# Westinghouse

# Type CL Carbon Circuit-Breakers

### **INSTRUCTION BOOK**

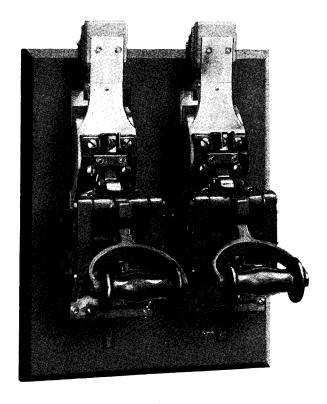


Fig. 1—250 V., D-C., 2000 Amp., 2 Coil, Plain Overload, Type CL Carbon Circuit-Breaker, Separate Closing Handles, Common Trip

Westinghouse Electric & Manufacturing Company

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### Westinghouse

### Type CL

### Carbon Circuit-Breakers

### General

Carbon circuit-breakers come under the general class of air circuit-breakers since air is the medium in which they break an electrical circuit. In the majority of cases they are used on directcurrent circuits although there is some demand for their use on low voltage alternating-current circuits such as 220 and 440 volts. On direct-current they are rarely, if ever, applied to circuits of more than 1500 volts and oil circuitbreakers take their place on the higher alternating-current voltages.

Function of a Carbon Circuit-Breaker-A carbon circuit-breaker is a protective device. It is protective in the sense that it is used to open or break an electrical circuit whenever an overload or some other abnormal condition occurs. Fundamentally it is a switch having in addition to the usual main contacts a latch and one or more tripping devices to make it automatic in opening, and arcing contacts to take the arc which necessarily takes place when an electrical circuit is broken.

Since a carbon circuit-breaker is used to open an electrical circuit it must be able to do this, even on severe short circuits, without material damage to its main contacts. Likewise since it normally connects either a generator to a bus, or a bus to its load, it must be able to carry its rated current continuously without overheating.

To protect the main contacts against arcing or pitting, secondary copper contacts and tertiary or carbon contacts are provided. The sequence of operation of these contacts, when the circuitbreaker opens, is shown in Figure 2. It will be seen that the main brush parts contact first, after which the secondary copper contacts open and finally the carbons part. The carbons therefore receive the greatest amount of arcing. However, the secondary contacts also

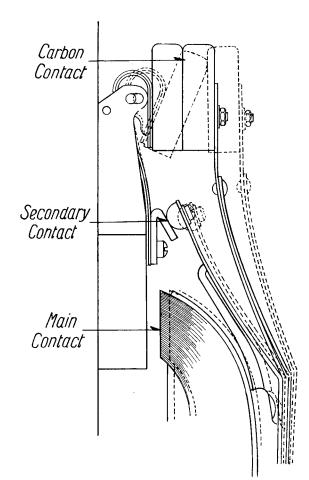


Fig. 2—Outline Showing Sequence of Operation of Type CL Circuit-Breaker Contacts

number of operations, they become slightly roughened, they should be smoothed with fine sandpaper. When badly worn, so that they no longer make good contact, they should be renewed. On severe short circuits even the main brush contacts and stud heads may be pitted slightly in which case they should be carefully smoothed off either with fine sandpaper or a file. The carbons except when broken, usually remain in good condition since they are very refractory and do not roughen very soon receive some of the arcing and if, after a under the action of the arc. However, if they do get rough they should be smoothed off until they make good contact since the protection against arcing of the main brush depends upon the good condition and proper sequence of operation of the secondary and tertiary con-

If arcing takes place between the main brush and the lower stud head it shows that the flexible shunt connecting the brush to the lower stud is no longer making good connection and should be renewed.

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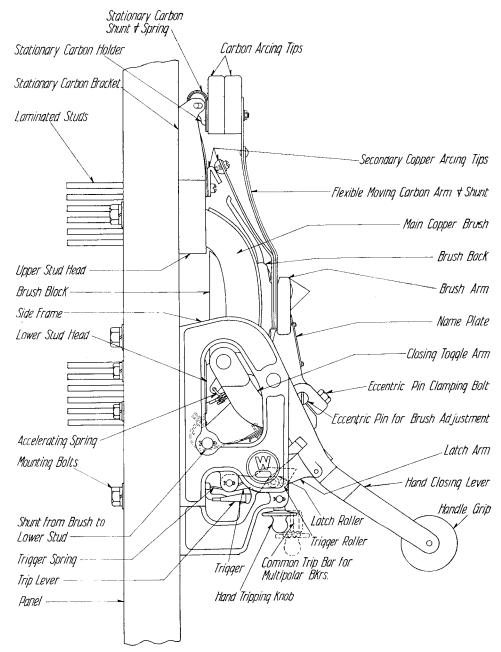


Fig. 3—Outline of a 3000-4000 Amp. Type CL Carbon Circuit-Breaker, Without Overload Trip, Showing the Principle Parts

Care of the Main Contact Brush—Insofar as heating is concerned the main brush is the vital part of the circuit-breaker. When in good condition it should carry rated current at a temperature rise not exceeding 30°C. above ambient temperature. While it is true that overheating may be due to any one of a number of other causes it is due in a large majority of cases to poor condition of the main brush contacts.

Assuming that the current flowing through the brush is no more than its normal rating, abnormal temperature may be due to:

1st.—Insufficient contact pressure.
2nd.—Poor electrical contact between brush and stud head.

For the first case an adjustment is provided so that proper contact pressure can be obtained. An eccentric pin in the closing toggle when unclamped and turned by means of a screw driver so as to move the brush closer to the studs will give whatever increased pressure is required. See Figs. 4, 5 and 6.

In the second case poor electrical contact may be due either to copper oxide formation on the contact surface or else to failure of some of the brush laminations to touch the stud head. It should not be considered that when a circuit-breaker stays closed for a long time that

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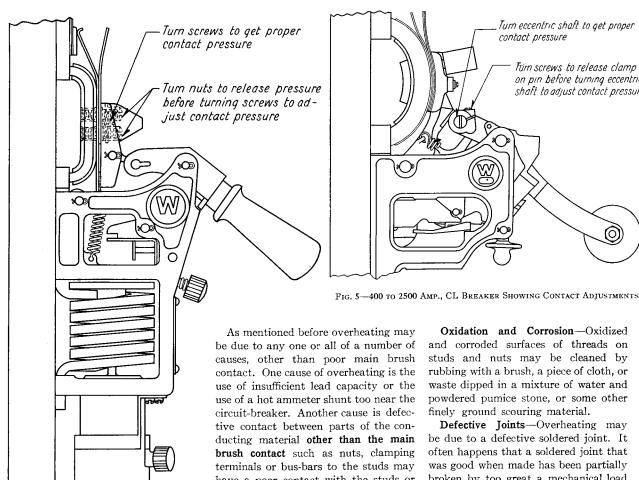


Fig. 4—12½ to 200 Amp., CL Breakers Show-ing Contact Adjustments

it needs no attention. Oxides form just the same and the circuit-breaker should be opened occasionally so that the upper and lower brush contacts and stud heads may be cleaned with fine sandpaper. A good way to hold the sandpaper is shown in Figure 8. To determine whether the brush and stud heads are making good contact, mark the brush contact surfaces with a soft pencil. Place thin pieces of paper under the brush and then close the circuit-breaker. An imprint on the paper of every lamination of the brush indicates good contact. On the other hand, blank spaces here and there will indicate that some of the laminations are not touching. In this case it will be necessary to refit the brush very carefully by means of a file until it makes good contact.

have a poor contact with the studs or with the terminals or bus-bars. This poor contact may be due to insufficient contact pressure, insufficient contact area, or oxidized or corroded contact surfaces.

