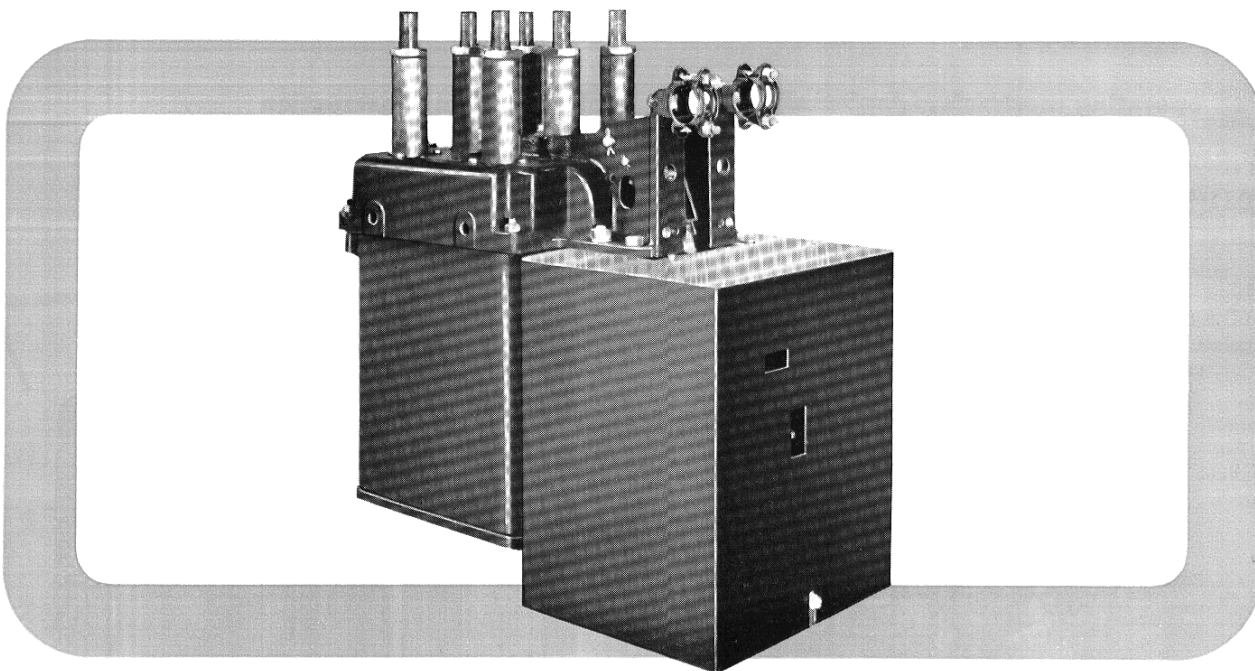




3 pole • panel, wall or frame mounted



### application

Types F-122 and 124-A indoor oil circuit breakers are designed for a variety of industrial and central station applications.

Operating mechanisms of the manual or solenoid types are used. The manual mechanism, commonly called the coverplate, has provision for mounting the closing handle, tripping latch and trip coils. Addition of other accessories permits remote control operation.

Electric operation is obtained by adding a d-c solenoid mechanism to the unit. When a-c power only is available, a Rectox® closing unit is supplied.

Mounting for manually operated breakers can be arranged for pipe, panel or panel frame for direct control; for remote control, pipe, wall or through the wall. Electrically operated breakers can be mounted on wall, pipe or steel frame.

### advantages

**De-ion® interrupter arc control:** Reduces fault clearance time, contact burning and oil deterioration with resultant lower maintenance.

**single tank construction:** Rectangular shape and enclosed operating levers permit mounting in small space.

**trip-free mechanisms:** Operating mechanisms are mechanically trip-free at any point of the closing stroke.

**condenser bushings:** Wound Micarta type provides high dielectric and mechanical strength.

### ratings

#### **F-122**

600 amperes at 4160 volts  
25 mva interrupting rating  
8 cycle interrupting time

#### **F-124-A**

600 amperes at 7200 volts  
1200 amperes at 4160 volts  
50 mva interrupting rating  
8 cycle interrupting time

