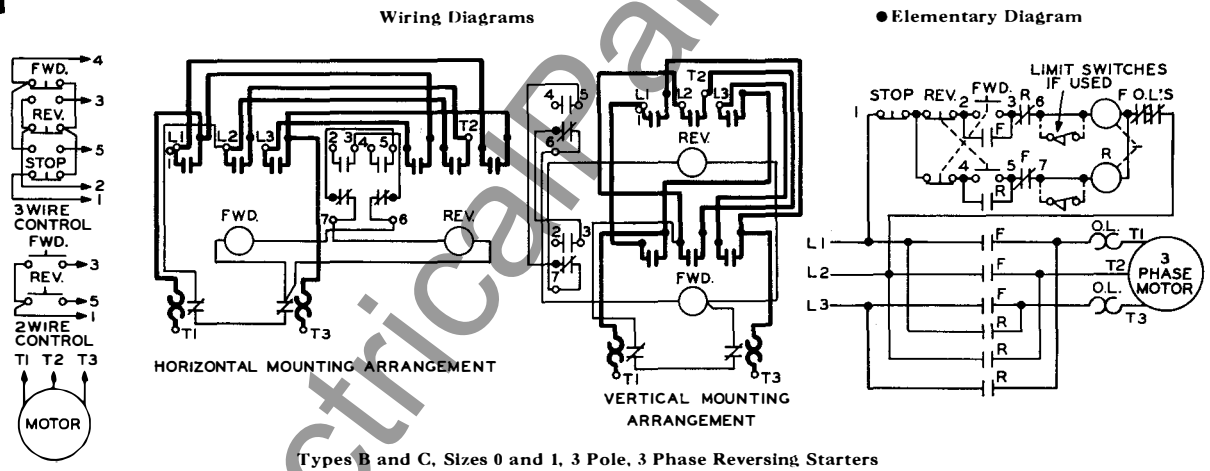
146



HORIZONTAL MOUNTING ARRANGEMENT

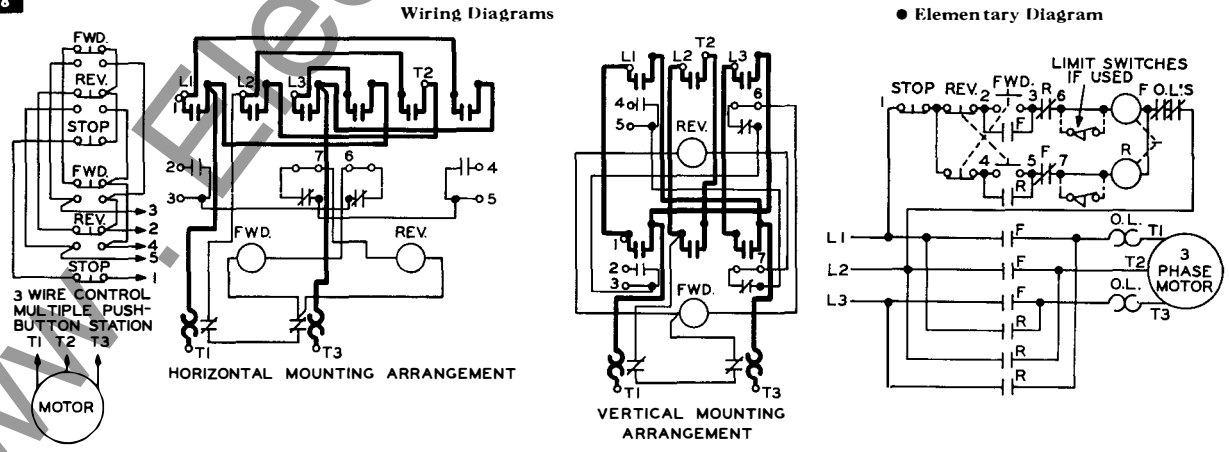
• TYPE S — Sizes 0, 1 and 2, 3 Pole, 3 Phase Reversing Starters

147



Types B and C, Sizes 0 and 1, 3 Pole, 3 Phase Reversing Starters

148



Types D thru G, Sizes 2, 3, 4 and 5, 3 Pole, 3 Phase Reversing Starters

• Revised — 12/67

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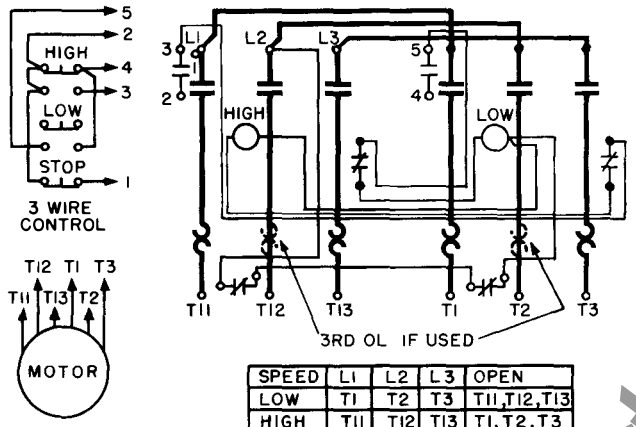
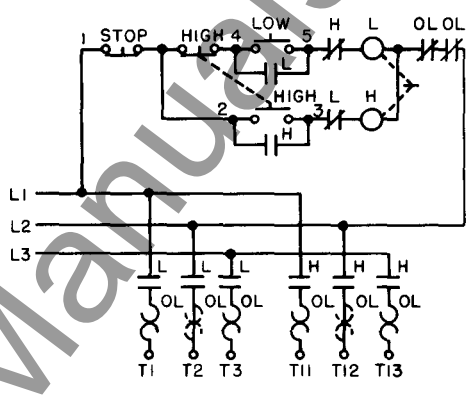
Wiring Diagram



SPEED	L1	L2	L3	OPEN
LOW	T1	T2	T3	T11,T12,T13
HIGH	T11	T12	T13	T1,T2,T3

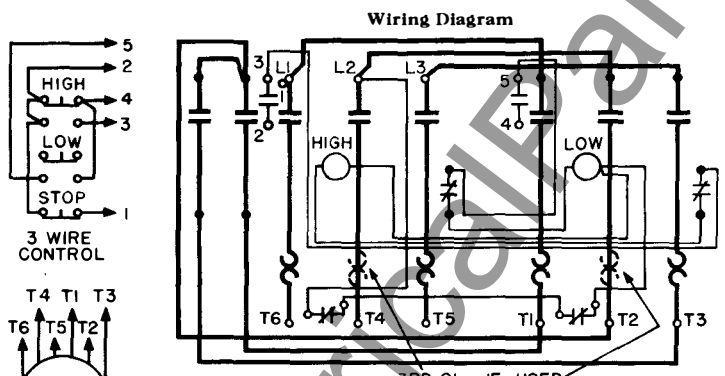
Elementary Diagram



Class 8810 Sizes 0, 1 and 2 Starters for Two Speed, Two Winding (Separate Winding), 3 Phase Motors