Insufficient Contact Pressure-If the contact pressure is not enough, it is obvious that tightening the nuts is the remedy.

Insufficient contact area may be due to untrue surfaces on the nuts, studs or bus-bars or terminals, or too small or too few nuts. Contact surfaces that were true when made may become untrue by being battered, raising high spots on the surface. When the amount of battering is small and the surface is plain, the best way is to carefully file off the high spots. If the amount of battering is large, it is best to machine the surface. Where it is the threads on the studs that are battered, they can usually be partially restored by filing away the high spots with a small three cornered file.

Oxidation and Corrosion-Oxidized and corroded surfaces of threads on studs and nuts may be cleaned by rubbing with a brush, a piece of cloth, or waste dipped in a mixture of water and powdered pumice stone, or some other finely ground scouring material.

Turn screws to release clamp on pin before turning eccentric

shaft to adjust contact pressure

Defective Joints-Overheating may be due to a defective soldered joint. It often happens that a soldered joint that was good when made has been partially broken by too great a mechanical load on the joint. The heat then developed has melted the solder causing it to run out of the joint. A soldered joint may be spoiled similarly by an overload, causing the soldered to melt and part of it to run out of the joint, rendering it incapable of carrying its rated load thereafter.

Unpacking-When unpacking a circuit-breaker care should be taken to see that all parts are in good condition.

### Transferring Circuit-Breakers

A prolific source of trouble with carbon circuit-breakers is the transfer of the breaker from the base on which it was mounted in the factory to a panel of a switchboard. Most carbon circuit-breakers depend on the base to hold some of the parts in proper relation to each other. Type CL carbon circuit-breakers, however, are provided with one piece frames and may, therefore, be moved from one panel to another with much less difficulty than breakers with two piece frames

### Type CL Carbon Circuit-Breakers

which are held in alignment by the panel. It is, of course, necessary to align one pole with respect to another in order to obtain proper operation of common trip and common closing bars. Each pole unit, however, with its one piece frame retains shaft alignments independently of the panel.

When mounting multipolar circuitbreakers it is very important that the pole units be lined up properly with respect to each other, so that the common trip and common closing bars operate freely. To check this, take a shaft as long as the total width of the breaker (not pole unit) and of the same diameter as the handle lever fulcrum shaft and push it through the holes in the frames from which the handle lever fulcrum pins have been removed. This should be done before tightening the frame mounting bolts. See that the shaft turns freely and then tighten the frame mounting bolts. The shaft may then be removed and the breaker assembled will assurance that the pole units will be in proper alignment.

When clamping the upper stud in place, be sure to see that it is in proper relation to the moving parts such as carbon arm, brush and secondary con-

### Tripping Devices and Attachments

Overload Trip (Plain) See Figure 9---The overload trip device is used to trip a circuit-breaker whenever the current in the circuit which the breaker protects exceeds a certain predetermined safe value. It consists of a coil in series with the line, the ampere turns of which act on a magnetic circuit consisting of a stationary portion and a movable iron armature. When the ampere turns of the series coil are great enough or in other words when the current through the series coil reaches a certain value the

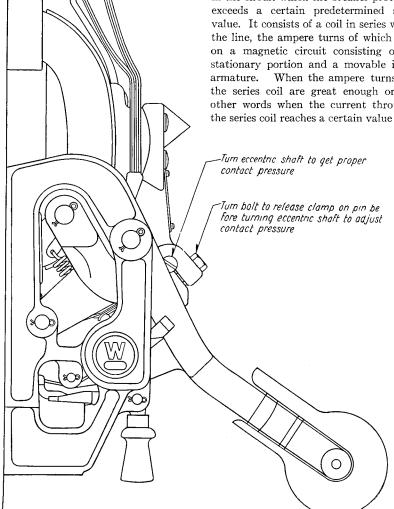
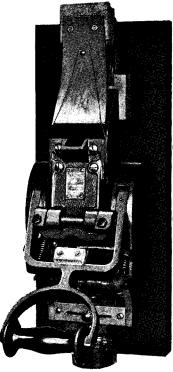


Fig. 6-3000-14000 Amp.,-CL Breaker Showing Contact Adjustments



c. 7—3000-4000 Amp. D-C., Type CL Carbon Circuit-Breaker With Inverse-Time-Limit Overload Attachments

magnet armature is attracted to the stationary portion and this movement serves to trip the breaker latch. The amount of current required in the series coil of a given overload trip device to cause it to trip the breaker is necessarily dependent upon the air gap between the movable armature and the stationary magnet. Various tripping points can be obtained by varying this gap and it is by this means that all CL carbon circuitbreakers are calibrated for overload. The standard range of calibration is 80% to 160% of the normal 30°C. rating of the circuit-breaker. The five main points, 80%-100%-120%-140%-160% are stamped on a suitable scale plate. The means of adjusting the air gap are shown in Figure 9. Of the total travel of the overload magnet armature, that part used to move the breaker trigger, should be just enough to trip the trigger free of the latch lever. When so adjusted the maximum amount of the armature travel is being used to obtain momentum for tripping the breaker and the magnet is being used at its best efficiency. This applies to any automatic tripping device.

It sometimes happens that even though the current flowing is very much less than the overload setting of the circuitbreaker, the breaker will trip out. Unless the breaker is tripped open due to some excessive vibration or shock the trouble can invariably be traced to some other attachment such as an undervoltage release or auxiliary relay. (See Under-

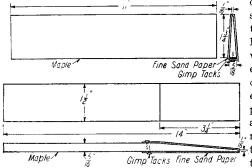


FIG. 8-SAND PAPER HOLDER

voltage Release Attachment). It rarely, if ever, is due to faulty operation of the overload trip. Powerful stray magnetic fields do affect the calibration points to some extent on the larger breakers and where the bus arrangement of the switchboard is known the breakers are calibrated at the factory with this same

than the overload setting of the circuitbreaker, the breaker will trip out. Unless of the stray fields due to the bus-bars is the breaker is tripped open due to some taken into account.

> For direct-current service the overload magnet is solid. Any attempt to use this on alternating-current except in the smaller sizes of breakers, will result in

> > overheating of the circuit-breaker since the eddy currents set up in the magnet will make it very hot. Laminated magnets are always provided in circuit-breakers above 800 amperes in capacity. Even then, due to the eddy currents set up in the copper conducting parts, breakers above 800 amperes in capacity must have an A-C. rating materially less than their D-C. rating; this difference increasing with increased capacity.

All of the overload trip devices reset themselves automatically, that is, after tripping, they automatically return to their original position.

Trip-Free Circuit-Breakers—When an operator closes a plain overload single-pole circuit-breaker by hand, he can hold it closed even though an overload exists on the line. For this reason a knife

switch is usually supplied in series with each circuit-breaker. This switch is intended to be opened by the operator after the breaker opens and closed again after the breaker is closed. In this way the breaker is free to open if there is an overload on the line thus giving the desired protection. However, there are occasions when due to space limitations and installation costs, trip-free circuit-breakers are required.

In the trip-free circuit-breaker the closing handle is latched to the closing toggle in such a manner that the closing toggle trips free of the closing handle when the breaker is being closed in on an overload. The breaker therefore opens independently of the closing handle and cannot be held closed.