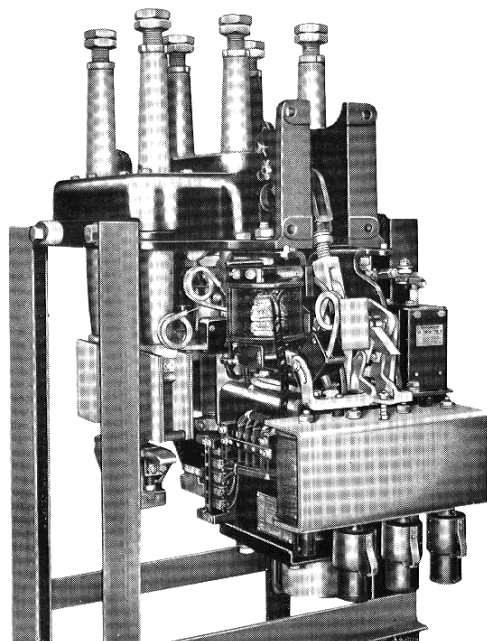
**December, 1962**

supersedes descriptive bulletin 33-150, dated April, 1959 and  
descriptive bulletin 33-151, dated April, 1959  
mailed to: E/1139/DB; D/811/DB; C/330/DB



## design features

### 1 operating mechanisms



**solenoid operating mechanism:** The solenoid mechanism provides efficient remote control operation. This mechanism is mechanically trip free and the control relays included provide electrically trip-free operation.

The standard mechanism includes d-c closing and shunt trip coils, a six contact auxiliary switch and control relay. An under-voltage trip or capacitor trip device can be added. A Rectox® closing unit is added when only a-c control is available. The shunt trip device can be replaced by a four-coil trip attachment which permits the use of three transformer trip coils in addition to the shunt trip coil.

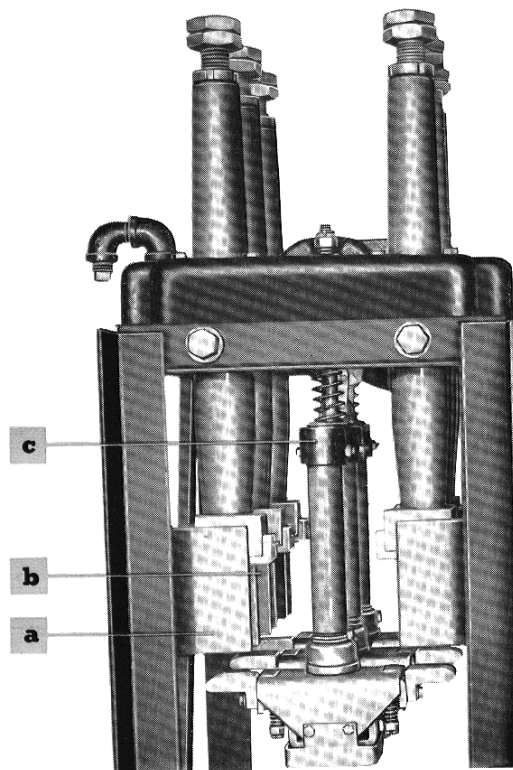
The solenoid mechanism mounts directly on the breaker unit or the breaker unit and the solenoid can be mounted on opposite sides of a wall.

**manual operation:** Provided through a coverplate arranged for panel or pipe frame mounting. Overload tripping is obtained by transformer trip coils of either instantaneous or time delay types. Addition of bell cranks permits remote control operation. Connecting pipes are provided by the purchaser. This mechanism is of mechanically trip free design. Standard accessories as listed are available.

#### solenoid mechanism closing and tripping currents

type	rated kv	60-cycle amperes	125-volt d-c		250-volt d-c	
			close	trip	close	trip
F-122	4.16	600	42	4	22	4
F-124-A	7.2	600	57	4	29	4
	4.16	1200	57	4	29	4

### 2 internal construction



#### a De-ion arc control

De-ion arc interrupters effectively control the arc during circuit interruption. As the contacts part, the arc is magnetically pulled away from the contacts, lengthened, and forced into a wall of cool oil. This produces a de-ionizing action that quickly extinguishes the arc.

#### b contacts

All contacts are of butt-type construction with adequate cross-section to insure high conductivity and long life. The contacts are resiliently mounted on heavy compression springs. The main stationary contacts are silver plated and the moving elements have silver inserts to insure long life and reduce maintenance.