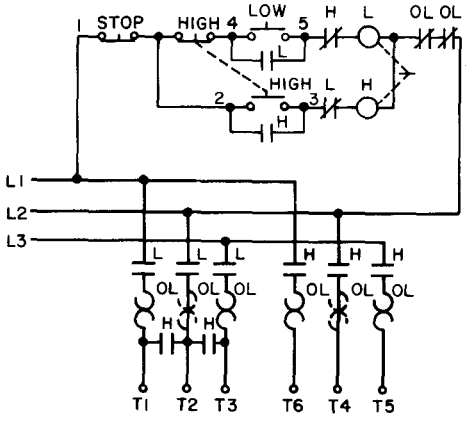
150

Wiring Diagram



SPEED	L1	L2	L3	OPEN	TOGETHER
LOW	T1	T2	T3	T4,T5,T6	———
HIGH	T6	T4	T5	———	T1, T2, T3

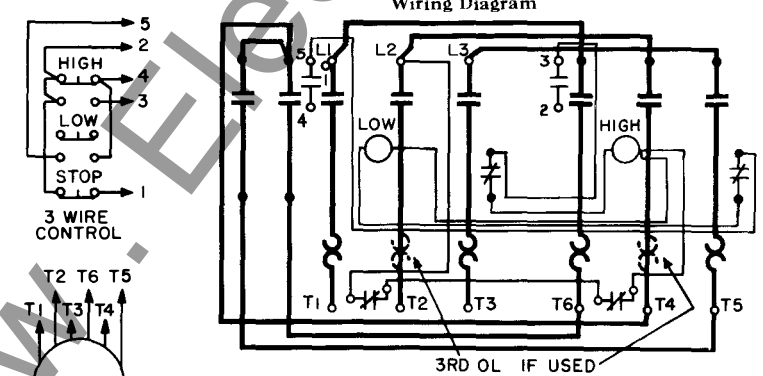
Elementary Diagram



Class 8810, Sizes 0, 1 and 2 Starters for Two Speed, One Winding, (Consequent Pole) Constant or Variable Torque, 3 Phase Motor

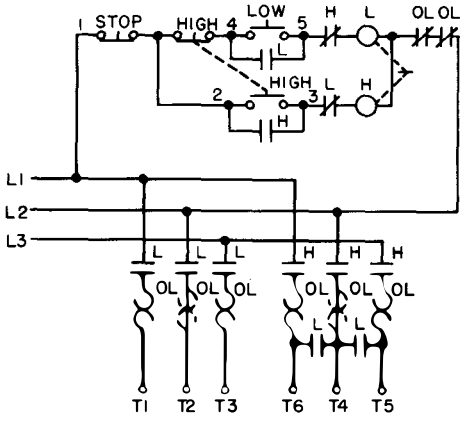
151

Wiring Diagram



SPEED	L1	L2	L3	OPEN	TOGETHER
LOW	T1	T2	T3	———	T4, T5, T6
HIGH	T6	T4	T5	T1,T2,T3	———

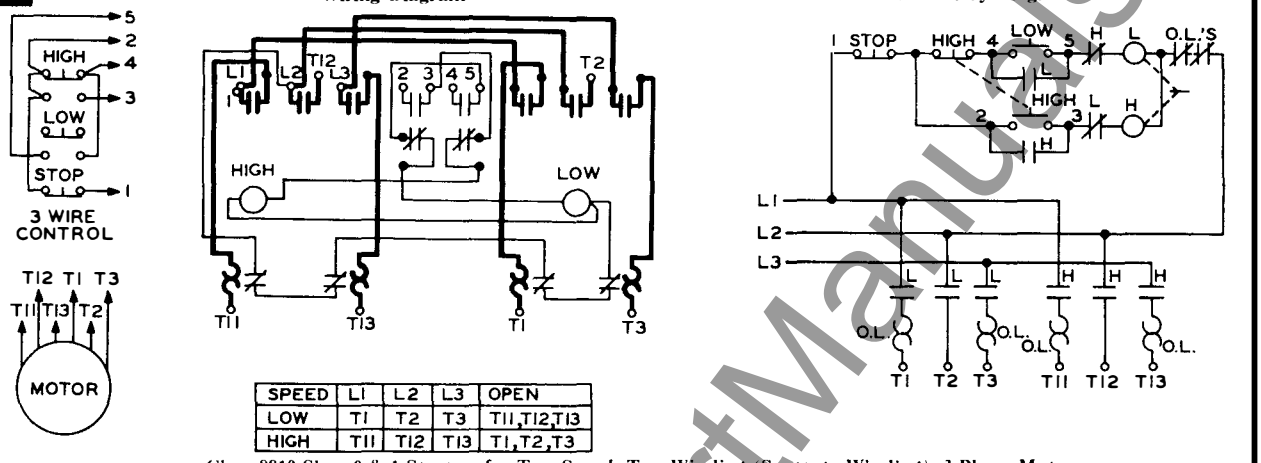
Elementary Diagram



Class 8810 Sizes 0, 1 and 2 Starters for Two Speed, One Winding (Consequent Pole) Constant Horsepower, 3 Phase Motor