This same trip free feature can be obtained with multi-polar plain overload circuit-breakers by having separate closing handles. After one pole is closed, an attempt to close the other pole, when an overload exists, will trip out the first pole. This scheme works well with two-pole circuit-breakers which protect a single circuit but it is usually necessary to have common closing handles on three-pole circuit-breakers particularly when they are used in protecting three-phase

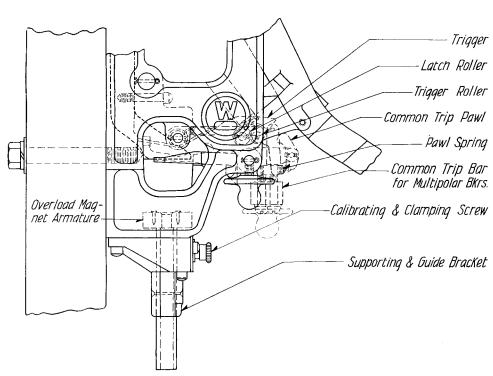


Fig. 9-Plain Overload Trip Attachment

circuits. In the latter case it is of course necessary to have the special trip-free pole units in order to get the trip-free feature.

Inverse-Time-Limit Attachment (Figure 7)—The plain overload trip device will trip a circuit-breaker on practically any overload impulse above its setting unless this impulse lasts only an extremely short time. There are times, however, especially in starting a motor, when the tripping of a circuit-breaker on short time overloads is undesirable. For cases of this kind inverse-time-limit attachments are provided.

The inverse-time-limit attachment used on type CL breaker is of the sucker type. The sucker which is a smooth surfaced metal disc is attached to the overload armature and normally rests on the smooth bottom surface of a pot coning a small quantity of oil (approximately ½" deep). The resulting sucker action retards the starting of movement of the overload armature and unless the over-

load which occurs is very heavy, a considerable time will elapse before the armature can move.

For breakers above 400 amperes in capacity, the amount of surface in contact between the sucker and pot can be varied, thus providing variation in time limit. Further variation can be obtained by using oils of different viscosities.

## Removing or Replacing Oil Dash Pot, on 600 and 800 Ampere Breakers

- 1. Loosen both knobs on the overload dash pot.
- Place both knobs straight to the left hand side of the breaker, facing the breaker.
- Turn both knobs in unison to the extreme right, looking at the bottom of the oil pot, and continue the lower knob to the right unit it hits the panel.

- Then, holding the lower knob against the panel, turn the upper knob to left until the two knobs are 180° apart.
- Pull the lower portion, onto which the lower knob is attached, downward approximately ¼".
- Turn the upper knob to extreme right as far as possible and then turn the lower knob to the left until it is directly beneath the upper knob.
- 7. Remove the lower oil pot by pulling straight downward.
- To replace the dashpot it is merely necessary to reverse the above procedure.

To keep the inverse time limit in good working order it is necessary that the oil be kept clean. A single particle of dirt between the two contact surfaces will sometimes greatly reduce the time lag. If imperfections appear in the contact surfaces due to bruising or other causes all high spots should be removed with a scraper.

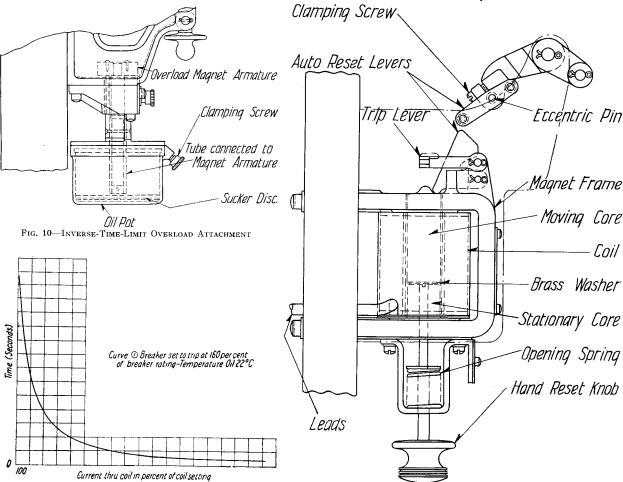


Fig. 11—Characteristic Curves of Inverse-Time-Limit Device

Undervoltage Release Attachment (Figure 12)—This is a device for use in automatically tripping a circuit-breaker when the supply voltage drops to a predetermined value. The mechanism consists of a solenoid type of magnet, the movable core of which is held to the stationary core against a strong spring. When rated voltage is applied to the coil of the magnet, sufficient current flows through it to hold the movable core against the resistance of the spring but when the voltage drops to less than 50% of normal the pull of the magnet is no longer great enough and the spring propels the movable core upwards thus tripping the breaker.

For use on direct-current the magnet is made of solid iron but for alternatingcurrent service the iron parts are laminated.

Hand Reset—After this mechanism trips, the magnetic force set up between the movable and stationary cores by re-establishment of normal voltage, is insufficient to pull the movable core downward against the spring. Hence, when automatic operation is not required a knob is provided for resetting this device by hand. It should be noted, however, that the coil should not be cut out of circuit when the breaker opens else the breaker will have to be reclosed, before the undervoltage mechanism can be reset.

Automatic Reset-There are occasions, however, when automatic reset is required, particularly for remote control apparatus and for A-c. mechanisms the coils of which must be cut out of circuit when the breaker opens. For this service an adjustable leverage is provided which is actuated by the closing motion of the circuit-breaker to reset the undervoltage mechanism. This reset should be adjusted so that when the breaker is being closed the undervoltage moving core is pushed down until it almost touches the stationary core. Then if normal voltage is on the coil its ampere turns will be sufficient to hold the movable core against the spring. To make this adjustment, release the clamping screw (see Figure 12) and turn the eccentric pin slightly by means of a screw driver. Then reclamp by means of the clamping screw.

In the direct-current undervoltage mechanisms a thin brass washer is placed between the movable and stationary cores. It is evident that the voltage

at which the undervoltage mechanism releases may be varied by putting in washers of different thickness, since the length of the air gap and consequently the strength of the pull between the cores, depends upon the thickness of the intervening washer. This adjustment, while probably not so convenient as some, is very simple and effective. It is in addition to that obtainable by changing the movable core spring pressure and also by changing the resistance supplied in series with the coil. The last two methods have their limitations, however, since the spring pressure cannot be reduced below that value required to trip the breaker and too great a reduction in the resistance in series with the coil will allow a current to flow which is greater than the coil capacity.

In the alternating-current undervoltage mechanisms no washer is placed between the movable and stationary cores and so the only adjustment available for a given coil and resistance is in the spring pressure. Unless the coil impedance is only a small portion of the combined coil and resistor impedance the coil should be cut out of circuit when the mechanism is in the tripped position. This follows because the coil impedance is considerably less for open gap than for closed gap between the cores and sufficient current would flow to burn out the coil. In this case an automatic reset attachment should be

All Continuous Voltage Coils—For coils that are in circuit continuously it is important that the voltage across the coils shall never be more than 5%

greater than rated voltage for any appreciable length of time. An excessive voltage will cause overheating of the coil and subsequent breakdown or short circuit.

Shunt Trip Attachment (Figure 13)— The shunt trip attachment is for use in tripping a circuit-breaker by means of a push button from some distant point or is sometimes used with circuit closing relays for tripping the breaker.