#### c lift rods and guides

The moving contacts are attached to lift rods of selected and treated wood with ample mechanical and electrical strength for efficient operation. Two cross bar guides extend downward from the breaker top to align the contacts properly. These guides also serve as seats for the accelerating springs and are integral parts of the hydraulic bumpers which absorb the shock of opening and prevent rebound of the moving contacts.

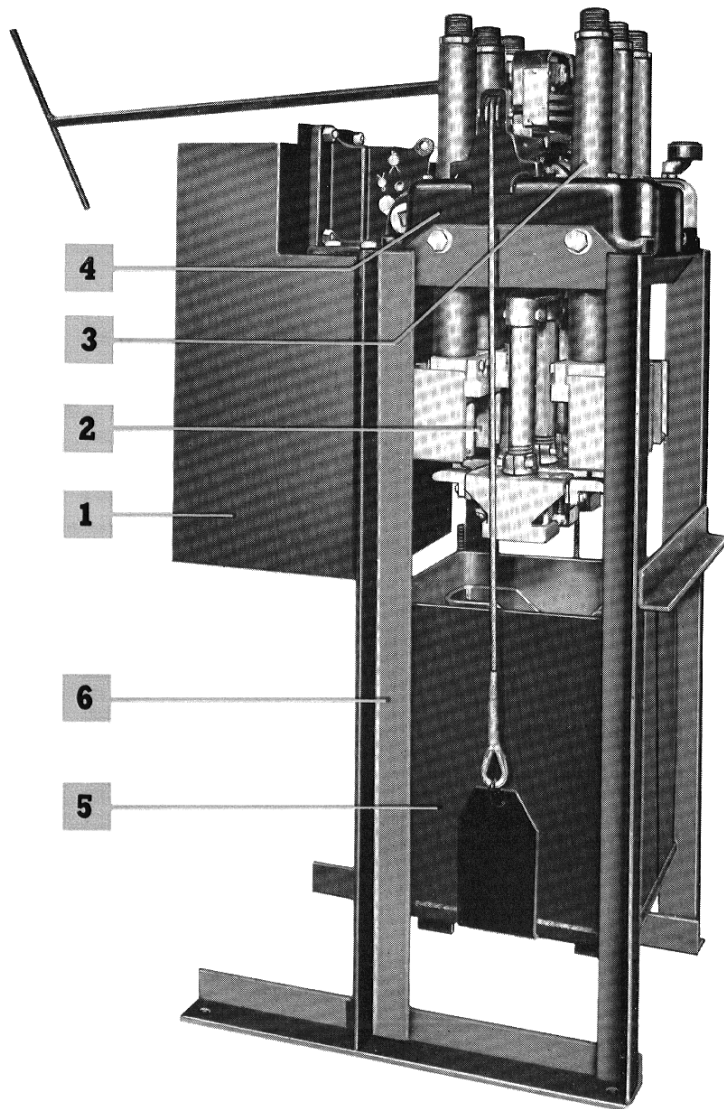
**indoor oil breakers  
types F-122 and F-124-A**

3 pole • panel, wall or frame mounted

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**3 terminal bushings**

**condenser type bushings** consist of alternate layers of metal foil and insulating Micarta wound concentrically over the conducting core. Because the operating voltage is divided equally across several layers of the insulating material, the stress is uniformly distributed. Protection against moisture is insured by several coats of varnish, each thoroughly dried before application of the next. The construction of the bushing provides high inherent mechanical strength.

A brass sleeve, accurately machined on the inside diameter, is secured to the bushing by the tightly pressed fit and a shellac bond. The sleeve is brazed to the bushing mounting flange which provides the surface for fastening the bushing to the breaker top casting.

**terminal connectors:** A pair of sturdy contact nuts is provided on all studs. Either tube-type terminals for cable connection or clamp-type for cable or bus bar connection can be furnished when size and number of conductors with direction of run is given.

**4 top casting:** The rectangular top casting serves as a base for mounting all the breaker operating elements. It provides the mounting support for the breaker unit and the solenoid operating mechanism. The bushings are clamped against the machined surface on the inside of the top, insuring rigidity and causing any internal pressure to produce an upward force which tends to close the joint more tightly.