CLASS 8810
TYPES B THRU G AC MULTISPEED STARTERS

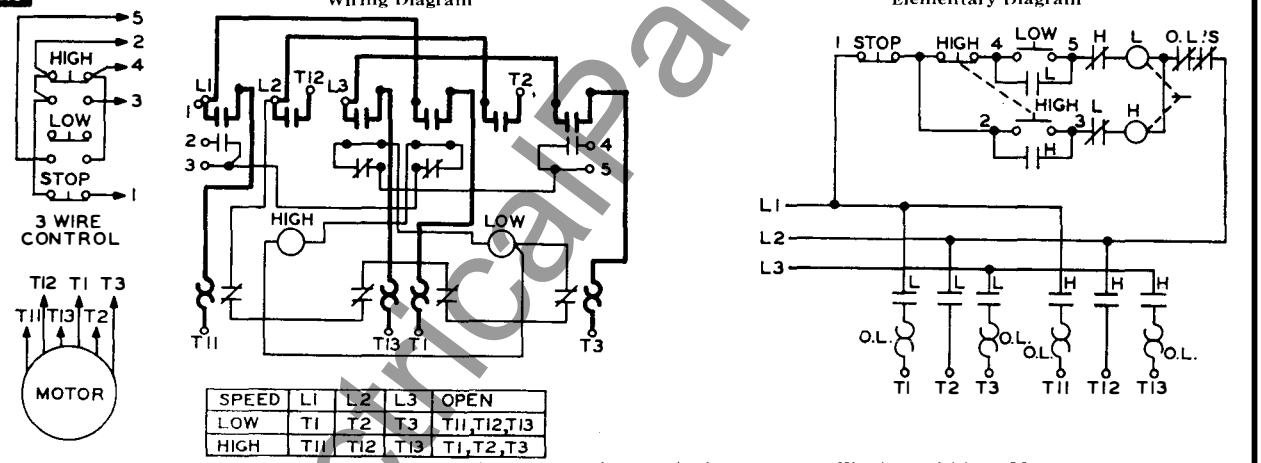
152



SPEED	L1	L2	L3	OPEN
LOW	T1	T2	T3	T11,T12,T13
HIGH	T11	T12	T13	T1,T2,T3

Class 8810 Sizes 0 & 1 Starters for Two Speed, Two Winding (Separate Winding), 3 Phase Motors

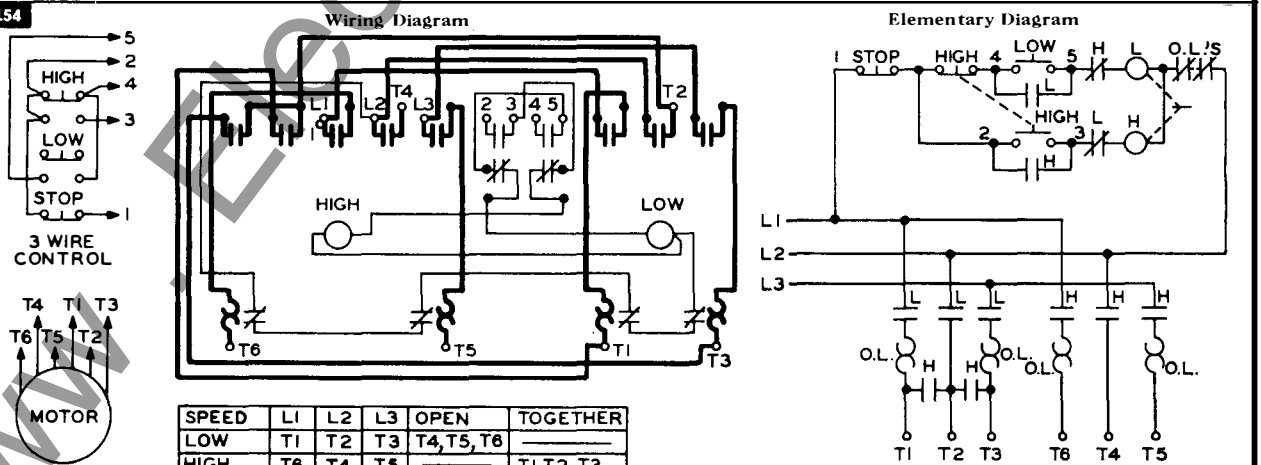
153



SPEED	L1	L2	L3	OPEN
LOW	T1	T2	T3	T11,T12,T13
HIGH	T11	T12	T13	T1,T2,T3

Class 8810 Sizes 2, 3, 4 & 5 Starters for Two Speed, Two Winding (Separate Winding), 3 Phase Motors

154



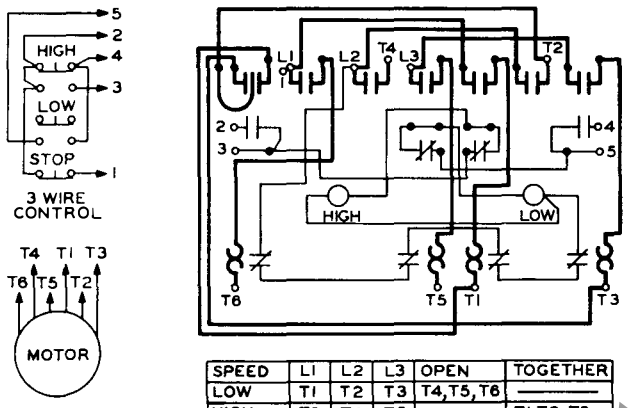
SPEED	L1	L2	L3	OPEN	TOGETHER
LOW	T1	T2	T3	T4,T5,T6	——
HIGH	T6	T4	T5	——	T1,T2,T3

Class 8810 Sizes 0 & 1 Starters for Two Speed, One Winding (Consequent Pole), Constant or Variable Torque, 3 Phase Motors.

CLASS 8810
AC MULTISPEED STARTERS — TYPES B THRU G
(Cont'd)

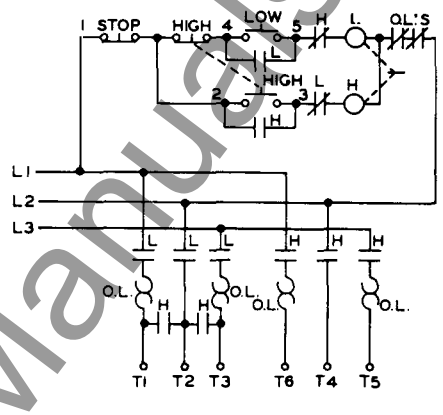
155

Wiring Diagram



SPEED	L1	L2	L3	OPEN	TOGETHER
LOW	T1	T2	T3	T4,T5,T6	——
HIGH	T6	T4	T5	——	T1,T2,T3

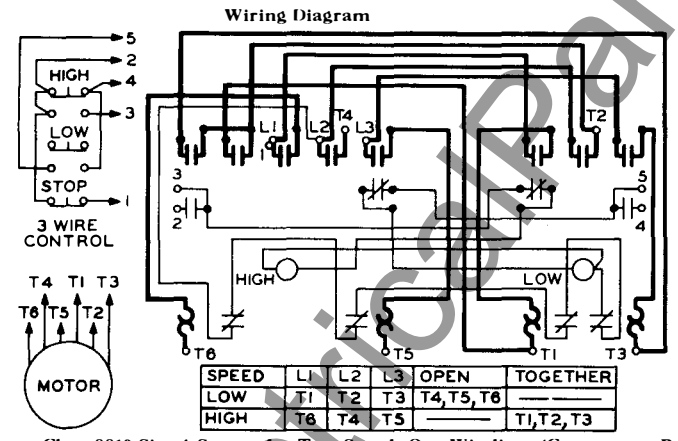
Elementary Diagram



Class 8810 Sizes 2 & 3 Starters for Two Speed, One Winding, (Consequent Pole) Constant or Variable Torque, 3 Phase Motor