The shunt trip magnet is of the solenoid type, the movable core of which is pulled towards the stationary core when the shunt coil is energized. Movement of this core trips the circuit-breaker and the coil is immediately cut out of circuit by an auxiliary contact on the circuit-breaker when the latter opens. This is necessary since the shunt trip coil is short time rated and would soon burn out if the voltage were applied for any length of time.

The total movement of the trip magnet core or that part which is used to move the trigger of the breaker should be just enough to trip this trigger free of the latch lever. This adjustment should be taken care of when mounting the attachment on the panel.

A brass washer is placed between the movable and stationary cores to prevent "freezing". This permits the moving core to return to its normal position after the coil is de-energized and it is then ready to again perform its tripping function. Absence of this brass washer will permit sufficient residual magnetism to hold the movable core against the stationary core, even after the coil is de-energized, and it

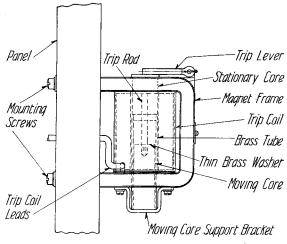


Fig. 13-Shunt Trip Attachment

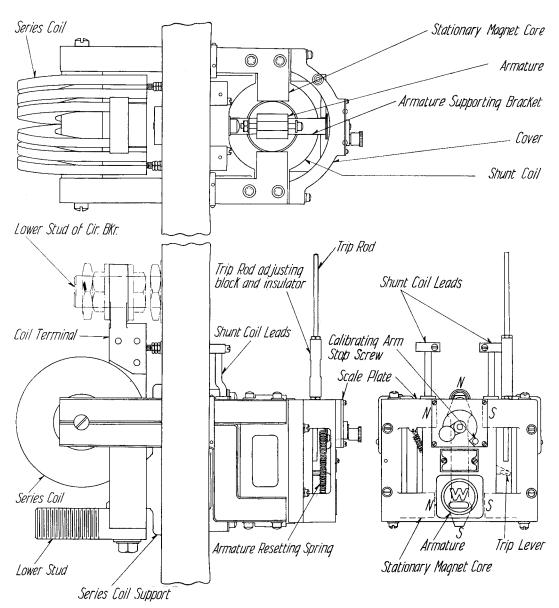


FIG. 14—REVERSE-CURRENT TRIP MECHANISM

Type CL Carbon Circuit-Breakers

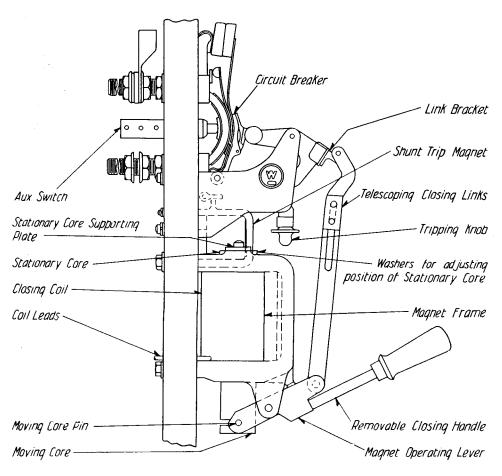


Fig. 15—Solenoid Closing Mechanism

will then be impossible to trip the breaker open by means of the shunt trip until the movable core is forcibly retrieved, or until the residual magnetism disappears and the core drops back of its own accord.

The standard range of coil voltage over which the shunt trip mechanism operates is 56% to 112% of normal rated coil voltage.

Reverse-Current Trip (Figure 14)— This device is used to protect a circuit against reversal of power or reversal of current.

The reverse-current mechanism consists of a stationary magnet energized by a series coil and a movable iron armature energized by a shunt coil, or vice versa. For a given shunt coil voltage the armature acts in a way similar to a permanent magnet. This armature is pivoted midway between two pairs of poles on the series magnet and will be attracted to one pair or the

other depending upon the relation of shunt and series ampere turns. When the series current is flowing in the normal direction the armature is attracted to one pair of poles against an adjustable cam. When the current reverses; the shunt coil current still remaining the same in direction; the armature is attracted to the other pair of poles and if the reversal of current is as large or larger than the setting, the armature will move over and trip the breaker. The amount of current reversal required depends upon the air gap relation between the stationary and armature poles. This relation may be varied by means of an adjustable cam. The standard calibration range of 5%-10%-15%-20%-25% of normal breaker rating marked on the scale plate is obtained in this way.

It is evident that voltage must be applied to the shunt coil in one particular direction. When the coil is incorrectly connected the reverse-current attach-

ment will trip the breaker open when current flows in the normal direction. In this case the leads should be reversed.

The armature of this device is retrieved by means of a light spring after tripping. However, the shunt coil must be cut out of circuit to accomplish this, when the breaker opens. This is done by means of an auxiliary switch on the breaker.

Two screws, one at each end of the calibration scale, prevent moving the calibrating cam beyond its range.

Solenoid Closing Mechanism (Figure 15)—Circuit-breakers for electrical remote control are equipped with our standard closing solenoid and shunt trip attachments. The closing solenoid coils have a short time rating and in order to avoid burning them out must be cut out of circuit as soon as the breaker is closed and latched. This is ordinarily done by means of a control drum switch and a small contactor which is connected in series with the closing coil. When

the control drum switch is turned to the noid operated carbon circuit-breaker "on" position, the contactor closes and energizes the closing coil. After the breaker is closed, the operator cuts off the closing coil by allowing the control drum switch to return to neutral position. This releases the contactor, which in turn opens the closing coil circuit. Telescoping closing links are provided which permit the closing magnet to retrieve by gravity after the breaker is closed.

The closing coil is designed so as to close the breaker on which it is applied over a range of 72% to 112% of normal rated coil voltage. Voltages much higher than 112% should not be applied since the resulting slamming action of the breaker will tend to break the carbons.

When transferring a solenoid operated breaker from one panel to another, care should be taken to see that the stationary core of the closing magnet is adjusted so as to give a slight overtravel on the breaker latch when the breaker is closed electrically. This adjustment may be made by adding or removing washers under the supporting plate of the stationary core. See Figure 15.

Field-Discharge Attachment (Figure 16)—Field-discharge circuit-breakers are used to protect the shunt fields of large separately excited generators. standard arrangement consists of a without overload trip but equipped with shunt-trip, auxiliary switch and field-discharge attachments.

The field-discharge attachment, when the breaker opens, connects a resistor across the generator shunt field and thus discharges whatever voltage may have been induced in this winding when it was disconnected by the breaker from its normal voltage supply. If this were not done, the excessive voltage induced in the field winding would break down its insulation.

The type CL field-discharge attachment is nothing more nor less than a knife switch operated by the circuitbreaker. It is not connected directly to the circuit-breaker by a rigid member,

but is equipped with a ratchet device which permits a certain amount of lost motion between the two. The links connecting the breaker to this ratchet device are adjustable and care should be taken when transferring this attachment from one panel to another, to make such adjustment on these links as to give the following operation.

When the circuit-breaker is opening, the discharge switch should make contact an instant before the carbons part.

When the circuit-breaker is being closed the discharge switch should part contact before the carbons touch.

Make these adjustments by slowly opening and closing the circuit-breaker by hand.