By enclosing the main operating levers inside the top, the main operating parts are removed entirely from the live contact terminals, increasing the electrical clearance to ground outside the breaker. This arrangement also gives the breaker a neat, trim appearance, free from outside moving parts, and easily cleaned. Corrosion-resisting pins and bearings are used throughout.

**5 tank:** A single rectangular tank, fabricated from heavy sheet steel and welded to withstand short-circuit pressures, provides a compact enclosure. An insulating tank liner provides additional insulation. Flax packing provides an oil tight joint with the main top casting. A removable windlass tank lifter is available for raising and lowering the tank.

**6 mounting:** The breaker unit can be mounted on self-supporting structural steel frame, pipe structure, or any flat vertical surface.

**style numbers****type F-122****accessories and attachments**

description	style number
<b>coverplates, bell cranks, mounting brackets</b>	
coverplate, single-throw, 2-coil*	1040 931
coverplate, single-throw, 3-coil*	1040 932
coverplate, double-throw, 3-coil*	1040 933
motor-starting coverplate, double-throw, 3-coil—left-hand side non-automatic, right-hand side automatic.	1040 934
bell cranks (set)†	1043 455
panel-frame mounting brackets for single-throw breaker‡	478 301
pipe mounting bracket for single-throw breaker—2 coils	300 796
pipe mounting bracket for single-throw breaker—3 coils	751 559
pipe mounting brackets for breaker unit (2 required per breaker) remote control	296 764
pipe supporting frame for breaker with 2-coil coverplate①	296 799
pipe supporting frame for breaker with 3-coil coverplate▲	296 800

**accessories and attachments for manually operated breakers**

5-ampere transformer-trip coil (instantaneous) complete	1081 469
5-ampere transformer-trip coil (inverse-time-limit) complete	296 773
mechanical sequence interlock	333 061
mechanical interlock for 2-handle coverplate	333 059
mechanical interlock for two single-handle coverplates, on 13½-inch centers	333 060
auxiliary switch, 2-pole D.T.	296 797
bell alarm switch	296 798

**capacitor time delay device**

capacitor time delay device, 110 to 550 volts	1799 092
undervoltage release (hand retrieve)¶§	1019 273
undervoltage release (automatic retrieve)¶¶	1019 274

**instantaneous undervoltage release attachment for 110, 220, 440, 550 volts a-c**

hand retrieve	1251 594
automatic retrieve	1251 595
resistors for use with instantaneous undervoltage release attachment*	

\* Coverplates have space for, but do not include, coils as specified. Add overload coils as required.

† Remote control is obtained by adding these bell cranks to a panel mounting breaker. One set required.

‡ Panel frame mounting may be obtained by adding these brackets to a panel mounting breaker.

① Add pipe mounting bracket style no. 300 796.

▲ Add pipe mounting bracket style no. 751 559.

¶ One of either for use with time delay device, style no. 1799 092.

§ Standard undervoltage attachments equipped with 12-volt d c coil (in the d-c side of a Rectox rectifier). Variations in control voltage are secured by connecting to the proper terminals of a small auto-transformer.

§ Can be used with motor starting combinations or with any of the standard single-throw or double-throw coverplates. When used with a single-throw, 3-coil coverplate, a special reset pin style no. 379 973 is required.

**type F-124-A****breaker units, parts, and accessories**

description	style number
-------------	--------------

**breaker unit only**

4.16 kv, 1200 amps.	940 020
7.2 kv, 600 amps.	940 017

**coverplates\***

direct mounting, 2 coils, 5 amps instantaneous	1767 266
direct mounting, 3 coils, 5 amps instantaneous	1767 267
direct mounting, 2 coils, 5 amps I.T.L.	1767 268
direct mounting, 3 coils, 5 amps I.T.L.	1767 269
remote mounting, 2 coils, 5 amps instantaneous	1767 270
remote mounting, 3 coils, 5 amps instantaneous	1767 271
remote mounting, 2 coils, 5 amps I.T.L.	1767 272
remote mounting, 3 coils, 5 amps I.T.L.	1767 273

**mounting details**

switchboard direct	1767 261
pipe direct	1767 262
panel frame (use direct coverplate)	1767 263
remote (wall or panel mounting)Ø	1767 264