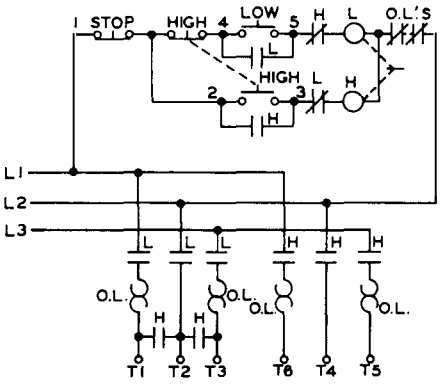
156

Wiring Diagram



SPEED	L1	L2	L3	OPEN	TOGETHER
LOW	T1	T2	T3	T4,T5,T6	——
HIGH	T6	T4	T5	——	T1,T2,T3

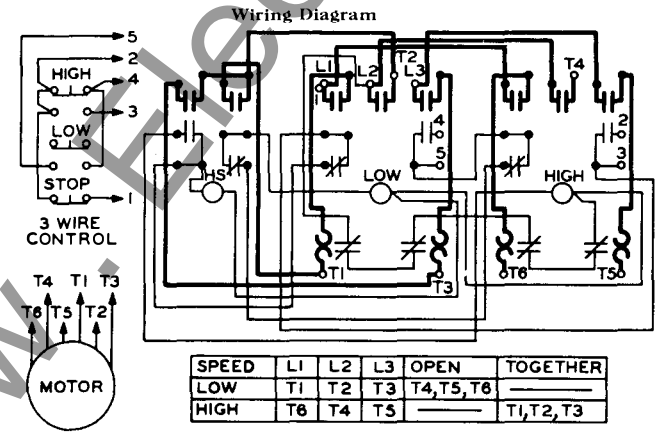
Elementary Diagram



Class 8810 Size 4 Starter for Two Speed, One Winding, (Consequent Pole) Constant or Variable Torque, 3 Phase Motor

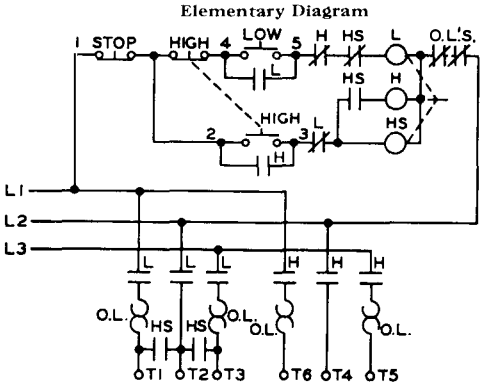
157

Wiring Diagram



SPEED	L1	L2	L3	OPEN	TOGETHER
LOW	T1	T2	T3	T4,T5,T6	——
HIGH	T6	T4	T5	——	T1,T2,T3

Elementary Diagram

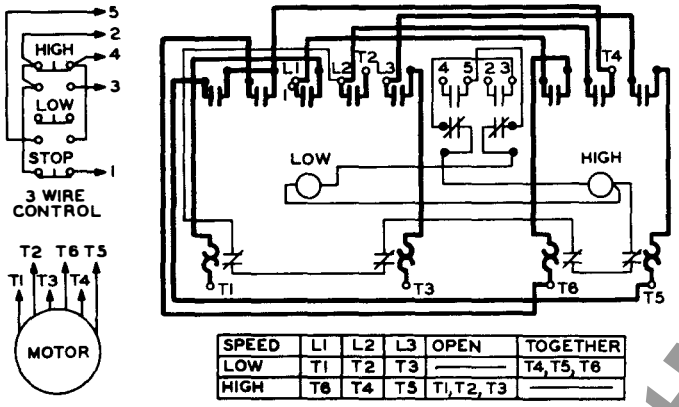


Class 8810 Size 5 Starter for Two Speed, One Winding, (Consequent Pole) Constant or Variable Torque, 3 Phase Motor

CLASSES 8810, 8811
TYPES B THRU G AC MULTISPEED STARTERS (Cont'd)

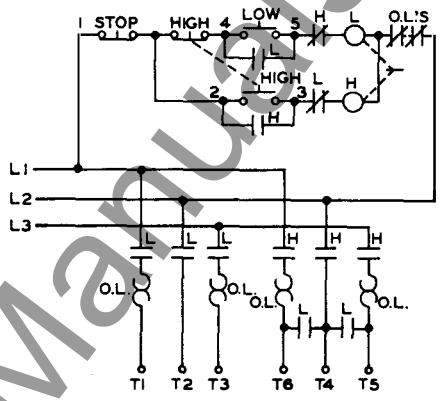
158

Wiring Diagram



SPEED	L1	L2	L3	OPEN	TOGETHER
LOW	T1	T2	T3	——	T4, T5, T6
HIGH	T6	T4	T5	T1, T2, T3	——

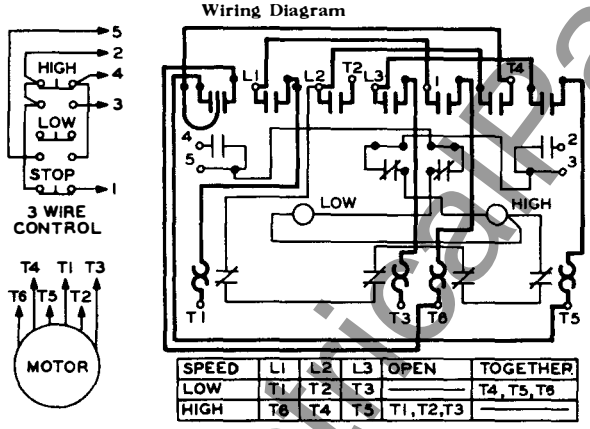
Elementary Diagram



Class 8810 Sizes 0 & 1 Starters for Two Speed, One Winding, (Consequent Pole) Constant Horsepower, 3 Phase Motor

