

10. FILL PVC ENCLOSURES WITH INSULATING COMPOUND. DO NOT PARTIALLY FILL AN ENCLOSURE AND PERMIT THE COMPOUND TO SET BEFORE FILLING THE REMAINDER. SETTING TIME IS APPROX. 30-45 MIN.

9. MIX INSULATING COMPOUND. SEE INSTRUCTIONS ON CAN.

1. MOUNT AND CENTER FAR-SIDE PVC ENCLOSURE SECTION. FIRM THREE CALKED FLANGES TO BUS-BAR INSULATION TO OBTAIN LIQUID-TIGHT SEAL.

2. MOUNT NEAR-SIDE PVC ENCLOSURE SECTION. FIRM THREE CALKED FLANGES TO BUS-BAR INSULATION TO OBTAIN LIQUID-TIGHT SEAL.

8. INSTALL REMAINING PVC ENCLOSURES PER STEPS 1 THRU 7.

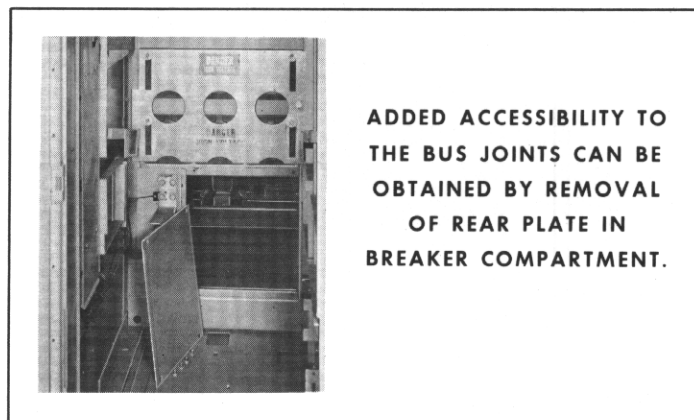
7. APPLY CALKING COMPOUND AT JUNCTION OF PVC ENCLOSURE & BUS-BAR INSULATION TO ASSURE LIQUID-TIGHT SEAL.

6. HOLD TAB UNTIL THE BOND IS SECURE. (APPROX. 30 SEC.) REPEAT STEPS 5 & 6 FOR TOP LEFT TAB. BOND ENTIRE TAB.

5. SEPARATE TOP RIGHT TAB WITH EYE-DROPPER AND APPLY SOLVENT TO INNER FACES.

4. HOLD TAB UNTIL THE BOND IS SECURE. (APPROX. 30 SEC.) REPEAT STEPS 3 & 4 FOR BOTTOM LEFT TAB. BOND ENTIRE TAB.

3. SEPARATE BOTTOM RIGHT TAB WITH EYE-DROPPER AND APPLY SOLVENT TO INNER FACES.



ADDED ACCESSIBILITY TO THE BUS JOINTS CAN BE OBTAINED BY REMOVAL OF REAR PLATE IN BREAKER COMPARTMENT.

## HOW TO INSTALL BUS-JOINT INSULATION TAP OUT OF THE BOTTOM