**accessories and attachments for manually operated breakers**

instantaneous undervoltage release (110 to 550 volts)	1251 592
undervoltage release for capacitor time delay	1196 223
capacitor time delay device for above	1799 092
hand reset attachment for undervoltage release	591 799
shunt trip attachment†	1589 232
capacitor trip device*	1799 090
auxiliary switch, 2-pole double throw for remote control breaker, without lockout only	519 423
electric lockout attachment△	1227 186
tank lifter	1019 254

† The complete manually-operated breaker is obtained by ordering the breaker unit, coverplate, and mounting details from the appropriate tables. Additional accessories are available as listed. For solenoid-operated breakers specify breaker rating, desired mounting arrangement, and closing and trip voltages, plus any special features. Specify terminal requirements if other than contact nuts.

\* Includes 5 amp instantaneous or inverse time limit transformer trip attachments as indicated.

† Mounts in space normally taken by instantaneous or I.T.L. attachment. Specify voltage and frequency of coil.

§ See descriptive bulletin 33-353 for complete information on this device. Use with proper shunt trip coil.

△ Specify voltage and frequency of coil.

Ø For pipe mounting, add the following:

pipe brackets for breaker (2)	949 039
pipe brackets for coverplate	591 485

**indoor oil breakers  
types F-122 and F-124-A**

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3 pole • panel, wall or frame mounted

**type F-122  
shunt trip and electric lockout  
attachments**

type	volts	style number
<b>shunt trip attachment complete</b>		
direct-current	12	1081 470
	24	1081 471
	48	1081 474
	125	1081 473
	250	1081 475
alternating-current, 25-cycle	110	1081 474
	220	1081 475
	440-550	1081 476
alternating-current, 60-cycle	110	1081 471
	220	1081 474
	440-550	1081 475
capacitor trip device shunt trip attachment	...	1799 090
	...	1043 278
<b>electric lockout attachment complete for remote control breakers</b>		
alternating-current, 25-cycle	110	333 055
	220	333 056
	440	333 057
	550	333 058
alternating-current, 60-cycle	110	333 054
	220	333 055
	440	333 056
	550	333 056

**ratings**

type	voltage ratings			insulation level		current ratings in amperes			interrupting ratings			
	rated kv *	maxi- mum design kv *	min. kv. for rated int. mva	withstand test		contin- uous 60 cycles †	short time¶		3-phase rated mva	amperes at rated voltage §	maxi- mum amperes	time in cycles %
				low fre- quency rms-kv	impulse crest kv†		momen- tary	four- second				
<b>F-122</b>	4.16	4.76	2.3	19	60	600	10000	6300	25	3500	6300	8
<b>F-124-A</b>	7.2	8.25	2.3	26	75	600	20000	12500	50	4000	12500	8
<b>F-124-A</b>	4.16	4.76	2.3	19	60	1200	20000	12500	50	7000	12500	8

\* Voltage ratings based on recommendations of EEL-NEMA Joint Committee on Preferred Voltage Ratings for A-C Systems and Equipment.

† 1.5 x 40 MS positive or negative. All impulse values are phase-to-phase and phase-to-ground and across the open contacts.

‡ The 25-cycle continuous current rating for 600 amperes, 60-cycle, is 700 amperes; for 1200 amperes, 60-cycle, it is 1400 amperes.

¶ For the definitions of short time current ratings, see American Standard for Alternating Current Power Circuit Breakers.

§ To obtain the rated interrupting current of a breaker at an operating voltage

other than the rated voltage of the circuit breaker, the following formula should be used:

Amperes at operating voltage

$$= \text{amperes at rated voltage} \times \frac{\text{rated voltage}}{\text{operating voltage}}$$

For calculated values use the nearest 100-ampere step.

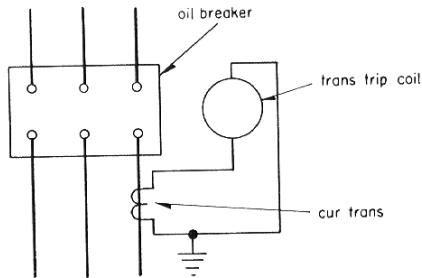
If the value so calculated exceeds that of the rated maximum interrupting current, then the latter rating must be used as the interrupting rating of the breaker.

\* Time measured at 60 cycles per second.