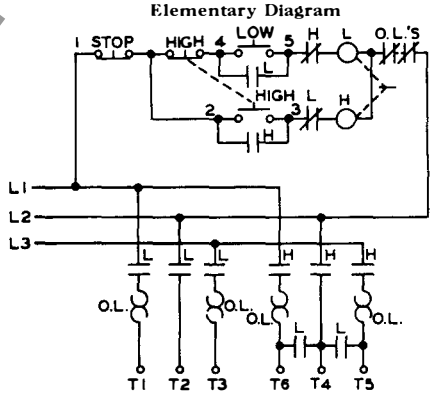
159

Wiring Diagram



SPEED	L1	L2	L3	OPEN	TOGETHER
LOW	T1	T2	T3	——	T4, T5, T6
HIGH	T6	T4	T5	T1, T2, T3	——

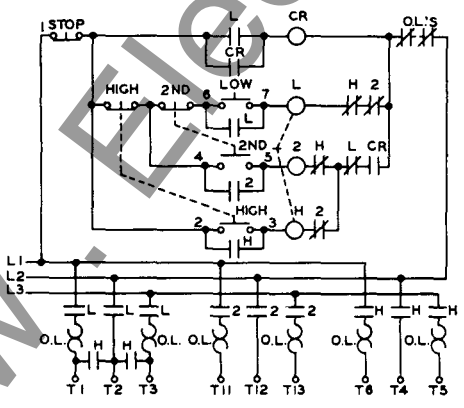
Elementary Diagram



Class 8810 Sizes 2 & 3 Starters for Two Speed, One Winding, (Consequent Pole) Constant Horsepower, 3 Phase Motor

160

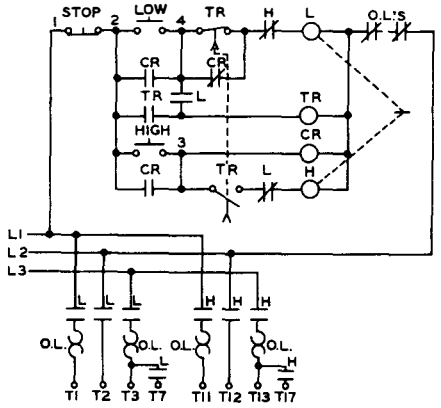
Elementary Diagram



Class 8811 Starter with Compelling Relay (Form R1)
For Three Speed, Two Winding (Consequent Pole)
Variable Torque, 3 Phase Motor

161

Elementary Diagram



Class 8810 Starter with Accelerating Relay (Form R2)
For Two Speed, Two Winding, Delta Connected 3 Phase Motor

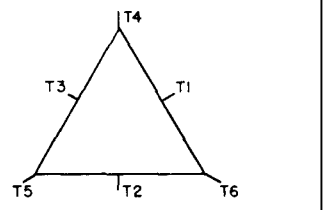
MULTISPEED MOTOR CONNECTIONS

NOTE: THE FOLLOWING DIAGRAMS ARE TYPICAL MOTOR CONNECTION ARRANGEMENTS, CONFORMING TO NEMA AND ASA STANDARDS. NOT ALL POSSIBLE ARRANGEMENTS ARE SHOWN.

162

3 PHASE 2 SPEED 1 WINDING CONSTANT HORSEPOWER

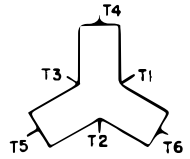
1



SPEED	L1	L2	L3	OPEN	TOGETHER
LOW	T1	T2	T3	—	T4, T5, T6
HIGH	T6	T4	T5	ALL OTHERS	—

3 PHASE 2 SPEED 1 WINDING CONSTANT TORQUE

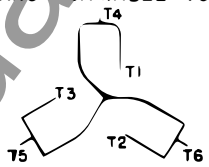
2



SPEED	L1	L2	L3	OPEN	TOGETHER
LOW	T1	T2	T3	ALL OTHERS	—
HIGH	T6	T4	T5	—	T1, T2, T3

3 PHASE 2 SPEED 1 WINDING VARIABLE TORQUE

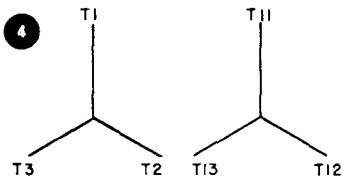
3



SPEED	L1	L2	L3	OPEN	TOGETHER
LOW	T1	T2	T3	ALL OTHERS	—
HIGH	T6	T4	T5	—	T1, T2, T3

3 PHASE 2 SPEED SEPARATE WINDING

4



SPEED	L1	L2	L3	OPEN
LOW	T1	T2	T3	ALL OTHERS
HIGH	T11	T12	T13	ALL OTHERS

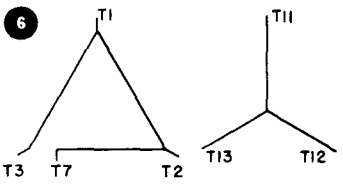
3 PHASE 2 SPEED SEPARATE WINDING

5

SPEED	L1	L2	L3	OPEN
LOW	T1	T2	T3	ALL OTHERS
HIGH	T11	T12	T13, T17	ALL OTHERS

3PHASE 2 SPEED SEPARATE WINDING

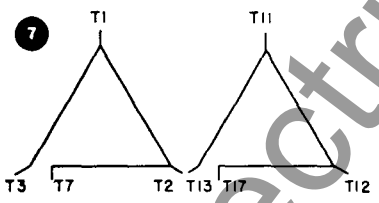
6



SPEED	L1	L2	L3	OPEN
LOW	T1	T2	T3, T7	ALL OTHERS
HIGH	T11	T12	T13	ALL OTHERS

3 PHASE 2 SPEED SEPARATE WINDING

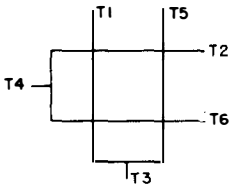
7



SPEED	L1	L2	L3	OPEN
LOW	T1	T2	T3, T7	ALL OTHERS
HIGH	T11	T12	T13, T17	ALL OTHERS

2 PHASE 2 SPEED 1 WINDING VARIABLE TORQUE

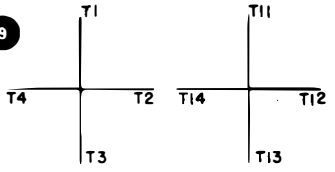
8



SPEED	L1	L3	L2	L4	OPEN
LOW	T1	T5	T2	T6	T3, T4
HIGH	T1, T5	T3	T2, T6	T4	—

2 PHASE 2 SPEED SEPARATE WINDING

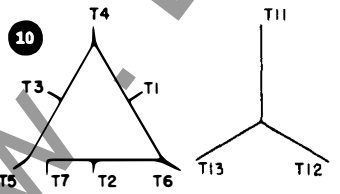
9



SPEED	L1	L3	L2	L4	OPEN
LOW	T1	T3	T2	T4	ALL OTHERS
HIGH	T11	T13	T12	T14	ALL OTHERS

3PHASE 3 SPEED 2 WINDING CONSTANT HORSEPOWER

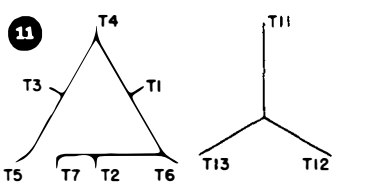
10



SPEED	L1	L2	L3	OPEN	TOGETHER
LOW	T1	T2	T3	ALL OTHERS	T4, T5, T6, T7
2ND	T6	T4	T5, T7	ALL OTHERS	—
HIGH	T11	T12	T13	ALL OTHERS	—