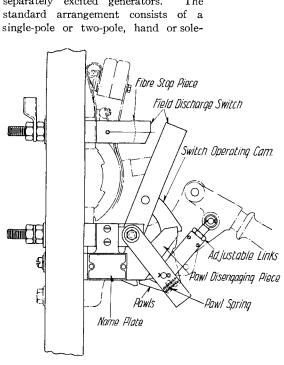


FIG. 16-FIELD-DISCHARGE-ATTACHMENT

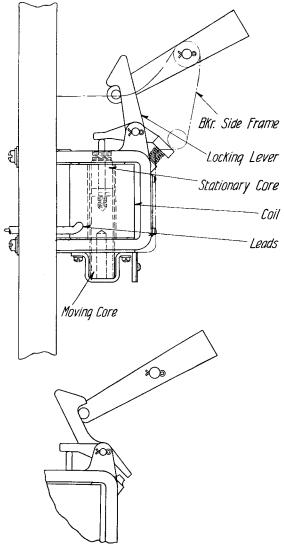


FIG. 17-ELECTRIC LOCKOUT ATTACHMENT

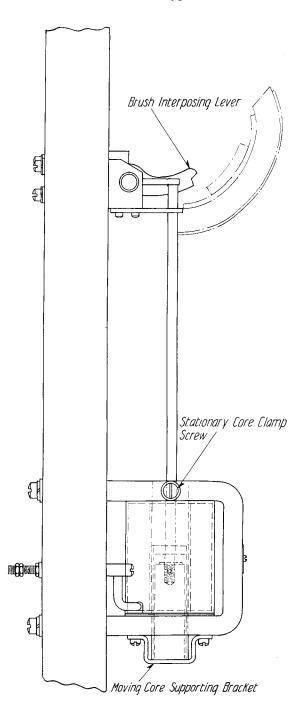


Fig. 18—Electric Lockout Attachment, Arranged to Lockout When Coil is De-Energized

Care should be exercised in closing the breaker so the sequence of operation of the field switch is not destroyed. If the breaker is partially closed and allowed to open, the failure of the spring pawl to latch on the switch ratchet will disrupt the sequence of operation and the breaker must be closed and opened again to establish the correct relationship.

Electric Lockout (Figures 17 and 18) There are times when it is desired to lock a breaker in the open position when certain conditions exist. For this purpose a lockout attachment is provided which either latches the breaker open, or else interposes an arm which opposes the movement of the brush. Depending upon requirements the coil may lock the breaker open when energized, or it may be so arranged as to lock the breaker

Auxiliary Switches (Figures 19 and 20)—Auxiliary switches are used for signal lamp purposes, shunt trip cutouts, electrical interlocking and similar applications. They may be S.P.D.T and D.P.D.T. and are mounted as a rule directly under the circuit-breaker brush. A push rod extending through the panel operates the switch when the circuit-breaker is open or closed.

open when de-energized.

These switches should be inspected occasionally to see that their contact springs are in good working condition.

### Renewal Parts

When ordering renewal parts, specify the name of the part wanted as shown in the illustrations in this book, give the style or stock order number of the circuit-breaker, for example: One closing lever for Type CL Circuit-Breaker, S. O. 43B675, as shown in Instruction Book No. 5241. The style or stock order number of the circuit-breaker will be found stamped on nameplate.

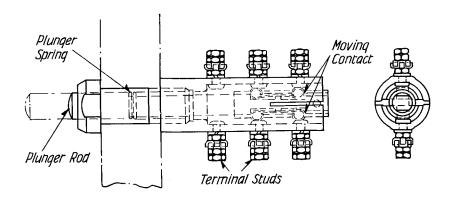


Fig. 19-2P., D.T. Auxiliary Switch

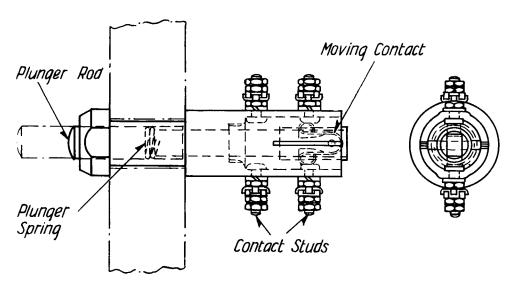


Fig. 20—S.T., D.T. Auxiliary Switch

### WIRING DIAGRAMS

- ( Carbon Circuit-Breaker
- Trip Coil used with Current Transformers and Shunt Trip,
- Closing Coil
- Red Indicating Lamp.

  Lights when Circuit-Breaker Closes.

  Dark when Circuit-Breaker Opens.
- Green Indicating Lamp,
  Lights when Circuit-Breaker Opens,
  Dark when Circuit-Breaker Closes.
- White Indicating Lamp.

  Lights when Breaker is Tripped by Relay.

- 8 Pt. Signal Switch. Contacts shown for Open Position of Circuit-Breaker.
- 8 Pt. Signal Switch.
  Contacts shown for Closed
  Position of Circuit-Breaker.
- 4 Pt. Signal Switch.
  Contact shown for Open Position of Circuit-Breaker.
- 4 Pt. Signal Switch.
  Contact shown for Closed Position
  of Circuit-Breaker



Fig. 21-Symbols Used on Wiring Diagrams

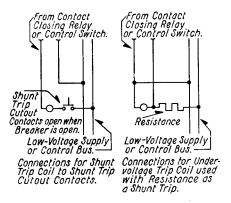


Fig. 22

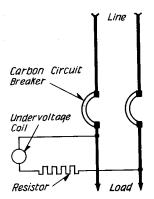


Fig. 23—Connections for Undervoltage Release Coil on "Load Side" of Breaker. For Automatic Reset Only A-C. or D-C. With or Without Resistor.

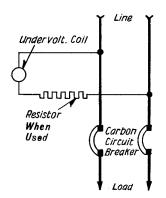


Fig. 24—Connections for Undervoltage Release Coil On "Line Side" of Breaker. Permitted for D-C. Coils With or Without Series Resistor and for A-C. Coils With Resistors Only.

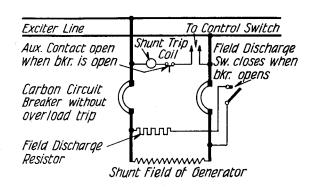


FIG 25-CONNECTIONS FOR FIELD-DISCHARGE ATTACHMENT

Type CL Carbon Circuit-Breakers

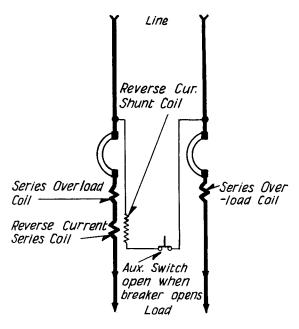
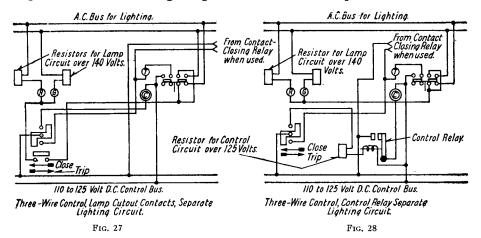