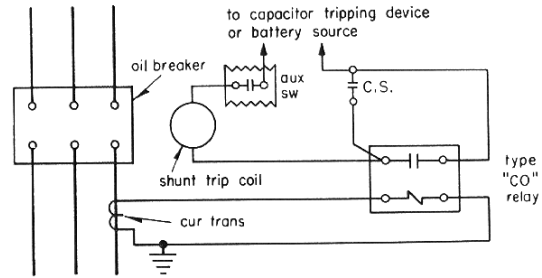


## circuit breaker tripping

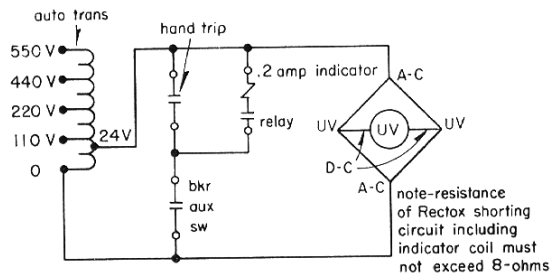
### transformer trip coil instantaneous or with I.T.L. attachment



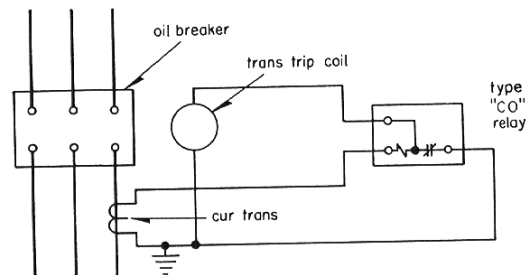
### d-c shunt trip coil with capacitor trip device or battery



### instantaneous undervoltage release attachment



### transformer trip coil with circuit opening type CO relay



#### tripping method

battery . . . . .  
a-c supply with capacitor trip device . . . . .  
separate a-c supply . . . . .  
line current . . . . .

#### breaker tripping device

d-c shunt trip coil  
d-c shunt trip coil  
a-c shunt trip coil  
transformer trip coils\*  
2 for 3-phase ungrounded  
3 for 3-phase grounded neutral

\* Transformer trip may be instantaneous or time delay with I.T.L. attachments or relays. For accurate time delay trip, use circuit opening type CO relay with transformer trip coil. D-c tripping with battery or capacitor trip device is preferable.



# indoor oil breakers types F-122 and F-124-A

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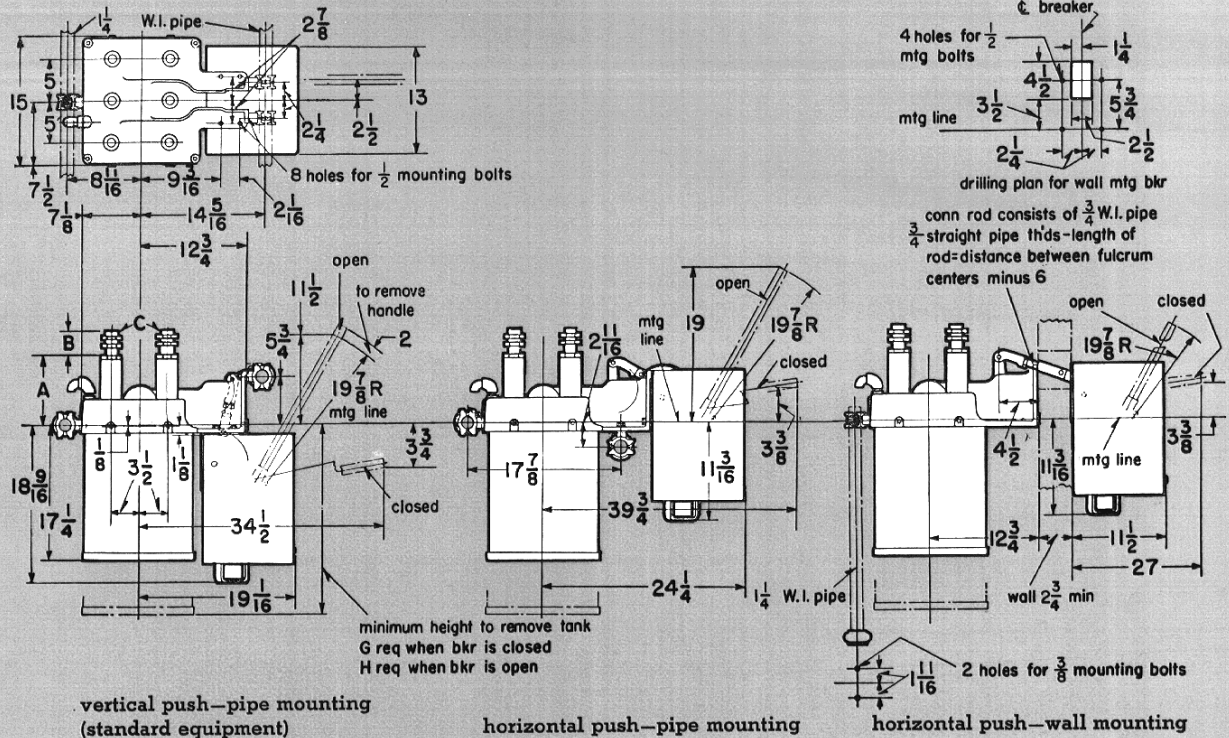
33-150