3 PHASE 3 SPEED 2 WINDING CONSTANT HORSEPOWER

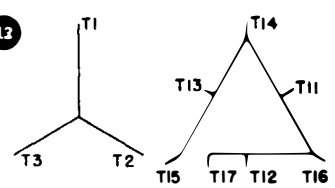
11



SPEED	L1	L2	L3	OPEN	TOGETHER
LOW	T1	T2	T3	ALL OTHERS	T4, T5, T6, T7
2ND	T11	T12	T13	ALL OTHERS	—
HIGH	T6	T4	T5, T7	ALL OTHERS	—

3 PHASE 3 SPEED 2 WINDING CONSTANT HORSEPOWER

12



SPEED	L1	L2	L3	OPEN	TOGETHER
LOW	T1	T2	T3	ALL OTHERS	—
2ND	T11	T12	T13	ALL OTHERS	T14, T15, T16, T17
HIGH	T16	T14	T15, T17	ALL OTHERS	—

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MULTISPEED MOTOR CONNECTIONS

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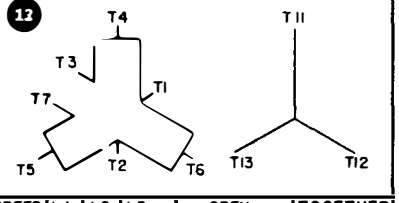
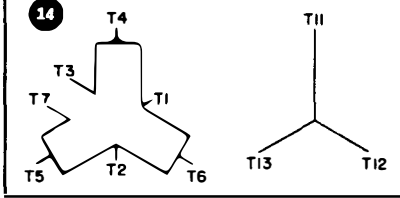
NOTE: THE FOLLOWING DIAGRAMS ARE TYPICAL MOTOR CONNECTION ARRANGEMENTS, CONFORMING TO NEMA AND ASA STANDARDS. NOT ALL POSSIBLE ARRANGEMENTS ARE SHOWN.

12 — 3 PHASE 3 SPEED 2 WINDING CONSTANT TORQUE



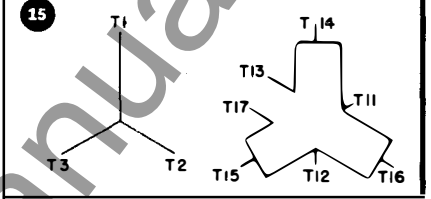
SPEED	L1	L2	L3	OPEN	TOGETHER
LOW	T1	T2	T3,T7	ALL OTHERS	—
2ND	T6	T4	T5	ALL OTHERS	T1,T2,T3,T7
HIGH	T11	T12	T13	ALL OTHERS	—

14 — 3 PHASE 3 SPEED 2 WINDING CONSTANT TORQUE



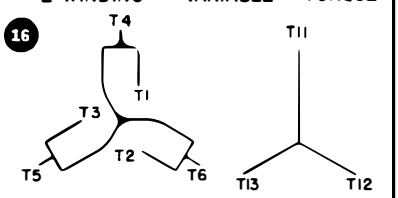
SPEED	L1	L2	L3	OPEN	TOGETHER
LOW	T1	T2	T3,T7	ALL OTHERS	—
2ND	T11	T12	T13	ALL OTHERS	—
HIGH	T6	T4	T5	ALL OTHERS	T1,T2,T3,T7

15 — 3 PHASE 3 SPEED 2 WINDING CONSTANT TORQUE



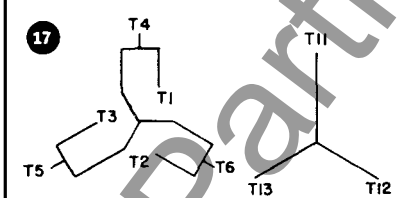
SPEED	L1	L2	L3	OPEN	TOGETHER
LOW	T1	T2	T3	ALL OTHERS	—
2ND	T11	T12	T13,T17	ALL OTHERS	—
HIGH	T16	T14	T15	ALL OTHERS	T11,T12,T13,T17

16 — 3 PHASE 3 SPEED 2 WINDING VARIABLE TORQUE



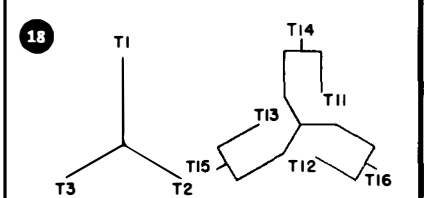
SPEED	L1	L2	L3	OPEN	TOGETHER
LOW	T1	T2	T3	ALL OTHERS	—
2 ND	T6	T4	T5	ALL OTHERS	T1, T2, T3
HIGH	T11	T12	T13	ALL OTHERS	—

17 — 3 PHASE 3 SPEED 2 WINDING VARIABLE TORQUE



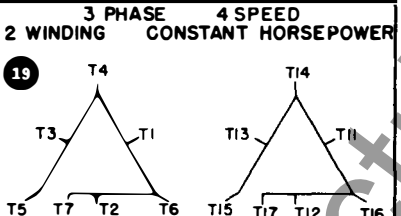
SPEED	L1	L2	L3	OPEN	TOGETHER
LOW	T1	T2	T3	ALL OTHERS	—
2ND	T11	T12	T13	ALL OTHERS	—
HIGH	T6	T4	T5	ALL OTHERS	T1, T2, T3

18 — 3 PHASE 3 SPEED 2 WINDING VARIABLE TORQUE



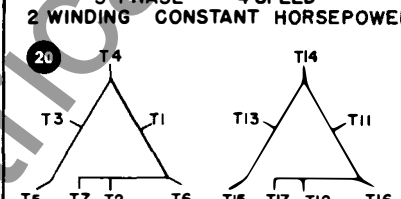
SPEED	L1	L2	L3	OPEN	TOGETHER
LOW	T1	T2	T3	ALL OTHERS	—
2 ND	T11	T12	T13	ALL OTHERS	—
HIGH	T16	T14	T15	ALL OTHERS	T11, T12, T13