Fig. 26—Connections for Reverse-Current Trip Attachment—All Capacities

### Note-Figs. 27 to 33 are Wiring Diagrams for Solenoid-Operated Circuit-Breakers



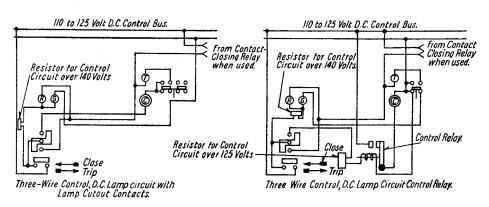


Fig. 29

Fig. 30

### Type CL Carbon Circuit-Breakers

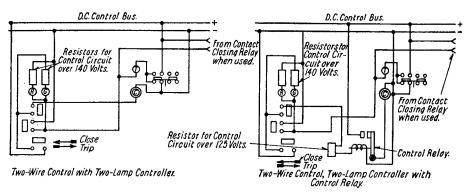


Fig. 31

Fig. 32

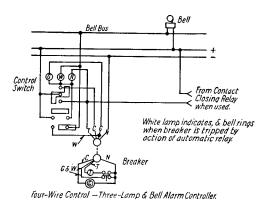


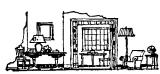
Fig. 33

### **MEMORANDUM**

(Use Ink)

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### Westinghouse Products



Air Heaters
Auto Engine Heaters
Automatic Irons
Automatic Percolators
Automatic Ranges
Cozy Glow Heaters
Curling Irons
Fans Fans Hot Plates Light and Power Plants Lighting Equipment Mazda Lamps Motors for Buffers and Grinders Ice Cream Freezers Ironers and Washers

Newel Posts
Panelboards
Rectigon Chargers for
Automobile and
Radio Batteries
Rectox Trickle Charger
Refrigerators, Electrical
Safety Switches
Sollaire Luminaires
Sol-Lux Luminaires
Sol-Lux Luminaires
Table Stoves
Tumbler Water Heaters
Turnover Toasters
Vacuum Cleaners
Wall-Type Heaters
Wall-Type Heaters
Waffle Irons
Warming Pads
Water Heaters Newel Posts



#### Buildings

Arc Welding Equip. Circuit-Breakers Elevators and Control Glue and Solder Pots Instruments and Relays Kitchen Equipment Bake Ovens, Hot Plates Ranges Lighting Equipment
Brackets, Newels
and Lanterns
Reflectors & Lamps
Sol-Lux Luminaires Lightning Arresters Micarta Trays

Motor Generators
Motors and Control for:
Coal and Ash-Handling Equipment
Compressors
Elevators
Fans and Blowers
Laundry Equipment
Refrigerating Equip.
Vacuum Cleaners
Water & Sump Pumps
Panelboards
SynchronousConverters
Safety Switches
Solar Glow Heaters
Stokers
Switchgear Switchgear Meter Service Switches Transformers



### City Improvements

Airport Floodlights Automatic Substations Constant Current Regulators Control Apparatus Elec. Railway Equip.

Lighting Units Mazda Lamps Ornamental Standards Parkway Cables Street Brackets Streethoods



### Offices and Stores

Air Heaters Bread-baking Oven Elevators and Control Fans, Desk and Ex-haust haust
Fuses
Lighting Equipment
Mazda Lamps
Meters
Micarta Desk Tops Motors for Adding Machines Addressing Machines

Motors for Coffee and Meat Grinders, etc. Dictaphones Envelope Sealers Fans and Blowers Pumps Refrigerating Machines
Panelboards
Safety Switches
Switches
Tumbler Water Heaters



#### Aviation

Approach, Boundary, Hangar, and Obstruc-tion Lights Arc Welding Equip. Floodlight Projectors Motor Generators Reflectors Transformers

Mazda Lamps Micarta Cabin-lining Plate Fairleads Hinge Bearings Propellers Pullevs Tailwheels



Circuit-Breakers
Condensing Equipment
Deck Winch Motors
Elec. Heating Appar.
Eng. Room Auxiliaries
Fans and Blowers
Fuses
Generating Equipment
Instruments
Light and Power Plants
Lighting Equipment
Lighting Equipment



### Electric Railways

Arc Welding Equip. Automatic Substations Babbitt, Solder & Pots Baking Ovens Circuit-Breakers Elec. Trolley Coaches Gas Electric Coaches Gears and Pinions Generators Insulating Material Insulators Insulators Lighting Fixtures Lightning Arresters

Line Material Manual Substations Mazda Lamps Meters Motors and Control Panelboards
Portable Substations
Relays
Signal Equipment Supervisory Control Switchgear Synchronous Convert's ransformers



### Railroads

ArcWelding Equipment
Automatic Substations
Babbitt, Solder & Pots
Baking Ovens
BatteryChargingEquip.
Cars—Multiple-Unit.
Gas-Elec., Oil-Elec.
Circuit-Breakers
Control Apparatus
Plac Heating Apparatus
Lightning Arresters
Locomotives—Electric
Gas-Elec., Oil-Elec.
Manual Substations
Mazda Lamps
Micarta Gears
Control Apparatus
Plac Heating Apparatus
Oductives—Electric
Gas-Elec., Oil-Elec.
Manual Substations
Outdoor Substations Control Apparatus Elec.HeatingApparatus Fans

Gears and Pinions Generators Headlight Equipment Instruments nsulating Materials Insulators Lighting Equipment

Panelboards Power House Apparatus Safety Switches Signal Equipment Stokers Supervisory Control Switchgear Transformers Yard Lighting Equip.



Electric Service Companies

Automatic Switching Equipment Circuit-breakers Condensers Cutouts Frequency-converters Fuses Generators Generators
Instruments & Meters
Insulating Material
Insulators
Line Material
Lighting Equipment
Lightning Arresters
Micarta
Motors and Control
Motor Generators

Network Protectors
Network Transformers
Oil Testing and Purifying Equipment
Outdoor Substations Panelboards Porcelain Insulators Relays
Safety Switches
Steam Turbines
Stokers
Supervisory Control
Switchgear
SynchronousConden'rs
SynchronousConv'ters Transformers Turbine Generators Voltage Regulators



#### Mills and Factories

Arc Welding Equip.
Automatic Starters
and Controllers
Babbitt & Babbitt Pots Capacitors Circuit-Breakers Condensers Fans, Desk and Exhaust urnaces and Ovens Fuses
Generating Equipment
Insulating Materials
Knife Switches
Larry Car Equipment
Lighting Equipment
Lightning Arresters

Locomotives — Electric
Gas-Elec., Oil-Elec.
Mazda Lamps
Meters and Relays
Micarta Gears
Motors and Controllers
Panelboards
PipePittings(Struct'al)
Power House Apparatus
Safety Switches
Solder & Glue Pots
Space Heaters
Stokers
Switchgear
Transformers Transformers Turbines



### Mines

Arc Welding Equip.
Auto. Feeder Equip.
Automatic Starters
and Controllers
Automatic Substations
BatteryChargingEquip.
Circuit-Breakers
Clamps Clamps Elec.HeatingApparatus Elec. Heating Apparatus Fans Gears and Pinions Headlights Insulating Materials Insulators Larry Car Equipment Lightning Arresters Line Material

nes

Locomotives

Manual Substations

Mazda Lamps

Meters & Instruments

Micarta

Motor Generators

Motors for Hoists,

Pumps, Tipples,

and Breakers

Panelboards

Portable Substations

Relays Relays Safety Switches Switchgear Synchronous Conviters Transformers Ventilating Outfits



### Oil Fields

Arc Welding Equip. Change House Heaters Floodlight Projectors Gear Units Insulators Mazda Lamps Motors and Control

Panelboards Reflectors
Rig Lighters
Safety Switches
Small Light Plants Transformers Vapor Proof Fixtures