3 pole • panel, wall or frame mounted

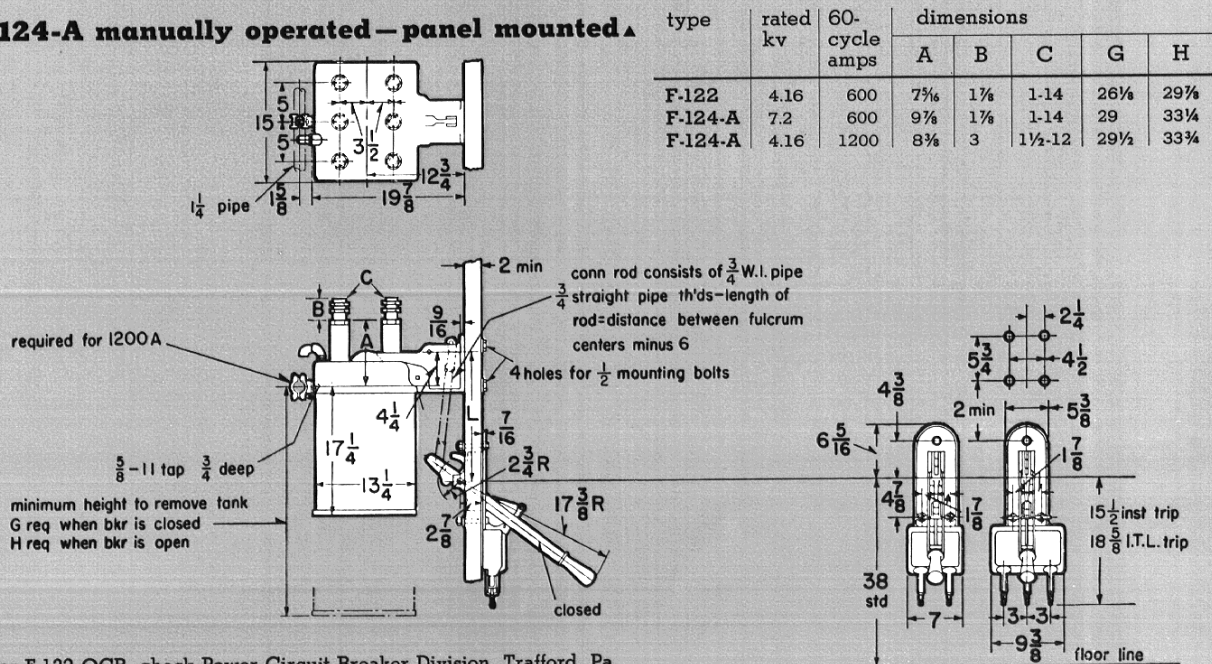
page 7

**dimensions** in inches • approximate, not for construction purposes

## F-122 and F-124-A solenoid operated type



## F-124-A manually operated — panel mounted ▲



▲ for F-122 OCB, check Power Circuit Breaker Division, Trafford, Pa.