19 — 3 PHASE 4 SPEED 2 WINDING CONSTANT HORSEPOWER



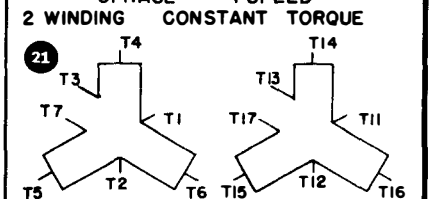
SPEED	L1	L2	L3	OPEN	TOGETHER
LOW	T1	T2	T3	ALL OTHERS	T4,T5,T6,T7
2ND	T6	T4	T5,T7	ALL OTHERS	—
3RD	T11	T12	T13	ALL OTHERS	T14,T15,T16,T17
HIGH	T16	T14	T15,T17	ALL OTHERS	—

20 — 3 PHASE 4 SPEED 2 WINDING CONSTANT HORSEPOWER



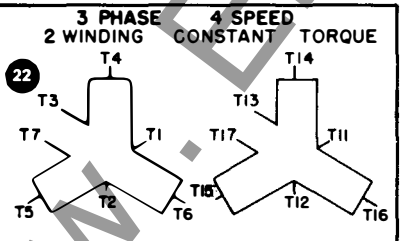
SPEED	L1	L2	L3	OPEN	TOGETHER
LOW	T1	T2	T3	ALL OTHERS	T4,T5,T6,T7
2ND	T11	T12	T13	ALL OTHERS	T14,T15,T16,T17
3RD	T6	T4	T5,T7	ALL OTHERS	—
HIGH	T16	T14	T15,T17	ALL OTHERS	—

21 — 3PHASE 4 SPEED 2 WINDING CONSTANT TORQUE



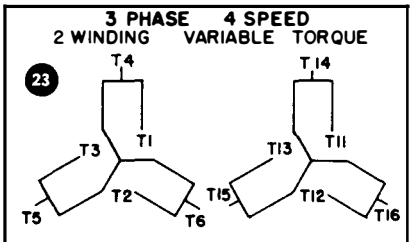
SPEED	L1	L2	L3	OPEN	TOGETHER
LOW	T1	T2	T3,T7	ALL OTHERS	—
2ND	T6	T4	T5	ALL OTHERS	T1,T2,T3,T7
3RD	T11	T12	T13,T17	ALL OTHERS	—
HIGH	T16	T14	T15	ALL OTHERS	T11,T12,T13,T17

22 — 3 PHASE 4 SPEED 2 WINDING CONSTANT TORQUE



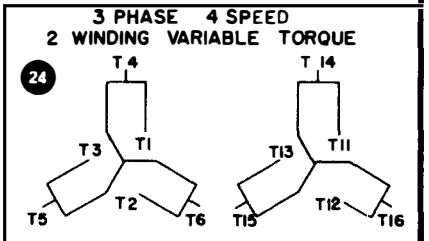
SPEED	L1	L2	L3	OPEN	TOGETHER
LOW	T1	T2	T3,T7	ALL OTHERS	—
2ND	T11	T12	T13,T17	ALL OTHERS	—
3RD	T6	T4	T5	ALL OTHERS	T1, T2, T3, T7
HIGH	T16	T14	T15	ALL OTHERS	T11,T12,T13,T17

23 — 3 PHASE 4 SPEED 2 WINDING VARIABLE TORQUE



SPEED	L1	L2	L3	OPEN	TOGETHER
LOW	T1	T2	T3	ALL OTHERS	—
2ND	T6	T4	T5	ALL OTHERS	T1, T2, T3
3RD	T11	T12	T13	ALL OTHERS	—
HIGH	T16	T14	T15	ALL OTHERS	T11, T12, T13

24 — 3 PHASE 4 SPEED 2 WINDING VARIABLE TORQUE



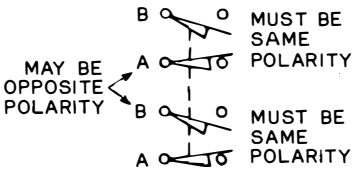
SPEED	L1	L2	L3	OPEN	TOGETHER
LOW	T1	T2	T3	ALL OTHERS	—
2ND	T11	T12	T13	ALL OTHERS	—
3RD	T6	T4	T5	ALL OTHERS	T1,T2, T3
HIGH	T16	T14	T15	ALL OTHERS	T11,T12,T13

CLASS 9007
LIMIT SWITCHES

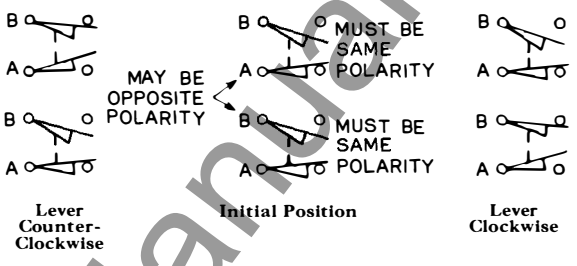
TYPE B

164 — 1 Pole

165 — 2 Pole

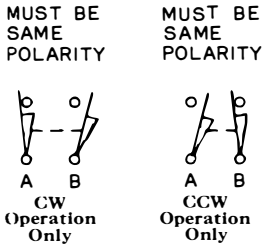


166 — 2 Pole Neutral Position

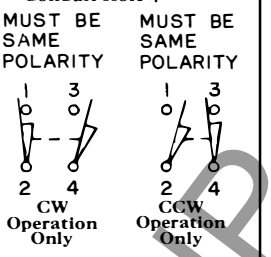


TYPE AW

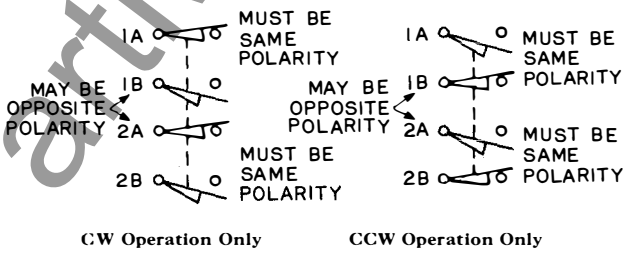
167 — Types AW-12, AW-14



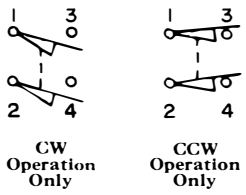
168 — Type AW-16 with Lever Arm Opposite Conduit Hole *