### Westinghouse Electric & Manufacturing Company, East Pittsburgh, Pa.

ABILENE, KAN., 300 Cedar St. N.
ABILENE, TEX., 774 Butternut St.
AKRON, OHIO, 7 S. Main St.
ALBANY, N. Y., 90 State St.
\*ATLANTA, GA., 426 Marietta St.
BAKERSFIELD, CALIF., 2224 San Emedio St.
BAKERSFIELD, CALIF., 2224 San Emedio St.
BAITIMORE, MD., 39 W. Lexington St.
BEAUMONT, TEX., 1245 Threadneedle Ave.
BIRMINGHAM, ALA., 2030 Second Ave.
BLUEFIELD, W. VA., 525 Bland St.
\*BOSTON, MASS., 10 High St.
\*BRIDGEPORT, CONN., Bruce Ave. and Seymour St. \*BOSTON, MASS., 10 High St.
\*BRIDGEPORT, CONN., Bruce Ave. and Seymour St.
\*BUFFALO, N. Y., 814 Ellicott Square BURLINGTON, 10WA, 320 N. Third St.
\*BUTTE, MONT., 52 E. Broadway CANTON, OHIO, 120 Tuscarawas St. CEDAR RAPIDS, 10WA, 1400 Second Ave. CHARLESTON, W. VA., 101 Capitol St.
\*CHARLOTTE, N. C., 210 E. Sixth St. CHATTANOOGA, TENN., 536-540 Market St.
\*CHARLOTTE, N. C., 210 E. Sixth St.
\*CHATTANOOGA, TENN., 536-540 Market St.
\*CHICAGO, ILL., 20 N. Wacker Drive
\*CINCINNATI, OHIO, 207 W. Third St.
\*CLEVELAND, OHIO, 209 Ashland Rd. S. E.
COLUMBUS, OHIO, 209 S. Third St.
\*DALLAS, TEX., 108-116 S. Akard St.
DAYTON, OHIO, 30 Main St. N.
\*DENVER, COLO., 910 15th St.
DES MOINES, 10WA, 206 Second St.
DAYTON, OHIO, 30 Main St. N.
\*DES MOINES, 10WA, 206 Hocust St.
\*DETROIT, MICH., 5757 Trumbull Ave.
DULUTH, MINN., 408 Bradley Bldg.
ELMIRA, N. Y., 338-42 E. Water St.
\*EL PASO, TEX., Oregon and Mills St.
EMERYVILLE, CALIF., 5815 Peladeau St.
EMERYVILLE, CALIF., 5815 Peladeau St.
ERIE, PA., State and Tenth St.
EVANSVILLE, IND., 14-16 N. W. Sixth St.
FAIRMONT, W. VA., 602 Cleveland Ave.
FERGUS FALLS, MINN., Kadatz Hotel
FORT WAYNE, IND., 1010 Packard Ave.
FORT WAYNE, IND., 1010 Packard Ave.

ABILENE, KAN., Union Electric Co. AKRON, OHIO, The Moock Elec. Supply Co. ALBANY, N.Y., Westinghouse Elec. Sup.Co.,Inc. ALLENTOWN, PA., Westinghouse Elec. Sup.Co. or Fa.
ATLANTA, GA., Gilham Electric Co.
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BANGOR, ME., Westinghouse Elec. Sup. Co.
BINGHAMTON, N. Y., Westinghouse Electric
Supply Co. Inc. Supply Co., Inc.

BIRMINGHAM, ALA., Moore-Handley Hdwe.Co.

BLUEFIELD, W. VA., Superior Supply Co.

BOSTON, MASS., Westinghouse Elec. Sup. Co.

BROOKLYN, N. Y., Westinghouse Electric Sup-BROOKLYN, N. Y., Westinghouse Electric Supply Co., Inc.
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BUTTE, MONT., Westinghouse Elec. Sup. Co.
CANTON, OHIO, The Moock Elec. Sup. Co.
CHARLOTTE, N.C., Westinghouse Elec. Sup. Co.
CHARLOTTE, N.C., Westinghouse Elec. Sup. Co.
CHICAGO, ILL., Westinghouse Elec. Sup. Co.
CHICAGO, ILL., Westinghouse Elec. Sup. Co.
CLEVELAND, O., The Johnson Elec. Sup. Co.
COLUMBIA, S. C., Mann Electric Supply Co.
COLUMBIS, O., The Hughes-Peters Elec. Corp.
DALLAS, TEX., Westinghouse Elec. Sup. Co.
DENVER, COLO., The Mine & Smelter Sup. Co.
DES MOINES, IA., Westinghouse Elec. Sup. Co.
DETROIT, MICH., Westinghouse Elec. Sup. Co.
DULUTH, MINN, Westinghouse Electric Supply Co., Inc.
DULUTH, MINN, Westinghouse Electric Supply Co., Inc. DULUTH, MINN., Westinghouse Electric Supply Co., Inc.
ELMIRA, N. Y., Westinghouse Elec. Sup. Co.
EL PASO, TEX., The Mine & Smelter Sup. Co.
ERIE, PA., Star Electrical Co.
EVANSVILLE, IND., Westinghouse Elec. Sup. Co., FARGO, N.D., Westinghouse Elec. Sup. Co., Inc.
FLINT, MICH., Westinghouse Elec. Sup. Co.

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BROOKLYN, N. Y., 160 Seventh St.
BUFFALO, N. Y., 141-157 Milton St.
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CINCINNATI, OHIO, 207 W. Third St.
CLEVELAND, OHIO, 2209 Ashland Rd. S. E.

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\*HOUSTON, TEX., 218 Main St.
\*HUNTINGTON, W. VA., 209 Ninth St.
\*INDIANAPOLIS, IND., 20 N. Meridian St.
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JACKSON, MICH., 212 W. Michigan Ave.
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\*LUS ANGELES, CALIF., 420 San Pedro St. S.
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\*NEW ORLEANS, LA., 333 St. Charles St.
\*NEW ORLEANS, LA., 333 St. Charles St.
\*NEW ORLEANS, LA., 150 Broadway
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Grand Ave.
OMAHA, NEB., 409 17th St. S. \*OKLAHOMA CITY, OKLA., 128-32
Grand Ave.
OMAHA, NEB., 409 17th St. S.
PEORIA, ILL., 104 State St.
\*PHILADELPHIA, PA., 3001 Walnut St.
\*PHOENIX, ARIZ., 11 W. Jefferson St.
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\*PITTSBURGH, PA., 310 Grant St.
PORTLAND, ME., 61 Woodford St.
\*PORTLAND, ORE., 83 Sixth St.
PROVIDENCE, R. I., 393 Harris Ave.
PUEBLO, COLO., 2411 West St.
QUINCY, ILL., 506 Maine St.
RALEIGH, N. C., 803 Person St. N.

READING, PA., 438 Walnut St.
RICHMOND, VA., 700 E. Franklin St.
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ROCHESTER, N. Y., 89 East Ave.
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SACRAMENTO, CALIF., 1107 Ninth St.
\*SALT LAKE CITY, UTAH, 10 W. First South St.
SAN ANTONIO, TEX., Main and Commerce
St. SAN ANTONIO, TEX., Main and Commerce St.

SAN ANTONIO, TEX., Main and Commerce St.

SAN DIEGO, CALIF., 863 Sixth St.

\*SAN FRANCISCO, CALIF., 1 Montgomery St. SCOTTS BLUFF, NEB., 1819 Eighth Ave.

\*SEATTLE, WASH., 603 Stewart St.