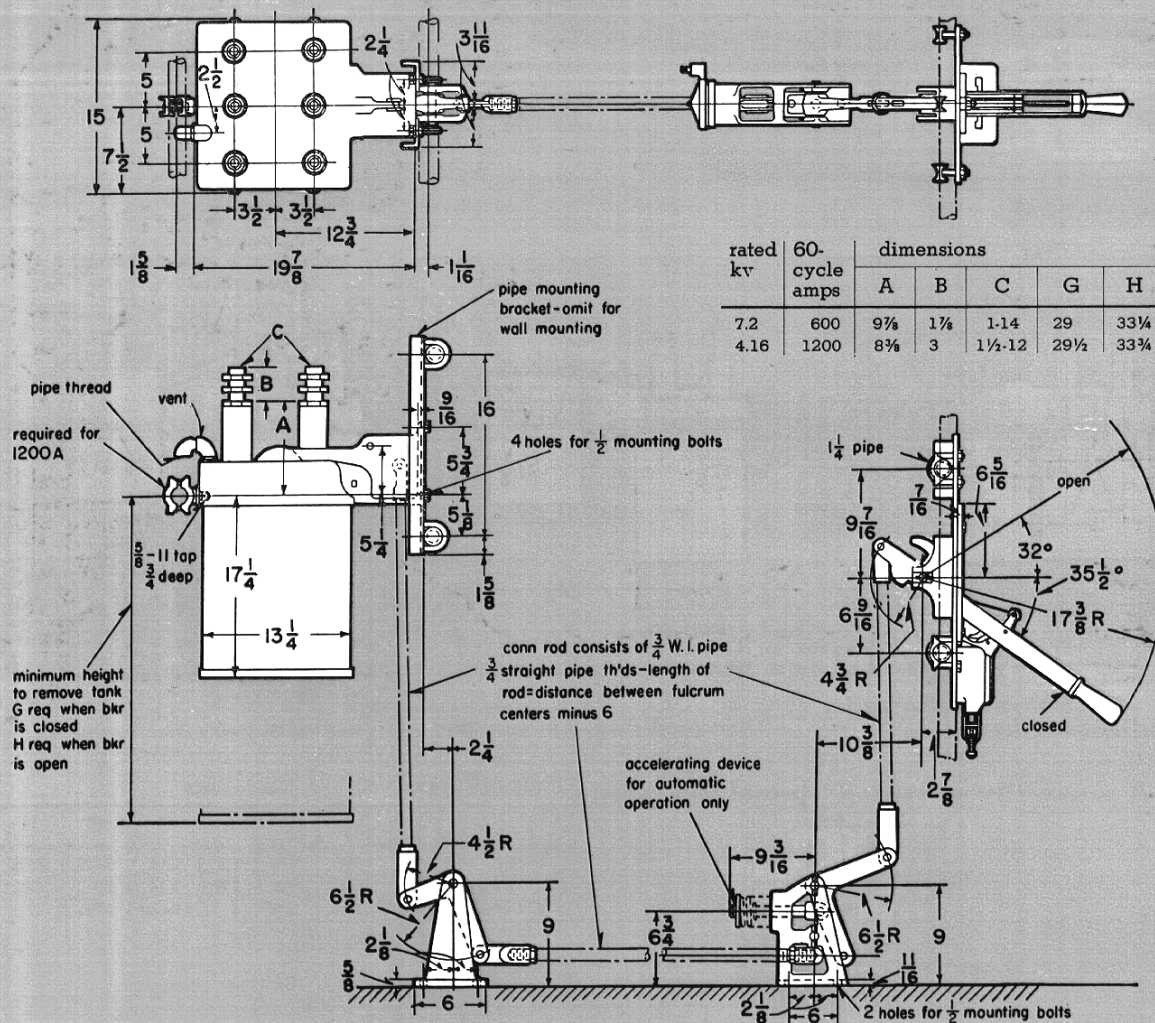


indoor oil breakers  
types F-122 and F-124-A

**dimensions**

in inches • approximate, not for construction purposes

**manually operated — remote control**



rated kv	60-cycle amps	dimensions				
		A	B	C	G	H
7.2	600	9 7/8	1 1/8	1-14	29	33 1/4
4.16	1200	8 3/8	3	1 1/2-12	29 1/2	33 3/4

▲ for F-122 OCB, check Power Circuit Breaker Division, Trafford, Pa.

**further information:**

prices: price list 33-120

**Westinghouse Electric Corporation**  
**Power Circuit Breaker Division • Trafford, Pa.**

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