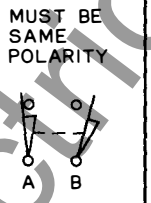
169 — Type AW-18



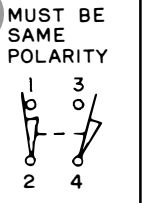
170 — Type AW-19 with Lever Arm Opposite Conduit Hole *



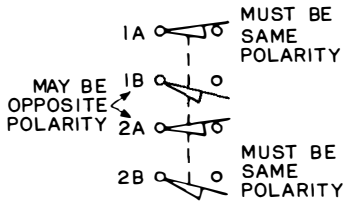
171 — Types AW-32, 34, 42, 44



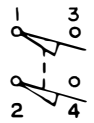
172 — Types AW-36, AW-46



173 — Types AW-38, AW-48



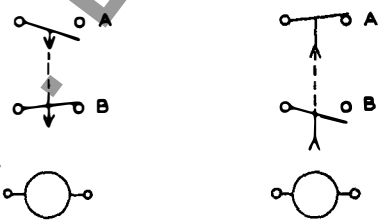
174 — Types AW-39, AW-49



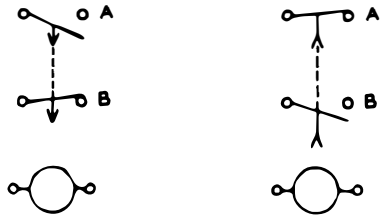
*If lever arm is placed at same end of box as conduit, then normally open contacts become normally closed and vice versa.

CLASS 9050
AC AND DC TIMING RELAYS (Cont'd)

175 — AC PNEUMATIC TIMING RELAY -- TYPE A



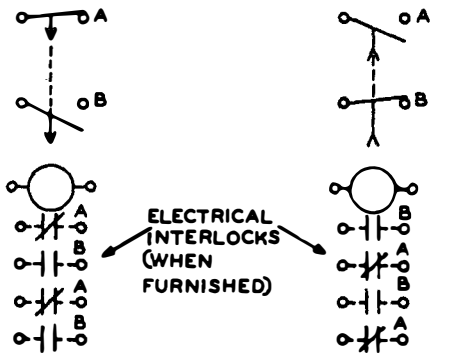
176 — DC PNEUMATIC TIMING RELAY -- TYPE H



CLASS 9050
AC AND DC TIMING RELAYS (Cont'd)

177

AC PNEUMATIC TIMING RELAY — TYPE B

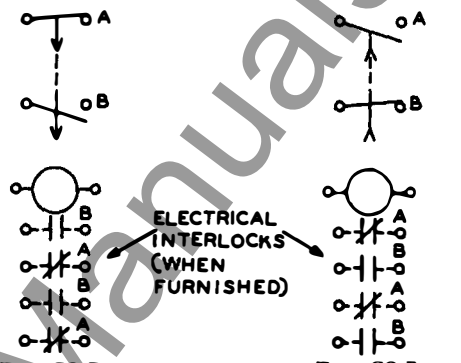


Type BO-D Time Delay After De-energization

Type BO-E Time Delay After Energization

178

DC PNEUMATIC TIMING RELAY — TYPE C



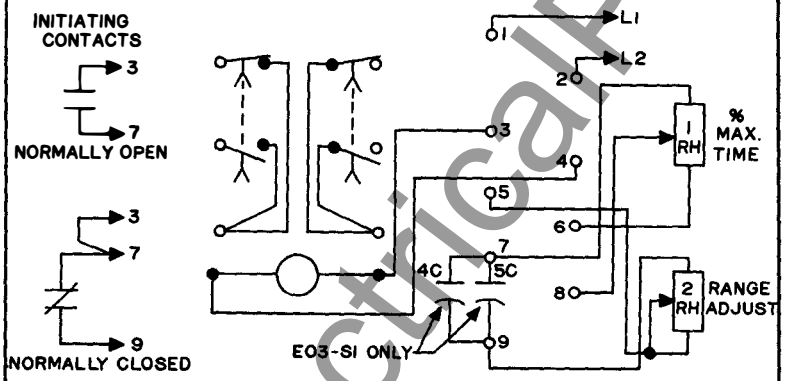
Type CO-D Time Delay After De-energization

Type CO-E Time Delay After Energization

CLASS 9050
SOLID STATE TIMING RELAYS

179

TYPE E TRANSISTORIZED TIMING RELAY

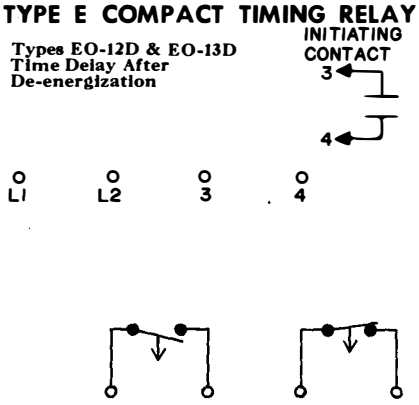


Types EO3 and EO3-SI Time Delay After Energization

180

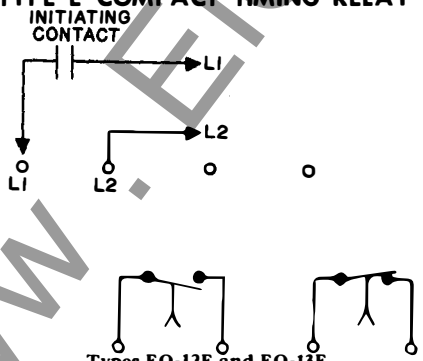
TYPE E COMPACT TIMING RELAY

Types EO-12D & EO-13D Time Delay After De-energization



181

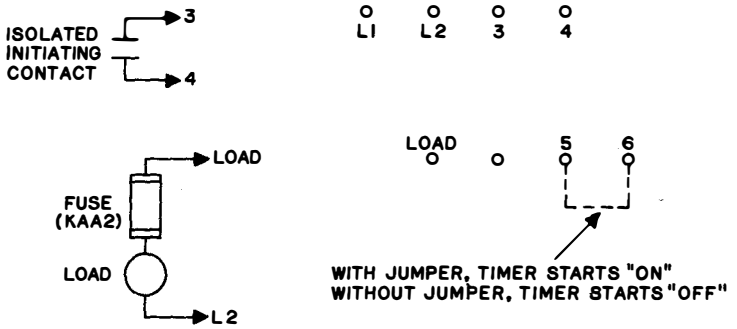
TYPE E COMPACT TIMING RELAY



Types EO-12E and EO-13E Time Delay After Energization

182

TYPE E SEQUENCE TIMING RELAY



Types EO-22 and EO-23