SHREVEPORT, LA., 3540 Youree Drive SIOUX CITY, IOWA, 2311 George St.

SOUTH BEND, IND., 107 E. Jefferson St.

SPOKANE, WASH., 428 Riverside Ave.

SPRINGFIELD, LLL., 130 Sixth St. S.

SPRINGFIELD, MASS., 395 Liberty St.

\*ST. LOUIS, MO., 411 Seventh St. N.

SYRACUSE, N. Y., 108 W. Jefferson St.

TACOMA, WASH., 1021 Pacific Ave.

\*TAMPA, FLA., 417 Ellamae Ave.

TERRE HAUTE, IND., 701 Wabash Ave.

TEXARKANA, ARK., 503 E. Sixth St.

TOLEDO, OHIO, 416-424 Madison Ave.

\*TULISA, OKLA., 602 S. Main St.

\*UTICA, N. Y., 258 Genesee St.

WASHINGTON, D. C., 1434 New York Ave.

N. W.

WATERLOO, IOWA, 305 W. Fourth St.

WICHITA, KAN., 309 N. Rock Island St.

WILKES-BARRE, PA., 267 Pennsylvania Ave. N.

WILMINGTON, CALIF., 305½ Avalon Blvd.

WORCESTER, MASS., 54 Commercial St.

YOUNGSTOWN, OHIO, 16 Central Square

The HAWAIIAN ELECTRIC CO., Ltd., Honolulu, T. H.—Agent

\*Warehouse located in this city.

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GRAND RAPIDS, MICH., Westinghouse Electric Supply Co.
GREENSBORO, N.C., Westinghouse Elec.Sup.Co.
GREENSBORO, N.C., Westinghouse Elec.Sup.Co.
GREENVILLE, S. C., Mann Electric Supply Co.
HARLINGEN, TEX., Westinghouse Elec. Sup. Co.
HOUSTON TEX., Westinghouse Elec. Sup. Co.
HUNTINGTON, W. VA., Banks-Miller Sup. Co.
INDIANAPOLIS, IND., Westinghouse Elec. Sup. Co.
JACKSONVILLE, FLA., Westinghouse Elec. Sup. Co.
JAMESTOWN, N. Y., Jamestown Elec'l. Sup. Co.
KANSAS CITY, MO., Columbian Electrical Co.
LONG BEACH, CALIF., Westinghouse Electric Supply Co. of Southern California.
LOS ANGELES, CALIF., Westinghouse Electric Supply Co. of Southern California.
LOUISVILLE, KY., Tafel Electric Co.
MADISON, WIS., Westinghouse Elec. Sup. Co., Inc.
MASON CITY, IA., Westinghouse Elec. Sup. Co., Inc.
MASON CITY, IA., Westinghouse Elec. Sup. Co., Inc.
MEMPHIS, TENN., Westinghouse Electric Supply Co.
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NEWARK, N. J., Westinghouse Electric Supply Co., Inc.
NEWARK, N. J., Westinghouse Elec. Sup. Co., Inc.
NEW ARK, N. J., Westinghouse Elec. Sup. Co., Inc.
NEW ARK, N. J., Westinghouse Elec. Sup. Co., Inc.
NEW YORK, N. Y., Westinghouse Elec. Sup. Co., Inc.
OKLAHOMA CITY, OKLA., Westinghouse Electric Supply Co.
OMAHA, NEB., Westinghouse Elec. Sup. Co., Inc.
PHILADELPHIA, PA., Westinghouse Electric Supply Co. of Pa.
PHOENIX, ARIZ., Westinghouse Electric Supply Co. of Southern California.
PITTSBURGH, PA., Iron City Electric Co. GRAND RAPIDS, MICH., Westinghouse Elec-

POCATELLO, IDA., Inter-Mountain Elec. Co. PORTLAND, ORE., Fobes Supply Co. PROVIDENCE, R.I., Westinghouse Elec.Sup.Co. RALEIGH, N. C., North State Elec. Sup. Co. READING, PA., Westinghouse Elec. Sup. Co. of Pa. RICHMOND, VA., Tower-Binford Elec. & Mfg.Co. ROCHESTER, N.Y., Westinghouse Elec. Sup. Co. SAN TANDONIO, TEX., Westinghouse Elec. Sup. Co. SAN ANTONIO, TEX., Westinghouse Elec. Sup. Co. SAN FRANCISCO, CALIF., Westinghouse Electric Supply Co. of Northern California. SCRANTON, PA, Penn. Elec'l. Engineering Co. SEATTLE, WASH., Fobes Supply Co. SIOUX CITY, IA., Westinghouse Elec. Sup. Co. SPOKANE, WASH., Westinghouse Elec. Sup. Co. SPINGFIELD, MASS., Westinghouse Elec. Sup. Co. Co.

Co.
ST. LOUIS, MO., Westinghouse Elec. Sup. Co.
ST. PAUL, MINN., Westinghouse Elec. Sup. Co.
ST. PAUL, MINN., Westinghouse Elec. Sup. Co., Inc.
SYRACUSE, N.Y., Westinghouse Elec. Sup. Co., Inc.
TAMPA, FLA., Westinghouse Elec. Sup. Co., Inc.
TOLEDO, OHIO, Westinghouse Elec. Sup. Co., Inc.
TULSA, OKLA., Westinghouse Electric Supply Co.
UTICA, N. Y., Westinghouse Electric Supply Co.
UTICA, N. Y., Westinghouse Elec. Sup. Co., Inc.
WASHINGTON, D. C., Westinghouse Electric
Supply Co. of Pa.
WATERLOO, IA, Westinghouse Elec. Sup. Co., Inc.
WICHITA, KAN., United Electric Co.
WILMINGTON, DEL., Westinghouse Elec. Sup.
Co. of Pa.

Co. of Pa. WORCESTER, MASS., Westinghouse Elec. Sup.

YORK, PA., Westinghouse Elec. Sup. Co. of Pa. YOUNGSTOWN, O., The Moock Elec. Sup. Co.

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DENVER, COLO., 2640 Market St.
DETROIT, MICH., 5757 Trumbull Ave.
FAIRMONT, W. VA., 602 Cleveland Ave.
HOUSTON, TEX., 2311-19 Commerce St.
HUNTINGTON, W. VA., 209 Ninth St.
INDIANAPOLIS, IND., 547 W. Merrill St.
JOHNSTOWN, PA., 47 Messenger St.
KANSAS CITY, MO., 2124 Wyandotte St.
LOS ANGELES, CALIF., 420 S. San Pedro St.
MILWAUKEE, WIS., 37 Erie St.
MINNEAPOLIS, MINN., 2303 Kennedy St. N.E.
NEW YORK, N. Y., 460 West 34th St.

PHILADELPHIA, PA., 3001 Walnut St.
PITTSBURGH, PA., 6905 Susquehanna St.
PROVIDENCE, R. I., 393 Harris Ave.
SALT LAKE CITY, UTAH, 346-A Pierpont Ave.
SAN FRANCISCO, CALIF., 1466 Powell Street,
Emeryville, Calif.
SEATTLE, WASH., 3451 East Marginal Way
SPRINGFIELD, MASS., 395 Liberty St.
ST. LOUIS, MO., 717 S. Twelfth St.
TOLEDO, OHIO, 203-205 First St.
UTICA, N. Y., 113 N. Genesee St.
WILKES-BARRE, PA., 267 N. Pennsylvania Ave.